# the September 2014 \$2.95 U.S./\$3.95 Canada PPOSS

Which Dillon is



Just In, Special Purchases, Bargains and Close Outs Page 65

P



EVERYTEING YOU NEED AND NOTHING YOU DON'T"



Ambidextrous Manual Safety and D-Shaped Magazine Release



Dovetailed, High-Visibility 3-Dot Sight System







Unique Reversible Backstrap is Adjustable for a Flat or Arched Fit



Integral Accessory Mounting Rall



The Ruger™ 9E<sup>™</sup> is the newest addition to the popular SR-Series line of pistols and features the Essentials – Everything You Need and Nothing You Don't. A short reach from the backstrap to the trigger creates a comfort level that will challenge any standard-sized, striker-fired pistol available today. The structurally rigid, recoil-reducing, glass-filled nylon frame and alloy steel slide combine to create a low-maintenance, rugged and reliable handgun.



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070214

# **Dillon's RF 100** Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing



Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler	K84-97077	\$317.95
Sm. Primer Filler	K84-97111	317.95
Lg. (Euro. 220v)	K84-97112	327.95
Sm. (Euro. 220v)	K84-97113	327.95
Sm. Conversion	K84-17903	47.95
Lg. Conversion	K84-17902	47.95
Nylon Packcloth	Dust Cover	
	K84-11143	14.95



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# We READ Our Mail!

would like to thank John Marshall for his article about the Savage Model 99 rifle in the July 2014 issue of **The** Blue Press. My Dad, Elmer, owns just such a rifle, in .300 Savage, that he bought in the late 1950s for the exorbitant price of \$85. My Dad is 76 years old now and had shot more deer with that rifle than I'll probably ever see while hunting. As he started to do more moose hunting (he lives in the province of Ontario in Canada) he bought a pump .30-06 sometime in the 1980s and no longer hunted with his .300 Savage. Well, last fall I was able to bring him down here to Texas in the Rio Grande Valley for a few "firsts" for him. It was the first time he had ever hunted outside of Canada, it was the first time that he had harvested a feral pig with his Savage, and his first javelina harvest. Although I had to top off the rifle with a scope, as he doesn't see open sights properly anymore, he told me afterwards that he had forgotten "how much he loved that little rifle" and that using it again "brought back a lot of great memories" for him. It was a great pleasure for me to be there and see him again use his big game rifle of many years. Thanks again, John, for the article. I hope that one day again, my Dad can come down and use his .300 Savage for some more memories for both of us.

Steve Brown – Alton, TX

The first thing I read every time **The Blue Press** arrives is the "Classic Firearms" article. I appreciate your latest on the Savage Model 99. I've owned a number of them through the years and finally acquired an almost pristine 1950 model, cartridge counter and all. This one will not be sold or traded. Many thanks for your article on this fine firearm.

Neal Ackerly – Silver City, NM Guys, thanks for your feed-

Cuys, utains for your recorback about John's articles! I'm pleased to announce that John's first book, **101 Classic Firearms:** A Chronological Foray into the Golden Years of Firearms Development, should be available in the



October issue of **The Blue Press**. As promised, it's a compilation of articles that have been in **The Blue Press**, along with some yet to appear. The book is being published by Dillon Precision Products, Inc., and printed in the United States of America. A high-quality addition to any gun enthusiast's reference library, **101 Classic Firearms** is casebound, full color and 224 pages. We hope you'll enjoy reading it as much as we did putting it together for you!

# THE BLUE PRESS

Michael J. Dillon - Publisher Mark G. Pixler - Editor mpixler®dillonprecision.com Gary Kieft - Technical Editor		lssue #267 September 2014
Contributors: Peter Caroline Brian Dillon, Ph.D. John Marshall	Robin Taylor Duane Thomas Barrett Tillman	Copyright 2014 by Dillon Precision Products, Inc.
All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from		

other manufacturers, is expressly not recommended and will void the Dillon warranty.

# SALUTE

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> > Mini Popper

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#### Page 8

#### SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber. **RL 550B** The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is

Page 14

Which Dillon is Righ

available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

#### XL 650

Page 20

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers. Page 30

#### **SUPER 1050**

Our commercial-grade reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

### **Dillon Progressive Loading Machines: Facts & Figures**

	Square Deal B	RL 550B	XL 650	SUPER 1050
COST				
Base price	\$379.95	\$439.95	\$566.95	\$1719.95
Caliber Conversion price range	\$85.95-95.95	\$45.95-55.95	\$77.95-87.95	\$121.95-201.95
RATE				
Cyclic rate (Rounds per hour)	400	550	1000**	1200
One hour production rate	350	500	800**	1000
Caliber change time	10 min	5 min	10 min	20 min
FEATURES				
Number of stations	4	4	5	8
Auto index	yes	no	yes	yes
Auto Casefeeder	no	optional	optional	standard
Uses standard (7/8" x 14) dies	no	yes	yes	yes
Powdercheck System	no	no	optional	optional
Primer Early Warning System	standard	standard	standard	standard
Failsafe Powder System	standard	standard	standard	standard
Separate Crimp Station	yes	yes	yes	yes
SPECIFICATIONS				
Primer magazine capacity	100	100	100	100
Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
Height required above bench***	34 in.	35 in.	44 in.	43 in.
Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBERS				
Pistol	.32 S&W45 Colt		All common	All common
Rifle	N/A	All common	All common	.22330-06
*XL 650 weighs 47 lbs. with optional Casefe	eder. **With optio	nal Casefeeder. *	**Without option	nal Strong Mount.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

# HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics

Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.



#### **Dillon Hearing Protectors**

HP1 (NRR 21) Electronic Hearing Protector, Blue K84-10157 \$135.00 HP1 Electronic Hearing Protector, Black K84-10156 135.00 HP2 (NRR 21) Non-Electronic Hearing Protector, Blue K84-10361 19.95 HP2 Hearing Protector, Black K84-10360 19.95 HP1/HP2 Replacement Ear Cushions K84-19022 10.00 Hearing Protector Belt Clip K84-13020 3.29

# UEAL ן

### STANDARD FEATURES:

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 400-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use

All for ONLY...

**R7**9

95\*

• Lifetime "No-B.S." Warranty

Total price as pictured here with optional accessories below: \$555.75 SDB Strong Mount K84-2223 \$64.95 Low Powder Sensor K84-16306 \$41.95 Aluminum Bullet Tray K84-22214 \$41.95 SDB Tool Holder with Wrench Set K84-19441 \$26.95

# SDB DVD

Instruction Manual K84-19482 \$19.95

#### "SDB" Stock Numbers

.32 S&W Long/H&R	Magnum*
K84-16815	\$409.95
.380 ACP	K84-20053
.38 Special	K84-20102
.357 Magnum	K84-20103
.38 Super	K84-20099
.38 Super Comp	K84-20115
9mm	K84-20104
.40 S&W	K84-20787
10mm	K84-20643
.41 Magnum	K84-20054
.44 Special	K84-20105
.44 Magnum	K84-20052
.44-40 Winchester	K84-21036
.45 ACP	K84-20101
.45 Colt	K84-20051
.45 GAP	K84-20098
.45 S&W Schofield	K84-20418



### Square Deal 'B' Accessories

#### A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag. (.32 S&W Requires X-Small F	<b>K84-16774</b> Powder Bar K84-20780	<b>\$95.95</b> \$29.95)
.380 ACP	K84-20246	85.95
.38 Special	K84-20240	85.95
.357 Magnum	K84-20240	85.95
.38 Super	K84-20229	85.95
.38 Super Comp	K84-20275	85.95
9mm	K84-20241	85.95
.40 S&W	K84-20469	85.95
10mm	K84-20469	85.95
.41 Magnum	K84-20247	85.95
.44 Special	K84-20242	85.95
.44 Magnum	K84-20242	85.95
.44-40 Winchester	K84-21035	85.95
.45 ACP/.45 GAP	K84-20123	85.95
.45 Colt	K84-20248	85.95
.45 S&W Schofield	K84-20417	85.95
COLUMPE DELL (DLOL)		

SQUARE DEAL 'B' QUICK CHANGE (Not Pictured) Toolhead and powder measure. K84-16378, \$98.95

#### 'SDB' POWDER MEASURE

#### B. SQUARE DEAL 'B' TOOLHEAD

Extra toolheads keep all your adjustments the way you left them

K84-20113, \$31.95

#### C. SQUARE DEAL BENCH WRENCH



The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. K84-19970, \$8.95 each. Buy

#### two or more, \$8.10 each. D. CARTRIDGE CASE

**BIN & BRACKET** Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

K84-11672, \$24.95



#### F. PRIMER PICKUP TURES

Used to transfer primers from flip tray to priming system.

1 Lg. tube	K84-22029	\$7.99
1 Sm. tube	K84-22028	7.99
2 Sm., 2 Lg.	K84-20056	23.95
4 Lg. tubes	K84-20050	23.95
4 Sm. tubes	K84-20049	23.95

#### F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. K84-13606, \$20.95 each

#### G. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, K84-13795, \$23.95 (H.) Master lock. K84-13083, \$3.95



G



#### I. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

K84-16306, \$41.95

#### J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare

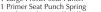
parts kit for your machine.

Maint. Kit/SDB Spare Parts Kit K84-97015, \$35.95

J.

#### K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part! 1 SD Shellplate Bolt 1 SD Eiection Wire 4 SD Wave Bearings 1 Toolhead Friction Plate 2 Pistol Decapping Pins 1 Small Primer Seat Punch 1 SD Slide Return Spring #10 Tinnerman Insert 1 Bellcrank Cube 4 Locator Pins (#1, #2, #3, #4) 1 Indexer Return Spring 1 Large Primer Seat Punch



2 Pickup Tube, Small, Yellow Tips



- 2 Magazine Orifices, Large
- 2 Pickup Tube, Large, Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
  - 1 SD Index Lever Assembly
  - 2 Dispensing Tips, Large
  - 2 Dispensing Tips, Small

K84-20778, \$21.95

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K84-20001, \$76.95

# ONE SHOT, ONE THRUL Freedom Arms Model 2008 Single Shot .223

1102

"Unless you're in a

position to have your

guns hand built to

order, you can't do

any better than the

Freedom Arms 2008."

#### **Reviewed by Peter Caroline**

My first real handgun was a single-shot tip-up pistol, a Stevens Gould Model .22, which I acquired when I was 11 years old. An elderly next-door neighbor, a former champion shooter, gave it to me after assuring my parents that the gun wouldn't fire. It had no firing pin, a deficiency that I remedied with a nail and several hours of file work. It was a darn good shooter. I wasn't.

Recently, I had the good fortune to try out the most modern iteration of the single-shot tip-up

concept. It worked on the same concept as my longgone Stevens, just as a modern fighter jet works on the same basic principles as the first Wright Brothers flyer. The Freedom Arms Model 2008 is, to put it conservatively, a gem. It is a beautifully crafted piece of mechanical artwork that will, if you have the eye and the skills, put shots through the same tiny hole all day. It is a precision tool for the target shooter, and the ultimate exercise in one-

upmanship for the skilled hunter.

I first learned about the Model 2008 at last year's Shootists Holiday at the NRA Whittington Center in Raton, New Mexico. Freedom Arms had a large display of their excellent handguns spread out on a long bench. In the midst of this lavish spread of revolvers were a couple of single-shot

pistols with scopes. All were available for try-out, but I had recently acquired a new car, and I was trying very hard to avoid any other pricey temptations. Several months later, at the SHOT Show, I stopped by the Freedom Arms booth, and subsequently requested a .223 Remington version of the single-shot for review.

The Freedom Arms Model 2008 features a stainless steel matte finish and is offered in 11 different calibers ranging from .223 Remington to .454 Casull. It is a single action design w/hammer

> block safety. There is an extractor, but no ejector. Barrel lengths range from 10" to 16". My sample had a 15" barrel with a silhouette (flat base) forend and was equipped with a Bushnell Elite Handgun 2-6X scope. No iron sights are supplied, but silhouette sights can be ordered. Barrels are fitted to each individual receiver, and are marked with the serial number of the receiver to which they were fitted. The grips and forend were a very

handsome impregnated hardwood laminate.

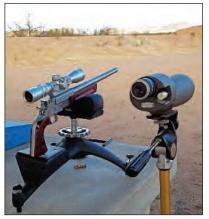
The pistol was about 20" overall and with the scope mounted, weighed approximately 5-1/4 lbs. There was a top slide lever fitted on the left side. This makes the pistol a lot easier to open than simply pulling back the top slide, and is especially handy when a scope is fitted. The quality of the

build and attention to detail are quite impressive. I noticed that the pair of screws fastening the forend to the forend hanger had their slots precisely aligned with each other, as did the four screws holding the gripframe to the receiver. I've seen this holes were touching, which I thought was remarkable, given my usual Mr. Magoo-like eyesight and the fact that I had to break open the pistol, remove the spent cartridge, insert a new cartridge, close the gun and return it to position

in some very fancy handmade European guns, but never before on a modern American gun.

Shooting the Model 2008 was an impressive experience. I've known a couple of dedicated benchrest (rifle) shooters, and they are an interesting lot. Like most engineers, they seem to be capable of defecating through a straw without getting the insides dirty, and their guns weigh somewhat less than a fully dressed Ultra Glide. I was shooting off an 18-1/2-lb. pistol rest. My ammunition

was not hand loaded or fancy, just bulk-pack Federal 55-grain FMJ, which I purchased several years before the current inflationary madness, plus some Hornady 55-grain TAP Urban and PMC 5.56mm Ball M193. Trigger pull measured a bit above 4 lbs., although it felt like a lot less. I fired three rounds at 100 yards, and all three



for each shot. I did this several times with several different cartridges with the same results. This would be a lovely gun for prairie dog hunting...far more portable than my 14-lb. 6mm varmint rifle.

Unless you're in a position to have your guns hand built to order, you can't do any better than the Freedom Arms 2008. It's available in .223 Remington, 6.5x55 Swedish Mauser, .260 Remington, 7 BR Remington, .308 Winchester, .338 Federal, .357 Magnum, .357 Maximum, .375 Winchester

and .454 Casull. Retail price with scope is \$2,018, and well worth it.

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## ABSOLUTE. PREMIUM. PROTECTION. WILEY X PROTECTIVE EYEWEAR



WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN166 AND MILITARY VO BALLISTIC STANDARDS



K84-15399

Reloading Dies and Caliber Con-

versions sold separately

(see the back of the order blank in the center of *The Blue Press*).

Pictured with optional accessories:

Strong Mount K84-22051 \$47.95

# Spares, Accessories & Upgrades <sup>13</sup> for AT 500s, BL 550s & RL 550Bs

AUTO PRIME SYSTEM

Includes: Primer Housing /Shield Primer Slides, Large/Small Pickup Tubes, Large/Small Pickup Tube Tips, Large/Small Magazine Tubes, Large/Small Mag. Orifices, Large/Small Operating Rod Primer Track Bearing Housing Screws Ret. Spring Retaining Pin



K84-16627, \$82.95

# 1

#### PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

K84-20302, \$25.95

#### AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-tocharge consistency.

K84-20251, \$87.95 OPTIONAL MAGNUM RIFLE POWDER BAR



K84-21353, \$29.95



#### Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

K84-22120, \$30.95



#### AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: K84-16629, \$19.95 Oversize Die: K84-16626, \$19.95 Plastic Funnel: K84-16617, \$5.95





#### POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (Requires the use of an RL 450 powder die – see below.)

K84-20029, \$22.95 RL 450 Powder Die: K84-20308, \$21.95

automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

illon's RL 550B has long worn the title of "The

The BL 550 is essentially an RL 550B without the

stripping it down to its most basic form - Dillon's BL

(Basic Loader) 550 - adds a whole new dimension

of versatility for the shooter/hunter who needs to

feed several rifles.

World's Most Versatile Progressive Reloader," and

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (*bottom right photo*) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

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THE TEN

665

RL 550B DVD Instruction Manual K84-19483 \$19.95

# STANDARD FEATURES:

- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty

optional accessories: \$736.60 K84-14404 K84-22051 K84-11541 Cartridge Case Bin/Bracket K84-11185

K84-14261 Reloading dies sold separately. rices vary on exotic-caliber machines.

All for ONLY...

95\*

Total Price as pictured here with .45 ACP Die Set \$63.95 Strong Mount \$48.95 Alum. Roller Handle K84-17950 \$45.95 Low Powder Sensor K84-16306 \$41.95 Aluminum Bullet Tray K84-22214 \$41.95 RL 550 Toolholder with Wrench Set \$28.95

\$24.95





A. RL 550B CALIBER **CONVERSION KITS** 

Contains: Shellplate, powder funnel and locator

buttons, Available in all calibers; please specify caliber desired. K84-RL550B CON-

VERSION \$45.95 (Exotic calibers, \$55.95)

#### **B. AUTO POWDER** MEASURE SYSTEMS

Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure K84-20782, \$76.95 ea. Magnum Rifle Powder Bar K84-21353, \$29.95 each X-Small Powder Bar K84-20780, \$29.95 each

#### C. DELUXE OUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD

SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, K84-22058, \$103.95 Loading dies sold separately on Pages 34, 35 & 52.

#### **D. POWDER DIES**

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



K84-20064, \$11.35 each Three or more, \$10.25 ea.

X-Large Powder Die, K84-21253, \$19.95 each E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

K84-13909. \$22.95 each Three or more, \$20.95 ea.



#### F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

K84-22055, \$20.95 each Three or more, \$18.95 ea.



#### H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges will not work with rifle cartridges. Large Pistol K84-14450 Small Pistol K84-14451

\$254.95 (110v US Model) Large Pistol K84-14453 Small Pistol K84-14454

\$264.95 (220v Euro Model) CASEFEEDER CALIBER CONVER-SIONS (Page 17) \$23.95 each



K84-13606, \$20.95 each

K84-22029

K84-22028

K84-20056

K84-20050

K84-20049

\$7.99

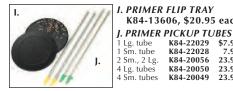
23.95

23.95

23.95

K.

7.99



#### K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Eiector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large 1 Toolhead Pin
- L. MACHINE MAINTENANCE KIT



Provides you with everything you need to keep your Dil-Ion loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & RL 550B Spare Parts Kit K84-97016, \$32.95

#### M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.



K84-16306, \$41.95

#### N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550B Cover, K84-13795, \$23.95 (O.) Master lock. K84-13083, \$3.95

Quick-Change Cover (for use with powder measure) K84-11143, \$14.95



P. UNIVERSAL MOUNTING HARDWARE KIT Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. K84-14355, \$5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com





Pickup Tube, Large, Green Tips

Magazine Orifices, Small

550 Primer Cup Spring

Retaining Clips

2 Dispensing Tip, Large

# <sup>16</sup> Dillon Reloading Accessories

\$182.95

251.95

181.95

250.95

197.95

266.95

illon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

SDB (Balance Beam Scale) SDB (Electronic Scale) RL 550B (Balance Beam Scale) RL 550B (Electronic Scale) XL 650 (Balance Beam Scale) XI 650 (Electronic Scale)

K84-14482	
K84-14483	
K84-21143	
K84-22117	
K84-21430	
K84-22118	



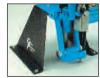


illon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to fin

ging around your bench trying to r	inu the right siz
XL 650/SL 900 with Wrench Set	K84-1155
XL 650/SL 900 w/o Wrench Set	K84-11554
RL 550 with Wrench Set	K84-1154
RL 550 w/o Wrench Set	K84-11543
Casefeed 550, with Wrench Set	K84-1154
Casefeed 550, w/o Wrench Set	K84-11542
Square Deal B with Wrench Set	K84-1944
Dipped Ball-End Hex Wrenches	K84-1148
One-Inch Bench Wrench	K84-1084
Square-Deal-Only Wrench	K84-1997

d the right size h	ex wrench!
K84-11555	\$29.95
K84-11554	18.95
K84-11541	28.95
K84-11543	17.95
K84-11540	28.95
K84-11542	17.95
K84-19441	26.95
K84-11483	17.95
K84-10842	7.95
K84-19970	8.95

#### illon's Strong Mounts increase your machine's "footprint" to over 10",



spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount vour machine and are coated with a durable black wrinkle finish.

RL550/XL650	K84-22051	\$48.95
XL650-only	K84-22052	45.95
Square Deal "B"	K84-22223	64.95



illon's Bullet Tray is a simple, shallow aluminum bullet trav designed and located for economy of motion. Our trav works on the Square Deal "B", RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050. Bullet Tray Kit K84-22214 \$41.95 RL 1050 Tray Kit K84-22215 41.95

illon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this

system with various extruded rifle powders and found that powder charge variations stayed within plusor-minus three-tenths of a grain.

