

the

Blue Press

July 2020
\$2.99 U.S./\$3.99 Canada



Precision
RIFLE
Reloading
on a
Dillon 550

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SCAN TO SHOP



Clean, Accurate & Consistent GIVE IT A SHOT!



PRECISION RIFLE has a burn rate that permits use in a wide range of rifle cartridges. Testing reveals velocity standard deviation at both ambient and extreme temperatures out performs most powders on the market. Temperature insensitivity is extremely good and at a price superior to comparable propellants.



LONG RIFLE Optimal for 6.5 Creedmoor. Long Rifle yields high loading densities, excellent ignition, and a clean burn. Very good temperature insensitivity. If you seek accuracy, one of the keys to find a propellant that can “fill the case and seek maximum velocity.” Appropriate for .260 Remington, .30 - .06 Springfield and .300 Winchester Magnum.



SW4350 RIFLE The slowest of all 4350 derivatives. It has broad capability in moderate calibers where other 4350 derivatives cannot reach 100% loading density.



MATCH RIFLE An excellent spherical propellant for long range match shooting. Shot with 77 grain Sierra MatchKings in a 5.56mm chamber, it can exceed 2800 fps from a 20” AR15 barrel. That velocity capability makes Match Rifle a natural fit for Service Rifle and CMP competitions. This highly versatile powder has also shown exceptional accuracy in .223 Remington and .308 Winchester. An optimal propellant for progressive machines like the Dillon and Hornady!



TACTICAL RIFLE A secret of the OEM Loaders for some time. Tactical Rifle is the cleanest .223 and .308 spherical propellant on the market. Whether sub-MOA accuracy, or low velocity plinking loads, Tactical Rifle provides a wide range of performance capability from .223 Remington to standard NATO performance. Flash suppressed, and highly consistent volumetric dumping!

www.shootersworldpowder.com



shootersworldsc
shootersworldpowder

Which Dillon is Right for YOU?



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Square Deal B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W Long to .45 Colt. It comes to you from the factory set up to load one caliber.



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RL 550C

The World's Most Versatile Reloader, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.



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XL 750

Truly the state of the art, our XL 750 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.



Page 16

Super 1050

Our highest-production-rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.



Page 12

RL 1100

Our newest reloader features an innovative eccentric bearing drive system that means smoother operation with less effort, along with an upgraded primer pocket swager. Loads up to .308 Win./7.62x51 cartridges.

Facts and Figures

COST

| | Square Deal B | RL 550C | XL 750 | Super 1050 | RL 1100 |
|--------------------------------|----------------|---------------|---------------|-----------------|-----------------|
| Base price | \$459.99 | \$509.99 | \$649.99 | \$1999.99 | \$1999.99 |
| Caliber Conversion price range | \$99.99-109.99 | \$52.99-62.99 | \$84.99-94.99 | \$132.99-329.99 | \$132.99-329.99 |

RATE

| | Square Deal B | RL 550C | XL 750 | Super 1050 | RL 1100 |
|-------------------------------|---------------|---------|-----------|------------|-----------|
| Cyclic rate (Rounds per hour) | 300-500 | 400-600 | 500-800** | 1000-1200 | 1000-1200 |
| One hour production rate | 350 | 500 | 800** | 1000 | 1000 |
| Caliber change time | 10 min | 5 min | 10 min | 20 min | 20 min |

FEATURES

| | Square Deal B | RL 550C | XL 750 | Super 1050 | RL 1100 |
|--------------------------------|---------------|----------|----------|------------|----------|
| Number of stations | 4 | 4 | 5 | 8 | 8 |
| Auto index | yes | no | yes | yes | yes |
| Auto Casefeeder | no | optional | optional | standard | standard |
| Uses standard (7/8" x 14) dies | no | yes | yes | yes | yes |
| Powdercheck System | no | no | optional | optional | optional |
| Primer Early Warning System | standard | standard | standard | standard | standard |
| Failsafe Powder System | standard | standard | standard | standard | standard |
| Separate Crimp Station | yes | yes | yes | yes | yes |

SPECIFICATIONS

| | Square Deal B | RL 550C | XL 750 | Super 1050 | RL 1100 |
|--------------------------------|---------------|---------|----------|------------|---------|
| Primer magazine capacity | 100 | 100 | 100 | 100 | 100 |
| Casefeed capacity (.38/.223) | N/A | N/A | 600/500 | 600/500 | 600/500 |
| Powder measure capacity | 3/4 lb | 3/4 lb | 3/4 lb | 3/4 lb | 3/4 lb |
| Shipping weight | 17 lbs. | 25 lbs. | 36 lbs.* | 66 lbs. | 74 lbs. |
| Height required above bench*** | 34 in. | 35 in. | 44 in. | 43 in. | 43 in. |
| Benchtop overhang required*** | 1-3/4 in. | 3/4 in. | 3/4 in. | None | None |

CALIBERS

| | Square Deal B | RL 550C | XL 750 | Super 1050 | RL 1100 |
|--------|-------------------------|------------|------------|---------------|------------------|
| Pistol | .32 S&W Long - .45 Colt | All common | All common | All common | All common |
| Rifle | N/A | All common | All common | .223 - .30-06 | .223 - .308 Win. |

*XL 750 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

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by Peter Caroline

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Pit Bull**
by J.B. Wood

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by Frank Jardim

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by John Kleespies

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ATTENTION DILLON CUSTOMERS: Because of changes to California's Proposition 65 that took effect on August 30, 2018, companies doing business in California are mandated to provide warnings on products that may expose Californians to any one or more of a list of approximately 900 chemicals, including Lead, which are "known to the State of California to cause cancer, birth defects or other reproductive harm." The new regulation states that a warning must be "provided in the catalog in a manner that clearly associates it with the item being purchased." Though we have no reason to believe our products could cause harm when used as intended, we now include the appropriate Proposition 65 warnings on some of our products to meet the California "safe harbor" requirements.

Dillon's Bill of Rights for Reloaders

All of Dillon Precision's customers have certain inalienable rights when they buy a reloading product:

- 1. Right of Quality** – YOU THE CUSTOMER have the right to expect a well-designed product, manufactured with quality materials and workmanship that does what the seller claims it will do.
- 2. Right to Test and Send-Back** – YOU THE CUSTOMER should have the right to test the product on your own reloading bench for at least 30 days, and if it does not live up to your expectations, send it back for a full refund.
- 3. Right of Service** – YOU THE CUSTOMER have the right to free, friendly, expert service and technical advice available through a toll-free phone number. This service should include prompt replacement of broken or bad parts – free of charge.
- 4. Right of Warranty** – YOU THE CUSTOMER have the right to a lifetime warranty on any non-commercial-grade reloading product you purchase. *Unfortunately, we can't offer this warranty on textile products and electrical or electronic components.*
- 5. Right to be Heard** – YOU THE CUSTOMER should have the right to speak to someone of authority anytime you can't get satisfaction through normal channels. If our sales representatives aren't able to help you, our supervisors have a mandate to take customer-satisfaction issues all the way to the owner of the company if necessary.

Editor's Note: The Bill of Rights for Reloaders is Dillon Precision Products' customer-satisfaction policy. It remains very much unchanged from the day the company was founded. The disclaimer about textile products and electrical or electronic components reflects the reality of how those products are produced in today's world. Ultimately, our founder recognized that satisfied customers are our best advertising, and the only thing that differentiated his company from all the others at the time was the warranty and customer service he offered. We constantly strive to live up to his standards. Please let us know if we're not succeeding.

The BLUE PRESS

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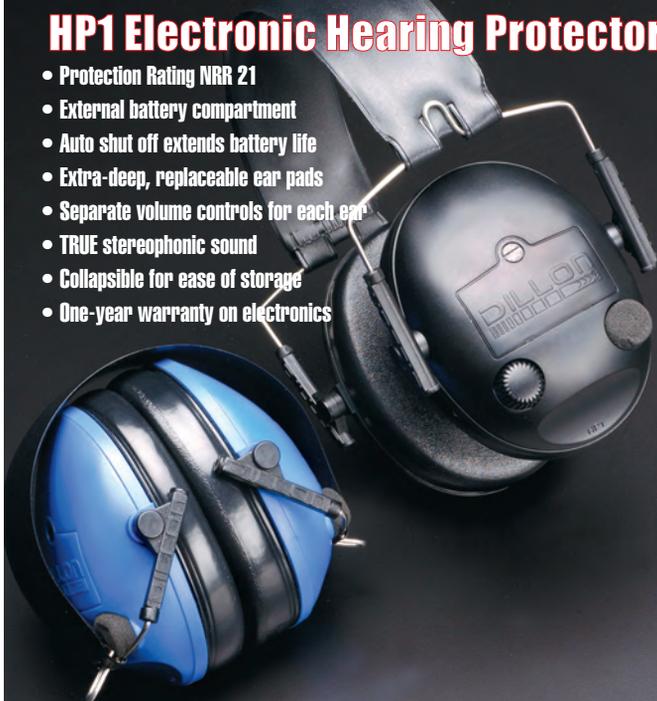
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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.

DILLON

HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics



Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

HP2 Non-Electronic Hearing Protector



Dillon Hearing Protectors

| | | |
|--|-----------|----------|
| HP1 (NRR 21) Electronic Hearing Protector, Blue [^] | P75-10157 | \$139.99 |
| HP1 Electronic Hearing Protector, Black [^] | P75-10156 | 139.99 |
| HP2 (NRR 21) Non-Electronic Hearing Protector, Blue [^] | P75-10361 | 19.99 |
| HP2 Hearing Protector, Black [^] | P75-10360 | 19.99 |
| HP1/HP2 Replacement Ear Cushions [^] | P75-19022 | 10.00 |
| Hearing Protector Belt Clip | P75-13020 | 3.29 |

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Bomber Glasses



Bomber Glasses' lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

| | | |
|--------------|-----------|--------|
| Clear | P75-10513 | \$9.99 |
| Smoke | P75-10514 | 9.99 |
| Light Blue | P75-10515 | 9.99 |
| Yellow | P75-10516 | 9.99 |
| Amber | P75-10517 | 9.99 |
| Smoke Mirror | P75-10518 | 9.99 |

Bifocal Shooting Glasses



Clear, Bottom Bifocal

| | | |
|-------------------|-----------|---------|
| Clear Bifocal 1.5 | P75-11820 | \$19.99 |
| Clear Bifocal 2.0 | P75-11821 | 19.99 |
| Clear Bifocal 2.5 | P75-11822 | 19.99 |

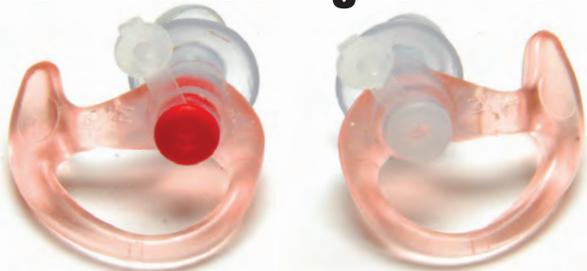
Smoke, Bottom Bifocal

| | | |
|-------------------|-----------|---------|
| Smoke Bifocal 1.5 | P75-11825 | \$19.99 |
| Smoke Bifocal 2.0 | P75-11829 | 19.99 |
| Smoke Bifocal 2.5 | P75-11831 | 19.99 |

They're BACK! Clear, Top Bifocal

| | | |
|--------------------|-----------|---------|
| Clear Bifocal 1.5 | P75-11832 | \$39.99 |
| Clear Bifocal 1.75 | P75-43221 | 39.99 |
| Clear Bifocal 2.0 | P75-11834 | 39.99 |
| Clear Bifocal 2.25 | P75-43333 | 39.99 |
| Clear Bifocal 2.5 | P75-11843 | 39.99 |
| Clear Bifocal 3.0 | P75-43334 | 39.99 |

SureFire Hearing Protection



Ear Pro EP3 Sonic Defenders[®] by SureFire[®] protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. **NRR 24**

| | | |
|--------------------------|-----------|---------|
| Small | P75-25340 | \$13.99 |
| Medium (Fit Most People) | P75-25341 | 13.99 |
| Large | P75-25342 | 13.99 |

Blue Press 5



CP 2000[^]

Dillon's First DEDICATED Case-Processing Machine!

- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Higher Throughput, Lower Cost Per Case
- Heavier Frame for Greater Rigidity
- Seven Threaded Stations for More Flexibility
- Upgraded Primer Pocket Swager
- Primer Pocket Swage Available in Two Stations
- User-Replaceable Swage Rod Tip
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- Processing Speed up to 2000 Cases Per Hour

Designed to complement our RL 1100 and Super 1050, the CP 2000 offers higher speed, greater versatility and added case processing capability...all at a much lower cost than dedicating a RELOADING machine to prep brass! If you're loading mass quantities of ammo, the CP 2000 will make your task MUCH easier.

\$1599⁹⁹

CP 2000 with Small Primer Swager P75-66200

CP 2000 with Large Primer Swager P75-66201

Case Trimmer, Trim Die, Short Trim Die Toolhead, Universal Decapping Die and Second Back-Up Expander Die Sold Separately

Price as pictured here with accessories: \$2629.99

| | | |
|-----------------------------|-----------|----------|
| RT 1500 Case Trimmer | P75-62164 | \$349.99 |
| .300 Blk Carbide Trim Die | P75-16306 | \$189.99 |
| Short Trim Die Toolhead | P75-66026 | \$240.99 |
| .300 Blk Caliber Conversion | P75-66210 | \$132.99 |
| .300 Blk Expander Back Up | P75-62372 | \$46.99 |
| Universal Decapping Die | P75-22127 | \$28.99 |
| Small Rifle Casefeed Plate | P75-21074 | \$39.99 |

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Rapid Trim 1500 Case Trimmer[^]



Dillon's RT 1500 shown installed on an XL 650.

The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (*Vacuum cleaner and hose not included.*) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer **P75-62164** is **\$349.99**. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, **P75-13141**, are **\$20.99** each. Upper lock rings, **P75-13559**, are **\$6.99** each.

RT 1500 & 1200B Size/Trim Die Calibers[^]

| | | |
|---------------------------|------------------|-----------------|
| .204 Ruger | P75-21028 | \$69.99 |
| .222 Rem. | P75-21363 | 69.99 |
| .223 Rem. | P75-20107 | 61.99 |
| .223 Rem. Carbide | P75-19797 | 189.99 |
| .220 Swift | P75-21364 | 69.99 |
| .22-250 Rem. | P75-20110 | 69.99 |
| .243 Win. | P75-20109 | 69.99 |
| .25-06 Rem. | P75-21367 | 69.99 |
| 6.5 Creedmoor (1500 only) | P75-62290 | 69.99 |
| 6.5 x 55mm | P75-21495 | 69.99 |
| .270 Win. | P75-20112 | 69.99 |
| 7mm Rem. Mag. | P75-21366 | 69.99 |
| .30-30 Win. | P75-20111 | 69.99 |
| .300 WSM | P75-21029 | 69.99 |
| .308 Win. | P75-20106 | 61.99 |
| .308 Win. Carbide | P75-62126 | 189.99 |
| .30-06 | P75-20108 | 61.99 |
| .30-06 Carbide | P75-62159 | 239.99 |
| .300 Win. Mag. | P75-21370 | 69.99 |
| .300 Wby. Mag. | P75-21371 | 69.99 |
| .303 Brit. | P75-21765 | 69.99 |
| 8 x 57 Mauser | P75-21502 | 69.99 |
| RT 1500 Motor Only | P75-61500 | \$318.99 |

RT 1500 Short Trim Dies

NOTE: The following dies MUST be used with a Short Trim Die Toolhead.

| | | |
|------------------|------------------|-----------------|
| .300 Blk Carbide | P75-62140 | \$189.99 |
| 6.8 SPC | P75-62238 | 69.99 |
| 7.62 x 39 | P75-62237 | 69.99 |



Short Trim Die Toolheads

| | | |
|---|------------------|----------------|
| RL 550 | P75-62231 | \$44.99 |
| <i>(Includes modified vacuum manifold.)</i> | | |
| XL 750/650 | P75-62112 | 39.99 |
| RL/Super 1050 [^] | P75-62219 | 240.99 |
| <i>(Blue 1050 Toolhead Stand not included.)</i> | | |

MILITARY BRASS?

Eliminate the "Grunt Work" with Dillon's Super Swage 600

Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.



P75-20095
\$114.99

| | | |
|---------------------|------------------|----------------|
| 6.8 SPC Back-Up Rod | P75-62124 | \$22.99 |
| 9mm Adapter | P75-62168 | 16.99 |
| .40 S&W Adapter | P75-62169 | 16.99 |



Dillon's 303 Stainless Steel Headspace Case Gages Won't Rust!

Headspace Case Gages are essential for setting your rifle size die, and make it easy to ensure that your loaded pistol rounds will function in your firearm.

| | | |
|--------------------|------------------|----------------|
| .223 Remington | P75-13254 | \$29.99 |
| .308 Winchester | P75-12867 | 30.99 |
| .30-06 Springfield | P75-12679 | 31.99 |
| .380 ACP | P75-15160 | 17.99 |
| 9mm Parabellum | P75-15161 | 17.99 |
| .38 Super | P75-15158 | 17.99 |
| .38 Special | P75-15159 | 17.99 |
| .357 Magnum | P75-15163 | 17.99 |
| .40 S&W | P75-15164 | 17.99 |
| 10mm | P75-15162 | 17.99 |
| .44 Magnum | P75-15165 | 17.99 |
| .45 ACP | P75-15166 | 17.99 |
| .45 Colt | P75-15167 | 17.99 |
| .45 GAP | P75-12672 | 17.99 |

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Blue Press 7

ERADICATES COPPER FOULING AT MAGNUM VELOCITIES.



INTRODUCING NEW IMR ENDURON 8133.

It's the slow-burning, copper-crushing magnum powder shooters have been waiting for. Engineered for Extreme Temperature Stability, Ideal Load Density and elevated confidence and success that comes from reloading with legendary IMR powders.



Case Preparation Equipment



Vibratory Case Cleaners Case/Media Separators



CM-2000 Case/Media Separator[^] P75-20675 \$81.99
 CM-500 Case/Media Separator[^] P75-21045 \$49.99

CV-2001 – The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is one of the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour. Not only is our capacity greater than most, but our motor is also larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine! The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media. We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners. The solution was an injection molded reversible part. Simple, and it works

great. Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench. It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

Limited Work Space?

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit. Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

CV 2001[^], US 110v P75-20493 \$199.99
 CV-750[^], US 110v P75-19455 149.99
 Euro 220v CV-2001[^] P75-22047 229.99
 Euro 220v CV-750[^] P75-19473 174.99

Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.



Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. P75-13804 \$9.99
 Case (20 pc.) P75-20255 149.99

Dillon's **D.C.L.** non-aerosol case lube is easy to use. Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you're ready to load. Try a bottle. You'll never use a grease pad again.



8 oz. bottle P75-13733 \$14.99
 Case (20 pc.) P75-20256 209.99

10 bottles of polish/10 of lube[^]
 Case (20 pc.) P75-21375 \$179.99

Don't Forget Polishing Media!

Crushed walnut hull polishing media quickly cleans even the dirtiest of cases and is the best solution for badly tarnished, range-pick-up brass.

15-pound bag P75-13287 \$23.99

Ground corn cob polishing media is the best there is for that final polish. Leaves your brass looking better than factory new!

10-pound bag P75-13496 \$15.99

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Blue Press 9



Маленькая красавица

KSA 91/30 Mini Mosin .22 LR Rifle

Reviewed by Peter Caroline

About 30 years ago, when I lived in Massachusetts, I had the distinct displeasure of shooting a WWII-vintage Mosin-Nagant rifle. It was about 4' long, had the ergonomic attributes of a railroad tie and kicked like a mule. Nonetheless, the old warhorse and its 7.62x54mm rimmed cartridge are capable of stellar battlefield performance. In 1942, during the Battle of Stalingrad, a Russian sniper, Vasily Zaitsev, used a scoped Mosin to kill a total of 225 enemy soldiers. It was an impressive performance, especially considering that, while the Mosin is designed to be fed via a 5-round stripper clip, in its scoped configuration, it must be loaded one cartridge at a time. About 37 million Mosins have been produced since its adoption by Russia in 1891, and the rifle is still in use in many less-than-wonderful venues including Afghanistan.

Today, the Mosin lives on in a surprising new form. While I was attending the 2020 SHOT Show, I got word that a new "children's version" Mosin was on display at the Midland Arms booth. I am a total sucker for oddities, so I hustled on over. Keystone Sporting Arms, who produce the Crickett and Chipmunk brands of kid-sized bolt-action .22 LR rifles, have created a miniaturized, single-shot reproduction of the Mosin-Nagant. There were a number of these little beauties on display in a military-style wooden crate. Each was an approximately 3/4-scale, .22 LR reproduction of the full-length WWII Model 1891/30. Weight is 2.8 lbs. and overall length is 33-3/4" with a 20" barrel, two barrel bands and accompanying band retention springs, a covered front sight and a rear sight adjustable for both elevation and windage, a steel buttplate and even an adjustable leather-trimmed web



Attention to detail on the Keystone Sporting Arms Mini Mosin is impressive, as the close-up shots shown here will attest. The quality and finish of the black walnut stock particularly impressed the author.

sling. I was particularly impressed by the black walnut stock, which featured a far better grain and finish than I've seen on most "boys' rifles" past and present. Length of pull is 11.5". The receiver was drilled and tapped, apparently to accommodate a scope mount for little Zaitsevs-in-training. Initially, I was a bit put off by the quantity of numbers and verbiage inscribed and stamped on the receiver and breech end of the barrel, including a star with the Keystone logo. Later, it occurred to me that it was a good simulation of the markings one would expect to find on your average surplus rifle. It's definitely far too nice for rug rats, but eye candy for indulgent parents. With silent apologies to my immigrant grandparents, who fled from Cossacks armed with Mosins, I ordered one for review.

Other than size, ammo capacity and caliber, the Mini Mosin differs from its ancestor in several other respects. The bolt throw is less than 90 degrees, and the action is not self-cocking. This latter feature is actually a safety feature for beginners, who have to make a conscious effort to cock the rifle before firing. I recall using a .22 single-shot rifle with a similar cocking feature when I was first exposed to the NRA junior marksmanship program.

Just behind the chamber is a spring-loaded bright red plastic ramp, to facilitate loading. Trigger pull is a consistent 4 lbs.

Getting into a shooting position with the Mini Mosin is a bit awkward for a grownup. You have to position

the buttstock high up on your cheekbone to get a proper sight picture, but the resulting sight picture is surprisingly clear. I had brought along an assortment of .22 LR ammo, including a 50-round box of "Junior" brand steel-case cartridges, made by the Klimovsk Stamping Plant in Klimovsk, Russia. I don't know where or when I acquired this stuff, but I thought it would be appropriate for my first shots. Well, maybe not. My first three shots with the Russky ammo were not encouraging, printing a group, at 25 yards, about the size of a pie plate. To add insult to injury, two of the three fired cartridges failed to extract, and had to be pried out with a pocket knife. The rifle performed far better with CCI Standard Velocity, CCI Blazer, Aguila SuperExtra, and Remington Thunderbolt, with 5-shot groups running about 1" to 1 1/2", and no extraction problems whatsoever.

I understand that the Mini Mosin is the first in a series of five WWI and WWII miniaturized rifles that Keystone plans to put on the market. This will provide a plausible excuse for adults to purchase these delightful little long guns for their children or grandchildren, who might even get a chance to enjoy them...under adult supervision, of course. MSRP is \$399. It's a bit pricey for a kid's first rifle, but think of all the fun that you... uh, they...will have with it.

Keystone Sporting Arms LLC
155 Sodom Rd., Milton, PA 19847
800-742-0455 • info@crickett.com

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 11



RL 1100[^]



FEATURED UPGRADES:

- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Heavier Frame for Greater Rigidity
- Upgraded Primer Pocket Swager
- User-Replaceable Swage Rod Tip
- Spring-Loaded Priming Station Locator
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- 1050 Caliber-Conversion Compatible
- Two-Year Warranty

All for ONLY...

\$1999^{99*}

*Prices vary on exotic-caliber machines.

STANDARD FEATURES:

- Made in the USA
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Variable-Speed Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- Loads up to .308 Winchester
- **RISK FREE 30-Day Trial!**

12 Blue Press

800-223-4570 • 480-948-8009 • bluepress.com

Accessories

QUICK-CHANGE TOOLHEAD CONVERSION[^]

Includes:

- Toolhead
- Powder Measure

P75-66215, \$285.99



CALIBER CONVERSION[^]

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

Pistol Calibers

- .32 ACP
- .32 S&W Long
- .32 H&R Magnum
- .380 ACP
- 9mm Parabellum
- 9x25 Dillon
- .38 Super
- .38 Super Comp
- .38 Special
- .357 Magnum
- .357 SIG
- .38-40 Winchester
- .40 S&W
- 10mm
- .41 Magnum
- .44 Special
- .44 Magnum
- .44-40 Winchester
- .45 GAP
- .45 ACP
- .45 Colt
- .475 Linebaugh
- .480 Ruger
- .500 Action Express
- .500 S&W Magnum

Conversion#/Price

- #20633/\$132.99
- #20634/\$132.99
- #20634/\$132.99
- #20483/\$132.99
- #20482/\$132.99
- #21525/\$132.99
- #20484/\$132.99
- #21057/\$132.99
- #20477/\$132.99
- #20477/\$132.99
- #20068/\$132.99
- #21160/\$132.99
- #20545/\$132.99
- #20788/\$132.99
- #20478/\$132.99
- #20479/\$132.99
- #20479/\$132.99
- #21161/\$132.99
- #21010/\$132.99
- #20480/\$132.99
- #20481/\$132.99
- #20833/\$169.99
- #20833/\$169.99
- call
- #20834/\$169.99

Machine#/Price

- #66107/\$1999.99
- #66109/\$1999.99
- #66109/\$1999.99
- #66108/\$1999.99
- #66100/\$1999.99
- #66139/\$2099.99*
- #66111/\$1999.99
- #66112/\$1999.99
- #66113/\$1999.99
- #66114/\$1999.99
- #66115/\$1999.99
- #66121/\$1999.99
- #66116/\$1999.99
- #66117/\$1999.99
- #66118/\$1999.99
- #66119/\$1999.99
- #66120/\$1999.99
- #66122/\$1999.99
- #66123/\$1999.99
- #66101/\$1999.99
- #66124/\$1999.99
- call
- call
- #66125/\$2099.99*
- #66126/\$2099.99*

Rifle Calibers

- .223 Remington
- .223 Rem./Carbide
- .22-250
- .243 Winchester
- 6.5 Creedmoor
- 6.5 Grendel
- 6.8 SPC
- .30 Carbine
- 7.62x39
- .300 AAC Blackout
- .30-30 Winchester
- .308 Winchester
- .308 Win./Carbide
- .45-70 Government

Conversion#/Price

- #20485/\$132.99
- call
- #21055/\$150.99
- #21054/\$150.99
- #62403/\$150.99
- #20896/\$150.99
- #20468/\$150.99
- #20626/\$150.99
- #20631/\$169.99
- #62374/\$132.99
- #21052/\$150.99
- #21049/\$150.99
- call
- #21056/\$183.99

Machine#/Price

- #66103/\$1999.99
- #66102/\$2099.99*
- #66127/\$2099.99*
- #66133/\$2099.99*
- #66129/\$2099.99*
- #66130/\$2099.99*
- #66131/\$2099.99*
- #66110/\$1999.99
- #66132/\$2099.99*
- #66106/\$2099.99*
- #66134/\$2099.99*
- #66105/\$1999.99
- #66104/\$2099.99*
- #66136/\$2099.99*



TOOLHEAD STAND

If you have more than one toolhead set up for your machine, this is a must have to store it.

