

DESIGNED WITH THE TOUGHEST STANDARDS IN MIND BUILT TO PERFORM IN THE HARSHEST CONDITIONS





Designed with the latest U.S. Military standards in mind, the **Ruger American Pistol** is built to perform in the harshest conditions. A true

American innovation, this pistol was developed through a rigorous "Voice
of the Customer" process—where numerous law enforcement and military
trainers, firearms experts, distributors and retailers provided input, feedback
and testing in the determination of the form, function and features of this
firearm. The resultant new pistol is a revolutionary platform for Ruger, one that
utilizes the combination of a recoil-reducing barrel cam (which is designed
to better spread recoil energy over time) with a low mass slide, low center of
gravity and a low bore axis to provide an unparalleled shooting experience.





Short Takeup Trigger with Positive Reset



Recoil-Reducing Barrel Cam, Low Mass Slide, Low Center of Gravity and Low Bore Axis



Performance Tested for Sustained +P Ammunition Use



Genuine Novak® LoMount Carry Three-Dot Sights



Modular Wrap-Around Grip System for Adjusting Palm Swell and Trigger Reach



Safe, Easy Takedown with No Tools or Trigger Pull Required



Ambidextrous Slide Stop and Magazine Release Allow Actuation with Either Hand

Dillon's RF 100 Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing





Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler Sm. Primer Filler L95-97077 \$324.95 Sm. Primer Filler L95-97111 324.95 Lg. (Euro. 220v) L95-97112 334.95 Sm. (Euro. 220v) L95-97113 334.95 Sm. Conversion L95-17903 47.95 Nylon Packcloth Dust Cover

L95-11143





⁴ What's Inside:

"WHAT?"

(and other quotes from dedicated shooters)

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Two Tough Russian Veterans: A Pair of 91/30 Mosin Nagants Page 78



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Download Dillon's FREE Mobile App!



Dillon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for "Dillon Precision" at either the iPhone App Store or Google play.

We anticipate using our app at some of the major shows and events we attend to hand out exclusive promotional materials.

We've also incorporated a power factor computation tool in addition to the more fundamental uses for phone apps, such as reading *The Blue Press*, finding your car, and receiving timely updates from us.





THEBLUE PRESS

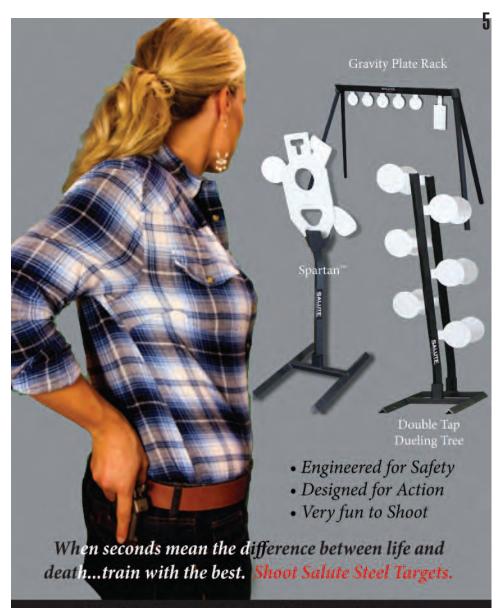
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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.



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www.SaluteProducts.com (503) 439-3006





SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.

RL 550B

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

SUPER 1050

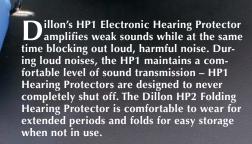
Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

Dillon Progressive Loading Machines: Facts & Figures

Dilloii i i ogi c	OUITO LOG			i doto G	1 1941 00
	•	Square Deal B	RL 550B	XL 650	SUPER 1050
COST		•			
Base price	9	389.95	\$439.95	\$566.95	\$1749.95
Caliber Convers	ion price range	87.95-97.95	\$45.95-55.95	\$77.95-87.95	\$124.95-204.95
RATE					
Cyclic rate (Rou	nds per hour) 3	300-500	400-600	500-800**	1000-1200
One hour produ		350	500	800**	1000
Caliber change	time 1	10 min	5 min	10 min	20 min
FEATURES					
Number of stati	ons 4	ļ	4	5	8
Auto index	y	es/es	no	yes	yes
Auto Casefeede	r	10	optional	optional	standard
Uses standard (7	7/8" x 14) dies r	10	yes	yes	yes
Powdercheck Sy	stem r	10	no	optional	optional
Primer Early Wa	rning System s	tandard	standard	standard	standard
Failsafe Powder	System s	tandard	standard	standard	standard
Separate Crimp	Station y	es/es	yes	yes	yes
SPECIFICATIONS					
Primer magazin	e capacity 1	100	100	100	100
Casefeed capaci	ty (.38/.223)	N/A	N/A	600/500	600/500
Powder measure	capacity 3	3/4 lb	3/4 lb	3/4 lb	3/4 lb
Shipping weight	1	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
Height required	above bench***	34 in.	35 in.	44 in.	43 in.
Benchtop overh	ang required*** 1	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBERS					
Pistol		32 S&W45 Colt	All common	All common	All common
Rifle	1	N/A	All common	All common	.22330-06
*XL 650 weighs 47 lbs. wi	th optional Casefeed	ler. **With option	al Casefeeder. ***	Without optional	Strong Mount.

HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics





Dillon Hearing Protectors

HP1 (NRR 21) Electronic Hearing Protector, Blue

HP1 Electronic Hearing Protector, Black L95-10156 HP2 (NRR 21) Non-Electronic Hearing Protector, Blue



SQUARE DEAL 'B' ACCESSORIES

A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and



locator buttons.		
.32 S&W Long/H&R Mag (.32 S&W Requires X-Small	g. L95-16774 Il Powder Bar L95-20780	\$97.95 \$29.95)
.380 ACP	L95-20246	87.95
.38 Special	L95-20240	87.95
.357 Magnum	L95-20240	87.95
.38 Super	L95-20229	87.95
.38 Super Comp	L95-20275	87.95
9mm	L95-20241	87.95
.40 S&W	L95-20469	87.95
10mm	L95-20469	87.95
.41 Magnum	L95-20247	87.95
.44 Special	L95-20242	87.95
.44 Magnum	L95-20242	87.95
.44-40 Winchester	L95-21035	87.95
.45 ACP/.45 GAP	L95-20123	87.95
.45 Colt	L95-20248	87.95
.45 S&W Schofield	L95-20417	87.95
SQUARE DEAL 'B' DE	ELUXE QUICK CHA	NGE

(Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand.

L95-62256, \$124.95

'SDB' POWDER MEASURE L95-20001, \$77.95

B. SQUARE DEAL 'B' TOOLHEAD

Extra toolheads keep all your adjustments the way you left

L95-20113, \$31.95





C. SDB TOOLHEAD STAND

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

L95-62225, \$24.95

D. SQUARE DEAL BENCH WRENCH



The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. L95-19970, \$8.95

each. Buy two or more, \$8.10 each.



E. CARTRIDGE CASE BIN & BRACKET

Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

L95-11672, \$24.95

F. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming

1 Lg. tube L95-22029 \$7.99 1 Sm. tube L95-22028 7.99 2 Sm., 2 Lg. L95-20056 23.95 4 Lg. tubes L95-20050 23.95 L95-20049 23.95 4 Sm. tubes



G. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. L95-13606, \$20.95 each

H. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, L95-13795, \$23.95 (I.) Master lock, L95-13083, \$3.95



I. MACHINE MAINTENANCE KIT Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifica-

nation with a spare parts kit for your machine. Maint. Kit/SDB Spare Parts Kit L95-97015, \$35.95

tions. Available in combi-

K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 SD Shellplate Bolt 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4) 1 Indexer Return Spring
- 1 Large Primer Seat Punch 1 Primer Seat Punch Spring
- 2 Pickup Tube, Small, Yellow Tips



- 2 Magazine Orifices, Large 2 Pickup Tube, Large, Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

L95-20778, \$21.95



By Peter Caroline

Somewhere in my files, I have an ancient report from my nursery school teacher, which states, "Peter has a psychological deafness. He hears only what he wants to hear." Some years later, after Army basic training, I had a genuine hearing loss, derived from firing an M1 Garand rifle without the benefit of hearing protection. At the time, we basic trainees were discouraged from using cotton balls, cigarette filters or any other form of hearing protection on the range. It was deemed unmanly by our training cadre, and we lowly E-1s were not encouraged to offer any form of dissent.

When I was assigned to Ft. Belvoir, Virginia, I was drafted into the post pistol team, despite of my lack of previous handgun shooting experience. For two weeks, I spent eight hours each day at the indoor range with an instructor and a very worn pre-war Woodsman, developing some degree of proficiency. In the spring, we moved outdoors and I was instructed in the use of a WWII-vintage 1911. I learned to choose the same pistol for each session, because each one of these veteran specimens shot to a different point of aim. At some point my instructor suggested that I acquire some ear protection. I remember that the recommendation was something called "Lee Sonic Ear Valves."

These were rubber earplugs that enclosed little metal cylinders that had a crude spring-and-valve arrangement, which purportedly closed when activated by a loud noise. They did seem to work after a fashion, and they were better than nothing.

From my early thirties on, I was a member of one or another gun clubs, and I shot fairly regularly...everything from .22 LR to .458 Win. Mag. Even though I did wear earmuff-type protection on the range, I developed a constant ringing or hissing in my ears. I remember, during an annual physical, my general practitioner asked me if I was bothered by tinnitus. I replied, "Oh, no. In fact, I rather enjoy it. It drowns out the voices in my head." I had to assure him that I was kidding. Even so, I was starting to get into the habit of asking people to repeat what they said.

In 1995, we moved to Arizona, and shortly afterwards, I fell into bad company...shotgunners. Although I pleaded total inexperience with scatterguns, I was drafted into a group of Sporting Clays enthusiasts. Through some convoluted rule of handicapping, my weekly imitation of Mr. Magoo boosted our team's overall score. Needless to say, my hearing was further compromised

It did not get better. I was reviewing guns for *The Blue Press...* .44 Magnum, .50GI, .50 Beowulf, .50-95 Winchester Express, etc., etc. In

2012, I was invited to attend Shootists Holiday, four days of noisy Show & Tell at the NRA Whittington Center in Raton, New Mexico. There I met dozens of similarly acoustically challenged indi-

viduals...to paraphrase Monty Python, Knights Who Say "WHAT?" Those of us who wore electronic earmuff-type protectors could maintain a decent conversational level of hearing on the range. but whenever there was a cease-fire and we removed our earmuffs, we were all deaf as a haddock.