Magnum Powder System K84-97126 \$142.95

illon's Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the



reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included). K84-16306 \$41.95

Plastic Roller

illon's Roller Handle gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier. Alum. Roller



K84-17950 \$45.95 K84-22183 40.95



Quick-Change Cover for use with powder measure. K84-11143 \$14.95

/ith Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RI 550BI

RL 450 Upgrade Components			
Frame Change	K84-20094	\$94.95	
Powder Failsafe	K84-20251	87.95	
Auto Prime	K84-20055	85.95	
Auto Eject	K84-20002	59.95	
Primer Warning	K84-20302	25.95	

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### 17 **Dillon's Stainless Steel Case Gages**

K84-13254	\$26.95
K84-12867	27.95
K84-12679	28.95
K84-15160	15.45
K84-15161	15.45
K84-15158	15.45
K84-15159	15.45
K84-15163	15.45
K84-15164	15.45
K84-15162	15.45
K84-15165	15.45
K84-15166	15.45
K84-15167	15.45
K84-12672	15.45
	K84-12867 K84-12679 K84-15160 K84-15158 K84-15158 K84-15163 K84-15164 K84-15164 K84-15165 K84-15165 K84-15166 K84-15166

#### L. E. Wilson Case Gages, Deburring Tool



.22-250	K84-12718	\$36.00
.243	K84-12828	36.00
.25-06	K84-11760	36.00
.270	K84-11828	36.00
6.8 SPC	K84-19522	36.00
.30 Carbine (Case Length Only)	K84-18784	36.00
.30-30	K84-12924	36.00
7.62 x 39	K84-14901	36.00
7mm Mag.	K84-12336	46.00
.300 AAC Blackout	K84-19515	36.00
.300 Win. Mag.	K84-11752	46.00
.300 WSM	K84-18709	36.00
.357 SIG	K84-18708	36.00
.38-40 Winchester	K84-10682	36.00
.44-40 Winchester	K84-10697	36.00
.50 Browning MG	K84-14447	60.00
Deburring Tool	K84-16038	\$20.00

#### Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge and Bullet Comparator



Overall Length Gauge The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Straight K84-14622 \$38.9 Curved (use for auto, lever and pump rifles) K84-14862 \$39.9 Modified Case (required)

	\$6.99 each	.24 caliber
.223 Rem.	K84-14627	.25 caliber
.22-250	K84-14628	.26 caliber
.243 Win.	K84-14631	.27 caliber
.270 Win.	K84-14641	.28 caliber
7mm Rem. Mag.	K84-14648	.30 caliber
.308 Win.	K84-14652	.33 caliber
.30-06	K84-14653	.35 caliber
.300 Win. Mag.	K84-14655	.37 caliber
0		.45 caliber



Bullet Comparator Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. Bullet Comparator

	i bunet Compar	ator
5	K	4-14670 \$16.95
	Comparator In	sert (required)
5		\$8.95 each
	.22 caliber	K84-14672
h	.24 caliber	K84-14673
7	.25 caliber	K84-14674
8	.26 caliber	K84-14675
1	.27 caliber	K84-14676
1	.28 caliber	K84-14677
8	.30 caliber	K84-14678
2	.33 caliber	K84-14679
3	.35 caliber	K84-14680
5	.37 caliber	K84-14681
	.45 caliber	K84-14682

IIS Model Large Pistol K84-14450 Small Pistol K84-14451 220 Volt Euro Model, \$264.95 Large Pistol K84-14453 Small Pistol K84-14454 Conversions sold senarately

#### Caliber Conversions for the **RL 550B Casefeeder** \$23.95 Fach

K84-14206
K84-14204
K84-14205
K84-14283
K84-14284
K84-14285
K84-14208
K84-14287
K84-14286
K84-14289
K84-14288
K84-14290
K84-14209
K84-14291
K84-11441
K84-14292
K84-19140
K84-14279
K84-14210

Open 7-6 MST, M-F; 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# <sup>18</sup> Dillon's Case Preparation Equipment



CV-2001 *K84-20493* \$188.95

#### CV-2001 – The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

#### **Case/Media Separators**

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures  $18" \times 22"$ . The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

#### **Limited Work Space?**

37-751

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



CM-2000 Case/Media Separator *K84-20675* \$73.95 CM-500 Case/Media Separator *K84-21045* \$46.95

> Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers: Case Cleaners are available in 220 volt! Euro CV-2001 K84-22047 \$213.95 Euro CV-750 K84-19473 \$169.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.



### Rapid Polish 290

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

	Rapid Polish 290	
8 oz. bottle.	K84-13804	\$8.95
Case (20 pc.)	K84-20255	135.95

### Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge

ca<mark>ses and you're r</mark>eady to load. Try a bottle. You'll never use a grease pad again.

D.C.L.	Dillon Case Lubrica	nt
8 oz. bottle	K84-13733	\$8.95
Case (20 pc.)	K84-20256	135.95

 Half and Half
 10 bottles of polish /10 of lube

 Case (20 pc.)
 K84-21375
 \$135.95

# **Don't Forget Polishing Media!**

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases. 15-pound bag **K84-13287 \$23.95**  Ground corn cob polishing media – the best there is for that final polish. 10-pound bag **K84-13496 \$15.95** 

This month's cover model is Alexia on the production floor at Dillon Precision. To see more photos of Alexia and other *Blue Press* cover models, you can "follow" us on **Instagram@bluepress** on your smart phone, or go to www.instagram.com/bluepress and click "follow."

# XL 650 standard features:

- Automatic Indexing
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 800-1000 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty



Reloading dies sold separately. \*Prices vary on exotic-caliber machines.



XL 650 DVD Instruction Manual K84-19484 \$19.95

Total price as pictured here with optional accessories: \$1127.55 Electric Casefeeder K84-210\*\* \$218.95 Powdercheck System K84-21044 \$68.95 .45 ACP Die Set K84-14404 \$63.95 Strong Mount (550/650) K84-22051 \$48.95 Aluminum Roller Handle K84-17950 \$45.95 Low Powder Sensor K84-16306 \$41.95 Aluminum Bullet Tray K84-22214 \$41.95 XL 650 Toolholder with Wrench Set K84-11555 \$29.95

### XL 650 Accessories

A. XL 650 CALIBER **CONVERSION KITS** Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.



(You MAY need a different casefeed plate, see item L.) K84-XL650 CONVERSION (Specify Caliber) \$77.95\* \*(All belted magnums and exotic calibers, \$87.95 ea.)



**B. POWDER MEASURE** K84-20782. \$76.95 each Magnum Rifle Powder Bar K84-21353, \$29.95 each X-Small Powder Bar K84-20780, \$29.95 each

C. POWDER CHECK K84-21044, \$68.95 each Three or more, \$61.95 ea. D. QUICK CHANGE Toolhead, TH Stand and Powder Measure

K84-22059, \$107.95

#### E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

K84-22029 \$7.99 1 Lg. tube K84-22028 7.99 1 Sm. tube K84-20056 23.95 2 Sm., 2 Lg. K84-20050 23.95 4 Lg. tubes 4 Sm. tubes K84-20049 23.95

#### F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.



#### G. TOOLHEAD STANDS

F.

The ultimate in convenience for keeping your reloading bench clean and uncluttered. K84-22055, \$20.95 each Three or more, \$18.95 ea.

E.

K84-13606, \$20.95 each

#### H. TOOLHEADS

K84-13863, \$27.95 each Three or more, \$25.95 ea. **I. POWDER DIES** Extra powder dies allow you to

toolhead to toolhead without

move your powder measure from



changing the "belling" adjustment. K84-20064, \$11.35 each, three or more, \$10.25 ea. X-Large Powder Dies, K84-21253, \$19.95 each

#### J. XL 650 PRIMING SYSTEM (Not Pictured)

Small Priming System K84-21065 \$80.95 Large Priming System K84-20982 80.95

#### DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit K84-14355 \$5.49 1" Bench Wrench K84-10842 7.95 Buy two or more Bench Wrenches for \$7.10 each

K. CASEFEED ASSEMBLY Specify large pistol, small pistol, large rifle or small rifle.

\$218.95 (110v), \$228.95 (Euro. 220v)

L. EXTRA CASEFEED PLATES \$38.95/49.95

Large pistol

Small pistol

Large rifle

Small rifle

XL 650 Casefeed As



· Litter	
ed Assembly	
(110v) <b>K84-21080</b>	(Euro. 220v) K84-97025
(110v) K84-21081	(Euro. 220v) K84-97022
(110v) K84-21079	(Euro. 220v) K84-97021
(110v) <b>K84-21082</b>	(Euro. 220v) K84-97023

XL 650 Casefeed Plate		,
Large pistol	K84-21072	\$38.95
Large rifle	K84-21075	38.95
Magnum rifle	K84-18492	49.95
Small rifle	K84-21074	38.95
Small pistol	K84-21073	38.95

#### M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

#### Maint. Kit & XL 650 Spare Parts Kit K84-97017, \$39.95

N. SPARE PARTS KIT Don't risk downtime waiting for a replacement part! Priming Station Locator Tab

- 650 Ejector Wire
- Slide Spring Pin
- Indexer Spring
- 650 Primer Indexing Arm 650 Index Pawl
- 650 Primer Cam
- 650 Ring Indexer
- Pistol Decapping Pins
- 650 Index Spring Revision A
- #10 Tinnerman Insert
- Index Arm Bowed Washer
- Short Lever Spring
- Bellcrank Cube
- 3/8" Index Ball
- Powder Bar Spacer Plug
- 650 Brass Tip Set Screw 4 Locator Pins (#1, #2, #3, #4)
- 5/16" Index Ball
- Tab/Spring Arm Spring
- Case Insert Slide Spring
- 1 650 Pawl Spring



This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

(P.) Master lock, K84-13083, \$3.95 Quick-Change Cover (for use with powder measure) K84-11143, \$14.95



# Q.

#### **O. LOW POWDER SENSOR**

Provides an audible and visual reminder when it's time to refill your powder reservoir.



0 1 I

- 2 Pickup Tube, Small, Yellow Tips
- 650 Tool Head Pin 2 Pickup Tube, Large, Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips 2 650 Shellplate Cap
- 650 Primer Support Shim
- Case Insert Slide Spring Cap
- Priming Station Locator Tab
- Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

1 Failsafe Bushing Revision B K84-21146, \$25.95



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# XL 650 Cover, K84-10443, \$39.95





# <sup>22</sup> Color Coded Aluminum Toolheads for Your RL 550B & XL 650



Blue Anodized RL 550B Toolhead K84-62132 Black Anodized RL 550B Toolhead K84-62133 Gold Anodized RL 550B Toolhead K84-62134 Silver RL 550B Toolhead K84-62135

\$29.95 29.95 29.95 29.95 Blue Anodized XL 650 Toolhead Black Anodized XL 650 Toolhead Gold Anodized XL 650 Toolhead Silver XL 650 Toolhead

K84-62136	\$34.95
K84-62137	34.95
K84-62138	34.95
K84-62139	34.95

\$**79**95

# Mernickle Holsters' Conceal-Carry Performance Series

f Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for I-Frame S&Ws.

1-3/4" SA Colts/clones	K84-115
4-5/8" Ruger Blackhawk	K84-157
Ruger LCR	K84-290
2″ I-Frame S&W Rev	K84-157

560 765 )30 64

# Wild Bunch" 1911 Holster & Mag Pouch

This holster/mag pouch was designed in a joint effort by World Cowboy Action Shooting Champion Gene "Evil Roy" Pearcey and World Fast Draw Champion Bob Mernickle when SASS introduced the "Wild Bunch" category for Cowboy Action Shooting.

When these two champions put their heads together, they created a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame

away from your body so you'll get a full combat grip, and the holster includes the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport - and no more so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

1911 Holster K84-19947 \$139.95 Mag Pouch K84-19946 44.95

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### 23 Dillon's New Rapid Trim 1500 Case Trimmer



he RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer Assembly **K84-62164** is \$327.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (Please see chart below). Replacement carbide cutting blades, K84-13141, are \$19.95 each. Upper lock rings, K84-13559, are \$4.99 each.

#### RT 1500 & 1200B Size/Trim Die Calibers RT 1500 Motor Only K84-61500 \$297.95

.204 Ruger	K84-21028	\$58.95
.222 Rem.	K84-21363	58.95
.223 Rem.	K84-20107	50.95
.223 Rem. Carbide	K84-19797	175.00
.220 Swift	K84-21364	58.95
.22-250 Rem.	K84-20110	55.95
.243 Win.	K84-20109	55.95
.25-06 Rem.	K84-21367	58.95
6.5 x 55mm	K84-21495	
.270 Win.	K84-20112	
7mm Rem. Mag.	K84-21366	
.30-30 Win.	K84-20111	
.300 WSM	K84-21029	
.300 Blackout		
NOTE: The .300 I		
Die MUST be us		
		ortiriii
	Toolhead.	
.308 Win.	K84-20106	
.308 Win. Carbide	K84-62126	175.00
.30-06	K84-20108	50.95
.30-06 Carbide	K84-62159	225.00
.300 Win. Mag.	K84-21370	58.95
.300 Wby. Mag.	K84-21371	
.303 Brit.	K84-21765	58.95
.303 DHL.	K04-21/03	50.95



RT 1200B Case Trimmers RT 1200B Trimmers will continue be sold while they last. The RT 1200B Case Trimmer Assembly K84-22080 is \$267.95.

NOTE: The RT 1200B trimmer for the 7.62 x 39 and 6.8 SPC cartridges is not compatible with other size/trim dies, and these trim dies are not compatible with the RT 1500.

RT 1200B Motor K84-22024 6.8 SPC (trim die) K84-16391 58.95 7.62 x 39 (die) K84-16390

\$272.95 58.95 58.95

## Eliminate the "Grunt Work" with Dillon's Super Swage 600

K84-21502

K84-21368

58.95

8 x 57 Mauser

.338 Win, Mag.

ntil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods

comes with large and sina	ii swage ious.	
6.8 SPC Back-Up Rod	K84-62124	\$20.95
9mm Adaptor	K84-62168	14.95
.40 S&W Adaptor	K84-62169	14.95



Open 7-6 MST, M-F: 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# Dilp Leather b

When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen Extraordinary Gunleather to continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

#### **5JR-DL**

A full-length belt slide that offers all-day comfort and superior concealment for an outside-thepants belt holster.

Beretta 92 Colt Government Model Colt Commander Colt Officers GLOCK 17, 22, 31 K84-18817 K84-18810 K84-18811 K84-18812 K84-18813

\$75

K84-18814
K84-18815
K84-18816
K84-18819
K84-18818
K84-18827
K84-19011
K84-19012
K84-12241
K84-18820
K84-18825
K84-18874
K84-12236
K84-18828







#### \$50 SOS-DL

One magazine, one light (fits 6P-size	e tactical lights).
1911	K84-18855
Beretta	K84-18856
GLOCK 17, 22, etc.	K84-18857
GLOCK 20, 21, etc.	K84-18858

\$55

1911K84-18847BerettaK84-18848
Beretta K84-18848
GLOCK 17, 22, etc. <b>K84-18849</b>
GLOCK 20, 21, etc. K84-18850

C ingle mag pouch with snap-

\$50

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

ouble mag pouch with two

K84-18851

K84-18852

K84-18853

K84-18854

belt loops.

GLOCK 17, 22, etc.

GLOCK 20, 21, etc.

1911

Beretta

# Mitch Ros

### **Clipper-DL**

ur clip-on, inside-the-waistband holster features a steel reinforced mouth and a high-quality spring-steel clip.

Colt Commander	K84-18833
Colt Officers	K84-18834
GLOCK 17, 22, 31	K84-18829
GLOCK 19, 23, 32	K84-18830
GLOCK 26, 27, 33	K84-18831
S&W Military & Police 9mm/.40 Compact	K84-19013



#### El Raton-D

his pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" J-Frame S&W Revolver

K84-18843

\$50

#### **Best-Ouality Belt-DL**

profile, straight drop, close to the body.

S&W 4" Lugged Barrel L-Frame Revolver

S&W 4" Lugged Barrel N-Frame Revolver

S&W 5" Lugged Barrel N-Frame Revolver

S&W 4″ Light Barrel N-Frame Revolver

Sport EXP-DL

S&W 4" K-Frame Revolver

C imply the best GUN BELT you have ever owned. Full, dou-Oble-thickness leather with solid brass buckle and hardware.

"he Sport<sup>™</sup> holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim

1.5" Gun Belt		1.25" Gun Belt	
32" Waist	K84-18859	32" Waist	K84-18873
34" Waist	K84-18860	34" Waist	K84-18867
36" Waist	K84-18861	36" Waist	K84-18868
38" Waist	K84-18862	38" Waist	K84-18869
40" Waist	K84-18863	40" Waist	K84-18870
42" Waist	K84-18864	42" Waist	K84-18871
44" Waist	K84-18865	44" Waist	K84-18872

Open 7-6 MST, M-F: 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

**S70** 

\$98

K84-19372

K84-19373

K84-19374

K84-19375

K84-19376

\$65



THE WILDERNESS' SAFEPACKER™ HOLSTER is the ONLY mode of concealed carry that I have personally witnessed save a man's life. It's a long story, but suffice it to say that the element of surprise afforded by the Safepacker did the trick. The folks at The Wilderness contend that the Safepacker™ is the best, most versatile and utilitarian holster in the world. I tend to agree, because the one you see pictured at left...is mine. Mark Pixler, editor

The Safepacker can be hand carried like a day planner, equipped with a shoulder strap (not included), slipped into an attaché case, opened with the top flap stuffed between the mattress and box springs on your bed, strapped to a seatbelt, attached to a sun visor, clipped to a backpack, or worn on your hip as a very low-profile "un-holster."

"Government Model" Safepacker, RH K84-11703 \$89.95 "Government Model" Fils: Colt Government Model, GLOCK 17/18/20/21/22, SIG P-220/226, Beretta 92/96, LK USP-45, 4" K-Frame, 3" N-Frame, etc.

1 220/220, Berettu 52/30, Hit OSI 4	i j + k mancj - k mancj	., e.e.
"Commander" Safepacker, RH	K84-11702	89.95
"Commander" Fits: Colt Commander, SIG P-24	15/229, HK USP-45 Compact	t, Tokarev, etc.
"Officers' Model" Safepacker, RH	K84-11701	89.95
"Officers Model" Fits: Colt Officers' Model,	GLOCK 19/23/30/32/36, Pa	ira P-12, etc.
"GLOCK 26/27" Safepacker, RH	K84-11700	89.95
"GLOCK 26/27" Fits: G 26/27, Springfi	ield XD Subcompact, Makaro	ov, etc.
"J-Frame" Safepacker, RH	K84-11699	89.95
"J-Frame" Fits: S&W Centennial, Taurus	M85, Walther PPK, KelTec I	P-11, etc.
"Mustang" Safepacker, RH	K84-11698	89.95
"Mustang" Fits: Colt Mustang, Pony,	KelTec P-32, Beretta Tomca	t, etc.

# **Close & Ready Bedside Holster Caddy**



The key to the successful gunfighters of the Old West was not so much the weapon of choice, but rather the holster. How quickly the weapon could be retrieved, aimed and fired was the difference between survival and becoming a statistic. The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

K84-18046 \$29.95

### The Pistol Sheath by Center of Mass LLC

Center of Mass LLC's **Pistol Sheath** is an adjustable, ambidextrous, multi-fit KYDEX® holster that is durable, affordable and Made in Idaho!

26

The **Small Pistol Sheath** will hold all 1911s; Browning Hi Power; Buckmark 22.; all Kahrs; Walther P-22, PP, PPK; Kel-Tec P-



11, PF9; Ruger LC9; Taurus Slim 9,.40; CZ75s and Witness.

The **Small Revolver Pistol Sheath** fits all J-Frame-Size revolvers, including the new S&W Bodyguard, Ruger SP101 and LCR. The **Large Pistol Sheath** will hold all

Springfield XDs; GLOCKs (excluding the

G21 w/Picatinny rail); S&W M&Ps, SDs, Sigmas, P99s; FNs; Walther PPS, P99; Hi Points; Taurus Millenium, Pro, 24/7, 809, 840, 845; HK USP Compacts, P30, P30 Long, 45 Long, P2000/2000SK; SIG Polymer frame pistols; Ruger SR9, SR40, SR9C, SR40C, P345, P95; and many others.



 Small Pistol Sheath
 K84-13351
 \$28.50
 Small Revolver
 K84-13375
 \$28.50
 Large Pistol Sheath
 K84-13358
 \$28.50

 800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

#### INTERNATIONAL HANDGUN LEATHER

by Ian Martin

IHL

**IHL Hammerhead Shark** 

1911Slide



IHL Solo Mag Pouch Single Stack, Black Single Stack, Brown Double Stack, Blk.

Colt Gov't, Brown \$38.95 Colt Com, Black K84-16446 Colt Ofcr's, Black GLOCK 17, Black K84-13145 K84-16447 GLOCK 19, Black

IHL Ltd. Class Holster

Colt Gov't, Black

\$92.95 K84-16456 K84-14348 K84-16886 K84-16887 K84-16891 K84-16890



K84-19230

**IHL Belt Slide** Colt Gov't, Black Sm. GLOCK, Black

\$49.95 K84-16468 K84-16469

\$114.95



.38/.357 6-rd. .38/.357 8-rd. .44/.45 6-rd. 410 Ga 6-rd .500 S&W 6-rd.

K84-18308 \$26.50 K84-18987 \$26.50 K84-18988 \$26.50 K84-18990 \$29.95 K84-18989 \$26.50

**IHL Prosecutor Holster** Ruger Alaskan (Pictured) S&W Governor .410/.45, 2.75" bbl. K84-15041 S&W .500 Mag., 4" bbl. Taurus Judge 2.5".410, 2" bbl.

\$87.95 K84-15038 K84-15039

K84-15040

# HE WILDERNESS



Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original.

We're selling the five-stitch version, which has extra stitch lines to make the belt more rigid vertically in

A TOPOTE LUN

B

order to better support holsters, magazine pouches and other gear. This belt is a favorite with law enforcement, military personnel, firefighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a scaled-down buckle

Measured Waist	1.5" Belt	1.75" Belt		
32" Waist	K84-10965	K84-10253	\$39.95	
34" Waist	K84-10966	K84-10128	39.95	
36" Waist	K84-10967	K84-10129	39.95	
38" Waist	K84-10968	K84-10130	39.95	
40" Waist	K84-10969	K84-10131	39.95	
42" Waist	K84-10970	K84-10132	39.95	
44" Waist	K84-10971	K84-10133	44.95	
46" Waist	K84-10972	K84-10889	44.95	

# **MAXPEDITION HARD-USE GEAR**



A./B. Rollypoly Folding Dump Pouch K84-19999 \$25.99 (A.)Open: 6" Diameter 8" Tall (B.)Folded: 3"x 3"x 1.75 C. Spartan Wallet, Foliage Green (folded) K84-19993 19.99 D. Spartan Wallet, Black (open) K84-19992 19.99



97

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# 28 BLADE-TECH

#### "Revolution" Holster Series

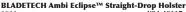
Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.