P75-62200, \$49.99

Total price as pictured here with optional accessories: \$2602.99

Mr. Bulletfeeder by Double Alpha

P75-15145 \$469.99

Low Powder Sensor

P75-16306 \$44.99

Bullet Tray

P75-22215 \$47.99

Toolholder

P75-62202 \$39.99

PRIMER SYSTEM[^]

Large primer system conversion

P75-66217 \$139.99

Small primer system conversion

P75-66216 139.99

EXTRA CASEFEED PLATE[^]

Large pistol

P75-21072 \$39.99

Large rifle

P75-21075 39.99

Small rifle

P75-21074 39.99

Small pistol

P75-21073 39.99

POWDER MEASURE[^]

P75-20421 \$94.99

1100 TOOLHEAD[^]

P75-66024 \$209.99



TOOLHOLDER

Keeps the tools you need handy and organized! Wrenches included.

With bracket P75-62202, \$39.99

W/O bracket P75-62203, \$33.99

Ball End Dipped Wrench Set

P75-62161, \$20.99

BULLET TRAY

Designed for "economy of motion" when loading.

P75-22215, \$47.99



MACHINE MAINTENANCE KIT[^]

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications.

Maintenance Kit P75-22211, \$31.99

MACHINE COVER[^]

This nylon cover adds security to your loading bench.

Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked. P75-13239, \$39.99

Master lock P75-13083, \$3.99

SPARE PARTS KIT[^]

- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring
- 2 Pickup Tube Tips, Small, Yellow
- 2 Magazine Orifices, Large, Red

- 2 Pickup Tube Tips, Large, Green
 - 2 Magazine Orifices, Small, Blue
 - 2 Retaining Clips
 - 2 Dispensing Tips, Small
 - 2 Dispensing Tips, Large
 - CP/RL 1100 Toolhead Spring
 - Blue Failsafe Strip Nut
 - Power Bar Spacer Plug
 - Primer Slide Roller
 - Primer Slide Roller Screw
 - Primer Station Locator Tab
 - Primer Station Locator Spring
 - Primer Station Locator Bushing
- P75-66206, \$42.99

PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. P75-22029 \$8.99

1 Sm. P75-22028 8.99

2 Sm., 2 Lg.

P75-20056 29.99

4 Lg. P75-20050 29.99

4 Sm. P75-20049 29.99

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. P75-13606, \$23.99 ea.



WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Dillon Die Sets



Sizing/Depriming Die (Pistol)

Our sizing/depriming dies feature a “floating decap assembly” with a snap spring that throws the spent primer off the pin and eliminates the primer “draw back” that often occurs when decapping military brass. The primary feature of Dillon’s size die design is the long, tapered carbide ring with a radiused opening. That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that’s still only a part of the story.

Bullet Seating Die (Pistol)

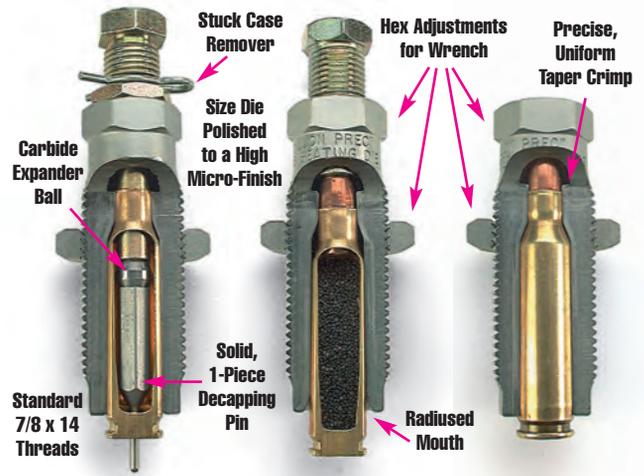
Our quick-disassembly seat die allows the user to disassemble and clean the seating die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We’ve incorporated a “flip-flop” seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem. Dillon’s double-ended design makes it simple to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time.

Crimp Die (Pistol)

We’ve made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you’ll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

Dillon Carbide Pistol Dies (Three-Die Sets)

| | | |
|-----------------------------|-----------|---------|
| .32 S&W Long/.32 H&R Mag. | P75-14426 | \$75.99 |
| .380 ACP | P75-14401 | 75.99 |
| 9mm Parabellum | P75-14406 | 75.99 |
| 9x25 Dillon | P75-14601 | 156.99 |
| .357 SIG | P75-22083 | 156.99 |
| .38 Super | P75-14399 | 75.99 |
| .38 Special/.357 Magnum | P75-14400 | 75.99 |
| 10mm/.40 S&W | P75-14398 | 75.99 |
| .41 Magnum | P75-14402 | 75.99 |
| .44 Special/.44 Magnum | P75-14403 | 75.99 |
| .45 ACP/.45 GAP | P75-14404 | 75.99 |
| .45 Colt | P75-14405 | 75.99 |
| Spare Decapping Pins | | |
| Package of 10 | P75-21528 | \$7.99 |



Sizing/Depriming Die (Rifle)

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for “squeak-free,” effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die (Rifle)

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die (Rifle)

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today’s marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

| | | |
|--------------------|-----------|---------|
| .223 Remington | P75-10839 | \$83.99 |
| .308 Winchester | P75-15574 | 83.99 |
| .30-06 Springfield | P75-10840 | 83.99 |

Dillon Carbide Rifle Dies (Three-Die Sets)

| | | |
|--------------------|-----------|----------|
| .223 Remington | P75-10096 | \$179.99 |
| .30 M1 Carbine | P75-62128 | 114.99 |
| .300 AAC Blackout | P75-62114 | 189.99 |
| .308 Winchester | P75-10793 | 185.99 |
| .30-06 Springfield | P75-62151 | 294.99 |

Spare Decapping Pins

| | | |
|-----------------------------|-----------|--------|
| .223 Remington | P75-13278 | \$4.99 |
| .308 Winchester | P75-13132 | 4.99 |
| .30-06 Springfield | P75-13069 | 4.99 |
| For Universal Decapping Die | P75-15816 | 4.99 |

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)

| | | |
|-----------------------|-----------|--------|
| Dillon Die Lock Ring | P75-14067 | \$1.99 |
| 5-Pack Die Lock Rings | P75-10669 | 5.99 |

Note: Individual Dillon size, seat and crimp dies are available. Call or visit our website to order.

Mr. Bulletfeeder[®]

by Double-Alpha

Mr. Bulletfeeder has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy – a world leader in practical-shooting-related product manufacturing and distribution – at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

Mr. Bulletfeeder Set Up in One Caliber

| | | |
|---------------------|-----------|----------|
| 9mm/.38/.357 | P75-15145 | \$469.99 |
| .40 S&W/10mm | P75-15146 | 469.99 |
| .45 ACP | P75-15148 | 469.99 |
| .223 Rem./5.56 NATO | P75-15150 | 493.99 |
| .30 cal./7.62mm | P75-15153 | 499.99 |
| 6.5mm | P75-15154 | 499.99 |

Mr. Bulletfeeder Caliber Conversions

| | | |
|---------------------|-----------|----------|
| 9mm/.38/.357 | P75-15168 | \$149.99 |
| .40 S&W/10mm | P75-15169 | 149.99 |
| .45 ACP | P75-15170 | 149.99 |
| .223 Rem./5.56 NATO | P75-15171 | 169.99 |
| .30 cal./7.62mm | P75-15172 | 182.99 |
| 6.5mm | P75-15173 | 182.99 |

Replacement Bullet Dropper Dies

| | | |
|---------------------|-----------|---------|
| 9mm/.38/.357 | P75-10218 | \$94.99 |
| .40 S&W/10mm | P75-10219 | 94.99 |
| .45 ACP | P75-10220 | 94.99 |
| .223 Rem./5.56 NATO | P75-10221 | 94.99 |
| .30 cal./7.62mm | P75-10236 | 94.99 |

Replacement Output Tube Assemblies

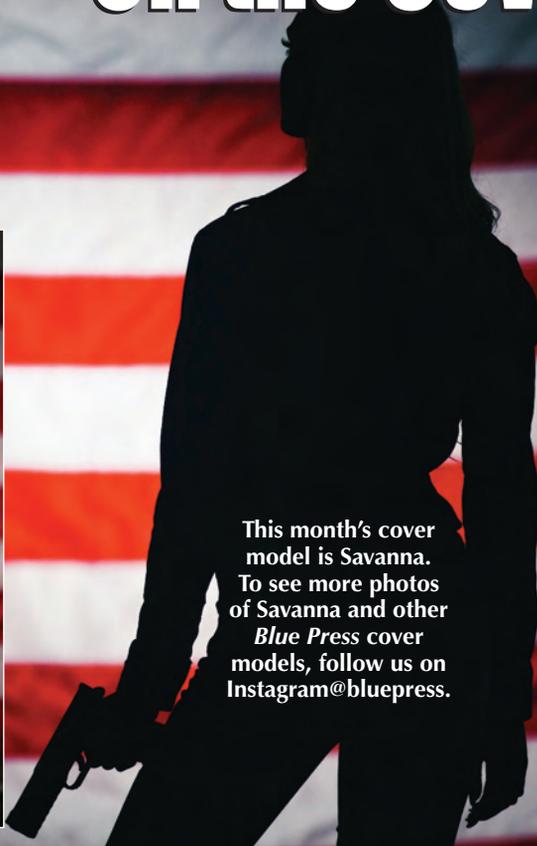
| | | |
|--------------|-----------|---------|
| Small Output | P75-10238 | \$34.99 |
| Large Output | P75-10239 | 34.99 |

Replacement Nose Guide Spacers

| | | |
|-------------|-----------|--------|
| Set of Four | P75-10237 | \$4.99 |
|-------------|-----------|--------|



On the Cover



This month's cover model is Savanna. To see more photos of Savanna and other *Blue Press* cover models, follow us on Instagram@bluepress.

SUPER 1050[^]

STANDARD FEATURES:

- Made in the USA
- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Variable-Speed Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- **RISK FREE 30-Day Trial!**

All for **ONLY...**

\$1999^{99*}

*Prices vary on exotic-caliber machines.

SUPER 1050 Stock Numbers

| | |
|------------------------------|-----------|
| .380 ACP | P75-21135 |
| 9mm Parabellum | P75-21067 |
| .38 Super | P75-21132 |
| .38 Super Comp | P75-21069 |
| .38 Special | P75-21136 |
| .357 Magnum | P75-21137 |
| .40 S&W | P75-21070 |
| 10mm | P75-21138 |
| .41 Magnum | P75-21139 |
| .44 Special | P75-21140 |
| .44 Magnum | P75-21141 |
| .45 ACP | P75-21061 |
| .45 Colt | P75-21133 |
| .223 Remington | P75-21130 |
| .223 Rem./Carbide \$2099.99* | P75-21131 |
| 6.5 Creedmoor \$2099.99* | P75-62404 |
| .300 BLK/Carbide \$2099.99* | P75-62388 |
| .308 Winchester | P75-21058 |
| .308 Win./Carbide \$2099.99* | P75-21068 |

(See Page 17 for more caliber listings.)

Accessories

QUICK-CHANGE TOOLHEAD CONVERSION[^]

Includes:

- Toolhead
- Powder Measure

P75-21393, \$285.99



CALIBER CONVERSION[^]

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

Pistol Calibers

- .32 ACP
- .32 S&W Long
- .32 H&R Magnum
- .380 ACP
- 9mm Parabellum
- .38 Super
- .38 Super Comp
- .38 Special
- .357 Magnum
- .357 SIG
- .38-40 Winchester
- .40 S&W
- 10mm
- .41 Magnum
- .44 Special
- .44 Magnum
- .44-40 Winchester
- .45 GAP
- .45 ACP
- .45 Colt
- .475 Linebaugh
- .480 Ruger
- .500 S&W Magnum

Conversion#/Price

- #20633/\$132.99
- #20634/\$132.99
- #20634/\$132.99
- #20483/\$132.99
- #20482/\$132.99
- #20484/\$132.99
- #21057/\$132.99
- #20477/\$132.99
- #20477/\$132.99
- #20068/\$132.99
- #21160/\$132.99
- #20545/\$132.99
- #20788/\$132.99
- #20478/\$132.99
- #20479/\$132.99
- #20479/\$132.99
- #21161/\$132.99
- #21010/\$132.99
- #20480/\$132.99
- #20481/\$132.99
- #20833/\$169.99
- #20833/\$169.99
- #20834/\$169.99

Machine#/Price

- #21162/\$1999.99
- #21134/\$1999.99
- #21134/\$1999.99
- #21135/\$1999.99
- #21067/\$1999.99
- #21069/\$1999.99
- #21132/\$1999.99
- #21069/\$1999.99
- #21136/\$1999.99
- #21137/\$1999.99
- #21127/\$1999.99
- #21158/\$1999.99
- #21070/\$1999.99
- #21138/\$1999.99
- #21139/\$1999.99
- #21140/\$1999.99
- #21141/\$1999.99
- #21159/\$1999.99
- #21002/\$1999.99
- #21061/\$1999.99
- #21133/\$1999.99
- call
- call
- #20428/\$2099.99*

Rifle Calibers

- .223 Remington
- .223 Rem./Carbide
- .22-250
- .243 Winchester
- 6.5 Creedmoor
- 6.8 SPC
- .270 Winchester
- .30 Carbine
- 7.62x39
- .300 AAC Blackout
- .30-30 Winchester
- .300 WSM
- .303 British
- .308 Winchester
- .308 Win./Carbide
- .30-06 Springfield
- .30-06 Sp./Carbide
- .45-70 Government

Conversion#/Price

- #20485/\$132.99
- call
- #21055/\$150.99
- #21054/\$150.99
- #62403/\$150.99
- #20468/\$150.99
- #21053/\$150.99
- #20626/\$150.99
- #20631/\$169.99
- #62374/\$132.99
- #21052/\$150.99
- #20466/\$179.99
- #21051/\$150.99
- #21049/\$150.99
- call
- #21050/\$213.99
- call
- #21056/\$183.99

Machine#/Price

- #21130/\$1999.99
- #21131/\$2099.99*
- #21129/\$2099.99*
- #21126/\$2099.99*
- #62404/\$2099.99*
- #21150/\$2099.99*
- #18491/\$2099.99*
- #21142/\$1999.99
- #21144/\$2099.99*
- #62388/\$2099.99*
- #21003/\$2099.99*
- #21110/\$2099.99*
- #21060/\$2099.99*
- #21058/\$1999.99
- #21068/\$2099.99*
- #21059/\$1999.99*
- #62178/\$2222.99*
- #21064/\$2099.99*

1050 PRIMER SYSTEM[^]

- Large primer system conversion
- Small primer system conversion

P75-20476 \$139.99
P75-20419 139.99

EXTRA CASEFEED PLATE[^]

- Large pistol
- Large rifle
- Small rifle
- Small pistol

P75-21072 \$39.99
P75-21075 39.99
P75-21074 39.99
P75-21073 39.99

1050 POWDER MEASURE[^]

P75-20421 \$94.99

1050 TOOLHEAD[^]

P75-20420 \$209.99



TOOLHOLDER

Keeps the tools you need handy and organized! Wrenches included.

With bracket P75-62202, \$39.99
W/O bracket P75-62203, \$33.99
Ball End Dipped Wrench Set P75-62161, \$20.99

BULLET TRAY

Designed for "economy of motion" when loading.

P75-22215, \$47.99



MACHINE MAINTENANCE KIT[^]

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit.

Maintenance Kit P75-22211, \$31.99

Maint. Kit & 1050 Spare Parts Kit P75-97018, \$53.99

MACHINE COVER[^]

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

P75-13239, \$39.99
Master lock P75-13083, \$3.99

SPARE PARTS KIT[^]

- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station Retaining Tab
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws

- 4 Locator Pins (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring
- 2 Pickup Tube Tips, Small, Yellow
- 2 Magazine Orifices, Large, Red
- 2 Pickup Tube Tips, Large, Green
- 2 Magazine Orifices, Small, Blue
- 2 Retaining Clips
- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large

P75-20779, \$40.99

PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. P75-22029 \$8.99
- 1 Sm. P75-22028 8.99
- 2 Sm., 2 Lg. P75-20056 29.99
- 4 Lg. P75-20050 29.99
- 4 Sm. P75-20049 29.99

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. P75-13606, \$23.99 ea.



TOOLHEAD STAND

If you have more than one toolhead set up for your 1050, this is a must have to store it.

P75-62200, \$49.99

Total price as pictured here with optional accessories: \$2204.99

Powdercheck System P75-21044 \$71.99

Low Powder Sensor P75-16306 \$44.99

Bullet Tray P75-22215 \$47.99

1050 Toolholder P75-62202 \$39.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 17

Get 2



Rei Hoang @9_dolls

1. First gun you ever fired?

Rei: Sig P229 EE .40 cal.

Hana: CZ 75 SP-01.

2. What's your favorite gun?

Rei: I love all my custom rifles I built, my newest one is an Impact Precision chambered in 6 BRA, with a 26" barrel I torqued on myself. It's in a CSII Manners stock, that has a trigger tech diamond pro-curve trigger, a Kahles 525i scope in a Spuhr mount, and MDT Ckye-Pods. My accessories are anodized red to match the stock, which are the Henderson Precision Arca Rail, and SwitchView throw lever. Even my trigger housing is red; when you have the rifle on the rack it looks like a pair of fancy Louboutins. (Louboutins = high-end stiletto heels with red soles.)

Hana: CZ Shadow Orange and the CZ 75 TS Czechmate.

3. Do you have any rituals before you shoot?

Rei: Before I shoot a stage, I blow in my mag,

like how you used to blow in video game cartridges. It's for debris and also for good luck.

Hana: I repeat in my head a few meaningful words to help channel my focus and energy into the stage I'm about to shoot. And applying Pro Grip...lots of Pro Grip!

4. How many rounds a year do you shoot on average?

Rei: 6000 rifle rounds I reload myself, and not a lot of pistol rounds. Which will change because I have a Dillon now!

Hana: Between competitions, training and courses, it would be up around 50,000 rounds a year...now that's a lot of reloaded ammo!

5. Most useless thing you own?

Rei: A hair curler.

Hana: Probably the TV... I find it hard to sit still and would rather be doing something more productive like loading ammo or preparing for my next competition.

6. What else do you do for fun?

Rei: Besides shooting, I love the outdoors; I camp, fish, travel, and love to cook. I make recipes for food and ammo!

Hana: When I'm not at the range I'm at home with my two Beaglier (*crossbreed between the Beagle and the Cavalier King Charles Spaniel*) puppies, Maple and Willow! They have so much personality and energy and keep me really busy!

7. Favorite place on Earth?

Rei: My favorite place would be the range I'm shooting at!

Rei Hoang

Know



Hana Wilson @ispc_hana

Hana: I feel happiest and most at home when I'm on the range, but I also love to travel and explore new places, especially remote tropical islands.

8. Most annoying thing about you?

Rei: I spend 90 percent of my free time reloading, which could be annoying, depending on what kind of person you are.

Hana: I can get a bit fiery at times, especially when I feel strongly or passionate about something – I'm definitely a true Aries!

9. Craziest thing you've ever done?

Rei: I traveled Asia by myself. On one of my excursions there, I hiked 22km in the jungle with over 30 river crossings to camp in the third largest cave in the world.

Hana: Joining the world of shooting sports! If I look back a few years ago I never would have thought I could accomplish the things I have so far, but it's one of the best things I've ever done!

10. Dream job?

Rei: Research and development on tissue engineering and 3D printing of organs.

Hana: Being able to shoot, travel and share my knowledge and passion for shooting!

11. Who has inspired you the most?

Rei: You're going to laugh, but I like Martha Stewart. She cooks, crafts, and is an overall strong woman who built an empire doing what she loves.

Hana: Maria Gushchina has been a huge inspiration and is proof that with hard work and dedication, there's nothing that can stop you from achieving your goals!

12. Who would play you in a movie?

Rei: Sarah Connor from the Terminator series.

Hana: I would have to say Angelina Jolie.

13. If you could have a conversation with anyone from the past, who would it be?

Rei: Nikola Tesla.

Hana: Audrey Hepburn! For both her entertainment and humanitarian life experiences.

14. Who's in your regular crew?

Rei: My girls! We have known each other for over 20 years. We still get together every Thanksgiving and Christmas.

Hana: My husband, our puppies, friends, family and my shooting crew!

15. Words to live by?

Rei: Suck it up, buttercup!

Hana: Achieve your goals one shot at a time.



Hana Wilson

XL 750[^]

STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Automatic Powder Measure
- Automatic Linear Priming System
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- 5-Station Interchangeable Toolhead
- Comes With One Caliber Conversion
- Loads 115 Calibers Up To .338 Lapua
- Index Block Roller for Smoother Indexing
- Spring-Loaded Priming Station Case Locator
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial!**

All for ONLY...

\$649⁹⁹*

P75-750

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.



Accessories

CALIBER CONVERSION KITS[^]

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired. (You MAY need a different casefeed plate)



P75-XL650 CONVERSION (Specify Caliber) \$84.99*

*(All belted magnums and exotic calibers, \$94.99 ea.)



POWDER MEASURE[^]

P75-20782, \$89.99 each

Magnum Rifle Powder Bar

P75-21353, \$34.99 each

X-Small Powder Bar

P75-20780, \$34.99 each

QUICK CHANGE[^]

Toolhead, Toolhead Stand and Powder Measure

P75-22059, \$125.99

TOOLHEADS

P75-13863, \$33.99 each

Three or more, \$31.99 ea.

POWDER DIES[^]

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "bellling" adjustment.

P75-20064, \$14.99 each, three or more, \$13.99 ea.

X-Large Powder Dies, P75-21253, \$22.99 each



TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

P75-22055, \$24.99 each

Three or more, \$22.99 ea.

EQUIPMENT DUST COVERS[^]

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

750/650 Cover, **P75-10443, \$39.99**

(P.) Master lock, **P75-13083, \$3.99**

Quick-Change Cover (for use with powder measure) **P75-11143, \$14.99**



XL 750 PRIMING SYSTEM[^] (Not Pictured)

Priming System Assembly **P75-75100 \$74.99**

DON'T FORGET ONE OF THESE!

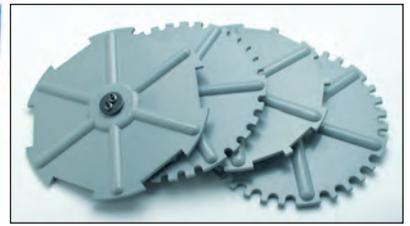
Mounting Hardware Kit **P75-14355 \$7.99**

1" Bench Wrench **P75-10842 9.99**

Buy two or more Bench Wrenches for \$8.99 each

| | | |
|---|-----------|----------|
| XL 750 total price as pictured here with optional accessories: \$1334.91 | | |
| Variable-Speed Electric Casefeeder | P75-210** | \$299.99 |
| Powdercheck System | P75-21044 | \$71.99 |
| .45 ACP Die Set | P75-14404 | \$75.99 |
| Strong Mount (550/650/750) | P75-22051 | \$59.99 |
| Roller Handle | P75-17950 | \$49.99 |
| Low Powder Sensor | P75-16306 | \$44.99 |
| Bullet Tray | P75-22214 | \$47.99 |
| RL 550/XL 750 Toolholder w/Wrench Set | P75-11541 | \$33.99 |

^ WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



110/220v Variable-Speed Casefeed Assembly

| | | |
|--------------|------------------|-----------------|
| Large pistol | P75-21080 | \$299.99 |
| Large rifle | P75-21081 | 299.99 |
| Small pistol | P75-21079 | 299.99 |
| Small rifle | P75-21082 | 299.99 |
| Magnum rifle | P75-21083 | 310.99 |

Casefeed Plate[^]

| | | |
|--------------|------------------|----------------|
| Large pistol | P75-21072 | \$39.99 |
| Large rifle | P75-21075 | 39.99 |
| Magnum rifle | P75-18492 | 50.99 |
| Small rifle | P75-21074 | 39.99 |
| Small pistol | P75-21073 | 39.99 |

MACHINE MAINTENANCE KIT[^]

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.