Throughout all of this, my long-suffering spouse had to endure repeating everything several times. I often had

the TV turned up to room-shaking levels, which does nothing for domestic tranquility. This was more than a bit wearisome for both of us, so I made an appointment with a local audiologist. I had to go into a soundproof box and listen

through earphones to various words and then try to repeat them. Most of these, I flunked, particularly in the upper ranges. The remedy, as it turned out, was a pair of receiver-in-canal hearing

aids, which cost roughly as much as a pair of mint nick-el-plated Colt Pythons. The good news is, I'm hearing a lot of things I wasn't aware of before, which is also the bad news; I have to learn to tune out a lot of extraneous garbage, like the refrigerator cycling or a cat snoring.

Today's shooters can take advantage of a lot of good ear protection, from simple foam earplugs to sophisticated electronic ear-

muffs (see pages 7 and 12). Even the most costly of these are a lot less expensive than hearing aids, so you can indeed spend your hard-earned money on more enjoyable things, like that pair of Pythons or a closetful of ammunition.

"There I met dozens of similarly acoustically challenged individuals... to paraphrase Monty Python, Knights Who Say 'WHAT?"



There's No Better Target. No Ricochet!

- Safe...no ricochets even at point-blank range Portable...lightweight, easy to set up and store
- Durable...long-lasting in all weather conditions Accurate...wireless hit counter tracks results

 $Ideal\ for\ military, law\ enforcement, shooting\ ranges\ and\ recreation.\ Perfect\ for\ sniper,\ handgun\ and\ rifle\ training.$

Takes Thousands of Hits Without Needing Replacement



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12

ABSOLUTE. PREMIUM. PROTECTION.

WILEY X PROTECTIVE EYEWEAR





3-Lens Pkg., Smoke Grey, Clear, Light Rust **L95-12104**





NX Valor \$95

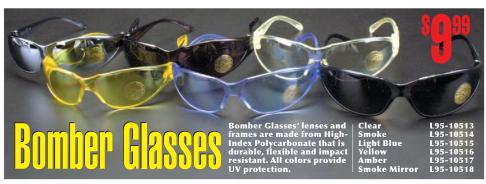
3-Lens Pkg., Smoke Grey, Clear, Light Rust **L95-12105**





3-Lens Pkg., Smoke Grey, Clear, Light Rust L95-12102

WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN 166 AND MILITARY VO BALLISTIC STANDARDS





MAX Earplugs



NRR 33 200 Pair L95-10456 \$40.00



Winchester Hearing Protection

Pink Corded Ear Plugs L95-19670 \$1.99

EP3 Sonic Defenders By SureFire



Lar Pro EP3 Sonic Defenders*
by SureFire* protect you
against loud, harmful noises, yet
allow normal conversations to
be heard; and the soft, hypoallergenic polymer provides allday comfort. NRR 24

Sm. EP3 Sonic Defenders L95-25340 \$12.95 Med. EP3s (Fit Most People) L95-25341 \$12.95 Lg. Sonic Defenders L95-25342 \$12.95



illon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form - Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers - just like the RL 550B - it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (Page 15) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more - if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (bottom right photo) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy - you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Spares, Accessories & Upgrades 13 for AT 500s, BL 550s & RL 550Bs

Includes:

Primer Housing /Shield Primer Slides, Large/Small Pickup Tubes, Large/Small Pickup Tube Tips, Large/Small Magazine Tubes, Large/Small Mag. Orifices, Large/Small Operating Rod Primer Track Bearing Housing Screws

Ret. Spring Retaining Pin L95-16627, \$82.95



PRIMER SYSTEM EARLY WARNING KIT



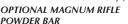
Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

L95-20302, \$25.95

AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-tocharge consistency.

L95-20251, \$88.95



L95-21353, \$29.95



AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

L95-22120, \$30.95



Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: L95-16629, \$19.95 Oversize Die: L95-16626, \$19.95 Plastic Funnel: L95-16617, \$5.95



POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (Requires the use of an RL 450 powder die - see below.)

L95-20029, \$23.95 RL 450 Powder Die: L95-20308, \$21.95



RL 550B Accessories



A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

L95-RL550B CON-

VERSION \$45.95 (Exotic calibers, \$55.95)

B. AUTO POWDER MEASURE SYSTEMS Additional powder measures stay on the toolhead. Never change powder measurements

powder measurements again! RL 550 Powder Measure L95-20782, \$77.95 ea. Magnum Rifle Powder Bar L95-21353, \$29.95 each X-Small Powder Bar L95-20780, \$29.95 each

C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD

SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, L95-22058, \$104.95 Loading dies sold separately on Pages 34, 35 & 52.

D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

L95-20064, \$11.35 each Three or more, \$10.25 ea.

X-Large Powder Die, L95-21253, \$19.95 each

E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

L95-13909, \$22.95 each Three or more, \$20.95 ea.

F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

L95-22055, \$20.95 each Three or more, \$18.95 ea.