(over 500 r) and won coe
Colt 1911
GLOCK 17/22
GLOCK 19/23
GLOCK 20/21
GLOCK 34/35
Smith & Wesson 4" M&P
Springfield 4" XD 9/40
Springfield 5" XD 9/40

K84-40011	
K84-40012	
K84-40013	
K84-40069	
K84-40068	
K84-40067	
K84-40071	
K84-40070	







1911	0	K84-40117
GLOCK 17		K84-40118
GLOCK 19		K84-40119
GLOCK 26		K84-40120
GLOCK 34		K84-40121
GLOCK 42		K84-40126
S&W M&P 4.5" 9/40		K84-40123
Springfield XD 4" 9/40		K84-40122
Springfield XDM 4.5" 9/40		K84-40124
Springfield XDM 5.25" 9/40		K84-40125



Single Mag \$19.99 ea. 1911 K84-40018 Sm. GLOCK K84-40019 Lg. GLOCK K84-40020 B92/XD/CZ etc. K84-40021

Double Mag \$26.99 ea. 1911 K84-40022 Sm. GLOCK K84-40023 Lg. GLOCK K84-40024 B92/XD/CZ etc. K84-40025 79.99 48'

32

34″

36″

38″

40"

42″

44"

46'

\$79.99 79.99

79.99

79.99

79.99

79.99

79.99

79.99

79.99

Quad Mag \$39.99 ea. 1911 K84-40026 Sm. GLOCK K84-40027 B92/XD/CZ etc. K84-40028



AR-15 Single Tek-Loc™ Mag Pouch K84-40034 \$29.99



\$59.99

59.99

59.99

59.99

59.99

59.99

59.99

AR-15 Double Tek-Loc™ Mag Pouch K84-40033 \$39.99





Blade-Tech Holster/Mag Pouch Hardware (left to right) Large Tek-Loc™ Universal Belt Clip with Hardware Tek-Loc™ Dropped Offset Holster Attachment Dropped Offset Holster Belt Loop Attachment Mini Tactical Modular Mount System with Hardware



K84-40016 K84-40017 K84-39920

K84-12242

K84-12249

K84-12251



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K84-12243 K84-12245 K84-12246 K84-12247

BLADETECH 1.5" Inner/Outer Hook & Loop Belt

\$29.99 29.99 29.99 29.99 29.99 29.99 29.99 29.99

# **SAFARILAND Holsters**<sup>2</sup>



#### Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.  $4^{\circ}$  K & L-Frame S&W, Ruger, and Colt Rev. **K84-19262 \$43.95** 

 4" K & L-Frame S&W, Ruger, and Colt Rev.
 K84-19262
 \$43.95

 4" N-Frame S&W Revolvers
 K84-19263
 43.95

5" N-Frame S&W Revolvers K84-19264 43.95 Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model K84-19265 43.95

	K04-19203	43.33
Beretta, Taurus, Browning HP, Colt 1911	K84-19266	43.95
Colt Officers' Model, GLOCK 19/23, SIG P22	8, HK USP Compact	9/40
	K84-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger	P Series, SIG P220	
	K84-19268	43.95

#### Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911	K84-40072	\$39.95
GLOCK 17/22	K84-19444	39.95
GLOCK 20/21	K84-19443	39.95
GLOCK 34/35	K84-40073	39.95
SIG 220/226	K84-19446	39.95
SIG 220/226 with Accessory Rail (no light)	K84-19447	39.95
SIG 228	K84-19445	39.95
S&W M&P 9/40	K84-19448	39.95
Springfield 4" XD 9/40	K84-40074	39.95
Springfield 5" XD 9/40	K84-40075	39.95
Springfield XDM 9mm	K84-40076	39.95
Springfield XDM .40	K84-40077	39.95

### **Comp-Tac: Holsters Dedicated to Your Victory**



#### **Comp-Tac International**

The International features a modular mounting system that offers the versatility of different mounting options, combining a belt holster, belt drop offset holster, paddle holster and paddle drop offset holster into one.

GLOCK 17/22	K84-40110	\$69.00
GLOCK 34/35	K84-40109	69.00
S&W M&P 9/40	K84-40111	69.00
S&W M&P Pro	K84-40112	69.00
Springfield XD Tactical 9mm	K84-40116	69.00
Springfield XDM 4.5 9/40	K84-40115	69.00
Springfield XDM 5.25 9mm	K84-40113	69.00
Springfield XDM 5.25 .40	K84-40114	69.00

#### Comp-Tac Infidel Ultra

An inside-the-waistband holster combining the wearability of the Comp-Tac Minotaur MTAC with the simplicity and convenience of The Infidel. Ideal for the individual who needs to safely take his or her weapon off and on throughout the course of the day

out the course of the day.		
Colt 5" 1911	K84-40102	\$90.00
GLOCK 17/22	K84-40103	90.00
GLOCK 19/23	K84-40104	90.00
S&W Shield	K84-40105	90.00
S&W M&P 9/40	K84-40106	90.00
Springfield XD-S	K84-40107	90.00
Springfield XDM 4.5 9/40	K84-40108	90.00



Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# STANDARD FEATURES:

- Automatic Indexing
- Commercial Grade Machine
- Swages Military Primer Pockets
- Loading Rate: 1000-1200 Rds/Hr
- Includes One Caliber Conversion
- Factory Adjusted Reloading Dies
- Automatic Powder Measure
- Automatic Primer System
- Automatic Casefeeder



#### SUPER 1050 Stock Numbers

.223 Remington	K84-21130
.223 Rem./Carbide (*\$1793.95)	K84-21131
.22-250 Remington	K84-21129
.243 Winchester	K84-21126
.270 Winchester	K84-18491
6.8 SPC (*\$1769.95)	K84-21150
(6.8 SPC comes with Ig. and sm. prin	ner systems)

.30 M1 Carbine (*\$1734.95)	K84-21142
.300 WSM (*\$1784.95)	K84-21110
.30-30 Winchester	K84-21003
7.62x39 (*\$1769.95)	K84-21144
(7.62x39 comes with Ig. and sm. prin	ner systems)
.303 British	K84-21060
.308 Winchester	K84-21058
.308 Win./Carbide (*\$1801.95)	K84-21068
.30-06 Springfield (*\$1784.95)	K84-21059
.30-06 Sp./Carbide (*\$1934.95)	K84-62178
.45-70 Gov't (*\$1829.95)	K84-21064
.32 S&W	K84-21134
.380 ACP	K84-21135
9mm Parabellum	K84-21067
.38 Special	K84-21136
.357 Magnum	K84-21137
.357 SIG (*\$1749.95)	K84-21127
.38 Super	K84-21132
.38 Super Comp	K84-21069
.38-40 Winchester	K84-21158
.40 S&W	K84-21070
10mm	K84-21138
.41 Magnum	K84-21139
.44 Special	K84-21140
.44 Magnum	K84-21141
.44-40 Winchester	K84-21159
.45 ACP	K84-21061
.45 Colt	K84-21133
.45 GAP	K84-21002
.500 S&W (*\$1784.95)	K84-20428



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Super 1050 DVD Instruction Manual K84-19485 \$19.95

Total price as pictured here with optional accessories: **\$1872.80** Powdercheck System Low Powder Sensor Aluminum Bullet Tray

K84-21044 \$68.95 K84-16306 \$41.95 K84-22215 \$41.95

### 1050 Accessories

A(1). QUICK-CHANGE TOOLHEAD CONVER-SION Includes: Toolhead Powder Measure K84-21393, \$270.95 A(2), CALIBER CONVER-SION Includes: Shellplate Locator Buttons Swage Backup Rod/ Expander Casefeed Adapter Casefeed Plunger

Powder Funnel

•rowder runner		
.32 S&W	K84-20634	\$121.95
.32 ACP	K84-20633	121.95
.380 Auto	K84-20483	121.95
9mm	K84-20482	121.95
.38 Super	K84-20484	121.95
.38 Super Comp	K84-21057	121.95
.38/.357 Magnum	K84-20477	121.95
.357 SIG	K84-20068	121.95
.40 S&W	K84-20545	121.95
10mm	K84-20788	121.95
.41 Magnum	K84-20478	121.95
.44 Magnum	K84-20479	121.95
.44-40 Winchester	K84-21161	121.95
.45 ACP	K84-20480	121.95
.45 Colt	K84-20481	121.95
.45 GAP	K84-21010	121.95
.475 Linebaugh/.480 Ruger	K84-20833	158.95
.500 S&W Magnum	K84-20834	158.95
.223 Remington	K84-20485	121.95
.22-250	K84-21055	139.95
.243 Winchester	K84-21054	139.95
.270 Winchester	K84-21053	139.95
.30 Carbine	K84-20626	139.95
7.62x39	K84-20631	158.95
.300 WSM	K84-20466	158.95
.303 British	K84-21051	121.95
.308 Winchester	K84-21049	139.95
.30-06 Springfield	K84-21050	201.95
.30-30 Winchester	K84-21052	139.95
.45-70 Government	K84-21056	172.95

#### A(3), 1050 PRIMER SYSTEM

Large primer system conversion	K84-20476	\$106.95
Small primer system conversion	K84-20419	106.95
A(4). EXTRA CASEFEED PLATE	E	
Large pistol	K84-21072	\$38.95
Large rifle	K84-21075	38.95
Small rifle	K84-21074	38.95
Small pistol	K84-21073	38.95
1050 POWDER MEASURE	K84-20421	\$81.95
1050 TOOLHEAD	K84-20420	\$198.95



C. 1050 TOOLHOLDER Ensures that the tools you need are handy and organized! Wrenches sold separately

With bracket K84-62202, \$33.95 W/O bracket K84-62203, \$29.95 1050 Ball End Dipped Wrench Set K84-62161, \$17.95



#### D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1	Lg. tube	K84-22029	\$7.99
1	Sm. tube	K84-22028	7.99
2	Sm., 2 Lg.	K84-20056	23.95
4	Lg. tubes	K84-20050	23.95
4	Sm. tubes	K84-20049	23.95

#### F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. K84-13606. \$20.95

E.

#### F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

Cover, K84-13239, \$39.95 (G.)Master lock, K84-13083, \$3.95





of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated. K84-22215, \$41.95

2 Retaining Clips 1 Slide Roll Pin Sleeve

2 Dispensing Tips, Small

2 Dispensing Tips, Large

Pickup Tube Tips, Large (Green)

Magazine Orifices, Small (Blue)

K84-20779, \$32.95

I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20 1 Super 1050 Toolhead Spring 1 Priming Station Retaining Tab 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring 2 Pickup Tube Tips, Small (Yellow)
- 2 Magazine Orifices, Large (Red)

#### **J. MACHINE MAINTENANCE KIT**

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.



Maint. Kit & 1050 Spare Parts Kit K84-97018, \$46.95

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K. 1" BENCH WRENCH K84-10842, \$7.95 each. Two or more, \$7.10 each.

L. BUSHING DRIVER K84-20341, \$12.95 ea.



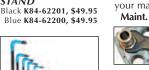
M. MOUNTING HARDWARE KIT Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. K84-14355, \$5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com





D.



# <sup>32</sup> Dillon Range Bag

Dillon's New Range Bag is designed to hold the Stage Bag (inset, top left) or a Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 36). The Main Compartment is 12.5" long x 7" wide x 10" high, the End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep. Range Bag, Black **K8**4

Stage	Bag	
Pistol	Pouch,	Black

K84-19366\$89.95K84-1925929.95K84-1702710.95

# **'Border Shift' Ammo B**a

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

#### I.D. Card Holder K84-14575 \$2.95



Black Ammo Bag

K84-13755 \$2

\$25.95

# **Dillon Pistol Cases**

Protect your handguns with Dillon's rugged, padded pistol cases. These cases feature a pouch on one side for cleaning gear or other accessories and magazine/ speedloader pouches on the other. The "Small" Dillon Pistol Case will accommodate most "Limited" class autos and the "Large" case will accept pistols with scopes and extended compensators.

Small – 7.5"x 11.5" K84-10161 \$18.95 Large – 9.5"x12.5" K84-10162 21.95



Bomber Glasses' lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

Clear Smoke Light Blue Yellow Amber Smoke Mirror K84-10513 K84-10514 K84-10515 K84-10516 K84-10517 K84-10518



Smith & Wesson Foam Earplugs 200 Pair K84-19551 \$29,99



NRR 33 200 Pair K84-10456 \$40.00



Hearing Protection Pink Corded Ear Plugs K84-19670 \$1.99



Ear Pro EP3 Sonic Defenders\* by SureFire\* protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides allday comfort. NRR 24 Sm. EP3 Sonic Defenders K84-25340 \$12.95 Med. EP36 (Fit Most People) K84-25341 \$12.95 Lg. Sonic Defenders K84-25342 \$12.95



Secure Firearm Products Secure-Mat

The Secure-Mat features a magnetic corner that keeps small parts in place when you field strip your firearm for cleaning. Its soft, non-slip neoprene construction protects both your firearm and the work surface. It's ideal for when you're shooting an out-of-town match and have to clean your pistol in a motel room!

K84-19398 \$27.50



Magazine Base Pad Tool/ Scope Battery Cap Remover

This is a MUST-HAVE range-bag accesso-Try. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

K84-15250 \$12.95





The Otis Technology, Inc. Breech-to-Muzzle Cleaning System cleans rifles 22 to .50 cal., shotguns .410 bore to 10 gauge and pistols .22 to .45 cal. The system includes three memory-flex rods, three forged brass tips, two obstruction removers, a T-handle, 0.5 ounce solvent, all-caliber patches, a shotgun brush adapter, two patch savers, five bore brushes, a bore reflector and a cleaning guide. Lifetime warrantv!

K84-18174 \$39.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

# <sup>34</sup> Dillon's Pistol Die Sets

Floating Decan

Assv.

Radiused

Carhide

### Size Die

- Floating Decap Assembly Eliminates
   Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive
   Loading Smoother

#### **Seat Die**

Reversible Seating Stem Makes it
 Easy to Change Bullet Styles

#### **Crimp Die**

• Quick Disassembly, Easy to Clean

#### Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

#### **Bullet Seating Die**

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new doubleended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

#### **Crimp Die**

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accucrimp for revolvers.)

#### Dillon Pistol Dies (Three-Die Sets)

.32 S&W/.32 H&R Magnum	K84-14426	\$63.95
.380 ACP	K84-14401	63.95
9mm Parabellum	K84-14406	63.95
9x25 Dillon	K84-14601	132.95
.357 SIG	K84-22083	132.95

		15
Hex Adjustments	Quick-Release	
for Wrench	Die Inserts	
	3 5-	
	A	-
	3 -	
Long,	Vented	
Tapered	- Seating	LILE
Carbide Carbide	Stem	MAR
Ring		
		Tighter
Heavy, Heavy,	Large, 🛛	ACCU-
Headed	Radiused 🖊 💷	CRIMP
Decap Pin	Mouths	Die
.38 Super	K84-14399	\$63.95
.38 Special/.357 Magnum	K84-14400	63.95
10mm/.40 S&W	K84-14398	63.95
.41 Magnum	K84-14402	63.95
.44 Special/.44 Magnum .45 ACP/.45 GAP	K84-14403 K84-14404	63.95 63.95
.45 Colt	K84-14405	63.95
Dillon Carbide Size/Deprime I	Dies	
.32 S&W/.32 H&R Magnum	K84-14119	\$33.45
.380 ACP	K84-14410	27.45
9mm Parabellum 9x25 Dillon	K84-14415 K84-14602	27.45 104.95
.357 SIG	K84-16513	104.95
.38 Super	K84-14408	27.45
.38 Special/.357 Magnum	K84-14409	27.45
10mm/.40 S&W	K84-14407	27.45
.41 Magnum .44 Special/.44 Magnum	K84-14411 K84-14412	27.45 27.45
.45 ACP/.45 GAP	K84-14413	27.45
.45 Colt	K84-14414	27.45
Dillon Seating Dies		
.32 S&W/.32 H&R Magnum	K84-14106	\$25.45
.380 ACP 9mm Parabellum	K84-14419 K84-14424	25.45 25.45
9x25 Dillon	K84-14603	28.45
.357 SIG	K84-16515	28.45
.38 Super	K84-14417	25.45
.38 Special/.357 Magnum	K84-14418	25.45
10mm/.40 S&W .41 Magnum	K84-14416 K84-14420	25.45 25.45
.44 Special/.44 Magnum	K84-14421	25.45
.45 ACP/.45 GAP	K84-14422	25.45
.45 Colt	K84-14423	25.45
Dillon Crimp Dies	K84-14107	\$24.45
.32 S&W/.32 H&R Magnum .380 ACP	K84-14107 K84-14438	\$24.45 24.45
9mm Parabellum	K84-14443	24.45
9x25 Dillon	K84-14604	27.45
.357 SIG	K84-16514	27.45
.38 Super 38 Special/ 357 Magnum	K84-14436 K84-14437	24.45
.38 Special/.357 Magnum 10mm/.40 S&W	K84-14437 K84-14435	24.45 24.45
.41 Magnum	K84-14439	24.45
.44 Special/.44 Magnum	K84-14440	24.45
.45 ACP/.45 GAP	K84-14441	24.45
.45 Colt	K84-14442	24.45

K84-21528

\$5.75

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Orderina @ www.bluepress.com

Spare Decapping Pins Package of 10



Dillon Three-Die Rifle Die Sets include a sizing/ depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

#### Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

#### **Bullet Seating Die**

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

#### **Taper Crimp Die**

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

#### Seat Die

 Designed to hold bullet straight throughout the seating process

### Taper Crimp Die

 Centers case neck and body for a more uniform crimp

#### Dillon Rifle Dies (Three-Die Sets)

.223 Remington	K84-10839	\$66.95	
.308 Winchester	K84-15574	66.95	
.30-06 Springfield	K84-10840	66.95	
Dillon Carbide Rifle Dies (Three-Die Sets)			
.223 Remington	K84-10096	\$162.95	
.30 M1 Carbine	K84-62128	103.95	
.308 Winchester	K84-10793	168.95	
.30-06 Springfield	K84-62151	274.95	
Except where noted, o	lie sets include thi	ree dies:	

carbide size/decap, a seater and a separate crimp die. PLEASE NOTE: Carbide rifle dies still require case lubrication!

#### **Dillon Size Dies**

K84-12778	\$41.95
K84-10223	136.95
K84-97039	72.95
K84-10242	41.95
K84-10234	149.95
K84-12238	41.95
K84-62150	224.95
K84-22127	\$26.95
K84-21672	\$29.95
K84-21674	29.95
	29.95
K04 01(7(	¢07 FF
	\$27.55
K84-21678	27.55
K84-21677	28.55
K84-13278	\$3.99
K84-13132	3.99
K84-13069	3.99
K84-15816	3.99
<b>Spare Dillon Die Lock Rings</b> ( <i>Fit all 7/8"</i> x 14 thread dies)	
K84-14067	\$1.35
K84-10669	4.15
	K84-10223 K84-97039 K84-10242 K84-10234 K84-10234 K84-12238 K84-2150 K84-2150 K84-21672 K84-21674 K84-21673 K84-21677 K84-21677 K84-13278 K84-13132 K84-13132 K84-13132 K84-13069 K84-15816 <i>Fit all 7/8" x 1</i> 4 K84-14067

Open 7-6 MST, M-F: 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# The Zastava M



#### By J. B. Wood

The basic design of this pistol has been around for quite a while, and I think it has been often

overlooked. In addition to its production by Zastava in Serbia, it was briefly made, about 20 years ago, by IMI in Israel as the Golan. Today's version, the Model 999, is imported exclusively by Century International Arms.

It is notable for two reasons: It has all of the design features of the Walther P88, at a fraction of the price, and – you left-handers take note – all of the controls are fully ambidextrous. This includes the slide latch, the hammerlowering system, and the magazine release. The trigger is selective DA and SA, and the pulls are smooth and crisp, respectively.

The one shown here is in 9x19mm, but it is also offered in .40 S&W, if you're a fan of the "10mm Lite". (I'm not!) In 9mm, it comes with two 15round mags, a hard-plastic

case, a bore brush and a well-written instruction manual. Takedown is marvelously easy: Lock it

open, remove the magazine, turn the latch, and move the slide assembly off toward the front. The numbers: Overall length is 7.8", and height

5.5". Width, including the control levers, is 1.65". The empty weight is 2.05 lbs., just a hair over 32 oz. There is also a Compact version, differing mostly in slide and barrel length. On this full-sized model, the barrel length is 4.25". For house, car, or outside-holster carry, it's fine.

It feels good in the hand. The grip-frame has a deep incurve at upper rear, so no danger of hammer-bite. The trigger does have vertical ridges, but they are finely done and not annoving. Both front and rear sights are dovetailmounted, so lateral adjustment is possible. The picture is square post and square notch, with three white dots. On top of the slide, just rearward of the ejection port, a small pin rises to tell you the chamber is loaded.

The locking system is clas-

sic falling-barrel, with the squared-off chamber portion rising into the large ejection port. There



Above: A single ambidextrous lever operates the slide release and lowers the hammer. Below: The pistol, ammo box, target.



# odel 999 Pistol

is no separate manual safety. An automatic internal firing pin block prevents its movement at all times, cleared only when the trigger is fully to the rear.

The slide stays open after the last shot. The release lever is perfectly located, at the top of the grip on both sides. Moving it downward lets the slide go forward. Then, pushing it again, it lowers the hammer. A marvelous system, because you don't have to re-position your hand, or look for another lever.

Also, I will note that the lever actually lowers the hammer; it doesn't "drop" it. Even though hammer-drop systems have hammer-blocks and firing-pin-blocks, I have always thought, why stress the parts? With those, my policy has always been to ease the hammer down as the lever is moved. With the Zastava, no worries, just push the lever.

#### At the Big Tree range, the Model 999 had no problems with the Black Hills 147-grain JHP loads. At the classic seven-yard distance, with a two-hand hold, it kept all hits in the 8" black of the Champion VisiShot target. The first three were dead center, group 1.75". The other two were slightly left and up, 4" apart. For serious social encounter purposes, most acceptable.

At gun shops and gun shows, prices are going to vary, but you can expect the Model 999 to cost around \$370, considering its features, guality, and reliability, a moderate price. If there's anything else you want to know, here's the contact data:

Century International Arms 430 South Congress Ave. • Suite One Delray Beach, FL 33445 800-527-1252 • www.centuryarms.com

### Pan Sifter & Ammo Can from Berry's Manufacturing



n injection molded pan sifter that fits on top of a A injection model pair site internet and a second pair site of the second pair

Berry's Mfg. Pan Sifter

K84-17519 \$9.99

Modeled after the military .30 Caliber ammo can, this tough unit has a gasket in the lid to protect contents from moisture. It's approximately 11" long x 7" high x 4" wide at its largest dimensions and holds 550 .223 rounds or 1000 9mms. Made



Berry's Mfg. Clear Ammo Can K84-17518

\$9.99

#### Otis Technology B.O.N.E. Tool and

tis Technology's B.O.N.E.® Tool effectively cleans the AR-15 bolt carrier assembly area including the bolt, bolt carrier and firing pin.

he RIPCORD<sup>™</sup> is a rapid firearm cleaning system featuring Nomex® fibers that act as both a brush to loosen and a patch to capture fouling particles.

