



PERSONAL PROTECTION FOR RESPONSIBLE CITIZENS

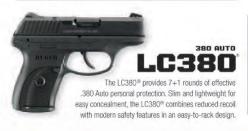


RUGER COMPACT HANDGUNS

Ruger offers lightweight, compact handguns for every personal protection need.









Join Ruger and help us raise \$4,000,000 for the NRA. **VISIT: RUGER.COM/2MILLION**



Dillon's RF 100 Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing





Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler L60-97077 \$317.95 Sm. Primer Filler L60-97111 317.95 Lg. (Euro. 220v) L60-97112 327.95 Sm. (Euro. 220v) L60-97113 327.95 Sm. Conversion L60-17903 47.95 Nylon Packcloth Dust Cover

L60-11143 14.95





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"Watch Your Front Sight!"

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Kicks Like a Mare's Leg

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1900: Grandpa Dillon Rides the Dragon

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Product Safety Warning and Recall Notice for IMR°4007SSC Powder

Shawnee, KS, September 2, 2015 – IMR Legendary Powders is officially announcing a product safety warning and recall notice for IMR 4007SSC on the six lot numbers listed in red below. IMR has received reports that this particular powder in 1lb. and 8lb. containers may have become unstable due to possible rapid deterioration. Use of this product from these lot numbers shown on the enclosed label may result in spontaneous combustion, fire damage or possible serious injury.





What to do:

- Stop using this product immediately! Fill the powder container with water, which will render the product inert and safe for disposal.
- Mail, e-mail or FAX a copy of the powder label showing the lot number to the contact information below. Include your name, address, phone and e-mail.
- Replacement choice of any other IMR smokeless powder product will be shipped to you for no charge.
- **4.** If you have loaded the powder subject to this recall into ammunition, we recommend that you *pull the bullets*, remove the powder and wet the powder with water for safe disposal.

IMR deeply regrets any inconvenience this may cause, but we believe in *safety first*. Contact information: IMR Powder Company, 6430 Vista Drive, Shawnee, KS 66218; e-mail, help@imrpowder.com; website, imrpowder.com; or you can call 1-800-622-4366 or 913-362-9455 and FAX 913-362-1307.

THE BLUE PRESS

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.







DOUBLE TAP DUELING TREE



GRAVITY
PLATE RACK



.338 LAPUA



THE SPARTAN

- MADE WITH 3/8 INCH THICK AR500 ARMOR PLATE STEEL
- UNMATCHED IN DURABILITY
- ENGINEERED FOR SAFETY

SALUTETARGETS.COM

503-439-3006

DILLON2015 FOR 10%





SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.

RL 550B

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

SUPER 1050

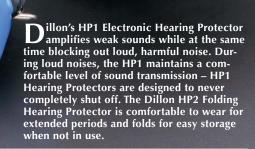
Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

Dillon Progressive Loading Machines: Facts & Figures

Dilloi	i i i ogi oddivo Ed		1011111001	I doto G	i i igai oo
		Square Deal B	RL 550B	XL 650	SUPER 1050
COST		•			
	Base price	\$384.95	\$439.95	\$566.95	\$1739.95
	Caliber Conversion price range	\$86.95-96.95	\$45.95-55.95	\$77.95-87.95	\$122.95-202.95
RATE					
	Cyclic rate (Rounds per hour)	400	550	1000**	1200
	One hour production rate	350	500	800**	1000
	Caliber change time	10 min	5 min	10 min	20 min
FEATURES					
	Number of stations	4	4	5	8
	Auto index	yes	no	yes	yes
	Auto Casefeeder	no	optional	optional	standard
	Uses standard (7/8" x 14) dies	no	yes	yes	yes
	Powdercheck System	no	no	optional	optional
	Primer Early Warning System	standard	standard	standard	standard
	Failsafe Powder System	standard	standard	standard	standard
	Separate Crimp Station	yes	yes	yes	yes
SPECIFICA	TIONS				
	Primer magazine capacity	100	100	100	100
	Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
	Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
	Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
	Height required above bench***	34 in.	35 in.	44 in.	43 in.
	Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBERS					
	Pistol	.32 S&W45 Colt	All common	All common	All common
	Rifle	N/A	All common	All common	.22330-06
*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.					

HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics





Dillon Hearing Protectors

HP1 (NRR 21) Electronic Hearing Protector, Blue

L60-10157 \$135.00 k L60-10156 135.00

HP1 Electronic Hearing Protector, Black L60-10156 HP2 (NRR 21) Non-Electronic Hearing Protector, Blue

HP2 Hearing Protector, Black
HP1/HP2 Replacement Ear Cushions
Hearing Protector Belt Clip
L60-13020
19.95
L60-19022
10.00
L60-13020
3.29



SQUARE DEAL 'B' ACCESSORIES

A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons



locator buttons. \Box		
.32 S&W Long/H&R Mag. (.32 S&W Requires X-Small	L60-16774 Powder Bar L60-20780	\$96.95 \$29.95)
.380 ACP	L60-20246	86.95
.38 Special	L60-20240	86.95
.357 Magnum	L60-20240	86.95
.38 Super	L60-20229	86.95
.38 Super Comp	L60-20275	86.95
9mm	L60-20241	86.95
.40 S&W	L60-20469	86.95
10mm	L60-20469	86.95
.41 Magnum	L60-20247	86.95
.44 Special	L60-20242	86.95
.44 Magnum	L60-20242	86.95
.44-40 Winchester	L60-21035	86.95
.45 ACP/.45 GAP	L60-20123	86.95
.45 Colt	L60-20248	86.95
.45 S&W Schofield	L60-20417	86.95
SOUARE DEAL 'B' OU	ICK CHANGE (No	t

DUICK CHANGE (Not Pictured) Toolhead and powder measure.

L60-16378, \$99.95 'SDB' POWDER MEASURE L60-20001, \$76.95

B. SQUARE DEAL 'B' **TOOLHEAD**

Extra toolheads keep all your adjustments the way you left

L60-20113, \$31.95





C. SDB TOOLHEAD STAND

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

L60-62225, \$24.95

D. SQUARE DEAL BENCH WRENCH



The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. L60-19970, \$8.95

each. Buy two or more, \$8.10 each.



E. CARTRIDGE CASE BIN & BRACKET

Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

L60-11672, \$24.95

F. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming

1 Lg. tube L60-22029 \$7.99 1 Sm. tube L60-22028 7.99 2 Sm., 2 Lg. L60-20056 23.95 4 Lg. tubes L60-20050 23.95 4 Sm. tubes L60-20049 23.95



G. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. L60-13606, \$20.95 each

H. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, L60-13795, \$23.95 (I.) Master lock, L60-13083, \$3.95



I. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine. Maint. Kit/SDB Spare Parts

Kit L60-97015, \$35.95

K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 SD Shellplate Bolt
- 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube 4 Locator Pins (#1, #2, #3, #4)
- 1 Indexer Return Spring
- 1 Large Primer Seat Punch
- 1 Primer Seat Punch Spring 2 Pickup Tube, Small, Yellow Tips



- 2 Magazine Orifices, Large 2 Pickup Tube, Large, Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

L60-20778, \$21.95

**WATCH YOUR Gunsite 250 Defensive Pis



By Peter Caroline

In August of 2014, I was invited to a writers' sample Defensive Pistol class at the Gunsite Academy in Paulden, AZ. The course was sponsored by Simply Rugged Holsters, Ruger, et al, and was, to put it mildly, an epiphany. If Gunsite were a TV reality show, it would be entitled "So you think you can shoot." The 3-day abbreviated class was a humbling, yet highly productive, experience...so much so that I decided that I would lay out my own cash for the full 5-day course a year later.

At 0730 hours on August 10, 2015, I was seated in the classroom at Gunsite with eight other students, Our instructors, Dave Starin and Mike Moore, came in and introduced themselves. They went into a brief history of Gunsite, its philosophy, the Four Basic Safety Rules and the Combat Triad: Mindset, Marksmanship and Gun Handling. We learned about the five elements of The Modern Technique, and much, much more. We also signed a multi-page release, and wrote down our lunch choices for the five days of class.

As students, we were required to have on hand a heavy-duty pistol in a serious caliber (9mm Luger and up), 1,000 rounds of ammunition, 50 rounds of frangible ammunition, heavy belt, holster, magazine carrier, a minimum of six magazines, eye & ear protection, elbow & knee pads, a flashlight with pressure switch (more on that later), range bag and cleaning supplies, etc., etc., requiring us to take all of this baggage to the range in our own vehicles.

Lunch was most gratifying. I had a substantial roast beef sandwich with cheese, lettuce, tomato, onion, etc., accompanied by potato salad, a fruit cup, chips, a brownie, a Hershey's Kiss and a choice of beverages.

And now, a few words of caution: you *must* stay away from the Pro Shop. It is a den of temptation. You will find everything from \$3 Gunsite pins to 4-figure Gunsite-themed custom 1911s, 5.11-brand Gunsite-logo tactical apparel, ammo, holsters, flashlights and every other thing-thatyou-can't-live-without. Chapter 11 and domestic altercations loom.

The real fun begins at the square range. There, we were instructed in range safety rules and procedures, marksmanship basics, proper Weaver stance and trigger discipline, tactical reloads, malfunction clearances, speed reloads, ad infinitum. There was, in fact, more information than we could process, but there were many, many drills to implant some level of familiarity. We had to frequently go back to the reloading shed to refill our

FRONT SIGHT!" 1 tol Course — August 2015

magazines. Live rounds that were dropped in clearance drills or by misadventure were to be left on the ground... no exception. It is, initially, very difficult to leave a perfectly good, expensive, round lying in the dirt. We got used to it

I must say something about the quality of instruction. I am a product of the Cretaceous Period, and have never been particularly well coordinated. My instructors were able to quickly size up the situation and help me improve within my limitations. Mille grazie.

I've been shooting since I was thirteen. Except for some hunting and benchrest experiences, I have been primarily a target shooter. The Gunsite experience is...different. Note, the name of the course is Defensive Pistol. The targets are not your usual bullseye or police silhouette. They have the general head & torso shape of a silhouette, but have a camo pattern in various shades of brown that is deliberately designed to mess with your head. You will be standing anywhere from 3 to 25 yards from the target; the rangemaster will call for "One to the head" or "Two to center mass," and you will have anywhere from 1-1/2 to 3 seconds to

draw your pistol from its holster and get off your

shot(s) before the target turns at a 90-degree angle







to you. You will be constantly admonished to "Watch your front sight, watch your front sight." And until you get into the habit of focusing on that front sight until you are intimately familiar with every scratch or imperfection on the sight, you will find your shots have landed in widely separated and inappropriate places. While you may **feel** humiliated, it's never because of anything the instructor said or did. These people are terrific; there may be a slightly cocked eyebrow or an amused expression, but never the "Drill Instructor Syndrome."

Over the five days of the course. I fired more than 1,100 rounds. We were taught to fire from standing, kneeling and prone positions. We had a number of exercises in which we faced away from the target and, on command, turned, drew our pistols and, optimally, hit the target before it turned away from us. In a couple of exercises, I found myself and an instructor walking in a muddy, rocky wash. Various steel silhouettes... either bad guys or hostages...were concealed along the way. Bad guys were to be promptly dispatched; hostages, not so much. I do like steel silhouettes; they make a satisfying clank when they fall

over...if they fall over (it helps to hit them high).

Continued on Page 62

12

ABSOLUTE. PREMIUM. PROTECTION.

WILEY X PROTECTIVE EYEWEAR





Romer 3 \$95
3-Lens Pkg., Smoke Grey, Clear,

L60-12104

Light Rust





3-Lens Pkg., Smoke Grey, Clear, Light Rust L60-12105





3-Lens Pkg., Smoke Grey, Clear, Light Rust **L60-12102**

WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN 166 AND MILITARY VO BALLISTIC STANDARDS





MAX Earplugs



NRR 33 200 Pair L60-10456 \$40.00



Winchester
Hearing Protection

Pink Corded Ear Plugs L60-19670 \$1.99

EP3 Sonic Defenders By SureFire



ar Pro EP3 Sonic Defenders
by SureFire
protect you
against loud, harmful noises, yet
allow normal conversations to
be heard; and the soft, hypoallergenic polymer provides allday comfort. NRR 24

Sm. EP3 Sonic Defenders L60-25340 \$12.95 Med. EP3s (Fit Most People) L60-25341 \$12.95 Lg. Sonic Defenders L60-25342 \$12.95



illon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form - Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers - just like the RL 550B - it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (Page 15) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more - if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (bottom right photo) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy - you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Spares, Accessories & Upgrades 13 for AT 500s, BL 550s & RL 550Bs

Includes:

Primer Housing /Shield Primer Slides, Large/Small Pickup Tubes, Large/Small Pickup Tube Tips, Large/Small Magazine Tubes, Large/Small Mag. Orifices, Large/Small Operating Rod Primer Track Bearing Housing Screws Ret. Spring Retaining Pin



L60-16627, \$82.95

PRIMER SYSTEM EARLY WARNING KIT

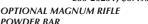
Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

L60-20302, \$25.95

AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-tocharge consistency.

L60-20251, \$87.95



L60-21353, \$29.95



AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

L60-22120, \$30.95

AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: L60-16629, \$19.95 Oversize Die: L60-16626, \$19.95 Plastic Funnel: L60-16617, \$5.95





POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (Requires the use of an RL 450 powder die - see below.)

L60-20029, \$22.95 RL 450 Powder Die: L60-20308, \$21.95



RL 550B Accessories



A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

L60-RL550B CON-

VERSION \$45.95 (Exotic calibers, \$55.95)

B. AUTO POWDER MEASURE SYSTEMS Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure **L60-20782, \$76.95 ea.** Magnum Rifle Powder Bar **L60-21353, \$29.95 each** X-Small Powder Bar **L60-20780, \$29.95 each**

C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD

SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, L60-22058, \$103.95 Loading dies sold separately on Pages 34, 35 & 52.

D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

L60-20064, \$11.35 each Three or more, \$10.25 ea.

X-Large Powder Die, L60-21253, \$19.95 each

E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

L60-13909, \$22.95 each Three or more, \$20.95 ea.

F. TOOLHEAD STANDS



L60-22055, \$20.95 each Three or more, \$18.95 ea.

G. 1" BENCH WRENCH L60-10842, \$7.95 each Two or more, \$7.10 ea.



H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridgeswill not work with rifle cartridges. Large Pistol L60-14450 Small Pistol L60-14451

\$264.95 (110v US Model)

Large Pistol L60-14453 Small Pistol L60-14454

\$274.95 (220v Euro Model) CASEFEEDER CALIBER CONVER-SIONS (Page 17)

\$23.95 each



7.99

23.95

23.95

23.95



I. PRIMER FLIP TRAY L60-13606, \$20.95 each J. PRIMER PICKUP TUBES 1 Lg. tube L60-22029 \$7.99

1 Lg. tube 160-22029 1 Sm. tube 160-22028 2 Sm., 2 Lg. 160-20056 4 Lg. tubes 160-20050 4 Sm. tubes 160-20049

K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube 1 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Eiector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin



- 2 Pickup Tube, Large, Green Tips
- 2 Magazine Orifices, Small
- 1 550 Primer Cup Spring 2 Retaining Clips
- 2 Dispensing Tip, Large
- 2 Dispensing Tip, Small
- 1 Failsafe Bushing Rev. B

L60-20048, \$18.95

L. MACHINE MAINTENANCE KIT



Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & RL 550B Spare Parts Kit L60-97016, \$32.95

M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

L60-16306, \$41.95





N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked. RL 550B Cover, L60-13795, \$23.95

(O.) Master lock, **L60-13083, \$3.95** Quick-Change Cover (for

use with powder measure) **L60-11143, \$14.95**



P. UNIVERSAL MOUNTING HARDWARE KIT Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

L60-14355, \$5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

¹⁶ Dillon Reloading Accessories

Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

SDB (Balance Beam Scale) L60-14482 \$182.95 SDB (Electronic Scale) L60-14483 251.95 RL 550B (Balance Beam Scale) L60-21143 181.95 RL 550B (Flectronic Scale) L60-22117 250.95 XL 650 (Balance Beam Scale) L60-21430 197.95 XL 650 (Electronic Scale) L60-22118 266.95



160-10842

160-19970





illon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench! L60-11555 XL 650/SL 900 with Wrench Set XI 650/SL 900 w/o Wrench Set 160-11554 18.95 RL 550 with Wrench Set L60-11541 28.95 RL 550 w/o Wrench Set 160-11543 17.95 Square Deal B with Wrench Set L60-19441 26.95 Dipped Ball-End Hex Wrenches L60-11483 17.95

Dillon's Strong Mounts increase your machine's "footprint" to over 10", **AM**

spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

RL550/XL650 **L60-22051 \$48.95** XL650-only **L60-22052 45.95** Sguare Deal "B" **L60-22223 64.95** illon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various ext

system with various extruded rifle powders and found that powder charge variations stayed within plusor-minus three-tenths of a grain.