Maintenance Kit P75-22211, \$31.99

Maint. Kit & XL 750 Sp. Parts Kit P75-97500, \$58.99



SPARE PARTS KIT[^]

- 1 650 Ejector Wire
- 1 Slide Spring Pin
- 1 Index Spring
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 XL 750 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 Powder Bar Spacer Plug
- 1 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)
- 1 5/16" Index Ball
- 1 Tab/Spring Arm Spring
- 1 Case Insert Slide Spring
- 1 650 Pawl Spring
- 1 Index Ball Spring
- 2 Pickup Tube Tips, Small
- 1 650 Tool Head Pin
- 2 Pickup Tube Tips, Large
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 2 SDB #10 Rod Washer
- 1 550 Primer Slide Roller
- 1 Slide Roller Post
- 1 550 Slide Return Spring
- 1 Primer Retaining Pin Spring
- 1 10-24 x 7/8" SHCS
- 1 Primer Retaining Pin
- 1 XL 750 Primer Punch, Large
- 1 XL 750 Primer Punch, Small
- 1 XL 750 Primer Cup, Large
- 1 XL 750 Primer Cup, Small
- 1 XL 750 Primer Punch Spring
- 2 Adj. CF Port Cuff Nut

P75-75111, \$34.99

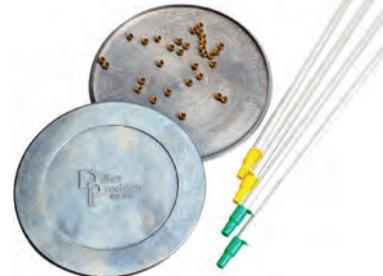
PRIMER PICKUP TUBES

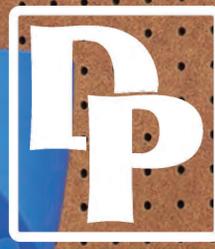
Used to transfer primers from flip tray to priming system.

| | | |
|--------------|------------------|---------------|
| 1 Lg. | P75-22029 | \$8.99 |
| 1 Sm. | P75-22028 | 8.99 |
| 2 Sm., 2 Lg. | P75-20056 | 29.99 |
| 4 Lg. | P75-20050 | 29.99 |
| 4 Sm. | P75-20049 | 29.99 |

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. **P75-13606, \$23.99 ea.**





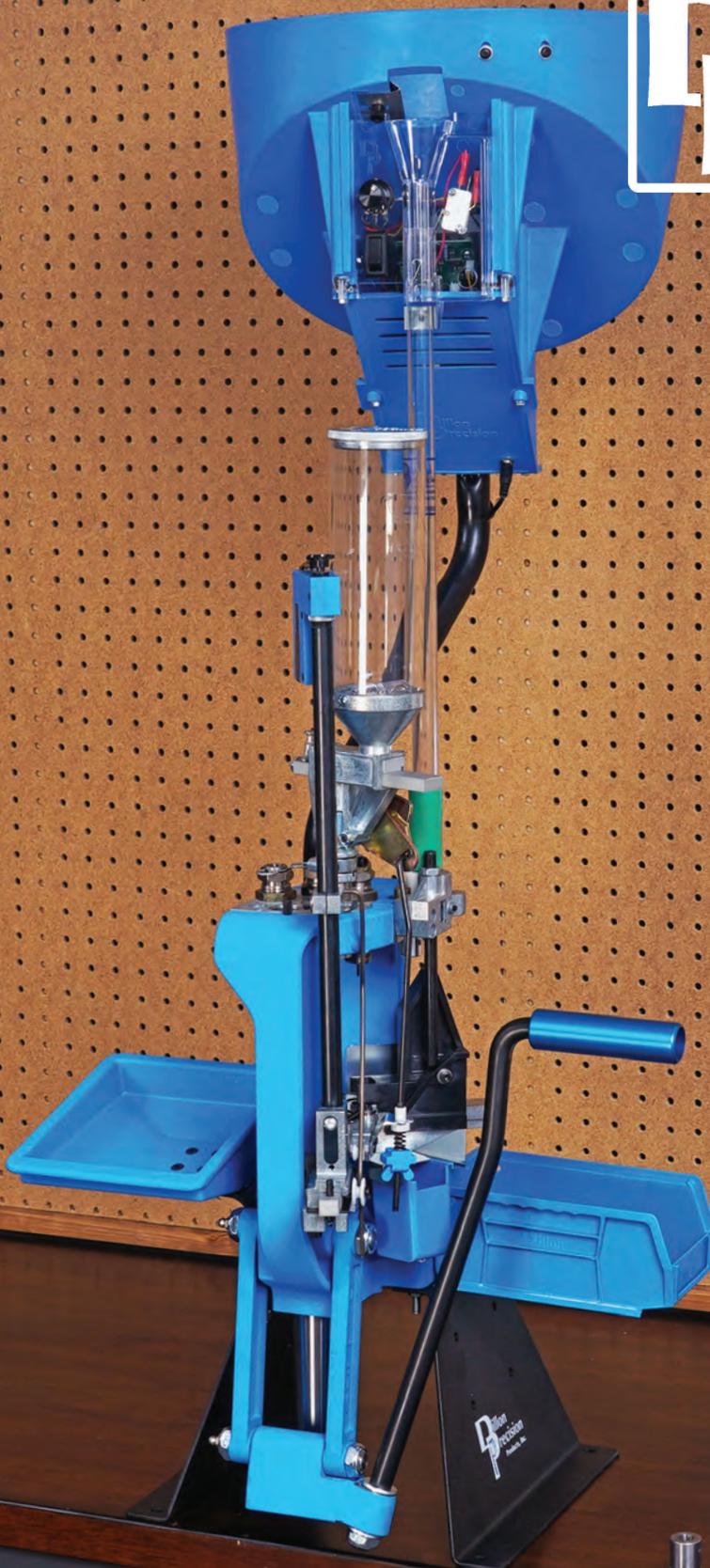
Dillon PRECISION

**Stock # NEW 750 PACKAGE 9
(Pictured) \$1453.87**

**Stock # NEW 750 PACKAGE 556
\$1488.86**

**Stock # NEW 750 PACKAGE COMBO
\$1843.80**

**(If you'd like a similar package in a
different caliber, please call.)**



New-Reloader **XL 750** Package

You've made the decision that loading your own ammunition is right for you.

You're ready to pull the trigger, but uncertain of exactly what you need.

Dillon has taken the work out of this. We have assembled a New-Reloader Package, featuring our new XL 750 reloading machine, with the most popular machine options, along with the accessories you'll need to begin reloading immediately.

This package is available in 9mm, .223/5.56mm, or BOTH.

9mm 750 Package:

XL 750 in 9mm
9mm Die Set
Bench Wrench
Small Pistol Casefeeder
XL 750/650 Strong Mount
Bullet Tray Kit
Roller Handle
9mm Case Gage
D-Terminator Digital Scale
Primer Flip Tray
4 Small Primer Pickup Tubes
Digital Calipers

The Complete Reloading Manual for the 9mm Luger

Total: \$1453.87

.223/5.56mm 750 Package:

XL 750 in .223/5.56mm
.223/5.56 Die Set
Bench Wrench
Small Rifle Casefeeder
XL 750/650 Strong Mount
Bullet Tray Kit
Roller Handle
.223/5.56 Case Gage
Dillon Case Lube
D-Terminator Digital Scale
Primer Flip Tray
4 Small Primer Pickup Tubes
Digital Calipers

The Complete Reloading Manual for the .223 Rem.

Total: \$1488.86

Combo Package (.223 Conversion Pictured at Right) Includes the 9mm Package Above, Plus:

.223/5.56 Conversion Kit
.223/5.56 Die Set
XL 750 Quick Change
.223 Case Gage
Dillon Case Lube
Small Rifle Casefeed Plate
The Complete Reloading Manual for the .223 Rem.

**Total w/9mm Pkg.:
\$1843.80**



WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 23

RL 550C[^]

STANDARD FEATURES:

- Made in the USA
- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial!**

All for ONLY...
\$509^{99*}

P75-14261

Reloading dies sold separately.
*Prices vary on exotic-caliber machines.

Accessories

RL 550 CALIBER CONVERSION KITS[^]

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

P75-RL550 CONVERSION \$52.99
(Exotic calibers, \$62.99[^])



AUTO POWDER MEASURE SYSTEMS[^]

Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure **P75-20782, \$89.99 ea.**
Magnum Rifle Powder Bar **P75-21353, \$34.99 each**
X-Small Powder Bar **P75-20780, \$34.99 each**

DELUXE QUICK CHANGE ASSEMBLY[^]

With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in

less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **P75-22058, \$121.99**

Loading dies sold separately on Pages 34, 35 & 52.

POWDER DIES[^]

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

P75-20064, \$14.99 each
Three or more, \$13.99 ea.
X-Large Powder Die, P75-21253, \$22.99 each



TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

P75-13909, \$27.99 each; Three or more, \$25.99 ea.



TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

P75-22055, \$24.99 each
Three or more, \$22.99 ea.

Total Price as pictured with optional accessories: **\$851.92**

| | | |
|---|-----------|---------|
| .45 ACP Die Set | P75-14404 | \$75.99 |
| Strong Mount | P75-22051 | \$59.99 |
| Roller Handle | P75-17950 | \$49.99 |
| Low Powder Sensor | P75-16306 | \$44.99 |
| Bullet Tray | P75-22214 | \$47.99 |
| Toolholder w/Wrench Set | P75-11541 | \$33.99 |
| Cartridge Case Bin/Bracket [^] | P75-11185 | \$28.99 |

RL 550 CASEFEEDER UPGRADE[^]

Available for most pistol cartridges – will not work with rifle cartridges.

Large Pistol **P75-14450**

Small Pistol **P75-14451**

\$299.99 (110v US Model)

Large Pistol **P75-14453**

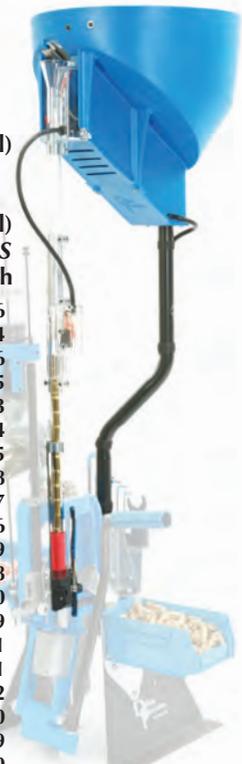
Small Pistol **P75-14454**

\$299.99 (220v Euro Model)

CASEFEEDER CALIBER CONVERSIONS

\$29.99 each

| | |
|--------------------------------|------------------|
| .25-20/.32-20 Winchester | P75-14206 |
| .30 Mauser/7.62x25 | P75-14204 |
| .30 AAC Blackout | P75-62226 |
| .32 S&W Long | P75-14205 |
| .32 H&R Magnum | P75-14283 |
| 9mm/9x21/.38 Super/.30 Luger | P75-14284 |
| 10mm/9x25 Dillon | P75-14285 |
| .38 S&W | P75-14208 |
| .38 Super Comp. | P75-14287 |
| .38/.357 Magnum | P75-14286 |
| .357 SIG/.40 S&W | P75-14289 |
| .38-40/.44-40 Winchester | P75-14288 |
| .41 Magnum | P75-14290 |
| .44 Russian | P75-14209 |
| .44 Special/Magnum/Colt | P75-14291 |
| .45 GAP | P75-11441 |
| .45 ACP/.40 Super/.400 Cor-Bon | P75-14292 |
| .45 Auto Rim | P75-19140 |
| .45 Colt/.45 S&W/.454 Casull | P75-14279 |
| .45 Winchester Magnum | P75-14210 |



EQUIPMENT DUST COVERS[^]

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550 Cover, **P75-13795, \$24.99**

Master lock, **P75-13083, \$3.99**

Quick-Change Cover[^] (for use with powder measure) **P75-11143, \$14.99**

1" BENCH WRENCH

P75-10842, \$9.99 each

Two or more, \$8.99 ea.



MACHINE MAINTENANCE KIT[^]

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit P75-22211, \$31.99

Maint. Kit & Spare Parts Kit P75-97016, \$37.99

550 SPARE PARTS KIT[^]

| | |
|---------------------------------|-----------------------------------|
| 1 Seating Punch, Small | 1 550 Index Ball Spring |
| 1 #10 Tinnerman Insert | 2 Pickup Tube, Small, Yellow Tips |
| 1 Primer Cup, Large | 2 Magazine Orifices, Large |
| 1 Primer Cup, Small | 1 Toolhead Pin |
| 1 Bellcrank Cube | 2 Pickup Tube, Large, Green Tips |
| 1 3/8" Index Ball | 2 Magazine Orifices, Small |
| 1 550 Brass Tip Set Screw | 1 550 Primer Cup Spring |
| 1 550 Ejector Wire | 2 Retaining Clips |
| 1 Cartridge Retaining Spring | 2 Dispensing Tip, Large |
| 1 550 Slide Return Spring | 2 Dispensing Tip, Small |
| 4 Locator Pins (#1, #2, #3, #4) | 1 Failsafe Bushing Rev. B |
| 1 Seating Punch, Large | P75-20048, \$23.99 |

UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

P75-14355, \$7.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



BL 550[^]

Dillon's Basic Loader

\$299⁹⁹

P75-15399

Reloading Dies and Caliber Conversions sold separately

Pictured with optional accessories:
Strong Mount P75-22051 \$58.99

Dillon's RL 550 has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of

versatility for the shooter/hunter who needs to feed several rifles. The BL 550 is essentially an RL 550 without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550 – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550 loader! The interchangeable toolhead (Page 25) makes it quick, easy and inexpensive to change calibers. The additional toolheads are \$27.99 each, or \$25.99 each if you

buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them. A powder measure adapter is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

AUTO PRIME SYSTEM[^] P75-16627 \$94.99

PRIMER SYSTEM EARLY WARNING[^]

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system. P75-20302 \$29.99

AUTO POWDER SYSTEM[^]

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

P75-20251 \$99.99

OPTIONAL MAGNUM RIFLE POWDER BAR

P75-21353 \$34.99

AUTO EJECT SYSTEM[^]

Greatly increases your ammo production capabilities and adds a Cartridge Chute/ Bracket and a Cartridge Bin to your reloader.

P75-22120 \$35.99

BL 550 POWDER DIE[^]

Extra powder dies for your BL 550 make it easier to set up additional toolheads for loading different calibers.

Powder Die: P75-16629 \$21.99

Oversize Die: P75-16626 21.99

Plastic Funnel: P75-16617 7.99

POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550. (Requires the use of an RL 450 powder die – see below.)

P75-20029 \$26.99

RL 450 Powder Die P75-20308 25.99

Shooting Mat



Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles.

Dimensions: 66" x 27.75"

P75-18146 \$69.99

Dillon Precision Logo PVC Key Ring



P75-66032 \$4.99 ea.



Dillon Key Keeper, Gray P75-96671 \$12.99

Dillon Key Keeper, Coyote P75-96672 12.99

Dillon Key Keeper, Black P75-96670 12.99



6" x 1" Dillon Logo Sticker P75-96668 \$2.50

6" x 2.5" Dillon Logo Sticker P75-96666 4.00



One-Stop Hazmat Shop!

Best Pricing GUARANTEED.



powdervalleyinc.com • 800-227-4299

Range Bag[^]

Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 45). The Main Compartment is 12.5" long x 7" wide x 10" high, the End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep.

Range Bag, Black
Pistol Pouch, Black[^]

P75-19366 \$89.99
P75-17027 10.99



"Border Shift" Ammo Bag[^]

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

Border Shift Ammo Bag, Black P75-13755 \$25.99
I.D. Card Holder (Inset, Left)[^] P75-14575 2.99

[^] **WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 27

SQUARE DEAL 'B'^

STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial!**

All for ONLY...
\$459⁹⁹*

"SDB" Stock Numbers

| | |
|--------------------------|-----------|
| .32 S&W Long/H&R Magnum* | \$486.99 |
| P75-16815 | P75-20053 |
| .380 ACP | P75-20102 |
| .38 Special | P75-20103 |
| .357 Magnum | P75-20099 |
| .38 Super | P75-20115 |
| .38 Super Comp | P75-20104 |
| 9mm | P75-20787 |
| .40 S&W | P75-20643 |
| 10mm | P75-20054 |
| .41 Magnum | P75-20105 |
| .44 Special | P75-20052 |
| .44 Magnum | P75-21036 |
| .44-40 Winchester | P75-20101 |
| .45 ACP | P75-20051 |
| .45 Colt | P75-20098 |
| .45 GAP | P75-20418 |
| .45 S&W Schofield | |

28 Blue Press



800-223-4570 • 480-948-8009 • bluepress.com

Accessories

SQUARE DEAL 'B' CONVERSION KITS[^]

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/powder funnel, seat die, crimp die, shellplate and locator buttons.



| | | |
|---|------------------|-----------------|
| .32 S&W Long/H&R Mag. | P75-16774 | \$109.99 |
| (.32 S&W Requires X-Small Powder Bar P75-20780) | P75-20246 | \$34.99 |
| .380 ACP | P75-20240 | 99.99 |
| .38 Special | P75-20240 | 99.99 |
| .357 Magnum | P75-20240 | 99.99 |
| .38 Super | P75-20229 | 99.99 |
| .38 Super Comp | P75-20275 | 99.99 |
| 9mm | P75-20241 | 99.99 |
| .40 S&W | P75-20469 | 99.99 |
| 10mm | P75-20469 | 99.99 |
| .41 Magnum | P75-20247 | 99.99 |
| .44 Special | P75-20242 | 99.99 |
| .44 Magnum | P75-20242 | 99.99 |
| .44-40 Winchester | P75-21035 | 99.99 |
| .45 ACP/.45 GAP | P75-20123 | 99.99 |
| .45 Colt | P75-20248 | 99.99 |
| .45 S&W Schofield | P75-20417 | 99.99 |

SQUARE DEAL 'B' DELUXE QUICK CHANGE[^] (Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand. **P75-62256 \$137.99**

'SDB' POWDER MEASURE[^] **P75-20001 \$89.99**



SQUARE DEAL 'B' TOOLHEAD[^]
Extra toolheads keep all your adjustments the way you left them. **P75-20113, \$37.99**

SQUARE DEAL 'B' TOOLHEAD STAND
Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner. **P75-62225, \$29.99**



SQUARE DEAL 'B' BENCH WRENCH
The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. **P75-19970, \$12.99 each.**
Buy two or more, \$11.99 each.

Total price as pictured here with optional accessories: \$688.94

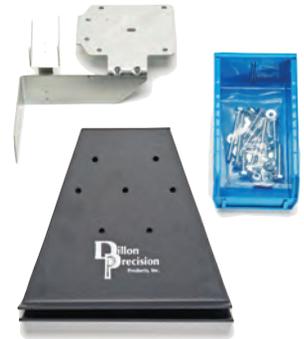
| | | |
|------------------------------|------------------|----------------|
| SDB Strong Mount | P75-22223 | \$72.99 |
| Low Powder Sensor | P75-16306 | \$44.99 |
| Bullet Tray | P75-22214 | \$47.99 |
| Tool Holder w/Wrench Set | P75-19441 | \$32.99 |
| Cartridge Case Bin & Bracket | P75-11672 | \$29.99 |

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

SQUARE DEAL "B" STRONG MOUNT & CARTRIDGE CASE BIN COMBO

Ergonomically designed to cut your workload through economy of motion! Mounts your Square Deal "B" along with a bin for your empty cartridge cases.

P75-62395, \$84.99



SDB CARTRIDGE CASE BIN & BRACKET ONLY

For those who already have a Strong Mount, the blue bin and silver bracket in the above photo are available separately (hardware not included).

P75-11672, \$29.99



MACHINE COVER[^]

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Cover, **P75-13795, \$24.99**

Master lock, **P75-13083, \$3.99**

MACHINE MAINTENANCE KIT[^]

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.



Maintenance Kit **P75-22211, \$31.99**

Maint. Kit/SDB Spare Parts Kit **P75-97015, \$39.99**



SDB SPARE PARTS KIT[^]

- 1 SD Shellplate Bolt
 - 1 SD Ejection Wire
 - 4 SD Wave Bearings
 - 1 Toolhead Friction Plate
 - 2 Pistol Decapping Pins
 - 1 Small Primer Seat Punch
 - 1 SD Slide Return Spring
 - 1 #10 Tinnerman Insert
 - 1 Bellcrank Cube
 - 4 Locator Pins (#1, #2, #3, #4)
 - 1 Index Return Spring
 - 1 Large Primer Seat Punch
 - 1 Primer Seat Punch Spring
 - 2 Pickup Tube, Small, Yellow Tips
 - 2 Magazine Orifices, Large
 - 2 Pickup Tube, Large, Green Tips
 - 1 3/16" Index Ball
 - 2 Magazine Orifices, Small
 - 2 Retaining Clips
 - 1 SD Index Lever Assembly
 - 2 Dispensing Tips, Large
 - 2 Dispensing Tips, Small
- P75-20778, \$26.99**

PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. **P75-22029 \$8.99**
- 1 Sm. **P75-22028 8.99**
- 2 Sm., 2 Lg. **P75-20056 29.99**
- 4 Lg. **P75-20050 29.99**
- 4 Sm. **P75-20049 29.99**

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. **P75-13606, \$23.99 ea.**



"The Essentials"

Square Deal "B" 9mm Package, P75-35004:

SDB in 9mm
D-Terminator Digital Scale
The Complete Reloading Manual for the 9mm Luger
Digital Calipers
Primer Flip Tray
9mm Case Gage
SDB Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit

Total: \$712.92

Square Deal "B" Upgrade Kit, P75-35005:

SDB Strong Mount
Bullet Tray Kit
Empty Case Bin and Bracket

Total: \$150.97

RL 550C 9mm Package, P75-35001:

RL 550C
550 Conversion Kit, 9mm
9mm Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
9mm Case Gage
1" Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit

Total: \$855.91

RL 550C .223/5.56 Package, P75-35003:

RL 550C
550 Conversion Kit, .223/5.56
Steel .223/5.56 Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
Dillon Case Lube
.223/5.56 Case Gage
1" Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit

Total: \$890.90

RL 550C Upgrade Kit, P75-35002:

550/650/750 Strong Mount
Bullet Tray Kit
Empty Case Bin and Bracket
Roller Handle

Total: \$186.96

XL 750 9mm Package, P75-35009:

XL 750 in 9mm
9mm Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
9mm Case Gage
1" Bench Wrench
Dillon Case Lube (Not Pictured)
Mounting Hardware Kit

Total: \$1010.90



"The Essentials," SDB 9mm



SDB Upgrade

Reloading Packages

XL 750 .223/5.56 Package, P75-35010:

XL 750 in .223/5.56
 Steel .223/5.56 Die Set
 D-Terminator Digital Scale
 Lyman Reloading Manual
 Digital Calipers
 Primer Flip Tray
 Dillon Case Lube
 .223/5.56 Case Gage
 1" Bench Wrench

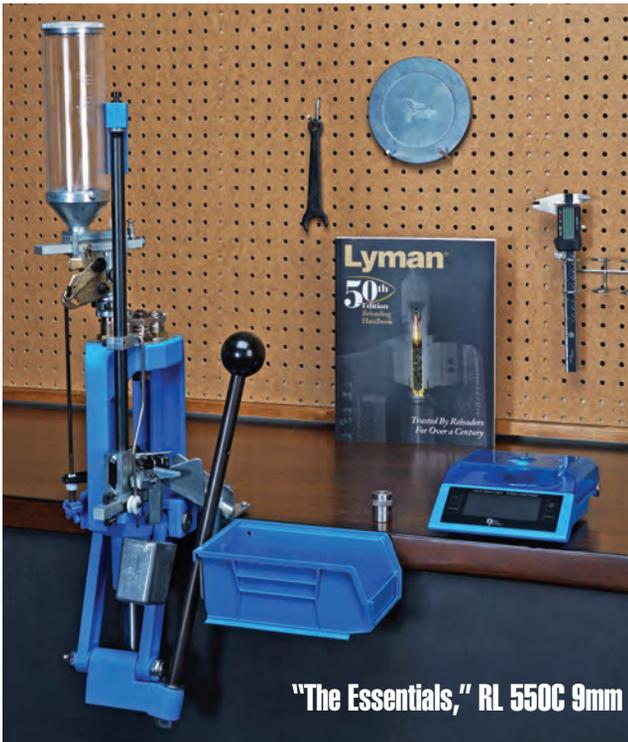
Dillon Case Preparation Guide (Not Pictured)
 Mounting Hardware Kit

Total: \$1030.90

XL 750 Upgrade Kit, P75-35007:

550/650/750 Strong Mount
 Bullet Tray Kit
 Roller Handle

Total: \$157.97



"The Essentials," RL 550C 9mm



"The Essentials," XL 750 9mm



RL 550C
 Upgrade

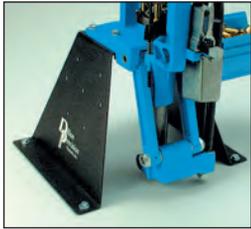


XL 750
 Upgrade

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Blue Press 31

Dillon Reloading Accessories



A Strong Mount increases your machine's "footprint" to over 10", spreading the load over the whole bench instead of stressing the leading edge. For XL 750/650 owners with limited overhead clearance, the XL 750/650-only mount raises the machine 6" above the bench top. All mounts come

with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

| | | |
|-------------------|------------------|----------------|
| RL 550/XL 750/650 | P75-22051 | \$59.99 |
| XL 750/650-only | P75-22052 | 57.99 |
| "SDB" | P75-22223 | 72.99 |

Our Bullet Tray is a simple, shallow aluminum tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550 and XL 750/650 when equipped with the RL 550/750/650 Strong Mount, and a separate kit is available for the RL/Super 1050.



| | | |
|-----------------|------------------|----------------|
| Bullet Tray Kit | P75-22214 | \$47.99 |
| 1050 Tray Kit | P75-22215 | 47.99 |



The Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

| | | |
|--|------------------|----------------|
| | P75-16306 | \$44.99 |
|--|------------------|----------------|

Our Toolholders are available for your reloading machine and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!



| | | |
|--|------------------|----------------|
| XL 650 with Wrench Set | P75-11555 | \$35.99 |
| RL 550/XL 750 with Wrench Set | P75-11541 | 33.99 |
| SDB with Wrench Set | P75-19441 | 32.99 |
| <i>Note: Super 1050 Toolholders include Wrench Set</i> | | |
| 1050 with bracket | P75-62202 | 39.99 |
| 1050 w/o bracket | P75-62203 | 33.99 |
| Ball-End Hex Wrenches | P75-11483 | 20.99 |
| One-Inch Bench Wrench | P75-10842 | 9.99 |
| SDB-Only Wrench | P75-19970 | 12.99 |



Color Coded Aluminum Toolheads for the RL 550 and XL 750/650 make it easy to tell at a glance which caliber you're set up to load.

| | | |
|-------------------|------------------|----------------|
| Blue RL 550 | P75-62132 | \$35.99 |
| Black RL 550 | P75-62133 | 35.99 |
| Gold RL 550 | P75-62134 | 35.99 |
| Silver RL 550 | P75-62135 | 35.99 |
| Blue XL 750/650 | P75-62136 | 39.99 |
| Black XL 750/650 | P75-62137 | 39.99 |
| Gold XL 750/650 | P75-62138 | 39.99 |
| Silver XL 750/650 | P75-62139 | 39.99 |



The Square Deal "B" Toolhead Stand holds your SDB toolhead, powder measure, dies and caliber conversion components (*not included*) in an orderly manner.

| | | |
|--|------------------|----------------|
| | P75-62225 | \$29.99 |
|--|------------------|----------------|

Our Toolhead Stands for the RL 550 and XL 750/650 are the ultimate in convenience for keeping your reloading bench clean and uncluttered.

P75-22055, \$24.99 each
Three or more, \$22.99 ea.



Dillon's 1050 Toolhead Stand is now available to store caliber quick changes for the 1050.

| | |
|--|---------------------------|
| | P75-62200, \$49.99 |
|--|---------------------------|

Equipment Dust Covers are made of tough packcloth nylon and add security to your loading bench. Your reloader will be protected against more than dust as the machine covers come with a D-ring that allows the heavy duty zipper to be locked.



| | | |
|------------------|------------------|----------------|
| SDB/550 Cover | P75-13795 | \$24.99 |
| XL 750/650 Cover | P75-10443 | 39.99 |
| 1050 Cover | P75-13239 | 39.99 |
| Master lock | P75-13083 | 3.99 |

Pictured: SDB/550/650/750 Quick-Change Cover (for use with powder measure)

| | | |
|--|------------------|----------------|
| | P75-11143 | \$14.99 |
|--|------------------|----------------|

Our **Primer Flip Tray** is a heavy, high-quality tray large enough for the Federal primer package.

P75-13606, \$23.99 ea.

Primer Pick-Up Tubes are used to transfer primers from flip tray to priming system. Having extras pre-loaded with primers makes it easy to load a pre-determined amount of ammo without having to stop to pick up primers.

- 1 Large
- 1 Small
- 2 Small, 2 Large
- 4 Large
- 4 Small



- P75-22029 \$8.99**
- P75-22028 8.99**
- P75-20056 29.99**
- P75-20050 29.99**
- P75-20049 29.99**



Dillon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.