G. 1" BENCH WRENCH L95-10842, \$7.95 each Two or more, \$7.10 ea.



H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges will not work with rifle cartridges. Large Pistol L95-14450 Small Pistol L95-14451

\$264.95 (110v US Model)

Large Pistol L95-14453 Small Pistol L95-14454

\$274.95 (220v Euro Model) CASEFEEDER CALIBER CONVER-SIONS (Page 17)

\$23.95 each



I. PRIMER FLIP TRAY L95-13606, \$20.95 each J. PRIMER PICKUP TUBES 1 Lg. tube L95-22029 \$7.99

7.99

23.95

23.95

23.95

K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 1 3/8" Index Ball 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large 1 Toolhead Pin
- 2 Pickup Tube, Large, Green Tips 2 Magazine Orifices, Small
 - 1 550 Primer Cup Spring
 - 2 Retaining Clips
 - 2 Dispensing Tip, Large
- 2 Dispensing Tip, Small
- 1 Failsafe Bushing Rev. B

L95-20048, \$18.95

L. MACHINE MAINTENANCE KIT



Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & RL 550B Spare Parts Kit L95-97016, \$32.95

M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

L95-16306, \$41.95



N.

N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked. RL 550B Cover, L95-13795, \$23.95

(O.) Master lock, **L95- 13083**, **\$3.95**

Quick-Change Cover (for use with powder measure) L95-11143, \$14.95



P. UNIVERSAL MOUNTING HARDWARE KIT Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4

Flat Washers, 4-Fender Washers, 2-Wood Screws. L95-14355, \$5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

¹⁶ Dillon Reloading Accessories

Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

SDB (Balance Beam Scale) L95-14482 \$182.95 SDB (Electronic Scale) L95-14483 251.95 RL 550B (Balance Beam Scale) L95-21143 181.95 RL 550B (Flectronic Scale) L95-22117 250.95 XL 650 (Balance Beam Scale) L95-21430 197.95 XL 650 (Electronic Scale) L95-22118 266.95







900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench! XL 650 with Wrench Set L95-11555 XL 650 w/o Wrench Set L95-11554 18.95 RL 550 with Wrench Set L95-11541 28.95 RL 550 w/o Wrench Set L95-11543 17.95 Square Deal B with Wrench Set L95-19441 26.95 Dipped Ball-End Hex Wrenches L95-11483 17.95 One-Inch Bench Wrench 195-10842 7.95 Square-Deal-Only Wrench 195-19970 8.95

illon's Toolholders are available for your RL 550B, XL 650, SL

Dillon's Strong Mounts increase your machine's "footprint" to over 10", **AM**

over 10", spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

 illon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various ext powders and found tha

system with various extruded rifle powders and found that powder charge variations stayed within plusor-minus three-tenths of a grain.

Magnum Powder System L95-97126 \$145.95

Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050.

Bullet Tray Kit 195-22214 \$41.95

RL 1050 Tray Kit **L95-22215 41.95**

pillon's Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the

reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

L95-16306 \$41.95

Dillon's Roller Handle gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.

Alum. Roller Plastic Roller



L95-17950 \$45.95 L95-22183 40.95





Quick-Change Cover for use **with** powder measure. **L95-11143** \$14.95

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

RL 450 Upgrade Components

Frame Change Powder Failsafe Auto Prime Auto Eject Primer Warning 195-20034 \$94.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$4.95 \$





Dillon's Stainless Steel Case Gages

L95-13254	\$26.95
L95-12867	27.95
L95-12679	28.95
L95-15160	15.45
L95-15161	15.45
L95-15158	15.45
L95-15159	15.45
L95-15163	15.45
L95-15164	15.45
L95-15162	15.45
L95-15165	15.45
L95-15166	15.45
L95-15167	15.45
L95-12672	15.45
	L95-12867 L95-12679 L95-15160 L95-15161 L95-15158 L95-15159 L95-15163 L95-15164 L95-15162 L95-15166 L95-15166

L. E. Wilson Case Gages, Deburring Tool



Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge and Bullet Comparator



Overall Length Gauge

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Straight L95-14622 \$38.95 Curved (use for auto, lever and pump rifles) L95-14862 \$39.95 Modified Case (required)

Modified Case (required)		
	\$6.99 each	
223 Rem.	L95-14627	
22-250	L95-14628	
243 Win.	L95-14631	
270 Win.	L95-14641	
7mm Rem. Mag.	L95-14648	
308 Win.	L95-14652	
30-06	L95-14653	
300 Win, Mag.	L95-14655	



Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. Bullet Comparator

L95-14670 \$16.95 Comparator Insert (required)

	\$8.95 each
.22 caliber	L95-14672
.24 caliber	L95-14673
.25 caliber	L95-14674
.26 caliber	L95-14675
.27 caliber	L95-14676
.28 caliber	L95-14677
.30 caliber	L95-14678
.33 caliber	L95-14679
.35 caliber	L95-14680
.37 caliber	L95-14681
.45 caliber	L95-14682

18 Dillon's Case Preparation Equipment



CV-750 *L95-19455* \$144.95



CV-2001 - The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

t t

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds

Limited Work Space?

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



CM-2000 Case/Media Separator *L95-20675* \$75.95 CM-500 Case/Media Separator *L95-21045* \$47.95

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers: Case Cleaners are available in 220 volt!