One-Inch Bench Wrench

Square-Deal-Only Wrench

Magnum Powder System L60-97126 \$142.95

Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050.

Bullet Tray Kit 160-22214 \$41.95

RL 1050 Tray Kit **L60-22215 41.95**

pillon's Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the

reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

L60-16306 \$41.95

Dillon's Roller Handle gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.

Alum. Roller Plastic Roller



7.95

8.95

L60-17950 \$45.95 L60-22183 40.95





Quick-Change Cover for use **with** powder measure. **L60-11143** \$14.95

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

RL 450 Upgrade Components

 Frame Change
 160-20094
 \$94.95

 Powder Failsafe
 160-20251
 87.95

 Auto Prime
 160-20055
 85.95

 Auto Eject
 160-20002
 59.95

 Primer Warning
 160-20302
 25.95





Dillon's Stainless Steel Case Gages

L60-13254	\$26.95
L60-12867	27.95
L60-12679	28.95
L60-15160	15.45
L60-15161	15.45
L60-15158	15.45
L60-15159	15.45
L60-15163	15.45
L60-15164	15.45
L60-15162	15.45
L60-15165	15.45
L60-15166	15.45
L60-15167	15.45
L60-12672	15.45
	L60-12679 L60-15160 L60-15161 L60-15158 L60-15159 L60-15163 L60-15164 L60-15162 L60-15165 L60-15165

L. E. Wilson Case Gages, Deburring Tool



Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge and Bullet Comparator



Overall Length Gauge

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Straight L60-14622 \$38.95 Curved (use for auto, lever and pump rifles) L60-14862 \$39.95 Modified Case (required)

Moditied Case (required)			
	\$6.99 each		
223 Rem.	L60-14627		
22-250	L60-14628		
243 Win.	L60-14631		
270 Win.	L60-14641		
mm Rem. Mag.	L60-14648		
308 Win.	L60-14652		
30-06	L60-14653		
300 Win. Mag.	L60-14655		



Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. Bullet Comparator

L60-14670 \$16.95 Comparator Insert (required)

	\$8.95 each
.22 caliber	L60-14672
.24 caliber	L60-14673
.25 caliber	L60-14674
.26 caliber	L60-14675
.27 caliber	L60-14676
.28 caliber	L60-14677
.30 caliber	L60-14678
.33 caliber	L60-14679
.35 caliber	L60-14680
.37 caliber	L60-14681
.45 caliber	L60-14682

18 Dillon's Case Preparation Equipment



CV-750 *L60-19455* \$144.95



CV-2001 — The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds **Limited Work Space?**

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



CM-2000 Case/Media Separator *L60-20675* \$75.95 CM-500 Case/Media Separator *L60-21045* \$47.95

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers: Case Cleaners are available in 220 volt!

Euro CV-2001 L60-22047 \$213.95 Euro CV-750 L60-19473 \$169.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.



Rapid Polish

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. Case (20 pc.) L60-13804 L60-20255

\$8.95 135.95



Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge

cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant

8 oz. bottle Case (20 pc.) L60-13733 L60-20256

\$8.95 135.95

Half and Half 10 bottles of polish /10 of lube Case (20 pc.)

L60-21375 \$135.95

Don't Forget Polishing Media!

Crushed walnut hull polishing media quickly cleans even the dirtiest of cases. 15-pound bag L60-13287

Ground corn cob polishing media the best there is for that final polish. 10-pound bag **L60-13496**





XL 650 Accessories

A. XL 650 CALIBER **CONVERSION KITS** Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify

caliber desired.



(You MAY need a different casefeed plate, see item L.) L60-XL650 CONVERSION (Specify Caliber) \$77.95*

*(All belted magnums and exotic calibers, \$87.95 ea.)



B. POWDER MEASURE L60-20782. \$76.95 each Magnum Rifle Powder Bar L60-21353, \$29.95 each X-Small Powder Bar

L60-20780, \$29.95 each C. POWDER CHECK L60-21044, \$68.95 each

Three or more, \$61.95 ea. D. QUICK CHANGE Toolhead, TH Stand and Pow-

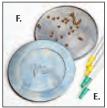
der Measure

L60-22059, \$107.95

E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube L60-22029 \$7.99 1 Sm. tube 7.99 L60-22028 L60-20056 23.95 2 Sm., 2 Lg. 4 Lg. tubes L60-20050 23.95 4 Sm. tubes L60-20049 23.95



F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.

L60-13606, \$20.95 each



G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered. L60-22055, \$20.95 each Three or more, \$18.95 ea.

H. TOOLHEADS L60-13863, \$27.95 each Three or more, \$25.95 ea. I. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



L60-20064, \$11.35 each, three or more, \$10.25 ea. X-Large Powder Dies, L60-21253, \$19.95 each

I. XL 650 PRIMING SYSTEM (Not Pictured)

Small Priming System L60-21065 \$80.95 Large Priming System L60-20982 80.95

DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit L60-14355 \$5.49 1" Bench Wrench L60-10842 Buy two or more Bench Wrenches for \$7.10 each

K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

> \$219.95 (110v), \$229.95 (Euro. 220v)

L. EXTRA **CASEFEED** PLATES \$38.95/49.95



XL 650 Casefeed Assembly

(110v) **L60-21080** Large pistol (110v) L60-21081 Large rifle Small pistol (110v) L60-21079 Small rifle (110v) L60-21082

XL 650 Casefeed Plate

Large pistol L60-21072 \$38.95 Large rifle L60-21075 38.95 Magnum rifle L60-18492 49.95 Small rifle L60-21074 38.95 Small pistol L60-21073 38.95

M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

(Euro. 220v) L60-97025

(Euro. 220v) L60-97022

(Euro. 220v) L60-97021

(Euro. 220v) L60-97023

Maint. Kit & XL 650 Spare Parts Kit L60-97017, \$39.95

N. SPARE PARTS KIT Don't risk downtime

waiting for a replacement part!

- Priming Station Locator Tab 650 Ejector Wire
- Slide Spring Pin Indexer Spring
- 650 Primer Indexing Arm
- 650 Index Pawl
- 650 Primer Cam
- 650 Ring Indexer
- Pistol Decapping Pins 650 Index Spring Revision A
- #10 Tinnerman Insert
- Index Arm Bowed Washer
- Short Lever Spring
- Bellcrank Cube
- 3/8" Index Ball
- Powder Bar Spacer Plug
- 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)

- 1 650 Pawl Spring
- Case Insert Slide Spring
- Bushing 5/16" Index Ball 2 Dispensing Tips, Large Tab/Spring Arm Spring
 - 2 Dispensing Tips, Small

Indexing Arm Spring 1 Index Ball Spring

650 Tool Head Pin

1 Primer Cup Spring

2 Retaining Clips 2 650 Shellplate Cap

2 Pickup Tube, Small, Yellow Tips

2 Pickup Tube, Large, Green Tips

650 Primer Support Shim

Case Insert Slide Spring Cap

Priming Station Locator Tab

- 1 Failsafe Bushing Revision B
 - L60-21146, \$25.95 O.

B:

O. EOUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, L60-10443, \$39.95 (P.) Master lock, L60-13083, \$3.95 Quick-Change Cover (for use with powder measure) L60-11143, \$14.95





O. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

L60-16306, \$41.95



Blue Anodized RL 550B Toolhead Black Anodized RL 550B Toolhead L60-62133 Gold Anodized RL 550B Toolhead L60-62134 Silver RL 550B Toolhead Blue Anodized XL 650 Toolhead Black Anodized XI 650 Toolhead Gold Anodized XL 650 Toolhead Silver XI 650 Toolhead

\$29.95 L60-62132 29.95

29.95 L60-62135 29.95 L60-62136 34.95 L60-62137 34.95

L60-62138 34.95 160-62139 34.95

Super 1050/RL 1050 Short Trim Die Toolhead



For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the 1050 toolhead stand is not included)



Dillon's New Rapid Trim 1500 Case Trimmer



he RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer Assembly **L60-62164** is **\$327.95.** (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (Please see chart below). Replacement carbide cutting blades, L60-13141, are \$19.95 each. Upper lock rings, L60-13559, are \$4.99 each.

RT 1500 & 1200B Size/Trim Die Calibers

.204 Ruger	L60-21028	\$58.95
.222 Rem.	L60-21363	58.95
.223 Rem.	L60-20107	50.95
.223 Rem. Carbide	L60-19797	175.00
.220 Swift	L60-21364	58.95
.22-250 Rem.	L60-20110	55.95
.243 Win.	L60-20109	55.95
.25-06 Rem.	L60-21367	58.95
6.5 x 55mm	L60-21495	58.95
.270 Win.	L60-20112	55.95
7mm Rem. Mag.	L60-21366	58.95
.30-30 Win.	L60-20111	55.95
.300 WSM	L60-21029	58.95
.300 Blackout	L60-62140	175.00
NOTE: The .300 Blackout Carbide Trim		
Die MUST be used with a Short Trim		
Die Toolhead.		

Die MUST be used with a Short Trim			
Die Toolhead.			
L60-20106	50.95		
L60-62126	175.00		
L60-20108	50.95		
L60-62159	225.00		
L60-21370	58.95		
L60-21371	58.95		
L60-21765	58.95		
L60-21502	58.95		
L60-21368	58.95		
L60-61500	\$297.95		
	Toolhead. 160-20106 160-62126 160-20108 160-62159 160-21370 160-21371 160-21765 160-21502 160-21368		



Chant Taim Dia Taalbaads

OHUI-L H-I	III DIG IUUIIIG	auo
RL 550B	L60-62231	\$37.95
(Includes modi	fied vacuum ma	anifold.)
XL 650	L60-62112	33.95
RL/Super 1050	L60-62219	224.95
(Not pictured, see Page 22.)		

Specialty RT 1200B Trim Dies

NOTE: These trim dies are not compatible with the RT 1500.

6.8 SPC (trim die) L60-16391 \$58.95 7.62 x 39 (die) 160-16390 58.95

LITARY BRASS?

Intil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.

6.8 SPC Back-Up Rod L60-62124 \$20.95 9mm Adaptor L60-62168 14.95 .40 S&W Adaptor L60-62169 14.95





When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen **Extraordinary Gunleather to** continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

full-length belt slide that offers all-day comfort and superior concealment for an outside-thepants belt holster.

Beretta 92 L60-18817 Colt Government Model L60-18810 Colt Commander L60-18811 L60-18812 Colt Officers GLOCK 17, 22, 31 L60-18813

GLOCK 19, 23, 32 L60-18814 GLOCK 26, 27, 33 L60-18815 GLOCK 20, 21 L60-18816 L60-18819 SIG P220, P226 L60-18818 SIG P228, P229 L60-18827 S&W Military & Police 9mm/.40 Auto L60-19011 S&W Military & Police .45 Auto L60-19012 L60-12241 S&W Military & Police SHIELD™ S&W 2" J-Frame Revolver L60-18820 Springfield Armory XD 4" L60-18825 Springfield Armory XD 5" L60-18874 Springfield Armory XD-S L60-12236 Ruger 2.25" SP-101 Revolver L60-18828





Cingle mag pouch with snap-Oon/snap-off belt loop.

1911 L60-18847 Beretta L60-18848 GLOCK 17, 22, etc. L60-18849 GLOCK 20, 21, etc. L60-18850



\$50 5DM-DL

ouble mag pouch with two belt loops.

1911	L60-18851
Beretta	L60-18852
GLOCK 17, 22, etc.	L60-18853
GLOCK 20, 21, etc.	L60-18854



SOS-DL

\$50

ne magazine, one tactical light (fits 6P-size lights).

1911 L60-18855 Beretta L60-18856 GLOCK 17, 22, etc. L60-18857 GLOCK 20, 21, etc. L60-18858

Mitch Rosen!





El Raton-DL

\$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" I-Frame S&W Revolver

L60-18843

Sport EXP-DL

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

S&W 4" K-Frame Revolver

L60-19372 S&W 4" Lugged Barrel L-Frame Revolver L60-19373 L60-19374 S&W 4" Light Barrel N-Frame Revolver S&W 4" Lugged Barrel N-Frame Revolver L60-19375

S&W 5" Lugged Barrel N-Frame Revolver

L60-19376

Best-Ouality Belt-DL Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5" Gun Be	lt	1.25" Gun B	elt
32" Waist	L60-18859	32" Waist	L60-18873
34" Waist	L60-18860	34" Waist	L60-18867
36" Waist	L60-18861	36" Waist	L60-18868
38" Waist	L60-18862	38" Waist	L60-18869
40" Waist	L60-18863	40" Waist	L60-18870
42" Waist	L60-18864	42" Waist	L60-18871
44" Waist	L60-18865	44" Waist	L60-18872



Dillon's **NEW Concealed Carry Tote**

all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15" x 11.5" x 3" deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access,



has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.













Mernickle Holsters' Conceal-Carry Performance Series

f Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for J-Frame S&Ws.

4-3/4" SA Colts/clones L60-11560 4-5/8" Ruger Blackhawk L60-15765 Ruger LCR

2" J-Frame S&W Rev.

L60-29030 L60-15764



Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch content tion was designed specifically for his holster/mag pouch combinathe Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes

the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport - and no more - so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

1911 Holster L60-19947 \$139.95 Mag Pouch L60-19946





IHL Hammerhead Shark

1911Slide L60-19230 1911Pouch L60-19231 Single Stack, Black

Single Stack, Brown L60-13145 Double Stack, Blk. L60-16447



IHL Ltd. Class Holster

Colt Gov't, Black Colt Gov't, Brown Colt Com, Black Colt Ofcr's, Black GLOCK 17, Black GLOCK 19, Black

\$99.95 L60-16456 L60-14348 L60-16886 L60-16887 L60-16891 L60-16890



\$122.95

81.95

\$51.95 L60-16468 L60-16469

IHL Speed Strip Wallet .38/.357 6-rd. L60-18308 .38/.357 8-rd. 160-18987 .44/.45 6-rd. L60-18988 410 Ga 6-rd 160-18990 .500 S&W 6-rd. L60-18989

IHL Prosecutor Holster \$28.50 \$28.50

\$92.95 Ruger Alaskan (Pictured) L60-15038 S&W Governor .410/.45, 2.75" bbl. L60-15041 S&W .500 Mag., 4" bbl. L60-15039 Taurus Judge 2.5".410, 2" bbl. L60-15040

HE WILDERNESS



IHL Belt Slide

Colt Gov't, Black

Sm. GLOCK, Black

Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original.

We're selling the five-stitch version, which has extra stitch lines to make the belt more rigid vertically in

order to better support holsters, magazine pouches and other gear. This belt is a favorite with law enforcement, military personnel, firefighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a scaled-down buckle.

\$28.50

\$32.50

\$28.50

Measured Waist 1.5" Belt 1.75" Belt 32" Waist L60-10965 L60-10253 \$39.95 34" Waist L60-10966 L60-10128 39.95 36" Waist L60-10967 L60-10129 39.95 38" Waist L60-10968 L60-10130 39.95 40" Waist 160-10969 160-10131 39.95 42" Waist L60-10970 L60-10132 39.95 44" Waist L60-10971 L60-10133 44.95 46" Waist L60-10972 L60-10889 44.95

UM Tactical Universal Sight Mount and Holster System

Tactical has created a universal sight mount that will fit all pistols with a 1913 picatinny rail. Although many sight mounts exist; what makes the unit produced by UM Tactical unique, is that it will mount and dismount from your firearm in under 30 seconds with no tools or gunsmithing. Once set up with your favorite scope or red dot sight, the mount and optic can be taken on and off your firearm and still hold the zero. This high quality mount is constructed from CNC machined aluminum and is finished in Mil-Spec Type III anodizing.

UM Tactical's ÚMH3 Universal Holster attaches to the UM3 sight mount and not your handgun. This unique design is hand made and is constructed of thermoformed plastic (Boltaron).





BLADE-TECU

"Revolution" Holster Series

Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.