Otis Technology B.O.N.E. Tool Otis Technology RIPCORD .223 Otis Technology RIPCORD .308 Otis Technology RIPCORD 9mm Otis Technology RIPCORD .40 Otis Technology RIPCORD .45

K84-18985 \$24.99 K84-18965 14.99 K84-18981 14.99 K84-18982 14.99 K84-18983 14.99 K84-18984 14.99

#### California Competition Works Enlarged Magwells for GLACK® Pistols



For GLOCK 17, 19, 22, 23

K84-12523

\$46.00

# **Jilon's 5L 9**0 Shotshell Loader

### STANDARD FEATURES:

- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warrantv

## All for ONLY... \$1149.90 with Casefeeder

12 Gauge K84-97110 20 Gauge K84-97123 28 Gauge K84-97124 Comes with factory adjusted dies

### SL 900 Accessories

A. SL 900 CONVERSIONS 12 Gauge Conversion K84-20009, \$359.95 20 Gauge Conversion K84-22138, \$359.95 28 Gauge Conversion K84-22139, \$359.95 20/28 Gauge Casefeed Plate (not pictured) K84-97045, \$42.95 SL 900 Powder System K84-17817, \$76.95





**B. SL 900 MACHINE COVER** This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked. K84-13239, \$39.95

> I(C.) Master lock K84-13083.\$3.95

Total price as pictured here with optional accessories: \$1237.80

k

1 Pawl Spring

1 Ejector Wire 1 Plastic Wad Guide

1 Primer Transfer Arm

Shot Fitting E-Clip

1 Swing Arm Torsion Spring

1 Failsafe Bushing Revision B

Gum Rubber Insert Revision B

K84-11154, \$26.95

12 Gauge Locator Pin

12 Gauge Casefeeder (pictured) 20/28 Gauge Casefeeder 12 Ga. Furo. 220v Casefeeder 20/28 Ga. Euro. 220v Casefeeder Aluminum Roller Handle Low Powder Sensor

accessorie	5. <b>\$14</b> 37.
84-97037	\$229.95
84-97036	\$229.95
84-97118	\$239.95
84-97125	\$239.95
84-17950	\$45.95
84-16306	\$41.95

#### D. PACKAGE DEAL Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Éliminator Scale, Machine Cover, and Low Powder Sensor. K84-22290, \$199.95

#### E. SPARE PARTS KIT

- 1 20 Gauge Yellow Wad Guide
- 1 28 Gauge Green Wad Guide 1 20 Gauge Locator Pin
- 1 Index Pawl
- 1 Ring Indexer
- 1 Index Spring Revision A
- 1 Hair Pin Cotter
- 2 Bellcrank Cubes
- 1 Case Insert Slide Spring

#### F. WINCHESTER SHOTSHELL WADS V

WT12, 12ga, Orange	500	K84-15515	\$11.95
WAA12, 12ga, White	250	K84-15516	8.95
WAA12SL, 12ga, Pink	250	K84-15517	8.95
WAA20, 20ga, White	250	K84-15518	8.95
WAA28, 28ga, Red	250	K84-15519	8.95
WAA41, .410, Red	250	K84-15520	8.95

## Comp-Tac's Trojan Horse Long Gun Case<sup>39</sup>



The Trojan Horse Long Gun Case is the first of its kind: a safe, comfortable, simple and unobtrusive way to carry your long guns with you. No longer do you need to worry about a casual observer spotting you with a "Gun" case as you transport your long guns to and from your car. Instead all they will see is a person with a sports bag. It measures 36" Long, 4"-15" Wide, 4" Deep and features rigid side panels that provide concealment with no printing; an adjustable, padded shoulder strap with side-release buckle on either end; a heavy duty zipper with tactical speed pull attachment for quick deployment; inside divider with Molle straps; and two inside zippered pockets. Will hold up to 20" long barrel with collapsible stock.

Standard Trojan Horse Long Gun Case Heavy Rated Trojan Horse Gun Case K84-19388 \$75.00 K84-16229 100.00



### **A-ZOOM Ammo Premium Metal Snap-Caps**

Hard-anodized, solid aluminum snap caps with a secret "Dead Cap" insert that protects your firing pin and outlasts brass by 20 times. Quite simply the best snap caps we've ever seen.

.45 Colt

K84-10061



.32 Auto	5 pack	K84-10923	\$16.65
.380 Auto	5 pack	K84-10795	16.65
9mm Luger	5 pack	K84-10798	16.65
.357 SIG	5 pack	K84-10794	16.65
.40 S&W	5 pack	K84-10796	16.65
.45 ACP	5 pack	K84-10797	16.65
.38 Special	6 pack	K84-10801	19.98
.357 Magnum	6 pack	K84-10800	19.98
.44 Magnum	6 pack	K84-10802	19.98

.44-40 Winchester	6 pack	K84-10803	19.98
.45 Colt	6 pack	K84-10804	19.98
.223 Remington	2 pack	K84-10810	9.99
.22-250	2 pack	K84-10809	9.99
.243 Winchester	2 pack	K84-10811	9.99
.270 Winchester	2 pack	K84-10812	9.99
.30 M1 Carbine	2 pack	K84-10813	9.99
.30-30 Winchester	2 pack	K84-10815	9.99
.303 British	2 pack	K84-10816	9.99
.308 Winchester	2 pack	K84-10817	9.99
.30-06 Springfield	2 pack	K84-10814	9.99
.45-70 Government	2 pack	K84-10818	9.99
6.5x55 Swedish	2 pack	K84-10819	9.99
7.62x39 Russian	2 pack	K84-10820	9.99
12 Gauge	2 pack	K84-10805	9.99
20 Gauge	2 pack	K84-10806	9.99
28 Gauge	2 pack	K84-10807	9.99
.410 Bore	2 pack	K84-10808	9.99

#### Saf-T-Trainer **Molded Plastic Dummy**/ Training Ammo Sold in packages of five: .45 ACP K84-10062 4.95 K84-10086 \$4.95 K84-10063 4.95 .22 I R 223 9mm K84-10087 4.95 7.62x39 K84-10064 4.95 .38/.357 K84-10088 4.95 308 K84-10065 4.95 .40 S&W K84-10060 4.95 30-06 K84-10066 4.95 .44 Mag. K84-10061 K84-10067 4.95 20 Ga. 7.95

12 Ga.

K84-10068

4.95

#### Arredondo Accessories' Multi-Gun Chamber Flags



Made of super tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15. **K84-15485** \$11.95

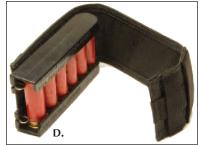
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7.95

## <sup>40</sup> 12 Gauge Shotshell Tactical Strippers







'alifornia Competition Works' Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum\* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device

(C. & D.) that will accommodate up to a 2-1/4" duty belt. A. Six-Shell Tactical Stripper K84-18606 \$23.95 **B.** Four-Shell Tactical Stripper K84-18605 22.95 C. Three-Shell Aluminum Stripper\* K84-19475 34.95 D. Six-Shell Covered Tactical Stripper K84-19225 33.95 \*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.

### AP Custom USA Shotshell Carriers/Caddies, Mag ID Kits



Custom USA's Shotshell Caddies are 100-percent machined from solid billet aluminum. The 4x4 Shotshell Caddy holds four 2-3/4" 12 Ga. shells in two adjacent slots. The 4x4 is designed for loading four shells at once, either strong- or weak-handed. The 3x3 Shotshell Caddy holds three 2-3/4" 12 Ga. shells in two adjacent slots.

The QL/4 Shotshell Carrier is a four-round 12 Ga. "quadload" system consisting of a single QL shell carrier mounted to an adjustable billet aluminum backer plate on a Blade-Tech Tek-Lok. The QL/4 backer plate allows the shooter to adjust the angle of the QL to his or her liking. The backer plate is also drilled and tapped to accept Safariland ELS and Blade-Tech MOLLE attachments. The QL/8 Shotshell Carrier is an eight-round 12 Ga. "quad-load" system consisting of a two QL/4 shell carriers.



AP Custom USA's Mag ID Kits enable you to color code and number your P-Mags and pistol magazines.

A. QL/8 Shotshell Carrier	K84-12220	\$99.95
B. QL/4 Shotshell Carrier	K84-12219	49.95
C. 4x4 Shotshell Caddy	K84-14343	69.95
D. 3x3 Shotshell Caddy	K84-14344	69.95
Replacement Spring Kit	K84-12221	14.95
E. Pistol Mag ID Kit, Black	K84-12222	13.95
Pistol Mag ID Kit, Blue	K84-12227	13.95
Pistol Mag ID Kit, Red	K84-12229	13.95
F. P-Mag ID Kit, Black	K84-12230	15.95
P-Mag ID Kit, Blue	K84-12232	15.95
P-Mag ID Kit, Red	K84-12233	15.95

#### ical and Competition Accessories act



ACCOM, LLC's Duaload Shotshell Holder is available in 2-, 4-, or 6-Shell versions and can be customized to carry your shotgun ammo in several configurations. The 2Up version can be either attached to a belt or MOLLE gear, and the 4Up and 6Up versions feature a BLADETECH Tek-Lok™ Universal Belt Clip (included) that can be attached at various angles. The Duaload allows you to grab two shotshells aligned in such a manner that it makes it easy to load two at a time into your shotgun 2Up Belt/M

2Up Belt/MOLLE	K84-19530	\$9.95
4Up w/Tek-Lok™	K84-19531	29.95
6Up w/Tek-Lok™	K84-19532	34.95

ACCOM, LLC's **Quaload Shotshell** Holder is a serious game changer! It's so radical that they are patenting the device. The Quaload holds the 2 columns of shells next to one another, you can't get any closer than having them touch. No



other quad load device can do this! This allows for you to control how the shell come out of the holer and not have to worry about rim overlay...the rims are already overlapped in the correct position! 4Up Quaload Shotshell Holder K84-19543 \$39.95 K84-19544 8Up Quaload Shotshell Holder 69.95



### BULLETS

### PERFORMANCE DELIVERED DOWN RANGE

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## <sup>42</sup> Berry's Manufacturing Preferred Plated Bullets

Description	Stock #	250	500	1000	.40 Caliber/10 Millin	neter Bullets			
Bullets for the 7.62 x	39 Cartridge	<u>,</u>			155 gr. FP-DS*	K84-17541	35.00	68.00	126.00
123 gr. RN-DS*	K84-17210	\$42.00	\$81.00	\$150.00	155 gr. HBRN-DS*	K84-17238	36.00	70.00	130.00
.380 Caliber Bullets					165 gr. FP-DS*	K84-17232	36.00	70.00	130.00
100 gr. RN-DS*	K84-17532	24.00	46.00	85.00	165 gr. HBFP-DS*	K84-17271	41.00	79.00	146.00
9 Millimeter Bullets					180 gr. FP-DS*	K84-17542	38.00	74.00	137.00
115 gr. RN-DS*	K84-17533	25.00	49.00	90.00	180 gr. RS-DS*	K84-17515	35.30	68.26	127.00
115 gr. HBRN-TP*	K84-17178	27.00	52.00	96.00	.45 Caliber Bullets				
124 gr. RN-DS*	K84-17534	27.00	51.00	95.00	185 gr. HBRN-DS*	K84-17543	41.00	78.00	145.00
124 gr. HBRN-TP*	K84-17272	30.00	57.00	106.00	185 gr. FP-DS*	K84-17516	35.30	68.26	127.00
147 gr. RN-DS*	K84-17535	31.00	60.00	110.00	200 gr. FP-DS*	K84-17537	41.00	78.00	145.00
.357 Caliber Bullets					200 gr. HBFP-DS*	K84-17517	45.00	78.00	146.00
125 gr. FP-DS*	K84-17536	28.00	53.00	98.00	230 gr. RN-DS*	K84-17549	42.00	80.00	149.00
158 gr. RN-DS*	K84-17540	33.00	63.00	117.00	Description	Stock #	200	400	800
158 gr. FP-DS*	K84-17539	33.00	64.00	118.00	.44 Caliber Bullets				
					240 gr. FP-DS*	K84-17545	39.00	76.00	140.00

\*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

# **Sierra** Rifle Bullets

(This is not LOADED ammur	nition.)		-
5.56mm/.224 Caliber			
52 gr. HPBT MatchKing	100/box	K84-10178	\$25.95
55 gr. BlitzKing	100/box	K84-14458	28.95
69 gr. HPBT MatchKing	100/box	K84-13007	27.95
(Requires 1	x7" to 1x10" bai	rrel twist.)	
77 gr. HPBT MatchKing	500/box	K84-18171	157.95
(Requires 1	x7" to 1x10" bai	rrel twist.)	
6mm/.243 Caliber			
70 gr. HPBT MatchKing	100/box	K84-12386	30.95
6.5mm			
123 gr. HPBT	100/box	K84-14459	44.95
142 gr. HPBT	100/box	K84-14460	46.95
7.62mm/.308 Caliber			
168 gr. HPBT MatchKing	100/box	K84-10177	42.95
175 gr. HPBT MatchKing	100/box	K84-17481	44.95

#### Starling Brass Unprimed brass sold in packages of 100 (This is not toobed ammunition) Description Stock # 1 Pkg, 5 Pkg, 10 Pkg,

Description	Stock #	1 Pkg.	5 Pkg.	10 Pkg.
.32 H&R Magnum	K84-30258	\$19.00	\$88.00	\$168.00
.32-20 Winchester	K84-31282	25.00	116.00	224.00
9mm	K84-31277	17.00	79.00	152.00
.38 Short Colt	K84-39919	20.00	91.00	175.00
.38 Special	K84-31278	18.00	80.00	154.00
.38 Super +P	K84-31276	20.00	90.00	173.00
.38 Super Comp	K84-30257	20.00	90.00	173.00
.357 SIG	K84-30528	22.00	102.00	196.00
.40 S&W	K84-31283	20.00	93.00	180.00
10mm	K84-31281	21.00	98.00	188.00
.45 ACP	K84-31284	22.00	99.00	190.00
.45 Auto Rim	K84-31279	24.00	109.00	209.00
.45 Colt	K84-30259	24.00	111.00	214.00
.500 S&W Magnum	K84-38596	61.00	281.00	542.00



### Privi Partizan Projectilez

.223 Cal. 62 gr. FMJ
.308 Cal. 150 gr. FMJ
.357 Cal. 158 gr. JHP
.40 Cal. 180 gr. JHP
.45 Cal. 230 gr. FMJ

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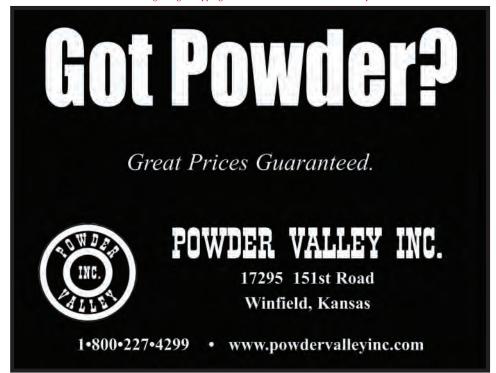
\$11.30
27.99
17.99
20.99
22.99



# **SNS Casting Hard-Cast Lead Bullets**<sup>43</sup>

00	U			0.000			
Hard-Cast Lead Bullets	Stock #	500	1000	NEW! Coated Bullets	Stock #	500	1000
9mm RN 115 gr.	K84-15306	\$39.00	\$73.00	.30 M1 Carbine RN 115 gr.	K84-15403	\$43.00	80.00
9mm RN 125 gr.	K84-15258	40.00	74.00	.380 RN 95 gr.	K84-15393	40.00	\$74.00
9mm FP 125 gr.	K84-15279	40.00	74.00	9mm RN 115 gr.	K84-15394	41.00	76.00
9mm RNFP 147 gr.	K84-15259	43.00	80.00	9mm RN 124 gr.	K84-15331	42.00	78.00
.38/.357 RN 95 gr.	K84-15291	37.00	69.00	9mm FP 125 gr.	K84-15396	42.00	78.00
.38/.357 RNFP 100 gr.	K84-15260	38.00	72.00	9mm RN 125 gr.	K84-15332	42.00	78.00
.38/.357 RN 125 gr.	K84-15261	40.00	74.00	9mm No-Lube-Groove 125 gr.	K84-15756	42.00	78.00
.38/.357 RNFP 125 gr.	K84-15307	40.00	74.00	9mm FP 147 gr.	K84-15333	47.00	88.00
.38/.357 DEWC 148 gr.	K84-15262	43.00	80.00	9mm/.38 Super RN 160 gr.	K84-15397	52.00	97.00
.38/.357 SWC 158 gr.	K84-15263	43.50	81.00	.38/.357 RN 95 gr.	K84-15858	40.00	74.00
.38/.357 RN 158 gr.	K84-15292	43.50	81.00	.38/.357 RNFP 100 gr.	K84-15859	41.00	76.00
.38/.357 RNFP 158 gr.	K84-15264	43.50	81.00	.38/.357 FP 105 gr.	K84-15860	42.00	77.00
.38/.357 RN 160 gr.	K84-15281	43.50	81.00	.38/.357 FP 125 gr.	K84-15879	42.00	79.00
.40/10mm FP 140 gr.	K84-15265	42.00	78.00	.38/.357 DEWC 148 gr.	K84-15880	47.00	88.00
.40/10mm SWC 175 gr.	K84-15266	50.00	92.00	.38/.357 SWC 158 gr.	K84-15881	52.00	97.00
.40/10mm FP 180 gr.	K84-15267	50.50	94.00	.38/.357 RN 160 gr.	K84-15400	52.00	97.00
.40/10mm RN 200 gr.	K84-15285	49.00	91.00	.40/10mm FP 140 gr.	K84-15335	47.00	87.00
.44 RNFP 180 gr.	K84-15283	50.50	94.00	.40/10mm FP 175 gr.	K84-15336	57.00	106.00
.44 RNFP 200 gr.	K84-15274	53.00	98.00	.40/10mm FP 180 gr.	K84-15337	58.00	107.00
.44 RNFP 240 gr.	K84-15275	60.00	110.00	.40/10mm RN 200 gr.	K84-15338	60.00	112.00
.44 SWC 240 gr.	K84-15276	60.00	110.00	.40/10mm FP 220 gr.	K84-15855	66.00	123.00
.45 SWC 185 gr.	K84-15269	50.50	94.00	.44 RNFP 200 gr.	K84-15882	60.00	112.00
.45 SWC 200 gr.	K84-15270	53.00	98.00	.44 SWC 240 gr.	K84-15891	69.00	129.00
.45 RN 230 gr.	K84-15271	57.00	106.00	.45 SWC 185 gr.	K84-15856	58.00	108.00
.45 Colt RN 160 gr.	K84-15293	55.00	101.00	.45 RN 200 gr.	K84-15339	60.00	112.00
.45 Colt RNFP 180 gr.	K84-15295	51.00	94.00	.45 RNFP 200 gr.	K84-15857	60.00	112.00
.45 Colt RNFP 200 gr.	K84-15272	53.00	98.00	.45 SWC 200 gr.	K84-15340	60.00	112.00
.45 Colt RNFP 250 gr.	K84-15273	63.00	118.00	.45 RN 230 gr.	K84-15401	66.00	124.00
_	Stock #	250	500	_	Stock #	250	500
.45/70 Govt. RNFP 405 g	r. K84-15321	\$64.00	\$120.00	.30/30 RNFP 158 gr.	K84-15854	\$27.00	\$50.00

NOTICE: There is a \$20.00 minimum 'Hazardous Material' (HazMat) handling fee for shipping PRIMERS. This fee is assessed in increments of 10,000 primers. Primer orders MUST be shipped separate from other items, and require a separate shipping and handling charge. Shipping and HazMat fees are not included in prices.



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### CLASSIC FIREARMS: The U.S.



Way back around 1951, when the U.S. was facing the Soviet Union in the Cold War, a need was perceived by the U.S. Air Force for an emergency survival gun that could be packed by downed pilots for small-game shooting. It had to be simple, shoot both rifle and shotgun ammo, and be able to be fired while wearing cold-weather mittens. The Ithaca Gun company of Ithaca, New York came up with a gun that met these requirements, based loosely on the concept of the old Marble "Game Getter" guns which were over/under guns with .22 uppers and shotshell lowers.

The Ithaca gun was approved. Contracts were let, and the guns were issued. The gun that Ithaca developed was a folding over-under piece. The upper barrel was chambered for the .22 Hornet cartridge (5.6x35mmR). The lower was for a .410 3" shotgun load. A lift-up latch over the rear of the barrels allowed the action to break open, and an automatic spring-actuated extractor lifted both rounds partially for extraction. A unique palm trigger was utilized so it would work with gloved hands. A lift-up section in the top of the metal buttstock covered holes that accepted 9 Hornet rounds and 4 shotgun shells. The barrels measured 14" in length, making the piece subject to the National Firearms Act in the "any other weapon" class, requiring registration and taxation. Folded, the package measured a scant 15" in length for carrying in a pouch. The weight was a modest 3 pounds and 12 ounces. These Ithaca guns were manufactured from 1951 to 1953.

The flip-flop rear sight had a peep with a 100yard zero for the rifle, and a V-notch with a 25-yard zero for the shotgun. A push-pull device on the rebounding hammer allowed firing either the upper or lower barrel. There was no manual safety, as the rebounding hammer and the rather heavy trigger pull were deemed sufficient. The pivot pin for the break-open action could be totally removed so the halves could be separated for packing. There was no forearm on the gun, and pilots were advised if downed, to wrap a section of the barrels with paracord from their parachutes to avoid burning the hands with frequent use, and the paracord could serve in other emergency roles. In practice, depending on the tightness of the wrapping, the point of aim could be affected. These M6 weapons are no longer issue arms; most pilots now carry just a sidearm. With GPS technology, it's not expected that a downed pilot will be on his or her own for an extended period of time.

The first .22 Hornet ammunition issued was pulled directly from civilian manufacture. The softpoint cartridges were made by Winchester and this was marked on the top of the box. The stern warning on the bottom of the 50-round brown paper box read, "Under no circumstances is the ammunition to be used for offensive or defensive measures against enemy personnel. This ammunition is provided for use with your emergency survival rifle for the killing of game for food under emergency survival conditions only." This soft-point ammo was officially designated as the "Cartridge, Caliber .22 Hornet, ball, soft point, M39." The warning on the box was basically to avoid problems with the Hague accords that proscribed the use of soft-point ammo against humans. This initial ammo was later replaced by the "Cartridge, Caliber .22 Hornet, ball, M65." This ammo was specially loaded with jacketed bullets and could presumably be used for game or against enemy personnel. The bullet had a gilding metal jacket over a lead-antimony slug, and weighed nearly 35 grains. Military publications claimed that this round had "improved wounding

## M6 Aircrew Survival Weapon

"Collectors desiring to own an original issue weapon have some bureaucratic niceties to observe. First, if one of these is not currently registered, there is no way to own it legally."

power" over the M39 soft-point ammo. Specifications called for an average extreme group spread of not greater than 2-1/2" at 100 yards. The older M39 loads were authorized to be issued until the supplies of it were exhausted.