P75-97126 \$169.99

The **Powdercheck System** (available for XL 750/650 and Super 1050 reloading machines) sounds an alarm if the powder charge in a round is out of limits either high or low.

P75-21044, \$71.99 each
Three or more, \$65.99 ea.



An **Aluminum Roller Handle** gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.

P75-17950 \$49.99



Dillon's 1" Bench Wrench fits our 1" Die Lock Rings which give you more space on the toolhead.

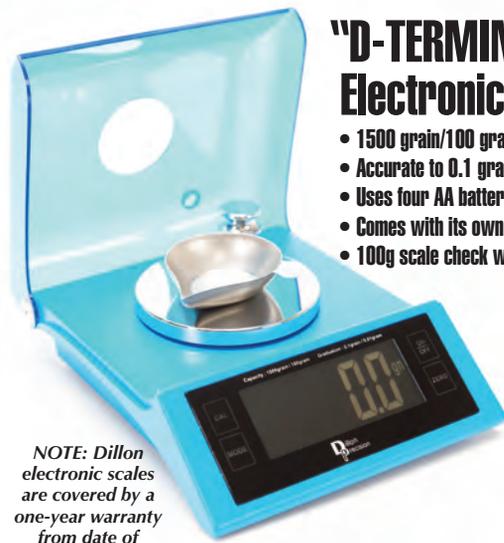
P75-10842, \$9.99 each
Two or more, \$8.99 ea.



Our **Machine Maintenance Kits** come with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications.

Available alone or in combination with a spare parts kit for your machine.

- Maintenance Kit Only **P75-22211 \$31.99**
- w/SDB Spare Parts Kit **P75-97015 39.99**
- w/550 Spare Parts Kit **P75-97016 37.99**
- w/750 Spare Parts Kit **P75-97500 58.99**
- w/1050 Spare Parts Kit **P75-97018 53.99**



"D-TERMINATOR" Electronic Scale

- 1500 grain/100 gram capacity
- Accurate to 0.1 grain/0.01 gram
- Uses four AA batteries (included)
- Comes with its own AC adapter
- 100g scale check weight included

NOTE: Dillon electronic scales are covered by a one-year warranty from date of purchase.

\$139.99
P75-10483

"ELIMINATOR" Balance-Beam Scale



\$89.99
P75-13480

The **RF 100 Automatic Primer Filler** eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run! In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you! The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$59.99 each.

- Large Primer Filler **P75-97077 \$379.99**
- Small Primer Filler **P75-97111 379.99**
- Large (Euro. 220v) **P75-97112 389.99**
- Small (Euro. 220v) **P75-97113 389.99**
- Small Conversion **P75-17903 59.99**
- Large Conversion **P75-17902 59.99**
- Nylon Dust Cover[^] **P75-11143 14.99**



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The **HELLSORTER** is a simple product designed to reduce the time you spend sorting brass, allowing you to enjoy more time reloading and shooting. The **HELLSORTER** is comprised of three pans designed to sort several common calibers. The fastest way to sort is to stack all three of the pans together on a common five-gallon bucket, yellow pan on top and black on the bottom; in that way, with a few shakes all your brass is sorted by caliber at the same time. The **HELLSORTER** is made of ABS, a strong plastic that will give a lifetime of service.

P75-19972 \$39.99

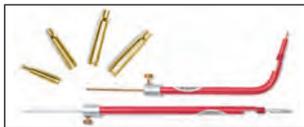
Berry's Mfg. Bullet Puller[^]



Nobody's perfect. A bullet puller makes it easy to recover all your components.

- Bullet Puller[^] **P75-17999 \$29.99**
- Puller Cap[^] **P75-17948 4.99**
- Collet Set **P75-17947 5.99**
- Inset: Quinetics Uni-Chuck "Shim-Fit" **P75-30041 11.99**

Hornady O.A.L. Gauge and Bullet Comparator



(Caliper not included)

Overall Length Gauge[^]

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

- Straight **P75-14622 \$38.99**
- Curved (for auto, lever and pump rifles) **P75-14862 \$39.99**

- Modified Case[^] (required) \$6.99 each**
- .223 Rem. **P75-14627**
 - .22-250 **P75-14628**
 - .243 Win. **P75-14631**
 - .270 Win. **P75-14641**
 - 7mm Rem. Mag. **P75-14648**
 - .308 Win. **P75-14652**
 - .30-06 **P75-14653**
 - .300 Win. Mag. **P75-14655**

Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity.

- Bullet Comparator **P75-14670 \$16.99**

Comparator Insert (required)

- \$8.99 each**
- .22 caliber **P75-14672**
 - .24 caliber **P75-14673**
 - .25 caliber **P75-14674**
 - .26 caliber **P75-14675**
 - .27 caliber **P75-14676**
 - .28 caliber **P75-14677**
 - .30 caliber **P75-14678**
 - .33 caliber **P75-14679**
 - .35 caliber **P75-14680**
 - .37 caliber **P75-14681**
 - .45 caliber **P75-14682**

Berry's Mfg. Plated Bullets[^]

| Description | Stock # | 250 | 500 | 1000 |
|--|------------------|----------------|----------------|-----------------|
| Bullets for the 7.62 x 39 Cartridge | | | | |
| 123 gr. RN-DS* | P75-17210 | \$42.00 | \$81.00 | \$150.00 |
| .32 ACP Bullets | | | | |
| 71 gr. RN-DS* | P75-17460 | 20.99 | 41.00 | 75.00 |
| .380 Caliber Bullets | | | | |
| 100 gr. RN-DS* | P75-17532 | 24.00 | 46.00 | 85.00 |
| 9 Millimeter Bullets | | | | |
| 115 gr. RN-DS* | P75-17533 | 25.00 | 49.00 | 90.00 |
| 115 gr. HBRN-TP* | P75-17178 | 27.00 | 52.00 | 96.00 |
| 124 gr. RN-DS* | P75-17534 | 27.00 | 51.00 | 95.00 |
| 124 gr. HBRN-TP* | P75-17272 | 30.00 | 57.00 | 106.00 |
| 124 gr. HBFP-TP* | P75-17385 | 30.00 | 57.00 | 106.00 |
| 147 gr. RN-DS* | P75-17535 | 31.00 | 60.00 | 110.00 |
| .357 Caliber Bullets | | | | |
| 125 gr. FP-DS* | P75-17536 | 28.00 | 53.00 | 98.00 |
| 158 gr. RN-DS* | P75-17540 | 33.00 | 63.00 | 117.00 |
| 158 gr. FP-DS* | P75-17539 | 33.00 | 64.00 | 118.00 |
| .40 Caliber/10 Millimeter Bullets | | | | |
| 155 gr. HBRN-DS* | P75-17238 | 36.00 | 70.00 | 130.00 |
| 165 gr. FP-DS* | P75-17232 | 36.00 | 70.00 | 130.00 |
| 165 gr. HBFP-DS* | P75-17271 | 41.00 | 79.00 | 146.00 |
| 180 gr. FP-DS* | P75-17542 | 38.00 | 74.00 | 137.00 |
| 180 gr. RN-DS* | P75-17515 | 35.30 | 68.26 | 127.00 |
| .45 Caliber Bullets | | | | |
| 185 gr. HBRN-DS* | P75-17543 | 41.00 | 78.00 | 145.00 |
| 185 gr. FP-DS* | P75-17516 | 35.30 | 68.26 | 127.00 |
| 200 gr. HBFP-DS* | P75-17517 | 45.00 | 78.00 | 146.00 |
| 230 gr. RN-DS* | P75-17549 | 42.00 | 80.00 | 149.00 |
| Description | Stock # | 200 | 400 | 800 |
| .44 Caliber Bullets | | | | |
| 240 gr. FP-DS* | P75-17545 | 39.00 | 76.00 | 140.00 |

*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

Sierra Bullets[^]

(This is not LOADED ammunition.)

5.56mm/.224 Caliber

- 52 gr. HPBT MatchKing 100/box **P75-10178 \$25.99**
- 55 gr. BlitzKing 100/box **P75-14458 28.99**
- 69 gr. TMK 100/box **P75-80015 31.99**
- 69 gr. HPBT MatchKing 100/box **P75-13007 27.99**
- 77 gr. TMK 100/box **P75-80016 35.99**
- 77 gr. HPBT MatchKing 500/box **P75-18171 157.99**

6mm/.243 Caliber

- 70 gr. HPBT MatchKing 100/box **P75-12386 30.99**

6.5mm

- 123 gr. HPBT 100/box **P75-14459 44.99**
- 142 gr. HPBT 100/box **P75-14460 46.99**

7.62mm/.308 Caliber

- 125 gr. HP 100/box **P75-14448 40.99**
- 155 gr. TMK 100/box **P75-80018 48.00**
- 155 gr. HPBT Palma 100/box **P75-18160 42.99**
- 168 gr. TMK 100/box **P75-80017 47.00**
- 168 gr. HPBT MatchKing 100/box **P75-10177 42.99**
- 175 gr. HPBT MatchKing 100/box **P75-17481 44.99**

Prvi Partisan Projectiles[^]

- .40 Cal. 180 gr. JHP 100/pkg. **P75-15812 \$17.99**
- .45 Cal. 230 gr. FMJ 100/pkg. **P75-15813 19.99**

Hornady Projectiles[^]

- .38 Cal. 148 gr. HBWC (lead) 250/pkg. **P75-70011 \$31.99**

Special Purchase .223/5.56 Projectiles

- 1000-pkg. 55-Grain FMJBT P75-44466 \$69.99**

SNS Casting[^]

| Coated Hard-Cast Bullets | Stock # | 500 | 1000 |
|--------------------------------------|-----------|---------|---------|
| .30 M1 Carbine RN 115 gr. | P75-15403 | \$43.00 | \$80.00 |
| .380 RN 95 gr. | P75-15393 | 40.00 | 74.00 |
| 9mm RN 115 gr. | P75-13150 | 41.00 | 76.00 |
| 9mm CN (conical) 124 gr. | P75-15075 | 42.00 | 78.00 |
| 9mm FP 125 gr. | P75-15396 | 42.00 | 78.00 |
| 9mm RN 125 gr. | P75-15332 | 42.00 | 78.00 |
| 9mm No Lube Groove 125 gr. | P75-15756 | 42.00 | 78.00 |
| 9mm RN 135 gr. | P75-15043 | 44.00 | 81.00 |
| 9mm RN No Lube Groove 147 gr. | P75-15044 | 47.00 | 88.00 |
| 9mm/.38 Super RN 160 gr. | P75-15397 | 52.00 | 97.00 |
| .38/.357 RNFP 100 gr. | P75-15859 | 41.00 | 76.00 |
| .38/.357 FP 105 gr. | P75-15860 | 42.00 | 77.00 |
| .38/.357 FP 125 gr. | P75-15879 | 42.00 | 79.00 |
| .38/.357 RNFP 130 gr. | P75-19679 | 44.00 | 81.00 |
| .38/.357 DEWC 148 gr. | P75-15880 | 47.00 | 88.00 |
| .38/.357 RN 158 gr. | P75-15045 | 52.00 | 97.00 |
| .38/.357 SWC 158 gr. | P75-15881 | 52.00 | 97.00 |
| .38/.357 RN 160 gr. | P75-15400 | 52.00 | 97.00 |
| .40/10mm FP 140 gr. | P75-15335 | 47.00 | 87.00 |
| .40/10mm RNFP 165 gr. | P75-19677 | 55.00 | 101.00 |
| .40/10mm SWC 175 gr. | P75-15336 | 57.00 | 106.00 |
| .40/10mm FP 180 gr. | P75-15337 | 58.00 | 107.00 |
| .40/10mm RN 180 gr. | P75-10029 | 58.00 | 107.00 |
| .40/10mm RN 200 gr. | P75-15338 | 60.00 | 112.00 |
| .40/10mm FP 220 gr. | P75-15855 | 66.00 | 123.00 |
| .44 RNFP 200 gr. | P75-15882 | 60.00 | 112.00 |
| .44 SWC 240 gr. | P75-15891 | 69.00 | 129.00 |
| .45 SWC 185 gr. | P75-15856 | 58.00 | 108.00 |
| .45 RN 200 gr. | P75-15339 | 60.00 | 112.00 |
| .45 RNFP 200 gr. | P75-15857 | 60.00 | 112.00 |
| .45 SWC 200 gr. | P75-15340 | 60.00 | 112.00 |
| .45 RN No Lube Groove 230 gr. | P75-19678 | 66.00 | 124.00 |
| | Stock # | 250 | 500 |
| .30/30 RNFP 158 gr. | P75-15854 | \$27.00 | \$50.00 |

Starline Brass[^]

Unprimed brass sold in packages of 100
(This is not LOADED ammunition.)

| Description | Stock # | 1 Pkg. | 5 Pkg. | 10 Pkg. |
|----------------|-----------|---------|---------|----------|
| .32 H&R Mag. | P75-30258 | \$19.00 | \$88.00 | \$168.00 |
| .32-20 Win. | P75-31282 | 25.00 | 116.00 | 224.00 |
| 9mm | P75-31277 | 17.00 | 79.00 | 152.00 |
| .38 Short Colt | P75-39919 | 20.00 | 91.00 | 175.00 |
| .38 Special | P75-31278 | 18.00 | 80.00 | 154.00 |
| .38 Super +P | P75-31276 | 20.00 | 90.00 | 173.00 |
| .38 Super Comp | P75-30257 | 20.00 | 90.00 | 173.00 |
| .357 SIG | P75-30528 | 22.00 | 102.00 | 196.00 |
| .40 S&W | P75-31283 | 20.00 | 93.00 | 180.00 |
| 10mm | P75-31281 | 21.00 | 98.00 | 188.00 |
| .44 Special | P75-31280 | 24.00 | 111.00 | 214.00 |
| .45 ACP | P75-31284 | 22.00 | 99.00 | 190.00 |
| .45 Colt | P75-30259 | 24.00 | 111.00 | 214.00 |

5.11
Kryptek Highlander™
Pattern Cap
P75-10011 \$19.99



RCBS Trim Pro 2 Manual Case Trimmer



The RCBS Trim Pro-2 manual case trimmer features a spring-loaded "universal" shell holder that will accommodate case head diameters from .250" to .625". Comes with pilot calibers: .22, .24, .25, .27, .28, .30, .35, .44 and .45.

RCBS Trim Pro-2™ Case Trimmer P75-43231 \$139.99

Lyman Products



Lyman's Precision Funnel Set is the ideal system for the serious reloader. The Precision Funnel Set is made to be completely static free, with a body of die-cast aluminum and precision-turned aluminum inserts. This is no "one size fits all" funnel; the Precision Funnel Set uses precision-machined, caliber-specific inserts to properly fit the case neck. The inserts can be quickly and easily installed by simply pushing them into place and then pulling them out when changing calibers. The Precision Funnel Set also comes with a padded storage case that neatly stores extra inserts when not in use. The set includes inserts for .22, .243/6mm, .25/6.5mm, .270/7mm, .30 and .338 caliber rifle cartridges.

P75-11389 \$39.99



The Lyman Scale Weight Check Set enables you to check/calibrate your scale using known weights. Weight Set .5 - 210.5 Gr.

P75-15959 \$49.99

CED Ultimate Pro Powder Trickler



- Adjustable height
- Weighted base
- Extension arm

\$21.99
P75-10940

Lyman Powder Pal Funnel Pan



P75-18399 \$7.99

WARNING: These products contain lead, which is known to cause birth defects, other reproductive harm and cancer. Handling components, ammunition, cleaning firearms or discharging firearms in poorly ventilated areas may result in lead exposure. Have adequate ventilation at all times and wash your hands thoroughly after exposure.

REDDING Reloading Dies & Accessories



Complete Three-die sets – Size, bell, seat

| | | |
|---------------------|-----------|----------|
| .32 ACP | P75-15521 | \$108.99 |
| .32-20 Winchester | P75-11906 | 108.99 |
| .38-40 Winchester | P75-11838 | 143.99 |
| .38-55 Win./Ballard | P75-19106 | 140.00 |
| .44-40 Winchester | P75-11692 | 80.99 |
| .45-70 Gov't | P75-12700 | 108.99 |
| .460 S&W | P75-10319 | 108.99 |

Complete Two-Die Sets

| | | |
|------------|-----------|---------|
| .204 Ruger | P75-12547 | \$80.99 |
| .22 Hornet | P75-11484 | 80.99 |
| .220 Swift | P75-12182 | 108.99 |
| .22-250 | P75-15761 | 80.99 |

| | | | | | |
|-------------------|-----------|--------|--|-----------|---------|
| .224 Valkyrie | P75-10316 | 80.99 | .303 British | P75-11691 | 109.99 |
| .243 Winchester | P75-15762 | 80.99 | 8 x 57mm Mauser | P75-09996 | 80.99 |
| 6mm Creedmoor | P75-10315 | 108.99 | .338 Win. Mag. | P75-11774 | 80.99 |
| .25-06 Remington | P75-12183 | 80.99 | .338 Lapua Mag. | P75-21354 | 144.99 |
| .25 WSSM | P75-11194 | 82.35 | .458 SOCOM | P75-10320 | 144.99 |
| .260 Remington | P75-09997 | 80.99 | Individual Dies: Neck-Size-Only Dies | | |
| .270 Winchester | P75-10822 | 80.99 | .223 Remington | P75-10164 | \$54.99 |
| .270 WSM | P75-18337 | 47.99 | .22-250 | P75-11184 | 54.99 |
| 6.5 Creedmoor | P75-71005 | 80.99 | .224 Valkyrie | P75-10318 | 54.99 |
| 6.5 Grendel | P75-19893 | 144.99 | .243 Winchester | P75-10172 | 54.99 |
| 6.5 x 55mm | P75-11353 | 80.99 | 6mm Creedmoor | P75-10317 | 54.99 |
| 6.8 SPC | P75-12548 | 144.99 | .25-06 | P75-11336 | 54.99 |
| 7 x 57mm Mauser | P75-11212 | 80.99 | .260 Remington | P75-09993 | 54.99 |
| 7mm WSM | P75-18339 | 64.99 | .270 Winchester | P75-11806 | 54.99 |
| 7mm Rem. SA UM | P75-18338 | 64.99 | 7mm Rem. Mag. | P75-11392 | 54.99 |
| 7mm Rem. Mag. | P75-11775 | 80.99 | .308 Win./7.62 | P75-10165 | 54.99 |
| 7mm-08 Remington | P75-12041 | 80.99 | .30-06 | P75-11763 | 54.99 |
| 7.5mm Swiss | P75-09995 | 144.99 | .300 Win. Mag. | P75-11108 | 54.99 |
| 7.62 x 39mm | P75-12045 | 109.99 | Redding Reloading Accessories | | |
| .30-30 Winchester | P75-29020 | 80.99 | Stuck Case Removal Kit | | |
| .30-40 Krag | P75-11835 | 144.99 | | P75-12186 | \$35.99 |
| 7.62 x 54mm | P75-09994 | 109.99 | Specialty/Custom Die Sets^A | | |
| .300 AAC Blackout | P75-12550 | 109.99 | .50 AE | P75-14514 | \$53.99 |
| .300 WSM | P75-15763 | 80.99 | <i>(Incl: RCBS steel size, expander, seat/crimp)</i> | | |
| .300 RUM | P75-18342 | 80.99 | .500 S&W | P75-11114 | \$53.99 |
| .300 Weatherby | P75-11354 | 80.99 | <i>(Incl: RCBS steel size, expander, seat/crimp)</i> | | |
| .300 Win. Mag. | P75-12046 | 80.99 | | | |



Lyman Neck Expander Die

Improves accuracy of cast and jacketed bullet reloads. Extends case life. A "Must-Have" die for the cast bullet or flat-base bullet user. The first step expands the inside of the case neck to just under bullet diameter for precise case neck tension in the finished reload. The second step expands the case mouth to bullet diameter or slightly over. This allows the jacketed or cast bullet to be started perfectly centered in the case mouth and properly aligned with

the axis of the case neck. By adjusting the plug slightly deeper, the second step also provides a slight flaring of the case mouth for reloaders using cast bullets.

| | | |
|-------------------------|-----------|---------|
| .22 Caliber Neck | P75-48962 | \$26.99 |
| 6mm Neck | P75-48966 | 26.99 |
| 6.5mm Neck | P75-48965 | 26.99 |
| .30 Caliber Neck, Short | P75-48964 | 26.99 |
| .30 Caliber Neck, Long | P75-48963 | 26.99 |



Dillon's 1" Bench Wrench

A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you're setting up a "naked" machine, there's plenty of room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead. We've addressed this in two ways. We offer 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they're already mounted. The opposite end of our 1" wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. All our lock rings fit any standard 7/8" x 14 dies.

| | | |
|--|-----------|--------|
| 1" Die Lock Ring (Zinc Alloy) | P75-14067 | \$1.75 |
| 5-Pack of Die Lock Rings (Zinc) | P75-10669 | 5.50 |
| 1" Dillon Bench Wrench | P75-10842 | 8.99 |
| <i>(Buy two or more 1" Bench Wrenches for \$8.10 each)</i> | | |
| Wrench/Zinc Lock Ring 5-Pack | P75-10668 | 13.99 |
| New Steel 1" Die Lock Rings | | |
| 1" Die Lock Ring (Steel) | P75-62422 | \$2.25 |
| 5-Pack of Die Lock Rings (Steel) | P75-62423 | 8.99 |
| 10-Pack of Die Lock Rings (Steel) | P75-62424 | 17.99 |
| Wrench/Steel Lock Ring 5-Pack | P75-62425 | 17.99 |

L. E. Wilson Case Gages, Deburring Tool

| | | |
|---------------------|-----------|---------|
| .22-250 | P75-12718 | \$38.00 |
| .243 | P75-12828 | 38.00 |
| .25-06 | P75-11760 | 38.00 |
| .270 | P75-11828 | 38.00 |
| 6mm/6.5mm Creedmoor | P75-12108 | 38.00 |
| 6.8 SPC | P75-19522 | 38.00 |
| 7mm Mag. | P75-12336 | 46.00 |
| 7.62x39 | P75-14901 | 38.00 |
| .30-30 | P75-12924 | 38.00 |
| .300 AAC Blk. | P75-19515 | 38.00 |
| .300 Win. Mag. | P75-11752 | 46.00 |
| .300 WSM | P75-18709 | 38.00 |
| .357 SIG | P75-18708 | 38.00 |
| .38-40 Win. | P75-10682 | 38.00 |
| .44-40 Win. | P75-10697 | 38.00 |
| .50 BMG | P75-14447 | 60.00 |
| Deburring Tool | P75-16038 | 26.00 |



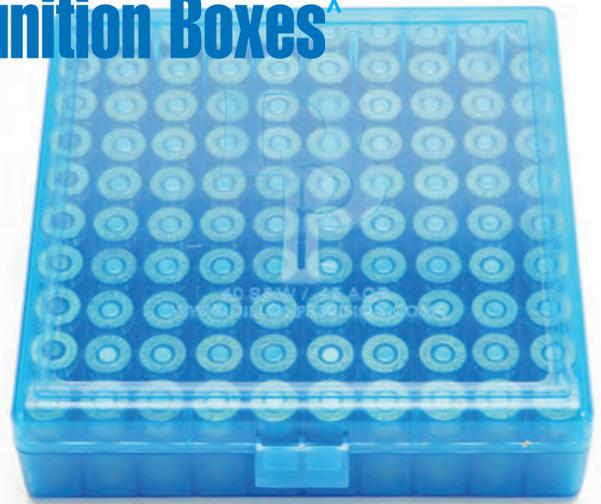
EGW Chamber Checkers

| | | |
|---|-----------|---------|
| Rifle Chamber Checkers | | |
| .223 Rem. | P75-25377 | \$30.00 |
| 5.56x45 | P75-25376 | 30.00 |
| 6.5 Creedmoor | | |
| .300 Blk | P75-11582 | 40.00 |
| .308 Win. | P75-11581 | 40.00 |
| .308 Win. | P75-18964 | 40.00 |
| .30-06 | P75-19675 | 45.00 |
| Pistol Chamber Checkers | | |
| 9mm | P75-19846 | \$20.00 |
| .38 Super | P75-19847 | 20.00 |
| .40 S&W | P75-19848 | 20.00 |
| 10mm | P75-19676 | 20.00 |
| .45 ACP | P75-19849 | 20.00 |
| Shotgun Chamber Checker | | |
| 12 Ga. | P75-19523 | \$49.99 |
| 20 Ga. | P75-19524 | 49.99 |
| Cowboy Chamber Checker (.357 Mag., .44 Mag., .44-40, .45 Colt) | | |
| | P75-25375 | \$25.00 |

Dillon's Transparent Ammunition Boxes[^]

| Description | Stock # | Each | Case (50) |
|---------------------------|-----------|--------|--------------|
| .22 LR/.25 ACP (100 rd) | P75-80038 | \$1.76 | \$79.00 (50) |
| .380/9mm (50 rd) | P75-80019 | 1.73 | 78.00 (50) |
| .380/9mm (100 rd) | P75-80033 | 2.83 | 127.50 (50) |
| .38/.357 (50 rd) | P75-80020 | 1.73 | 78.00 (50) |
| .38/.357 (100 rd) | P75-80034 | 2.83 | 127.50 (50) |
| .44 Mag./45 Colt (50 rd) | P75-80023 | 2.05 | 92.50 (50) |
| .44 Mag./45 Colt (100 rd) | P75-80036 | 3.15 | 142.00 (50) |
| .40 S&W/.45 ACP (50 rd) | P75-80024 | 2.05 | 92.50 (50) |
| .40 S&W/.45 ACP (100 rd) | P75-80037 | 3.15 | 142.00 (50) |
| .223/5.56 (50 rd) | P75-80022 | 2.05 | 92.50 (50) |
| .223/5.56 (100 rd) | P75-80035 | 3.15 | 142.00 (50) |
| .243/.308 (20 rd) | P75-80039 | 1.90 | 85.50 (50) |
| .243/.308 (50 rd) | P75-80025 | 2.23 | 100.00 (50) |
| .30-06 (20 rd) | P75-80040 | 2.04 | 90.00 (50) |
| .30-06 (50 rd) | P75-80026 | 2.28 | 102.50 (50) |
| 20 Gauge Shotgun (25 rd) | P75-80044 | 2.24 | 101.00 (50) |
| 12 Gauge Shotgun (25 rd) | P75-80045 | 2.24 | 101.00 (50) |

Extra Loading Data Labels, P75-10446, Package of 100, \$6.99



AMMO BOXES ARE COVERED BY DILLON'S LIFETIME WARRANTY



Berry's Mfg. Ammo/Storage Boxes[^]

| Description | Stock # | Each | 10 ea. | 50 ea. |
|--|-----------|--------|---------|---------|
| .500 S&W (50 rd) | P75-19243 | \$2.98 | \$22.40 | \$97.00 |
| NOTE: .500 S&W Ammo Boxes also fit .223/.243/.308 WSSM | | | | |
| .454 Casull (50 rd) | P75-19244 | 2.98 | 22.40 | 97.00 |
| .45/70 (50 rd) | P75-19245 | 3.29 | 24.20 | 105.00 |
| 7.62 x 54R (50 rd) | P75-19247 | 3.50 | 25.50 | 110.50 |
| .300 Ultra (50 rd) | P75-19246 | 3.50 | 25.50 | 110.50 |

Storage Boxes

| | | | | |
|--------------------------|-----------|--------|--------|---------|
| 4-3/8" x 2" x 1-5/8" | P75-19250 | \$1.12 | \$8.40 | \$36.50 |
| 4-1/2" x 4-1/2" x 1-5/8" | P75-19251 | 2.32 | 17.40 | 75.50 |
| 5-1/2" x 2-5/8" x 2-1/2" | P75-19252 | 2.22 | 16.70 | 72.00 |

Berry's Mfg. "20 Caliber" Ammo Can

Modeled after the military can, this tough unit is injection molded out of a tough polymer, has a gasket sealed lid, and a cam-lock latch to protect your contents. Also features a collapsible handle for easy stacking and storing.

