# the Pice Pices Standa

# **Mike Dillon 1935-2016**



# **Dillon's RF 100** Automatic Primer Filler

Eliminates the need for primer pick-up tubes! Fills the primer tube while you reload! Clear polycarbonate shield

*Ciear polycarbonate shield and protective housing* 



Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$48.95 each.

 Lg. Primer Filler
 N54-97077
 \$334.95

 Sm. Primer Filler
 N54-97111
 334.95

 Lg. (Euro. 220v)
 N54-97112
 344.95

 Sm. (Euro. 220v)
 N54-97113
 344.95

 Sm. (Conversion
 N54-17903
 48.95

 Lg. Conversion
 N54-17902
 48.95

 Nylon Packcloth Dust Cover
 N54-11143
 14.95

# FLAWLESS **RELIABILITY** WITH **TARGET** AND **DUTY** AMMUNITION



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NEW 10rd ETM 9mm 1911 MAGAZINE

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Grandpa Dillon's Pocket Cannon Page 78



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# We READ Our Mail!

couldn't find the official LETTERS address. I am sure many of us with aged eyes would appreciate if the writing were larger in some areas. I enjoyed the December 2016 article on the .300 AAC Blackout. I discovered this round not that long ago, read some impressive reviews, and bought a .300 BLK RRA upper for my RRA LAR15. Unmentioned by Mr. Benz is the use of a readily available lower-tension recoil spring. I use one and the function has been flawless and I have no need for exotic magazines.

Martyn Hawkins - Oak Island, NC Martyn, I hope you enjoy this new, larger-trim-size (and larger-print) version of The Blue Press.

he [December 2016] article describing the evolution of the S&W 3913 outlined Paris Theodore's innovation and talent. That talent was not limited to handguns. He also developed holsters for concealed carry that were effective, comfortable and really well made. The reputation of Seventrees, NYC was so good at the time that this statement was common. "If you find a Seventrees holster, buy it. Then, go buy the gun it was made to fit." I am fortunate enough to own a Seventrees holster that served me well for years.

Walt Hodge - hodgewalt@gmail.com

hanks for this issue of **The Blue Press** [December] 2016], in particular the report on the Century Arms C308. Many decades back when serving in the West German Air Force, the HK G3 was the standard-issue rifle and I have vivid memories of dragging it through mud, sandy forests, swamps etc., during boot camp and NATO exercises, and although it was loaded with weak blank cartridges, one shot would clear it from all dirt and muck and it would never jam. Our American brothers-in-arms used to put duct tape on every "body opening" of their M16s just to keep the dirt out. I also want to report I fired 18,000 rounds from my GLOCK 19 without it ever having been cleaned. Not once. Not a single malfunction. Only the trigger weight increased a lot. And, all those 18,000 rounds were loaded on the excellent Dillon XL650 I use - and recommend to any serious shooter! Keep up the good work!

Bernie Engl - Bernie.engl@gmail.com

illon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for "Dillon Precision" at either the iPhone App Store or Google play.

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John Marshall

Brian Dillon, Ph.D. **Barrett Tillman** 

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.

Issue #296 **February** 2017

# SALUTE

√ Safe-to-shoot √ Tactical skills building √ Immediate feedback



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Odin's Eye Easily identify shot placement without needing a spotter.

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SALUTE

Spartan Tactical

-

Which Dillon is Right for



#### Page 8

#### SOUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.



#### **RL 550B**

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

#### XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

#### SUPER 1050

Page 30

Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

## **Dillon Progressive Loading Machines: Facts & Figures**

		Square Deal B	RL 550B	XL 650	SUPER 1050
COST					
	Base price	\$404.95	\$459.95	\$579.95	\$1799.95
	Caliber Conversion price range	\$88.95-98.95	\$46.95-56.95	\$78.95-88.95	\$126.95-279.95
RATE					
	Cyclic rate (Rounds per hour)	300-500	400-600	500-800**	1000-1200
	One hour production rate	350	500	800**	1000
	Caliber change time	10 min	5 min	10 min	20 min
FEATUR	ES				
	Number of stations	4	4	5	8
	Auto index	yes	no	yes	yes
	Auto Casefeeder	no	optional	optional	standard
	Uses standard (7/8" x 14) dies	no	yes	yes	yes
	Powdercheck System	no	no	optional	optional
	Primer Early Warning System	standard	standard	standard	standard
	Failsafe Powder System	standard	standard	standard	standard
	Separate Crimp Station	yes	yes	yes	yes
SPECIFI	CATIONS				
	Primer magazine capacity	100	100	100	100
	Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
	Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
	Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
	Height required above bench***	34 in.	35 in.	44 in.	43 in.
	Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBEI	RS				
	Pistol	.32 S&W45 Colt	All common	All common	All common
	Rifle	N/A	All common	All common	.22330-06
*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.					

# **HP1 Electronic Hearing Protector**

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics

Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.



#### **Dillon Hearing Protectors**

HP1 (NRR 21) Electronic Hearing Protector, Blue

	N54-10157	\$135.00
HP1 Electronic Hearing Protector, Black	N54-10156	135.00
HP2 (NRR 21) Non-Electronic Hearing Prot	tector, Blue	
	N54-10361	19.95
HP2 Hearing Protector, Black	N54-10360	19.95
HP1/HP2 Replacement Ear Cushions	N54-19022	10.00
Hearing Protector Belt Clip	N54-13020	3.29

# DUARE

## STANDARD FEATURES:

Automatic Indexing

8

- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty

• **RISK FREE** 30-Day Trial! All for ONLY... <sup>\$</sup>**404**<sup>95\*</sup>



SDB DVD Instruction Manual N54-19482 \$19.95

#### "SDB" Stock Numbers ım\*

95
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54-20053 54-20102 54-20103 54-20099 54-20115 54-20104 54-20787 54-20643 54-20054 54-20105 54-20052 54-21036 54-20101 54-20051 54-20098 N54-20418

Total price as pictured here with optional accessories: \$583.75 SDB Strong Mount N54-22223 Low Powder Sensor Bullet Trav N54-16306 N54-22214 Tool Holder w/Wrench Set N54-19441

\$65.95 \$41.95 \$42.95 \$27.95

# Square Deal 'B' Accessories

#### A. SOUARE DEAL 'B' **CONVERSION KITS**

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag (.32 S&W Requires X-Small I		<b>\$98.95</b> \$29.95)
.380 ACP	N54-20246	88.95
.38 Special	N54-20240	88.95
.357 Magnum	N54-20240	88.95
.38 Super	N54-20229	88.95
.38 Super Comp	N54-20275	88.95
9mm	N54-20241	88.95
.40 S&W	N54-20469	88.95
10mm	N54-20469	88.95
.41 Magnum	N54-20247	88.95
.44 Special	N54-20242	88.95
.44 Magnum	N54-20242	88.95
.44-40 Winchester	N54-21035	88.95
.45 ACP/.45 GAP	N54-20123	88.95
.45 Colt	N54-20248	88.95
.45 S&W Schofield	N54-20417	88.95

SQUARE DEAL 'B' DELUXE QUICK CHANGE (Not *Pictured*) Includes toolhead, powder measure and SDB Toolhead Stand.

#### 'SDB' POWDER MEASURE



#### **B. SQUARE DEAL 'B'** TOOLHEAD

N54-62256, \$127.95

N54-20001, \$81.95

Extra toolheads keep all your adjustments the way you left them. N54-20113, \$32.95

C. SOUARE DEAL 'B' TOOLHEAD STAND Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

N54-62225, \$25.95





D. SQUARE DEAL 'B' BENCH WRENCH The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments.

N54-19970, \$8.95 each. Buy two or more, \$8.10 each.



#### F. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1	Lg.	N54-22029	\$7.99
1	Sm.	N54-22028	7.99
2	Sm., 2	Lg.	
		N54-20056	24.95
4	Lg.	N54-20050	24.95
4	Sm.	N54-20049	24.95

#### G. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N54-13606, \$21.95 ea.

#### H. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, N54-13795, \$23.95 (I.) Master lock, N54-13083, \$3.95







K. SDB SPARE PARTS KIT

1 SD Shellplate Bolt

1 SD Ejection Wire

4 SD Wave Bearings

1 Toolhead Friction Plate

1 Small Primer Seat Punch 1 SD Slide Return Spring

4 Locator Pins (#1, #2, #3, #4)

2 Pistol Decapping Pins

1 #10 Tinnerman Insert

1 Indexer Return Spring

2 Pickup Tube, Small,

Yellow Tips

1 Large Primer Seat Punch

1 Primer Seat Punch Spring

2 Magazine Orifices, Large

1 Bellcrank Cube

#### J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit/SDB Spare Parts Kit N54-97015, \$36.95

2 Pickup Tube, Large,

- Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
  - N54-20778, \$22.95

#### DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit

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to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

N54-11672, \$25.95

G.

# <sup>10</sup> BACK TO BASIC: KINGSTON

THE FRONT

AND REAR

SIGHTS.

BUTTPLATE.

**SLING AND** 

STACKING

**SWIVELS** ARE

**IDENTICAL TO** 

**ISSUE PARTS.** 



#### **Reviewed by Peter Caroline**

Shortly after my college graduation, I found myself at Fort Dix, New Jersey, engaging in a rite of passage entitled "Basic Training." After several weeks of Zero Week details while we accumulated a full training complement, I became acquainted with my new Best Friend, the M1 Garand

rifle, hailed by no less than General George S. Patton, Jr., "The greatest battle implement ever devised." I learned the nomenclature of its parts, how to take it apart and put it back together again under a blanket, and eventually, even got to shoot it at targets at various distances. During bivouac, despite my astigmatism and a nasty case of the prevalent Asian flu, I qualified as a Sharpshooter and earned the appropriate medal. The M1 was my constant companion. I cleaned it, drilled with it, carried it on long marches and learned the truth of the statement,

"The M1 Garand rifle weighs 9.5 pounds, and after one mile, the decimal point falls out."

After being discharged from active duty, I was issued an M1 in Reserves. I thought about getting one of my own, but the going rate for a surplus



Garand was \$87.50, which was a princely sum for someone who was supporting a series of decrepit cars. Years later, under improved financial circumstances, I did pick up a very nice Winchester-made M1, which was equipped with a polished stock, a glass-bedded action and a number of National Match parts.

One M1 should be enough. But we all know better. At the 2015 SHOT Show, I happened to stop by the Kingston Armory booth, where they were displaying what looked to be an issue Garand in new condition. A closer look revealed it to be a .22! Unfortunately for my budget, I am fatally addicted to .22s. At the moment, this particular .22 was not in full production...a status that is not uncommon to many SHOT Show introductions. I left my card and a copy of my FFL and waited. After nearly two years had passed, I finally received a large package from Liberty, New

York. My .22 LR Garand had arrived!

The Kingston Armory .22 Garand is, visually, a near duplicate of its .30 caliber inspiration. It is stocked in a very nice piece of genuine American walnut, and the front and rear sights, buttplate,



# ARMORY .22LR M1 GARAND<sup>11</sup>



sling and stacking swivels are identical to issue parts, although they are newly manufactured. Under a hinged cover in the buttplate are two cylindrical cavities for storing cleaning and lubricating accessories. The gas cylinder looks like the original, even though it is non-functional. Under this convincingly GI façade, however, is a very

10/22-like action, crafted from 4140 steel, complete with a 10round rotary magazine, much like that of the familiar 10/22, but sturdier. The gun weighs 9.75 lbs. – actually a quarter pound more than the issue .30 caliber M1. There is, alas, no bayonet lug. So if you need to finish off a recalcitrant squirrel, you'll have to buttstroke it.

Shooting the Kingston Armory M1 was a revelation. I set up my Knothole Design portable bench, with sandbag, at a convenient spot in the desert, and placed my target frame 25 yards away. I'd brought

along a quantity of Remington Thunderbolt, Aguila SuperExtra and Eley Club ammo. As I mentioned, the sights are identical to original issue, with a rear peep sight adjustable for both windage and elevation. Front sight is a square post between two



flared protective ears. My shooting buddy is a Vietnam veteran who didn't have the advantage of being trained with a genuine walnut and steel battle implement. He was initially a bit put off by the weight of the M1, but quite impressed by its accuracy. Each of our 10-round groups could be covered by a nickel! As I knew from Basic, the

Garand sights are an invaluable aid to accurate shooting, and the 2-lb. trigger pull of this .22 version puts the frosting on the cake. Both function and accuracy appear to be unaffected by a varying diet of ammunition.

My friend asked why would one need a nine and three-quarter-pound .22LR rifle that retails at \$699, when a far lighter, less expensive .22 will serve the same purpose. I could ask him, why does he need a large vintage Jaguar touring convertible that he won't drive on a rainy day? The answer is, pure joy...a scarce and

desirable commodity in these dreary days of mass-produced dreck.

Kingston Armory, Inc. 308 North Main St. • Liberty, NY 12754 845-292-3222 • www.kingstonarmory.com



THE GUN WEIGHS 9.75 LBS. – ACTUALLY A QUARTER POUND MORE THAN THE ISSUE .30 CALIBER M1.