There were three types of 3".410 shotgun shells that were issued. The first used an all-aluminum case and had sealed primers for water resistance. It was loaded with number 6 copper-coated shot, and was designated as the M35.410 gauge cartridge. This aluminum round was manufactured by Olin-Winchester. The second was a commercial paper-hull cartridge loaded with number 6 chilled shot, and the third was another commercial paper cartridge loaded with number 7-1/2 chilled shot.

There was some demand for a civilian version of this arm, and in the early 80s, Springfield Armory, Inc. (the private company in Geneseo, Illinois) took up this task and imported a very similar gun made for them by CZ in the Czech Republic. This was called the M6 Scout. It was made very durably. The illustration shows one of these, made in 1984.

The main difference between this gun and the issue version is the length of the barrels, which are a civilian-legal 18-1/4". The upper barrel is chambered in .22 LR, although some Hornet and .22 WMR barrels have been made. The lower is in .410 3". The buttstock carries 15 .22 LR rounds and four .410s. Later versions of this gun had a long trigger guard over the palm trigger and a crossbolt safety, both lawyer-friendly devices not in keeping with the original design. The trigger guard prevented folding the gun as tightly as it could be before. Some all-stainless steel guns were made in lieu of the original Parkerized tool-steel configuration. A small number of experimental guns were made as pistols. These had the lower barrel chambered for

.45 Colt cartridges, with the chambers made extra long to also accept .410 shotgun shells. The bore was rifled, making for a greater spread with the .410 ammo. Springfield Armory quit importing all M6 models in 2004, and they are no longer made.

Collectors desiring to own an original issue weapon have some bureaucratic niceties to observe. First, if one of these is not currently registered, there is no way to own it legally. The original M6 issue weapons with 14" barrels have been classified as "curios or relics" for the convenience of collectors subject to the provisions of 18 U.S.C. Chapter 44 and 27 CFR Part 478. However, they are still subject to all the controls under the National Firearms Act, and are still "firearms" as defined in both 18 U.S.C. Chapter 44 and 26 U.S.C. Chapter 53.

Collectors who want to own one of the Springfield Armory M6 guns with legal 18-1/4" barrels will have no problems other than finding a preowned specimen on the open market. Since the discontinuance of these guns, they have been in high demand among collectors, survivalists and civilian aircraft pilots. Today, they sell on the usedgun market for between \$400 and \$1,200 depending on the model, caliber and condition. The original guns without triggerguards or crossbolt safeties command higher prices as do the stainless guns and those where the upper barrel is chambered for either .22 WMR or .22 Hornet.

While the original-issue guns are scarce and fraught with legal red tape to obtain, the civilian versions are still out there in some quantity. Their present owners do tend to hang on to them for their place in U.S. military history and for their still-excellent utility as survival tools. If you find one in good condition, it's definitely worth consideration.

# <sup>46</sup> SAVE YOUR BEASS!



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The SHELLSORTER is a simple product designed to reduce the time you spend sorting brass, allowing you to enjoy more time reloading and shooting. The SHELLSORTER is comprised of three pans designed to sort several common calibers. The fastest way to sort is to stack all three of the pans together on a common five-gallon bucket, yellow pan on top and black on the bottom; in that way, with a few shakes all your brass is sorted by caliber at the same time. The SHELLSORTER is made of ABS, a strong plastic that will give a lifetime of service.

K84-19972 \$39.95

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• .100 per revolution.

 Covered track for longer caliper life – keeps chips out!

- Made of hardened stainless steel.
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- Measuring faces hardened, ground and lapped.

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9mmK84-19846\$19.95.38 SuperK84-1984719.95.40 S&WK84-1984819.95.45 ACPK84-1984919.95	ristor chamber checker				
.40 S&W <b>K84-19848</b> 19.95	9mm	K84-19846	\$19.95		
	.38 Super	K84-19847	19.95		
.45 ACP <b>K84-19849</b> 19.95	.40 S&W	K84-19848	19.95		
	.45 ACP	K84-19849	19.95		

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pion himself, winner of the Masters Competition, the NRA Bianchi Cup and a top contender in the USPSA for many years. Run time: 80 minutes.



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Jillon's "Plan B" Day Planner Holster holds a handgun and a spare magazine or pepper spray, yet it fits in with business clothing and won't draw undue attention. It looks like a typical day planner, but inside there's a holster that's adaptable for either right- or left-hand draw. It fits most .380, 9mm, .40 and .45 caliber autos, including: Beretta, Colt, GLOCK, HK, Kahr, Kel-Tec, Ruger, Taurus, SIG, and Smith & Wesson. Will also hold small-frame revolvers with two- to four-inch barrels. \$24.95

"Plan B" Day Planner

K84-10252

## Concealed Carry Tote<sup>47</sup>



illon's Concealed Carry Tote accommodates all the tools you need to survive the urban jungle!

This low-profile carry case looks like a mild-manneredcomputer-nerd accessory, but it's designed for your pistol as well as your PC! Made of rugged fabric, with heavy duty zippers on all three main compartments - one designed to hold a laptop computer, one for folders and paperwork, and one in the middle for a handgun.

Inside the case are pockets and pouches that will hold spare magazines as well as folding knives, letter openers, flashlights, cell phones, full-sized 8.5" x 11" paper note pads, etc. Measures 13.5" x 11.5" x 6.5" deep.

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# <sup>48</sup> A Dynasty Recharged: Lena Miculek



By Robin Taylor, www.taylorfreelance.com Photos by 3GN (above) and Jody Lewis (right)

In two years, 19-year-old Lena Miculek Afentul has won more prize money than any other female 3-Gun shooter in history. She's beating the "tacticool" shooting wizards of either sex at matches across the country, and television appearances and sponsorships have followed. She's the new star in the 3-Gun shooting universe.

In two years? How did that happen!

Lena Miculek Afentul descends from Jerry and Kay Miculek, two legends in the shooting world. You could say she was "born into it" – that she's part of the Clark "dynasty" – but that over-simplifies her story. For quite a while, Lena wanted nothing to do with shooting.

"When I was 15, 16, I decided to totally leave (shooting) behind," she says.

Lena grew up a few hundred yards from her mother's family business – the famed Clark Custom Guns. You drive by her house, her uncle's house, and her grandparents' house (all famous gunsmiths) to get to Clark Custom. Past that, you're on the Shootout range, owned jointly by the Clarks and the Miculeks. She'd been immersed in "shooting culture" from the day she was born and wanted "something else."

"Something else" turned out to be pretty dull, so in 2010, Lena "came back" and started experimenting with different pistols.

"Nothing wowed me," she says, until she tried a revolver.

*"That* was challenging," she says. She drove a S&W 625 for a year, winning some titles before

catching the 3-Gun bug.

"I tried 3-Gun, and that blew me out of the water," she says.

Lena loves the challenges of 3-Gun. As she talked about it, her words started coming faster, with increasing intensity. This was obviously "her thing."

"USPSA is so refined, you're

looking to take off tenths of a second. 3-Gun you show up and every stage is like three USPSA stages put together. The shots are long, you have to shoot offhand rifle, shoot on the run, shoot at point-blank, one time I had a 117-yard shot with a pistol. Overall it's a lot more intriguing."

#### On The Range

Lena brings her father's speed and her mother's precision into one fearsome package. Jerry Miculek (a regular on "Impossible Shots") is one of the fastest, most well rounded masters ever to grace a range. Kay (Clark) Miculek knew no rival in 3-Gun when USPSA ran the game.

Since then the game has expanded – no, scratch that – *exploded* into life thanks to the 3 Gun Nation (3GN) television program. Four years ago you'd have been hard-pressed to find a dozen



# Afentul - The New Face of Ladies' 3-Gun

3-Gun events of any size. This year, Team Miculek will hit 26 major events from coast to coast, many of which are sold out.

Lena placed third overall in "tac optics" division at the Hornady "Zombies in the Heartland" shoot in June. That's third overall against every man and woman in the division – at a match drawing 470 people.

"It's amazing," says Lena. "There's giant interest in (3-Gun). I hope it does nothing but grow!"

#### On The Road

I caught up with the Miculeks as they drove the "Team Miculek" motor home toward the CMMG 3-Gun in Boonesville, Missouri. Together, Jerry, Kay, Lena and her husband Brock will spend most of 2014 on the road. Their longest "away" will span 28 days.

"I started counting matches the other day and lost count at 26," says Lena. "It really scares you when you look ahead at how many there are. I can only look ahead two weeks at most, or it scares me."

With each match lasting an average of three days, plus travel, there's not a lot of "home life" left.

"It's an amazing amount of work just planning. Plus we have to do all the normal people things too, like mow the grass."

And when that's done?

She had to think about that.

"Doing nothing is really nice," she said. "I enjoy that in a weird way. Plus working on the house."

Once they've had a chance to recharge, the team breaks out the video cameras to do YouTube videos. Look up the "miculek dotcom" YouTube channel, and you'll see all the members of the Miculek traveling road show.

#### **Beware The Gators**

Lena looks like any other 19-year old. Average height, average weight, modest, pretty, with a heart-shaped face and a trace of a Louisiana accent. There's nothing "intimidating" about the way she looks or behaves. Like her parents, she's pretty laid back.

Like alligators, the Miculeks blend into the background until the proper moment. When that timer goes off, the laid back part disappears and "something else" makes a sudden, dramatic appearance.

Today Lena has a supreme set of shooting skills – even her mother struggles to beat her.

"Maybe when I was in my prime, I would have given her trouble, but I don't think so," says Kay. "She's wicked fast with a long gun."

#### STC Background

I asked Lena about her Ílair for long guns. "Shotgun has been something I'm known for

"Shotgun has been something I'm known for since I won the IPSC shotgun World Shoot in Hungary," she says. For that, she credits the little-known sport of Sportsman's Team Challenge. Lena joined an "STC" team as an 8-year-old, and its lessons paid off.

"The hardest rifle target (in STC) is a one inch by one inch star at 90 yards, shot with a .22 rifle," says Miculek. "There's a diamond also. It's one inch on each side."

That's a DIFFICULT shot from the bench, yet 8year old Lena took on that star shooting offhand – under time pressure. Difficult aerial shotgun targets also appear in STC for 12-year-olds and up, again under time pressure.

"That (training) definitely helped, same with shotgun," says Lena.

Today she shoots a Mossberg 930 "JM" (for Jerry Miculek) with a Nordic Components mag tube underneath. Reloads come from Carbon Arms twin loaders – the same ones she took to Hungary for the World Shoot. She's customized her S&W M&P 15 rifle with a Hyperfire trigger, 16" Barnes barrel and Barnes handguard. It's loaded with 77-grain Nosler hollowpoints courtesy of Freedom Munitions. Her pistol isn't stock either. Her M&P Pro in 9mm wears Hi-Viz sights, a tungsten guide rod, steel mag well and extended basepads.

#### Growing Up A Miculek

While Lena was raised in the game, her 3-Gun skills didn't "just happen."

"My first year, I was really bad, I mean terrible. Ask anyone, I was really horrible."

Kay Miculek is one of the more sought-after ladies' trainers in the country, so when you're "Kay's daughter" and you don't shoot well, people ask awkward questions. It wasn't fun, says Lena, but "because of that family dynasty pressure, I'm a much better shooter now."

Most people, when put side-by-side with a better shooter will make the mistake of trying to shoot faster than their opponent – whether or not they actually have the skills to do so.

Lena grew up shooting with faster shooters, often in front of an audience. As a result, she's immune to the desire to match her opponent's pace. That's a huge advantage when it's time to shoot for the money in a head-to-head 3GN shootoff.

#### **Facing A Bright Future**

Lena won the first 3GN ladies shootoff 18 months ago in Las Vegas, beating her mother and a list of who's who to earn the \$5,000 ladies' prize. She did it again this year (at SHOT Show) with the live TV cameras rolling – only now the prize was \$25,000, the crowd was huge and the competition better. She's been racking up regional wins ever since.

With Lena now fully "in the game" the Clark/Miculek dynasty faces a bright future. If you'd like to learn more about them, look up their YouTube channel titled "miculek dotcom."

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Features an industry standard 1-1/2"-12 UNF threaded body. a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die.

K84-50050, \$384.95



**B. 50 BMG CARBIDE SIZE DIE** The only .50 BMG size die in the industry that's a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2"-12 UNF thread, and is manufactured to low chamber tolerance specifications. K84-50075, \$869.95

C. 50 BMG POWDER **MEASURE ADAPTER** For use with the RCBS .50 BMG powder measure. K84-50125, \$76.95



K84-19831, \$179.95

EXTRA "BFR" TOOLHEADS

Now Available! .408 ChevTac Conversion K84-50204 \$149.95 (Dies NOT Included)

# D

#### D. 50 BMG PRIMER SEATING DIE

One of these is included with Dillon's Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating Includes two primer punches: one flat, match-style primer punch and one cupped, milspec primer punch. K84-50200, \$149.95

E. 50 BMG PRIMER POCKET SWAGER Makes it easy to remove the military crimp K84-50001, \$299.95

E.(1) PRIMING CONVERSION Converts Swager to Priming System. K84-50003, \$76.95

F. 50 BMG PRIMING SYSTEM Allows off-the-machine primer seating. K84-50002, \$299.95

F. (1) SWAGER CONVERSION Converts Priming System to Swager.

K84-50004, \$76.95

E./F.

**RCBS LOADING ACCESSORIES THAT CAN BE USED WITH DILLON'S BIG FIFTY RELOADER** .50 BMG Manual Powder Measure

.50 BMG Seat/Crimp Die

K84-21896, \$114.95 K84-21895, \$139.95

## The Dillon Deluxe Pistol Cleaning Kit



Dillon's Deluxe Pistol Cleaning Kit includes: a Dewey Nylon Coated Cleaning Rod; Dewey bronze bore brushes in .22, .38, .40 and .45; a Dewey patch loop; a Dewey Nylon Gun Parts Cleaning Brush; a 4 oz. spray bottle of M-Pro 7 Gun Cleaner; a 0.5 oz. bottle of Snake Oil; and a 4cc tube of Snake Oil Weapon Grease. Comes packaged in Dillon's Large Utility Box.



# SACK-UPS "SAFE SACKS" FOR YOUR GUNS

Sack-Ups Protective Gun Sacks		
NEW! AR-15 Style Rifles	K84-17378	\$24.99
Handgun, 13.5″ Gray	K84-17249	7.99
Handgun, 13.5" Black	K84-17250	7.99
Handgun, 13.5″ Natural	K84-17252	7.99
Shotgun, 42" Black	K84-17253	10.99
Rifle/Shotgun, 52" Gray	K84-17247	8.99
Rifle/Shotgun, 52" Black	K84-17248	10.99
Rifle/Shotgun, 52" Natural	K84-17251	8.99
Muzzleloader, 72" Gray	K84-17254	11.99
Shotgun Rcvr., 24" Gray	K84-17257	8.99
Shotgun Bbl., 36" Gray	K84-17256	8.99
Sack-Ups Old West Gun Protect	tion	
Single-Action Revolver	K84-18000	\$8.99
Lever-Action Carbine 42"	K84-18001	10.99
Buffalo Rifle 48"	K84-18003	10.99

YOU Can Wear The "Dillon" Brand



Dillon Preci	sion, Long Slee	eve	Dillon Precis	ion, Short Sle	eve
Navy, Large	K84-18507	\$19.95	Navy, L	K84-18511	\$12.50
Navy, XL	K84-18508	19.95	Navy, XL	K84-18512	12.50
Navy, XXL	K84-18509	20.95	Navy, XXL	K84-18513	14.50
Navy, XXXL	K84-18510	22.95	Navy, XXXL	K84-18514	14.50
Gray, Large	K84-18523	19.95	Gray, Large	K84-18527	12.50
Gray, XL	K84-18524	19.95	Gray, XL	K84-18528	12.50
Gray, XXL	K84-18525	20.95	Gray, XXL	K84-18529	14.50
Gray, XXXL	K84-18526	22.95	Gray, XXXL	K84-18530	14.50
Black, Large	K84-18515	19.95	Black, Large	K84-18519	12.50
Black, XL	K84-18516	19.95	Black, XL	K84-18520	12.50
Black, XXL	K84-18517	20.95	Black, XXL	K84-18521	14.50
Black, XXXL	K84-18518	22.95	Black, XXXL	K84-18522	14.50

### Dillon's 1911 Action Impact Reducers



A n easy, affordable way to protect your favorite 1911's frame from being battered by recoil. Action Impact Reducers (6 ea.) **K84-20516 \$4.95** 





### Thinking about burying some guns?

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It's an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

applications (ammo cans, long-t DESI®PAK (2 bags, 1 card) 4-ounce bag 2-ounce bag Humidity Indicator Card, 6 pack

e containers, etc.).	
K84-21435	\$16.95
K84-14694	4.95
K84-14695	2.95
K84-21523	4.95

REDDING **Reloading Dies** 

Micrometer-Adjustable Competition Seating Dies (These are individual dies.) Competition Pistol Seating Dies \$89.95 9mm K84-10671 .38 Super Auto K84-10672 89.95 .38 Special/.357 Mag. K84-10673 89.95 .40 S&W/10mm K84-10674 89.95 .44 Special/.44 Mag. K84-10675 89.95 .45 ACP K84-10676 89.95 .45 Colt/.454 Casull K84-10677 89.95 Competition Rifle Seating Dies .45-70 Gov't \$89.95 K84-11197 Complete Three-die sets - Size, bell, seat .32 ACP K84-15521 \$59.95 .32-20 Winchester K84-11906 55.95 .38-40 Winchester K84-11838 74.95 .38-55 Win./Ballard K84-19106 75.95 .44-40 Winchester K84-11692 44.95 .45-70 Gov't K84-12700 59.95 Complete Two-Die Sets .204 Ruger K84-12547 \$52.95 .22 Hornet K84-11484 43.95 220 Swift 43.95 K84-12182 .22-250 K84-15761 43.95 .243 Winchester K84-15762 43.95 .243 WSSM K84-11193 66.00 42.95 .25-06 Remington K84-12183 .25 WSSM K84-11194 66.00 .260 Remington K84-09997 55.50 .270 Winchester K84-10822 44.95

270 WSM 6.5 Grendel 6.5 x 55mm Swedish 6.8 SPC 7 x 57mm Mauser 7mm WSM 7mm Rem, SA UM 7mm Rem. Ultra Mag. J 7mm Rem. Mag. 7mm-08 Remington 7.5mm Swiss 7.62 x 39mm Russian .30-30 Winchester .30-40 Krag 7.62 x 54mm Russian .300 AAC Blackout 300 WSM .300 Rem. SA UM .300 Rem. Ultra Mag. .300 Weatherby .300 Win. Mag .303 British 8 x 57mm Mauser .338 Win. Mag. .338 Lapua Mag. Individual Dies: Neck-S .223 Remington .22-250 .243 Winchester K84-11336 .25-06

	-
K84-18337	49.95
K84-19893	89.95
K84-11353	42.95
K84-12548	58.95
K84-11212	39.95
K84-18339	59.95
K84-18338	49.95
K84-18340	49.95
K84-11775	43.95
K84-12041	42.95
K84-09995	99.00
K84-12045	54.95
K84-29020	57.00
K84-11835	59.95
K84-09994	76.50
K84-12550	
K84-15763	49.95
K84-18341	59.95
K84-18342	49.95
K84-11354	42.95
K84-12046	39.95
K84-11691	55.95
K84-09996	
K84-11774	42.95
K84-21354	
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K84-10164	
K84-11184	32.00
K84-10172	32.00

-30

260 Remington K84-09993 37.80 .270 Winchester K84-11806 32.00 K84-11392 32.00 7mm Rem. Mag. .308 Win./7.62 NATO 32.00 K84-10165 .30-06 K84-11763 32.00 .300 Win. Mag. K84-11108 32.00 Crimp Dies .30 Carbine K84-12892 \$24.95 .32 S&W/H&R Mag. K84-11747 29.95 .45-70 Gov't K84-11977 29.95 Powder Measure, Reloading Accessories Match-Grade Model 3 BR Measure K84-10121 \$174.95 Large (7.5") Powder Reservoir K84-10123 \$9.50 X-Large (10") Powder Reservoir K84-10124 \$12.50 Powder Trickler K84-11986 \$24.95 Stuck Case Removal Kit K84-12186 \$19.95 Specialty/Custom Die Sets .30 Carbine K84-20625 \$103.95 (This .30 Carbine die set includes a Dillon Carbide size die, a Redding seat die and Redding crimp die.) .50 AE K84-14514 \$49.95 (Incl: RCBS steel size, expander, seat/crimp) .500 S&W K84-11114 \$49.95 (Incl: RCBS steel size, expander, seat/crimp) RCBS Carbide .500 S&W Size Die only 32.95 K84-19923 \$36.95



Trim Pro-2™ Case Trimmer Kit K84-43231 \$119.95 The RCBS Trim Pro-2 manual case trimmer now features a spring-loaded "universal" shell holder that will accommodate case head diameters from .250" to .625". Comes with pilot calibers: .22, .24, .25, .27, .28, .30, .35, .44 and .45. RCBS Scale Check Weights

Standard Set: 60.5 grains for powder charges

K84-12297 \$34.95 Deluxe Set: 510.5 grains for bullets, cases and powder. K84-12458 \$49.95

### **Dillon's New Bench Wrench** Fits new 1" die lock rings



characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a "naked" machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they're already mounted. The opposite end of our new wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8″ x 14 dies.

1″ Dillon Die Lock Ring	K84-14067	\$1.35
5-Pack of Die Lock Rings	K84-10669	4.15
1" Dillon Bench Wrench	K84-10842	7.95
(Buy two or more 1" Bench	Wrenches for \$7.10 e	each)
Wrench/Lock Ring 5-Pack	K84-10668	9.95

#### Apex Tactical Specialties Armorer's Block



pex Tactical Specialties' Armorers Block is designed for S&W Semi Auto M&P Pistols in all calibers, sizes and configurations, including thumb-safety models and the M&P Shield; also for GLOCK® semiauto pistols in all sizes and calibers. The Armorer's Block supports a pistol for armory work and detail disassembly. Its pre-positioned bosses, slots and holes remove pressure from critical function surfaces while pins are driven in and out. Highdensity polymer construction prevents marring of the frame while driving pins in and out. Made in USA.