(Over 300 1) and won t become in	agne in low temperatures.	
Colt 1911	L60-40011	\$29.99
GLOCK 17/22	L60-40012	29.99
GLOCK 19/23	L60-40013	29.99
GLOCK 20/21	L60-40069	29.99
GLOCK 34/35	L60-40068	29.99
Smith & Wesson 4" M&P	L60-40067	29.99
Springfield 4" XD 9/40	L60-40071	29.99
Springfield 5" XD 9/40	L60-40070	29.99







BLADETECH Ambi Eclipse	™ Straight-Drop Holster
1911	L60-40117
GLOCK 17	L60-40118
GLOCK 19	L60-40119
GLOCK 26	L60-40120
GLOCK 34	L60-40121
GLOCK 42	L60-40126
S&W M&P 4.5" 9/40	L60-40123
Springfield XD 4" 9/40	L60-40122
Springfield XDM 4.5" 9/40	L60-40124
Springfield XDM 5.25" 9/40	L60-40125

\$79.99	BLADETECH 1.5" Inner/Outer Hook & Loo	p Belt	
79.99	32" L6	0-12242	\$59.99
79.99	34" L6	0-12243	59.99
79.99	36" L6	0-12245	59.99
79.99	38" L6	0-12246	59.99
79.99	40" L6	0-12247	59.99
79.99	42" L6	0-12249	59.99
79.99	44" L6	0-12251	59.99
79.99	46" L6	0-12253	59.99
79.99	48" L6	0-12255	59.99











Single Mag 1911 L60-40018 Sm. GLOCK L60-40019 Lg. GLOCK L60-40020 B92/XD/CZ etc. L60-40021

 Double Mag
 \$26.99 ea

 1911
 L60-40022

 Sm. GLOCK
 L60-40023

 Lg. GLOCK
 L60-40024

 B92/XD/CZ etc. L60-40025

 Quad Mag
 \$39.99 ea

 1911
 160-40026

 Sm. GLOCK
 160-40027

 B92/XD/CZ etc.
 160-40028

AR-15 Single Tek-Loc™ AR-15 Double Tek-Loc™ Mag Pouch Mag Pouch L60-40034 \$29.99 L60-40033 \$54.99





Blade-Tech Holster/Mag Pouch Hardware (left to right) Large Tek-Loc™ Universal Belt Clip with Hardware Tek-Loc™ Dropped Offset Holster Attachment Dropped Offset Holster Belt Loop Attachment Mini Tactical Modular Mount System with Hardware







SAFARILAND Holsters²⁹



Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

 4" K & L-Frame S&W, Ruger, and Colt Rev.
 L60-19262
 \$43.95

 4" N-Frame S&W Revolvers
 L60-19263
 43.95

5" N-Frame S&W Revolvers	L60-19264	43.95
Beretta Compact, Taurus Compact, CZ-75, Co		/lodel
	L60-19265	43.95
Beretta, Taurus, Browning HP, Colt 1911		43.95
Colt Officers' Model, GLOCK 19/23, SIG P22	8, HK USP Com	pact 9/40
	L60-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger	P Series, SIG P22	0
	L60-19268	43.95
Safariland Model 6377 ALS™ Holsters		
The Model 6377 is a concealment version of t		
System series holster. Once the weapon is holster		
ing an extra measure of security from the standar		
Colt 1911	L60-40072	\$39.95
GLOCK 17/22	L60-19444	39.95
GLOCK 20/21	L60-19443	39.95
GLOCK 34/35	L60-40073	39.95
SIG 220/226	L60-19446	39.95
SIG 220/226 with Accessory Rail (no light)	L60-19447	39.95
SIG 228	L60-19445	39.95
S&W M&P 9/40	L60-19448	39.95
Springfield 4" XD 9/40	L60-40074	39.95
Springfield 5" XD 9/40	L60-40075	39.95

Tuff Products Magazine Pouches

Springfield XDM 9mm

Springfield XDM .40



Front view with flap.



Front view without flap.



L60-40076

L60-40077

39.95

39.95

Rear shows loops and Molle fasteners.

Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system; for instance, the Dillon Range Bag, a tactical vest or body armor carrier. Available in black or coyote brown.

 Black 8-Magazine Single-Stack (1911)
 L60-19854
 \$39.95

 Brown 8-Magazine Single-Stack (1911)
 L60-19855
 33.95

 Black 5-Mag. Double-Stack (9/40 GLOCK)
 L60-19856
 39.95

 Brown 5-Mag. Double-Stack (9/40 GLOCK)
 L60-19857
 39.95

Comp-Tac: Holsters Dedicated to Your Victory



Comp-Tac International

The International features a modular mounting system that offers the versatility of different mounting options, combining a belt holster, belt drop offset holster, baddle holster and baddle drop offset holster into one.

noister, paddie noister and paddie drop offs	et noister into one.	
GLOCK 17/22	L60-40110	\$69.00
GLOCK 34/35	L60-40109	69.00
S&W M&P 9/40	L60-40111	69.00
S&W M&P Pro	L60-40112	69.00
Springfield XD Tactical 9mm	L60-40116	69.00
Springfield XDM 4.5 9/40	L60-40115	69.00
Springfield XDM 5.25 9mm	L60-40113	69.00
Springfield XDM 5.25 .40	L60-40114	69.00



Comp-Tac Infidel Ultra

An inside-the-waistband holster combining the wearability of the Comp-Tac Minotaur MTAC with the simplicity and convenience of The Infidel. Ideal for the individual who needs to safely take his or her weapon off and on throughout the course of the day.

Colt 5" 1911	L60-40102	\$90.00
GLOCK 17/22	L60-40103	90.00
GLOCK 19/23	L60-40104	90.00
S&W Shield	L60-40105	90.00
S&W M&P 9/40	L60-40106	90.00
Springfield XD-S	L60-40107	90.00
Springfield XDM 4.5 9/40	L60-40108	90.00

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included



1050 Accessories

A(1). QUICK-CHANGE TOOLHEAD CONVER-SION

Includes:

- Toolhead
- Powder Measure

L60-21393, \$270.95

A(2), CALIBER CONVER-SION

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

9

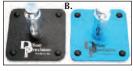
32 S&W	L60-20634	\$122.9
32 ACP	L60-20633	122.9
380 Auto	L60-20483	122.95
9mm	L60-20482	122.95
38 Super	L60-20484	122.95
38 Super Comp	L60-21057	122.95
38/.357 Magnum	L60-20477	122.95
357 SIG	L60-20068	122.95
40 S&W	L60-20545	122.9
10mm	L60-20788	122.95
41 Magnum	L60-20478	122.95
44 Magnum	L60-20479	122.95
44-40 Winchester	L60-21161	122.95
45 ACP	L60-20480	122.95
45 Colt	L60-20481	122.95
45 GAP	L60-21010	122.95
475 Linebaugh/.480 Ruger	L60-20833	159.95
500 S&W Magnum	L60-20834	159.9
223 Remington	L60-20485	122.95
22-250	L60-21055	140.95
243 Winchester	L60-21054	140.95
270 Winchester	L60-21053	140.95
30 Carbine	L60-20626	140.95
7.62x39	L60-20631	159.95
300 WSM	L60-20466	159.95
303 British	L60-21051	122.95
308 Winchester	L60-21049	140.9
30-06 Springfield	L60-21050	202.9
30-30 Winchester	L60-21052	140.9

A(3). 1050 PRIMER SYSTEM

.45-70 Government

Large primer system conversion L60-20476 \$106.95 L60-20419 106.95 Small primer system conversion

A(4). EXTRA CASEFEED PLATE			
Large pistol	L60-21072	\$38.95	
Large rifle	L60-21075	38.95	
Small rifle	L60-21074	38.95	
Small pistol	L60-21073	38.95	
1050 POWDER MEASURE	L60-20421	\$81.95	
1050 TOOLHEAD	L60-20420	\$198.95	



C. 1050 TOOLHOLDER

Ensures that the tools you need are handy and organized! Wrenches included.

With bracket L60-62202, \$33.95 W/O bracket L60-62203, \$29.95 1050 Ball End Dipped Wrench Set L60-62161, \$17.95



L60-20634	\$122.95
L60-20633	122.95
L60-20483	122.95
L60-20482	122.95
L60-20484	122.95
L60-21057	122.95
160-20477	122.95
L60-20068	122.95
L60-20545	122.95
L60-20788	122.95
L60-20478	122.95
L60-20479	122.95
L60-21161	122.95
L60-20480	122.95
L60-20481	122.95
L60-21010	122.95
L60-20833	159.95
L60-20834	159.95
L60-20485	122.95
L60-21055	140.95
L60-21054	140.95
L60-21053	140.95
L60-20626	140.95
L60-20631	159.95
L60-20466	159.95
L60-21051	122.95
L60-21049	140.95
L60-21050	202.95
L60-21052	140.95
L60-21056	173.95

B. 1050 TOOLHEAD STAND

Black L60-62201, \$49.95 Blue L60-62200, \$49.95



D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube L60-22029 \$7.99 1 Sm. tube L60-22028 7.99 L60-20056 23.95 2 Sm., 2 Lg. 4 Lg. tubes L60-20050 23.95 4 Sm tubes 160-20049 23.95

E. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. L60-13606, \$20.95

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F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

Cover, L60-13239, \$39.95

(G.)Master lock, L60-13083, \$3.95

H. RL 1050 BULLET TRAY



Designed for "economy of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated.

F.

L60-22215, \$41.95

I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- Priming Station Retaining Tab
 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring 2 Pickup Tube Tips, Small (Yellow)
- 2 Magazine Orifices, Large (Red)



- Pickup Tube Tips, Large (Green) Magazine Orifices, Small (Blue)
- Retaining Clips Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small 2 Dispensing Tips, Large

L60-20779, \$32.95

I. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.



Maint. Kit & 1050 Spare Parts Kit L60-97018, \$46.95



K. 1" BENCH WRENCH L60-10842, \$7.95 each.

Two or more, \$7.10 each.

L. BUSHING DRIVER L60-20341, \$12.95 ea.



M. MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. L60-14355, \$5.49



illon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the

End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep.

Range Bag, Black Pistol Pouch, Black

L60-19366 \$89.95 160-17027 10.95



Ion Pistol Case

Protect your handguns with Dillon's rugged, padded pistol cases. These cases feature a pouch on one side for cleaning gear or other accessories and magazine/ speedloader

pouches on the other. The Dillon Pistol Case measures 7.5" x 11.5" and will accommodate most "Limited" class autos and revolvers.

L60-10161 \$18.95





The Otis Technology, Inc. Breech-to-Muzzle Cleaning System cleans rifles .22 to .50 cal., shotguns .410 bore to 10 gauge and pistols .22 to .45 cal. The system includes three memory-flex rods, three forged brass tips, two obstruction removers, a T-handle, 0.5 ounce solvent, all-caliber

patches, a shotgun brush adapter, two patch savers, five bore brushes, a bore

reflector and a cleaning guide. Lifetime

warranty!

L60-18174 \$39.95

Bedside Holster Caddy



The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

L60-18046 \$29.95

Arredondo Multi-Function Squib Rod



This is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

L60-15250 \$12.95



L60-19257 \$11.95

Dillon's Pistol Die Sets

Floating

Decan

Assv.

Size Die

- Floating Decap Assembly Eliminates
 Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die

 Reversible Seating Stem Makes it Easy to Change Bullet Styles

Crimp Die

Quick Disassembly, Easy to Clean

Long, Tapered Carbide Ring Heavy, Headed Carbide Radiused Radiused

Hex Adjustments

for Wrench

Ouick-Release

Die Inserts

Tighter

ACCU-

Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

Bullet Seating Die

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accucrimp for revolvers.)

Dillon Pistol Dies (Three-Die Sets)

.32 S&W/.32 H&R Magnum	L60-14426	\$64.95
.380 ACP	L60-14401	64.95
9mm Parabellum	L60-14406	64.95
9x25 Dillon	L60-14601	137.95
.357 SIG	L60-22083	137.95

Decap Pin	Mouths	Die
.38 Super	L60-14399	\$64.95
.38 Special/.357 Magnum	L60-14400	64.95
10mm/.40 S&W	L60-14398	64.95
.41 Magnum	L60-14402	64.95
.44 Special/.44 Magnum	L60-14403	64.95
.45 ACP/.45 GAP	L60-14404	64.95
.45 Colt	L60-14405	64.95
Dillon Carbide Size/Deprime	Dies	
.32 S&W/.32 H&R Magnum	L60-14119	\$33.45
.380 ACP	L60-14410	27.45
9mm Parabellum	L60-14415	27.45
9x25 Dillon	L60-14602	104.95
.357 SIG	L60-16513	104.95
.38 Super	L60-14408	27.45
.38 Special/.357 Magnum	L60-14409	27.45
10mm/.40 S&W	L60-14407	27.45
.41 Magnum	L60-14411	27.45
.44 Special/.44 Magnum	L60-14412	27.45
.45 ACP/.45 GAP	L60-14413	27.45
.45 Colt	L60-14414	27.45
Dillon Seating Dies		
.32 S&W/.32 H&R Magnum	L60-14106	\$25.45
.380 ACP	L60-14419	25.45
9mm Parabellum	L60-14424	25.45
9x25 Dillon	L60-14603	28.45
.357 SIG	L60-16515	28.45
.38 Super	L60-14417	25.45
.38 Special/.357 Magnum	L60-14418	25.45
10mm/.40 S&W	L60-14416	25.45
.41 Magnum	L60-14420	25.45
.44 Special/.44 Magnum	L60-14421	25.45
.45 ACP/.45 GAP .45 Colt	L60-14422	25.45 25.45
	L60-14423	25.45
Dillon Crimp Dies	1.00 4.44.07	¢04.45
.32 S&W/.32 H&R Magnum	L60-14107	\$24.45
.380 ACP	L60-14438	24.45
9mm Parabellum	L60-14443	24.45
9x25 Dillon	L60-14604	27.45
.357 SIG	L60-16514	27.45
.38 Super	L60-14436 L60-14437	24.45 24.45
.38 Special/.357 Magnum		
10mm/.40 S&W	L60-14435	24.45
.41 Magnum	L60-14439	24.45
.44 Special/.44 Magnum	L60-14440	24.45
.45 ACP/.45 GAP	L60-14441	24.45

L60-14442

L60-21528

24.45

\$5.75

Spare Decapping Pins

Dillon's Rifle Die Sets **



Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

Seat Die

 Designed to hold bullet straight throughout the seating process

Taper Crimp Die

 Centers case neck and body for a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/ depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

.223 Remington	L60-10839	\$67.95
.308 Winchester	L60-15574	67.95
30-06 Springfield	L60-10840	67.95
Dillon Carbide Rifle Dies (Three-Die Sets)		

L60-10096 \$163.95 .223 Remington .30 M1 Carbine L60-62128 104.95 .308 Winchester L60-10793 169.95 .30-06 Springfield L60-62151 275.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. PLEASE NOTE: Carbide rifle dies still require case lubrication!

Dillon Size Dies

.223 Remington	L60-12778	\$41.95
.223 Remington (Carbide)	L60-10223	136.95
.30 M1 Carbine (Carbide)	L60-97039	72.95
.308 Winchester	L60-10242	41.95
.308 Winchester (Carbide)	L60-10234	149.95
.30-06 Springfield	L60-12238	41.95
.30-06 Springfield (Carbide)	L60-62150	224.95
Universal Decapping Die	L60-22127	\$26.95
Dillon Seat Dies		
.223 Remington	L60-21672	\$29.95

.308 Winchester L60-21674 29.95 .30-06 Springfield L60-21673 29.95 **Dillon Taper Crimp Dies**

Spare Decapping Pins		
.30-06 Springfield	L60-21677	28.55
.308 Winchester	L60-21678	27.55
.223 Remington	L60-21676	\$27.55

5-Pack Die Lock Rings

.223 Remington	L60-13278	\$3.99
.308 Winchester	L60-13132	3.99
.30-06 Springfield	L60-13069	3.99
For Universal Decapping	Die L60-15816	3.99

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies) Dillon Die Lock Ring L60-14067 \$1.35

L60-10669

4.15

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

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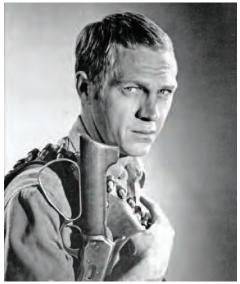
The Original – There were actually several different mare's legs used over the run of "Wanted Dead Or Alive." This early publicity shot shows a gun with octagon barrel and "D-lever." Later mare's legs featured a round barrel and "rounded triangle" teardrop lever.

By Duane Thomas

I've always been fascinated by the mare's leg, that cut-down Winchester 1892 carried by Steve McQueen's character Josh Randall in the old Western TV series "Wanted Dead Or Alive." Basically a lever-action rifle trimmed at barrel, mag tube and butstock to the dimensions of a large handgun, so compact it could be carried in a belt holster. Really, who wouldn't want something so ultimately cool?

The amazing thing is that the mare's leg, that piece of television firearms fiction, is such a basically sweet idea it has stuck in the public consciousness so much so that, 54 years after WDOL ended its run (the show originally aired from 1958–1961), it's actually found a real-world niche. People like using the mare's leg as an outdoors gun, the theory being it gives them more power, and it's easier and more pleasant to shoot than a Magnum revolver, but it doesn't require two hands, or a sling to carry, like a long gun. Instead it can be carried in a holster on the body, thus freeing up both hands.

Today three companies produce mare's legs: Chiappa, Rossi and Henry. Of the three, we can eliminate the Henry. A great advantage of the lever-action rifle is its loading gate, and that you can keep the action closed on a round in the chamber while stuffing in new ammo. The Henry, however, loads like a .22 rifle: twist the knob on the inside mag tube to unlatch it, withdraw the



This later shot highlights a difference between original mare's legs and the Chiappa: the originals had crescent buttplates, while the Chiappa features a more conventional, less visually interesting but probably more sensible and comfortable flat buttplate.