Dimensions: 9.25" L x 3.125" BW x 3.125" TW x 2.5" H

LIFETIME WARRANTY. MADE IN THE USA

P75-12296 \$8.99



Dillon AkroBins[^]

AkroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550/XL 650/750 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

| Description | Stock # | Each | 6 ea. | 12 ea. |
|-------------------------|-----------|--------|---------|---------|
| "Square Deal" Bin | P75-13756 | \$2.99 | \$15.30 | \$24.84 |
| "RL 550/XL 650/750" Bin | P75-13839 | 2.99 | 15.30 | 24.84 |
| "RL 1050" Bin | P75-13484 | 6.99 | 34.92 | 61.92 |
| "SL 900" Bin | P75-17125 | 10.50 | 56.94 | 106.92 |



Dillon Utility Boxes[^]

Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

| Description | Stock # | Each | 5 ea. |
|-------------------|-----------|--------|---------|
| Small Utility Box | P75-13636 | \$2.99 | \$12.45 |
| Large Utility Box | P75-17195 | 5.75 | 23.99 |

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 37

"Big Fifty" [^]

STANDARD FEATURES:

- Made in the USA
- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2"-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 300 Rds./Hr.
- Loads High Volume/Match-Grade Ammo
- Milspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

All for ONLY...

\$1499⁹⁹

P75-50000

Now Available!

.408 CheyTac Conversion P75-50204 \$189.99

(Dies NOT Included)



Total price as pictured here with optional accessories: \$2945.96

| | | |
|---------------------------|-----------|----------|
| .50 BMG Carbide Size Die | P75-50075 | \$984.99 |
| .50 BMG Case Trimmer | P75-50050 | \$449.99 |
| BFR Mounting Hardware Kit | P75-50140 | \$10.99 |

50 BMG CASE TRIMMER ASSEMBLY [^]

Features an industry standard 1-1/2"-12 UNF threaded body, a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die. P75-50050 \$449.99

50 BMG CARBIDE SIZE DIE [^]

The only .50 BMG size die in the industry that's a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2"-12 UNF thread, and is manufactured to low chamber tolerance specifications. P75-50075 \$984.99

50 BMG POWDER MEASURE ADAPTER [^]

For use with the RCBS .50 BMG powder measure. P75-50125 \$109.99

50 BMG PRIMER SEATING DIE [^]

One of these is included with Dillon's Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, MIL-SPEC primer punch. P75-50200 \$189.99

50 BMG PRIMER POCKET SWAGER [^]

Makes it easy to remove the military crimp. P75-50001 \$379.99

PRIMING CONVERSION [^]

Converts Swager to Priming System. P75-50003 \$99.99

50 BMG PRIMING SYSTEM [^]

Allows off-the-machine primer seating. P75-50002 \$354.99

(1) SWAGER CONVERSION [^]

Converts Priming System to Swager. P75-50004 \$99.99

RCBS .50 BMG LOADING ACCESSORIES [^]

.50 BMG Powder Measure P75-21896 \$129.99

SL 900 [^]

STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warranty
- RISK FREE 30-Day Trial Period!

All for ONLY...

\$1369⁹⁹

\$1669.98 with Casefeeder



12 Gauge P75-97110 20 Gauge P75-97123
28 Gauge P75-97124 Comes with factory adjusted dies

Total price as pictured here with optional accessories: \$1714.97

| | | |
|---------------------------------|-----------|----------|
| 12 Gauge Casefeeder (pictured) | P75-97037 | \$299.99 |
| 20/28 Gauge Casefeeder | P75-97036 | 299.99 |
| 12 Ga. Euro. 220v Casefeeder | P75-97118 | 299.99 |
| 20/28 Ga. Euro. 220v Casefeeder | P75-97125 | 299.99 |
| Low Powder Sensor | P75-16306 | 44.99 |

SL 900 CONVERSIONS [^]

| | | |
|----------------------------|-----------|----------|
| 12 Gauge Conversion | P75-20009 | \$449.99 |
| 12 Gauge Casefeed Plate | P75-17811 | 49.99 |
| 20 Gauge Conversion | P75-22138 | 449.99 |
| 28 Gauge Conversion | P75-22139 | 449.99 |
| 20/28 Gauge Casefeed Plate | P75-97045 | 49.99 |
| SL 900 Powder System | P75-17817 | 88.99 |

SL 900 MACHINE COVER [^]

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked. P75-13239 \$39.99
Master lock P75-13083 \$3.99

PACKAGE DEAL [^]

Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Eliminator Scale, Machine Cover, and Low Powder Sensor. P75-22290 \$223.99

SPARE PARTS KIT [^]

| | |
|-----------------------------|--------------------------------|
| 1 20 Gauge Yellow Wad Guide | 1 Pawl Spring |
| 1 28 Gauge Green Wad Guide | 1 Ejector Wire |
| 1 20 Gauge Locator Pin | 1 Plastic Wad Guide |
| 1 Index Pawl | 1 Swing Arm Torsion Spring |
| 1 Ring Indexer | 1 Primer Transfer Arm |
| 1 Index Spring Revision A | 1 12 Gauge Locator Pin |
| 1 Hair Pin Cotter | 1 Gum Rubber Insert Revision B |
| 2 Bellcrank Cubes | 1 Shot Fitting E-Clip |
| 1 Case Insert Slide Spring | 1 Failsafe Bushing Revision B |
| | P75-11154 \$39.99 |

38 Blue Press

800-223-4570 • 480-948-8009 • bluepress.com

Our Pride, Your Sleeve



Dillon/Precision Logo, Black

| | | |
|-----------|-----------|---------|
| Small | P75-43411 | \$19.99 |
| Medium | P75-43412 | 19.99 |
| Large | P75-43413 | 19.99 |
| X-Large | P75-43414 | 19.99 |
| XX-Large | P75-43415 | 20.99 |
| XXX-Large | P75-43416 | 21.99 |

Dillon/Precision Logo, Charcoal

| | | |
|-----------|-----------|---------|
| Small | P75-43418 | \$19.99 |
| Medium | P75-43419 | 19.99 |
| Large | P75-43420 | 19.99 |
| X-Large | P75-43421 | 19.99 |
| XX-Large | P75-43422 | 20.99 |
| XXX-Large | P75-43423 | 21.99 |

Dillon Logo/Rifle, Charcoal

| | | |
|-----------|-----------|---------|
| Small | P75-43430 | \$19.99 |
| Medium | P75-43431 | 19.99 |
| Large | P75-43432 | 19.99 |
| X-Large | P75-43433 | 19.99 |
| XX-Large | P75-43434 | 20.99 |
| XXX-Large | P75-43435 | 21.99 |

Dillon Logo/Rifle, Black Long Sleeve

| | | |
|----------|-----------|---------|
| Large | P75-43456 | \$21.99 |
| X-Large | P75-43450 | 21.99 |
| 2X-Large | P75-43451 | 22.99 |

Dillon Precision Logo Cap

P75-11319
\$11.99



Dillon Precision Morale Patch

P75-13762 \$4.99

Wear the "Dillon" Brand



These shirts are made of 6.1 ounce 100% soft-spun cotton.

| | | |
|--------------|-----------|-------|
| Gray, XL | P75-18524 | 19.99 |
| Gray, XXL | P75-18525 | 20.99 |
| Gray, XXXL | P75-18526 | 22.99 |
| Black, Large | P75-18515 | 19.99 |
| Black, XL | P75-18516 | 19.99 |
| Black, XXL | P75-18517 | 20.99 |
| Black, XXXL | P75-18518 | 22.99 |

Short-Sleeve Dillon Precision T-Shirt

| | | |
|--------------|-----------|---------|
| Navy, L | P75-18511 | \$12.50 |
| Navy, XL | P75-18512 | 12.50 |
| Navy, XXL | P75-18513 | 14.50 |
| Navy, XXXL | P75-18514 | 14.50 |
| Gray, Large | P75-18527 | 12.50 |
| Gray, XL | P75-18528 | 12.50 |
| Gray, XXL | P75-18529 | 14.50 |
| Gray, XXXL | P75-18530 | 14.50 |
| Black, Large | P75-18519 | 12.50 |
| Black, XL | P75-18520 | 12.50 |
| Black, XXL | P75-18521 | 14.50 |
| Black, XXXL | P75-18522 | 14.50 |



DP Box Logo Caps

\$22.99 ea.

The NEW DP Box Logo on the One and Only Original Flexfit® cap – the original stretchable fitted cap featuring the Flexfit technology. With polyurethane woven into the sweatband, this all-purpose hat delivers the perfect blend of comfort and style for sports and casual wear.

| | |
|---------------------------------|-----------|
| Navy Small/Medium Flexfit Cap | P75-43455 |
| Navy Large/X-Large Flexfit Cap | P75-43453 |
| Black Small/Medium Flexfit Cap | P75-43454 |
| Black Large/X-Large Flexfit Cap | P75-43452 |

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Dillon Teams

Eric Grauffel – 7-time IPSC Handgun World Champion – wearing Dillon’s TechwearUSA AirFlex Shooting Jersey.

In response to everyone who has been asking us for Dillon Precision shooting jerseys, we’ve teamed up with **TechwearUSA** – Your Official Provider of Custom USPSA Gear! The TechwearUSA AirFlex (\$70) is the ultimate performance layer and their lightest weight jersey. Whether aiming your PCC or bow and arrow, the last thing you need is heavy gear holding you down. AirFlex is designed to keep you cool, dry and unencumbered on the range. Superior breathability with a slim, athletic cut ensures a smooth fit. This versatile all-purpose layer can be utilized as a base layer or stand alone. Its high tech fabric features extreme moisture protection, body temperature management and odor resistant properties. Superior wicking and highly breathable qualities makes this jersey fast drying and easy care. Great stretch and silk-like softness promotes comfortable and free movement.

The TechwearUSA Premier Polo (\$95) is made of proprietary Techstatic fabric and is the ultimate competition polo. From its classic cut, added length to make sure it stays tucked in, fold-

over collar, zipper front and side panels made from extra breathable mesh, every detail of this garment has been thought through to help you look, feel and perform at your best.

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John Marshall on Classic Firearms:

For many years, the Winchester Repeating Arms Company had ruled the roost with its lever-action rifles. The Models of 1866, 1873 and 1876 had established themselves on the western frontier of the United States as reliable and quick-firing rifles. The Model 1873 was built on the knee-action mechanism of the earlier Model 1866. The same action was used in the somewhat larger Model 1876, built for slightly more powerful cartridges than handgun-power rounds. While it was a more robust arm, the old toggle-principle locking system was inherently weak. The 1876 rifle could not utilize longer and more powerful rounds such as the then-standard U.S. military .45/70 cartridge.

In 1884, Thomas G. Bennett, Oliver Winchester's son-in-law, had negotiated with a Utah gunmaker for the rights for Winchester to manufacture his very strong single-shot falling block rifle. That Utah gunmaker was 29-year-old John Moses Browning. Recognizing that Winchester would probably be very interested in a lever-action design that would handle much more powerful ammunition, Browning also had provid-

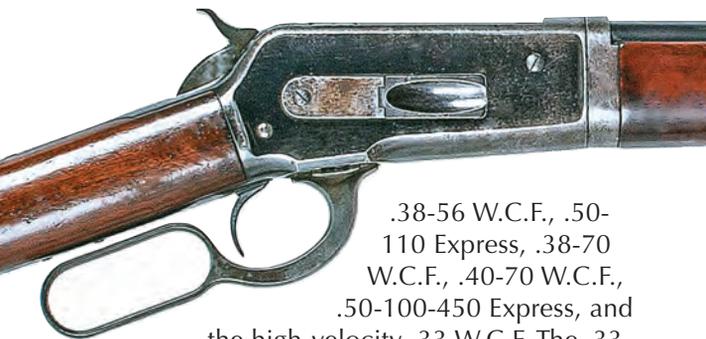
ed Bennett with a working wood model of a design that would do the trick. Instead of the traditional toggle action, this design would utilize two vertically sliding blocks of steel that would join the breech bolt and the receiver together in an incredibly strong lockup when the lever was closed. This system provided solid resistance to the violent thrust of higher-power ammunition, yet provided the means for quick successive shots as the lever was manipulated.

Winchester management was impressed with this invention, so their design team and Browning then collaborated to further refine Browning's concept. A patent application was filed in May 1884, and U.S. patent number 306,577 was issued on October 14, 1884. It was the basis for the Winchester Model 1886.

In 1886, the first Model 1886, serial number 1, a Sporting Rifle, was manufactured chambered for the .45/70 cartridge. It was purchased by one George E. Albee, who was then a designer for Winchester. He was also a holder of the U.S. Medal of Honor, received for

his valorous service as an Army lieutenant in the Civil War. Albee chose to bestow this rifle on another Medal of Honor recipient, a brother-in-arms, Captain Henry Ware Lawton. Lawton had led an expedition that resulted in the surrender of Apache Chief Geronimo, and Albee wanted to recognize that achievement by giving him the rifle. He had the rifle inscribed "Albee to Lawton." The story of that rifle didn't end there. One hundred and thirty years later, in 2016, that same rifle, still in near-mint condition, set a world record, becoming the most expensive single firearm ever sold at auction. An undisclosed buyer purchased it for \$1,265,000!

Nearly 160,000 of the Model 1886 were manufactured over a span of 49 years, from 1886 to 1935. While the initial chambering was in .45-70, the following rounds were also used: .45-90 W.C.F. (Winchester Center Fire), .40-82 W.C.F., .40-65 W.C.F.,



.38-56 W.C.F., .50-110 Express, .38-70 W.C.F., .40-70 W.C.F., .50-100-450 Express, and the high-velocity .33 W.C.F. The .33 was a smokeless powder round from the start. The last caliber option offered and introduced in 1903, it was the .45-70's 2.1-inch case bottlenecked to take 0.338-inch, 200-grain jacketed bullets. The only change necessary to use the newer smokeless powder loads was to equip the Model '86s with nickel-steel barrels. The rifle illustrated for this article uses the .33 W.C.F. round. It is a takedown model with a 24-inch barrel, and its serial number dates it to manufacture in 1908.

The Model '86 was considered a premium rifle, and it was fairly expensive to own. Many options were offered for it. There were three basic configurations: sporting rifle, carbine and musket. Both muskets and early carbines had full-length forestocks. These versions are quite rare today. Barrel lengths could be ordered anywhere from 20 inches up to an impressive 36 inches. The standard barrel for a rifle was 26 inches, while carbines were usually equipped with 22-inch barrels. A straight-grip stock was standard, while pistol-grip stocks (with a curved finger lever) could be had on special order. Early rifles using pistol grips were capped with

The Winchester Model 1886 Rifle

buffalo horn or ebony, while later ones had caps made of hard rubber. Buttplates were usually the crescent style as shown on the illustrated rifle, but choices included less-curved military carbine-type plates, or shotgun-style plates that were wider, longer and flatter, designed to spread and alleviate recoil to a certain degree. The earliest standard receiver finish was case-hardening, but around serial number 122,000, the receivers were blued. Normally the barrels, magazines and sights were blued. Special (and rare) finishes such as gold, nickel or silver plating could be had. Engraving and inlays were also factory options. The standard magazine held 9 rounds, but shorter or longer versions were options. They could be full, 1/2 or 3/4 the length of the barrel. The takedown option was first offered in 1894, enabling more compact transportation when the rifle was separated into two sections. Barrels could be

As an historical anecdote, early in World War I, the British Royal Flying Corps purchased a number of Model 1886 rifles chambered for the .45/90 cartridge. They reportedly used them with special incendiary bullets to ignite the hydrogen gas in German zeppelins and observation balloons!

With the advent of powerful bottlenecked cartridges in bolt-action rifles, higher manufacturing costs and the Great Depression, the Model 1886 was discontinued in 1935. It was replaced by the lever action Model 71, a model 1886 spin-off using essentially the same action. It was chambered only for the newer, powerful .348 Winchester cartridge. This rifle was in the Winchester lineup until 1958. It was well-liked especially by elk and moose hunters, but the hotter magnum calibers in scope-equipped bolt actions eventually sounded the death knell for it also.



“Early in World War I, the British Royal Flying Corps purchased a number of Model 1886 rifles chambered for the .45/90 cartridge. They reportedly used them with special incendiary bullets to ignite the hydrogen gas in German zeppelins and observation balloons!”

in round or octagonal configuration, or in half-round, half-octagonal style. The standard rear sight was a barrel-mounted buckhorn type adjustable for elevation. Windage was adjusted by drifting the front sight right or left in its dovetail. Front sights of various configurations were usually secured in position with a setscrew. Tangs were typically drilled and tapped for a tang peep sight. Occasionally encountered is a three-leaf “express sight” on the barrel. On special order, a double-set trigger could be provided by the factory.

It should be noted that ‘86s manufactured after serial number 119,193 are considered “modern” rather than “antique” and are subject to federal firearms laws, requiring background checks if purchased through a federally licensed dealer.

John Browning designed a scaled-down version of the Model 1886 as the Model 1892; it was a lighter and handier gun using handgun-size cartridges formerly chambered in the Model 1873, and was very popular. It was manufactured from 1892 to 1932, some being sold as late as 1941.

Today, limited production runs of the Model 1886 from Browning, Winchester and various Italian gun makers keep the ‘86 legend alive, and have proved to be popular. Quite a number of hunters today use either original or replica ‘86s and are successful with them.

Original factory records on Model 1886s can be searched, and written results are available from the Cody Firearms Museum, Buffalo Bill Historical Center, 720 Sheridan Ave, Cody, WY 82414, phone 307-587-4771. Serial number records from #1 through #156,999 are extant, except for numbers 146,000 through 150,799. An authenticating letter will be very desirable to verify the originality of any particular gun.

Values on original rifles are continuing to escalate, and as with most collectibles, values vary widely depending on rarity and condition. If you are looking for one, do be prepared to empty your wallet. For most folks with more modest means, consider one of the modern replicas for a lot less money and still-nostalgic fun!

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44 Blue Press

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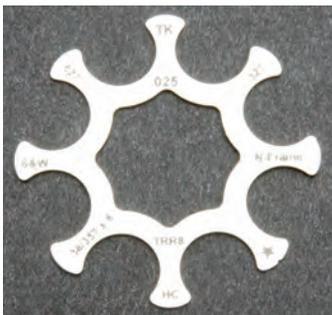
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| N-Fr. .38/.357 8-rd. EDM Starline ONLY(10) | P75-12092 | 64.99 |
| S&W N-Fr. .38/.357 8-Shot (Blue) (10) | P75-12093 | 39.99 |

TUFF PRODUCTS QuickSTRIPS



TUFF QuickSTRIPS are available for a variety of revolver calibers from .17 HM2 to .460 S&W. Sold in packages of 2.

| | | |
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| .22 LR-Mag./17HM2-HMR (10 rd.) | P75-11737 | \$8.99 |
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SDM S&W Revolver Front Sights



| | |
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| Pin-In Front Sight – \$28.00 | Classic Slip-In Sight – \$35.00 |
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| .250" high, green P75-18380 | .250" high, green P75-18376 |
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| .300" high, green P75-18382 | .300" high, green P75-18378 |
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| .250" Gold Bead P75-18565 | .250" Gold Bead P75-18567 |
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Evolution Gun Works Picatinny Rail Scope Mount



Fits Factory-Drilled S&W Revolvers P75-11276 \$34.99

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P75-21888 \$15.99

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Blue Press 47

Now is the Time

By Alan M. Rice, Firearms Instructor
& Spokesman, Gun Owners of America

What is a “short-barreled rifle” (SBR) and what makes them different from other rifles?

18 USC 921(a)(8) defines an SBR as follows: “The term ‘short-barreled rifle’ means a rifle having one or more barrels less than sixteen inches in length and any weapon made from a rifle (whether by alteration, modification, or otherwise) if such weapon, as modified, has an overall length of less than twenty-six inches.”

While this definition tells us what is an SBR, would-be rifle buyers should also know that SBRs are regulated by the National Firearms Act (NFA) exactly like

machineguns and sound suppressors. An ATF Form 4 must be completed and submitted with a \$200 transfer tax payment, along with a full set of fingerprints and a photograph of the owner. After all this has been submitted, the new gun owner must wait several months to be approved (receive government permission) to bring his or her purchase home. And then, it cannot be transported out of the owner’s state of residence without prior written permission from ATF.

Let this sink in – a rifle, with a barrel of 16-1/8 inches is perfectly fine to purchase without a lengthy wait, fingerprints, photographs and a \$200 transfer tax – but the exact same rifle, with a barrel of 15-7/8 inches is treated as if it is contraband; the would-be SBR owner is forced to wait months to bring it home. He or she must pay a tax and keep it under their direct control at all times. This scheme should offend the sensibilities of every American citizen – because a rifle is a rifle. The proposition that a rifle with a barrel that’s slightly shorter should require additional regulation is absurd.

Many **Blue Press** readers are probably aware that AR-15 type firearms are modular. A gun owner can easily build an AR-15 type firearm at home. A stripped receiver can be made into either a pistol or a rifle – but cannot be changed from a rifle to a pistol once it has been

assembled. Due to the modularity of AR-15 type firearms, it is practical to have one lower receiver – the serial numbered, regulated part – and then have several non-regulated upper receivers in different calibers and barrel lengths. However, if a firearms owner were to attach a barreled upper receiver with a barrel that is shorter than 16 inches onto a lower receiver that is NOT registered as an SBR or that was originally assembled as a pistol (lacks a buttstock) our hypothetical gun owner would have just committed a federal felony and could face years in prison – even if the attachment of upper to lower receiver is only temporary for use at a range.

Many readers have probably heard of SB Tactical: a

company that manufactures ATF approved pistol braces for AR-15 type firearms. These braces allow a shooter to better control a pistol that is chambered in a caliber such as 5.56 mm – which is traditionally used in rifles with buttstocks and longer barrels.

The truth is that SB Tactical and other manufacturers sell tens of thousands of “pistol braces” merely because of the bureaucratic maze required to own an SBR. American citizens should not be forced to wait as long as nine months, be photographed, fingerprinted and taxed to purchase an SBR. Or alternatively, they should not be forced to figure out what barrel, brace and

receiver combination will make their newly assembled firearm a pistol (and not a rifle) and thus be excluded from the provisions of the NFA.

If, however, the law were changed, many gun owners would just buy an SBR and not engage in the mental gymnastics of determining minimum barrel length, overall length or checking to be sure that their “pistol brace” was ATF-approved.

Gun Owners of America is optimistic that things might soon change; late last year, Rep. Roger Marshall (R-KS) introduced H.R. 5289, The Home Defense and Competitive Shooting Act. Despite its lengthy name, H.R. 5289 will change federal law and allow SBRs to be bought and sold just like any other

“Rep. Roger Marshall (R-KS) introduced H.R. 5289, The Home Defense and Competitive Shooting Act. Despite its lengthy name, H.R. 5289 will change federal law and allow SBRs to be bought and sold just like any other rifle.”

to Deregulate SBRs!

rifle. In short, H.R. 5289 removes SBRs from the provisions of the NFA.

Some states allow the carrying of loaded rifles in cars. Some states do not. Other states use an unconventional definition of a handgun. For example, the state of New Hampshire defines a pistol or revolver as: "any firearm with barrel less than 16 inches in length," then also prohibits the carrying of a loaded rifle in a motor vehicle. Thus, the gun owner must carry a handgun and/or an SBR for self-defense in a car or boat. H.R. 5289 will make it simple for residents of New Hampshire to keep a loaded self-defense rifle – with any barrel length in a car, pickup truck or boat – and since New Hampshire does not impose any additional requirements on the purchase of SBRs, a repeal of the Federal regulations will be of tremendous benefit. Other states have similarly quirky anti-gun rules that in many cases originate as part of so-called wildlife management.

Rep. Marshall even had the foresight to realize that a

minority of states hate guns – and those people who choose to own them – so he included a section in H.R. 5289 to federally preempt anti-gun states from regulating newly deregulated SBRs.

GOA is supporting H.R. 5289 because, if enacted into law, H.R. 5289 will advance GOA's long-term goal of dismantling the NFA by repealing one unconstitutional law at a time.

It's not too late to contact your US Representative and urge him or her to deregulate SBRs by supporting H.R. 5289. This case sensitive link will make it easy: gunowners.me/deregSBRs

In addition to fighting in the halls of Congress and in state capitols across the country to protect the right to keep and bear arms, GOA is also fighting in the courts to restore rights that have been unconstitutionally taken. We will not accept any restrictions on this enumerated right. **Blue Press** readers who would like to support our work can join GOA at a special rate by going to: gunowners.org/BluePress. 

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HOGUE

Monogrips
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S&W K, L, N, X, Z Frame Round Butt Rubber Tamer Conversion Monogrip. An extra layer of padding helps absorb recoil and adds trigger reach for those with larger hands or long fingers.

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ERGO Grip



The ERGO Grip Delta Grip™ is the first truly ergonomic grip for J Frame revolvers. Designed for the most important part of the gun, the shooter, the Delta Grip was engineered to fit the natural point of aim and mechanics of the human hand, wrist and arm. Fits round butt J-Frames. Will not fit on Smith and Wesson Bodyguard 38 Model.

P75-19684 \$25.99

ODIN Ready Bag

ODIN Works introduces the new ODIN Ready Bag[®] (ORB) featuring multiple pockets and pouches for mags, small gear, a clip for your keys, a water bladder pouch, and soft dividers inside to take down and pack your AR-15 while keeping parts safe and separated. For those builds with longer barrels, there is an extendable pouch at the top to ensure that any rifle will fit and be carried with ease.



Whether you're going to the range, out on a hunting trip, or just hiking through the woods, packing your gear has never been easier!

- Quick-release compression straps
- Four D-ring attachment points
- Key clip
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- Dimensions: 28" x 7" x 6"

ORB Black
ORB Brown

P75-66696 \$99.00
P75-66697 99.00

Pachmayr Pac-Mag Gun Concealment Magnet



The Pachmayr Pac-Mag™ Holds up to 30 pounds and the three-magnet design gives the Pac-Mag more strength than any other gun magnet on the market. Secure almost any gun – pistol, rifle or shotgun – practically anywhere!