K84-19536

\$12.95

5.45

6.35

10.75

### **Grace USA**<sup>53</sup> **Gun Care Tool Set**

his custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer, The screwdrivers are hand-assembled and custom hollow ground to fit scope



screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.

Grace USA Gun Care Tool Set K84-10680 \$99.95

**More Great Tools From Grace USA!** 

### Bondhus Hex Key Sets

Armorer's Block



Ball-end set	K84-13286
Gorilla Grip Sm.	K84-16822
Gorilla Grip Lg.	K84-16823
Gorilla Grip Set	K84-22142

\$29.95

Grace USA's 9-Piece Ball-End Allen Head Screwdriver Set includes the following sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 3.5 mm. Each is constructed of US 8650 Chromium-Vanadium steel alloy and is proudly Made in USA! Ball-End Allen Set K84-15063 \$49.95

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Grace USA's 7-Piece Steel Roll Pin Punch Set includes the following sizes: 1/16" 5/64", 3/32", 1/8", 5/32", 3/16", and 7/32". Each is proudly Made in USA! Roll Pin Punch Set K84-15065 \$39.95

About Grace USA: Grace USA gun care products are made with precision, and de-signed specifically for gun enthusiasts who care about keeping their firearms in ucts and look forward to providing you with durable tools that fit your needs and

#### **Doc Allen's Versatool**



oc Allen's Versatool fits easily in your pocket and functions as either a screwdriver or a wrench. The Versatool includes 11 tool bits and an extension shaft with the loop handle. The loop slides to three different positions to provide varying degrees of leverage to suit the needs of the job at hand. K84-15757 \$12.95







K04-14909	\$14.95
16 oz. Brass Hammer	
K84-15069	\$17.95
Brass Punches (8-Pc.)	
K84-14968	\$31.95
Steel Punches (7-Pc.)	
K84-15070	\$31.95
8 oz. Brass Hammer and	18-pc.
Brass Punch Set	
K84-21655	\$39.95



The B-Square 32 Piece Gunsmith Screwdriver Kit contains 11 slotted bits designed to eliminate screw head damage, 8 hex bits, 3 Phillips bits, 2 Posi-Drive bits, 2 Torx bits, 3 extra-long bits (1 each: Phillips, slotted, hex), and a 1/4" socket drive adapter. Get one for your workbench AND your range bag!

K84-18410 \$29.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included







· Weighted to simulate a fully loaded mag

- 1911 practice mag works for all calibers
- Mags for GLOCKs work in 9mm/.40 cal.
- If necessary, fitting is easily done with any file

1911/Clones	K84-16866	\$14.95
GLOCK 17, 22	K84-16872	14.95

### **D•WIPE Towels ESCA TECH, INC.**

D•WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5"x 8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces. 40 Soft Towels



K84-19916 \$4.95



One Target Stand

A Pair of Stands

K84-18237

K84-74493

K84-11697

K84-11393

One Hostage Target Adapter (Shown

A Pair of Target Spikes (Inset)

above in contrasting color for clarity.

Works only with Hartman target stands.)

**D**•LEAD Hand Soap

ESCA TECH, INC.

\$44.95

79 95

22.95

22.95

HARTMAN MFG

**Target Stands** 

Rugged!

Portable! Easy-to-Use!

Research State

8 Oz. Bottle

K84-19915 \$2.95



 Gunslinger Spring Kits

 From Lee Fisher, one of the premier

 "cowboy gunsmiths."

 Colt & clones
 K84-20510

 Ruger Blackhawk/Vaquero

 K84-20511
 \$24.95

 Marlin 94
 K84-20512

 K84-20513
 \$24.95

 Stoeger IGA shotgun
 K84-20514

 K84-20513
 \$24.95



These wooden-handled screwdrivers were designed to fit most SAA screws. SAA 2-Driver Set **K84-15486 \$19.95** 



Take out your frustrations, and build your grip strength at the same time! Just think about...oh, socialized medicine, tax increases, high-capacity magazine bans, etc.

1 lb. K84-15532 \$7.99 2 lb. K84-15533 \$14.95 Note: These Come in Assorted Colors

### TACCOM, LLC Accessories for .22 LR AR-15 Conversions 55



TACCOM's Enhanced Firing Pin for Ciener/CMMG .22 Long Rifle AR-15 caliber conversions is a directreplacement firing pin, made from 17-4 SS heat treated to a condition H900, to present a tough, hard firing pin that won't break or mushroom out after many firings. The tip has been designed to stick out of the hole only .030", so you will not damage your barrel by dry firing your weapon. K84-19538 \$13.95



The TACCOM Extreme Extractor is a drop-in part for your Ciener/CMMG .22 Long Rifle insert that will give you consistant extraction, which is KEY for a reliable firearm. This will help with your liveround extraction, depending on how well the factory has cut the chamber, and the type of chamber cut. K84-19539 \$10.95



Does your .22 Long Rifle insert move back and forth in your AR upper? The TACCOM **Pressure Plug** will apply a constant pressure on your insert, always keeping it in the most forward position when the rifle is in battery. You can install and remove the pressure plug in seconds with no tools.

K84-19533 \$7.95







The Specialized Dynamics AR15/AR10 Armorers Upper Receiver Block is made from billet aluminum and holds your upper receiver securely in order to make it easier to install barrels, free-float tubes, muzzle devices, etc. One block fits AR15s and ArmaLite and DPMS platform AR10s. (Sorry, the upper receiver pictured above is NOT included.)

K84-43234 \$59.99



Vou can become a master at using a Mil Dot reticle with this ballistic slide rule! Comes with a 24-page instruction manual. Mildot Master® **K84-14762 \$29.95** 



All Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you're working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench).

M1A (*Pictured*) **K84-1540** SOCOM M1A **K84-1540** M1 Garand **K84-1540** 

K84-15405\$45.00K84-1540950.00K84-1540832.00



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### 56 California Competition Works' Moon Clip Loading/Unloading Tools & Carriers



A. Demooner Tool	K84-18169	\$16.95
B. MoonLoad/Unload 8-Shot .357	K84-19490	39.95
C. MoonLoad/Unload 6-Shot .45	K84-19489	39.95
(Will work with #16510 8-shot EDM	.38/.357 moon clips on	Pg. 57)
D. 6-Shot Moon Clip Holder (2 ea.)	K84-18173	17.90



The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similarsized speed loaders.

"K-Frame" Model K84-21900 \$35.00 "L-Frame" Model K84-21914 \$35.00

### SDM S&W Revolver **Front Sights**

Pin-In Front Sight - \$2	28.00	1 "
.250" high, red	K84-18379	1.2
.250" high, green	K84-18380	1.3
.300" high, red	K84-18381	1.3
.300" high, green	K84-18382	
Pin-In Front Sight - \$4	44.95	1 "
.250" high, Gold Bead	K84-18565	1.3
.300" high, Gold Bead	K84-18566	

	the same same same	
		-
	"Classic" Slip-In Sight	- \$35.00
	.250" high, red	K84-18375
	.250" high, green	K84-18376
	.300" high, red	K84-18377
2	.300″ high, green	K84-18378
	"Classic" Slip-In Sight	- \$44.95
;	.250" high, Gold Bead	K84-18567
5	.300" high. Gold Bead	K84-18568

#### Tools from L. Bengtson Arms Co. for Smith & Wesson Revolvers



D. C.		
E. Blued .45 ACP Moon Clips (10 ea.)	K84-18183	9.80
Not Pictured, Generic Stainless Steel .45	ACP Moon Clips	
(10 ea.)	K84-18280	10.50
F. 10mm Moon Clips (10 ea.)	K84-18184	11.20
G. 8-Shot .357 Moon Clips (10 ea.)	K84-19228	19.95

R



**TUFF QuickStrips** are available for an incredible variety of revolver calibers from .17 HM2 to .500 Linebaugh! .22 LR-Magnum/.17HM2-HMR (10 rd.) K84-11737 .32/.327/9mm (8 rd.) K84-11738 .38/.357/.40/10mm (5 rd.) K84-11740 .38/.357/.40/10mm (6 rd.) K84-11741 .38/.357/.40/10mm (8 rd.) K84-11742 .41Mag./.45 ACP (6 rd.) K84-11748 .44 Sp.-Mag./.45 Colt/.460 S&W/.410 Shotshell (6 rd.) K84-11750 45 Auto Rim (6 rd.) K84-11751 .475/.480/.500 S&W (5 rd.) K84-11755

### W.C. Wolff Co. **Revolver Springs**

(Hammer/Trigger Return Springs) Ruger GP-100 K84-11367 \$10.50 SP-101 K84-12598 9.50

S&W | Frame K84-12189 9.00 (Mainspring/Rebound Springs)

S&W K,L,N (standard) K84-15073 \$15.00 S&W K,L,N (reduced power)

K84-15072 15.00



S&W N-Fr. Rd. Butt K84-11324 N-Fr. Sq. Butt K84-11325 K, L-Fr. Rd. Butt K84-11327 K, L-Fr. Sq. Butt K84-11326



Hogue Competition S&W Revolver Thumb Latch fits K, L, and N-Frames Stainless K84-19921 \$59.95

S&W N-Fr. Rd. Butt K, L-Fr. Rd. Butt

K84-12141 K84-12140

### Johnson Precision Mag Rack Moon Clip Retention Systems



Johnson Precision's Mag Rack™ moon clip retention system holds eight of your moon clips in place with strong magnets. The Mag Rack may be permanently attached to a belt with included fasteners, or temporarily with the optional belt loops. Mag Rack. 8-Shot 627 **K84-25367 \$149.95** 

Mag Rack, 8-Shot 627	K84-25367	
Mag Rack, 7-Shot 686 and 6-Shot 625	K84-25368	
Accessory Belt Loops	K84-25369	



Vive tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – Mark Pixler For 610/625, 7-Shot 686, 8-Shot 627 **K84-21883 \$130.00** 

### California Competition Works<sup>57</sup> .22 LR Speedloader



California Competition Works' 10-Round Speedloader for S&W Model 617.22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

CCW Model 617 Speedloader K84-12623 \$34.95 CCW .22 LR Loading Block/Case K84-12627 49.95



### **Safariland Competition Gear for Revolver Enthusiasts**

149.95

9.95



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## <sup>58</sup> Performance Parts for Your GLOCK® Firearm



# entra competition Guide Rod Kit

The Jentra Competition Guide Rod Kit for GLOCK Gen4 G-17/G-34 type slides features the largest diameter hardened stainless steel guide rod for less muzzle rise. It has a non-captured spring for faster and easier spring changes, and comes with a premium quality Wolff (15 lb.) recoil spring.

K84-17106 \$31.95

### Lone Wolf Distributors' Match-Grade Barrels for GLOCK Pistols



These replacement barrels are manufactured from the highest grade mill-select 416 stainless forgings. Standard land-andgroove rifling makes these an excellent choice if you wish to shoot lead, plated or jacketed bullets. Can be used in factory ported or stock pistols. Ready to use, pre-fit drop in. No gunsmithing required.

K84-19167	\$99.95
K84-19326	99.95
K84-19241	99.95
K84-19805	99.95
K84-19806	99.95
	K84-19167 K84-19326 K84-19241 K84-19805

### **STUL** Slide Removal Tool Fits All GLOCK Models

Engages the slide lock and provides a slide removal easier and faster. For those with large fingers, small fingers, snyone looking for a way to simplify the removal of your GLOCK slide. K84-19527 \$11.95

GLOCK 20 9x25 Dillon Conversion Barrel	K84-19807	114.95
GLOCK 21 .45 ACP Barrel	K84-19242	99.95
GLOCK 22 .40 S&W Barrel	K84-11526	99.95
GLOCK 22 9mm Conversion Barrel	K84-11527	99.95
GLOCK 22 .357 SIG Conversion Barrel	K84-19808	99.95
GLOCK 23 .40 S&W Barrel	K84-19327	99.95
GLOCK 23 9mm Conversion Barrel	K84-19328	99.95
GLOCK 34 9mm Barrel	K84-19330	99.95
GLOCK 35 .40 S&W Barrel	K84-19329	99.95
GLOCK 35 9mm Conversion Barrel	K84-19331	99.95

# **10-8 Performance Armorer Tool** The 10-8 Performance Armorer Tool is a simple, non-marring

Theo 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

### **Henning** BATTLEHOOK



GLOCK 17, 19, 22, 23, 24, 26, 27, 33 GLOCK 20, 21, 29, 30, 31, 32, 36

K84-12031 K84-12032

Small-Frame GLOCK

Large-Frame GLOCK

Most Kimber Models



TARAN TACTICAL 59

INNOVATIONS



Sight Set, GLOCK®

\$**99**95

K84-18654

K84-18655

K84-18656

ruGlo

RUGLO's Tritium/Fiber Optic T.F.0.

BRITE•SITE Handgun Sights use a combi-

nation of Tritium and Fiber Optic technologies.



K84-15381 \$84.99

Barrel-Lite

K84-10529

\$4.95



Installs in a snap and protects your GLOCK's internal parts from dust, dirt, rain, snow and lint. GLOCK Models 17, 19, 20, 21, 22, 23 (fit may vary) Model 21SF Models 26, 27, 33 Model 30 4th Generation GLOCKs

K84-18161 K84-19925 K84-10235 K84-10648 K84-17087

PEARCE GRIP, INC.



G29 (10 rd.)30 (9 rd. opt. mag.)         K84-10355           G30 (10 rd.) mag. only)         K84-10356           Kel-Tec P11 Tlarurs P1111         K84-18386           Springfield XD (9mm/.40 only)         K84-18386           Mag. extensions add additional capacity.         GLOCK 10mm/.45 ACP (+2)           GLOCK K 10377.40 (+2 or 1)         K84-18588	Grip extensions do not alter mag. c	apacity.
G30 (10 rd. mag. only)         K84-10356           Kel-Tec P11/Taurus PT111         K84-18387           Springfield XD-S         K84-18587           Springfield XD-S         K84-18587           GLOCK 10mm/.45 ACP (+2)         K84-18588           GLOCK 9(.357/.40 (+2 or 1))         K84-18588	GLOCK 26/27	K84-10346
Kel-Tec P11/Taurus P1111         K84-18586           Springfield XD (9mm/.40 only)         K84-18586           Springfield XD-5         K84-15286           Mag. extensions add additional capacity.         GLOCK 10mm/.45 ACP (+2)           GLOCK 10mm/.45 ACP (+2)         K84-18588	G29 (10 rd.)/30 (9 rd. opt. mag.)	K84-10355
Springfield XD (9mm/.40 only)         K84-18587           Springfield XD-S         K84-15286           Mag. extensions add additional capacity.         Capacity.           GLOCK 10mm/.45 ACP (+2)         K84-18589           GLOCK 9/.357/.40 (+2 or 1)         K84-18588	G30 (10 rd. mag. only)	K84-10356
Springfield XD-S         K84-15286           Mag. extensions add additional capacity.         GLOCK 10mm/.45 ACP (+2)         K84-18589           GLOCK 9/.357/.40 (+2 or 1)         K84-18588         K84-18588	Kel-Tec P11/Taurus PT111	K84-18586
Mag. extensions add additional capacity.           GLOCK 10mm/.45 ACP (+2)         K84-18589           GLOCK 9/.357/.40 (+2 or 1)         K84-18588		K84-18587
GLOCK 10mm/.45 ACP (+2) K84-18589 GLOCK 9/.357/.40 (+2 or 1) K84-18588		K84-15286
GLOCK 9/.357/.40 (+2 or 1) K84-18588	Mag. extensions add additional cap	oacity.
		K84-18589
G27/33 (+1) K84-18590	GLOCK 9/.357/.40 (+2 or 1)	K84-18588
	G27/33 (+1)	K84-18590







G-17	K84-11363	\$39.95	
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oped an integrated system to disassemble and clean all GLOCK magazines without marring, gouging, or damaging the metal liner. Quickly removes dirt, dust, powder residue and grime! Standard Mags

K84-20910 \$21.95 K84-20911 21.95



rredondo's extended magazine base pad adds capacity to your magazines! The Arredondo base pad comes with a new spring and an installation tool that also acts as a floorplate removal tool you'll need to disassemble and clean your mags. \$39.95 Small-Frame GLOCK K84-19125 Large-Frame GLOCK (not for 29/30) K84-19124 39.95 ł

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he Larry™ 8 LED Pocket Work Light is the essential handyman light. 8 powerful LEDs provide 60 lumens of bright white light. The rotating magnetic clip gives you convenient hands-free lighting. The reinforced plastic body design is shock-proof and water-resistant, making the Larry<sup>™</sup> basically indestructible. K84-15432 \$9.99



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# Powder River Precision, Inc: Perfecting Your XD/XDm



Powder River Precision X-Treme Grips: CNC Laser Cut 360° Grip Enhancement for your XD/XDm, made of high-quality adhesive-backed traction tape.

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K84-15230	16.95		
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field XD Pistols will give you a short, crisp trigger pull			
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XD/XDm made of hardened 416 stainless steel with hard-molded rubber handles designed to fit comfortably in the palm of your hand.

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D. S&W J-Frame Spring Kit	K84-14309	25.95
E. S&W Revolver Firing Pin	K84-21888	15.95



# Galco's Origin



Galco's original Jackass Rig normally has a holster on one side, a double mag pouch on the other. The heart of the OJR system is its X-shaped Spider Harness.



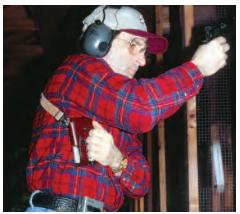
The standard OJR double mag pouch is upside-down, flapped and snapped.

#### By Duane Thomas

In 1969, Richard Gallagher, owner of the Jackass Leather Company, designed the first truly practical concealment shoulder holster. Called, logically enough, the Jackass Rig, it was the first of what today we term "horizontal shoulder holsters." Eventually the Jackass Rig was phased out of production. Also eventually, Gallagher's company, today known as Galco, reintroduced the original Jackass Rig.

The OJR (as I call it) has always been made of tough, durable horsehide. A clever harness consisting of four independently articulating straps held together between the shoulder blades with a four-leaf-clover shaped connector allows it to constantly adjust itself on the body, and makes the OJR the only shoulder holster I can wear comfortably. Adding to the comfort level, the rear strap on the holster side attaches to the *bottom* of the hol-





Thomas practices a speedload on the range from the OJR mag pouch.

ster, not the top as on many other designs. This pulls the gun into the body, as opposed to having both front and rear straps attached at top of the holster which allows the gun to bounce left and right as you move and beat you in the side.

The ÓJR comes standard with an upside down, snapped and flapped double mag pouch somewhat balancing out the gun on the other side. While this allows carrying spare ammo easily, I can tell you from experience, that pouch is not the fastest thing in the world from which to draw a spare mag during a speedload.

Galco offers left hand holsters for the OJR, and I've always been fascinated by the concept of the double shoulder holster, carrying duplicate guns, one on each side, to totally balance out the rig. Recently Galco sent me such a system set up for two Glocks. I went to the range and tested how fast I could dump one gun and draw a fully loaded

# al Jackass Rig



Thomas' double OJR system carries two Glocks.



Carrying a Glock 17 on each side, the double shoulder rig balances perfectly.



Galco's open-front HCL mag pouch performed well in Thomas' testing.

spare (what the late Jim Cirillo dubbed the "New York Reload") from the offside holster, Border Shift it over into my master hand and continue firing, measuring from the last shot out of Gun #1 to the first shot from Gun #2. For five reps, the answer was, on average, 3.24 seconds.

Galco also produces a very interesting mag pouch called the Horizontal Carrier Leather *aka* HCL. As the name indicates, this is a horizontal mag pouch (actually, like the holster itself, the way I wear it, it's diagonal), open at front, the mags retained with a friction fit. Be aware, since the HCL is not technically a part of the OJR rig (it's part of the Miami Classic system) if you mix 'n' match an OJR with an HCL, your holster/mag pouch will be two different colors. The OJR's darkest color is a deep Havana Brown, the Miami Classic is not available in Havana Brown, its darkest color is black.



Thomas goes for a spare magazine in the HCL during a slidelock reload.

Well, that's a bummer...I guess. But that's why God invented concealed carry permits. So if you ever have to shoot someone in self-defense, they won't just stand there and say, "Don't you know your holster and mag pouch are different colors? I am COMPLETELY unimpressed." Galco also sent me an OJR/HCL combo.

Five slidelock reloads with the HCL averaged 2.57 seconds. By comparison, during the same range session, five slidelock reloads from my normal, belt mounted mag pouch averaged 2.26 seconds. All the foregoing times were from concealment, from underneath a baggy green hoodie I wear on a regular basis.

The mirror image shoulder holster system is a great idea, and I'm glad I now have one in my bag of tricks. But if I actually wore a shoulder rig, it would have a Galco OJR holster on one side, and an HCL mag pouch on the other.

## <sup>64</sup>Get your "stuff" together, then keep it that way!

### **Dillon Ammunition Boxes**

Description	Stock #	Fach	10 ea.	Case(Qty.)
9mm (50 rd)	K84-13784	\$1.58	\$13.50	\$58.00(50)
9mm (100 rd)	K84-13645	1.81	15.40	66.00(50)
.38/.357 (50 rd)	K84-13476	1.79	14.70	63.00(50)
.38/.357 (100 rd)	K84-13766	2.20	18.80	80.50(50)
.44 (50 rd)	K84-13568	1.79	15.30	65.50(50)
.44 (100 rd)	K84-13680	2.92	24.90	106.50(50)
.45 ACP (50 rd)	K84-13715	1.73	14.70	63.00(50)
.45 ACP (100 rd)	K84-13574	2.83	24.20	103.50(50)
Small Rifle (50 rd)	K84-13740	2.05	17.50	75.00(50)
Medium Rifle (20 rd)	K84-13625	2.05	17.50	120.00(80)
Medium Rifle (50 rd)	K84-13665	2.90	24.70	106.00(50)
Large Rifle (20 rd)	K84-13647	2.01	17.20	73.50(50)
Large Rifle (50 rd)	K84-13231	3.20	27.30	117.00(50)

NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mauser; "9mm" series cases fit .30 Luge, 9 x 21 and .380, ".44" series cases fit .41 Mag, .44-40 and .45 Colt; and ".45" series cases fit 10 mm and .40 SRW. "Small file" cases fit .22, .223 to .7.62 x 39 length; 20 round "medium rile" cases fit .7.62 x 39, .22-50 to .30-06 length; 50 round "medium rile" cases fit .22-250, .308 to .30-30 length; and "large rille" cases fit .30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, K84-10446, Package of 100, \$6.95



Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use. Designed to keep out dirt, dust and rain.