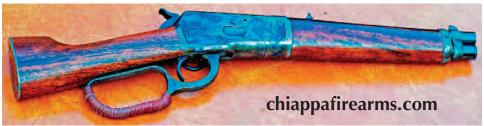
tube until the follower clears the loading port in the outer mag tube, elevate the muzzle and drop rounds into the port, then reinsert the inner mag tube and twist the knob to latch it back in place. In other words, it's useless for reloading in any sort of timely fashion. Both the Chiappa and Rossi, by contrast, feature proper M92 loading gates. I will be examining the Rossi in another article; however, this one focuses on the Chiappa.

The Chiappa follows the original mare's leg pattern as seen in "Wanted Dead Or Alive" fairly closely. Josh Randall's gun had a 9" barrel with correspondingly trimmed magazine tube. The Chiappa likewise has a 9" barrel. From muzzle to buttplate it measures 20" long. That's short enough to be carried in a thigh holster, as Randall did. Mernickle makes several models of thigh holsters for mare's legs, as well as a backpack holster, which is quite popular among those carrying mare's legs in the field.

Since these guns have never been rifles, they were assembled right from the get-go with short barrels and stocks as opposed to being modified from previously existent long guns, they're considered pistols by the ATF, thus skirting the whole 16" barrel/cut-down rifle portion of the law.

When you add up all the cartridges the Chiappa/Rossi/Henry are chambered for, it's possible to have a mare's leg in .44 Magnum, .44-40, .45 Colt or .357 Magnum. At first I was leaning toward .44 Magnum, in line with the idea Josh Randall car-

MARE'S LEG



Mare's Leg – The Chiappa mare's leg follows the 9" rounded barrel treatment of mare's legs used throughout most of "Wanted Dead Or Alive," however the buttstock and lever are different. Note the bottom of the saddle ring attached to the other side of the gun, visible through the trigger guard.



Loading Gate – A great advantage of the traditional lever action rifle is its loading gate, which allows topping off the gun with the action closed and a live round in the chamber.

ried a mare's leg because it gave him a gun significantly more powerful than revolvers of the time. However, editor Mark Pixler guided me away from that, commenting that .44 Magnum isn't particularly fun to shoot in a full-sized Model 92; out of a mare's leg it would be brutal. Thus my sample Chiappa mare's leg was chambered for .357 Magnum.

While the .357 Magnum mare's leg may theoretically be fired with .38 Specials (just as .44 Magnum M92s can theoretically use .44 Specials), the sad truth is that .357 Magnum chambered M92s are notorious for not feeding shorter .38 Special cartridges. Dry cycling .38s, my mare's leg proved no exception to the rule, thus live-fire testing focused only on .357 Magnum.

Loaded with .357 Magnini.

Loaded with .357s, magazine capacity of a Chiappa mare's leg is four rounds. With a round in the chamber, it's a 5-shot gun. Just as a point of marginal interest, with .38 Specials mag capacity jumps one round to five, so with .38s it's a 6-shot gun. Too bad it stops working if you do that. By the standards of the late 19th Century, when "six shooters" weren't safe to carry fully loaded, thus the knowledgeable carried with an empty chamber under the hammer, so they were actually "five shooters" and you had to essentially disable the gun every time you reloaded, a 5-shot mare's leg that could be topped off with the action closed



Lever – Rather than a D-lever or teardrop, the Chiappa has a somewhat widened version of the standard flat bottom lever. It's quite comfortable to operate. The author has wrapped his sample mare's leg's lever with leather to bite into the hand and speed cycling.

and a round in the chamber would have actually made a lot of sense in a serious combat weapon.

.357 Magnum is not a cartridge for which I have traditionally stocked very many loads; however, scanning the ol' Thomas ammo locker disclosed two. From Black Hills came their 158-grain .357 Magnum cowboy load, intended to give .38 Special ballistics in .357 Magnum casings, for both light recoil and feed reliability in M92s used in Cowboy Action Shooting. However I was very curious to see how full-power .357 Magnum would perform from a 9" barrel without a revolver's velocity leeching barrel/cylinder gap, so I also tested the Winchester 125-grain JHP.

With Black Hills, the mare's leg proved a very mild-mannered gun. Recoil was soft. The same was not true with full-power .357 Magnum. At that point the mare's leg started living up to its name, as in "kicks like a...." When firing from the bench, recoil gets about twice as heavy because your body is braced behind the gun, it can't give and absorb energy the way it does when shooting freestyle. Benching the mare's leg with .357s, the weapon's stock, and my hand wrapped around it, came back and popped me in the nose and eye. Boom! Whap! Boom! Whap! My friend Cameron, who was shooting on the same range, said to me,

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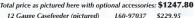
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The Chiappa mare's leg was tested with two loads, one reduced velocity, one full-power .357 Magnum.

Holster -**Bob Mernickle** made this mare's leg thigh holster that is considerably more secure than the skeletonized rig used by Steve McQueen in "Wanted Dead Or Alive." For more info about the holster. visit Mernickle Holsters' website: mernickleholsters.com.



"Every time you fired that thing, I kept expecting you to turn to me with a bloody nose."

I chose to test the mare's leg with the traditional 5-shot groups from a pistol, instead of the 3shot groups of a rifle. The Black Hills put all five shots into one hole measuring 0.5" center-to-center. Obviously this is an accurate gun. With fullpower .357 Magnum, three rounds went into a one hole clover leaf measuring 0.4", with two fliers, one high, one low, opening up overall group size to 2.2". (I'm not saying the recoil level, and getting basically punched in the face every time I pulled the trigger, had anything to do with that, mind you.) From the bench, both loads hit way high, the light load more so than the heavy, however, from standing the gun hit spot-on.

Chronographing revealed the lightly loaded Black Hills averaged 952 fps, basically a .38 Special +P+ power level. Look at ballistic charts about what happens as you begin firing handgun cartridges from ever longer barrels, in short order it becomes obvious that, of them all, .357 Magnum profits the most. I was very, very curious to see what would happen to that Winchester 125-grain JHP out of the mare's leg. Answer: it averaged 1,840 fps. That's pretty darn smokin'. The mare's leg basically turns .357 Magnum out of a 9" barrel into .30 Carbine out of an 18" barrel.

Firing the mare's leg, I bring the short butt up to my face and snug it right under my right cheekbone. When I do that, it's amazing how well and naturally the sights align for me. It struck me that a mare's leg might be capable of being fired with a decent combination of speed with accuracy. But how to test that? Why, I'm glad you asked!



Black Hills - From the bench at 50 feet, the Black Hills 158-grain CNL put five rounds into a one-hole group measuring 0.5".



Winchester - Full-power Winchester 125-grain JHP put three rounds into one hole measuring 0.4", with two fliers opening up overall group size.

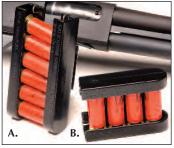
Part of the Firearms Academy of Seattle's Handgun Master test is to draw from the holster and fire six rounds into a USPSA target, all hits must be in the A-zone, time limit is 30 seconds. I have earned the FAS Handgun Master rank four times, with two different Glock 9mms, two different 1911 .45s. So you know I had to try it with the mare's leg, right? Of course, since the gun only carries five rounds to start, and this is a six shot drill, there would have to be a reload in there somewhere, which could make things...interesting. I passed the drill with the Black Hills load, no problem. Of COURSE that meant I had to try it with full-power .357 Magnum. Passed it with .357, as well. I get an inordinate kick out of that. So to speak.

Firing the Winchester 125-grain JHP .357 Magnum loaded mare's leg freestyle, standing up on my own two legs like a man, recoil was not quite as punishing as it was from the bench, though it was still definitely there. With fullpower ammo, the .357 Magnum mare's leg is right on the outer edge of what I still consider fun, though I did end the shooting session with a C-shaped red mark in my right cheek that looked amazingly like half a mare's leg buttplate.

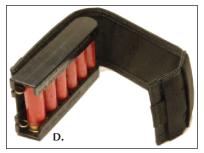
However, I do consider this gun immensely fun. So much so I have decided to buy the article sample piece from Chiappa. When you earn your living as a gunwriter, you don't make any money if you're constantly buying your test guns, thus I keep that to a minimum. That being said, the Chiappa .357 Magnum mare's leg is just too good a gun to let go. Not to say it's perfect, however, and a follow-up article to this one will detail the modifications I intend to apply to it to bring out its full potential.

Duane's website is Self-Defense-Handguns.com

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c.



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124 gr. RN-DS*	L60-17534	27.00	51.00	95.00	185 gr. HBRN-DS*	L60-17543	41.00	78.00	145.00
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*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

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CLASSIC FIREARMS: The S&W

By John Marshall

Way back in 1967 a number of my co-workers and I enjoyed going out on the desert near Phoenix to target practice with centerfire revolvers. I had a well-used S&W Model 1950 .45 ACP target revolver that I had picked up a number of years earlier because it used then-plentiful military surplus ammo. Some of my friends had Smith & Wesson Model 28 Highway Patrolman revolvers. They were excelling

at longer shots (out to and beyond 100 yards). At those longer ranges my old .45 revolver had a trajectory like a thrown Dutch oven, while their .357s got out there with plenty of hustle left over. That lesson was not

lost on me – the .357 magnum was a lot of gun. While talking with them and examining their revolvers, I learned that these beauties could be had new for a lot less than the deluxe Model 27. It didn't take long for me to trade in that Model 1950 for a brand new Model 28. Yes, the ammo was more expensive, but I could learn to reload, and I did.

I was not unique in my zeal for this gun. At that time, the Highway Patrolman revolver was often an individual's first .357 revolver. It was, very simply, a more utilitarian and less expensive version of the famed S&W .357 Magnum (which became the Model 27). While that fine revolver had held sway as an ideal robust N-frame in the S&W lineup since 1935, it was always a classy premium firearm. It featured a high-gloss blue or nickel finish, with the frame's top strap, rear sight tang and top rib of the barrel finely checkered to reduce any possibility of light reflecting off of those surfaces while aiming. There were many choices offered on the gun, including types of stocks, front and rear sight options, and target-style triggers and hammers. All of those things cost money.

In the early 1950s, numerous inquiries were made to S&W by various law enforcement agencies regarding a possibly less-expensive version of the .357 Magnum. Hopefully, such a gun would be more affordable by both the agencies and individual officers. One of the most vocal of the groups was the Texas Highway Patrol. Their pleas did not fall on deaf ears. The president of Smith & Wesson at the time was Carl Hellstrom. He took the initiative to huddle with his engineers to see what could be done to satisfy this perceived need. What was called for, he thought, was a gun fully as functional and as smooth-operating as the .357 Magnum, but with a lesser cosmetic finish and fewer options. It would be less expensive to make, and the economies could be passed on to their customers.

S&W had some experience doing alterations of this type when they made the Victory Model .38 special revolvers for our armed forces during World War II. Hellstrom's engineers went to work, and what resulted was a real game-changer.

In January of 1954, prototypes of the new gun were crafted. These guns mimicked the .357 Magnum, but had a brush blue finish rather than the high-polish blue or nickel finish that was standard on the flagship gun. The top surfaces (non-serrated barrel rib, top strap and non-serrated rear sight tang) and the front

SMITH & WESSON

and back of the frame received a matte finish. The plain no-insert Baughman front sight and its base were transversely serrated. There were no trigger or hammer options

trigger or hammer options offered. There were to be only two customer choices - either a 6-inch or a 4inch barrel, and either magna (service) or target stocks. All of these guns would receive a micrometer click-adjustable rear sight with no frills. Samples were sent to a number of agencies for field evaluation. The original test samples were marked simply "Patrolman." By March of that year, the majority of the opinions returned were quite favorable, and plans were made for volume production. On April 15, 1954, the first production guns came off the assembly line, with the initial serial number being \$103,500. The gun was first presented in the January, 1955 catalog. The only listed customer options were barrel length and stock style. Either barrel length cost the same (\$85.00), but if target stocks were ordered, the gun cost slightly more (\$89.50). The only finish was brush blue. The name change to "Highway Patrol-

"In the early 1950s, were made to S&W by v agencies regarding a p version of the

Highway Patrolman Revolver

man" was widely reputed to be at the suggestion of Mrs. Florence (Flora) Van Orden of Evaluators Ltd., located near Quantico, Virginia. At any rate, this name was adopted and stamped on the barrel. All of these first-production revolvers were built on the square-butt target N-frame with 5 screws.

The acceptance of the new revolver was quite strong, and S&W produced a total of 8,427 of them by the end of 1954. All had chambers counter-

bored for cartridge rims, and pinned barrels. The stocks had checkering with a diamond center pattern.

Yorl with sigh rare the three white the ter strate lt's f. The both had shrouded

extractor rods, semi-target hammers, and 6-groove serrated backstraps and forestraps on the grip frame. These were later changed to 10 grooves, front and back. Triggers came from the factory either .265" grooved or .400" smooth, depending on inventory. In 1956, the upper sideplate screw was eliminated in favor of a dovetailed tab.

In 1957, the Highway Patrolman officially became the Model 28. The

numerous inquiries various law enforcement ossibly less-expensive .357 Magnum."

model number was stamped in the frame recess for the crane, and the barrels continued to be marked as before. Some very rare variations were made over the years. Twenty-five guns with 5" barrels and nickel finishes were made for the Florida Highway Patrol in 1959. 761 guns with 6" barrels were made as Washington State Patrol commemoratives. Less than 100 were reported to have been made with 8 3/8" barrels. Five specially-crafted guns were reported as being made with a satin nickel finish for Adolph Blaick, Inc., and stamped with the Performance Center trademark in 2000. Some salesman samples and some made for the New York State Police (marked NYSP) have been found with red ramp front sights and white outline rear sights. In 1960, the Model 28-1 (now extremely rare to find because of its very short run) changed the extractor rod from right hand to left hand thread. The following year saw the Model 28-2, in which the cylinder stop was changed, eliminating the trigger guard screw. In 1968, the diamond-center stocks were discontinued. The revolver illustrated is a 28-2, manufactured in September 1980. It's factory-equipped with beautiful target stocks. The Model 28-3, in 1982, eliminated the counterbored chambers and the pinned barrel, making it

the least desirable version for collectors.

The Model 28 continued to be made until 1986 as a standard catalog item. As semiauto pistols took over the police market and an increasingly large segment of the civilian market as well, it was finally discontinued. In its day, the Model 28 was wildly popular and never lacked for being the equal of the famed Model 27 functionally. For quite a while, these guns were plentiful as used items, usually in great condition, as they were tough revolvers. In recent years,

however, the prices they command have zoomed as availability decreased and more people realized what great revolvers they are. I still have the 6" model I bought in 1967, and my father's 4" variation I chose for him in

chose for him in 1968. As a homedefense gun, a field

gun, or as police equipment for agencies still using revolvers, it's pretty close to ideal. Although heavy compared to some .357s, it has great strength and can easily withstand years of shooting with very high-powered loads. Its weight also soaks up recoil and makes it easy to shoot well. If you find one in decent condition, think twice before passing it up. It's become a modern classic.

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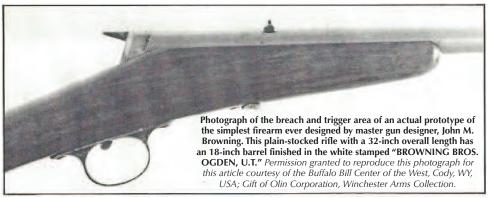
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*THE SIMPLES



By Gus Cotey

Pretty much everyone in the United States with even a passing interest in firearms has at least heard of John Moses Browning, if only just his surname. Browning was born in Utah Territory in 1855 and died in 1926. He was the son of a selftaught Mormon gunsmith, and became by far the most prolific gun designer of all time. Browning's numerous and varied designs include everything from falling block single shot rifles, to tiny, small caliber vest pocket pistols, to full-size service pistols (including the famous M1911 .45 ACP), to an assortment of lever, pump, and semiauto rifles, to over/under shotguns, to machineguns ranging from the handheld Browning Automatic Rifle (BAR) up to the awesome and formidable M2 caliber .50 heavy machine gun ("Ma Deuce" and still in use!), and even aircraftmounted 37mm auto cannons.

One particularly interesting firearm designed by Browning was patented in 1893. No, it's not some sort of exotic submachine gun, machinegun, or rapidfire artillery piece, but rather, a single-shot .22 rimfire rifle. True, when one thinks of a single-shot .22, "interesting" the last adjective that comes to mind, but this design is truly interesting in that it is the simplest breach-loading, fixed ammunition-firing gun ever devised. This particular weapon has only one moving part (two, if the mainspring is also counted). This gun design with the patent number 511,677 never went into production, but its patent was nonetheless purchased by the Winchester Repeating Arms Company. A few prototypes of this firearm were built

and are housed for display at the Cody Firearms Museum, in Cody, Wyoming.