### 12

# ABSOLUTE. PREMIUM. PROTECTION. WILEY X PROTECTIVE EYEWEAR



WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN166 AND MILITARY VO BALLISTIC STANDARDS

# Bomber Glasses

Bomber Glasses' lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

Clear	N54-1
Smoke	N54-1
Light Blue	N54-1
Yellow	N54-1
Amber	N54-1
Smoke Mirror	N54-1

0517

0518

#### Bifocal Shooting Glasses

Clear, Bottom Bifocal		
Clear Bifocal 1.5	N54-11820	\$19.95
Clear Bifocal 2.0	N54-11821	19.95
Clear Bifocal 2.5	N54-11822	19.95
Smoke, Bottom Bifocal		
Smoke Bifocal 1.5	N54-11825	\$19.95
Smoke Bifocal 2.0	N54-11829	19.95
Smoke Bifocal 2.5	N54-11831	19.95
Top Bifocal, Clear or Smoke		
Top Bifocal Clear, 1.25	N54-62262	\$35.00
Top Bifocal Smoke, 1.25	N54-62263	35.00
Top Bifocal Clear, 1.5	N54-62264	35.00
Top Bifocal Smoke, 1.5	N54-62265	35.00
Top Bifocal Clear, 2.0	N54-62266	35.00
Top Bifocal Smoke, 2.0	N54-62280	35.00
Top Bifocal Clear, 2.5	N54-62267	35.00
Top Bifocal Smoke, 2.5	N54-62268	35.00

**Ear Pro EP3 Sonic Defenders**<sup>®</sup> by SureFire<sup>®</sup> protect you against loud, harmful noises, yet allow normal conversations to be heard;



and the soft, hypoallergenic polymer provides all-day comfort. NRR 24

Small	N54-25340	\$12.95
Medium (Fit Most People)	N54-25341	12.95
Large	N54-25342	12.95







# *Spares, Accessories & Upgrades for AT 500s, BL 550s & RL 550Bs*

AUTO PRIME SYSTEM Includes:

Primer Housing /Shield Primer Slides, Large/Small Pickup Tubes, Large/Small Pickup Tube Tips, Large/Small Magazine Tubes, Large/Small Mag. Orifices, Large/Small Operating Rod Primer Track Bearing Housing Screws Ret. Spring Retaining Pin



N54-16627, \$84.95

#### PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system. N54-20302, \$25.95

#### AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-tocharge consistency.



N54-20251, \$92.95 OPTIONAL MAGNUM RIFLE POWDER BAR

N54-21353, \$31.95

#### AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

#### N54-22120, \$31.95

#### AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: N54-16629, \$19.95 Oversize Die: N54-16626, \$19.95 Plastic Funnel: N54-16617, \$5.95



#### POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (Requires the use of an RL 450 powder die – see below.)

> N54-20029, \$23.95 RL 450 Powder Die: N54-20308, \$21.95

**N54-15399** Reloading Dies and Caliber Conversions sold separately (see the back of the order blank in the center of *The Blue Press*). Pictured with optional accessories: Strong Mount N54-22051 \$49.95

Dillon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (*bottom right photo*) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included



Test I

0

RL 550B DVD Instruction Manual N54-19483 \$19.95

with optional accessories: \$764.60 45 ACP Die Set N54-14404 N54-22051 Strong Mount Roller Handle N54-17950 Low Powder Sensor N54-16306 Bullet Tray N54-22214 Toolholder w/Wrench Set N54-11541 Cartridge Case Bin/Bracket \$25.95 N54-11185

# **STANDARD FEATURES:**

- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE** 30-Day Trial!

All for ONLY...

**1**95\*

N54-14261 Reloading dies sold separately. \*Prices vary on exotic-caliber machines.

Total Price as pictured here \$66.95 \$49.95 \$46.95 \$41.95 \$42.95 \$29.95

### **RL 550B** Accessories



#### A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

N54-RL550B CONVERSION \$46.95 (Exotic calibers, \$56.95)

#### **B. AUTO POWDER MEASURE SYSTEMS**

Additional powder measures stay on the toolhead. Never change powder measurements again! RL 550 Powder Measure N54-20782, \$81.95 ea. Magnum Rifle Powder Bar N54-21353, \$31.95 each X-Small Powder Bar N54-20780, \$31.95 each



#### C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conver-

sion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, N54-22058, \$108.95 Loading dies sold separately on Pages 34, 35 & 52.

#### D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



N54-20064, \$11.95 each Three or more, \$10.95 ea. X-Large Powder Die, N54-21253, \$19.95 each

#### E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

N54-13909, \$24.95 each Three or more, \$22.95 ea.



#### F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered. N54-22055, \$21.95 each Three or more, \$19.95 ea.

G. 1" BENCH WRENCH N54-10842, \$7.95 each Two or more, \$7.10 ea.



#### H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges – will not work with rifle cartridges. Large Pistol N54-14450 Small Pistol N54-14451

\$264.95 (110v US Model) Large Pistol N54-14453 Small Pistol N54-14454

\$274.95 (220v Euro Model) CASEFEEDER CALIBER CONVERSIONS (Page 17) \$24.95 each



<i>I. PRIMER FLIP TRAY</i> N54-13606, \$21.95 each			
J. PRIMER P	PICKUP TUB	ES	
1 Lg. tube	N54-22029	\$7.99	
1 Sm. tube	N54-22028	7.99	
2 Sm., 2 Lg.	N54-20056	24.95	
4 Lg. tubes	N54-20050	24.95	
4 Sm. tubes	N54-20049	24.95	

#### K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large 1 Primer Cup, Small
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small,
- Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin

#### L. MACHINE MAINTENANCE KIT

Provides you with everything you need to keep your Dillon loader cleaned and lubricated

up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & Spare Parts Kit N54-97016, \$33.95

#### M. LOW POWDER SENSOR



Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

#### N54-16306, \$41.95

#### N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550B Cover, N54-13795, \$23.95 (O.) Master lock, N54-13083, \$3.95 Quick-Change Cover (for

use with powder measure) N54-11143, \$14.95



P. UNIVERSAL MOUNTING HARDWARE KIT Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

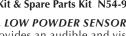


2 Pickup Tube, Large, Green Tips

- 2 Magazine Orifices, Small
- 1 550 Primer Cup Spring
- 2 Retaining Clips
- 2 Dispensing Tip, Large
- 2 Dispensing Tip, Small 1 Failsafe Bushing Rev. B

N54-20048, \$19.95









н

N54-14355, \$5.49

## 16 **Dillon Reloading Accessories**

illon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

SDB (Balance Beam Scale) SDB (Electronic Scale) RL 550B (Balance Beam Scale) RL 550B (Electronic Scale) XL 650 (Balance Beam Scale) XL 650 (Electronic Scale)

N54-14482	
N54-14483	
N54-21143	
N54-22117	
N54-21430	
N54-22118	





illon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench

bench trying to find the right size hex	wrench!	
XL 650 with Wrench Set	N54-11555	\$30.95
XL 650 w/o Wrench Set	N54-11554	19.95
RL 550 with Wrench Set	N54-11541	29.95
RL 550 w/o Wrench Set	N54-11543	18.95
Square Deal B with Wrench Set	N54-19441	27.95
Dipped Ball-End Hex Wrenches	N54-11483	18.95
One-Inch Bench Wrench	N54-10842	7.95
Square-Deal-Only Wrench	N54-19970	8.95

#### illon's Strong Mounts increase your

machine's "footprint" to over 10", spreading



the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish

RL550/XL650	N54-22051	\$49.95
XL650-only	N54-22052	46.95
"SDB"	N54-22223	65.95



illon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", ŔL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL/Super 1050.

Bullet Tray Kit N54-22214 \$42.95 1050 Tray Kit N54-22215 42.95

illon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single

charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus threetenths of a grain.

> Magnum Powder System N54-97126 \$149.95

illon's Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in



the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the diecast metal lid supplied with the measure, and operates on two AAA batteries (included).

\$41.95 N54-16306



\$192.95

251.95

191.95

250.95

207.95

266.95

illon's Roller Handle gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.



Aluminum Roller Handle N54-17950 \$45.95



Quick-Change Cover for use with powder measure. N54-11143 \$14.95

Vith **Dillon's RL 450 Upgrade** components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

RL 450 Upgrade Components			
Frame Change	N54-20094	\$99.95	
Powder Failsafe	N54-20251	92.95	
Auto Prime	N54-20055	89.95	
Auto Eject	N54-20002	60.95	
Primer Warning	N54-20302	25.95	



# **Dillon's Stainless Steel** Headspace **Case Gages**

.223 Remington	N54-13254	\$26.95
.308 Winchester	N54-12867	27.95
.30-06 Springfield	N54-12679	28.95
.380 ACP	N54-15160	15.45
9mm Parabellum	N54-15161	15.45
.38 Super	N54-15158	15.45
.38 Special	N54-15159	15.45
.357 Magnum	N54-15163	15.45
.40 S&W	N54-15164	15.45
10mm	N54-15162	15.45
.44 Magnum	N54-15165	15.45
.45 ACP	N54-15166	15.45
.45 Colt	N54-15167	15.45
.45 GAP	N54-12672	15.45

#### L. E. Wilson Case Gages, Deburring Tool

N54-12718 N54-12828 N54-11760 N54-11828 N54-12108 N54-19522 N54-12336 N54-18784 N54-12924 N54-19515 N54-11752 N54-11752 N54-18708 N54-10682 N54-10697 N54-14447	\$36.00 36.00 36.00 36.00 36.00 46.00 36.00
N54-14447 N54-16038	\$20.00
	N54-12828 N54-11760 N54-11828 N54-12108 N54-19522 N54-12336 N54-18784 N54-12924 N54-19515 N54-11752 N54-18709 N54-18708 N54-10682 N54-10697 N54-14447

### Hornady's O.A.L. Gauge and Bullet Comparator

(Caliper not included)

Bullet Comparator

.22 caliber

.24 caliber

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seat-

ing depth will have an effect on

Comparator Insert (required)

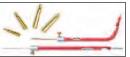
N54-14670 \$16.95

\$8.95 each

N54-14672

N54-14673

both pressure and velocity. Bullet Comparator



Overall Length Gauge The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Straight N54-14622 \$38.95 Curved (for auto, lever and pump rifles)

N54-14862 \$39.95 Modified Case (required) ¢ C 00

	\$6.99 each	.25 caliber	N54-14674
223 Rem.	N54-14627	.26 caliber	N54-14675
22-250	N54-14628	.27 caliber	N54-14676
243 Win.	N54-14631	.28 caliber	N54-14677
270 Win.	N54-14641	.30 caliber	N54-14678
7mm Rem. Mag.	N54-14648	.33 caliber	N54-14679
308 Win.	N54-14652	.35 caliber	N54-14680
30-06	N54-14653	.37 caliber	N54-14681
300 Win. Mag.	N54-14655	.45 caliber	N54-14682

Mode

Large Pistol N54-14450 Small Pistol N54-14451 220 Volt Euro Model, \$274.95 Large Pistol N54-14453 Small Pistol N54-14454 \*Caliber Conversions sold separately below.

#### RL 550B Casefeeder **Caliber Conversions** \$24.95 Each

.25-20/.32-20 Winchester	N54-14206
.30 Mauser/7.62x25	N54-14204
.32 S&W Long	N54-14205
.32 H&R Magnum	N54-14283
9mm/9x21/.38 Super/.30 L	uger
	N54-14284
10mm/9x25 Dillon	N54-14285
.38 S&W	N54-14208
.38 Super Comp.	N54-14287
.38/.357 Magnum	N54-14286
.357 SIG/.40 S&W	N54-14289
.38-40/.44-40 Winchester	N54-14288
.41 Magnum	N54-14290
.44 Russian	N54-14209
.44 Special/Magnum/Colt	N54-14291
.45 GAP	N54-11441
.45 ACP/.40 Super/.400 Co	r-Bon
and the second se	N54-14292
.45 Auto Rim	N54-19140
.45 Colt/.45 S&W/.454 Cas	ull
	N54-14279
.45 Winchester Magnum	N54-14210

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

7

# **Dillon's Case Preparation Equipment**



#### CV-2001 N54-20493 \$189.95

#### CV-2001 - The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

#### **Case/Media Separators**

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part.



Simple, and it works great. Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

#### Limited Work Space?

N54-19455

\$145.95

CV-750

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To



#### CM-2000 Case/Media Separator *N54-20675* \$75.95 CM-500 Case/Media Separator *N54-21045* \$47.95

accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers: Case Cleaners are available in 220 volt! Euro CV-2001 N54-22047 \$214.95 Euro CV-750 N54-19473 \$170.95



# **Rapid Polish**

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run.

Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

 Rapid Polish 290

 8 oz. bottle.
 N54-13804
 \$8.95

 Case (20 pc.)
 N54-20255
 135.95



Case (20 pc.)

10-pound bag

# **Case Lube**

19

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," nonaerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant 8 oz. bottle N54-13733

N54-13733	\$8.95
N54-20256	135.95

\$15.95

Half and Half10 bottles of polish /10 of lubeCase (20 pc.)N54-21375\$135.95

the best there is for that final polish.

N54-13496

#### **Don't Forget Polishing Media!** Inut hull polishing media – guickly Ground corn cob polishing media –

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases. 15-pound bag N54-13287 \$23.95





The perfect fit in sporting magazines for those who <u>appreciate the finest.</u>

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Rifle - It's the finest rifle enthusiast's journal available! Readers will benefit from its in-depth, technical emphasis on getting maximum performance, accuracy and reliability from their guns and ammunition.

UNITION RELOAD

# 20

### STANDARD FEATURES:

- Automatic Indexing
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE** 30-Day Trial!

All for ONLY... S 95\* Π N54-650

Reloading dies sold separately. \*Prices varv on exotic-caliber machines.



XL 650 DVD Instruction Manual N54-19484 \$19.95

Total price as pictured here with optional accessories: \$1154.55 Electric Casefeeder Powdercheck System N54-210\*\* N54-21044 45 ACP Die Set N54-14404 Strong Mount (550/650) Roller Handle N54-22051 N54-17950 Low Powder Sensor N54-16306 Bullet Tray Toolholder w/Wrench Set N54-22214 N54-11555

\$224.95 \$69.95 \$66.95 \$49.95 \$46.95 \$41.95 \$42.95 \$30.95

### XL 650 Accessories

A. XL 650 CALIBER **CONVERSION KITS** 

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.