Euro CV-2001 L95-22047 \$213.95 Euro CV-750 L95-19473 \$169.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.



Rapid Polish

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifi-cally to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean vour cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. Case (20 pc.) L95-13804 L95-20255

\$8.95 135.95



Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge

cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant

8 oz. bottle Case (20 pc.)

L95-13733 L95-20256 135.95

\$8.95

Half and Half 10 bottles of polish /10 of lube Case (20 pc.) L95-21375 \$135.95

Don't Forget Polishing Media!

Crushed walnut hull polishing media quickly cleans even the dirtiest of cases. 15-pound bag L95-13287

Ground corn cob polishing media the best there is for that final polish. 10-pound bag **L95-13496**





XL 650 Accessories

A. XL 650 CALIBER **CONVERSION KITS** Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.



(You MAY need a different casefeed plate, see item L.) L95-XL650 CONVERSION (Specify Caliber) \$77.95*

*(All belted magnums and exotic calibers, \$87.95 ea.)



B. POWDER MEASURE

L95-20782. \$77.95 each Magnum Rifle Powder Bar L95-21353, \$29.95 each X-Small Powder Bar

L95-20780, \$29.95 each C. POWDER CHECK L95-21044, \$68.95 each

Three or more, \$61.95 ea. D. QUICK CHANGE Toolhead, TH Stand and Pow-

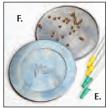
der Measure

L95-22059, \$108.95

E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube L95-22029 \$7.99 1 Sm. tube 7.99 L95-22028 L95-20056 23.95 2 Sm., 2 Lg. 4 Lg. tubes L95-20050 23.95 4 Sm. tubes L95-20049 23.95



F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.

L95-13606, \$20.95 each



G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered. L95-22055, \$20.95 each Three or more, \$18.95 ea.

H. TOOLHEADS L95-13863, \$27.95 each Three or more, \$25.95 ea. I. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



L95-20064, \$11.35 each, three or more, \$10.25 ea. X-Large Powder Dies, L95-21253, \$19.95 each

I. XL 650 PRIMING SYSTEM (Not Pictured)

Small Priming System L95-21065 \$80.95 Large Priming System L95-20982 80.95

DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit L95-14355 \$5.49 1" Bench Wrench L95-10842 Buy two or more Bench Wrenches for \$7.10 each

K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

> \$219.95 (110v), \$229.95 (Euro. 220v)

L. EXTRA **CASEFEED** PLATES \$38.95/49.95



XL 650 Casefeed Assembly

(110v) L95-21080 Large pistol (110v) L95-21081 Large rifle Small pistol (110v) L95-21079 Small rifle (110v) L95-21082

XL 650 Casefeed Plate

Large pistol L95-21072 \$38.95 Large rifle L95-21075 38.95 Magnum rifle L95-18492 49.95 Small rifle L95-21074 38.95 Small pistol L95-21073 38.95

M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

(Euro. 220v) L95-97025

(Euro. 220v) L95-97022

(Euro. 220v) L95-97021

(Euro. 220v) L95-97023

Maint. Kit & XL 650 Spare Parts Kit L95-97017, \$39.95

N. SPARE PARTS KIT Don't risk downtime

waiting for a replacement part! Priming Station Locator Tab

- 650 Ejector Wire
- Slide Spring Pin Indexer Spring
- 650 Primer Indexing Arm
- 650 Index Pawl
- 650 Primer Cam
- 650 Ring Indexer
- Pistol Decapping Pins 650 Index Spring Revision A
- #10 Tinnerman Insert Index Arm Bowed Washer
- Short Lever Spring
- Bellcrank Cube
- 3/8" Index Ball
- Powder Bar Spacer Plug
- 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4) 5/16" Index Ball
- Tab/Spring Arm Spring
- Case Insert Slide Spring
- 1 650 Pawl Spring
- 650 Primer Support Shim Case Insert Slide Spring Cap
 - Priming Station Locator Tab Bushing

Indexing Arm Spring 1 Index Ball Spring

650 Tool Head Pin

1 Primer Cup Spring

2 Retaining Clips 2 650 Shellplate Cap

2 Pickup Tube, Small, Yellow Tips

2 Pickup Tube, Large, Green Tips

- 2 Dispensing Tips, Large 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B
- L95-21146, \$25.95
 - O.

Bi

O. EOUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, L95-10443, \$39.95 (P.) Master lock, L95-13083, \$3.95 Quick-Change Cover (for use with powder measure) L95-11143, \$14.95



O. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

L95-16306, \$41.95



Blue Anodized RL 550B Toolhead \$29.95 L95-62132 Black Anodized RL 550B Toolhead L95-62133 29.95 Gold Anodized RL 550B Toolhead L95-62134 29.95 Silver RL 550B Toolhead L95-62135 29.95 Blue Anodized XL 650 Toolhead 34.95 L95-62136 Black Anodized XL 650 Toolhead 34.95 L95-62137 Gold Anodized XL 650 Toolhead L95-62138 34.95 Silver XI 650 Toolhead 195-62139 34.95 Super 1050/RL 1050 Short Trim Die Toolhead



For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the Blue 1050 toolhead stand – Part Number 195-62200, \$49.95 – is not included.)