The action of this ultra-simple firearm is a variation of the falling-block concept, which is a repeated theme in a variety of Browning-designed firearms starting with his original single shot rifle design patented on October 6, 1879. The vertically moving block concept as favored by John Moses Browning is also found in his lever action repeating rifles, his caliber .30 (.30/06) M1917 water-cooled machinegun, his M1919 air-cooled MG of the same caliber, as well as the big caliber .50 M2 and its variants. In the case of the aforementioned machinegun designs, the bolt is locked in place while in battery by a locking block, which moves upward into a corresponding slot on the underside

surface of a locking cam. The breechblock of this most sim-

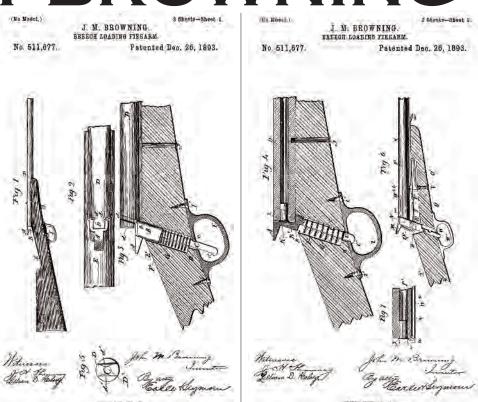
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elevated

CLOSE-UP
FROM BROWNING'S
PATENT DRAWING
DETAILING THE COCKED
MECHANISM.

ple of J. M. Browning's designs has a spur at its rear which is pressed downward in order to permit manual insertion of the round into the barrel's chamber. The trigger is simply a rod affixed to the bottom of the breechblock. This rod is provided with a notch on the front of it, which locks into a corresponding lip integral with the gun's floorplate portion of the trigger guard. The trigger rod is surrounded by a coil spring, which serves as the igni-

T BROWNING



Patent drawings for John M. Browning's simplest firearm design depicting coil-type and leaf-type mainspring variants (US Patent Number 511,677).

tion system's mainspring and is compressed as the breechblock is pressed downward into cocked firing position. Browning also designed a leaf springpowered variant of this rifle and its action is illustrated in the patent drawing along with the coil spring-powered one.

To fire the rifle, the spur portion of the breechblock is first pressed downward until the weapon is cocked and then a round inserted into the chamber. When the trigger is pressed, it suddenly slips while rubbing against the shooter's trigger finger and the major portion of it disappears as the breechblock to which it is attached is suddenly pushed upward and forward (at a 20-degree angle) by the mainspring. When the breechblock terminates its upward/forward travel and slams into battery, a fixed firing pin projecting from the breech face impacts the case rim, thereby setting off the primer.

This simplest of cartridge-utilizing of small arms is reloaded by once again pushing the breechblock spur completely downward, thereby re-cocking the piece. The spent cartridge case is then pulled out with the shooter's fingers and a

fresh cartridge is inserted into the chamber. The rifle is now ready to fire again.

The Winchester Repeating Arms Co. (WRA) probably never intended to build such an odd but fully functional firearm, but also wanted no one else's company to do likewise. John M. Browning in all likelihood also knew that a big name company like Winchester would have nothing to do with producing such a firearm, but designed and built prototypes nonetheless as sort of a genius' joke. It could even be that the old boy simply wanted some spare change in the form of patent purchase fees from WRA.

Regardless of John M. Browning's motivations in designing this gun, the prodigiously ingenious inventor managed to design a curious, but functioning small arm of a landmark level of previously unknown utter simplicity.

I wish to express my thanks to Ms. Ashley Hlebinsky, Curator of the Cody Firearms Museum (Cody, WY) and Mr. Daniel Brumley, Curatorial Assistant, Cody Firearms Museum, for providing me with their valuable time and assistance during my research for this article.

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The B-Square 32 Piece Gunsmith Screwdriver Kit contains 11 slotted bits designed to eliminate screw head damage, 8 hex bits, 3 Phillips bits, 2 Posi-Drive bits, 2 Torx bits, 3 extra-long bits (1 each: Phillips, slotted, hex), and a 1/4" socket drive adapter. Get one for your workbench AND your range

> L60-18410 \$29.95

Open 7-6 MST, M-F; 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included



Pistol Targets: 100 per package NRA Paper D-1 "Tombstone" Target 23"x35" L60-18388

Buff, Self-Adhesive, 500 ea.

Brown, Self-Adhesive, 500 ea.

White, Self-Adhesive, 500 ea.

IDPA Paper Practice Target 22"x34"	L60-15735	39.95
USPSA/IPSC Paper Practice Target 22"x35"	L60-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5"x12"	L60-15832	7.95
Competition 50 Foot SLOW FIRE 10.5"x12"	L60-15831	7.95
Competition 25 Yard SLOW FIRE 10.5"x12"	L60-13096	8.50
Police B-34 (Silhouette) 25 Yard 14"x24"	L60-13163	12.50
Police BH-21 (Silhouette) 25 Yard 22.5"x35"	L60-10094	27.50
Competition 25 Yard RAPID FIRE 21"x24"	L60-12839	17.50
Competition 50 Yard SLOW FIRE 21"x24"	L60-10041	17.50
Police B-27 (Silhouette) 50 Yard 22.5"x35"	L60-10670	27.50
Rifle Targets: 100 per package		
Small Bore Rifle 100 Yard 14"x14"	L60-12430	\$7.50
High Power 200 Yd. 21"x24" (600 Yd. reduced	L60-12650	34.50
Replacement Center 100 per package		
Pistol 25 Yard B8P Repair Center 10.5"x10.5"	L60-12676	\$4.95
200 Yard Rifle Repair Center 12.75"x12.75"	L60-15830	13.45
Target Pasters		
Black, Self-Adhesive, 500 ea.	L60-16304	\$3.00

HARTMAN MFG **Target Stands**

Rugged! Portable! Easy-to-Use!

One Target Stand L60-18237 \$49.95 L60-74493 91.95



A Pair of Stands

\$39.95

3.00

3.00

3.00

One Hostage Target Adapter (Shown below attached to Target Stand - not included. Works only with Hartman target stands.)

> L60-11697 \$26.99





Orange, Self-Adhesive, 500 ea. Safety Magazines

· Weighted to simulate a fully loaded mag

• 1911 practice mag works for all calibers

 Mags for GLOCKs work in 9mm/.40 cal. • If necessary, fitting is easily done with

L60-16866

L60-16872

\$17.50

20.00

D•WIPE Towels ESCA TECH, INC.

L60-16309

L60-16310

L60-16313

L60-16327

 WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5"x 8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces. 40 Soft Towels



D•LEAD Hand Soap ESCA TECH, INC.

riginal D•LEAD Hand Soap guickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.



8 Oz. Bottle

L60-19915 \$2.95



Gunslinger Spring Kits

any file

1911/Clones

GLOCK 17, 22

From Lee Fisher, one of the premier "cowboy gunsmiths."

Colt & clones L60-20510 \$26.95 Ruger Blackhawk/Vaquero

L60-20511 Marlin 94 \$18.95 L60-20512 Rossi/Navy Arms 92 lever guns

L60-20513 \$24.95 Stoeger IGA shotgun

HE STINGER: Comtech's own personal device. Designed

to act as a "force multiplier," it's like having the punching power of a karate master - instantly! There's really nothing like it for easy carry and access. It passes un-noticed by 90 percent of people who see it. Yup, just another "keychain device" to most, and yet it works so well when needed. You deserve a Stinger today!

L60-19495 \$9.95



ake out your frustrations, and build your grip strength at the same time! Just think about...oh, socialized medicine, tax increases, high-capacity magazine bans, etc.

1 lb. L60-15532 \$7.99 2 lb. L60-15533 \$14.95

L60-20514 \$14.95 Note: These Come in Assorted Colors 800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

El/etta

Tactical Flashlight Mounts

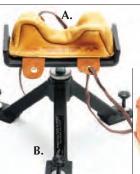
Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount ZSM Tactical Shotgun Mount ZRX Tactical Flashlight Mount

L60-12020 \$29.95 L60-18050 39.95 L60-15487 35.00





TOR I

The Original Leather Sandbag* Rifle Rests



All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won't break if dropped (Owl Ear Front Bag sold separately).

A. Front Bag L60-10880 \$19.95 B. Rifle Rest L60-10883 59.95 C. Std. Front Bag L60-10881 22.95 D. Rear Bag 26.95 L60-10882

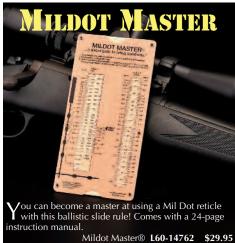
Sand not included.

The Dillon Shooting Mat



illon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. Dimensions: 66" x 27.75"

160-18146 \$65.00



Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

California Competition Works' Moon Clip Loading/Unloading Tools & Carriers

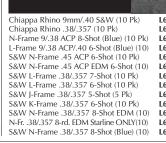


The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similarsized speed loaders.

"K-Frame" Model L60-21900 \$35.00 "L-Frame" Model L60-21914 \$35.00



TK Custom



T	•
50-12040	\$65.00
50-12043	65.00
50-12044	39.95
50-12057	39.95

19.95 L60-12058 160-12059 74.95 L60-12065 64.95 L60-12066 64.95 L60-12088 32.50 L60-12090 64.95 L60-12091 64.95 64.95 L60-12092 L60-12093 39.95

Jerry Miculek

Competition

SDM **S&W Revolver** Front Sights

Pin-In Front Sight - \$28.00 .250" high, red L60-18379 .250" high, green L60-18380 .300" high, red 300" high, green

.250" high, Gold Bead .300" high, Gold Bead

Pin-In Front Sight - \$44.95

L60-18381 L60-18382 L60-18565 L60-18566

"Classic" Slip-In Sight – \$35.00 .250" high, red L60-18375 .250" high, green L60-18376 .300" high, red L60-18377 .300" high, green L60-18378 "Classic" Slip-In Sight \$44.95 .250" high, Gold Bead L60-18567 .300" high, Gold Bead L60-18568

W.C. Wolff Co. Revolver Springs

(Hammer/Trigger Return Springs) Ruger GP-100

L60-11367 \$10.50 SP-101 L60-12598 S&W J Frame

L60-12189 9.00 (Mainspring/Rebound Springs) S&W K,L,N (standard)

L60-15073 \$15.00 S&W K,L,N (reduced power) L60-15072

15.00

Grips \$79.95

S&W N-Fr. Rd. Butt L60-11324 N-Fr. Sq. Butt L60-11325 K, L-Fr. Rd. Butt L60-11327 K, L-Fr. Sq. Butt L60-11326

Tools from L. Benatson Arms Co. for Smith & Wesson Revolvers



L60-25343

45.00

Hogue Competition S&W Revolver Thumb Latch fits K, L, and N-Frames Stainless L60-19921 \$59.95



S&W N-Fr. Rd. Butt K, L-Fr. Rd. Butt

160-12141 160-12140



TUFF Products QuickStrips

TUFF QuickStrips are available for a variety of revolver calibers from .17 HM2 to .500 Linebaugh. \$8.50 for a package of 2.

.22 LR-Mag./.17HM2-HMR (10 rd.) L60-11737 .32/.327/9mm (8 rd.) L60-11738 .38/.357/.40/10mm (5 rd.) L60-11740 .38/.357/.40/10mm (6 rd.) L60-11741

.38/.357/.40/10mm (8 rd.) **L60-11742** .41Mag./.45 ACP (6 rd.) **L60-11748**

.44 Sp.-Mag./.45 Colt/.460 S&W/.410 Shotshell (6 rd.) **L60-11750** .45 Auto Rim (6 rd.) **L60-11751**



California Competition Works' 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

CCW Model 617 Speedloader L60-12623 \$34.95 CCW .22 LR Loading Block/Case L60-12627 49.95



I 've tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – *Mark Pixler* For 610/625, 7-Shot 686, 8-Shot 627 L60-21883 \$130.00



Safariland Competition Gear for Revolver Enthusiasts



002 "Cup Challenge" \$69.95 6" S&W K,L,N; Std. bbl. L60-17788 333 "Speedloader Holder" \$34.95 S&W K-Frame L60-12411 S&W L-Frame 160-13087 "Competition Speedloaders" \$19.95 S&W K-Frame L60-13224 S&W L-Frame L60-13117 Revolver "Speedloaders" \$11.95 L60-12405 S&W I-Frame (5-Shot) S&W K-Frame L60-13104 S&W L-Frame L60-13074 "Speedloader" Holders \$9.95 160-10340 Sm./Med. Fr. "Speedloader Loading Blocks" \$24.95 L60-12262 S&W K-Frame S&W L-Frame L60-12878

⁵⁸ Performance Parts for Your GLOCK® Firearm



	E.	F.		G.		
GLOCK® Factory Original Parts:			Wolff Spring Co. Parts for GLOCK firearms:			
	A. Extended Mag Release (Small Frame)	L60-18569	\$9.95	Competition Spring Set	L60-11524	\$9.95
	B. Extended Slide Release	L60-18570	19.95	Trigger Return Spring 3-Pack	L60-11818	7.99
	C. Striker Cups (The ones you always lose.)	L60-19325	4.95	X-Tra Power Trigger Rtn. Spr. 3-Pk.	L60-15558	7.99
	D. Striker Channel Liner	L60-18881	9.95	Guide Rod, GLOCK 17, 22, 31	L60-11356	24.95
	Lone Wolf Distributors' Parts for	GLOCK firear	ms:	Guide Rod, GLOCK 19, 23	L60-11435	24.95
	E. Extended Mag Release (Large Frame)	L60-19115	4.99	Guide Rod, GLOCK 20, 21	L60-11352	24.95
	F. Extended Take-Down Lever	L60-19114	9.95	Recoil Spring, 12#	L60-11420	7.99
	G. 3.5# Trigger Stop Connector	L60-16501	14.95	Recoil Spring, 14#	L60-11418	7.99
	Extended Slide Stop	L60-22299	15.99	Recoil Spring, 15#	L60-11419	7.99

Lone Wolf Distributors' Match-Grade Barrels for GLOCK® Pistols



These barrels are manufactured from the highest grade mill-select 416 stainless forgings. Standard rifling makes these an excellent choice if you wish to shoot lead, plated or jacketed bullets. Can be used in factory ported or stock pistols. Ready to use, pre-fit drop in. GLOCK 17 9mm Barrel L60-19167 \$99.95

GLOCK 17 9mm Barrel	L60-19167	\$99.95
GLOCK 19 9mm Barrel	L60-19326	99.95
GLOCK 20 10mm Barrel	L60-19241	99.95
GLOCK 20 .40 S&W Conversion Barrel	L60-19805	99.95
GLOCK 20 .357 SIG Conversion Barrel	L60-19806	99.95
GLOCK 20 9x25 Dillon Conversion Barrel	L60-19807	114.95
GLOCK 21 .45 ACP Barrel	L60-19242	99.95
GLOCK 22 .40 S&W Barrel	L60-11526	99.95
GLOCK 22 9mm Conversion Barrel	L60-11527	99.95
GLOCK 22 .357 SIG Conversion Barrel	L60-19808	99.95
GLOCK 23 .40 S&W Barrel	L60-19327	99.95
GLOCK 23 9mm Conversion Barrel	L60-19328	99.95
GLOCK 34 9mm Barrel	L60-19330	99.95
GLOCK 35 .40 S&W Barrel	L60-19329	99.95

GLOCK 35 9mm Conversion Barrel	L60-19331	99.95
New! Threaded Barrels and Thread Pro	tectors (Silver	unless noted)
GLOCK 17 9mm 1/2"x28 Threaded Bbl.	L60-43245	\$124.95
GLOCK 17 9mm 1/2"x28 Bbl. (Black)	L60-43246	139.95
GLOCK 19 9mm 1/2"x28 Threaded Bbl.	L60-43247	124.95
GLOCK 19 9mm 1/2"x28 Bbl. (Black)	L60-43248	139.95
GLOCK 21 .45 ACP .578"x28 Bbl.	L60-43249	124.95
GLOCK 21 .45 ACP .578"x28 Bbl. (Blk.)	L60-43250	139.95
GLOCK 22 .40 S&W 9/16"x24 Bbl.	L60-43251	124.95
GLOCK 22 .40 S&W 9/16"x24 Bbl. (Blk	.) L60-43252	139.95
GLOCK 22/31 9mm Conv. 1/2"x28 Bbl.	L60-43253	124.95
GLOCK 23/32 9mm Conv. 1/2"x28 Bbl.	L60-43254	124.95
9mm Thread Protector Cap, Silver	L60-43257	14.95
9mm Thread Protector Cap, Black	L60-43258	14.95
.45 Thread Protector Cap, Silver	L60-43255	14.95
.45 Thread Protector Cap, Black	L60-43256	14.95
.40 Thread Protector Cap, Silver	L60-43259	14.95
.40 Thread Protector Cap, Black	L60-43260	14.95
<u> </u>		

STUL Slide Removal Tool Fits All Glock® Models

Ingages the slide lock and provides a mechanical advantage making slide removal easier and faster. For those with large fingers, small fingers, tired fingers, anyone looking for a way to simplify the removal of your GLOCK® slide.