(You MAY need a different casefeed plate, see item L.) N54-XL650 CONVERSION (Specify Caliber) \$78.95\* \*(All belted magnums and exotic calibers, \$88.95 ea.)



**B. POWDER MEASURE** N54-20782, \$81.95 each Magnum Rifle Powder Bar N54-21353, \$31.95 each X-Small Powder Bar N54-20780, \$31.95 each

N54-22059, \$112.95

C. POWDER CHECK N54-21044, \$69.95 each Three or more, \$62.95 ea.

D. OUICK CHANGE Toolhead, TH Stand and Powder Measure

F.

**E. PRIMER PICKUP TUBES** 

Used to transfer primers from flip tray to priming system.

1 Lg. N54-22029 \$7.99 N54-22028 7.99 1 Sm. 2 Sm., 2 Lg. N54-20056 24.95 4 Lg. N54-20050 24.95

N54-20049 4 Sm. 24.95 F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N54-13606, \$21.95 ea.



#### G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered. N54-22055, \$21.95 each

Three or more, \$19.95 ea.

#### H. TOOLHEADS

N54-13863, \$29.95 each Three or more, \$27.95 ea. **I. POWDER DIES** 



Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

N54-20064, \$11.95 each, three or more, \$10.95 ea. X-Large Powder Dies, N54-21253, \$19.95 each

J. XL 650 PRIMING SYSTEM (Not Pictured)

065 \$82.95 982 82.95	

DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit N54-14355 \$5.49 N54-10842 1" Bench Wrench 7.95 Buy two or more Bench Wrenches for \$7.10 each

#### K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

\$234.95 (Euro. 220v)





#### XL 650 Casefeed Assembly

Large pistol	(110v) N54-21080	(Euro. 220v)	N54-97025
Large rifle	(110v) N54-21081	(Euro. 220v)	N54-97022
Small pistol	(110v) N54-21079	(Euro. 220v)	N54-97021
Small rifle	(110v) N54-21082	(Euro. 220v)	N54-97023
XL 650 Case	efeed Plate		
Large pistol		N54-21072	\$38.95
Large rifle		N54-21075	38.95

Large pistor	1134-210/2	430.33
Large rifle	N54-21075	38.95
Magnum rifle	N54-18492	49.95
Small rifle	N54-21074	38.95
Small pistol	N54-21073	38.95

#### M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

#### Maint. Kit & Spare Parts Kit N54-97017, \$40.95

#### N. SPARE PARTS KIT

- 1 Priming Station Locator Tab 1 650 Ejector Wire 1 Slide Spring Pin 1 Indexer Spring 1 650 Primer Indexing Arm 1 650 Index Pawl 1 650 Primer Cam 1 650 Ring Indexer 2 Pistol Decapping Pins 1 650 Index Spring Revision A 1 #10 Tinnerman Insert 1 Index Arm Bowed Washer 1 Short Lever Spring 1 Bellcrank Cube 1 3/8" Index Ball 1 Powder Bar Spacer Plug 1 650 Brass Tip Set Screw 4 Locator Pins (#1, #2, #3, #4) 1 5/16" Index Ball 1 Tab/Spring Arm Spring 1 Case Insert Slide Spring
- 1 650 Pawl Spring
- 1 Indexing Arm Spring
- 1 Index Ball Spring

#### **O. EQUIPMENT DUST COVERS**

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked. XL 650 Cover, N54-10443, \$39.95 (P.) Master lock, N54-13083, \$3.95 Quick-Change Cover (for use with powder measure) N54-11143, \$14.95



#### Q. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

#### N54-16306, \$41.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com



2 Pickup Tube, Small,

Yellow Tips

1 650 Tool Head Pin 2 Pickup Tube, Large,

- Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Priming Station Locator
- Tab Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B

N54-21146, \$26.95





## 22 Color Coded Aluminum RL 550B/XL 650 Toolheads

### Super 1050/RL 1050 Short Trim Die Toolhead

#### N54-62219 **\$224.95**

Blue RL 550B Toolhead Black RL 550B Toolhead Gold RL 550B Toolhead Silver RL 550B Toolhead Blue XL 650 Toolhead Black XL 650 Toolhead Gold XL 650 Toolhead Silver XL 650 Toolhead N54-62132 N54-62133 N54-62134 N54-62135 N54-62136 N54-62137 N54-62138 N54-62139 \$29.95

29.95

29.95

29.95

34.95

34.95

34.95

34.95

For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the Blue 1050 toolhead stand – Part Number N54-62200, \$49.95 – is not included.)



### 23 **Dillon's New Rapid Trim 1500 Case Trimme**



he RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a

quick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer N54-62164 is \$330.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, N54-13141, are \$19.95 each. Upper lock rings, N54-13559, are \$4.99 each.

#### Size/Tnim Nie Calihere \$59.95 .204 Ruger N54-21028 59.95

59.95

59.95

59.95

.222 Rem. N54-21363 .223 Rem. N54-20107 .223 Rem. Carbide N54-19797 .220 Swift N54-21364 .22-250 Rem. N54-20110 .243 Win. N54-20109 .25-06 Rem. N54-21367 N54-21495 6.5 x 55mm .270 Win. N54-20112 7mm Rem. Mag. N54-21366 .30-30 Win. N54-20111 .300 WSM N54-21029 .308 Win. N54-20106 .308 Win. Carbide N54-62126 .30-06 N54-20108 .30-06 Carbide N54-62159 N54-21370 .300 Win. Mag. .300 Wby. Mag. N54-21371 .303 Brit. N54-21765 N54-21502 8 x 57 Mauser .338 Win. Mag. N54-21368 RT 1500 Motor Only N54-61500 \$299.95

\$59.95	<b>RT 1500 Short Trim Dies</b>
59.95	NOTE: The following dies MUST be used
51.95	with a Short Trim Die Toolhead.
176.00	.300 Blk Carbide N54-62140 \$176.00
59.95	6.8 SPC N54-62238 \$59.95
56.95	6.8 SPCN54-62238\$59.957.62 x 39N54-6223759.95
56.95	
59.95	
59.95	
56.95	
59.95	
56.95	
59.95	Short Trim Die Toolheads
51.95	RL 550B N54-62231 \$38.95
176.00	(Includes modified vacuum manifold.)
51.95	XL 650 N54-62112 34.95
226.00	
59.95	RL/Super 1050 N54-62219 224.95
59.95	(Not pictured, see Page 22.)
33.33	

**RT 1200B Trim Dies** 

NOTE:Not compatible with the RT 1500. \$59.95 6.8 SPC (trim die) N54-16391 7.62 x 39 (die) N54-16390 59.95

# LITARY BRASS? Eliminate the "Grunt Work" with Dillon's Super Swage 600

I ntil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods. 6.8 SPC Back-Up Rod N54-62124 \$20.95 9mm Adaptor N54-62168 14.95 .40 S&W Adaptor N54-62169 14.95



Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

#### Sport EXP-DL

\$98

N54-19372

N54-19373

N54-19374

N54-19375

N54-19376

'he Sport<sup>™</sup> holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an allaround holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

#### S&W 4" K-Frame Revolver

S&W 4" Lugged Barrel L-Frame Revolver S&W 4" Light Barrel N-Frame Revolver S&W 4" Lugged Barrel N-Frame Revolver S&W 5" Lugged Barrel N-Frame Revolver

# **Best-Quality Belt-DL**

 $S_{\rm Full}$  double-thickness leather with solid brass buckle and hardware.

1.5" Gun Belt		1.25" Gun Be	lt
32" Waist	N54-18859	32" Waist	N54-18873
34" Waist	N54-18860	34" Waist	N54-18867
36" Waist	N54-18861	36" Waist	N54-18868
38" Waist	N54-18862	38" Waist	N54-18869
40" Waist	N54-18863	40" Waist	N54-18870
42" Waist	N54-18864	42" Waist	N54-18871
44" Waist	N54-18865	44" Waist	N54-18872

**El Raton-DL** 



\$50 This pocket holster secures and properly positions a J-

when you draw. 2" J-Frame S&W Revolver

Frame revolver in your pocket. Will not come out

N54-18843



# y Mich Rosen!

When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen Extraordinary Gunleather to continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

#### **5JR-DL**

A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92 Colt Government Model Colt Commander Colt Officers GLOCK 17, 22, 31 GLOCK 19, 23, 32

N54-18817
N54-18810
N54-18811
N54-18812
N54-18813
N54-18814

\$75

GLOCK 26, 27, 33	N54-18815
GLOCK 20, 21	N54-18816
SIG P220, P226	N54-18818
SIG P228, P229	N54-18827
S&W Military & Police 9mm/.40 Auto	N54-19011
S&W Military & Police SHIELD™	N54-12241
S&W 2" J-Frame Revolver	N54-18820
Springfield Armory XD 4″	N54-18825
Springfield Armory XD 5"	N54-18874
Springfield Armory XD-S	N54-12236
Ruger 2.25" SP-101 Revolver	N54-18828

# Tuff Products Mag Pouches





Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

 Black 8-Magazine Single-Stack (1911)
 N54-19854
 \$39.95

 Brown 8-Magazine Single-Stack (1911)
 N54-19855
 39.95

 Black 5-Mag. Double-Stack (9/.40 GLOCK)
 N54-19856
 39.95

 Brown 5-Mag. Double-Stack (9/.40 GLOCK)
 N54-19857
 39.95

 Black 5-Mag. Double-Stack (9/.40 GLOCK)
 N54-19857
 39.95

 Black 5-Mag. AR-15 (5.56) Pouch
 N54-15111
 50.00

 Brown 5-Mag. AR-15 (5.56) Pouch
 N54-151112
 50.00

### **Tuff Products Stock Saddle**



Tuff Products 4014 Butt Stock Saddle features EZ-adjust straps, a loop lined pocket, zippered side compartment and holds six .223/5.56/.308/7.62 rifle cartridges.

5117 1225/5156/1566/	.02	curtinagesi
Black		N54-43
Coyote Brown		N54-43

43389	\$47.25
43390	47.25

25

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

<sup>26</sup> Dillon's Concealed Garry Tote

Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is  $15'' \times 11.5'' \times 3''$  deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for



quick access, has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.











「195

N54-17001

\$**79**95

# Mernickle Conceal-Carry Performance Series

f Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded.

or cross uraw and arc run	iy molucu.
4-3/4" SA Colts/clones	N54-11560
4-5/8″ Ruger Blackhawk	N54-15765
Ruger LCR	N54-29030
2″ J-Frame S&W Rev.	N54-15764
GLOCK 17/22	N54-62277
GLOCK 19/23	N54-62278
5″ 1911	N54-62279
4″ 1911	N54-62288

# Mernickle's "Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

1911 HolsterN54-19947\$139.95Mag PouchN54-1994644.95

# INTERNATIONAL HANDGUN LEATHER IHby Ian Martin

IHL Hammerhead Shark 1911Slide N54-19230 \$139.95 1911Pouch N54-19231 89.95



**IHL Belt Slide** Colt Gov't, Black Sm. GLOCK, Black

\$54.95 N54-16468 N54-16469



**IHL Solo Mag Pouch** Single Stack, Black Single Stack, Brown Double Stack, Blk.

\$39.95 N54-16446 N54-13145 N54-16447



**IHL Speed Strip Wallet** .38/.357 6-rd. N54-18308 \$29.95 .38/.357 8-rd. N54-18987 29.95 .44/.45 6-rd. N54-18988 29.95 .410 Ga. 6-rd. N54-18990 33.95 .500 S&W 6-rd. N54-18989 29.95



IHL Ltd. Class Holster

Colt Gov't, Black Colt Gov't, Brown Colt Com, Black Colt Ofcr's, Black GLOCK 17, Black GLOCK 19, Black

\$109.95 N54-16456 N54-14348 N54-16886 N54-16887 N54-16891

N54-16890



Ruger Alaskan (Pictured) N54-15038 S&W Governor .410/.45, 2.75" bbl. N54-15041 S&W .500 Mag., 4" bbl. N54-15039 Taurus Judge 2.5".410, 2" bbl.

N54-15040

# The Wilderness

"he Wilder-

ness' Original Instructor

Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original. This belt is a favorite with law enforcement, military personnel, fire-

# **Close &** Ready Holster Caddy



he Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

\$29.95 N54-18046

fighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a

scaled-down buckle.

1.5" Belt	1.75" Belt	
N54-10965	N54-10253	\$39.95
N54-10966	N54-10128	39.95
N54-10967	N54-10129	39.95
N54-10968	N54-10130	39.95
N54-10969	N54-10131	39.95
N54-10970	N54-10132	39.95
N54-10971	N54-10133	44.95
N54-10972	N54-10889	44.95
	N54-10965 N54-10966 N54-10967 N54-10968 N54-10969 N54-10970 N54-10971	N54-10965N54-10253N54-10966N54-10128N54-10967N54-10129N54-10968N54-10130N54-10969N54-10131N54-10970N54-10132N54-10971N54-10133

DeSantis **Clip-Grip**<sup>®</sup> his replaces the grips on S&W J-Frame round butt revolvers. A hook on the right grip panel functions as stop-

into your waistband. \$29.99 N54-19371

ping point for the

revolver when tucked

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

#### 28

# BLADE-TECH

#### "Revolution" Holster Series

Blade-Tech used its extensive knowledge of Kydex<sup>©</sup> holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.