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Dillon's New Rapid Trim 1500 Case Trimmer



he RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer Assembly **L95-62164** is \$329.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (Please see chart below). Replacement carbide cutting blades, L95-13141, are \$19.95 each. Upper lock rings, **L95-13559**, are **\$4.99** each.

RT 1500 & 1200B Size/Trim Die Calibers

.204 Ruger	L95-21028	\$59.95
.222 Rem.	L95-21363	59.95
.223 Rem.	L95-20107	51.95
.223 Rem. Carbide	L95-19797	176.00
.220 Swift	L95-21364	59.95
.22-250 Rem.	L95-20110	56.95
.243 Win.	L95-20109	56.95
.25-06 Rem.	L95-21367	59.95
6.5 x 55mm	L95-21495	59.95
.270 Win.	L95-20112	56.95
7mm Rem. Mag.	L95-21366	59.95
.30-30 Win.	L95-20111	56.95
.300 WSM	L95-21029	59.95
.300 Blackout	L95-62140	176.00
NOTE: The .300 Blackout Carbide Trim		
Die MUST be used with a Short Trim		
Die Toolhead.		

Die MUST be used with a Short Trim			
Die 1	Die Toolhead.		
.308 Win.	L95-20106	51.95	
.308 Win. Carbide	L95-62126	176.00	
.30-06	L95-20108	51.95	
.30-06 Carbide	L95-62159	226.00	
.300 Win. Mag.	L95-21370	59.95	
.300 Wby. Mag.	L95-21371	59.95	
.303 Brit.	L95-21765	59.95	
8 x 57 Mauser	L95-21502	59.95	
.338 Win. Mag.	L95-21368	59.95	
RT 1500 Motor Only	L95-61500	\$299.95	



Chant Taim Dia Taalbaads

Short irim Die loomeaus		
RL 550B	L95-62231	\$37.95
(Includes modi	fied vacuum ma	nifold.)
XL 650	L95-62112	33.95
RL/Super 1050	L95-62219	224.95
(Not pictured, see Page 22.)		

Specialty RT 1200B Trim Dies

NOTE: These trim dies are not compatible with the RT 1500. \$59.95

6.8 SPC (trim die) L95-16391 7.62 x 39 (die) L95-16390 59.95

LITARY BRASS?

Intil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.

L95-62124 6.8 SPC Back-Up Rod \$20.95 9mm Adaptor L95-62168 14.95 .40 S&W Adaptor L95-62169 14.95





When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen **Extraordinary Gunleather to** continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

full-length belt slide that offers all-day comfort and superior concealment for an outside-thepants belt holster.

Beretta 92	L95-18817
Colt Government Model	L95-18810
Colt Commander	L95-18811
Colt Officers	L95-18812
GLOCK 17, 22, 31	L95-18813

GLOCK 19, 23, 32	L95-18814
GLOCK 26, 27, 33	L95-18815
GLOCK 20, 21	L95-18816
Makarov	L95-18819
SIG P220, P226	L95-18818
SIG P228, P229	L95-18827
S&W Military & Police 9mm/.40 Auto	L95-19011
S&W Military & Police .45 Auto	L95-19012
S&W Military & Police SHIELD™	L95-12241
S&W 2" J-Frame Revolver	L95-18820
Springfield Armory XD 4"	L95-18825
Springfield Armory XD 5"	L95-18874
Springfield Armory XD-S	L95-12236
Ruger 2.25" SP-101 Revolver	L95-18828
-	





\$50

ingle mag pouch with snap-On/snap-off helt loon

MBS-DL

•	- l
1911	L95-18847
Beretta	L95-18848
GLOCK 17, 22, etc.	L95-18849
GLOCK 20, 21, etc.	L95-18850



5DM-DL

ouble mag pouch with two belt loops.

1911	L95-18851
Beretta	L95-18852
GLOCK 17, 22, etc.	L95-18853
GLOCK 20, 21, etc.	L95-18854



SOS-DL

\$50

ne magazine, one tactical light (fits 6P-size lights).

\$55

_ 0	0
1911	L95-18855
Beretta	L95-18856
GLOCK 17, 22, etc.	L95-18857
GLOCK 20, 21, etc.	L95-18858

Mitch Rosen!





El Raton-DL

\$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" I-Frame S&W Revolver

L95-18843

Sport EXP-DL

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

S&W 4" K-Frame Revolver L95-19372 S&W 4" Lugged Barrel L-Frame Revolver 195-19373 L95-19374 S&W 4" Light Barrel N-Frame Revolver S&W 4" Lugged Barrel N-Frame Revolver L95-19375 L95-19376 S&W 5" Lugged Barrel N-Frame Revolver

Best-Ouality Belt-DL

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5" Gun Be	lt	1.25" Gun E	Belt
32" Waist	L95-18859	32" Waist	L95-18873
34" Waist	L95-18860	34" Waist	L95-18867
36" Waist	L95-18861	36" Waist	L95-18868
38" Waist	L95-18862	38" Waist	L95-18869
40" Waist	L95-18863	40" Waist	L95-18870
42" Waist	L95-18864	42" Waist	L95-18871
44" Waist	L95-18865	44" Waist	L95-18872



²⁶ Dillon's NEW Concealed Carry Tote

Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15" x 1" deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access,



has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.