10-8 Performance Armorer Tool



The 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

L60-15434

Henning BATTLEHOOK



GLOCK® 17, 19, 22, 23, 24, 26, 27, 33

L60-12031

TARAN TACTICAL 59 INNOVATIONS



Sight Set, GLOCK®



L60-15381 \$84.99



Installs in a snap and protects your GLOCK's internal parts from dust, dirt, rain, snow and lint. GLOCK® Models 17, 19, 20, 21, 22, 23 (fit L60-18161 may vary) Model 21SF 160-19925

Models 26, 27, 33 Model 30 160-10648 Note: Does NOT fit Generation 4 GLOCKs.

PEARCE GRIP, INC.

G27/33 (+1)



160-10235

L60-18590

Grip extensions do not alter mag. capacity. GLOCK® 26/27 L60-10346 G29 (10 rd.)/30 (9 rd. opt. mag.) L60-10355 G30 (10 rd. mag. only) L60-10356 Kel-Tec P11/Taurus PT111 L60-18586 Springfield XD (9mm/.40 only) L60-18587

Springfield XD-S L60-15286 Mag. extensions add additional capacity GLOCK® 10mm/.45 ACP (+2) L60-18589 GLOCK® 9/.357/.40 (+2 or 1) L60-18588

leaning your GLOCK® magazines has never been easier! GTUL has developed an integrated system to disassemble and clean all GLOCK® magazines without marring, gouging, or damaging the metal liner. Quickly removes dirt, dust, powder residue and grime!

\$21.95 L60-20910 Standard Mags Large Mags L60-20911 21.95

California Competition Works Enlarged Magwells for GLOCK® Pistols



For GLOCK® 17, 19, 22, 23 L60-12523 \$46.00



For GLOCK® 20, 21 L60-12525

GLOCK® Mags

Just What's Listed, While They Last!



G-17 L60-11363 \$39.95 G-19 L60-15806 39.95 G-21 L60-15807 39.95 G-22 L60-11958 39.95 L60-11960 39.95

MagPul PMAG® 17 GL9™ for GLOCK® 17



Laser Enhanced (LE) Grips

Want immediate gains in your confidence when handling vour 1911? Follow the red dot! Hogue's new laser-enhanced grip for your classic 1911 will dramatically improve your accuracy and speed in any defensive or competitive scenario. Designed, engineered and hand-made in America, proudly wearing the Hogue name, your new LE Grip will make almost every kind of shooter including you – better and faster, Period, Also available for I-Frame

Smith & Wesson revolvers. Hogue LE 1911 Grip, Black

L60-43243 \$189.95

HOGUE LE J-Frame S&W Grip, Blk. **L60-43244 189.95**



Hogue Rubber OverMolded® AK-47/74Handguard Kits(K.) Standard Russian/Chinese RiflesL60-14556Yugo-Version Rifles w/Longer GuardL60-14558

\$49.95 49.95



(/t.) For guils w/Jo/(-style magwens	L00-14302	φ33.33
Hogue Square Butt Monogrips		
Colt Python	L60-12138	\$26.95
(B.) K, L-Frame Square Butt	L60-12786	26.95
N-Frame Square Butt	L60-12145	26.95
N-Frame Round Butt	L60-18100	26.95
Hogue Round Butt Monogrips		
Ruger SP-101	L60-14833	\$26.95
S&W J-Frame Round Butt	L60-12277	26.95
K, L-Frame Round Butt	L60-12549	26.95
The Hogue HANDALL™ Grip Sleeve	fits many semi-a	utos.
(C.) HandAll	L60-14463	\$9.95
The Hogue HANDALL™ Hybrid Grip	o Sleeve	
(D.) Ruger LCP .380 Auto	L60-14477	\$10.95
(E.) Springfield XD 9mm/.40	L60-14478	10.95
(F.) Smith & Wesson M&P 9mm/.40	L60-14479	10.95
Hogue Bantam Boot Grips		
(G.) S&W J-Frame Round Butt	L60-11054	\$26.95
K, L-Frame Round Butt	L60-11055	26.95
Hogue Hex Head 1911 Grip Screws	(Four-screw set).	
Blue	L60-15723	\$8.99
Stainless	L60-15722	8.99



DeSantis Clip-Grip®

This replaces the grips on S&W J-Frame round butt







Powder River Precision X-Treme Grips: CNC Laser Cut 360° Grip Enhancement for your XD/XDm, made of high-quality adhesive-backed traction tape.

X-Treme Grips, XDm 45 (Sand) X-Treme Grips, XDm 9/40 (Sand)	L60-15229 L60-15230	\$16.95 16.95			
X-Treme Grips, XD 45 (Sand)	L60-15231	14.95			
X-Treme Grips, XD 9/40 (Sand) Powder River Precision's Drop-In	L60-15232 Trigger Kits fo	14.95 or Spring-			
field XD Pistols will give you a short, crisp trigger pull with a fast reset and shorten the total trigger pull length.					

XDm 9/40 Drop-In Trigger Kit	L60-15226	\$125.00
XDm 45 Drop-In Trigger Kit	L60-15236	125.00
XD 9/40 Drop-In Trigger Kit	L60-15228	125.00
XD 45 Drop-In Trigger Kit	L60-15227	125.00
XD-S Trigger Spring Kit	L60-15237	\$19.95
Powder River Precision's Ergo	onomic Punch Set	for the
XD/XDm made of hardened 4	416 stainless steel	with
hard-molded rubber handles	designed to fit co.	mfortably
in the palm of your hand.	=	•
XD/XDm Punch Set	L60-15233	\$30.00

Apex Tactical Specialties Parts for Smith & Wesso



A. S&W M&P Pistol Sear



B. S&W M&P Competition Spring Kit



C. S&W M&P Illtimate Striker Block Kit



(w/frame-mounted firing pin)



F. S&W Revolver Frame-Mounted Firing Pin

A. S&W M&P Pistol Sear		
M&P 9/40	L60-21889	\$41.95
M&P 45	L60-21892	41.95
B. S&W M&P Competition Sp.	ring Kit	
M&P 9/40	L60-21891	25.95
C. S&W M&P Ultimate Strike	r Block Kit	
M&P 9/40	L60-21890	35.95
D. S&W J-Frame Spring Kit	L60-14309	25.95
E. S&W Revolver Firing Pin	L60-21888	15.95

FACTICAL







A. Baseplate/Spring Kit, GLOCK® L60-15375 \$41.99 B. 11-Coil Spring, STI/SVI Mags. L60-15379 8.95 C. Baseplate/Spring Kit, S&W M&P L60-15380 41.99 Baseplate/Spring Kit, Springfield XDm L60-15328 41.99

D. Follower, STI Mags. L60-15377 9.95 E. Follower, SVI Mags. L60-15378 \$9.95 F. Short Baseplate, GLOCK® L60-15376 29.99 G. 4mm Baseplate, STI/SVI Mags. L60-15382 32.95

62 "WATCH YOUR FRONT SIGHT!" Continued from Page 11



The Gunsite Academy Pro Shop...be careful in there!



Our Defensive Pistol Class (author on far right).

Another exciting and challenging event was the Fun House. This is an indoor room-clearing exercise where we used frangible ammo to minimize the risk of ricochets. We learned "slicing-the-pie" techniques, maximizing distance between yourself and the threat, and maintaining balance and stability while moving. Shooting every target you encounter is not recommended, as there are hostage targets and even one individual holding a bouquet of flowers.

On Thursday evening, after a supper break, we came back to the square range for a "diminished light" shoot. "Diminished," hell, it was pitch black. We learned to find the target with a small Surefire-type high intensity flashlight with a rear pressure switch. One note of caution: do NOT buy a flashlight with more than one mode...or inevitably, you will be trying to illuminate your target with a distracting strobe. Don't ask me how I know this. Our targets for this event were not the usual camo maze, but an image of a black ninjaclad individual aiming a handgun at us. I discovered that I actually shoot much better at night than in daylight. My instructor said, "That's because the front sight is all you can see...and that's what you **should** be looking at!"

Throughout five days of shooting, more than 1,100 rounds of .45 ACP, and no cleaning, my Ruger SR1911 Lightweight Commander performed



Gunsite founder Jeff Cooper's gun room.



The author's certificate of training for the class.

flawlessly. The three misfeeds I had were due to my not slamming the magazine in hard enough. I had brought two back-up 1911s; they never came out of the case. My left-handed Simply Rugged "Shootist" holster worked like a charm, with good retention, a smooth draw and instinctive return. Thanks, Rob Leahy!

On Friday, after graduation and awarding of certificates, we had the opportunity to visit the Sconce, the late Colonel Jeff Cooper's home and veritable fortress. Mrs. Cooper was our gracious hostess, and served sun tea and homemade brownies (excellent brownies!). The view from the back deck was most impressive....one could see for miles and miles. Colonel Cooper's subterranean gunroom was a peerless museum of rare and desirable firearms; just one example...not just a Bren Ten, which is quite rare on its own, but a cased pair of Bren Tens, one custom engraved and gold inlaid.

The next morning, slowly and reluctantly, I got on the highway heading home. The Gunsite Experience is exhausting, exhilarating and infinitely rewarding. And I will do it again.

Gunsite Academy 2900 W. Gunsite Road Paulden, AZ 86334 928-636-4565 www.gunsite.com

RANGE TIME. ANYTIME.



Our Pistol Perfect bullet traps make range time, anytime a real possibility.

Available in 3 different sizes, each trap can handle handgun calibers up to .44 Magnum, and rifle calibers up to .223/5.56mm.

Our patented bullet trap technology ensures the shooter of a safe, clean, virtually maintenence free way to target practice. Lead is deposited into a collection pail, which can be recycled or sold. Talk about convenience!

Visit our website to see which Pistol Perfect Trap will work best for you.





64 Get your "stuff" together, then keep it that way!

Dillon Ammunition Boxes

Description	Stock #	Each	10 ea.	Case(Qty.)		
9mm (50 rd)	L60-13784	\$1.58	\$13.50	\$58.00(50)		
9mm (100 rd)	L60-13645	1.81	15.40	66.00(50)		
.38/.357 (50 rd)	L60-13476	1.79	14.70	63.00(50)		
.38/.357 (100 rd)	L60-13766	2.20	18.80	80.50(50)		
.44 (50 rd)	L60-13568	1.79	15.30	65.50(50)		
.44 (100 rd)	L60-13680	2.92	24.90	106.50(50)		
.45 ACP (50 rd)	L60-13715	1.73	14.70	63.00(50)		
.45 ACP (100 rd)	L60-13574	2.83	24.20	103.50(50)		
Small Rifle (50 rd)	L60-13740	2.05	17.50	75.00(50)		
Medium Rifle (20 rd)	L60-13625	2.05	17.50	120.00(80)		
Medium Rifle (50 rd)	L60-13665	2.90	24.70	106.00(50)		
Large Rifle (20 rd)	L60-13647	2.01	17.20	73.50(50)		
Large Rifle (50 rd)	L60-13231	3.20	27.30	117.00(50)		
NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mauser; "9mm" se-						

NOTE: ".38" series cases It. 38 Super, 32-20, 30 Carbine and 3.0 Mauser; "mm" series cases Iti, 30 Luger, 9.x 21 and 3.80; "44" series cases Iti. 41 Mag., 44-40 and .45 Colt; and ".45" series cases fit 10 mm and .40 S&W. "Small rifle" cases Iti. 222, .23 to 7.62 x 39 length; 20 round "medium rifle" cases Iti. 7.62 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases Iti. 20-250, .308 to .30-30 length; and "large rifle" cases Iti. 30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, L60-10446, Package of 100, \$6.95



Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use.

Designed to keep out dirt, dust and rain.

Dillon AkroBins

AkroBins are perfect for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).
 AkroBins are made of heavy-duty polypropylene with perma-

nent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	L60-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	L60-13839	2.95	15.30	24.84
"RL 1050" Bin	L60-13484	6.95	34.92	61.92
"SL 900" Bin	L60-17125	10.50	56.94	106.92



Dillon Utility Boxes

Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" × 5-3/4" × 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

sories and tools – the	list is endless.		
Description	Stock #	Each	5 ea
Small Utility Box	L60-13636	\$2.65	\$10.95
Large Utility Box	L60-17195	5.75	23.95





Berry's Manufacturing Ammo/Storage Boxes

.500 S&W (50 rd)	L60-19243	\$2.98	\$22.40	\$97.00
Note: .500 S&W Ammo	Boxes also fit	.223/.243/	.308 WSSM	Cartridges
.454 Casull (50 rd)	L60-19244	2.98	22.40	97.00
.45/70 (50 rd)	L60-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	L60-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	L60-19246	3.50	25.50	110.50
20 Ga. (25 rd)	L60-19248	2.24	16.80	72.50
12 Ga. (25 rd)	L60-19249	2.24	16.80	72.50
Storage Boxes				
4-3/8"x 2"x 1-5/8"	L60-19250	\$1.12	\$8.40	\$36.50
4-1/2"x 4-1/2"x 1-5/8"	L60-19251	2.32	17.40	75.50
5-1/2"x 2-5/8"x 2-1/2"	L60-19252	2.22	16.70	72.00

Swab-its®- A Swab for Every Job!



o s#!+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (thinking fast), "I'm trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!"

The **Bore-tips Swabs** REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform appli-

cation of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reuseable.

rods, and are tough a	and reuseable	2.
.22/5.56mm (6 ea.)	L60-15310	\$4.98
.243/6mm (6 ea.)	L60-15311	4.98
.30/7.62mm (6 ea.)	L60-15312	4.98
.357/9mm (6 ea.)	L60-15313	4.98
.40/10mm (5 ea.)	L60-15314	4.98
.45 Caliber (5 ea.)	L60-15315	4.98
12 Gauge (3 ea.)	L60-15325	8.98
20 Gauge (3 ea.)	L60-15326	8.98
-		



un-tips® 3" Precision Tip foam swabs are reusable. 24-count value pack. 160-15345 \$9.9

Gun-tips®



un-tips® Extended Reach Firearm Cleaning swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

L60-12583

Bore-Whips™



Bore-Whips™. 17 and .22 caliber (pictured) by Swab-its® are ideal for air rifles, rimfires or any other .17 or .22 caliber firearm that's difficult to clean from the breach. The foam tips are reusable and the handle functions as an empty chamber indicator.

.17 Cal. .22 Cal. L60-12689 L60-12690 \$9.99 9.99

Gun-tips®



un-tips® foam swabs are reusable and replace cotton swabs. 9-pack

160-15316 \$4.99

Ram Rodz Barrel and Breech Cleaners



The RamRodz® Range Kit comes with 400 Breech Cleaners, 100 .22-Caliber swabs, 60 .38-Caliber swabs, 50 .40-Caliber swabs, 40 .45-Caliber swabs and 30 .50-Caliber swabs.

L60-43293 \$34.95



Ram Rodz Barrel & Breech Cleaners

.22 Caliber/5.56mm, 300 count .38 Caliber/9mm, 200 count .40 Caliber/10mm, 100 count .45 Caliber, 75 count L60-43289 \$12.95 L60-43290 12.95 L60-43291 12.95 L60-43292 12.95

KEEPYOURGUNS! (Clean)



 $Bore\ Snake,\ the\ "World's\ Fastest\ Gun$ Bore Cleaner" from Michaels of Oregon is a better way to clean handguns, rifles and shotguns. Originally sold as a field tool, this product is popular with gunsmiths and benchrest shooters as well. Try one and you'll be hooked!

\$22.95 L60-10426 .22 cal. Pistol .357/.38/9mm L60-10427 22 95 .40 cal. Pistol L60-10428 22.95 .44/.45 cal. Pistol L60-10429 22.95 .22 cal. Rifle L60-10420 22.95 243 cal Rifle 160-10421 22.95 .270/7mm Rifle L60-10422 22.95 .30 cal. Rifle L60-10423 22.95 .357/.375 cal. Rifle L60-10424 22.95 410/458 L60-10425 22.95 .50/.54/28 Ga. L60-10432 22.95 20 Ga. Shotgun L60-10431 23.95 12 Ga. Shotgun L60-10430 23.95 37/40mm Launcher L60-15465 46.95

MIL-COMM

Extreme Performance Lubricants



W-25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Öz. Syringe L60-15732 \$10.99 1.5 Ounces L60-15731 14.50 J. Dewey Mfg. Co. Cleaning Patches

Packages of 1000 .17 cal. (3/4" Sq.) L60-11807 .22-.24 (1-3/8" Sq.) L60-11808 Packages of 500 .24-.27 (1-3/4" Sq.) L60-11809 \$11.95 .30-.35 (2" Sq.) L60-11810 13.95 Packages of 250 .38-.45 (2-3/4" Sq.) **L60-11811** 12-16 ga. (3" Sq.) **L60-11812** \$11.95

13.95

E-Z Brite **Wonder Cloth**

n gun dealers shelves since 1976, this product is still a must for keeping stainless steel

and nickel-finished revolvers looking like new. Demand the original

lead and carbon wipe! E-Z Brite Cloth L60-18613 \$6.99

Snake Oil is a derivative of an FDA certified medical lubricant used in high-speed medical drills.