N54-40011	\$29.99
N54-40012	29.99
N54-40013	29.99
N54-40069	29.99
N54-40068	29.99
N54-40067	29.99
N54-40071	29.99
N54-40070	29.99
	N54-40012 N54-40013 N54-40069 N54-40068 N54-40067 N54-40071

#### **Klipt IWB Holster**

The Klipt Appendix "Inside the Waist-band" holster is an ideal way to conceal and securely carry a small- or medium-frame auto or J-frame revolver. Your firearm locks securely into the holster with the signature Blade-Tech click.



GLOCK 42 GLOCK 43 Ruger LC9 S&W J-Frame Revolver S&W M&P Shield Springfield XDS	N54-43396 N54-43398 N54-43394 N54-43397 N54-43395 N54-43393	\$29.99 29.99 29.99 29.99 29.99 29.99 29.99
Springfield XDS	N54-43393	29.99



#### BLADE-TECH 1.5" Inner/Outer Hook & Loop Belt

N54-12242 \$59.99 N54-12243 59.99 N54-12245 59.99 N54-12246 59.99 N54-12247 59.99 N54-12249 59.99 N54-12251 59.99 N54-12253 59.99 N54-12255 59.99



N54-40018

N54-40019

N54-40020

N54-40021

Single Mag 1911 Sm. GLOCK Lg. GLOCK B92/XD/CZ etc.



Double Mag 1911 Sm. GLOCK Lg. GLOCK B92/XD/CZ etc.

\$26.99 ea. N54-40022 N54-40023 N54-40024 N54-40025

Quad Mag 1911 Sm. GLOCK



32"

34″

36″

38″

40″

42″

44″

46″

48″

\$39.99 ea. N54-40026 N54-40027 B92/XD/CZ etc. N54-40028



AR-15 Single Tek-Loc™ Mag Pouch N54-40034 \$29.99



AR-15 Double Tek-Loc™ Mag Pouch N54-40033 \$54.99







Blade-Tech Holster/Mag Pouch Hardware (left to right) Large Tek-Loc™ Universal Belt Clip w/Hardware Tek-Loc<sup>™</sup> Dropped Offset Holster Attachment Dropped Offset Holster Belt Loop Attachment Mini Tactical Modular Mount System w/Hardware

N54-40029 \$8.95 19.99 N54-40016 N54-40017 19.99 N54-39920 24.99



## 29 **LAND** Holste

Safariland **Custom Fit** 567

Safariland Model 6377 ALS™

#### Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster. 4" K & L-Frame S&W, Ruger, and Colt Revolvers N54-19262 \$43.95 4" N-Frame S&W Revolvers N54-19263 12 05

4 IN-Hame Souvi Revolvers	N34-19203	43.33	
5" N-Frame S&W Revolvers	N54-19264	43.95	
Beretta Compact, Taurus Compact, CZ-75, Colt Com-			
mander Model	N54-19265	43.95	
Beretta, Taurus, Browning HP, G	Colt 1911		
0	N54-19266	43.95	

Colt Officers' Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40 N54-19267 43.95 GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220

43.95

N54-19268 Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

incusure of security none standard open top noisten			
N54-40072	\$39.95		
N54-19444	39.95		
N54-19443	39.95		
N54-40073	39.95		
N54-19446	39.95		
(no light)			
N54-19447	39.95		
N54-19445	39.95		
N54-19448	39.95		
N54-40074	39.95		
N54-40075	39.95		
N54-40076	39.95		
N54-40077	39.95		
	N54-40072 N54-19444 N54-19443 N54-19443 N54-19445 N54-19447 N54-19445 N54-19448 N54-19448 N54-40074 N54-40075 N54-40076		



#### **Comp-Tac QB**

The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

QB Size 1 fits: GLOCK 9/.40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/.40/.357 all lengths (not Shield); Walther PPO/M2 all lengths N54-43380 \$49.95 QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPQ .45 N54-43381 \$49.95 QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP N54-43382 \$49.95 OB Size 4 fits: 1911s - Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s N54-43383 \$49.95

### **Comp-Tac IDPA Revolver Competition Holster** 4" K-Frame S&W Revolvers N54-13029 \$64.99

4" L-Frame S&W Revolvers	N54-13032	64.99
2.5" N-Frame S&W Revolvers	N54-13035	64.99
4" N-Frame S&W Revolvers	N54-13038	64.99



Comp-Tac USPSA Revolver	Competition H	loister
6″ K-Frame S&W Revolvers	N54-13030	\$64.99
6" L-Frame S&W Revolvers	N54-13033	64.99
5" N-Frame S&W Revolvers	N54-13043	64.99
6.5" N-Frame S&W Revolvers	N54-13044	64.99

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

### **STANDARD FEATURES:**

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies

\*Prices vary on exotic-caliber machines.

95\*

• **RISK FREE** 30-Day Trial!



Super 1050 DVD Instruction Manual N54-19485 \$19.95

> SUPER 1050 Stock Numbers .380 ACP N54-21135

1500 /101	1101 21100
9mm Parabellum	N54-21067
.38 Super	N54-21132
.38 Super Comp	N54-21069
.38 Special	N54-21136
.357 Magnum	N54-21137
.40 S&W	N54-21070
10mm	N54-21138
.41 Magnum	N54-21139
.44 Special	N54-21140
.44 Magnum	N54-21141
.45 ACP	N54-21061
.45 Colt	N54-21133
.223 Remington	N54-21130
.223 Rem./Carbide \$1823.95*	N54-21131
.308 Winchester	N54-21058
.308 Win./Carbide \$1831.95*	N54-21068
(See Page 31 for more calib	er listings.)
-	-

Total price as pictured here with optional accessories: **\$1954.80** heck System N54-21044 Powdercheck System Low Powder Sensor N54-16306 Bullet Tray N54-22215

\$69.95 \$41.95 \$42.95

P S U

P E R

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### *1050 Accessories*

A(1).

A(2).

A(1). OUICK-CHANGE TOOLHEAD CONVERSION Includes:

#### Toolhead

Powder Measure

- N54-21393. \$271.95 A(2). CALIBER CONVERSION
- Includes:
- Shellplate
- •Locator Buttons
- Swage Backup Rod/
- Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

#### . . ...

Pistol Calibers	Conversion#/Price		
.32 ACP	#20633/\$126.95		
.32 S&W Long	#20633/\$126.95		
.32 H&R Magnum	#20634/\$126.95		
.380 ACP	#20483/\$126.95		
9mm Parabellum	#20482/\$126.95		
.38 Super	#20484/\$126.95		
.38 Super Comp	#21057/\$126.95		
.38 Special	#20477/\$126.95		
.357 Magnum	#20477/\$126.95		
.357 SIG	#20068/\$126.95		
.38-40 Winchester	#21160/\$126.95		
.40 S&W	#20545/\$126.95		
10mm	#20788/\$126.95		
.41 Magnum	#20/88/\$126.95		
.44 Special	#20479/\$126.95		
.44 Magnum	#20479/\$126.95		
.44-40 Winchester	#21161/\$126.95		
.45 GAP	#21010/\$126.95		
.45 ACP	#20480/\$126.95		
.45 Colt	#20480/\$126.95		
.475 Linebaugh	#20833/\$163.95		
.480 Ruger	#20833/\$163.95		
.500 S&W Magnum	#20833/\$163.95		
Rifle Calibers	Conversion#/Price		
.223 Remington	#20485/\$126.95		
.223 Rem./Carbide	#20403/\$120.93		
.22-250	#21055/\$144.95		
.22-250 .243 Winchester	#21053/\$144.95		
6.8 SPC	#20468/\$144.95		
.270 Winchester	#21053/\$144.95		
.30 Carbine	#20626/\$144.95		
7.62x39	#20626/\$144.95		
.30-30 Winchester	#21052/\$144.95		
.300 WSM	#21052/\$144.95 #20466/\$173.95		
.300 WSM .303 British	#20466/\$1/3.95 #21051/\$126.95		
.308 Winchester	#21051/\$126.95 #21049/\$144.95		
	#21049/\$144.95		
.308 Win./Carbide	#210E0/\$206 0F		
.30-06 Springfield	#21050/\$206.95		
.30-06 Sp./Carbide	#2105C/\$177.05		
.45-70 Government	#21056/\$177.95		
A(3). 1050 PRIMER SYSTEM			

Large primer system conversion	N54-20476	\$111.95
Small primer system conversion	N54-20419	111.95
A(4). EXTRA CASEFEED PLAT	E	

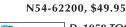
Large pistol	N54-21072	\$38.95
Large rifle	N54-21075	38.95
Small rifle	N54-21074	38.95
Small pistol	N54-21073	38.95
1050 POWDER MEASURE	N54-20421	\$86.95
1050 TOOLHEAD	N54-20420	\$200.95
B. B. BUSHING DRIVER		

B. BUSHING DRIVER

N54-20341, \$12.95 ea.

#### C. TOOLHEAD STAND Black

N54-62201, \$49.95 Blue





D. 1050 TOOLHOLDER Keeps the tools you need handy and organized! Wrenches included. With bracket N54-62202, \$34.95 W/O bracket N54-62203, \$30.95 Ball End Dipped Wrench Set

N54-62161, \$18.95

#### E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

		1	1 0	/	
1	Lg.		N54-22029	)	\$7.99
1	Sm.		N54-22028	;	7.99
2	Sm.,	2	Lg.		
			N54-20056		24.95
4	Lg.		N54-20050	)	24.95
4	Sm.		N54-20049	)	24.95

#### F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N54-13606, \$21.95 ea.



#### G. MACHINE COVER

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

3 Bellcrank Cubes

2 Pickup Tube Tips,

2 Magazine Orifices,

Small, Yellow

Large, Red

2 Primer Punch Springs

2 1/4-20 3/8 BH Screws

1 Tab/Spring Arm Spring

4 Locator Pins (#1, #2, #3, #4)

N54-13239, \$39.95 H. Master lock, N54-13083, \$3.95

I.



#### I. BULLET TRAY

Designed for "economy of motion" when loading. N54-22215, \$42.95



J. SPARE PARTS KIT 1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20 1 Super 1050 Toolhead Spring 1 Priming Station **Retaining Tab** 1 Ratchet Restriction Tab 4 Lock Ring Inserts 3 Pistol Decapping Pins 2 #10 Tinnerman Inserts 1 1/4" E-Clip

#### K. MACHINE MAINTENANCE KIT



2 Pickup Tube Tips, Large, Green 2 Magazine Orifices, Small, Blue 2 Retaining Clips 1 Slide Roll Pin Sleeve 2 Dispensing Tips, Small 2 Dispensing Tips, Large N54-20779, \$34.95



Maint. Kit & 1050 Spare Parts Kit N54-97018, \$47.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com







#21134/\$1799.95 #21134/\$1799.95 #21135/\$1799.95 #21067/\$1799.95 #21132/\$1799.95 #21069/\$1799.95

Machine#/Price

#21162/\$1799.95

#21136/\$1799.95

#21137/\$1799.95

#21158/\$1799.95

#21070/\$1799.95

#21138/\$1799.95

#21139/\$1799.95

#21140/\$1799.95

#21141/\$1799.95

#21159/\$1799.95

#21002/\$1799.95

#21061/\$1799.95

#21133/\$1799.95

#20428/\$1864.95\*

#21130/\$1799.95 #21131/\$1873.95\*

#21129/\$1799.95

#21126/\$1799.95

#21150/\$1849.95\*

#18491/\$1799.95

#21142/\$1814.95\*

#21144/\$1849.95\*

#21003/\$1799.95

#21110/\$1864.95\*

#21060/\$1799.95

#21058/\$1799.95

#21068/\$1881.95\*

#21059/\$1864.95\*

#62178/\$2014.95\*

#21064/\$1909.95\*

Machine#/Price

call

call

Range Bag

Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the End

Pockets are  $8.5^{"}$  tall x  $6.5^{"}$  wide x  $2^{"}$  deep and the Front Pocket is  $9^{"}$  tall x  $6^{"}$  wide x  $2^{"}$  deep.

Range Bag, Black	N54-19366	\$89.95
Pistol Pouch, Black	N54-17027	10.95

# **'Border Shift' Ammo Ba**

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

#### I.D. Card Holder N54-14575 \$2.95







Black Ammo Bag

N54-13755

\$25.95





Dillon's shooting mat is made of tough ballisticweave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closedcell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snaprelease buckles. *Dimensions: 66" x 27.75"* 

N54-18146 \$65.00

# ANNOUNCING: Mr. Bulletfeeder® by Double-Alpha

**Mr**. **Bulletfeeder** has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy – a world leader in practical-shooting-related product manufacturing and distribution – at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

Mr. Bulletfeeder (Comes Set Up in One Caliber)

in Duncticeder (Contes s	et op in one eans	(1)
9mm	N54-15145	\$469.9
.40 S&W/10mm	N54-15146	469.9
.45 ACP	N54-15148	469.9
.223 Rem./5.56 NATO	N54-15150	493.9
.30 cal./7.62mm	N54-15153	499.9
6.5mm	N54-15154	499.9
Mr. Bulletfeeder Caliber C	onversions	
9mm	N54-15168	\$149.9
.40 S&W/10mm	N54-15169	149.9
.45 ACP	N54-15170	149.9
.223 Rem./5.56 NATO	N54-15171	169.9
.30 cal./7.62mm	N54-15172	182.9
6.5mm	N54-15173	182.9



# [TK] TANDEMKROSS — MAKING GOOD GUNS BETTER

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Stainless Steel Hammer Bushing for Ruger Mark III and 22/45 Pistols.

N54-43262 \$9.99



Extended Magazine Bumper for Ruger 22/45 Pistols. Extended Magazine Release Button for Ruger 22/45 Pistols.