Mernickle Holsters' Conceal-Carry Performance Series

If Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for J-Frame S&Ws. 4-3/4" SA Colts/clones L95-11560

4-3/4" SA Colts/clones L95-11560 4-5/8" Ruger Blackhawk L95-15765 Ruger LCR L95-29030

2" J-Frame S&W Rev. **L95-15764**



"Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes

the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.





IHL Hammerhead Shar

IHL Belt Slide

Colt Gov't, Black

Sm. GLOCK, Black

1911Slide L95-19230 1911Pouch L95-19231

Single Stack, Black Single Stack, Brown Double Stack, Blk.

L95-16446 L95-13145 L95-16447

\$28.50

\$32.50

\$28.50

\$99.95

IHL Ltd. Class Holster Colt Gov't, Black

195-16456 Colt Gov't, Brown L95-14348 Colt Com, Black L95-16886 Colt Ofcr's, Black L95-16887 GLOCK 17, Black L95-16891 GLOCK 19, Black L95-16890



\$122.95

81.95

\$51.95 L95-16468

L95-16469

IHL Speed Strip Wallet .38/.357 6-rd. L95-18308 .38/.357 8-rd. L95-18987 .44/.45 6-rd. L95-18988 410 Ga 6-rd 195-18990 .500 S&W 6-rd. L95-18989

IHL Prosecutor Holster \$28.50 \$28.50

\$92.95 Ruger Alaskan (Pictured) L95-15038 S&W Governor .410/.45, 2.75" bbl. L95-15041 S&W .500 Mag., 4" bbl. L95-15039 Taurus Judge 2.5".410, 2" bbl. L95-15040

HE WILDERNESS



Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original.

We're selling the five-stitch version, which has extra stitch lines to make the belt more rigid vertically in

order to better support holsters, magazine pouches and other gear. This belt is a favorite with law enforcement, military personnel, firefighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" helt features a scaled-down buckle

Den realures a sca	леа-аомп раск	ie.	
Measured Waist	1.5" Belt	1.75" Belt	
32" Waist	L95-10965	L95-10253	\$39.95
34" Waist	L95-10966	L95-10128	39.95
36" Waist	L95-10967	L95-10129	39.95
38" Waist	L95-10968	L95-10130	39.95
40" Waist	L95-10969	L95-10131	39.95
42" Waist	L95-10970	L95-10132	39.95
44" Waist	L95-10971	L95-10133	44.95
46" Waist	L95-10972	L95-10889	44.95

UM Tactical Universal Sight Mount and Holster System

Tactical has created a universal sight mount that will fit all pistols with a 1913 Picatinny rail. Although many sight mounts exist; what makes the unit produced by UM Tactical unique, is that it will mount and dismount from your firearm in under 30 seconds with no tools or gunsmithing. Once set up with your favorite scope or red dot sight, the mount and optic can be taken on and off your firearm and still hold the zero. This high quality mount is constructed from CNC machined aluminum and is finished in Mil-Spec Type III anodizing.

UM Tactical's UMH3 Universal Holster attaches to the UM3 sight mount and not your handgun. This unique design is hand made and is constructed of thermoformed plastic (Boltaron).





LADE-TECU

"Revolution" Holster Series

Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° E) and won't become fragile in low temperatures

(Over 300 T) and Wort t become in	agne in low temperatures.	
Colt 1911	L95-40011	\$29.99
GLOCK 17/22	L95-40012	29.99
GLOCK 19/23	L95-40013	29.99
GLOCK 20/21	L95-40069	29.99
GLOCK 34/35	L95-40068	29.99
Smith & Wesson 4" M&P	L95-40067	29.99
Springfield 4" XD 9/40	L95-40071	29.99
Springfield 5" XD 9/40	L95-40070	29.99







BLADETECH Ambi Eclipse™ St	raight-Drop Holster
1911	L95-40117
GLOCK 17	L95-40118
GLOCK 19	L95-40119
GLOCK 26	L95-40120
GLOCK 34	L95-40121
GLOCK 42	L95-40126
S&W M&P 4.5" 9/40	L95-40123
Springfield XD 4" 9/40	L95-40122
Springfield XDM 4.5" 9/40	L95-40124
Springfield XDM 5.25" 9/40	L95-40125
· -	

\$79.99	BLADETECH 1.5" Inner/Outer H	ook & Loop Belt	
79.99	32"	L95-12242	\$59.99
79.99	34"	L95-12243	59.99
79.99	36"	L95-12245	59.99
79.99	38"	L95-12246	59.99
79.99	40"	L95-12247	59.99
79.99	42"	L95-12249	59.99
79.99	44"	L95-12251	59.99
79.99	46"	L95-12253	59.99
79.99	48"	L95-12255	59.99











Single Mag \$19.99 ea. 1911 195-40018 Sm. GLOCK L95-40019 Lg. GLOCK L95-40020 B92/XD/CZ etc. L95-40021

Double Mag \$26.99 ea. 1911 195-40022 Sm. GLOCK L95-40023 Lg. GLOCK L95-40024 B92/XD/CZ etc. L95-40025

Quad Mag \$39.99 ea. 1911 L95-40026 Sm. GLOCK L95-40027 B92/XD/CZ etc. L95-40028

AR-15 Single Tek-Loc™ AR-15 Double Tek-Loc™ Mag Pouch Mag Pouch L95-40034 L95-40033 \$54.99