· Provides a film that separates and protects moving parts, for smoother operation and increased efficiency. Contains no evaporants

and has a film affinity in excess of two years.

 Reduces the collection of dirt, dust and other contaminants.

· Performance in extreme conditions is unparalleled.

0.5 oz. Bottle L60-16035 \$4.95 2 oz. Bottle L60-16508 8.95 Grease, (2) 4cc Tubes L60-17073 4.95 0.5 oz. Oil, 4cc Grease L60-10059 5.95

-**PRO7**™ Gun Cleaner is odorless, non-toxic and biodegradable. "Safely cleans rifles, handguns, shotguns..., black powder, corrosive priming deposits

and much more." L60-10139 \$11.95 4 07. 8 oz. L60-10138 18.95 32 oz. **L60-11298** 40.95

M-PRO7™ Copper Remover works up to four times faster than ammonia-based cleaners and is odor free.

L60-19370 \$11.95



Sweet's Australian 7.62 Solvent easily removes powder residue and stubborn copper fouling. It's harmless to steel, a nonacid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

L60-13128 \$12.95





 $B^{\text{rian Enos' Far Superior Slide-Glide}}_{\text{dual grease blend, with proprietary}} \text{ a}$ extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stav where you put it.

Slide-Glide Standard is for use in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+). \$7.95

7.95

Slide-Glide Standard L60-15571 Slide-Clide Lite 160-15572



icrolon UltraBlue protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams. L60-75125

FrogLube is a bio-based cleaner, lubricant and preservative (CLP) product. FrogLube Solvents are designed to quickly attack surface fouling, baked-on or filmed residues and other metallic fouling such as lead and copper, while protecting firearms coatings, paints, wood and other materials from the corrosive effects of petroleum-based, flammable and toxic weapons care products.

4 Oz. Paste L60-15443 \$10.99 4 Oz. Liquid L60-15444 \$17.59



J. Dewey Manufacturing Company ⁶⁷

.243 Caliber Rifle

AR-15/M-16

M1-A/M-14

M1 Garand

Ruger Mini-14



DEWEY Nylon Coated Cleaning Rods		
All Caliber Pistol 6"	L60-15461	\$19.95
(.2226 Jag Adapter for All Caliber 6" rod)		3.25
(.27 & up Adapter for All Caliber 6" rod)	L60-19895	3.25
.2226 Caliber Pistol 12"	L60-12985	23.95
.17 Caliber Rifle 26"	L60-11472	22.95
.17 Caliber Rifle 36"	L60-11473	25.95
.2226 Caliber Rifle 36"	L60-13084	26.95
.2226 Caliber Rifle 44"	L60-15462	25.95
.27 Caliber and up Pistol 12"	L60-13021	23.95
.27 Caliber and up Rifle 36"	L60-12991	24.95
.27 Caliber and up Rifle 44"	L60-15463	25.95
.35 Caliber and up Rifle 36"	L60-17096	29.95
.35 Caliber and up Rifle 44"	L60-17097	29.95
Shotgun Rod (Uncoated Brass)	L60-10473	24.95
2-pc Shotgun Rod	L60-15464	29.95
Brass Jags (Note: These jags ONLY fit De		
.22 Caliber Brass Jag	L60-10026	\$2.75
.24 Caliber Brass Jag	L60-10027	2.75
.27 Caliber Brass Jag	L60-10025	2.75
.30 Caliber (and up) Brass Jag	L60-10867	2.75
.38 – .41 Cal. Brass Jag	L60-10028	2.75
.44 – .45 Cal. Brass Jag	L60-10243	2.75
Brass Patch Loop		
Accepts most pistol and rifle patches	L60-10737	\$2.25
.17 Caliber Bore Brushes		4
.17 Caliber Rifle/Nylon (ea.)	60-11475	\$1.95
	60-11474	1.95
Nylon Bore Brushes		
	60-16144	\$1.30
.243 Caliber Rifle (ea.)	60-16145	1.30
.270 Caliber Rifle (ea.)	60-16146	1.30
.30 Caliber Rifle (ea.)	60-16147	1.30
.22 Caliber Pistol (ea.)	60-16302	1.30
.38 Caliber Pistol (ea.)	60-16148	1.30
.40 Caliber Pistol (ea.)	60-16149	1.30
	60-16150	1.30
Bronze Bore Brushes Each	h/\$1.50	5 pack/\$5.50
	-16278	L60-22089
.25 Caliber Rifle L60	-16293	L60-22094

.243 Camber Kille	L00-10200	L00-22071
.270 Caliber Rifle	L60-16274	L60-22085
.30 Caliber-7.62mm Rifle	L60-16273	L60-22084
.35 Caliber Rifle	L60-16281	L60-22092
.4445 Caliber Rifle	L60-16279	L60-22090
.22 Caliber Pistol	L60-16282	L60-22093
.38 Caliber –9mm Pistol	L60-16275	L60-22086
.4041 Caliber -10mm Pistol	L60-16276	L60-22087
.44–.45 Caliber Pistol	L60-16277	L60-22088
Cotton Mops		
.2227 Caliber (ea.)	L60-17089	\$1.60
.3038 Caliber (ea.)	L60-17090	1.60
.400–.450 Caliber (ea.)	L60-17091	1.60
16, 12 & 10 Ga. Shotgun (ea.)	L60-17094	1.60
M-16/AR-15 Breech Rod Guide/C		
Breech Rod Guide	L60-10149	\$20.00
AR-15 Chamber Cleaning Brush		2.95
Deluxe M-16/AR-15 Lug Recess C		2.55
Lug Recess Cleaning Kit	L60-18533	\$27.95
Includes: Chamber Cleaning		
Head, Delrin Guide Sleeve		
Rolls, Chamber Brush, Chai		
Nylon Clean		c znaca
Bolt Action Rifle Cleaning Rod Gu		
All models fit .695700 bolt dia		
.17222, .225, .22/250, .220 Swift		\$18.95
.243 Caliber – 7mm	L60-14197	18.95
.30 Caliber	L60-14198	18.95
		18.95
.338 Caliber	L60-14199	18.95
Muzzle Guards		

Dewey's AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15 and AR-10s with take-down pins up to .316" in diameter. To use, 1)

Ruger 10-22 Standard Bbl. Ruger 10-22 Bull Barrel

Brass Muzzle Guard, .30 Cal.

Nylon Gun Parts Cleaning Brush Parts cleaning brush

T

L60-16875

L60-16876

L60-16878

L60-16877

L60-16879

L60-16880

L60-17245

L60-16389

\$10.95

10.95

10.95

10.95

10.95

10.95

10.95

\$2.25

Depress the rear take-down pin and pull out. 2) Pivot the upper and lower receivers apart. 3) Insert the pin on the AR-Link into the upper receiver take-down pin tab. 4) Close receivers with the AR-Link inserted into the lower receiver. 5) Push the take-down pin through the channel in the AR-Link to lock the upper and lower receivers into place. 6) Clean your rifle. 7) To remove AR-Link, reverse the above steps.

160-18599

\$14.95

CCW Tandem Tactical Stripper



'alifornia Competition Works' Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok[™] Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

L60-00303 \$55.00







22.2

Elite Tactical Magazine – "The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine."

C. ETM (10 rd) 9mm L60-19463 \$34.95

Wilson Combat Magazines – "No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage."

 D. Match Magazine (7 rd) .45ACP
 L60-10505
 \$32.95

 E. WIL-ROG Mag (8 rd) .45ACP
 L60-11714
 32.95

 F. Officers Match Mag. (7 rd) .45ACP
 L60-10506
 32.95

SHOK-BUFF® Recoil System – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.

G. SHOK-BUFF System

160-18150

\$37.05

Wilson SHOK-BUFF® - A 1/10" thick poly fiber buffer between the frame and slide contact areas.

H. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov't Model

L60-18148 \$5.95 L5HOK-BUFF Buffer only (6 ea.) L60-18147 \$6.95



WOLFF GUNSPRINGS

	Wolff RECO	II SPRIN	VCS	CZ 75B			16 Pound	L60-19343	7.98
			103	9 Pound	L60-19348	\$7.98	17 Pound (Standard)	L60-19344	7.98
	BROWNING HI-POW			10 Pound	L60-19349	7.98	SPRINGFIELD 5" 45 X	D	
	18.5 Pound	L60-11373	\$7.25	11 Pound	L60-19350	7.98	14 Pound	L60-19345	\$7.98
	COLT GOVERNMENT			12 Pound	L60-19351	7.98	16 Pound	L60-19346	7.98
	9 Pound	L60-11719	\$7.25	13 Pound	L60-19352	7.98	18 Pound	L60-19347	7.98
	10 Pound	L60-12193	7.25	14 Pound (Standard)	L60-19353	7.98	SPRINGFIELD 4.5" 9/		
	12 Pound	L60-12007	7.25	SMITH & WESSON M			14 Pound	L60-19336	\$7.98
	13 Pound	L60-12443	7.25	12 Pound	L60-19356	\$7.98	16 Pound	L60-19337	7.98
	14 Pound	L60-12338	7.25	14 Pound	L60-19357	7.98	18 Pound (Standard)	L60-19338	7.98
	16 Pound (Standard)	L60-11860	7.25	15 Pound	L60-19358	7.98	Wolff GUIDE RODS		
	17 Pound	L60-12192	7.25	16 Pound (Standard)	L60-19359	7.98	Smith & Wesson M&P	L60-19354	\$24.95
	18.5 Pound	L60-12465	7.25	SPRINGFIELD 5" 9/40) XD		Springfield XDM 4.5	L60-19355	24.95
	20 Pound	L60-12056	7.25	12 Pound	L60-19339	\$7.98	Wolff HAMMER SPRI		
	23 Pound	L60-11377	7.25	13 Pound	L60-19340	7.98	1911	L60-11511	\$9.00
COLT OFFICERS MODEL			14 Pound	L60-19341	7.98	Wolff MAG CATCH SE	PRINGS		
	24 Pound	L60-12110	\$7.25	15 Pound	L60-19342	7.98	1911	L60-11791	\$9.95



SPRINGFIELD Magazines

Springfield Factory XD & XDM Magazines 16-Rd. XD 9mm L60-11586 \$31.95 12-Rd. XD .40 L60-11587 31.95 13-Rd. XD Comp. 9mm 29.95 160-11765 10-Rd. XD Comp. .45 L60-11764 29.95 13-Rd. XD/XDM .45 L60-11585 32.95 19-Rd. XDM 9mm L60-15496 36.95 7-Rd XD-S 9mm 28.95 160-19681 8-Rd. XD-S 9mm L60-11731 39.95 9-Rd. XD-S 9mm L60-19680 39.95 16-Rd, XDM .40 L60-19971 36.95 5-Rd. XD-S .45 28.95 L60-15234 6-Rd. XD-S .45 L60-11730 39.95 7-Rd. XD-S .45 L60-15235 39.95 Two-Piece 1911 Recoil Spring Guide Rod - Machined from stainless steel, includes plug and Allen L60-15724 wrench \$24.95

Chip McCormick Custom L.L.C.

Designed to give the pistol shooter the advantage of extra shot capacity and improved performance.
XP 10-Rd. 9mm

L60-43261 \$35.95 Ext. 9mm Base Pad **L60-43300** \$4.99

.45 ACP 8-Rd. (Floorplate drilled to accept base pads.)

L60-10311 \$22.95 .45 ACP 10-Rd. **L60-15025** \$25.95



800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

CHECK-MATE 1911 Magazines 69



9mm 9-Rd. L60-27043 \$24.95

.38 Super 10-Rd. L60-27044 \$24.95



.40 S&W 9-Rd. L60-27046 \$24.95



10mm 9-Rd. L60-27045 \$24.95



.45 8-Rd. Comp. L60-27049 \$24.95



w/Screws

L60-18045

\$2.50

45 10-Rd. L60-27039 \$31.95

DCO SUPER THUMB® offers models for popular centerfire pistols and 10/22 style magazines. ST1 is for 9mm and .40 caliber Beretta, Browning, Ruger, SIGARMS, S&W.

etc. In addition, the ST1 has interior rails and grooves to accommodate Colt Government magazines. L60-18607

\$7.95 ST2 is for GLOCK and Para-Ordnance magazines. \$7.95 L60-18608

ST3 handles virtually all centerfire, single-column magazines. \$7.95 L60-18609

ST22 is for Ruger 10/22 rifles. L60-18610 \$7.95 STJR is for Ruger, Browning, Colt and High Standard .22 pistols.

alifornia Competition Works' Magazine Storage Sleeves make it easy to organize your pistol magazines. The optional I.D. Tag/Hanger makes it less likely that you'll show up at a match with the WRONG magazines!

Four-Magazine Storage Sleeve Six-Magazine Storage Sleeve Magazine Sleeve I.D. Tag/Hanger L60-19226 \$14.95 L60-19227 17.95 L60-19476 1.95

Adjustable Target Sight for 1911s



This Adjustable Target Pistol Sight is precision machined and fits in a standard "Bomar slide cut." Yeah, the services of a gunsmith are required to cut the slide (unless your 1911 pistol already has a Bomar cut) but the results are worth it.

Adjustable Pistol Sight \$53.95



ecure Firearms Products' Universal Spring Tester will help Syou determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag. Recoil Spring Tester \$39.95

AGPUL 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

L60-43237 \$19.95 FDF BLK L60-43236 19.95 ODG L60-43238 19.95









CHECK-MATE M14/M1A Magazines



Currently Check-Mate Industries is the largest M14/M1A magazine manufacturer for the United States Military. Check-Mate Industries is recognized as being America's number one manufacturer of M14 magazines. We offer CMI M14/M1A magazines in 5-, 20- and 25-round capacity. 5-round M14, Phosphate Finish

L60-27055 \$22.00

20-round M14, Polished-Stainless Finish

L60-27056 \$28.00 20-round M14, Phosphate Finish (NSN#: 1005-

00-628-9048 Gov't: 7790183)

L60-27057 \$27.00 25-round M14, Phosphate Finish (The same Mil-Spec magazines Check-Mate is now supplying to

the US Military.)

L60-27048 \$35.95



1ec-Gar Dietal Manazinge

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Beretta 92 18-rd. AFC*	L60-18728	\$25.95
Beretta 92 20-rd. AFC*	L60-18729	29.95
Beretta 96 .40 15-rd. AFC*	L60-14992	29.95
Browning HP 15-rd. Blue	L60-18730	25.95
Browning HP 20-rd. Blue	L60-18731	29.95
1911 11-rd. Blue	L60-18732	24.95
Para P-14 14-rd. Blue	L60-18733	23.95
Para P-16 15-rd. Blue	L60-18734	23.95
Para P-18 17-rd. Blue	L60-18735	23.95
Ruger P-Series 9mm 17-rd. Blue	L60-18736	25.95
Ruger P-Series 9mm 20-rd. Blue	L60-18737	29.95
S&W 59 17-rd. Blue	L60-18738	25.95
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Winchester Twist Leg Bi-Pod



GRANDPA DILLON

By Brian Dervin Dillon, Ph.D.

A popular action movie of 1963 was "55 Days at Peking." This epic starred Charlton Heston as a screen version of Captain John T. "Handsome Jack" Meyers, a heroic U.S. Marine officer. David Niven was cast as an urbane British diplomat, and Ava Gardner as a glamorous – completely fictional – Russian countess. Filmed in Spain, not Asia, in typical Hollywood fashion non-Chinese played all of the lead Chinese roles. This movie's garbled historic message forms the basis for what most Americans know, or think they know, about the Boxer Rebellion of 1900. Heston portrayed a cowboy adrift in China in the 1963 film. His character found time to

romance the Russian countess while almost single-handedly holding off swarms of Chinese Boxers bent on slaughtering every last man, woman and child inside the Peking legation. "55 Days at Peking" gives the impression that the only Americans to fight during the Boxer Rebellion were a handful of

Figure 1: 3.2-inch field guns of Reilly's Battery (Battery F, 5th U.S. Artillery) in action near the Forbidden City, Peking, China, mid-August, 1900. William T. Dillon, after earlier service in the Philippines and South Africa, fought his third war as an enlisted man with this unit. U.S. Army Photo by C.F. O'Keefe.