N54-43263 \$7.99



N54-43264

\$24.99

Kel-Tec Sub 2000/SU-16A Steel Front Sight Upgrade. N54-43267 \$17.99



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# **Dillon's Pistol Die Sets**

### Size Die

34

- Floating Decap Assembly Eliminates
   Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive
   Loading Smoother

### **Seat Die**

 Reversible Seating Stem Makes it Easy to Change Bullet Styles

#### **Crimp Die**

• Quick Disassembly, Easy to Clean

#### **Sizing/Depriming Die**

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

#### **Bullet Seating Die**

Our quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

#### **Crimp Die**

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

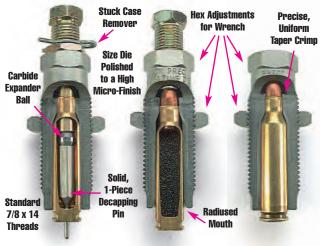
NOTE: All Dillon Pistol Die sets include our sizer/decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)



#### Dillon Pistol Dies (Three-Die Sets)

Dillon Pistol Dies (Inree-Die Sets	)	
.32 S&W Long/.32 H&R Mag.	N54-14426	\$66.95
.380 ACP	N54-14401	66.95
9mm Parabellum	N54-14406	66.95
9x25 Dillon	N54-14601	139.95
.357 SIG	N54-22083	139.95
.38 Super	N54-14399	66.95
.38 Special/.357 Magnum	N54-14400	66.95
10mm/.40 S&W	N54-14398	66.95
.41 Magnum	N54-14402	66.95
.44 Special/.44 Magnum	N54-14403	66.95
.45 ACP/.45 GAP	N54-14404	66.95
.45 Colt	N54-14405	66.95
Dillon Carbide Size/Deprime Dies		***
.32 S&W Long/.32 H&R Mag.	N54-14119	\$33.95
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9x25 Dillon	N54-14602	105.95
.357 SIG	N54-16513	105.95
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.38 Special/.357 Magnum	N54-14409	27.95
10mm/.40 S&W	N54-14407	27.95
.41 Magnum	N54-14411	27.95
.44 Special/.44 Magnum	N54-14412	27.95
.45 ACP/.45 GAP	N54-14413	27.95
.45 Colt	N54-14414	27.95
Dillon Seating Dies		*** **
.32 S&W Long/.32 H&R Mag.	N54-14106	\$25.95
.380 ACP	N54-14419	25.95
9mm Parabellum	N54-14424	25.95
9x25 Dillon	N54-14603	28.95
.357 SIG	N54-16515	28.95
.38 Super	N54-14417	25.95
.38 Special/.357 Magnum	N54-14418	25.95
10mm/.40 S&W	N54-14416	25.95
.41 Magnum	N54-14420	25.95
.44 Special/.44 Magnum	N54-14421	25.95
.45 ACP/.45 GAP	N54-14422	25.95
.45 Colt	N54-14423	25.95
Dillon Crimp Dies	NE4 14107	¢24.05
.32 S&W Long/.32 H&R Mag. .380 ACP	N54-14107	\$24.95
	N54-14438	24.95
9mm Parabellum	N54-14443	24.95
9x25 Dillon	N54-14604	27.95
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.38 Super	N54-14436	24.95
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.44 Special/.44 Magnum .45 ACP/.45 GAP	N54-14440 N54-14441	24.95
		24.95
.45 Colt	N54-14442	24.95
Spare Decapping Pins	NE4 01E00	¢ = -=
Package of 10	N54-21528	\$5.75

# Dillon's Rifle Die Sets



#### **Size Die**

• Full-length, to minimum tolerance

- Carbide expander ball
- Features stuck case remover

#### **Seat Die**

 Designed to hold bullet straight throughout the seating process

#### **Taper Crimp Die**

Centers case neck and body for
 a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/ depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

#### Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

#### **Bullet Seating Die**

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

#### Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

#### Dillon Rifle Dies (Three-Die Sets)

Dillon Rifle Dies (Three-Die Se	ets)		
.223 Remington	N54-10839	\$68.95	
.308 Winchester	N54-15574	68.95	
.30-06 Springfield	N54-10840	68.95	
<b>Dillon Carbide Rifle Dies (Thre</b>	e-Die Sets)		
.223 Remington	N54-10096	\$164.95	
.30 M1 Carbine	N54-62128	105.95	
.300 AAC Blackout	N54-62114	173.95	
.308 Winchester	N54-10793	170.95	
.30-06 Springfield	N54-62151	276.95	
Except where noted, die sets	include three of	dies: carbide	
size/decap, a seater and a se	parate crimp d	lie. <b>PLEASE</b>	
NOTE: Carbide rifle dies stil			
Dillon Size Dies	-		
.223 Remington	N54-12778	\$42.95	
.223 Remington (Carbide)	N54-10223	137.95	
.30 M1 Carbine (Carbide)	N54-97039	73.95	
.300 AAC Blackout (Carbide)	N54-62118	150.95	
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.308 Winchester (Carbide)	N54-10234	150.95	
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.308 Winchester	N54-21674	30.95	
.30-06 Springfield	N54-21673	30.95	
Dillon Taper Crimp Dies			
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.30-06 Springfield	N54-21677	29.55	
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.30-06 Springfield	N54-13069	3.99	
For Universal Decapping Die	N54-15816	3.99	
<b>Spare Dillon Die Lock Rings</b> ( <i>Fit all 7/8"</i> x 14 thread dies)			
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# CLASSIC FIREARMS: The S&W N

#### By John Marshal

For those who know me, it's no secret that I'm a great fan of the .44 Special cartridge, and for many of the revolvers that have chambered it over the years. The .44 Special is intrinsically accurate, easy to reload to virtually any power level, and with factory ammunition, way easier on the hand than its .44 Magnum offspring. It allows lighter handguns than are needed for the Magnum. Since 1955, .44 Magnum revolvers have become popular not only for their power, but also because they can also handle the older and milder .44 Special. For guys and gals in my age bracket, it's not unusual for us to shoot more Specials than Magnums in those guns to protect aging wrists and elbows. But one then has to put up with guns made more robust and heavier than are really needed. And so, the lighter guns for the .44 Special have become rare – and more sought after!

Some history is in order here. The .44 Smith & Wesson Special cartridge came into being in September 1907. It was simply a slightly elongated version of the older .44 Russian, designed to

hold more powder. But inexplicably, the ammunition companies kept the newer cartridge loaded to the same specifications as the older one – a disappointment for many who saw the potential of the Special. Reloaders, on the other hand, found that the Special could be souped-up to impressive power levels, and still fired with relative safety. It was discovered that a 250-grain cast semi-wadcutter bullet could be propelled at maximum velocities hovering around 1,200 feet per second. In the middle 1930s, the new .357 Magnum was heralded as the most powerful handgun cartridge. Not true by quite a margin for reloaders, who showed that a specially loaded .44 Special could have not only higher energy, but an edge in accuracy as well. A group of .44 Special reloaders called themselves the ".44 associates" in the 1930s, swapping loading data and routinely referring to the vaunted .357 Magnum in derogatory terms!

When the .44 Magnum cartridge was introduced in 1955, it turned out that it had only a slightly lengthened .44 Special case. The purpose of that was not to allow greater powder capacity, but simply to keep .44 Magnums from being inserted into older .44 Special chambers. For most folks, the factory-loaded .44 Magnum has way more power and recoil than is needed, and the revolvers chambered for it are unnecessarily bulky and heavy. Like Goldilocks, they will often find that .44 Special guns are "just right." The first Smith & Wesson revolver chambered for the .44 Special came out in 1907 as the New Century Triple Lock. Today it's a prime collector's item – hard to find and very expensive. Elmer Keith, legendary gun writer, worked up some heavy .44 Special loads for use in this handgun, but damaged it doing so. He later warned not to use his loads in the early guns that lacked proper cylinder heat-treating. The Triple Lock's successor was the Second Model Hand Ejector. It lacked an

ejector rod shroud and the third cylinder lock. It's also nearly extinct and practically unobtainable today. A 1926 model with an ejector rod shroud was made from that year up until World War II, and manufacture of it then resumed from 1946 to 1948. In 1950, the "1950 Target Model .44" was offered. It was considered the finest of all the .44 Special S&W revolvers up to that time. It had a newer short-cocking action, and sported a tapered 6.5" barrel with a target-style Patridge front sight to go with the great post-war micrometer rear sight. A few were made with 4" barrels that were equipped with ramped (Baughman) front sights. A few specially made 5" barreled guns have been noticed. All of these guns had ejector rod shrouds.

When S&W assigned model numbers to all of their handguns in 1957, these revolvers became the Model 24. There was a Model 21 with fixed

## 10del 24.44 Special Revolvers

sights and shrouded ejector rod, previously known as the Model of 1950 .44 Military. These were offered from 1950 to 1966 with about 1,200 made.

Unfortunately, with the dominance of the Model 29 .44 Magnum and the need for large Nframes to produce the .357 Magnum Models 27 and 28, the Model 24 got short shrift in both demand and production. It was discontinued in 1966, to the dismay of those who prized it. In that

> year, this fine revolver's final price was \$95. In 1982, collectors and shooters were paying in the range of \$600 to \$800 when they occasionally found one or more in excellent condition. Gunsmiths

were converting .357 Magnum Model 27s and Model 28s to .44 Specials to meet demand. A number of gunwriters, including Skeeter Skelton (whose writings I treasure), were pressuring S&W to re-introduce the Model 24. And then Smith & Wesson responded!

In 1983, S&W began to manufacture the "Model 24-3 1950 Target" revolvers. These were nearly identical to the original Model 24, but incorporated a non-pinned barrel, a 3-screw sideplate and eliminated the screw in front of the trigger guard. In 1983 and 1984, 2,625 were manufactured with 4" barrels and 4,875 with 6.5" barrels. Front sights on each were the same as the originals. The introductory price was \$391. The revolvers pictured here show these two main variations. The top one with the 6.5" barrel was shipped in April 1984, and the lower one with the 4" barrel left the factory in March of the same year. Smith & Wesson also included original parts sheets for the Model 1950 Target in the boxes with each of these guns. Interestingly, some of the first guns made were crafted with available Model 29 frames and older Model 24 barrels. The first 100 of the new "dash 3" handguns made were factory engraved and had smooth walnut stocks. Twentyfive of these were nickel finished and engraved.

A 3"-barreled variation of the 24-3 was made for Lew Horton Distributors in 1984 and 1985. These had round butts, smooth "combat" stocks, red-ramp front sights and white outline rear sights. It's been reported that 5,000 of these were made, 1,000 of which were provided with black holsters. Some commemorative .44 Special revolvers were made as the "Through the line" variation of the "Twelve Revolvers" series. These were designated as the 24-4 models. In 2001, a 4-screw-frame Performance Center Heritage Series model became the Model 24-5. In 2006, 250 3"-barreled guns were made in blue and the same number in nickel for Lew Horton Distributors. These Model 24-6s had square butts with diamondcheckered regular magna rosewood stocks.

A "Thunder Ranch" Model 21 with a 4" barrel also appeared in 2006. Stainless steel revolvers designated as the Model 624 were produced from 1985 to 1988 as the "Model of 1985 Target Stainless." Both 4" and 6 5" barreled variations were made. Eive thousand

6.5"-barreled variations were made. Five thousand 3"-barreled stainless round-butt 624s were specially manufactured for Lew Horton Distributors.

Alas, no current .44 Specials are being made at Smith & Wesson. While many consider the .44 Special to be obsolete, a dedicated cadre of aficionados still hunger for and occasionally find long-sought-after revolvers that chamber this round. As before in the early 1980s, asking prices are continuing to rise for these quality revolvers, and are usually, if grudgingly, paid.

Today, all of the wonderful S&W .44 Specials continue to be in high demand with shooters and collectors. Pre-owned Model 24s, in particular, continue to be snapped up at gun shows and dealers whenever they come on the market. They have been proved to be a highly desirable combination of accuracy, comfortable weight and extensive range of power. Classics all.

# 38 ons 21 Shotshell Loader

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This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked. N54-13239, \$39.95 (C.) Master lock

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D. PACKAGE DEAL

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A. B.



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\*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.

39

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100 gr. RN-DS*	N54-17532	24.00	46.00	85.00	165 gr. HBFP-DS*	N54-17271	41.00	79.00	146.00
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115 gr. RN-DS*	N54-17533	25.00	49.00	90.00	180 gr. RN-DS*	N54-17515	35.30	68.26	127.00
115 gr. HBRN-TP*	N54-17178	27.00	52.00	96.00	.45 Caliber Bullets				
124 gr. RN-DS*	N54-17534	27.00	51.00	95.00	185 gr. HBRN-DS*	N54-17543	41.00	78.00	145.00
124 gr. HBRN-TP*	N54-17272	30.00	57.00	106.00	185 gr. FP-DS*	N54-17516	35.30	68.26	127.00
124 gr. HBFP-TP*	N54-17385	30.00	57.00	106.00					
147 gr. RN-DS*	N54-17535	31.00	60.00	110.00	200 gr. HBFP-DS*	N54-17517	45.00	78.00	146.00
.357 Caliber Bullets	s				230 gr. RN-DS*	N54-17549	42.00	80.00	149.00
125 gr. FP-DS*	N54-17536	28.00	53.00	98.00	Description	Stock #	200	400	800
158 gr. RN-DS*	N54-17540	33.00	63.00	117.00	.44 Caliber Bullets				
158 gr. FP-DS*	N54-17539	33.00	64.00	118.00	240 gr. FP-DS*	N54-17545	39.00	76.00	140.00
*DS - Double	Struck TP - Thic	k Plato HR	- Hollow R	ase RN - Ro	und Nose EP - Flat Point	SW/C - Somi Wac	cuttor WC	- Wadcutt	or

\*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

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.38 Cal. 148 gr. HBWC250/pkg.