### **Dillon AkroBins**

AkroBins are perfect for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions). AkroBins are made of heavy-duty polypropylene with perma-

nent, molded-in color (ours aré blué). Théy're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	K84-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	K84-13839	2.95	15.30	24.84
"RL 1050" Bin	K84-13484	6.95	34.92	61.92
"SL 900" Bin	K84-17125	10.50	56.94	106.92

### **Dillon Utility Boxes**

Dillon's Utility boxes are ideal for all those accessories that fon't quite fit into the compartments of your shooting bag. The large box measures  $13-1/2" \times 5-3/4" \times 2-1/4"$  and the small box measures  $4-5/8" \times 6-3/8" \times 1-5/8"$ . Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

Description	Stock #	Each
Small Utility Box	K84-13636	\$2.65
Large Utility Box	K84-17195	5.75





### Berry's Manufacturing Ammo/Storage Boxes

Description	Stock #	Each	10 ea.	50 ea.
.500 S&W (50 rd)	K84-19243	\$2.98	\$22.40	\$97.00
Note: .500 S&W Ammo	Boxes also fit .	223/.243/.30	8 WSSM C	artridges
.454 Casull (50 rd)	K84-19244	2.98	22.40	97.00
.45/70 (50 rd)	K84-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	K84-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	K84-19246	3.50	25.50	110.50
20 Ga. (25 rd)	K84-19248	2.24	16.80	72.50
12 Ga. (25 rd)	K84-19249	2.24	16.80	72.50
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4-1/2"x 4-1/2"x 1-5/8"	K84-19251	2.32	17.40	75.50
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L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10)	K84-12057
S&W N-Frame .45 ACP 6-Shot (10 Pk)	K84-12058
S&W N-Frame .45 ACP EDM 6-Shot (10)	K84-12059
S&W L-Frame .38/.357 7-Shot (10 Pk)	K84-12065
S&W L-Frame .38/.357 6-Shot (10 Pk)	K84-12066
S&W J-Frame .38/.357 5-Shot (5 Pk)	K84-12088
S&W K-Frame .38/.357 6-Shot (10 Pk)	K84-12090
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ecure Firearms Prod-Jucts' Universal Spring Tester (left) will help you determine if the recoil spring in your needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

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K84-15444

4 Oz. Liquid

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# J. Dewey Manufacturing Company<sup>67</sup>



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.27 Caliber Brass Jag	K84-10025	2.75
.30 Caliber (and up) Brass Jag	K84-10867	2.75
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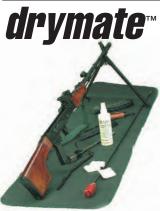
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.243 Caliber Rifle	K84-16280	K84-22091
.270 Caliber Rifle	K84-16274	K84-22085
.30 Caliber–7.62mm Rifle	K84-16273	K84-22084
.35 Caliber Rifle	K84-16281	K84-22092
.44–.45 Caliber Rifle	K84-16279	K84-22092
.22 Caliber Pistol	K84-16282	K84-22090
.38 Caliber –9mm Pistol	K84-16275	K84-22086
.4041 Caliber -10mm Pistol	K84-16276	K84-22087
.4445 Caliber Pistol	K84-16277	K84-22088
Cotton Mops		
.2227 Caliber (ea.)	K84-17089	\$1.45
.30–.38 Caliber (ea.)	K84-17090	1.45
.400–.450 Caliber (ea.)	K84-17091	1.45
16, 12 & 10 Ga. Shotgun (ea.)	K84-17094	1.60
M-16/AR-15 Breech Rod Guide/C	hamber Brush	
Breech Rod Guide	K84-10149	\$20.00
AR-15 Chamber Cleaning Brush	K84-11299	2.95
Deluxe M-16/AR-15 Lug Recess C	leaning Kit	
Lug Recess Cleaning Kit	K84-18533	\$27.95
Includes: Chamber Cleaning	Rod. Lug Recess	Cleaning
Head, Delrin Guide Sleeve		
Rolls, Chamber Brush, Chai		
Nylon Clean		
Bolt Action Rifle Cleaning Rod Gu		
All models fit .695700 bolt dia	ameter rifles	
.17222, .225, .22/250, .220 Swift		\$18.95
.243 Caliber – 7mm	K84-14197	18.95
.30 Caliber	K84-14198	18.95
.338 Caliber	K84-14199	18.95
Muzzle Guards	K04-14155	10.55
AR-15/M-16	K84-16875	\$9.95
M1-A/M-14	K84-16876	9.95
M1 Garand	K84-16878	9.95
	K84-16877	9.95
Ruger 10-22 Standard Bbl.		9.95
Ruger 10-22 Bull Barrel	K84-16879	
Ruger Mini-14	K84-16880	9.95
Brass Muzzle Guard, .30 Cal.	K84-17245	9.95
Nylon Gun Parts Cleaning Brush		<b>**</b> • • <b>•</b>
Parts cleaning brush	K84-16389	\$2.25
D annu (a A D Lind, Classica - Dia		
Dewey's AR-Link Cleaning Pin	0	
Utilizes the rear take-down		
pin in your AR-15 style rifle to	and the second se	
hold the upper and lower receivers	s la	
open for cleaning. It fits AR-15s		
open for cleaning. It fits AK-155		and the second second

hold the upper and lower receivers open for cleaning. If fits AR-15s and AR-10s with take-down pins up to. 316" in diameter. To use, 1) Depress the rear take-down pin and pull out. 2) Pivot the upper and lower receiver spart. 3) Insert the pin on the AR-Link into the upper receiver take-down pin tab. 4) Close receivers with the AR-Link inserted into the lower receiver. 5) Push the take-down pin through the channel in the AR-Link to lock the upper and lower

K84-18599

\$14.95

receivers into place. 6) Clean your rifle. 7) To remove AR-Link,



The *drymate*<sup>™</sup> Gun Cleaning Pad protects your table and firearms from scratches and spilled cleaning fluids. Machine washable, durable, stain resistant and long lasting. Gun Cleaning Pad<sup>™</sup> **K84-11313 \$19.95** 

## *drymate*<sup>™</sup> Bore-tips® Bore Cleaning Foam Swabs

reverse the above steps.



No s#1+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tangofoxtrot" look on his face. "Hi," I said (thinking fast), "I'm trying out these Bore-tips before I write the **Blue Press** copy for them. They work GREAT!"

The Bore-tips Swabs REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reuseable. .22/5.56mm (6 ea.) K84-15310 \$4.98 .243/6mm (6 ea.) K84-15311 4 98 .30/7.62mm (6 ea.) K84-15312 4.98 .357/9mm (6 ea.) K84-15313 4.98 .40/10mm (5 ea.) 4.98 K84-15314 .45 Caliber (5 ea.) K84-15315 4.98 8.98 12 Gauge (3 ea.) K84-15325 20 Gauge (3 ea.) K84-15326 8.98

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# san Combat

G.					www	YYYYY0 I.	33	R
Wilson Combat's N WETM Heavy Duty stainless flatwire MAX A. (8 rd) .45ACP Elite Tactical Magazin paper and 30-plus yea designed from the grou B. ETM (8 rd) .45ACP C. ETM (10 rd) 9mm Wilson Combat Magaz can compare for prove to remain fully loaded	VEW Elite Tac //+P rated.45 magazine spr e – "The ETM rs of 1911 an und up as a p ines – "No ott n inherent reli	ing and ti K84 started w d 1911-m remium ta K84 K84 her .45 m iability, du	azine HD +P - "The azines with exclusive me-tested ETM tube." I-18602 \$44.95 ith a blank sheet of agazine experience; totical magazine." I-12027 \$34.95 agazine on the market rability and the ability	D. Match M. E. WIL-ROG F. Officers M SHOK-BUFH Plug; six SHO Extra Power G. SHOK-BU Wilson SHO frame and sl	Mag (8 r Match Mag <b>Recoil S</b> OK-BUFF Recoil Sp JFF Syste <b>CK-BUFF</b> Mide conta JFF Kit (2	g. (7 rd) .45ACP <b>System</b> – Includes a buffers; an Extra Po ring; and a Reduced m – A 1/10" thick pol ct areas. buffers, 18.5# recc	wer Firing Pin Sp d Power Recoil S <b>K84-18150</b> y fiber buffer bet	pring; an pring. <b>\$37.05</b> ween the
	****	www	WOLI	ŦG		NSP	RIN	GS
Wolff RECO	L SPRIN	NGS	<b>CZ 75B</b> 9 Pound	K84-19348	\$7.98	16 Pound 17 Pound <i>(Standa</i>	K84-1934	
BROWNING HI-POW		¢= 0=	10 Pound	K84-19349	\$7.98 7.98	SPRINGFIELD 5"		+ 7.50
18.5 Pound COLT GOVERNMENT	K84-11373	\$7.25	11 Pound	K84-19350	7.98	14 Pound	K84-1934	
9 Pound	K84-11719	\$7.25	12 Pound 13 Pound	K84-19351 K84-19352	7.98 7.98	16 Pound 18 Pound	K84-1934 K84-1934	
10 Pound	K84-12193	7.25	14 Pound (Standard)	K84-19352	7.98	SPRINGFIELD 4.		/ /.70
12 Pound	K84-12007	7.25	SMITH & WESSON N	1&P		14 Pound	K84-1933	
13 Pound	K84-12443	7.25	12 Pound	K84-19356	\$7.98	16 Pound	K84-1933	
14 Pound 16 Pound (Standard)	K84-12338 K84-11860	7.25 7.25	14 Pound	K84-19357	7.98	18 Pound (Standa		8 7.98
16 Pound (Standard) 17 Pound	K84-11860 K84-12192	7.25	15 Pound	K84-19358	7.98	Wolff GUIDE RO		4 404 05
12 Pound	K84-12192	7.25	16 Pound (Standard)	K84-19359	7.98	Smith & Wesson	M&P K84-1935	4 \$24.95

SPRINGFIELD 5" 9/40 XD

12 Pound

13 Pound

14 Pound

15 Pound

D Magazīnes

7.25

7.25

7.25

\$7.25

K84-12465

K84-12056

K84-11377

K84-12110

18.5 Pound

COLT OFFICERS MODEL

20 Pound

23 Pound

24 Pound

B.

Springfield Factory XD & XDM Magazines 16-Rd. XD 9mm K84-11586 \$31.95 12-Rd. XD .40 K84-11587 31.95 13-Rd. XD/XDM .45 K84-11585 32.95

19-Rd. XDM 9mm	K84-15496	36.95
16-Rd. XDM .40	K84-19971	36.95
5-Rd. XD-S .45	K84-15234	28.95
7-Rd. XD-S .45	K84-15235	39.95
Two-Piece 1911 Re	coil Spring Gui	de Rod –
Machined from stai	nless steel, inclu	ides plug

and Allen wrench. K84-15724 \$24.95 Chip McCormick Corp's "Shooting Star" Magazines Designed to give the serious pistol shooter the advantage of extra

Springfield XDM 4.5

1911

1911

Wolff HAMMER SPRINGS

Wolff MAG CATCH SPRINGS

\$7.98

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K84-19339

K84-19340

K84-19341

K84-19342

shot capacity and improved performance. Floorplate drilled to accept base pads. .45 ACP SS Mag., 8-Rd. K84-10311 \$19.95

K84-19355

K84-11511

K84-11791

24.95

\$9.00

\$9.95

.45 ACP SS Mag., 10-Rd. K84-15025 \$25.95



### Evolution Gun Works

hese two-piece flat checkered mainspring housings with bolt-on mag wells are similar to the patented onepiece S&A design. The mag well and checkered mainspring housing are machined from solid bar stock steel and can be used without the mag well attached, although there will be a small dovetail below (this does not impair function). This is a great replacement for plastic mainspring housings on full-size or commander model 1911s. Stainless K84-18600 \$49.99 Blued K84-18601 49.99



California Competition Works' Magazine Storage Sleeves make it easy to organize your pistol magazines. The optional I.D. Tag/Hanger makes it less likely that you'll show up at a match with the WRONG magazines!

ine wittorito magazines:		
Four-Magazine Storage Sleeve	K84-19226	\$14.95
Six-Magazine Storage Sleeve	K84-19227	17.95
Magazine Sleeve I.D. Tag/Hanger	K84-19476	1.95

**Henning** BATTLEHOOK

### Adjustable Target Sight for 1911s



This Adjustable Target Pistol Sight is precision machined and fits in a standard "Bomar slide cut." Yeah, the services of a gunsmith are required to cut the slide (unless your 1911 pistol already has a Bomar cut) but the results are worth it. Adjustable Pistol Sight K84-18210 \$53.95

Robust Protection Sight, Volkmann 1911 for Novak Cut. K84-15385 \$72.95

MAGPUL 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

FDE **K84-43237 \$19.95** BLK **K84-43236 19.95** ODG **K84-43238 19.95** 





CHECK-MATE M14/M1A Magazines

Currently Check-Mate Industries is the largest M14/M1A magazine manufacturer for the United States Military. Check-Mate Industries is recognized as being America's number one manufacturer of M14 magazines. We offer CMI M14/M1A magazines in 5-, 20- and 25-round capacity. 5-round M14, Phosphate Finish

K84-27055 \$22.00 20-round M14, Polished-Stainless Finish K84-27056 \$28.00

20-round M14, Phosphate Finish (NSN#: 1005-00-628-9048 Gov't: 7790183) K84-27057 \$27.00

25-round M14, Phosphate Finish (The same Mil-Spec magazines Check-Mate is now supplying to the US Military.)

K84-27048 \$35.95

### Mec-Gar **Pistol Magazines** 25.95

Beretta 92 18-rd. AFC*	K84-18728	\$25.95
Beretta 92 20-rd. AFC*	K84-18729	29.95
Beretta 96 .40 15-rd. AFC*	K84-14992	29.95
Browning HP 15-rd. Blue	K84-18730	25.95
Browning HP 20-rd. Blue	K84-18731	29.95
1911 11-rd. Blue	K84-18732	24.95
Para P-14 14-rd. Blue	K84-18733	23.95
Para P-16 15-rd. Blue	K84-18734	23.95
Para P-18 17-rd. Blue	K84-18735	23.95
Ruger P-Series 9mm 17-rd. Blue	K84-18736	25.95
Ruger P-Series 9mm 20-rd. Blue	K84-18737	29.95
S&W 59 17-rd. Blue	K84-18738	25.95
S&W 59 20-rd. Blue	K84-18739	29.95
SIG Sauer 226 18-rd. AFC*	K84-18740	25.95
SIG Sauer 226 .40 15-rd. AFC*	K84-15020	29.95
SIG Sauer 228 15-rd. Blue	K84-18741	25.95
Springfield XD (not XDM) 9mm 18-rd.	K84-14988	23.99
Springfield XD (not XDM) .40 13-rd. AFC*	K84-14991	29.95
Taurus 92-99 17-rd. Blue	K84-18742	25.95
Taurus 92-99 20-rd. Blue	K84-18743	29.95
CZ-75B 19-rd. AFC*	K84-14989	29.95
*AFC = Anti-Friction Coating		

70



hese magazines are American made and feature a life-

I time manufacturers-defect warranty from ProMag.			
Polymer 32-rd. 9mm AR-15	K84-12638	\$19.95	
Polymer 30-rd. Mini-14	K84-12631	19.95	
Polymer 30-rd. AK-47 (7.62)	K84-12669	17.95	
Polymer 30-rd. AK (.223)	K84-12674	17.95	
Polymer 30-rd. AK-74 (5.45)	K84-12675	17.95	
Kel-Tec P-32 Pistol (.32 ACP)	K84-12620	19.95	





Very Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g). ZFH1500 AR15 Flashlight Mount K84-12020 \$29.95 ZSM Tactical Shotgun Mount K84-18050 39.95

ZRX Tactical Flashlight Mount



D



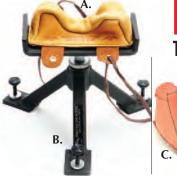
**ZFH1500** Flashlight

Mount for AR15s

**7RX Tactical** 

Flashlight Mount





### ΓOR The Original Leather Sandbag\* Rifle Rests



K84-10880	\$19.95	
K84-10883	49.95	
K84-10881	22.95	
K84-10882	26.95	
*Sand not included.		
	K84-10880 K84-10883 K84-10881 K84-10882	



illon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. Dimensions: 66" x 27.75"



"his three-piece shooting bag set is an incredible value for the money! The bags are made of durable, waterresistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

\$29.95 K84-18146 \$65.00 K84-15384 Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

### TARAN TACTICAL INNOVATIONS



The TTI Magazine Extension for MagPul AR-15 5.56 PMAGs is constructed of machined aluminum. **K84-15770 \$39.99** 



The TTI Benelli Extended AccuGuide Carrier is the first extended carrier ever manufactured from one solid piece of SAE 304 Stainless Steel, which eliminates the need for welding. It is heattreated and polished, providing optimal performance. The Carrier features an extended guided rail on each side to assist in centering the round while reloading. It will provide you the speed and comfort of not having your thumb torn up after reloading. Compatible with: Benelli M1/M2/M3/SBE, Versamax. K84-15769 \$79.99



 Kagna-Matic's Carbon Removal Tools quickly remove carbon

 CRT-15 (AR15/M16)
 K84-11705
 \$49.95

 CRT-25 (AR10/SR25)
 K84-29025
 49.95

 CRT-14 (M1A/M14)
 K84-29823
 41.99

MagPul MagLink<sup>TM</sup>



### MAGPUL QD SLING SWIVEL



### **TACCOM, LLC Mag Extensions**



TeCCOM Five-Round Magazine Extensions for MagPul Gen 3 PMAG 40-round 5.56 magazines and current M3 Generation (20- and 25-round) 7.62 PMAGS are designed to fit and function without modification. Previous-generation 20-round 7.62 magazines can be modified to work with the extension. The 5.56 extension will also work with PMAG 30-, 20-, and 10-round magazines, but will not lock in place (instructions for use included).

A. 5-Round 7.62 Extension	K84-19542	\$24.95
B. 5-Round 5.56 Extension	K84-19541	18.95



In "MIL-SPEC Speak," this is a KIT, CLEANING, BUTT STOCK M16A2 RIFLE, which contains: ROD, CLEANING, SMALL ARMS: M11E3; CASE, SMALL ARMS ACCES-SORIES; BRUSH, CLEANING SMALL ARMS; BRUSH, CLEANING SMALL ARMS: CHAMBER; AND BOTTLE ASSEMBLY LSA 5 OZ. It just doesn't get much more MIL-SPEC than that.



F



Buffer Technologies' Recoil Buffer™ reduces felt recoil and increases muzzle control. Easy installation.

Beretta 92	K84-18539	\$24.95		
(Includes buffer and guide rod.)				
Browning HP	K84-18540	9.95		
CETME	K84-18541	19.95		
CZ 75	K84-18542	9.95		
FN FAL	K84-18543	14.95		
GLOCK (pictured)	K84-18545	9.95		
HK 91	K84-18544	19.95		
Ruger 10/22	K84-10526	9.95		
Ruger Mini-14	K84-10525	14.95		
SIĞ 220/226	K84-19123	24.95		
S&W Model 41	K84-18486	9.95		

K84-15383 \$14.99 | Brass Catcher K84-15478 \$9.99 | S&W Model 41 K84-18486 9 800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com



eveloped from the experi ence of the MagPul® Team, the B.A.D. Lever™ is designed to improve the speed and efficiency of the AR-15/M-16 by enabling the shooter to manipulate the bolt catch without moving away from the ready position.

MagPul B.A.D. Lever K84-27058 \$29.95

\$14.95

AGPUL 30-Round polymer PMAG GEN M2 M-16/AR-15 magazines. K84-12644 \$14.95

AGPUL's Enhanced Self Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design. 3-PL K84-12606 \$6.95

ounts and Front Sw



B. he GSRC CQB Sling was designed as a mission-specific sling for CAR-15 Ambidextrous CQB Sling Mount without slots (pictured CQB operations. It attaches only at the rear of the firearm and almounted on rifle above) K84-19170 lows the operator to quickly transition to a handgun if necessary.

he MagPul® Enhanced Trig

ger Guard™ is a black

anodized aluminum drop-in

replacement for the AR15/M16

weapons platform. It features a

shallow "V" shape for better use

of gloves in tactical shooting or

folding and has rounded edges.

K84-12611

cold weather operations. It's non-

Aluminum Trigger Guard

\$10.05

\$39.95 A. CQB Sling With Quick-Release Hook K84-19172 CQB Sling Without Hook (not pictured) K84-19173 \$24.95 B. CAR-15 Ambidextrous CQB Sling Mount with slots \$14.95 K84-18968

	K84-19169	\$24.95
D. Remington 870 Shotgun Ambidextrous	· 0	
	K84-19168	\$34.95
C. A2-Style AR-15 CQB Right-Hand-Only	Sling Mount	

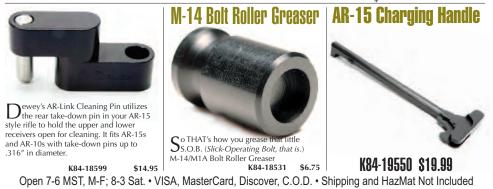
### Viking Tactics V-TAC MK1 Sling

Viking Tactics' V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

Viking Tactics Sling for CAR-15 Viking Tactics Sling for FN-FAL/HK-91

K84-11961 \$34.95 K84-11962 40.00





## <sup>74</sup>J. Dewey Manufacturing Company AR Gas Tubes



### N Works XMR

**EXTENDED MAGAZINE RELEASE FOR AR-15s** 

AZINE RELEASE allows you to rapidly change mags without disrupting your shooting position. The XMR features an



ergonomic design that is four times larger than factory magazine buttons and is contoured for positive depression and reduced slip. Anodized in your choice of matte black (pictured), ODIN green, red or tan.