P75-10098 \$19.99

SnapSafe Modular Vaults LOCKBOX



The SnapSafe® Modular Vaults LOCKBOX is a pry-resistant 16 gauge steel container that provides secure storage for handguns and other valuables. Meets TSA airline firearm guidelines. Dimensions: 9.5" x 6.5" x 1.75".

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Sack-Ups Protective Gun Sacks



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Sand Viper M24 Bolt Rifle
Handgun, 13.5" Gray
Handgun, 13.5" Black
Handgun, 13.5" Natural
Shotgun, 42" Black
Rifle/Shotgun, 52" Gray
Rifle/Shotgun, 52" Black
Rifle/Shotgun, 52" Natural
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The HYSKORE Six Gun Modular Pistol Rack is constructed from closed-cell, non-reactive foam that will not absorb moisture or react with lubricants or solvents. It has a soft, suede-like finish, but is rigid enough to offer firm support. The rack will hold six pistols with either single-stack or double-stack magazines, and can be disassembled and reconfigured to hold guns with wider or narrower grips. The modular feature of the rack also means that two or more racks can be connected together and reconfigured not only to give each gun its own "special home," but also to take maximum advantage of all available space in your safe or vault. This is easy to do using 3/16" threaded rod, washers, and hex nuts available from any home-improvement store. The rack measures 11-1/4" wide x 7-1/2" deep x 6" high.



P75-10208 \$19.99

Hornady Security Dehumidifiers DESI®PAK Desiccants

Absorb humidity and prevent rust or mildew in gun safes or other enclosed areas.

Moisture-control crystals change color when unit needs recharging. Recharge by plugging into 110V electrical outlet.

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Protect your valuables against rust and corrosion.

When the moisture control crystals turn pink, recharge unit by placing it in the oven. Unlimited recharges ensure a lifetime of use.

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These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It's an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.). DESI®PAK (2 bags, 1 card) 4-ounce bag 2-ounce bag Humidity Indicator Card, (6 ea.)



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| P75-14694 | 4.99 |
| P75-14695 | 2.99 |
| P75-21523 | 4.99 |

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Elite Tactical Systems Magazines & Loaders

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| GLK-17-10 Magazine, 10 rd. 9mm | P75-10265 | 17.99 |
| GLK-17 Magazine, 17 rd. 9mm | P75-40179 | 16.99 |
| GLK-9-22 Magazine, 22 rd. 9mm | P75-10262 | 21.99 |
| GLK-9-170 Magazine, 27 rd. 9mm | P75-40182 | 21.99 |
| GLK-18 Magazine, 31 rd. 9mm | P75-10246 | 21.99 |
| GLK-18-40 Magazine, 40 rd. 9mm | P75-40161 | 26.99 |
| GLK-19-10 Magazine, 10 rd. 9mm | P75-10264 | 17.99 |
| GLK-19 Magazine, 15 rd. 9mm | P75-40180 | 16.99 |
| GLK-20 Magazine, 15 rd. 10mm | P75-40164 | 16.99 |
| GLK-20-20 Magazine, 20 rd. 10mm | P75-40184 | 21.99 |
| GLK-20-30 Magazine, 30 rd. 10mm | P75-40165 | 23.99 |
| GLK-21 Magazine, 13 rd. .45 ACP | P75-40162 | 16.99 |
| GLK-21-18 Magazine, 18 rd. .45 ACP | P75-40183 | 21.99 |
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| GLK-22-140 Magazine, 19 rd. .40 S&W | P75-10263 | 21.99 |
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Wilson Combat



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May be installed without firearm modification.
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Rebuild Kit
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| 16 Pound (Std.) | P75-11860 | 7.99 |
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| 20 Pound | P75-12056 | 7.99 |
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| CZ 75B | | |
| 9 Pound | P75-19348 | \$7.99 |
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| 13 Pound | P75-19352 | 7.99 |
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| 16 Pound | P75-19343 | 7.99 |
| 17 Pound (Std.) | P75-19344 | 7.99 |
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| <i>The Shooter's Paks listed for various revolvers contain springs designed to optimize hammer and/or trigger function often without the expense of "custom trigger jobs."</i> | | |
| (Hammer/Trigger Return Springs) | | |
| Ruger GP-100 | P75-11367 | \$10.50 |
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| S&W J Frame | P75-12189 | 9.00 |
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| | P75-15073 | \$15.00 |
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| | P75-15072 | 15.00 |
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| <i>Rifle Service Paks offer one each of the available coil-type springs required to return the particular rifle to original factory condition.</i> | | |
| M1 Garand | P75-55015 | \$25.99 |
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Evolution Gun Works 1911 Magwell



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MAGPUL 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

Flat Dark Earth P75-43237 \$19.99
Black P75-43236 19.99
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An easy, affordable way to protect your favorite 1911's frame from being battered by recoil.
Action Impact Reducers (6 ea.) P75-20516 \$4.99

Dillon Bushing Wrench



Metalfom 8-Round 10mm 1911 pistol magazine.
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P75-11049 \$2.99

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P75-33394 \$13.99 Pkg of 3



MAGPUL 20-Round polymer PMAG 20 LR/SR Gen M3™ SR25/M110 .308/ 7.62x51 magazine. P75-55007 \$19.99



MAGPUL 20-Round polymer PMAG 20 AK/AKM MOE® 7.62x39 magazine.
P75-10008 \$12.99



MAGPUL's Enhanced Self Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design.
3-Pk. P75-12606 \$6.99



MAGPUL MAGLINK™ makes it easy to link MagPul .223/5.56 mags together.
P75-43240 \$17.99
FOR MAGPUL GEN 2 & 3 .223/5.56 MAGS ONLY



MAGPUL Bipod for 1913 Picatinny Rail (left) is made of high-strength polymer, steel and Mil-Spec hard anodized aluminum.
Flat Dark Earth P75-12112 \$109.99
Black P75-12098 109.99
NEW! The MAGPUL Bipod for Sling Stud Mount (right).
Flat Dark Earth P75-33407 \$129.99
Black P75-33406 129.99



MAGPUL PMAG 10 7.62 AC is a reliable and durable polymer magazine for the .308 Winchester-based family of cartridges.
Compatible with short action AICS-spec bottom metal to include the Bolt Action Magazine Well for the Hunter 700 Stock.
P75-10702 \$39.99



MAGPUL 35-Round polymer PMAG 35 EV9® magazine for the CZ Scorpion EVO 3.
P75-12113
\$19.99



MAGPUL MS1 QDM Sling includes factory-installed MagPul QDM quick-disconnect swivels (inset, above).
P75-10703 **\$74.99**

MAGPUL MS1® Sling is the most versatile addition to the MagPul® line of rifle slings. Built around the MS1 slider, this system provides rapid adjustments to either lengthen or shorten the sling with no slipping once it's set, with no tails, loops, or other potential snag hazards. The MS1 allows easy shoulder transitions, rapid adjustability for hands-free rifle carry and shooting support from various positions.

P75-10700
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MAGPUL M-LOK MQD Sling Mount provides a forward attachment point for the MagPul MS1 QDM Sling and other push-button QD slings.

P75-10704 **\$19.99**



MAGPUL push-button quick-detach sling swivel for 1-1/4" webbing, compatible with QD sling attachment points. Manganese-phosphate finished steel.
P75-43239 **\$14.99**

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| 13-Rd. XD/XDM .45 | P75-11585 | 32.99 |
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Machined from stainless steel.

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Arredondo Accessories Magazine-Cleaning Brush



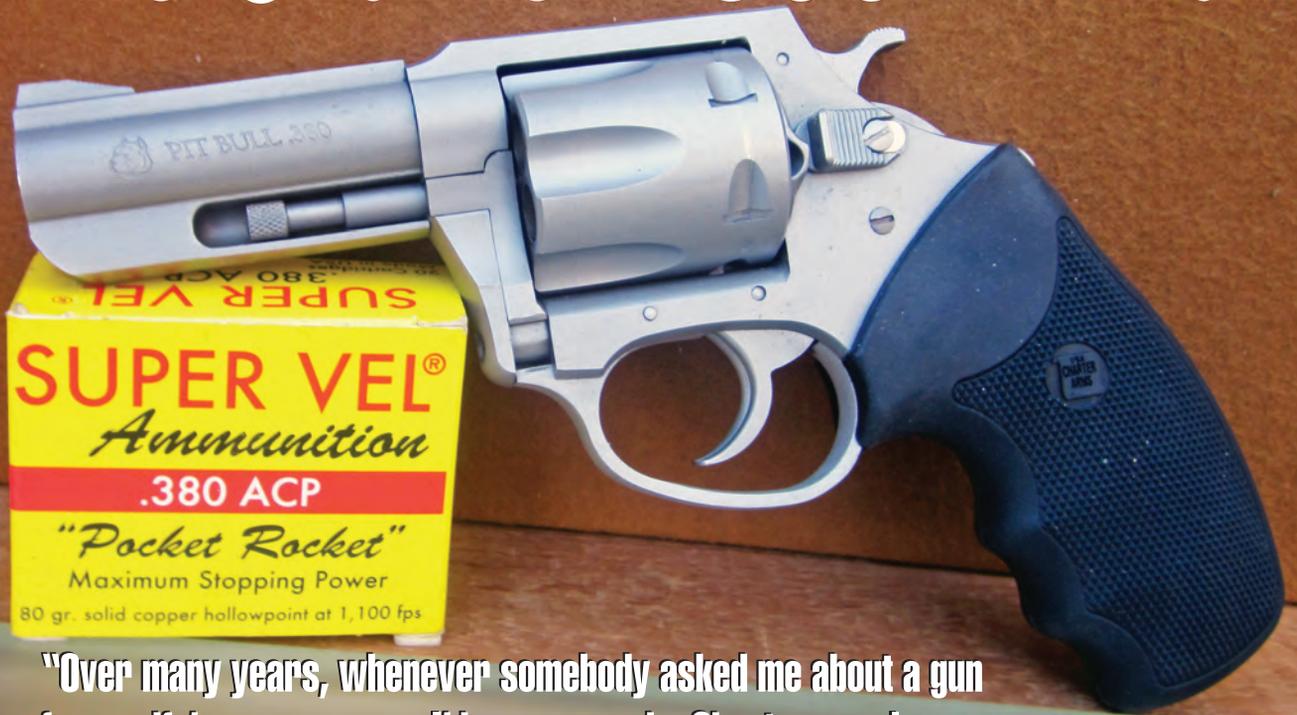
Arredondo Accessories' Magazine-Cleaning Brush is ideal for that little job we all dread (avoid?)! No excuse, Sir!
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| NEW Plus-2 Adapter, fits mags in red | P75-62207 | \$9.99 |
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*AFC = Anti-Friction Coating

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The Charter .380 Pit Bull



"Over many years, whenever somebody asked me about a gun for a wife's purse or car, I'd recommend a Charter revolver.... Next time I'm asked, I think I'll say 'Charter .380 Pit Bull.'"

By J.B. Wood

Well, now we know that there are three revolvers that are chambered for the .380 Auto cartridge. Cimarron imports a remake of the Colt 1862 Pocket Navy Conversion by Uberti, of interest mostly to antique fans. Then, there is the nice little 380 UL from Taurus, covered here earlier.

And now, as of mid-2019, there is the Charter .380 version of the Pit Bull. No full-moon "stellar" cartridge clip here. It has the patented Charter rim-engagement system in the ejector, snapping into place when each round is pushed in, a much more convenient arrangement.

Materials used in the .380 Pit Bull are hi-tech alloy for the grip frame, and stainless steel for the rest. The rubber grip piece has finger recesses at the front, and even one for the small finger at the bottom. The spacing and the depth will fit all normal sized hands.

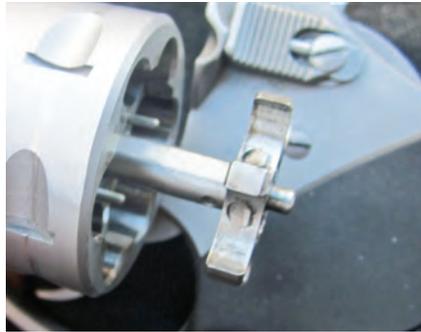
The spec figures are my own, not Charter's, so there may be some slight variations. Weight, 26 ounces.

Length, 7.6 inches, and Height, 5 inches. Width is the cylinder, 1.03 inches, and barrel length is 3 inches. The cylinder holds 6 rounds.

While we're doing figures, let's check the trigger pull. Single action has a beautiful, crisp let-off, and on my Lyman electronic scale it measures 3.5 pounds. The incredibly smooth DA pull averages 9.5 pounds. In actual feel, it seems less than that. In the Charter shop, there was obviously some seriously precise polishing of parts.

For a revolver that's not intended for serious target work, the sights are just right. Square-picture, they are integral with the top, thus non-adjustable. The front is a low ramp, the rear a wide notch. My revolver shoots to point of aim. If yours doesn't, you can use the generous rear notch to compensate.

At the range, standing, two-hand hold, my best 15-yard group was 3.5 inches. At 7 yards, on my home-made "torso silhouette," the Charter .380 delivered a perfect score on the Mozambique Drill – two to center



Top of the page, The Charter .380 Pit Bull, right and left sides. Clockwise from above: When loaded, the rounds are fully recessed. Fully depressed, the ejector clears all the cases. Hard to see, but there in the ejector is one of the little rim-contact parts. Good sights, a wide rear notch and ramp front.



of mass, one to the head. I was pleased to learn I can still do that at age 86! Ammo was Super Vel. Even with "Pocket Rocket" loads, the felt recoil was light.

For some shooters, the felt-recoil thing can be an important factor. For serious business, some might question the effectiveness of the little .380 round. Not to worry. In many current loadings, like the one used here, its performance gets into the lower edge of a full 9mm round.

In addition to the neat rim-contact system noted at the start, the Charter .380 has other examples of good design. Without any additional parts or springs, the cylinder-and-crane unit is locked into the frame at both front and rear, a strong arrangement.

Also, in the barrel there are eight lands and grooves of rifling. The lands are less prominent than most, and it may be that this factor adds a few feet per second to the velocity of any load. I'm not into that chronograph stuff, but this could easily be proved by comparison.

The suggested retail for the .380 Pit Bull is \$464.80, but it can be found for less, of course. When the price is this reasonable, some gun people mistakenly assume lower quality. In this case, a BIG mistake. I have been familiar with Charter revolvers for 50 years. Nick Ecker would never allow a decline in quality.

Over many years, whenever somebody asked me about a gun for a wife's purse or car, I'd recommend a Charter revolver, loaded with target ammo (wad cutters). Low price, low felt recoil, dependable, effective. Next time I'm asked, I think I'll say "Charter .380 Pit Bull."

In the unlikely event that I have failed to mention something you want to know about the .380 Pit Bull, here is the contact data:

Charter 2000, Inc.
18 Brewster Lane
Shelton CT 06484
866-759-4867

charterfirearms.com

Precision Rifle Loading on a Dillon 550

Part 1: Powder Measurement

By John Kleespies

One reloading “rule” that I’ve been taught, *ad nauseum*, is that progressive presses are designed for mass production, while single-stage presses are built for accuracy. Never the two shall meet! However, I’ve also learned that the firing line is rife with “facts” that “everybody knows,” yet these facts often don’t hold up to scrutiny.

So, for the past 15 years, every time I’ve sloughed over to my RCBS RockChucker II for an hours-long session to produce a single box of rounds, I’ve cast suspicious glances at my RL 550B and thought that it would make a great proving ground to show that a progressive press can produce accurate rifle loads.

The 550’s design is well-made for this purpose: brass is stabilized immediately atop the ram itself, the D-frame’s interface with the arm is identical to that of most single stages, and the loading window has plenty of room for large-action cartridges.

Admittedly, the press wasn’t giving me doubts. It was the powder system. Dropping four grains of ball powder into a 9mm case with +/- .1 grain of accuracy is one thing. Consistently measuring 10 times that amount for a bottlenecked cartridge is something else entirely...especially when it’s with a notoriously hard to meter stick-type powder.

And along those lines, I must address one reality: I hold no expectation that any volume dispenser can match a weight-based trickler system for charge accuracy. The benefit of these tricklers is that they allow the precision reloader to scrutinize each powder drop and literally toss any that aren’t...well, perfect.

Having acknowledged that, even when single-stage loading, I don’t hand check every powder drop. Anybody who trickles knows exactly why this is – tricklers are mind-numbingly slow within a process that already tiptoes on the edge of tedium. I’ve come to rely on an RCBS Uniflow powder measure to speed up my single-stage reloading sessions for this reason. Once dialed in, this volume dispenser allows for accurate measurements at a fast pace. The majority of my rifle rounds have been loaded with a Uniflow, and while these cartridges may not be as “Camp Perry worthy” as those ridiculously time-consuming loads hand-measured with a trickler, they are still plenty accurate.

Hence, I decided to compete my Dillon Auto Powder Measure against the Uniflow. If the Uniflow came out ahead, then I’d call the experiment over and continue on with my single-stage routine. That decided, I also recognized that a tie – when combined with the progressive’s speed – would tip the scales toward an overall win for the Dillon.

Upon inventorying my powder cabinet, I found three popular rifle propellants: Alliant RE-15, IMR 4895, and Hodgdon Varget. Again, all of these are the sort of stick-type powders that are notorious for driving handloaders crazy due to their unwillingness to meter. Since I intended to load .308 Winchester with 175-grain Sierra MatchKings, I checked Sierra’s data sheet to discover that 40 grains is a common denominator for all three powders and went with that as a standardized drop weight.

After some initial trial and error, I established the following protocols to keep my actual data collection fair and accurate:

- 1. I would perform 30 drops of each stick powder to establish a statistically relevant draw.**
- 2. Initial powder drops would be made into the same piece of .308 Winchester brass, which would then be dispensed into a brass pan and shaken level.**
- 3. All measurements would be made on the same RCBS digital scale:**
 - a. The scale would be re-calibrated before each 30-drop series;**
 - b. The brass pan would be carefully centered on the scale to guarantee balance;**
 - c. The scale would rest for at least 15 seconds before recording data; and**
 - d. “Wobblers” that refused to settle on a final number would be recorded towards the measurement closest to 40 grains.**
- 4. With the exception of a very few LED bulbs, all lights would be turned off to limit electronic interference with the digital measurer.**
- 5. My cell phone and laptop computer would be placed in airplane mode, again to limit electronic interference.**

Lastly, I committed to only accepting a series of drops that fell within a window of 1198.5 to 1201.4 total grains by the 30th drop. This range allowed the per-drop average to round either up or down to an average drop weight of 40.0 grains. For instance, IMR 4895 was the farthest off of the groups, measuring at 1198.6 grains total, for an average drop weight of 39.953 grains, which rounds up to the next tenth at 40.0 grains.

For any who might be curious, I also recorded 30 consecutive drops of RE-15 through my RCBS ChargeMaster electronic powder trickler. I did this to serve as a control group of sorts, but also because I used the ChargeMaster and RE-15 with the single-stage test group of actually loaded rounds, reported in my next article, “Precision Rifle Loading on a Dillon 550, Part 2: Loading.” I simply recorded the ChargeMaster’s 30 drop series for that run.

The electronic dispenser was an unsurprising winner, of course. What might surprise many is that the little robot did not deliver 30 perfect drops with a standard

deviation of zero. The ChargeMaster's lack of perfection was something I fully expected. Let's just say that over the years I've learned well the "fifteen second rule" regarding the ChargeMaster, as the scale often doesn't remain where the dispenser intended it to settle. While hand trickling allows bad charges to be tossed, resulting in an adjusted standard deviation of zero, this particular column does show that electronic dispensers – when left unchecked – aren't the bastion of perfection that many assume them to be.

Hence, completely unlike the ChargeMaster's drop total, the Dillon Auto Powder Measure was only 1/10 of a grain off of perfection for RE-15, while exactly nailing 1200 grains for the other two powders. I manually set the volume dispensers for this experiment using the same process as I do whenever I load. First, I set them to 40.0 grains for a single drop. Second, I make 10 quick drops into the weighing pan, invariably followed by one or two fine-tuning adjustments until I achieve a 400.0 average. From there, I left my usual setting routine and entered into the experiment, recording individual drop weights through the 30-drop strings, occasionally stopping to re-adjust the measure if around the 10th -15th drop it became clear that I wasn't going to make my target window...and then I'd start all over again.

"User friendliness" is a matter of opinion, of course, and opinions are not easily quantifiable. Nonetheless,

the fact that I was able to adjust the Dillon to average exactly 40 grains with all three powders is a quantification worth noting. By that same token, with RE-15 and IMR 4895, I had to make twice as many Uniflow re-adjustments and re-starts versus the Dillon to make it into my target window. Typically, "twice as many" was not that big of a deal considering how easily the Dillon dialed in. With Varget and the Uniflow, however, the experiment did start to feel a bit like a never-ending tail-chase until I finally hit gold.

I knew that ol' stick powder monster would rear its head somewhere!

Regarding the overall match-up between Dillon versus the Uniflow, the accompanying numbers speak for themselves. With the exception of extreme spread in the Varget test – which in turn affected the standard deviation – the Dillon equaled or beat the Uniflow at every other data point.

I hope this data doesn't look like I'm trying to detract from the quality of the Uniflow – quite the opposite! Remember that, going into this experiment, I figured that if the Dillon could simply match the Uniflow's performance, that would stand as a win for the progressive. The fact that the Dillon was able to best the Uniflow with two out of three powders is high praise indeed!

So, now it's on to the actual creation of cartridges. 

Volume Powder Dispenser Drop Weight Data

| | RE-15 ChargeMaster | RE-15 Dillon APM | RE-15 Uniflow | IMR 4895 Dillon APM | IMR 4895 Uniflow | Varget Dillon APM | Varget Uniflow |
|--------------------|-----------------------|---------------------|------------------|------------------------|---------------------|----------------------|-------------------|
| Drop 1 | 39.90 | 39.80 | 39.70 | 39.70 | 39.70 | 39.70 | 39.80 |
| Drop 2 | 39.90 | 39.80 | 39.80 | 39.90 | 39.80 | 39.80 | 39.80 |
| Drop 3 | 40.00 | 39.80 | 39.80 | 39.90 | 39.80 | 39.90 | 39.80 |
| Drop 4 | 40.00 | 39.80 | 39.90 | 39.90 | 39.80 | 39.90 | 39.80 |
| Drop 5 | 40.00 | 39.90 | 39.90 | 39.90 | 39.80 | 39.90 | 39.90 |
| Drop 6 | 40.00 | 39.90 | 39.90 | 39.90 | 39.80 | 39.90 | 39.90 |
| Drop 7 | 40.00 | 39.90 | 39.90 | 39.90 | 39.80 | 39.90 | 39.90 |
| Drop 8 | 40.00 | 39.90 | 39.90 | 39.90 | 39.90 | 39.90 | 39.90 |
| Drop 9 | 40.00 | 39.90 | 39.90 | 39.90 | 39.90 | 39.90 | 39.90 |
| Drop 10 | 40.00 | 40.00 | 39.90 | 39.90 | 39.90 | 39.90 | 39.90 |
| Drop 11 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 | 39.90 | 39.90 |
| Drop 12 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 | 40.00 | 39.90 |
| Drop 13 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 | 40.00 | 39.90 |
| Drop 14 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 |
| Drop 15 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 |
| Drop 16 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 39.90 |
| Drop 17 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 |
| Drop 18 | 40.10 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 |
| Drop 19 | 40.10 | 40.10 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 |
| Drop 20 | 40.10 | 40.10 | 40.00 | 40.00 | 40.00 | 40.00 | 40.00 |
| Drop 21 | 40.10 | 40.10 | 40.00 | 40.10 | 40.00 | 40.10 | 40.00 |
| Drop 22 | 40.10 | 40.10 | 40.10 | 40.10 | 40.00 | 40.10 | 40.00 |
| Drop 23 | 40.10 | 40.10 | 40.10 | 40.10 | 40.00 | 40.10 | 40.00 |
| Drop 24 | 40.10 | 40.10 | 40.10 | 40.10 | 40.00 | 40.10 | 40.00 |
| Drop 25 | 40.10 | 40.10 | 40.10 | 40.10 | 40.00 | 40.10 | 40.10 |
| Drop 26 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 |
| Drop 27 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 | 40.10 |
| Drop 28 | 40.10 | 40.10 | 40.20 | 40.10 | 40.10 | 40.20 | 40.10 |
| Drop 29 | 40.10 | 40.20 | 40.20 | 40.20 | 40.20 | 40.20 | 40.20 |
| Drop 30 | 40.10 | 40.20 | 40.30 | 40.20 | 40.20 | 40.30 | 40.20 |
| Total | 1201.10 | 1200.10 | 1199.90 | 1200.00 | 1198.60 | 1200.00 | 1198.80 |
| Average | 40.04 | 40.00 | 40.00 | 40.00 | 39.95 | 40.00 | 39.96 |
| Extreme Spread | 39.9-40.1 | 39.8-40.2 | 39.7-40.3 | 39.7-40.2 | 39.7-40.2 | 39.7-40.3 | 39.8-40.2 |
| Standard Deviation | 0.06 | 0.12 | 0.13 | 0.11 | 0.12 | 0.13 | 0.11 |

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The HMB Bolt



Young Manufacturing is the licensed manufacturer of the HMB bolt. The HMB Bolt by HM Defense eliminates the pass-through cam-pin hole and replaces it with a cam-pin socket and radiused cam-pin design. The new patented design eliminates the natural weak point of Mil-Spec bolts by significantly increasing the amount of metal (and strength) at the cam-pin location. The result: **NO MORE BROKEN BOLTS!** The HMB Bolt also reduces contact between cam pin and firing pin, enabling smoother operation of the firing pin, bolt lugs and aft cam rings. The new cam-pin socket also retains lubrication for extended operations. Comes with a phosphate cam pin.

HMB Bolt **P75-66680 \$99.99**



Young Manufacturing's **Upper Receiver Vice** holds any AR15 upper receiver regardless of the manufacturer. Since it supports the receiver from the inside, the outside dimensions are of no concern. Made from aircraft-grade 6061 T6 aluminum and anodized to MIL-A-8625 Type 3 Class 2.

YM Upper Receiver Vice

P75-66679 \$34.99



This tool makes it simple to remove or install a new ejector and spring into the AR-15 bolt. Anyone who has tried to do this without a tool will be amazed at the reduction in the number of cuss words needed to perform the task. Comes with alignment and roll pin punch.

YM Bolt Assembly Tool

P75-66678 \$39.99

Kershaw®

PT-2 (Pry Tool-2)



Key chains just got even handier with the new Kershaw PT-2 key chain tool. It offers eight handy functions in a very compact space. The PT-2 (Pry Tool-2) comes in at less than an ounce as well and offers a bottle opener and cap lifter, a pry bar, two screwdriver tips, a wire scraper, and three sizes of hex drives.

Overall Length 3.25" Weight 0.8 oz.