N54-70011 \$31.79





#### Unprimed brass sold in packages of 100 (This is not LOADED ammunition.)

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Description	Stock #	1 Pkg.	5 Pkg.	10 Pkg.
.32 H&R Mag.	N54-30258	\$19.00	\$88.00	\$168.00
.32-20 Win.	N54-31282	25.00	116.00	224.00
9mm	N54-31277	17.00	79.00	152.00
.38 Short Colt	N54-39919	20.00	91.00	175.00
.38 Special	N54-31278	18.00	80.00	154.00
.38 Super +P	N54-31276	20.00	90.00	173.00
.38 Super Comp	N54-30257	20.00	90.00	173.00
.357 SIG	N54-30528	22.00	102.00	196.00
.40 S&W	N54-31283	20.00	93.00	180.00
10mm	N54-31281	21.00	98.00	188.00
.45 ACP	N54-31284	22.00	99.00	190.00
.45 Auto Rim	N54-31279	24.00	109.00	209.00
.45 Colt	N54-30259	24.00	111.00	214.00
.500 S&W Mag.	N54-38596	61.00	281.00	542.00

## Once-Fired Brass

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## **SNS Casting Hard-Cast Lead Bullets** <sup>43</sup>

Hard-Cast Lead Bullets	Stock #	500	1000	9mm No-Lube-Groove 12	5 gr.		
9mm RN 125 gr.	N54-15258	\$40.00	\$74.00		Ň54-15756	42.00	78.00
9mm FP 125 gr.	N54-15279	40.00	74.00	9mm RN 135 gr.	N54-15043	44.00	81.00
9mm RNFP 147 gr.	N54-15259	43.00	80.00	9mm RN 147 gr.	N54-15044	47.00	88.00
.38/.357 RN 95 gr.	N54-15291	37.00	69.00	9mm FP 147 gr.	N54-15333	47.00	88.00
.38/.357 RNFP 100 gr.	N54-15260	38.00	72.00	9mm/.38 Super RN 160 g	r. N54-15397	52.00	97.00
.38/.357 RN 125 gr.	N54-15261	40.00	74.00	.38/.357 RN 95 gr.	N54-15858	40.00	74.00
.38/.357 RNFP 125 gr.	N54-15307	40.00	74.00	.38/.357 RNFP 100 gr.	N54-15859	41.00	76.00
.38/.357 SWC 158 gr.	N54-15263	43.50	81.00	.38/.357 FP 105 gr.	N54-15860	42.00	77.00
.38/.357 RN 158 gr.	N54-15292	43.50	81.00	.38/.357 FP 125 gr.	N54-15879	42.00	79.00
.38/.357 RNFP 158 gr.	N54-15264	43.50	81.00	.38/.357 RNFP 130 gr.	N54-19679	44.00	81.00
.40/10mm FP 140 gr.	N54-15265	42.00	78.00	.38/.357 DEWC 148 gr.	N54-15880	47.00	88.00
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.44 SWC 240 gr.	N54-15276	60.00	110.00	.40/10mm FP 180 gr.	N54-15337	58.00	107.00
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.45 SWC 200 gr.	N54-15270	53.00	98.00	.40/10mm FP 220 gr.	N54-15855	66.00	123.00
.45 RN 200 gr.	N54-15402	53.00	98.00	.44 RNFP 200 gr.	N54-15882	60.00	112.00
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ABOVE: Tactical Reload 1-6 – The author demonstrates the progression of the tactical reload as he was taught by Ernest Langdon, starting with the magazine already in hand.

Obviously, if your magazine were still in its pouch, you would start from there. The technique is being demonstrated with empty magazines for safety reasons.

RIGHT: Tactical Reload A – The author shows his index finger indexed up the front of the magazine. This is being demonstrated with an empty magazine as the handgun was close by.

#### **By Cameron Benz**

Ahhh...the tactical reload, love it or hate it, at some point, we need to fill our guns back up even if they aren't quite empty. It's a skill that can be seen as another tool in the proverbial toolbox, though some techniques are about as relevant as a Sony Betamax player in modern times unless you're competing. Recently I had the good fortune to attend a class instructed by USPSA Grandmaster Ernest Langdon of Langdon Tactical Technology. During the class, Ernest was kind enough to share a twist on the established tactical reload techniques that is the most relevant I have yet seen.

First, I'm going to step back a moment. Let's define a tactical reload. In essence, it is a reload performed by grabbing a spare magazine from your magazine pouch (you do carry at least one spare mag, right?), removing it from the pouch, moving it to a position where your support hand catches the released partially filled magazine, inserting the fresh magazine, and securing the partial magazine in a pocket or back in your magazine pouch. As you may know, this differs from a reload with retention in that the magazine is removed from the firearm before retrieving a spare magazine from wherever it is stowed.

Various methods of the tactical reload have been around for quite a while. Initially there was the version that had the shooter capturing the partially loaded magazine between the pinky and ring finger. While borderline ok with single-stack Tactical Reload B – Here we see the author demonstrating the initial grip on the spare magazine as it was assumed upon withdrawing it from his magazine pouch.

Tactical Reload C – Here the author demonstrates indexing the magazine by placing the index finger over the nose of the bullet in the top cartridge in a loaded magazine.

Tactical Reload D – The author demonstrates how the index finger shifts to the side of the magazine in preparation for the tactical reload.

mags like those used in the 1911 that the technique was developed around, let's be honest, how much dexterity do most of us really have in the last two fingers of our hand? This got to be even more questionable when utilizing a pistol that uses double-column magazines. "Awkward" and "clumsy" are two adjectives that come to mind.

A later variation required shifting the fresh mag to a cigar hold between the index and middle fingers, catching the partial mag between the thumb and index finger, then inserting the new mag in the pistol while it was still between the index and middle fingers. Maybe better than the first version but now we're inserting the fresh mag from a part of the hand that isn't usually accustomed to it which seems to me like an unnecessary complication of technique.

Yet another variation involved coming up to the gun, just like we would with the first version where we have the fresh magazine in our hand, and still catching the partial mag between our pinky and ring fingers, but we quickly move the partial to being held by the pinky and ring finger of the firing hand (which is still on the pistol by the way), inserting the new mag, then retrieving the partial and stowing it. So now, not only are we relying on the dexterity of the least dexterous digits, we're also weakening our firing grip should we face an interruption.

So far, the possibilities of screwing up and yard sale-ing both mags and, if we're having a





really bad day, possibly ammo should we happen to lose a baseplate, seem pretty high. I'll leave it to you to decide how many curses you'd use but suffice to say, it would probably be worth at least a half dozen for me.

In the real world, cases of reloading during a self-defense encounter are rare. In fact, cases are so rare as to be almost newsworthy. According to instructor Tom Givens, it has been more common to have defenders end an encounter with an empty magazine. Be that as it may, we all need to perform reloads whether it's in competition or just shooting on the range. I've heard of exactly one incident where a law enforcement officer utilized a tactical reload during a gunfight and that anecdote came to me via Ernest. Other than a match or two that I shot, the only times I've used it have been on the firing line in classes and in a shoot house running Simunitions. Our magazines were downloaded to 12 rounds as more than that would cause the Sim guns to malfunction. I had expended six rounds and, before moving into a hallway, had the sudden thought, Hey, I know I've fired a few and I don't know how many more threats I'm dealing with, I think I'll top up the gun and set myself up for success here. In essence, it isn't a commonly needed technique but if you need it, you'll probably be happy you know it.

This brings me to the tactical reload as I learned it from Ernest Langdon. First, we break the gun to the reload position (I keep mine up high, just



below my line of sight) and making sure our trigger finger is off the trigger and indexed up along the frame, as the left hand retrieves the magazine from the pouch. As we get close to the gun, the index finger of our reloading hand will bend down to act as a separator between the new magazine and the partial magazine. Once our support hand is in position, we will press the magazine release and catch the partial mag, between our index and middle fingers. After we have caught the partial mag and it has cleared the mag well, we will insert the fresh mag firmly (like we mean it, as I've been known to say). We will now stow the partial mag in a pocket, or whatever spot we've designated, and then move back to our two-handed firing grip and then to whatever is necessary, be that a ready position or to engage a suddenly appearing threat. The advantage of this technique is it is only a slight departure from a speed reload or empty/emergency reload as we're grabbing the more important fresh magazine and inserting it with the most dexterous part of the hand.

In the end, the need for this technique outside of competition and training is probably very slight. That said, a few repetitions to get it down so that you execute it correctly when you do decide to use it, can't hurt.

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 Ball-end set
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 \$12.95

 Gorilla Grip Sm. N54-16822
 5.45
 5.45

 Gorilla Grip Lg.
 N54-16823
 6.35

 Gorilla Grip Set
 N54-22142
 10.75

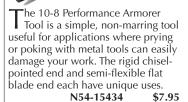
#### Secure Firearms Products Recoil Spring Tester



Secure Firearms Products' Univer-Sal Spring Tester will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

N54-15305 \$39.95

## 10-8 Performance Armorer Tool





Grace USA Gunsmith Hammer and Punch Sets		
8 oz. Brass Hammer	N54-14969	\$14.95
16 oz. Brass Hammer	N54-15069	18.95
Brass Punches (8-Pc.)	N54-14968	31.95
Steel Punches (7-Pc.)	N54-15070	31.95
8 oz. Brass Hammer & 8-pc.	Brass Punch Set	
I	N54-21655	39 95





## <sup>54</sup> The National Target Company, Inc. Targets

Pistol Targets: 100 per package		
NRA Paper D-1 "Tombstone" Target 23"x35"	N54-18388	\$44.00
IDPA Paper Practice Target 22"x34"	N54-15735	39.95
USPSA/IPSC Paper Practice Target 22"x35"	N54-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5"x12"	N54-15832	12.00
Competition 50 Foot SLOW FIRE 10.5"x12"	N54-15831	12.00
Competition 25 Yard SLOW FIRE 10.5"x12"	N54-13096	12.00
Police B-34 (Silhouette) 25 Yard 14"x24"	N54-13163	17.00
Police BH-21 (Silhouette) 25 Yard 22.5"x35"	N54-10094	37.00
Competition 25 Yard RAPID FIRE 21"x24"	N54-12839	24.00
Competition 50 Yard SLOW FIRE 21"x24"	N54-10041	24.00
Police B-27 (Silhouette) 50 Yard 22.5"x35"	N54-10670	37.00
Rifle Targets: 100 per package		
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High Power 200 Yd. 21"x24" (600 Yd. reduced)	N54-12650	46.00
ST-4 100 Yard Precision Rifle Target 15"x17"	N54-13679	16.00
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200 Yard Rifle Repair Center 12.75"x12.75"	N54-15830	20.00
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SH-H-1 8 Inch Sighting Target 10"x10"	N54-16329	9.00
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Buff, Self-Adhesive, 500 ea.	N54-16309	3.50
Brown, Self-Adhesive, 500 ea.	N54-16310	3.50
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200 loose shotgun rounds.

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3 Gun

**Ammo Bag** 



Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

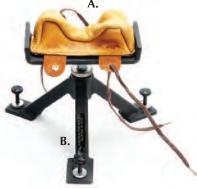
The **NEW Elzetta ŻRX Tactical Flashlight Mount** is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1 oz (32g).

ZFH1500 AR15 Flashlight Mount ZSM Tactical Shotgun Mount ZRX Tactical Flashlight Mount

N54-12020 N54-18050 N54-15487



55



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\$29.95

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**GLOCK®** Field Knife





ARGET SPORTS®

This three-piece shooting bag set is an incredible value for the money! The bags are made of durable, water-resistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

N54-15384 \$24.95

#### 56 California Competition Works' Moon Clip Loading/Unloading Tools & Carriers







Inset: Replacement mandrels for Moonload ("B" above). Colors vary according to diameter.

A. Demooner Tool	N54-18169	\$16.95
B. MoonLoad/Unload 8-Shot .357	N54-19490	39.95
MoonLoad/Unload 6-Shot .45	N54-19489	39.95
(Works with #16510 8-shot EDM .38/.35)	7 moon clips on	Pg. 57)
.483" Repl. MoonLoad Mandrel	N54-33395	8.00
.493" Repl. MoonLoad Mandrel	N54-33396	8.00
.510" Repl. MoonLoad Mandrel	N54-33397	8.00
.530" Repl. MoonLoad Mandrel	N54-33398	8.00
.538" Repl. MoonLoad Mandrel	N54-33399	8.00

.590" Repl. MoonLoad Mandrel .596" Repl. MoonLoad Mandrel .620" Repl. MoonLoad Mandrel .649" Repl. MoonLoad Mandrel C. 6-Shot Mn. Clip Holder (2 ea.) D. Blued .45 ACP Mn. Clips (10 ea.) Stainless .45 ACP Mn. Clips (10 ea.) E. 10mm Moon Clips (10 ea.) F. 8-Shot .357 Moon Clips (10 ea.)

N54-33400	8.00
N54-33401	8.00
N54-33402	8.00
N54-33403	8.00
N54-18173	17.90
N54-18183	9.80
N54-18280	10.50
N54-18184	11.20
N54-19228	19.95



The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similarsized speed loaders.