Black XMR Green XMR Red XMR

K84-11996 \$19.95 K84-11998 19.95 K84-11997 19.95

### Emergency AR(epair) Kit Crucial Parts for Your AR-15



he Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/ trigger pin, take down detent and spring. K84-19460 \$19.95



he Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for "flat-top" rifles equipped with low-mounted optics. K84-10379 \$18.95

**Jerry Miculek** AR-15 Compensator



erry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be "clocked" for left- or righthanded shooters. Used by many top threegun competitors.

K84-11328 \$49.95

### **KNS Precision, Inc.**



Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required. K84-19927 \$7.95

### **T**RU **Tactical Sights**

**AR15** Tritium/Fiber Optic **Front Sight** K84-18626 \$69.95

### AccuWedge

he AccuWedge fits between the upper and lower receiver on your AR-15, removing excess movement. AccuWedge K84-19122 \$4.95



-Accessories' AR-15/M-16 Brass Deflectors are CMP/NRA approved for service-rifle competition. Now you can pile your spent brass at your feet instead of wasting time hunting it down.

A. Standard AR-		\$19.95
B. Flat-top	K84-12542	19.95
C. Removable C	Carry Handle	
	K84-12543	19.95

### **AR-15 Extractor Upgrade**



he AR-15 Extractor Upgrade increases the tension on the extractor, pushing it deeper into the cartridge extractor groove. K84-19121 \$12.95

# JP Enterprises, Inc. Tactical Performance Gear<sup>75</sup>



76 C-MORE SYSTEMS STS STS TRANS	al Sight	RTS RTS Colt Scout Sight	
C-More Systems RTS Sight features a built in Pica Weaver style rail mount.	t <b>inny</b> / Polymer 8 MC		\$259.00 309.00
		ms Tactical Sight features an A-2	
	419.00 aperture sight	t and mounts to flat-top AR-15s	,
C-More Systems STS Sight is the smallest C-More	made   Aluminum 61	MOA Black <b>K84-11444</b>	\$444.00

STS 3.5 MOA, Black K84-14345 \$399.00 STS 7 MOA, Black K84-14346 399.00 STS Mount, Large Glock K84-14367 39.99 STS Mount, Small Glock K84-14372 39.99 STS Weaver/Picatinny Mount K84-14373 47.99

and many specialized mounting options are available.

STS 30mm Scope Tube Mount	K84-14379	47.99
STS 1" Scope Tube Mount	K84-14474	47.99
CR2032 Lithium STS/RTS Battery	K84-14721	5.00
C-More Systems Railway Sight		
Polymer 8 MOA Black	K84-16413	\$249.00
Aluminum 8 MOA Black	K84-14611	299.00
C-More Systems Tactical Railway Sight features a built-in		
snacer to co-witness with sights on flat-ton AR-15s		

Polymer 8 MOA Black	K84-16511	\$259.00
Aluminum 4 MOA Black	K84-14612	309.00
C-More Systems Tactical Sight fe	atures an A-2	Style rear
aperture sight and mounts to flat	t-top AR-15s	
Aluminum 6 MOA Black	K84-11444	\$444.00
Polymer 6 MOA Black	K84-11605	399.95
C-More Systems Colt Scout Sight		
Aluminum 6 MOA Black	K84-16808	\$368.00
Replacement Modules for Railway/Scout/Tactical Sights		
2 MOA Dot Module, Polymer	K84-14620	\$49.00
2 MOA Dot Module, Aluminum	K84-14643	49.00
4 MOA Dot Module, Polymer	K84-16415	49.00
4 MOA Dot Module, Aluminum	K84-14691	49.00
6 MOA Dot Module, Polymer	K84-16416	49.00
6 MOA Dot Module, Aluminum	K84-14696	49.00
8 MOA Dot Module, Polymer	K84-14717	49.00
8 MOA Dot Module, Aluminum	K84-14720	49.00
Railway/Scout/Tactical Battery	K84-17034	4.00

## Marksman Tactical Scope

he Designated Marksman Scope fills the requirements The Designated Marksman Scope mis the reg big-game hunter who needs a quick sighting system at ranges of five to 500 yards. The "Dot in a Donut" reticle allows for fast, natural aiming. The shooter's eye lines up the circle at close range, and the one-MOA dot gives accuracy at the longer ranges. Range estimation is straight forward by use of the circle out to

> 500 yards. Compact design, 30mm tube and bright illumination of the reticle are just a few of the many features of the DMS-1. Bright red illumination of the reticle adds to the quickness of the sighting system in day and low-light conditions. At one power it works well as a reflex sight and at longer ranges the four-X magnification gives increased accuracy.

> > K84-19458 \$249.95

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# **1895: Winchester**

#### By Brian Dervin Dillon, Ph.D.

No rifles conjure up the mystique of the American West better than Winchester lever-actions. Oliver F. Winchester (1810-1880) was an investor who took over the failed Volcanic Arms Company in 1857. The .36 caliber Volcanic rifles and pistols pioneered both the lever action and the underbarrel magazine tube. The latter also dictated the bullet shape: since the rounds were stored nose-toprimer, inadvertent discharges would have been inevitable with anything other than a flat-nosed design. The caseless Volcanic rounds, essentially just hollow lead bullets filled with black powder and a primitive central primer, were unfortunately anemic and erratic. Five years later, Winchester promoted the 1862 Henry 16-shot, lever-action rifle. The Henry, with its more reliable .44 Rimfire cartridge, was carried in small numbers by a few Union troops in the Civil War, and by a few more civilians and lawmen immediately afterwards.

The first lever action marketed under Winchester's own name, like its Henry predecessor, was also a .44 Rimfire. It appeared in 1866, the year also providing the model number. The Model 66 rifle held 17 .44 Rimfire rounds, the carbine 12. Amongst its most important improvements was the loading gate on the side. Now the magazine tube was permanently enclosed. Just over 170,000 Model 1866 Winchester .44 Rimfire rifles were made.

But the .44 Rimfire cartridge had serious shortcomings. The rounds could go off if dropped or if anything heavy were dropped on them, individually or in their boxes. Conversely, they did not always fire when supposed to. Their primers were so chancy that double firing pins opposite each other at 90 and 270 degrees were necessary. The frequent misfires could often be cured with a slight rotation, re-cocking the hammer, and giving the round a second try, a method still familiar to modern .22 rimfire shooters. Worst of all, with only 28 grains of powder, the .44 Rimfire was, in the words of one authority, "laughably underpowered" with correspondingly low velocity for its 200-grain bullet. Its range was short and its ballistic curvature closer to that of a mortar shell than to a straight line. The rifle design was sound; it just deserved a better round.

The new cartridge came in 1873, along with a new model Winchester to shoot it in. Still a .44, the 200-grain bullet was now held by a much stronger, and for the first time, reloadable, centerfire casing. Its powder charge was upped to 40 grains, almost twice that of the rimfire. The new round was designated the .44 W.C.F. (Winchester Center Fire) but guickly became known as the .44-40. Colt soon chambered its revolvers for the Winchester rifle round. The concept was extended to a second caliber, .38-40, in 1878, and then, in 1882, to a third, .32-20. Folks out west who thought that the same cartridge in both rifle and pistol was the best idea since the saddle horn now had three chamberings to choose from. The Model 1873 Winchester was made for exactly 50 years, with just over 700,000 produced.

In 1876 another new model rifle appeared, bigger, heavier and designed for a more powerful round, the .45-75 Winchester Center Fire. This was the civilian answer to the .45-70 government round, standard in the U.S. Army's single-shot trapdoor Springfield rifles and carbines. The Winchester round was a bottleneck, and used a much lighter bullet (350 grains) than the 405-grain .45-70 carbine cartridge or the 500-grain long rifle behemoth. Fans of the new round and the gun chambered for it were as diverse as Dakota rancher Teddy Roosevelt and the R.C.M.P., which issued it to its Mounties.

A decade later, the new Winchester Model 1886, with a very strong action designed by John Browning for long casings, was finally chambered for the .45-70 Springfield round. Then it became available for a bewildering array of cartridges like .38-56-255, .38-70-255, .40-65-260, .40-70-330, .40-82-260, .45-90-300, .45-110-300 and .50-110-450, the largest of them very bad medicine for big game like Elk and Grizzly Bear.

A completely new rifle, the model 1892, was an intentionally scaled-down version of the big Model 86, chambered, at first, for all three of the

# **Goes Smokeless**

Figure 1: Uncle Jack Dillon's 12th birthday present, an octagon-barreled Model 1894 Winchester. The rifle was made in 1895, the first year of chambering for the new, smokeless, .30-30 cartridge. Grandpa Dillon, Jack's father, bought the gun used, in good condition, off the wall of a Sausalito, California, barbershop in 1927 for \$2.00. Pre-teenage gunsmith Jack cut down the magazine tube, made his own handloads, and went hunting. The first deer he killed with it was where, eight years later, the Golden Gate Bridge would be built.

old rifle/pistol cartridges that had made the Model 73 so popular. The 92 was lighter, yet stronger, than the venerable model 1873, and more shooters bought it than the older gun. Forty years into its run, the one-millionth Model 1892 was made. They continued to be sold until 1941.

By the early 1890s, however, the handwriting was on the wall for black powder cartridges. European military applications, especially in Germany, had completely changed over to smokeless propellants as early as 1888. Winchester's first venture into smokeless technology was in 1894, when it began making the new .30-40 Krag-Jorgensen round to satisfy a federal contract. Winchester realized that to maintain its market position new rifles taking advantage of the high pressures generated by smokeless powder should be offered. Two different designs pursued this goal: the Model 1894, and the Model 1895.

Winchester's Model 1895, its first lever gun with its tube replaced by a box magazine, could safely handle round-nosed and even the new Spitzer bullets, both much more aerodynamic than the old flat-noses. The Model 95 was chambered for the .30-40 Krag, not a true Spitzer, but at least a round-nosed smokeless cartridge. Many Spanish-American War volunteer officers, who had to purchase their own rifles or carbines in 1898, opted for the Model 95 in .30-40; Teddy Roosevelt was one of them. Eventually, the Model 1895 was chambered for more powerful cartridges, like the .30-06 and .405 WCF. In the latter it became the favored saddle gun of the Texas Rangers, who used it into the 1920s. But the Model 95 would never be even remotely as popular as the other Winchester smokeless lever action, its contemporary, the Model 1894.

The Model 1894 Winchester was another John Browning design, similar to the Model 92 in size, weight, and external dimensions, but employing much stronger steel in its receiver and action. A conventional lever gun like every Winchester repeater since the 1862 Henry, the Model 94's tubular magazine still dictated a flat-nosed bullet. Just under 15,000 1894 Winchesters were made during its first year of manufacture, but these were only chambered in the old .32-20 and the newer .38-55 black powder rounds, because production problems had delayed the arrival of the more powerful smokeless cartridges.

The Model 94 first went "smokeless" in 1895, its second year of production. Once again, fewer than 15,000 were made. The Winchester 94 was now offered in two brand-new, smokeless calibers, .25-35 and .30 Winchester Center Fire. The smaller caliber never caught on, but the harder-hitting larger round grew more popular year after year. Its flat-tipped, 170-grain bullet was backed up by 30 grains of smokeless powder inside a bottleneck casing. The very first guns chambered in this new round were stamped .30 W.C.F.; before too long they were being called .30-30s. In 1902 a slightly larger cartridge, the .32 Winchester Special, a bottleneck like its little brother, was introduced, but it could never hold a candle to the .30-30 in popularity. The .32 Special nevertheless offered a "fix" for .30-30s that had been "shot out," or fired once too often. These could be re-bored and re-chambered for .32 Special, and enjoy a second lifetime.

Cowboys, farmers and bandidos alike loved the .30-30. It became the most popular gun of the Mexican Revolution from 1910 to 1923, and even had a song written about it: Carabina Treinta-Treinta. The millionth Model 94 came in 1927, the five millionth in 1981. A very great difference, however, exists between early and late Model 94s. All 2,600,000 guns produced before 1964 were high-quality, American-made products. Later rifles were made with less attention to fit, finish and materials. The last were manufactured overseas, in a country whose government prohibits private gun ownership, where the people making them cannot legally own them. Most serious shooters and all collectors, consequently, avoid post-1964 Model 94s.

Uncle Jack Dillon (1915-2001) is already familiar to readers of **The Blue Press** from earlier issues. As a youngster in the 1920s his life, lived largely out-of-doors, was so rough and tumble that he made Huck Finn look like a city kid by compariXII son. lack hunted and fished in the mountains and on the shoreline of Northern California's Marin and Sonoma Counties, first when only four or five with his dad, then, from the time he was eight years old, by himself. Jack wanted to be a gunsmith, so, from a very young age he was surrounded by rifles, pistols and shotguns of all kinds, all degrees of decrepitude and all stages of disassembly. Most of what little money he had was used to buy gun parts. At age 10 Jack found a drowned sailor on one of the local beaches. Two vears later he talked the U.S. Navy at Mare Island into giving him and his buddies a WWI surplus, 40-foot whaleboat. This became their plaything on San Francisco Bay and along the rocky Northern California coast. The kids would row or sail to hunting and fishing spots only reachable by boat, sometimes even out through the Golden Gate to the Farallone Islands and back again, far from any parental constraints.

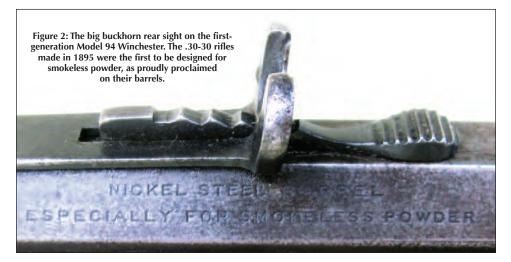
Sausalito, California, was a hick town in the 1920s, and a bootlegger's paradise. It was the nearest place with plenty of anchorages just across the water from thirsty San Francisco, yet outside the jurisdiction of that town's law enforcement. Building and repairing rumrunners was a good business in the many small shipyards that dotted the Sausalito waterfront. Still only 12, Jack got a part-time job in one of these shipyards. He was hired while grown men were turned away because he came highly recommended by the captains of the local fishing fleet.

The Sausalito fishing fleet was blessed once a year by the priest at the Star of the Sea Church, but secular protection of the catch was provided by Jack Dillon, the young Irish kid with the rusty old rifle. Jack made money as a pint-sized market hunter beginning in 1925 when he was only 10 years old. He shot seals and sea lions on San Francisco Bay and along the shoreline of the Golden Gate years before the famous bridge was built there. The Salmon fishermen were constantly getting the marine mammals tangled in their lines or

losing their catches to them at the last minute. So, a bounty of a buck a flipper was paid. "Right flipper only" was the rule set by the mostly Portuguese and Italian fishing boat captains. Young Jack shot the waterdogs with an old, .30-40, Spanish-American War Krag-Jorgensen carbine, the first bolt-action gun available as surplus to the general public. Jack's dad had carried a Krag in the Philippines, China and in California before the U.S. Military moved on to the .30-06 Springfield, so there was nothing unusual about the gun or the round. lack handloaded his own .30-40 rounds for the Krag; the cost was carefully calculated at 18¢ each. With luck, he earned 82¢ each time he squeezed the trigger, a king's ransom for a 10-yearold kid in 1925. The trick was to hit the animals close to shore so that they would not sink, precluding flipper removal. After each shot, a dunking in the waves, knife in hand, and a battering against the rocks of the shoreline, pounded by the breakers, was often a necessary part of the deal.

But the Krag was a beater with none of the cachet of the "Old West" guns seen in the nickel Saturday matinees at the Sausalito theater, in the hands of William S. Hart and other, less famous stars of the silent "horse operas." The rifles and carbines shot by these sagebrush heroes were, of course, Winchester lever-actions, Model 92s or 94s. Jack didn't really *need* a Winchester since he already had the rusty, beat-up, boxcar Krag, but he *wanted* one nonetheless. His dad and brothers were told to be on the lookout for a Model 94 at the right price.

Jack Dillon's hometown was too small to have a gun store, although there were plenty of these across the water in San Francisco. The local hardware store could order new rifles, pistols or shotguns from the tattered catalogs behind the counter, but then, as now, few people were willing to buy something sight-unseen, not already handled and personally inspected. And, of course, the best deals were on used guns, none of which ever showed up in a catalog. Fortunately, the



local barber was also a firearms aficionado and he had a sideline as a used-gun dealer. His stock was up on the wall opposite his barber's chairs. People getting haircuts, consequently, were a captive audience, staring at the guns for sale only a few feet away.

One day in 1927, while 11-year-old Jack Dillon was at the barber he spotted an old .30-30 Winchester in good shape up on the wall. At the time a haircut cost a dime, but a brand-new Model 94 went for \$20, an astronomical sum for a kid. Once his ears had been sufficiently lowered, Jack checked out the used rifle. When Grandpa Dillon came in for his next trim, the barber mentioned

how taken his son had been with the Winchester. Shortly thereafter the gun came off the wall and was given to Jack for his 12th birthday, a present from his father. The price was right: \$2.00.

Jack customized his 32-vear-old rifle by cutting down the magazine tube and by filling the rectangular relief on the barrel's underside with lead, then smoothing it out. His Winchester now looked like a sporter. Then he bought the dies and began handloading for his new gun. Not too long afterwards lack killed the first Mulev

buck with his "new" .30-30, on the Marin headlands, exactly where the North Tower of the Golden Gate Bridge would be built eight years later. The Winchester, young Jack's pride and joy, was never taken out after waterdogs either in the whaleboat or on foot along the rocky shoreline. Instead, the old Krag was exposed to the constant salt spray and occasional dunkings.

Thirty-five years after Jack Dillon got the Winchester as a birthday present, I became aware of the old rifle, and conceived a great desire for it. Uncle Jack had two daughters, but no sons or grandkids, so as his nephew I was the closest thing to a male offspring. Some stress in our relationship developed in the late 1960s, between the young redneck hippie (Figure 3) and the older U.S. Army Colonel, but we both still loved guns, in this case, the same gun. After my own inevitable trip to the barber, Jack gave me the old Winchester, saying that his dad, my grandfather, who died long before I was born, would have wanted me to have it.

Some modern rifle shooters with more money than experience denigrate the old Winchester lever-action design and pooh-pooh the .30-30 cartridge as obsolete. They never fail to tell you that you cannot mount scopes on top-ejecting Winchesters, and that a flat-nosed bullet can never

travel as far or as fast as a same-caliber Spitzer, Both comments are, of course, absolutely true. I would be amongst the first to jump up and cheer for the .30-06 as the premier North American game round and most effective military cartridge of all time, bar none. But I firmly believe that there is still and will always remain a practical use for the old, reliable, .30-30.

Not every gun out there must be a delicate, pampered, ridgeline-to-ridgeline, benchrest, scoped sniper rifle. Not every gun should live in a padded case like a Stradivarius 99 percent of the time. Some can just be tossed under the truck seat between outings. And, many of us who have

Figure 3: Peace, love, and shootin' irons. The author at age 16 with Uncle lack's Winchester Model 94 .30-30 and Grandpa Dillon's 1876.45 Colt Peacemaker. Mill Valley, California, 1969. After a haircut, both guns became mine. Jack Dillon photo

spent our lives with guns very close to hand truly believe that using scopes is cheating. Just try running through the jungle or tall chaparral all day long, day after day for a few months, or - where permitted try night hunting, and vou will find that the scope once considered so essential now just gets in the way, hindering, not helping, most of the time.

With big buckhorn rear sights providing quick acquisition for snap-shooting at running deer or pigs, and rapid follow-up shots coming very easily from

the smooth and fast lever action, a Model 94 beats a scoped bolt-action for moving targets every time, hands down. And, as a brush cartridge, the .30-30 is a winner, and always has been. Over the past 120 years it has killed more deer, certainly in the California chaparral, where few shots are made at over 100 yards, than all other calibers combined. And throughout Latin America, the treinta-treinta remains the deer rifle. I have three .30-30s in my gun safe, both Winchester and Marlin, and I love shooting my handloads in all of them. But the most fun to shoot, especially rapid fire at multiple or at moving targets, is Uncle Jack's old 1927 birthday present, a true blast from the past.

About the Author: Brian Dervin Dillon is a fifth-generation Californian, a third-generation handloader, and a regular contributor to The Blue Press. He is an archaeologist and historian who earned his Doctorate at UC Berkeley and has done fieldwork in five different countries. Dillon has been a safe shooter for 53 years. He is an NRA Certified Rifle, Pistol, Shotgun and Reloading Instructor, and a BSA Merit Badge instructor who has taught Boy Scouts to shoot safely in four western states. His handloads for the 1895 Winchester .30-30 are made to the same specifications as those made by his Uncle Jack 87 years ago.

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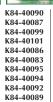
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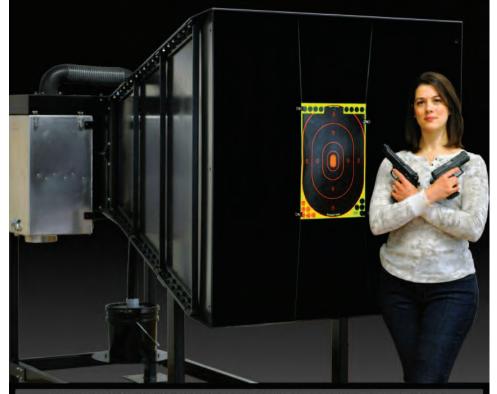
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The M2 Chronograph comes with sensors, screens and one two-foot mounting bracket. A nylon carrying case and tripod are available options. The CED7000 Shot Timer is a breakthrough in technology. No other timer to date offers this combination of advanced features, compact size and light weight. This is the "next generation" Shot Timer here today! Comes with a rechargeable battery with low-battery LCD indicator and a universal charger.

# **Cavalry Arms Medical Trauma Kits**

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The Cavalry Arms Medical P.T.K. (Personal Trauma Kit) contains a 15-gram package of Celox granules to control serious bleeding, Nitrile gloves, a high-intensity Chem-Light, a six-inch Emergency Bandage with a second pad, and a 4.5-inch Kerlix Roll.

The A.T.K. (Advanced Trauma Kit) contains one 15gram package of Celox granules, Nitrile gloves, a CPR Face Barrier, two VioNex Anti-Microbial Wipes, a highintensity Chem-Light, two 4-inch Emergency Bandages, one 4.5-inch Kerlix Roll, two 2-inch Kerlix Rolls, one 3inch Elastic Bandage, and two 5 x 9-inch sterile Abdominal Pads. All contents of both kits are currently in use by real-world combat medics.



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> > See Page 75



California Competition Works Magwells for GLOCKs See Page 37

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