P75-55013 \$11.99

60 Blue Press

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The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

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The A.R.M.S.® Stand Alone Flip Up Sight utilizes the same well-proven concept as the rear sight on the Swan® Sleeve System. The initial elevation zero utilizes the standard M16/M4 front sight bead.

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P75-30077 \$14.99

KNS Precision, Inc. AR Accessories



Gen 2 Mod 2 Non-Rotating Trigger/Hammer Pins .154 Diameter.

P75-33391 \$33.00



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KNS Precision, Inc. AR-15 Bolt Catch Retainer Pin.
P75-33390 \$9.99



Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required.

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Schuster Mfg. Inc. Adjustable M1/M1A Gas Plugs

All Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you're working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench).

M1A (Pictured)
SOCOM M1A
M1 Garand

P75-15405 \$59.00

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Blue Press 61



The Lever Loader

The Speed Beez Lever Loader gives you the mechanical advantage you're looking for! Works with double-stack GLOCK 9mm mags with or without magazine extensions.

A must have for Pistol Caliber Carbines using GLOCK mags.

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TUFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds.

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Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

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|---|------------------|----------------|
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62 Blue Press

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This extension adds a full 10 rounds to your 32-round Colt SMG-type magazine. Works with many "stock" mag springs. *NOTE: Colt SMG mags come from many different manufacturers. Colt offered at least two major types – one where the floorplate slides on from the front, and the other which slides on from the rear. TF extensions are built to work with BOTH the front-mount and rear-mount styles.*

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Some Colt/Tavor/UZI magazines ship with strong springs capable of powering +10 extensions. Others don't. This spring eliminates the problem.

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- Extra length/strength spring included
- Thumbscrew-and-gasket retention system allows for quick, easy disassembly.

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Transforms Glock 31-round magazines into 51+1 round mags.

Legal for PCC competition!

- Extra length/strength spring included.

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- Works with stock mag spring.
- Angled floor stands the magazine straight up on a table for easier loading.

California Competition Works Six-Magazine Pouch for PCC Magazines



California Competition Works' magazine storage pouch[^] for PCC magazines is the easy way to protect, store, organize and transport your PCC magazines. Easily holds six 30-round factory or after-market pistol-caliber carbine magazines.

P75-39921 \$29.99

800-223-4570 • 480-948-8009 • bluepress.com

Check out Comp-Tac to receive a free gift!
www.comp-tac.com/blue-press-promo

Comp-Tac®: Top concealed carry holster among IDPA shooters for 7 years running!



High Speed Gear®
 BATTLE-PROVEN TACTICAL GEAR™

Maker of the TACO®,
 parent company
 of Comp-Tac



Contact us at 281-209-3040 or at sales@comp-tac.com

Tactical Shotshell Strippers



California Competition Works' Tactical Strippers are available in four- or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with a belt clip that will accommodate up to a 2-1/4" duty belt.

Six-Shell Tactical Stripper
 Four-Shell Tactical Stripper

P75-18606 \$23.99
 P75-18605 22.99

Arredondo Accessories' Chamber Flags



Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

P75-15485 \$12.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 63



Real Avid Gun Tools & Cleaning Gear



Smart Mats™ are cleaning mats on steroids. The no-slip backed Spadded mat features an oil-resistant surface. It allows you to properly clean your gun without ruining the kitchen table and is large enough to handle field-stripped guns. The ingenious magnetic parts tray ensures your pins, screws and springs are never lost again. This is real world gun cleaning taken to the next level.

| | | |
|-------------------|-----------|---------|
| AR-15 Smart Mat | P75-29041 | \$24.99 |
| 1911 Smart Mat | P75-29040 | 19.99 |
| Handgun Smart Mat | P75-29042 | 19.99 |



The Master Bench Block™ is the most comprehensive AR15 bench block ever! It allows you to tap 13 critical pins from 5 different components. The block is wrapped in an over-molding that grips to your bench to prevent slippage.

P75-29033 \$34.99



This advanced kit includes every standard and roll pin punch needed to build or work on an AR15.

P75-29032 \$39.99



The Chamber Boss –AR15™ All-In-One AR15 Chamber Cleaning Kit. Every tool you need to easily eliminate baked-on carbon from the AR15 chamber.

P75-21778 \$29.99



Installing a pivot pin is a small step that can quickly become a giant pain in the neck. Meet the AR15 Pivot Pin Tool – the one tool guaranteed to take the nail biting, pin-launching task of installing a pivot pin and turn it into something you might actually look forward to. Align the guide, insert the spring and detent pin, slide the pivot pin into place. Click. Snap. Done.

P75-29034 \$9.99



Carbon Boss™ – AR15. This is the most comprehensive carbon removal multi-tool ever built. Extremely versatile, it has 12 precision surfaces to clean the most critical parts of your bolt, bolt carrier, cam pin, and firing pin. It's the enemy of your AR15's worst enemy.

P75-29039 \$29.99

The unique Accu-Grip™ Picks and Brushes get the job done, feel good in your hand, and won't scratch your firearm.

Eight profiles dig gunk out of the places that even the sun don't shine. They're tough on the crud but tender on the metal. A better designed, better built detailing kit that just might make your dentist jealous.



P75-29036 \$9.99

The AR15 Brush Combo™ contains the critical components you need to keep your AR15 chamber and bore carbon free. It contains a star chamber brush and star chamber mop for cleaning inside the hard to reach star chamber. Star chamber pads help collect left-over carbon while applying the perfect amount of oil or solvent. The .223/5.56mm bore brush scrubs baked on carbon from lands and grooves.



P75-29037 \$9.99

There's no easy way to scrape carbon out of the star chamber of an AR15 unless you're a surgeon. That's why you use a star chamber brush to loosen the carbon then remove it with these star chamber cleaning pads. Done deal. Now get back to shooting. 20 wool chamber pads per package.



P75-29038 \$12.99

Swab-its A Swab for Every Job!



No s#!+, there I was...in my office, cleaning my revolver when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (*thinking fast*), "I'm trying out these Bore-tips before I write the *Blue Press* copy for them. They work GREAT!" The **Bore-tips Swabs** REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reuseable.

| | | |
|---------------------|------------------|---------------|
| .22/5.56mm (6 ea.) | P75-15310 | \$4.98 |
| .243/6mm (6 ea.) | P75-15311 | 4.98 |
| .30/7.62mm (6 ea.) | P75-15312 | 4.98 |
| .357/9mm (6 ea.) | P75-15313 | 4.98 |
| .40/10mm (5 ea.) | P75-15314 | 4.98 |
| .45 Caliber (5 ea.) | P75-15315 | 4.98 |



Gun-tips® Extended Reach Firearm Cleaning Swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

P75-12583 \$9.99



Dillon's "Plan B" Very-Bad-Day Planner Holster[▲] holds a handgun and a spare magazine or pepper spray, yet it fits in with business clothing and won't draw undue attention. It looks like a typical day planner, but inside there's a holster that's adaptable for either right- or left-hand draw. It fits most .380, 9mm, .40 and .45 caliber autos, including: Beretta, Colt, GLOCK, HK, Kahr, Kel-Tec, Ruger, Taurus, SIG, and Smith & Wesson. Will also hold small-frame revolvers with two- to four-inch barrels.

"Plan B" Holster **P75-10252 \$29.99**

▲ WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



For more than 100 years, consumers have trusted Ballistol to lubricate, penetrate, clean, protect, and preserve their firearms, leather gear, wood, metal surfaces, and more. With an astonishingly wide range of applications, this environmentally friendly multi-purpose oil has become an essential tool for shooters, hunters, fishermen, and handymen all over the world.

| | | |
|------------------------------|------------------|---------------|
| 1.5 oz. Aerosol Can | P75-30147 | \$4.99 |
| 6 oz. Aerosol Can (pictured) | P75-30145 | 9.99 |
| 16 fl. oz. Non-aerosol Can | P75-30146 | 19.99 |

The HYSKORE Degreezer

consists of a 12" x 6" x 4-1/2" polypropylene tray with an angled drainage surface and a well with a perforated basket for holding and draining small parts. The set also includes a standard double-end nylon gun-cleaning brush. Small parts and even complete trigger groups and bolt assemblies can be placed in the basket and the well filled with solvent to cover the parts and left to soak for extended periods. Then the basket can be withdrawn, draining all the parts. The set includes a cover with an integral holder for the brush. This means the solvent that has been contaminated by the cleaning process can be left in the well of the Degreezer (rather than returned to the bottle) with the cover in place so that it's ready to be used for the next cleaning event. The tray, cover, and basket are made from polypropylene plastic. This has been proven to be impervious to all popular commercial cleaning solutions. It will also resist kerosene, acetone, and gasoline.

P75-10209 \$15.99



Ram Rodz Barrel & Breech Cleaners

| | | |
|-------------------------------|------------------|----------------|
| .22 Caliber/5.56mm, 300 count | P75-43289 | \$12.99 |
| .38 Caliber/9mm, 200 count | P75-43290 | 12.99 |
| .40 Caliber/10mm, 100 count | P75-43291 | 12.99 |
| .45 Caliber, 75 count | P75-43292 | 12.99 |

Blue Press 65

Slip 2000 Products

725 Gun Cleaner Degreaser

should truly be called Super Degreaser. This water-based cleaner will cut through the toughest cosmoline, carbon, grease and grime! Its super strength allows it to degum and degunk the dirtiest of gun parts when sprayed on or used in parts washers or solvent tanks! **NOTE:** To help prevent rusting, users must apply a gun lubricant immediately after cleaning to disperse any moisture in parts.



16 Oz. P75-19237 \$21.99

Slip 2000 Carbon Killer

provides you with a safe, effective way to clean carbon, lead and plastic wad fouling. Unlike other gun cleaners, this product is non-flammable, non-hazardous and biodegradable. Designed for soaking metal parts with baked on carbon, Carbon Killer dissolves carbon and lead on contact. **NOTE:** Carbon Killer is for cleaning internal metal gun parts with baked on carbon by soaking them. It is an aggressive cleaner and should not be used to clean the outside of your gun. It can damage and even remove some finishes.



16 Oz. P75-19234 \$21.99



Slip 2000's **Extreme Cleaning System** contains 2 Oz. bottles of: Carbon Killer Bore Cleaner, 725 Gun Cleaner Degreaser, and EWL Extreme Weapons Lubricant.

P75-11652 \$25.99



Slip 2000's **AR Cleaning System** contains a 7 Oz. bottle of Carbon Killer Bore Cleaner, a 15cc syringe of Extreme Weapons Grease, and a 1 Oz. bottle of EWL Extreme Weapons Lubricant.

P75-11676 \$19.99

Slip 2000 **Extreme Weapons Lubricant (EWL)** was designed for use on chain guns and machine guns like the MP5 and the 249SAW. It contains a proprietary Anti-wear agent that reduces friction and wear by 90-95 percent. It is an excellent CLP and is able to clean, lubricate and protect.



4 Oz. P75-11644 \$18.99

Slip 2000 **EWL30** has the same properties as EWL, except it is a lot thicker. It contains a proprietary thickening agent that makes this lubricant consistency like a 30-weight motor oil. It was designed for those who want or need a lubricant that will not migrate at all and don't want to use a thick grease.



4 Oz. P75-11645 \$18.99

Slip 2000 **Copper Cutter** is specially formulated to remove copper, lead, powder residue and plastic wad fouling from bore surfaces with little scrubbing! **NOTE:** It is a water based, ammonia enhanced product and will remove all lubrication or oil protection, so always re-lube all parts cleaned.



4 Oz. P75-11646 \$11.99

Each Slip 2000 **Gun Wipe** packet contains one 5" x 8" wipe treated with Slip 2000 Synthetic Gun Lube. Perfect for wiping your guns down after a day on the range or while out on a hunt. Apply to all metal surfaces. Great for light carbon cleaning. Safe for all firearm stocks and grips.



20 Pack P75-11674 \$14.99



TW25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe
1.5 Ounces

P75-15732 \$12.99
P75-15731 17.99

66 Blue Press



Brian Enos' Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it. Slide-Glide Standard is for use in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+).

Slide-Glide Standard P75-15571 \$7.99
Slide-Glide Lite P75-15572 7.99



Sweet's 7.62

Sweet's Australian 7.62 Solvent easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

P75-13128 \$12.99

800-223-4570 • 480-948-8009 • bluepress.com

J. Dewey Manufacturing Co.



DEWEY Nylon Coated Cleaning Rods

| | | |
|--|-----------|---------|
| All Caliber Pistol 6" | P75-15461 | \$24.99 |
| (.22-.26 Jag Adapter for All Caliber 6" rod [▲]) | P75-19894 | 3.99 |
| (.27 & up Adapter for All Caliber 6" rod [▲]) | P75-19895 | 3.99 |
| .22-.26 Caliber Pistol 12" | P75-12985 | 28.99 |
| .17 Caliber Rifle 26" | P75-11472 | 30.99 |
| .17 Caliber Rifle 36" | P75-11473 | 31.99 |
| .22-.26 Caliber Rifle 36" | P75-13084 | 31.99 |
| .22-.26 Caliber Rifle 44" | P75-15462 | 31.99 |
| (.22-.26 Jag Adapter for Rifle rod [▲]) | P75-14542 | 3.99 |
| .27 Caliber and up Pistol 12" | P75-13021 | 28.99 |
| .27 Caliber and up Rifle 36" | P75-12991 | 31.99 |
| .27 Caliber and up Rifle 44" | P75-15463 | 31.99 |
| .35 Caliber and up Rifle 36" | P75-17096 | 33.99 |
| .35 Caliber and up Rifle 44" | P75-17097 | 33.99 |
| (.27 & up Adapter for Rifle rod [▲]) | P75-14541 | 3.99 |
| Shotgun Rod (Uncoated Brass [▲]) | P75-10473 | 30.99 |
| 2-pc Shotgun Rod | P75-15464 | 36.99 |

Brass Jags[▲] (Note: These jags ONLY fit Dewey Cleaning Rods!)

| | | |
|--------------------------------|-----------|--------|
| .22 Caliber Brass Jag | P75-10026 | \$3.99 |
| .24 Caliber Brass Jag | P75-10027 | 3.99 |
| .27 Caliber Brass Jag | P75-10025 | 3.99 |
| .30 Caliber (and up) Brass Jag | P75-10867 | 3.99 |
| .38 - .41 Cal. Brass Jag | P75-10028 | 3.99 |
| .44 - .45 Cal. Brass Jag | P75-10243 | 3.99 |

Brass Patch Loop[▲]

Accepts most pistol and rifle patches P75-10737 \$2.99

.17 Caliber Bore Brushes

| | | |
|--------------------------------|-----------|--------|
| .17 Caliber Rifle/Nylon (ea.) | P75-11475 | \$2.99 |
| .17 Caliber Rifle/Bronze (ea.) | P75-11474 | 2.99 |

Nylon Bore Brushes[▲]

| | | |
|--------------------------|-----------|--------|
| .22 Caliber Rifle (ea.) | P75-16144 | \$2.99 |
| .243 Caliber Rifle (ea.) | P75-16145 | 2.99 |
| .270 Caliber Rifle (ea.) | P75-16146 | 2.99 |
| .30 Caliber Rifle (ea.) | P75-16147 | 2.99 |
| .22 Caliber Pistol (ea.) | P75-16302 | 2.99 |
| .38 Caliber Pistol (ea.) | P75-16148 | 2.99 |
| .40 Caliber Pistol (ea.) | P75-16149 | 2.99 |
| .45 Caliber Pistol (ea.) | P75-16150 | 2.99 |

Bronze Bore Brushes[▲]

| | | | |
|------------------------------|-----------|-------------|----------------|
| .22 Caliber Rifle | P75-16278 | Each/\$2.99 | 5 pack/\$10.99 |
| .25 Caliber Rifle | P75-16293 | | P75-22089 |
| .243 Caliber Rifle | P75-16280 | | P75-22094 |
| .270 Caliber Rifle | P75-16274 | | P75-22091 |
| .30 Caliber-7.62mm Rifle | P75-16273 | | P75-22085 |
| .35 Caliber Rifle | P75-16281 | | P75-22084 |
| .44-.45 Caliber Rifle | P75-16279 | | P75-22092 |
| .22 Caliber Pistol | P75-16282 | | P75-22090 |
| .38 Caliber -9mm Pistol | P75-16275 | | P75-22093 |
| .40-.41 Caliber -10mm Pistol | P75-16276 | | P75-22086 |
| .44-.45 Caliber Pistol | P75-16277 | | P75-22087 |
| | | | P75-22088 |

Cotton Mops[▲]

| | | |
|-------------------------------|-----------|--------|
| .22-.27 Caliber (ea.) | P75-17089 | \$2.99 |
| .30-.38 Caliber (ea.) | P75-17090 | 2.99 |
| .400-.450 Caliber (ea.) | P75-17091 | 2.99 |
| 16, 12 & 10 Ga. Shotgun (ea.) | P75-17094 | 2.99 |

M-16/AR-15 Breech Rod Guide/Chamber Brush

| | | |
|------------------------------|-----------|---------|
| Breech Rod Guide | P75-10149 | \$22.99 |
| AR-15 Chamber Cleaning Brush | P75-11299 | 3.99 |

Deluxe M-16/AR-15 Lug Recess Cleaning Kit[▲]

| | | |
|-------------------------|-----------|---------|
| Lug Recess Cleaning Kit | P75-18533 | \$32.99 |
|-------------------------|-----------|---------|

Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pak Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, Double-Ended Nylon Cleaning Brush.

Bolt Action Rifle Cleaning Rod Guides[▲]

| | | |
|--|-----------|---------|
| All models fit .695-.700 bolt diameter rifles. | | |
| .17-.222, .225, .22/250, .220 Swift | P75-14196 | \$21.99 |
| .243 Caliber - 7mm | P75-14197 | 21.99 |
| .30 Caliber | P75-14198 | 21.99 |
| .338 Caliber | P75-14199 | 24.99 |

Muzzle Guards

| | | |
|---|-----------|---------|
| AR-15/M-16 | P75-16875 | \$11.99 |
| M1-A/M-14 | P75-16876 | 11.99 |
| M1 Garand | P75-16878 | 11.99 |
| Ruger 10-22 Standard Bbl. | P75-16877 | 11.99 |
| Ruger 10-22 Bull Barrel | P75-16879 | 11.99 |
| Brass Muzzle Guard, .30 Cal. [▲] | P75-17245 | 6.99 |

Nylon Gun Parts Cleaning Brush

| | | |
|----------------------|-----------|--------|
| Parts cleaning brush | P75-16389 | \$2.99 |
|----------------------|-----------|--------|

Cleaning Patches

Packages of 1000

| | | |
|----------|-----------|---------|
| .17 cal. | P75-11807 | \$12.99 |
| .22-.24 | P75-11808 | 14.99 |

Packages of 500

| | | |
|---------|-----------|---------|
| .24-.27 | P75-11809 | \$11.99 |
| .30-.35 | P75-11810 | 13.99 |

Packages of 250

| | | |
|-----------|-----------|---------|
| .38-.45 | P75-11811 | \$11.99 |
| 12-16 ga. | P75-11812 | 13.99 |

AR-Link Cleaning Pin[▲]



Dewey's AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. P75-18599 \$15.99



The Original M1 Buddy® Service Rifle Cleaning Port fits all models of M1 Garand and M1A rifles. The Original M1 Buddy is covered by a lifetime warranty and will be replaced free of charge if it fails under normal use. P75-13447 \$12.99



The Original Carbine Buddy Cleaning Port enables you to clean your M1 Carbine chamber without worrying about pinching your fingers. The Original Carbine Buddy is covered by a lifetime warranty and will be replaced free of charge if it fails under normal use. The Original Carbine Buddy P75-13452 \$13.99



Lyman's Pick & Brush Set[▲] is an indispensable item for your cleaning supplies and range bag. P75-40160 \$3.99

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Blue Press 67

Grace USA Gun Care Tool Set



This custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.

Grace USA Gun Care Tool Set[^]

P75-10680 \$129.99



Grace USA Gunsmith Hammer and Punch Sets[^]

| | | |
|--|-----------|---------|
| 8 oz. Brass Hammer | P75-14969 | \$19.99 |
| 16 oz. Brass Hammer | P75-15069 | 23.99 |
| Brass Punches (8-Pc.) | P75-14968 | 34.99 |
| Steel Punches (7-Pc.) | P75-15070 | 34.99 |
| 8 oz. Brass Hammer & 8-pc. Brass Punch Set | P75-21655 | 49.99 |



Dial Caliper[^]

This dial caliper is made of hardened stainless steel and features a covered track that keeps chips out for longer life. The measuring faces are hardened, ground and lapped. The large, adjustable dial is easily read to .001 inch and measures .100 per revolution. Features a no-glare satin chrome finish.

P75-13462 \$29.99

10-8 Performance Armorer Tool



The 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

P75-15434 \$9.99



Digital Caliper[^]

Accurate, Easy to Read!

P75-17171 \$39.99

Secure Firearms Products' **Universal Spring Tester** will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

P75-15305 \$44.99



Bondhus Hex Key Sets



| | | |
|------------------|-----------|---------|
| Ball-end set | P75-13286 | \$12.99 |
| Gorilla Grip Sm. | P75-16822 | 5.99 |
| Gorilla Grip Lg. | P75-16823 | 6.99 |
| Gorilla Grip Set | P75-22142 | 10.99 |

Barrel-Lite[®]

P75-10529
\$4.99



Specialized Dynamics Armorer's Upper Receiver Block



The **Specialized Dynamics AR15/AR10 Armorer's Upper Receiver Block** is made from billet aluminum and holds your upper receiver securely in order to make it easier to install barrels, free-float tubes, muzzle devices, etc. One block fits AR15s and ArmaLite and DPMS platform AR10s.

P75-43234 \$59.99

M-14 Bolt Roller Greaser

So THAT's how you grease that little S.O.B. (*Slick-Operating Bolt, that is.*)

M-14/M1A Bolt Roller Greaser
P75-18531 \$9.99



Dillon Bushing Wrench ^



P75-11049 \$2.99

STUL

GLOCK Slide Removal Tool

Engages the slide lock and provides a mechanical advantage making slide removal easier and faster. For those with large fingers, small fingers, tired fingers, anyone looking for a way to simplify the removal of your GLOCK® slide.



P75-19527 \$11.99

Arredondo Multi-Function Squib Rod



Magazine Base Pad Tool/
Scope Battery Cap Remover

Scope Windage
Adjustment Tool

This is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

P75-15250 \$12.99

Lyman X-Block Gunsmith Bench Block



Having the right tool for the job makes any gunsmithing project so much easier! Without the right tool, you may damage fine finishes or break parts. The **Lyman X-Block** is the right tool for anyone driving pins out of firearms. It has all the features to get the job done smoothly and professionally. The X-Block has both a "V" slot and a rounded slot running across the face of the block to support a variety of barrels and slides. The block is made of a tough, non-marring polymer, and edged with a softer non-slip outer overmold. The block has multiple holes to take on most any project, as well as a molded-in magnet on the back side of the block to catch pins and other small parts as they drop out. Its large 5" diameter provides a stable base with plenty of support.

P75-11390 \$15.99



On gun dealers shelves since 1976, the **ADCO E-Z Brite Wonder Cloth** is still a must for keeping stainless steel and nickel-finished revolvers looking like new. Demand the original lead and carbon wipe!

P75-18613 \$7.99

NoSweat® is a disposable moisture-wicking performance hat liner. Our patented **SweatLock™** Technology is engineered to instantly absorb sweat. NoSweat® is made with hypoallergenic materials that are thin, soft and lightweight.

- **Instantly Absorbs/Wicks Sweat:** Keeps sweat out of your eyes or glasses.
- **Sweat Stain Prevention:** Helps prevent sweat stains on your head-wear. Keeps hats cleaner longer.
- **No Scent Technology:** Reduces odor.
- **Comfortable:** Thin, soft, and lightweight.
- **Hypoallergenic**
- **MADE IN THE USA:** Manufactured in Minnesota.



NoSweat Hat Liner (3-pack) P75-60140 \$6.99

D•WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5" x 8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces.

40 Soft Towels P75-19916 \$4.99



Original **D•LEAD Hand Soap** quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.

8 Oz. Bottle P75-19915 \$2.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

WHY HANDLOAD .30 CARBINE?

By Frank Jardim

Born of necessity in World War II, the .30 Carbine cartridge has enjoyed immense popularity among American shooters in the 78 years since its introduction. Other U.S. martial cartridges are similarly popular, but the .30 Carbine is a standout among them because in all this time, with only a few exceptions, there's really only been one gun chambered for it. That gun is the military M1 Carbine and its civilian clones. The sustained popularity of .30 Carbine seems stranger still

when you consider the M1 Carbine's revolutionary, short-stroke tappet, gas-operation system is tuned to work within a very limited range of bullet weights and velocities and there's not much a handloader can hope to do to juice it up or water it down. As a hunting round, .30 Carbine a bit too big for small game and bit too small for big game. It's certainly no target gun either. A former U.S. Army competitive marksman in the early 1950s, recalling his time working Fort Knox's target pits at 300 yards, colorfully characterized it with the observation, "A man under fire from an M1 carbine at that range would have no problem getting a whole-life insurance policy."

By now, if you've never shot a .30 caliber M1 Carbine, you're probably perplexed why anyone would want one. Even when you strip away the romantic ambiance of a weapon that has served our troops in battle, the fact remains that it is a pure delight to shoot. It's lightweight, light recoiling and easily handled by shooters young, old, big or small. It is also amply powerful and accurate to dispatch pest animals out to 100 yards. Finally, while it paled in comparison to the .30-06 M1 Rifle in accuracy, range and power on the battlefield (But then what wouldn't?), it was a killer inside of 50 yards. The .30 Carbine was designed for self-defense and it remains an excellent choice for that purpose today. In many respects, it was the harbinger of the modern pistol-caliber carbines we have today. People buy 9mm, .40 S&W and .45 ACP carbines because

they are fun and cheap to shoot and can also serve in a serious home-defense role. With soft point or hollow point bullets, .30 Carbine outperforms them because it's ballistically similar to the .357 Magnum. When you look at the M1 Carbine as a handy, soft-shooting, semi-auto, .357 Magnum with a 30-round magazine capacity, it's utility for home defense becomes obvious.

Handloading .30 Carbine on my Dillon RL 550B, I had no trouble matching the accuracy of factory ammo, and even improved on it by dialing the velocity

back. Typical loads will use 100- or 110-grain bullets, a fast-burning powder, and have velocities ranging from 1,700 to 2,000 feet per-second. Since tack-driving accuracy will never be the M1 Carbine's claim to fame, it's pointless to drive yourself crazy trying to wring 1 MOA from it. When they were new, the best of them shot 3 MOA; and the gun was known for its wandering zero and random flyers spoiling otherwise nice groups. The design of the action-to-stock fit is probably the culprit there. The best my well-worn, 1943 vintage, Inland made, M1 Carbine could do at 50 yards, benchrested, with factory white-box Winchester 110-grain FMJ ammo, were five-shot groups that averaged 2.13". I chronographed the velocity at 1950 fps, which puts it within the specification range of military ammo. I used

this as my baseline of comparison for my handloads.