"K-Frame" Model N54-21900 \$35.00 "L-Frame" Model N54-21914 \$35.00



Pin-In Front Sight – \$28.00			
.250" high, red	N54-18379		
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.300" high, green	N54-18382		
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.250" high, Gold Bead	N54-18565		
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-		1	-
-	-	-	. 1

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Chiappa Rhino 9mm/.40 S&W (10 Pk) Chiappa Rhino .38/.357 (10 Pk) N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk) L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10) S&W N-Frame .45 ACP 6-Shot (10 Pk) S&W N-Frame .45 ACP EDM 6-Shot (10) S&W L-Frame .38/.357 7-Shot (10 Pk) S&W L-Frame .38/.357 6-Shot (10 Pk) S&W J-Frame .38/.357 5-Shot (5 Pk) S&W K-Frame .38/.357 6-Shot (10 Pk) S&W N-Frame .38/.357 8-Shot EDM (10) N-Fr. .38/.357 8-rd. EDM Starline ONLY(10) S&W N-Frame .38/.357 8-Shot (Blue) (10)

5	た
N54-12040	\$65.00
N54-12043	65.00
N54-12044	39.95
N54-12057	39.95
	10.05

N54-12058 19.95 N54-12059 74.95 N54-12065 64.95 64.95 N54-12066 N54-12088 32.50 N54-12090 64.95 N54-12091 64.95 64.95 N54-12092 N54-12093 39.95

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Revol	ver	Spi	ring	S

(Hammer/Tri	igger Return Spr	rings)
Ruger GP-10	00	
	N54-11367	\$10.50
SP-101	N54-12598	9.50
S&W J Fram	e	
	N54-12189	9.00
(Mainspring	/Rebound Spri	ngs)
5&W K,L,N	(standard)	
	N54-15073	\$15.00
5&W K,L,N	(reduced powe	r)
	N54-15072	15.00



N54-11327

N54-11326

N54-12140



Hogue Competition Apex Tactical Specialties S&W Revolver Thumb Latch S&W J-Frame Duty/Carry Spring Kit N54-14309 \$25.95 fits K, L, and N-Frames S&W Revolver Frame-Mounted Firing Pin N54-21888 15.95 Stainless N54-19921 \$59.95 K, L-Fr. Rd. Butt 800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com



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K, L-Fr. Sq. Butt



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	\$8.50 for a package of 2.
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.32/.327/9mm (8 rd.)	N54-11738
.38/.357/.40/10mm (5 rd.)	N54-11740
.38/.357/.40/10mm (6 rd.)	N54-11741
.38/.357/.40/10mm (7 rd.)	N54-27083
.38/.357/.40/10mm (8 rd.)	N54-11742
.41Mag./.45 ACP (6 rd.)	N54-11748
.45 Auto Rim (6 rd.)	N54-11751
.44 SpMag./.45 Colt/.460 S&W/.4	10 Shotshell (6 rd.)
	N54-11750



Ve tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – *Mark Pixler* N-Frames & 7-Shot L-Frames **N54-21883 \$130.00** 

## **California Competition Works**<sup>57</sup> .22 LR Speedloader



California Competition Works' 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders

CCW Model 617 Speedloader	N54-12623	\$34.95
Model 617 Speedloader Handle	N54-43385	10.00
CCW .22 LR 120 Rd. Loading Block	N54-12627	49.95
CCW .22 LR 240 Rd. Loading Block	N54-12599	100.00



R S S S

## **Safariland Competition Gear for Revolver Enthusiasts**



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" S&W K,L,N; Std. bbl.	N54-17788
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## <sup>58</sup> Performance Parts for Your GLOCK<sup>®</sup> Firearm



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B. Extended Slide Release	N54-18570	19.95
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D. Striker Channel Liner	N54-18881	9.95
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G. 3.5# Trigger Stop Connector	N54-16501	14.95
Extended Slide Stop	N54-22299	15.99

#### **BUTTON RIFLED, THREE-STAGE HONED BORE**



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#### DESIGNED FOR LEAD, PLATED, OR JACKETED AMMUNITION



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Replacement Barrels (Thread Protectors ARE included)			
GLOCK 17 9mm 1/2"x28 Bbl. (Black)	N54-43351	159.95	
GLOCK 19 9mm 1/2"x28 Bbl. (Black)	N54-43353	159.95	
GLOCK 22 .40 S&W 9/16"x24 Bbl. (Blk.)	N54-43355	159.95	
GLOCK 22/31 9mm Conv. 1/2"x28 Bbl.	N54-43357	159.95	
GLOCK 23/32 9mm Conv. 1/2"x28 Bbl.	N54-43360	159.95	
GLOCK 26 1/2"x28 Bbl. (Black)	N54-43362	159.95	
All AlfaWolf barrels are proudly made in the USA.			



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Slide Removal Tool Fits All GLOCK® Models

\$11.95

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Model 21SF	N54-19925	
Models 26,27,33	N54-10235	
Model 30	N54-10648	
For Gen 4 GLOCKs w/o Backstrap		
Models 17,18,19,22,23,24,25,31,32	2,34,35	
	N54-12179	
Models 20,21,41	N54-12180	
Models 26,27,33	N54-60900	
Models 42,43	N54-60899	



Grip extensions do not alter mag. ca	pacity.
GLOCK® 26/27	N54-10346
G29 (10 rd.)/30 (9 rd. opt. mag.)	N54-10355
G30 (10 rd. mag. only)	N54-10356
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G-17

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### California Competition Works <sup>59</sup> Enlarged Magwells for GLOCK® Pistols

GLOCK® 17, 19, 22, 23 GLOCK® 20, 21

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**GLOCK®** Mags Just What's Listed, While They Last!



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19.95

<sup>60</sup> HOGUE Laser Enhanced (LE) Grips

Want immediate gains in your confidence when handling your 1911? Follow the red dot! Hogue's new laser-enhanced grip for your classic 1911 will dramatically improve your accuracy and speed in any defensive or competitive scenario. Designed, engineered and hand-made in America, proudly wearing the Hogue name, your new LE Grip will make almost every kind of shooter - including you - better and faster. Period. Also available for I-Frame Smith & Wesson revolvers.

LE 1911 Grip, Black LE J-Frame S&W Grip, Blk. N54-43243 \$189.95 N54-43244 189.95





The ERGO Grip Delta Grip™ is the first truly ergonomic grip for J Frame revolvers. Designed for the most important part of the gun, the shooter, the Delta Grip was engineered to fit the natural point of aim and mechanics of the human hand, wrist and arm. The result is a grip with a superior natural point of aim, comfort and control. Fits round butt J-Frames. Will not fit on Smith and Wesson Bodyguard 38 Model (sku 103037 and 103038). N54-19684 \$19.95



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Colt Python	N54-12138	\$26.95
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Hogue Round Butt Monogrips		
Ruger SP-101	N54-14833	\$26.95
S&W J-Frame Round Butt	N54-12277	26.95
K, L-Frame Round Butt	N54-12549	26.95
The Hogue HANDALL <sup>™</sup> Grip Sleeve fits many semi-autos.		
(C.) HandAll	N54-14463	\$9.95
The Hogue HANDALL™ Hybrid Grip Sle	eeve	
(D.) Ruger LCP .380 Auto	N54-14477	\$10.95
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(F.) Smith & Wesson M&P 9mm/.40	N54-14479	10.95
Hogue Bantam Boot Grips		
(G.) S&W J-Frame Round Butt	N54-11054	\$26.95
K, L-Frame Round Butt	N54-11055	26.95
Hogue Hex Head 1911 Grip Screws (Fou	ir-screw set).	
Blue	N54-15723	\$8.99
Stainless	N54-15722	8.99



AGPUL 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

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Black	
Olive Drab Green	

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## Powder River Precision, In Perfecting Your XD/Num



Powder River Precision X-Treme Grips: CNC Laser Cut 360° Grip Enhancement for your XD/XDm, made of high-quality adhesive-backed traction tape.

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X-Treme Grips, XDm 9/40 (Sand)	N54-15230	16.95
X-Treme Grips, XD 45 (Sand)	N54-15231	14.95
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Powder River Precision's Drop-In Trigger Kits for Springfield		

XD Pistols will give you a short, crisp trigger pull with a fast reset and shorten the total trigger pull length. XDm 9/40 Drop-In Trigger Kit N54-15226 \$125.00

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XD 9/40 Drop-In Trigger Kit	N54-15228	125.00			
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Powder River Precision's Ergonomic Punch Set for the XD/XDm					
made of hardened 416 stainless steel with hard-molded rubber					
handles designed to fit comfortably in	n the palm of you	r hand.			
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\$169.95

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## **Apex Tactical Specialties Parts**



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GLOCK Action Enhancement Trigger N54·77791 \$99.95 GLOCK Ultimate Safety Plunger N54-77792 \$17.95 SIG P320 Flat-Faced Action Enhancement Trigger N54-77790 \$44.95

# Spyderco's 40th A



#### **By Duane Thomas**

Famous knife company Spyderco was started in 1976 by Sal Glessen, and headquartered in Golden, Colorado. In 2016, to celebrate the company's 40th anniversary, Spyderco produced a limited run of a special commemorative version of their popular Native 5 folder. A bit about that "40th anniversary" thing; you would expect such a knife to have been introduced at the beginning of 2016, however Spyderco was very frank with me that it took them a lot longer to get in blades for this project than they thought it would. It wasn't until around 3/4 of the way through 2016 that 40th Anniversary models started rolling off the assembly line, and this knife will be available until well into 2017.

If I had been choosing one of Spyderco's many available knives as the basis for their 40th Anniversary Model, I would have made it one of the larger units, maybe a Police Model. Thankfully, the folks in Golden, Colorado are much smarter than me. They chose one of their smaller folding, clip-style pocketknives, the Native 5. The Native has been a very successful knife for Spyderco since its introduction in 1997, witness the fact, as evidenced by the "5" in its current model designation, it's now into its fifth design generation. Main differences between the Native 5, which was introduced in 2012, and the first Natives is that the 5 features screw together construction (first introduced in the Native 4) and a CPM S35VN blade with a full flat grind.

In order to make the 40th Anniversary model special, while sticking to the very functional Native 5 design in its overall shape, both the blade and handle were given distinctive visual touches. The most obvious, immediately noticeable thing about the 40th Anniversary Model is that its blade is made of Damascus. This is actually a material called DS93X Martensitic Damascus Patterned Steel from a company named Damasteel in Sweden. "Martensitic" steel is so-called because its characteristic microstructure was first observed by German microscopist Adolf Martens in 1890. Tempered martensitic steel has both high hardness and high toughness, and is commonly used for medical tools such as scalpels, razors and internal clamps.

In order to be considered "stainless," a steel alloy must contain at least 13 percent chromium by content. The Damascus steel used in the 40th Anniversary Model's blade is stainless, but just barely. DS93X is actually a composite of two alloys, RWL34 which has 14 percent chromium (this is the lighter-colored portions of the blade) and PMC27 with contains 13 percent chromium (the darker parts). The RWL34 portion of the material has had molybdenum added to give it greater corrosion resistance than standard martensitic stainless steels. DS93X is formed by welding together over 100 layers of RWL34 and PMC27. It's available in a variety of patterns. The one used by Spyderco for the 40th Anniversary Model is Damasteel's Thor pattern, named for the Norse god of thunder. All markings on the blade come from laser engraving.

The blade itself is very slightly less than 3" long (2.98" according to the Spyderco catalog); the actual cutting edge goes 2.48". Width is a slim .122". Blade shape is a drop point, with a slight belly to the cutting edge, which is, of course, Spyderco's unserrated PlainEdge treatment, since chopping into that beautiful Damascus pattern with a serrated SpyderEdge, or even a half-andhalf ComboEdge would be a crime against nature. The top rear of the blade is heavily jimped (serrated); depending on how you grip the knife, you can either lay your thumb there, or, when making cuts that need to be finely controlled and guided, your index finger. And of course, Spyderco's trademark round hole, allowing easy one-handed opening, is present and accounted for.

# nniversary Model

The shape of the handle on every Native Model since the first is basically the same. The rearward bottom portion of the blade flows into the bottom front of the handle to give you a front choil (finger groove) for the index finger; the steel i.e. blade portion of the choil is deeply jimped for a positive grip; then behind that is a second choil for the middle finger. This double finger groove allows a very secure grip on the knife.

The blade when open is held into position with a Back Lock mechanism, which means a hook on a spring-loaded piece of steel snaps into a corresponding cutout in the top rear of the blade. In order to release the blade so the knife may be closed, press down on the rear of the lock (a cutout on top of the handle is provided to allow that), the hook will pivot up out of the blade and the knife may be closed. This is an extremely strong locking mechanism, and also allows for easy one-handed closing. I usually "unlock" the knife then close it by "wiping" the unsharpened back of the blade against my pants covered leg.

Handle scales are carbon fiber, CNC machined with a distinctive pattern that's both attractive and non-slip. The knife is held together with six stainless steel Torx screws; the knife may be taken apart for thorough cleaning should that ever prove necessary. A stainless steel pocket clip is held in place with three removable and replaceable stainless steel screws; moving the pocket clip allows the knife to be carried in any one of four orientations, either blade tip pointing up or tip down, and for a left or right hand draw. The knife comes with the pocket clip set for a blade tip up, right-hand draw, and that's how I've left it. A hole that pierces the scales and the pocket clip allows use of a lanyard, should you so desire. Weight is a light 2.7 ounces.

The 40th Anniversary Model is being produced, even as this is written, in what Spyderco calls a Sprint Run, i.e. it will be a limited-production run. There will only ever be 1,200 40th Anniversary Models made. The first 300 were numbered, special collector's items. The knife you see in this article was one of the very first non-numbered 40th Anniversary Models.