U.S. Marines. In fact, while some 300 Marines in three different detachments were in combat, more than ten times that many Regular Army soldiers also "rode the dragon," or fought in China that same summer of 1900. One of them was my grandfather, W. T. Dillon (1869-1938). The 55-day siege at Peking was but a single component of a long, politically and militarily complex, geographically diverse, conflict. And, the real "Handsome Jack" Meyers (1871-1952) looked more like a prissy *Parisian boulevardier,* complete with waxed mustachios pointing off at ridiculous angles, than he did an Arizona cowboy.

The irregular rebel forces wanted revenge for more than 60 years of humiliation at the hands of foreigners, specifically the British, French, Russians, and Japanese. They were dubbed "Boxers" because of their unarmed combat exercises, practiced in public. Seventy years later such martial arts would be familiar as *Kung Fu*, popularized by Bruce Lee. Boxers murdered Chinese Christian converts far

from the Chinese capital then began killing European and American missionaries as well. The Christian death toll would eventually exceed 32,000. During the spring of 1900, foreign warships anchored off Taku. Here, four forts at the mouth of the Pei Ho River were the principal Chinese Imperial coastal defensive works at the gateway to Peking, which lay a hundred miles upriver. Eight countries sent naval and land forces to China: Japan, Russia, Great Britain, France, Germany, Austria, Italy, and the United States. At first, these were only small detachments for the defense of the Peking diplomatic compounds. Some of the "Eight Nations" were bitter rivals; having recently fought wars against

wars against each other (France and Germany in 1870-71) or would do so shortly (Japan and Russia in 1904-05). Consequently, cooperation between the nominal "allies" was often at best illusory.

The Chinese Dowager Empress, under intense foreign pressure, sent her own Imperial troops against the Boxers. But the battles fought between the

rebels and Imperial forces were inconclusive. When it became obvious that the Imperial Chinese Army could or would not defeat them, the Boxers began to threaten Peking's legation (or diplomatic) guarter and all of the foreigners within it. By May, the first Boxers, identified by their bright red sashes, were seen in the streets of Peking. The first Boxer was killed there on June 9th. In retaliation, Chancellor Sugiyama, a senior Japanese diplomat, was murdered on June 11th, then Baron von Ketteler, a German one, on the 20th. The Boxers were blamed at first for both killings, but Imperial troops were later implicated. The first pitched battle took place on June 14th when the Boxers attacked the foreign legations. They were repulsed, leaving their dead in the streets. By June 20th, tens of thousands of Boxers had completely surrounded Peking's Legation Quarter, cutting off 200 foreign diplomats from the outside world. Twenty-two officers and 388 enlisted men from eight different nations were all that stood between the foreigners and annihila-

RIDES THE DRAGON

tion. The defenders included 55 U.S. Marines under Captain Meyers.

The second act of the drama began even before the foreign legations at Peking were besieged. This was the abortive relief expedition led by the stunningly incompetent British Admiral Edward Seymour. Since most of the foreign warships could not be floated over the Taku Bar at the mouth of the Pei Ho River, Seymour collected just over 2,000 sailors and Marines from the 40-plus vessels at anchor, loaded them onto five trains, and led his international force up the railway line towards Peking on June 10th. He intended to rescue the diplomats in the Chinese capital, and return them to the safety of

their respective country's warships. Unfortunately, the saltwater Admiral proved totally inept on dry land. Boxers ripped up the rails both ahead and behind. completely marooning Sevmour's force. In four days they had only reached Anping, barely two-thirds of the way to Peking (Figure 2). Completely surrounded by thousands of Boxers, the Allies retreated back down the tracks. After verv hard fighting, spearheaded by 112 U.S. Marines, Seymour limped

back into Yangtsun, where the railroad tracks crossed the Pei Ho River. Junks were commandeered, and the battered force floated down the river to Hsiku, where they were again surrounded by vengeful Boxers and took refuge in an Imperial arsenal. Seymour and his "rescuers" would now have to be rescued themselves.

Meanwhile, the third act in the drama began on June 17th, when the Allied demanded that the same Taku Forts that Seymour had simply bypassed, be surrendered, and if not, bombarded. The senior American naval officer present, Admiral Louis Kempff, opposed this unnecessary and unjustified idiocy, an act of war against the neutral Chinese Empire. Kempff argued that the fight was against the rebels, not the Dowager Empress, and

that attacking Taku would turn a nominal ally into a second enemy. Despite Kempff's caution, over 900 allied troops attacked the Taku Forts after a blistering barrage. The American admiral was proved 100 percent correct, for the Chinese Imperial forces now reversed polarity, and began fighting alongside the Boxers instead of against them. The Eight Nations would now have to contend with two very angry Chinese dragons, not just one. The Boxers carried only knives, swords, spears and shields, but individual Imperial Chinese units were better armed than some of the Eight Nations forces, with the latest Krupp smokeless breech-loading cannon and modern Mauser magazine rifles.

Peking Tungchow Changchiawan Changchiawan Machiapu Changchiawan Changchi

Figure 2: British Admiral Seymour's first relief attempt was by rail but the Boxers cut the line both in front and behind, forcing him into ignominious retreat. The second included soldiers from eight different countries at first, down to only four by its end. Reilly's Battery, with Grandpa Dillon serving one of its horse-drawn cannon, was part of this force. Although skirmishes were fought along the entire route, the major battles were at Tientsin, Yangtsun, and Peking. The route followed by the second multinational China Relief Expedition during the summer of 1900 is shown by the dotted line.

Map by B. D. Dillon and Rusty van Rossmann after Fleming, 1959.

A force was sent to rescue the hapless Seymour expedition on June 22nd. Numbering about 2,500 men, mostly Russian, at its forefront was a third party of U.S. Marines. five officers and 131 enlisted men, led by Major Littleton Waller. Sevmour's force was rescued by June 26th, 16 days after they began what was to have been a five-hour train trip. For the rest of his life. Sevmour was derided as "Admiral See-no-more" for his "disappearing act"

which got 62 of his men killed and 228 wounded, to absolutely no purpose: no diplomats were ever reached, much less rescued. Meanwhile a fourth chapter in the drama was unfolding, this time at Tientsin, 83 miles from Peking, where a new Boxer army, joined by Imperial troops, surrounded this great city of a million inhabitants. Chinese Imperial artillery began bombarding its foreign quarter on June 17th, in retaliation for the Allied attack on the Taku Forts, and foreign diplomats and businessmen now found themselves besieged within Tientsin, just like their counterparts in Peking. One was future American President Herbert Hoover, who organized the city's defense.

The Dowager Empress declared war against the foreigners on June 21st. Now began the fifth act of

XII the Boxer Rebellion drama. Ground forces were mobilized on both sides, for a protracted shooting war. American Army troops were pulled out of their Philippine commands and sent to China, to be later joined by more reinforcements steaming all the way across the Pacific from the San Francisco Presidio. The first large body of American troops to board ship in the Philippines were elements of the 9th Infantry, 1,271 men, led by 39 officers under Colonel E.H. Liscum. They sailed on June 27th, and began to disembark for an assault on Tientsin on July 11th. The 9th U.S. Infantry charged the southern part of the city on July 14th, inflicting hundreds of Chinese casualties, but suffering greatly itself: Colonel Liscum and 22 other Americans were killed, and 73 wounded. They, along with approximately 12,000 other Allied troops, were fighting an estimated 20,000 Boxers and Imperial

Chinese soldiers. Virtually all of the Eight Nations casualties were inflicted by Mausers sold to the Chinese by the Germans. The toll would have been much higher had some untrained Chinese troops not set their Mauser sights for maximum elevation. They mistakenly thought that raising the rear sights increased the power of the rounds fired, and consequently, and fortunately for the allies, often shot too high, right over their heads.

Most "British" troops were Sikhs, Rajputs, and even Bengal Lancers, rushed from India. Similarly, most "French" troops were diminutive Tonkinese draftees from the part of French Indochina that would become North Vietnam. Meanwhile, more American troops were assembled in the Philippines for China service. On July 15, elements of the 14th Infantry, 26 officers and

1,118 men, and of the 6th Cavalry, 27 officers and 1,083 men, sailed from Manila. Accompanying them was Battery F, six 3.2-inch guns, of the 5th U.S. Artillery, served by four officers and 138 enlisted men, led by Captain Henry J. Reilly, one of the most remarkable mustangs of the American Army. One of his newest privates was my grandfather, William T. Dillon. Already a veteran of fighting in the Philippines as an infantryman (*Blue Press #279*), and in South Africa as a cavalryman (*Blue Press #263*), Dillon's new fight in China would be his third war, albeit his first as an artilleryman.

Irish-born Captain Henry Joseph Reilly (1845-1900) had come up the hard way through the enlisted ranks. A bonafide bi-national hero (of both Ireland and America), Reilly (Figure 3) was one of the very last of thousands of Irishmen to be killed in action in American uniform over a 50-year period. Immigrants like him, mostly Potato Famine refugees, despised by Eastern WASPs, clawed their way towards acceptance by fighting in the Ameri-

can military, first in the Mexican War of 1846-48, then in the Civil War of 1861-65, and finally in Cuba and the Philippines beginning in 1898 and in China in 1900. Reilly enlisted in the U.S. Navy in 1863 at seventeen. He fought in many brownwater Mississippi River battles until discharged from the Navy in 1864, whereupon he joined Battery B of the 5th U.S. Artillery as a private. Promoted to Corporal, he closed out his Civil War artillery service as a Sergeant. Reilly was jumped from the enlisted ranks and made a 2nd Lieutenant in 1866, then 1st Lieutenant two years later. An 1876 graduate of the Fort Monroe, Virginia, Artillery School, he was frozen in rank for 26 years until finally promoted to Captain in 1894. Sent to the San Francisco Presidio as the commander of Battery F, 5th U.S. Artillery, he was detailed to Cuba in 1898, and fought in the Santiago Campaign. Reilly's Battery went to the

Philippines in 1899, where it replaced Grandpa Dillon's good friends, the California Heavy Artillery. By July 27, 1900, Reilly's Battery was at Tientsin, waiting for General Chaffee, who was steaming full-speed across the Pacific from San Francisco.

Adna Romanza Chaffee (1842-1914), like Reilly, was a mustang. But if the Irish artilleryman's military career was remarkable, then Chaffee's was extraordinary: he was, quite simply, the most successful mustang officer in American military history. Chaffee, one of twelve children, enlisted as a 19-year old private in the 6th U.S. Cavalry in 1861. By 1862, he had been promoted to sergeant, then, after exemplary service at the Battle of Antietam, to First Sergeant. Wounded at Gettysburg in 1863, Chaffee was jumped from the ranks, and



Figure 3: Irish-born mustang Captain Henry J. Reilly, commander of Battery F, 5th U.S. Artillery, private W.T. Dillon's C.O., and the final American officer killed in China in 1900. U.S. Army photo.

made a 2nd Lieutenant. He was wounded a second time, and fought with Phil Sheridan in the Shenandoah Valley campaign of 1864. Promoted to 1st Lieutenant early in 1865, he finished his Civil War service as a brevet Captain. He then fought Indians in the Southwest and on the Plains, and was brevetted Major in 1868, and Lieutenant Colonel in 1882. Confirmed in his permanent rank of Major in 1888, he was transferred into the 9th Cavalry, a Buffalo Soldiers unit. In 1897 Chaffee was finally promoted to Colonel, moved to the 3rd U.S. Cavalry, and made the Fort Riley Cavalry School commander. With the outbreak of the Spanish American War in 1898, Chaffee was made Brigadier General of volunteers, and sent to Cuba. Promoted to Major General of Volunteers, he was bumped back down to his permanent rank of Colonel once the Cuban fighting ended. Recalled to duty on July 19, 1900, as Major General of Volunteers (for the second time), he was given command of all American forces in China. New York Governor Teddy

Roosevelt offered to serve under Chaffee as one of his Colonels, but T.R. was left behind.

General Chaffee arrived at Taku, and guickly moved on to Tientsin, where he discussed strategy with the other Allied commanders before they mounted the second relief expedition to Peking on August 4, 1900. The new force numbered nearly 20,000 men, almost half of them Japanese. Of the 2,000-plus Americans in this force, 1,600 were infantry, 75 were cavalry, another 150 were Marines, and just under 150 were Reilly's artillerymen. The Eight Nations army, now reduced to five, marched to Peitsang and Yangtsun, where bitter battles were fought, then turned north along both banks of the Pei Ho river, for the final race to Peking. The "weak sisters" of the Eight Nations forces, Germany, Austria, and Italy, had dropped out, and would take no part in the final fighting at

Peking. All would show up later, however, to loot the Chinese capital. French-speaking Private Dillon served as an interpreter with America's Japanese and Russian allies: French was the only language all three had in common. American troops greatly appreciated the bravery and discipline of their Japanese comrades in arms, but the Russians were quite another matter. They crossed in front of other allied troops, often stalling their advance. The Russians committed many atrocities against Chinese civilians, including children, turning the stomachs of the American soldiers. They seemed incapable of coordination: their timing was always erratic and they seldom stayed within their own reserved zone of attack. And, on one occasion, Russian artillery accidentally bombarded the 14th U.S. Infantry. Their shortcomings became more blatant as the walls of Peking came into view. By now the small French contingent was

lost and far behind the others: only four nations would make the final assault on August 14.

Lieutenant Charles Summerall, one of Reilly's juniors, later famous as a high-ranking American officer, marked gates through the Chinese capital city's many walls with a white chalked "X". They were then blown down with 3.2-inch shells, and American infantry attacked though them. Then the next gate was obliterated with cannon fire, and the next, and so forth and so on (Figure 1). When they could not go through, they went over. Grandpa Dillon told his four sons that he was the second American "over the wall" of the Forbidden City: only his sergeant preceded him. An amazing photograph of Reilly's enlisted men scaling this wall on rickety ladders lashed together appeared in an American magazine in October 1900. Early on the morning of August 15, 1900, with the war all but won, Captain Reilly was standing next to General Chaffee at the

south end of the Forbidden City when hit by a Chinese Mauser bullet. He was the last American officer killed during the entire campaign. Reilly was buried the next day inside the Peking legation. American flags in Peking were in very short supply, but when minister Edwin H. Conger, the highest ranking American diplomat in China, attempted to retrieve the national colors covering Captain Reilly's body, General Chaffee exploded: "Don't touch that flag. If it's the last American flag in China, it will still be buried with Reilly."

While small American Army, Navy, and Marine detachments would remain in China until 1941, we refrained from the shameful land-grabs the British, German, Japanese, and Russian governments degenerated to. Nonetheless, the China Relief Expedition made history in many ways. For the first time since the 1760s Americans fought under British officers.

> Admiral Sir Edward Seymour reinforced our long-standing conviction of their institutional ineptitude, forged much earlier during our Revolution and War of 1812. For the first time Americans found just how unpredictable the Russians could be as allies, a situation repeated 40 years later in World War II. And, for the first time, Americans fought and killed large numbers of Chinese in an undeclared war, reprised 50 years later in Korea. Most remarkably, the China Relief Expedition of 1900 was the first and only time German, Japanese, and even "North Vietnamese" troops fought alongside Americans as allies.

In 1901, Captain Reilly was disinterred, and reburied with full honors at Arlington National Cemetery. That same year, Reilly's Battery was re-designated the 10th Battery, U.S. Field Artillery. During this reorganization private Dillon was offered sergeant's stripes provided he transferred to

the 6th Artillery, then being converted into Coast Artillery companies, a brand-new branch of the service, for duty back home in California. He said ves, and so began his own rise up through the ranks in 1902 with the 61st Coast Artillery Company. With the overhaul of the regular Army at the insistence of the new President Theodore Roosevelt, Chaffee was finally confirmed as a Major General. Promoted to Lieutenant General in 1904, he became Chief of Staff, the top soldier in America. The old mustang's final honor was to lead the inaugural parade for his younger admirer President Roosevelt in 1905. A dozen years later, another soldier who had "ridden the Dragon" during the summer of 1900 became a brand-new American Army mustang officer. Captain W.T. Dillon stepped up to follow the proud tradition established by his own two inspirational commanders, fellow mustangs Henry J. Reilly and Adna Chaffee.



Figure 4: The China Relief Expedition Campaign Medal, with five-clawed Imperial dragon, issued to U.S. Army troops fighting in China in 1900. Sailors and Marines were awarded a different medal, with no dragon.

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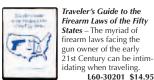
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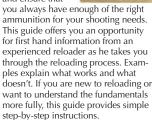
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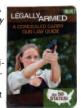
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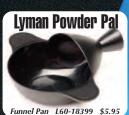
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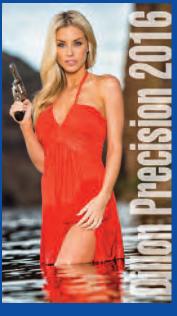
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