To eliminate a load of variables, I started with new, high-quality, Starline Brass cases. Most measured 1.285", with some .001" over or under, so I made 1.285" the trim length for all my previously fired, mixed-brand, cases too. It not hard to get 10 or 12 reloadings from cases, but know the .30 Carbine case tends to stretch a lot when resized, especially with a carbide die. My Starline cases stretched out to 1.289" after the first firing so I expect to trim the cases back again after the second loading. Maximum case length is 1.290" and going over that or venturing too far beyond the standard 1.680" overall length for loaded



rounds is a risky. If you turn the chamber into a crimping die, you're liable to blow up the gun. DON'T DO THAT!

I selected Hornady's #3015, 110-grain, .308" (actually measurement was .307"), jacketed soft point bullet because it feeds as well as FMJ but is better for personal defense. In an impromptu test against a 4.5" thick stack of catalogs made of thick, glossy, paper, this bullet weirdly contorted and broke up, expending all its energy penetrating 2.25" while military FMJ sailed right on through the whole stack. Those catalogs are a lot tougher than flesh and bone.

Hoping to duplicate the accuracy success that author Ken Waters documented in his experiments, my chosen propellants were: Hodgdon H110 (recommended by Chris Hodgdon himself and functional equivalent to the original military W296 powder) and Western Powders' Accurate #9. These fine-grained powders look identical and meter with wonderful consistency. All loads used Winchester standard small-rifle primers.

A chronograph is essential to really understanding what your handloads are doing, and I used a Pro-Chrono Digital DLX from Competition Electronics set up 15 feet from the muzzle to record velocity data. Their DLX model, with bluetooth capability to send the data to your smartphone is \$115. It's worth every

penny and so easy to set up and use, and even a Ludite like me can do it.

Despite identical bullet and charge weights, my chronograph data didn't always sync up with Waters' results and odds are yours won't, either. For example, Waters' "pet" H110 load gave him average velocities of 1,968 fps while mine were 1,824 fps with the same charge. I had to increase my load of H110 by a full grain to get an average velocity of 1,938 fps.

With Accurate #9, however, the data was much closer. His pet load clocked 1,861 fps and mine was 1,879. Small changes in charge weight with Accurate 9 had a greater impact on velocity than equal changes with H110. So many factors effect velocity that I could only speculate what caused the disparity in data I found. This comparison shows that more often than not, every gun does shoot a little bit differently; and handloading is the best way to get the most out of your particular gun. For my old soldier, at 50 yards and bench rested, I got my best five-shot groups with Accurate #9, which produced groups averaging 2.15" and 1839 fps; and an H110 load that grouped on average 1.62" at 1849 fps, which was plenty good for soda cans, ground hogs and home invaders. If and when I decide to compete in a CMP-sanctioned M1 Carbine match, they'll be a new Criterion replacement barrel involved for sure.



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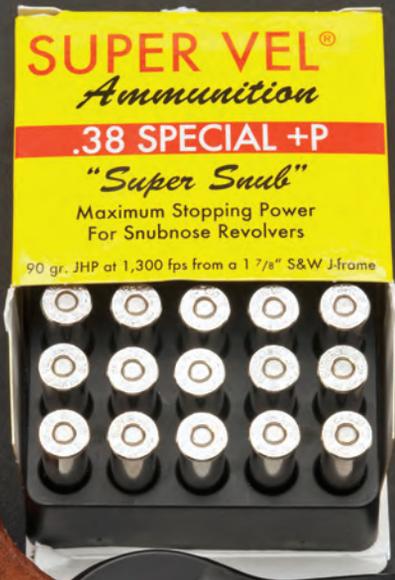
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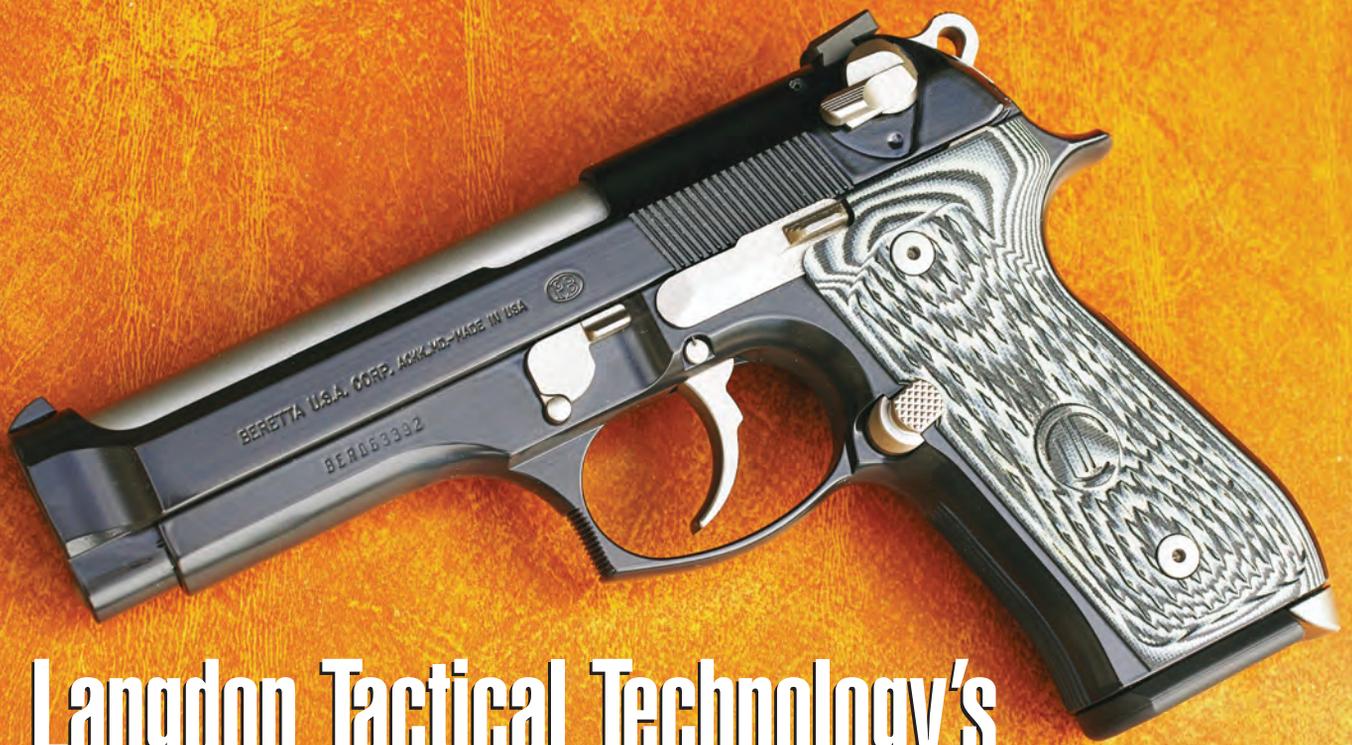
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Langdon Tactical Technology's

Custom Beretta 92FS

By Duane Thomas

I recently had a full-house custom Beretta 92 done up by Langdon Tactical Technologies (LTT) (langdontactical.com). For those few of you unaware, Ernest Langdon, headman at LTT, is an honest-to-God, no-possibility-of-BS former Marine Recon Scout, firearms instructor at Quantico, world-class shooter, multi-time former IDPA National Champion shooting a Beretta 92, and was the absolute pioneer of custom Beretta 92 work.

I happened to luck onto a brand-new, unfired, 1998-production Beretta 92FS at an estate sale. \$400 plus tax, boom! Mine. Sent it off to LTT. Let's see how it turned out.

SIGHTS

My stock 92FS came with three-white-dot sights. To start with, Ernest was really apologetic because, unlike some of the later Beretta 92 variants, the 92FS doesn't have a replaceable front sight, the front post is part of the slide: "All I can give you is some orange paint so you'll have an orange dot instead of white." There was no need for him to apologize; this sight treatment ROCKS. Everyone I've let handle and examine this gun has keyed-in on just how visible is that orange dot.

There's a technique to getting that effect, it's not as simple as just applying paint. First the fine folks at LTT take a drill bit and clean out the hole, then hit it with acetone. They apply an undercoat of white paint, then before that cures a couple of coats of fluorescent orange. Then clean everything up so it's round and sharp-edged, of course. That orange dot practically glows like a fiber-optic insert. The rear sight is from Wilson, plain black with a U-notch. I've shot Beretta 92s with high-visibility, replaceable front sights. I don't feel like I'm giving away anything with the sights on this gun.

BARREL

The Beretta 92 is known as an accurate gun. Out-of-the-box, accuracy was not that great on mine, frankly. I asked Ernest to check barrel fit to the slide. His comment, "It was okay, nothing great. We replaced the barrel with one that fit better. Also we mated it to a new locking block, so the way the three parts fit together and interact with each other – barrel, slide, locking block – your gun actually has a really tight lockup now. I was testing the gun, shooting it before sending it back to you, to make sure it was zeroed, doing double taps

at 15 yards. I was like, 'Where did the second hole go?' Then I checked the target. 'Oh, it went right where the first hole went.' Honestly, this gun is a tack-driver now. It really is amazing."

The barrel was trimmed even with the end of the slide, the muzzle countersunk. I happen to actually like the way the Beretta 92's stock, long barrel looks sticking out the end of the slide. To me that's one of the real visual cues that says, "Beretta." Everyone talks about what a big gun is the Beretta 92. There are certain guns that look a lot larger than they actually are, and the Beretta 92 is one of them. A lot of that comes from the protuberant barrel. Trimming the barrel even with the end of the slide makes the overall gun look a lot smaller, much more than you'd think it would.

SPRINGS

Factory recoil spring weight for a Beretta 92 is 14 pounds. LTT replaced that with a 12-1/2 pounder from ISMI (ismi-gunsprings.com). Actually, all the springs in the gun, including the trigger spring, have been replaced with chrome silicon springs. Not only do chrome silicon springs last longer than factory springs since they have higher ductility (the tendency of a material to return to its original shape after being deformed), they stand up to heat better. The recoil spring located right under the barrel, and the trigger spring right under the chamber, get hit with a lot of heat. Better springs in those critical areas definitely fall under the category of Good Thing. Ernest commented, "The chrome silicon trigger spring is easily a 20,000-round spring."

RECOIL SPRING GUIDE ROD

A lot of Beretta 92s these days have polymer guide rods. My older gun had one made of steel. However, even that wasn't great. The Beretta 92 steel guide rod was actually two pieces riveted together, and the bore of the rod *per se* was hollow. Now my gun has a Wilson guide rod that's a single piece of machined, solid steel.

"G" CONVERSION

My old-school Beretta 92FS had a two-stage safety lever. Push down to decock, after which the lever stayed down, acting as a manual safety, disconnecting the trigger. To enable the trigger, the lever had to be manually pushed upward. Problem: Given the location of the lever, it's not at all unknown for people reloading the gun from slidelock, when using the "power stroke" technique – grab the slide and pull it to the rear then release to go forward – or when doing a malfunction clearance drill, to accidentally push the lever down from Fire to Safe. This leads to the gun failing to fire when you want it to, and is the sort of thing that can get you killed.

The "G" conversion (short for Gendarmerie i.e. "police department" because that's who originally

requested such a thing) springloads the lever so that, after being depressed to decock, it automatically returns up to the Fire position. This system is preferred by most serious shooters. Newer Beretta 92s are actually set up to take either lever system simply by swapping parts. Older guns like mine require some pistolsmithing to take a G-system. I asked for that on my gun.

Not to have this review be an uncritical rave, the one – ONE – thing I don't like on this gun is the LTT offside, lefty lever does have some squared-off edges making it not the most comfortable thing in the world to operate. Were I left-handed I would care about this a lot more than I actually do.

FINISH AND CARRY BEVEL

Beretta's Bruniton finish is notorious for chipping and scratching over time, and looking like hell. My gun's slide and frame are now black Elite Cerakote. Every other metal part on the gun has been silver NP3ed, for an attractive two-tone finish. A small thing, perhaps, but I love the fact that, after refinishing the slide, LTT did NOT repaint the red dots. Since the safety lever no longer stays down, the red dots are superfluous. Some companies repaint the dots even on a gun with a G-lever. LTT didn't, and I think that looks a lot better.

The gun has been the recipient of LTT's Carry Bevel Package where they go in and break every sharp edge. Finish wear tends to occur on sharp edges first. Break the edges, the finish lasts a lot longer. Personally, I actually like putting finish wear on a gun, I love the well-used look. But hey, I respect a gun that makes me work for it.

Right at the rear of the trigger guard, where it meets the frame, there's a pointy edge of metal. During speed-load practice with a Beretta 92, in short order that diamond point and my middle finger begin having a serious disagreement. It's not readily visually apparent, but part of the Carry Bevel Package entails breaking the edges of that diamond, which makes this gun a lot more comfortable during a long practice session.

GRIPS

One classic complaint against the Beretta 92 has been a fat grip. The grips on my gun now are made to LTT's specifications by VZ Grips, they're G10, damn near indestructible, and as thin as they can possibly be and still have grip panels. This makes the B92 handle considerably more compact and does its bit to shorten trigger reach.

MAGAZINE RELEASE BUTTON

I do not find the small, circular, factory stock Beretta 92 magazine release button particularly comfortable to operate. The factory-oversized button – the same one Beretta puts on the M9A3 for example – is much better.

MAG GUIDE & MAG WELL BEVEL

The Wilson Mag Guide is a small part that replaces the lanyard loop on a Beretta 92, and serves to funnel

into place any magazine during a speedload that gets misaligned slightly to the rear. It makes more difference than you'd think, and doesn't add bulk to the gun in any area that would actually make a difference in concealed carry.

The mag well on a stock Beretta 92FS is WAY too tight and squared-off. LTT opened up and beveled the mag well. Another little subtlety here, the sort of thing you only get when a gun is being worked over by pistolsmiths who are also serious shooters, the mag well bevel doesn't just hit the opening, it actually relieves the well considerably up inside the gun to prevent a mag binding should it get started in slightly off-axis. One of those things that's not even visible, but really makes a difference in performance.

TRIGGER PULLS

Ah, the trigger pulls. Out-of-the-box, trigger pulls on my gun went 10-3/4 pounds double action, 6-1/2 pounds single action. In other words, heavy even for a stock Beretta 92. After LTT's attentions, when I first got the gun back, the DA went 7-1/4, the SA was 3-1/2. LTT took 3-1/2 pounds, basically a third, out of the DA trigger stroke, and almost halved the single action.

Ernest Langdon said to me, of the LTT trigger job with NP3-coated parts, "It only gets better the more you shoot it." I now have evidence of that. With less than 1,000 rounds through the gun and a little – well, actually, me being me, a LOT of dry fire – DA trigger pulls have dropped from 7-1/4 pounds to 6-1/2. The 3-1/2 pound SA is now 3-1/4. Can it get even better than this as time goes by? Quite possibly.

I made it clear to Ernest I was planning on carrying this gun. In fact, I currently am. He could have gotten the trigger pulls lower even than that, on a pure competition gun. Factory mainspring weight on a Beretta 92 is 20 pounds, which is just ridiculously heavy. That was replaced with a 13-pounder. Ernest commented, "That's as low as we'll go on a gun we expect someone to carry. Actually, that's what we put in 90 percent of our guns." Ignition reliability has been 100 percent, even with ammo like Sellier & Bellot some people consider "hard primered."

Having said all that, the most impressive thing about the LTT trigger job is not how much lighter the trigger pulls are – though, okay, that is great – but how much smoother. The stock Beretta 92 trigger action stacks significantly, i.e. it gets heavier toward the end of the stroke. The LTT trigger job doesn't; it's a consistent pull all the way through, no stacking. The NP3ed fire control system gives trigger pulls, especially the double action, a character I can only describe as "buttery."

The stock trigger bar in a Beretta 92 is a cast part. The LTT trigger bar is machined, hardened steel. Also, it's a design LTT recently introduced called their Optimized Performance Trigger Bar. On a stock Beretta 92

there's a long forward movement before the trigger resets, then a lot of re-uptake travel before you hit "the wall" again. The LTT Optimized Performance Trigger Bar severely shortens reset distance, we're talking traditional-mechanism Smith & Wesson autopistol (39, 59, etc.) here, and once the trigger resets there is NO re-uptake travel. None. This does not, in my experience and opinion, make the gun faster to shoot; it makes it considerably easier to shoot accurately when firing fast.

If a double-action autopistol is going to misfire due to a light hammer strike, it's probably going to happen on the first DA shot, not the SA because, during the DA trigger stroke, the hammer doesn't come as far to the rear before being released as it does in SA when it's fully recocked by the slide. One subtle little trait of the Ernest Langdon-designed replacement Beretta 92 trigger bar, it causes the hammer to come further to the rear in DA, thus store more mainspring energy, and is one of the reasons LTT can take seven pounds off the mainspring weight and still have an ignition-reliable gun.

LTT is known as the master of Beretta 92 trigger work. There's a reason for that: They are.

SUMMARY

When LTT does, as they call it, "an NP3 gun," they replace everything except the slide, frame and barrel with parts that have been NP3ed. That really does take the Beretta 92 up to an entirely new level. How much does all that cost? Not as much as you'd think. \$535. (Well, plus tax and shipping, of course.) In the world of \$3,000 custom GLOCKS, for all those parts, NP3ed, AND hand-fitted by a pistolsmith, AND they return all your original parts to you, that's one step up from giving it away. Taking into account they also replaced the barrel in my gun, literally the only original parts remaining on it are the slide and frame, everything else has been replaced and upgraded.

So, I'm out at Wade's Indoor Range where I am a Life Member. Only the second time I've ever shot the LTT custom Beretta 92. It's 15 minutes before the latest Action Shooting International match starts upstairs. I figure it's about time to stop shooting on the range downstairs, pack up and get myself upstairs. I have five rounds left in the box of ammo in front of me. Just enough time left for one more group. I figure, "What the hell," run a USPSA target out to the 25-yard line, the maximum distance possible on the Member's Only range, load the Beretta 92 up with five rounds of Sellier & Bellot 115-grain hardball. I fire five shots, starting with the first round double action, and don't exactly take all day to do it, either. Bring the target back. Five A-zone hits, perfect for elevation and windage. Didn't even have to adjust the sights, they were just ON from LTT. I nod my head and think, *Yeah, that works.*

Duane's website is self-defense-handguns.com.



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Like pretty much everything from Berry's Manufacturing, this 9" x 12" x 10" deep stackable utility box is made in America and covered by a lifetime warranty. *This one happens to be filled with once-fired, processed (polished, sized, deprimed, primer pockets swaged) 9mm cartridge cases (sold separately below) prepared at Dillon Precision on our new CP 2000 Case-Processing Machine.* The box is designed to stack and is great for storing bulky items. If your gun room/garage looks anything like ours, these will help you get organized. So, whether you're looking to store shooting accessories, ammo components, or car parts (we have more than our share of all of the above) these boxes are ideal. The best part is that they're transparent, so when you fill them, you don't have to open the WHOLE stack to find what you're looking for.

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Berry's Powder Funnel Set provides a wide range of flexibility when it comes to reloading. The two-funnel set comes with inserts that allow loading calibers from .17 to .50 caliber. Constructed of tough translucent polycarbonate material, they are covered by a lifetime warranty and made in the USA.

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Blue Press 79

101 Classic Firearms

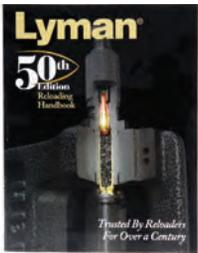
John Marshall's book *101 Classic Firearms: A Chronological Foray into the Golden Years of Firearms Development*, is a compilation of the author's popular articles appearing in *The Blue Press* since 2007. *101 Classic Firearms* is sure to be a prized addition to the library of any serious firearms enthusiast. Published by Dillon Precision, and printed and bound in the USA, *101 Classic Firearms* is a high-quality full color 11.5" x 9" hardcover with 224 pages packed full of insights and history on some of the world's most important firearms. *About the Author:* John Marshall is an accomplished photographer and freelance writer whose articles have appeared in *The Blue Press*, *Gun Digest*, *Guns & Ammo's Handguns*, and *American Gunsmith*. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. John is also an endowment member of the National Rifle Association.



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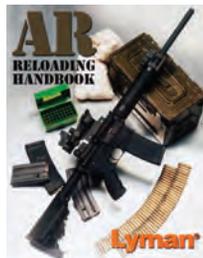
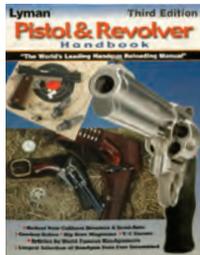


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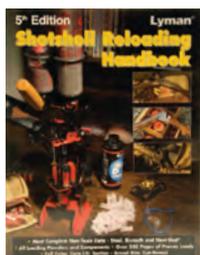
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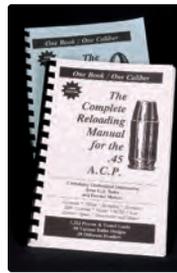


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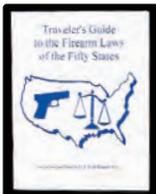
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...to the **Firearm Laws of the Fifty States** – The myriad of firearm laws facing the gun owner of the early 21st Century can be intimidating when traveling.

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Econo-IFAK (at right in photo) **P75-43379 \$19.99**

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Wise Company's 18 Wise Favorites 72-Hour Kit

includes six entrées and three breakfast meals, each individually packaged for a total of 18 servings (2 servings per pouch). Entrées include meat. Packages included have a shelf life of 7 years compared to those in our buckets with a shelf life of 25 years. Great for hunting, camping and hiking! Simple to prepare, just add boiling water directly into pouch.



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Wise Company's 60 Serving Gourmet Freeze Dried Meat "Grab & Go" Food Kit

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Wise Company's 120 Serving Freeze Dried Vegetable "Grab & Go" Food Kit

includes 120 servings of vegetables. **Product within this Bucket is:** Corn (32 servings), Peas (24 servings), Broccoli (32 servings), and Green Beans (32 servings).



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Wise Company's 60 Serving Gourmet Entrée Only "Grab & Go" Food Kit

includes two servings per day (entrées only) for one adult for one month or four adults for one week. **Product within this Bucket is:** Savory Stroganoff (8 servings), Chili Macaroni (8 servings), Pasta Alfredo (8 servings), Creamy Pasta and Vegetable Rotini (8 servings), Cheesy Lasagna (4 servings), Teriyaki and Rice (8 servings), Creamy Ala King and Rice (8 servings), and Creamy Tomato Basil Soup (8 servings).



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Wise Company's 120 Serving Breakfast Only "Grab & Go" Food Kit

includes 120 servings of breakfast assortment (no entrées). **Product within this Bucket is:** Apple Cinnamon Cereal (40 Servings), Crunchy Granola (40 Servings), and Brown Sugar and Maple Multi-Grain (40 Servings).



\$199.00
P75-15303

Wise Company's 120 Serving Freeze Dried Fruit and Snack "Grab & Go" Food Kit

includes 120 servings of fruit and snack assortment. **Product within this Bucket is:** Bananas (32 servings), Strawberries (16 servings), Peaches (16 servings), and Apples (40 servings).



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Blade length: 3.6" Closed: 4.4" Open: 8"
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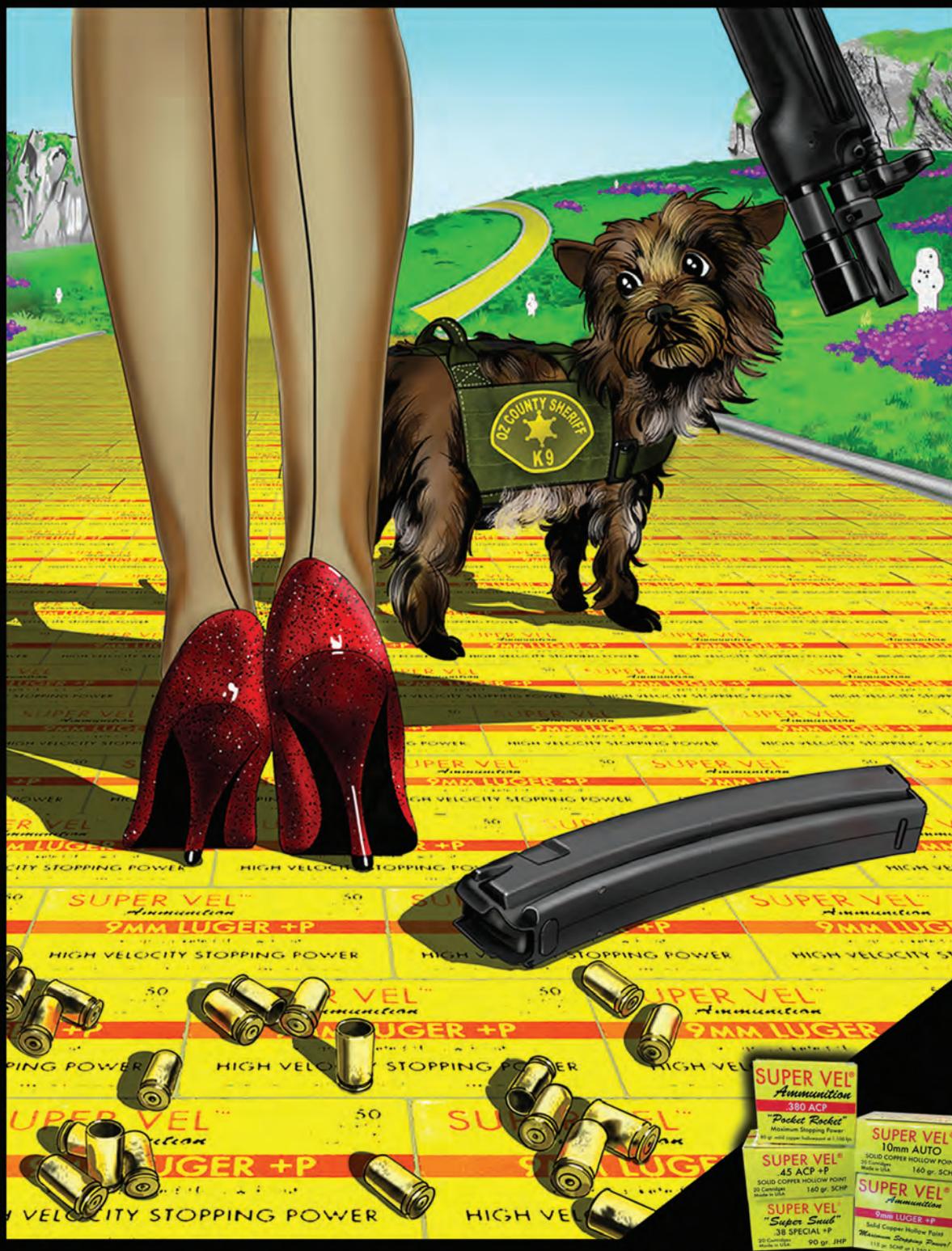
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