With the 40th Anniversary Model, Spyderco has succeeded in producing a beautiful commemorative version of one of their workhorse knives. But in pursuit of that beauty, they didn't sacrifice the knife's functional qualities. Honestly, if it wouldn't be a sin to scratch up that stunning Damascus blade, I would have absolutely no problem carrying a Spyderco 40th Anniversary Model as a daily working knife.

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beat enn bay several and get your stan together.						
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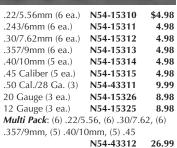
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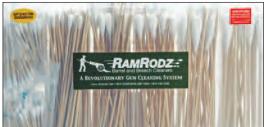
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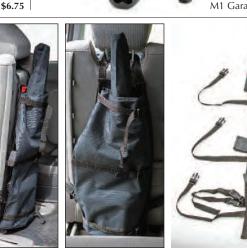
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Tactical Sight

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Bushnell's Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell's high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute-of-angle dot. TRS-25 as pictured w/o riser N54-11643 \$89.95 N54-31318 TRS-25 with riser \$119.95



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 $S_{\rm for your \, AK, \, Saiga \, or \, SKS}$  rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

Scout Scope Mounts easily allow for complete DISASSEMBLY of your rifle for cleaning and maintenance while retaining zero. These rifles are designed so that carbon build-up can easily be cleaned from the gas tube and piston. This is routine maintenance, necessary in order to maintain a properly functioning rifle. Other mounts for AK-and SKS-style rifles make this difficult, time consuming and then require that optics be re-zeroed. N54-25374 \$79.99 Scout Scope Mount for AK Rifle Scout Scope Mount for SKS Rifle N54-25373 78.99

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	Savage Long Action RB	N54-19981
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Afrom your long-range optic to a CQB red-dot sight with Tactical Sports' 45-degree Offset Auxillary Optics Mount! Fits most Picatinny rails. (Pictured with Bushnell's TRS-25, which is NOT included!) 45° Offset Optic Mount N54-14472 \$14.99 Winchester Twist Leg Bi-Pod

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# Grandpa Dillon's Pocket Cannon



Figure 1: The Dillon family saluting cannon, a Model 1898 Winchester 10 gauge originally bought by the San Francisco Yacht Club for their Sausalito, California, clubhouse. The miniature cannon was used to start and finish yacht races on San Francisco Bay for many years, then given to William T. Dillon, a Coast Artillery officer and hometown war hero. The cannon was then used by the Dillon family from the late 1920s into the early '40s to commemorate Christmas, New Years, the 4th of July, Armistice Day, and, of course, St. Patrick's Day. Restored by David Erin Dillon. Dillon collection.

#### By Brian Dervin Dillon and David Erin Dillon

The Dillon family "pocket cannon" has been kicking around since 1928, first in grandpa's house, then in grandma's basement collecting dust and rust, then in the house we grew up in (where it was used as a doorstop), and now, finally, after detailed restoration, in a place of honor in the junior author's domicile. Like most of our Dillon family guns, its price was right: free.

It was the San Francisco Yacht Club's signal cannon, used to start yacht races on San Francisco Bay beginning in 1903. Contestants would wait for the "boom" when race officials pulled the lanyard, the audible signal to "up anchor," then race each other around Angel Island, or Alcatraz, or around buoys set at measured distances, and then back to the start point. The winner was welcomed home with another 10 gauge blank shot, loaded with 8 drams of black powder, signaling the end of the race.

Despite its "model year" of 1898, Winchester's "breech-loading cannon" was not offered to the public until 1903. It was advertised as a:

"cannon [with]...12-inch, tapered, rolled steel barrel, cylinder bored, mounted on a shapely cast iron carriage....The barrel and breech closure are proved and tested to withstand a much greater pressure than can be developed by any charge of black powder that can be loaded in a 10 gauge shell....The length of the cannon overall is 17 inches, its height 7-1/4 inches, and its width 7 inches."

The little cannon was a steady seller within its niche market, and 10,000 had been made by 1915. In 1930, just as the depression hit, wiping out demand, a fancy version was offered, chrome plated, and with rubber-tired wheels. This second version is now exceedingly rare. The Model 1898 Winchester "Breech Loading Cannon, 10 Gauge" was still being advertised in the 1940 Shooter's Bible, at the bargain price of \$19.98. The fancy, chrome-plated version was listed at \$38.80, and 100 10-gauge blank shells went for \$4.78. Winchester sales records indicate that the final Model 1898 cannon was made in 1958, closing out the run after approximately 19,000 had been produced. Our example has no serial numbers, but others we know of do. Besides the original examples made by Winchester, close copies were also produced under license by the Bellmoore-Johnson Tool Company of Connecticut. Because early versions now bring hundreds of dollars from collectors, reproductions, the polite word for fakes, probably made in Pakistan, began to appear around 1974.

The San Francisco Yacht Club, begun in 1869, was the first such organization on the Pacific Coast, and the second Yacht Club to be founded in America. In 1878 it moved across the Golden Gate to Sausalito, but members could not agree on the new location for its clubhouse, so a schism resulted. The "old" San Francisco Yacht Club, primarily with a younger membership, built its opubecame "Bridgeway," now crammed with honking, bumper-to-bumper, commuters. So in 1937 the club moved across the Bay to Belvedere.

Nine years earlier, even though our granddad was neither yachtsman nor millionaire, he was presented with the SFYC's miniature cannon upon his retirement from 30 years of Army service. Grandpa Dillon was the obvious choice as recipi-

lent clubhouse (Figure 2) on Water Street (renamed Bridgeway, after construction on the Golden Gate Bridge began half a century later) while the older, wealthier. members formed a new organization, the Pacific Yacht Club, and built their clubhouse in Whaler's Cove, in "Old Town" Sausalito (Figure 3).



Figure 2: The San Francisco Yacht Club's magnificent clubhouse on Water Street (later re-named "Bridgeway," with the coming of the Golden Gate Bridge in 1937) in Sausalito, California. The original building burned in 1897; this is the second clubhouse built at the same location. From 1903 until the club moved across the Bay to Belvedere, on yacht race days what is now the Dillon family signal cannon was fired from the upper story porch. Dances and concerts were also held in the ballroom on the ground floor, where our grandmother provided musical accompaniment on her violin.

famous as Mr. Artillerv from his peacetime service at Fort Baker just around the point from the clubhouse. but also for his wartime service in the Philippines,

20+ years, the "S.F." variant being inclusive, and constantly expanding, while the "Pacific" variant was exclusive, its membership crepuscular and dwindling. The San Francisco Yacht Club became a social center hosting dances, concerts, and many other public functions; the

South Africa, China, on the Mexican Border and most recently in France during World War I. But the gift was also a means of saying "thank you" to

Commercial postcard in the public domain.



Figure 3: Old Town Sausalito, California, in 1903. Whaler's Cove and the Pacific Yacht Club, the two-story building with dock at center right. This small valley was nicknamed "hurricane gulch" after the periodic winds howling off San Francisco Bay. The Pacific Yacht Club was the millionaire "old Fogey's" splinter off the original San Francisco Yacht Club. Its exclusive membership dwindled as its yachtsmen succumbed to old age, and the club finally failed in 1899. century ago,

Pacific Yacht Club home only to an ever-smaller group of grumpy old patricians. The SFYC building burned on March 21, 1897, but was rebuilt, even larger, at the same prominent, central, location. The Pacific Yacht Club failed in 1899, and its building was taken over by the Spreckels family. The San Francisco Yacht Club continued as the jewel of downtown Sausalito until the Golden Gate Bridge opened, and dead-end Water Street

The two clubs were at loggerheads for the next

Photo courtesy of the Marin County Library.

and where our own later schoolmates George Duke and Stanley Jackson also played in the 1960s, still stands, as today's Ondine Restaurant.

Rich vachtsmen on both American coasts mounted Model 1898 cannons on the bows of their vessels, and fired salutes from them while entering harbor, passing each other out on the briny, but most often to officially open the cocktail hour after sails were furled and the anchor was

Mabel Dillon, our grandmother, who had played her violin at dances and concerts at the old SFYC clubhouse from the 1890s until Dillon babies began arriving in 1911. The building, where she performed more than a



Figure 4: From 1928 until 1943 the Dillon family fired their signal cannon every 4th of July and New Year's Eve in Sausalito, on birthdays and whenever the mood struck. It was put away when the four Dillon boys went off to World War II, forgotten for 50 years, then resurrected and restored in the 1990s. Winchester still sells 10-gauge black powder blank shells for its old Model 1898 miniature cannon, although you may not find them on the shelves of most gun stores. Playful cannon owners sometimes reload them with white flour, confetti, and even streamers, taking care to use the correct wads so as to prevent ignition of such elements.

down. Some even bought multiple cannons so that "broadsides" could be fired. Their silver-spoon nautical offspring were delighted to be given "cannon duty." Unfortunately, more than a few of these boat-borne examples ended up with Davy Jones after the "First Mate" (mom) heard them go off once too often, or became nervous about potential deafness or eye injuries from incautious use by their pampered progeny.

Backwoods folklore also relates that some of these cannon were used to scare off trespassers when their lanyards were linked to garage or barn doors, even to the top strands of barbed-wire fences surrounding private lands posted *No Hunting* that were, nevertheless, being invaded by poachers. A few were subsequently stolen once intruders, if not scared away by the noise, realized that there was no human being present to back up the auditory threat. Booby traps of any kind are, of course, illegal, as are set guns, and have been for more than a century. Doubtless some of these cannons used as "set guns" were confiscated by police after complaints were received from people "innocently and accidentally" trespassing.

Our Model 1898 cannon, from 1928 onwards, was set out on the steps of the Dillon family house in Sausalito, and touched off for any number of celebratory occasions. No longer would Dillon kids have to run up and down Johnson Street firing 12-gauge shotguns in the air so as to commemorate St. Patrick's Day. Now they simply pulled a lanyard to bequeath the family benediction, a

much louder 10-gauge blast, upon the neighborhood. The two oldest of the four wild Irish Dillon boys, Uncle Bill (1911-1989) and Uncle Jack (1915-2001) also used to take the old cannon out for a little surreptitious market hunting. Long ago, and far away, and not in this jurisdiction, on a favorite lagoon in Southern Marin County, they would load it with a No. 6 duck shot cartridge, conceal it in the tules, put out a few decoys, and then *Frisbee* pieces of stale bread out towards open patches of water. When the mallards descended into their line of sight, the lanyard was pulled. This earlier generation of Dillon brothers would then row the family duck boat out and collect their bounty. The ducks were sold to the local Chinese grocery, not too far from the San Francisco Yacht Club clubhouse where, after plucking and cleaning, they were hung up in the window to tempt passersby. Later generations of kids in Marin County would flip burgers or run paper routes for pocket money – not so the Depression-era Dillon boys: they shot ducks with a cannon. By 1943, however, with Grandpa Dillon gone to his reward, and all four of his Army brat sons now in service to their Uncle Samuel, Grandma Dillon put the little artillery piece in storage, and it was half-forgotten.

A half-century later, Grandpa's old signal cannon went to younger brother Dave Dillon while older brother Brian was otherwise occupied far away in Central America. It was in pieces, with various fasteners missing, including the very problematic, large, thin, nuts locking the wheel axle to the frame. Dave learned of a group of Winchester Model 1898 Cannon aficionados and restorers through whom replacement parts could still be ordered, and who also had brand-new replicas of the original shipping boxes the old signal guns came in. Unfortunately the old gun, exposed to salt air for almost an entire century, had lost all of its original finish and was covered with a skein of surface rust. So full restoration and repainting was indicated. After much prep work, high-temp engine enamel was applied, in a two-tone color scheme. Now the old cannon, at least in our humble opinion, looks better than new.

A Winchester cannon club used to exist online, but now has disappeared. It offered restoration tips, help with spare parts and provided legal advice to owners where local law enforcement was unclear as to the status of such guns. Signaling devices (flare guns, miniature cannons, etc.) are perfectly legal to own, especially in maritime contexts, yet possession of anything that could be considered a "sawed-off shotgun" invites class-1 felony questions, at least by rookie LEOs. Therefore, it behooves all Model 1898 Winchester Cannon owners to remind any and all law enforcement officers and nervous neighbors that what they have are legal signaling devices, not illegal bank-robber guns. But where and when you can fire them is a different matter. Dave Dillon's initial interview with local police as to the legality of firing his newly restored cannon in the nearest public park resulted in lots of head-scratching, and an *"I'll have to get back to you,"* answer, which, of course, never came. Faced with the likelihood that touching off even one round on the nearest baseball diamond might send all local pink-poodle owners running for 911 on their speed-dialers, and the imminent arrival of the SWAT Team, brother Dave only fires the resurrected miniature artillery piece on gun ranges, after formally securing permission to do so.

And on every range where it makes an appearance, the old San Francisco Yacht Club signal cannon invariably is the big hit of the day. All other shooters safe their guns, and form a semi-circle behind the third-generation Dillon to yank the lanyard on the old Model '98. The black powder blank emits a very loud, very deep, BOOM, and produces a satisfying white cloud of smoke, sometimes in doughnut form, typically shot through with bright red live embers. It is no less spectacular at night than in the daytime. So Grandpa Dillon's old pocket cannon still makes its presence known on New Years, the 4th of July, and St. Patrick's Day, 110+ years after it first began to sing its one-note song out over San Francisco Bay.



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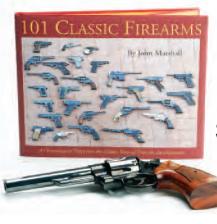
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the Author: John Marshall is an accomplished photographer and freelance writer whose articles have appeared in **The** Blue Press, Gun Digest, Guns & Ammo's Handguns, and American Gunsmith. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical

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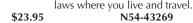
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