Blade-Tech Holster/Mag Pouch Hardware (left to right) Large Tek-Loc™ Universal Belt Clip with Hardware Tek-Loc™ Dropped Offset Holster Attachment Dropped Offset Holster Belt Loop Attachment Mini Tactical Modular Mount System with Hardware







SAFARILAND Holsters



Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

4" K & L-Frame S&W, Ruger, and Colt Rev. 195-19262 \$43.95 4" N-Frame S&W Revolvers 195-19263 43.95

5" N-Frame S&W Revolvers	L95-19264	43.95
Beretta Compact, Taurus Compact, CZ-75,	Colt Commander N	1odel
	L95-19265	43.95
Beretta, Taurus, Browning HP, Colt 1911	L95-19266	43.95
Colt Officers' Model, GLOCK 19/23, SIG P	228, HK USP Com	oact 9/40
	L95-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Rugo	er P Series, SIG P22	0
, , , , ,	L95-19268	43.95
Safariland Model 6377 ALS™ Holster	's	
TI 14 11 50 == 1 1 1 1 1	£ 41 II	de la ditar

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, provid-

ing an extra measure of security from the standard open-top noister.			
Colt 1911	L95-40072	\$39.95	
GLOCK 17/22	L95-19444	39.95	
GLOCK 20/21	L95-19443	39.95	
GLOCK 34/35	L95-40073	39.95	
SIG 220/226	L95-19446	39.95	
SIG 220/226 with Accessory Rail (no light)	L95-19447	39.95	
SIG 228	L95-19445	39.95	
S&W M&P 9/40	L95-19448	39.95	
Springfield 4" XD 9/40	L95-40074	39.95	
Springfield 5" XD 9/40	L95-40075	39.95	
Springfield XDM 9mm	L95-40076	39.95	
Springfield XDM .40	L95-40077	39.95	

Suff Products Magazine Pouc



Front view with flap.



Front view without flap.



Rear shows loops and Molle fasteners.

'uff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system; for instance, the Dillon Range Bag, a tactical vest or body armor carrier. Available in black or coyote brown.

195-19854 \$39.95 Black 8-Magazine Single-Stack (1911) Brown 8-Magazine Single-Stack (1911) L95-19855 39.95 Black 5-Mag. Double-Stack (9/.40 GLOCK) L95-19856 39.95 Brown 5-Mag. Double-Stack (9/.40 GLOCK) L95-19857 39.95

Comp-Tac: Holsters Dedicated to Your Victory



Comp-Tac International

The International features a modular mounting system that offers the versatility of different mounting options, combining a belt holster, belt drop offset

noister, paddie noister and paddie drop offset noister into one.		
GLOCK 17/22	L95-40110	\$69.00
GLOCK 34/35	L95-40109	69.00
S&W M&P 9/40	L95-40111	69.00
S&W M&P Pro	L95-40112	69.00
Springfield XD Tactical 9mm	L95-40116	69.00
Springfield XDM 4.5 9/40	L95-40115	69.00
Springfield XDM 5.25 9mm	L95-40113	69.00
Springfield XDM 5.25 .40	L95-40114	69.00



Comp-Tac Infidel Ultra

An inside-the-waistband holster combining the wearability of the Comp-Tac Minotaur MTAC with the simplicity and convenience of The Infidel. Ideal for the individual who needs to safely take his or her weapon off and on throughout the course of the day.

Colt 5" 1911	L95-40102	\$90.00
GLOCK 17/22	L95-40103	90.00
GLOCK 19/23	L95-40104	90.00
S&W Shield	L95-40105	90.00
S&W M&P 9/40	L95-40106	90.00
Springfield XD-S	L95-40107	90.00
Springfield XDM 4.5 9/40	L95-40108	90.00

Open 7-6 MST, M-F; 8-3 Sat, • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included



1050 Accessories

A(1). QUICK-CHANGE TOOLHEAD CONVER-SION

Includes:

- Toolhead
- Powder Measure

L95-21393, \$271.95

A(2), CALIBER CONVER-SION

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

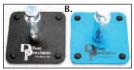
.32 S&W Long/H&R Mag.	L95-20634	\$124.95
.32 ACP	L95-20633	124.95
.380 Auto	L95-20483	124.95
9mm	L95-20482	124.95
.38 Super	L95-20484	124.95
.38 Super Comp	L95-21057	124.95
.38/.357 Magnum	L95-20477	124.95
.357 SIG	L95-20068	124.95
.40 S&W	L95-20545	124.95
10mm	L95-20788	124.95
.41 Magnum	L95-20478	124.95
.44 Magnum	L95-20479	124.95
.44-40 Winchester	L95-21161	124.95
.45 ACP	L95-20480	124.95
.45 Colt	L95-20481	124.95
.45 GAP	L95-21010	124.95
.475 Linebaugh/.480 Ruger	L95-20833	161.95
.500 S&W Magnum	L95-20834	161.95
.223 Remington	L95-20485	124.95
.22-250	L95-21055	142.95
.243 Winchester	L95-21054	142.95
.270 Winchester	L95-21053	142.95
.30 Carbine	L95-20626	142.95
7.62x39	L95-20631	161.95
.300 WSM	L95-20466	161.95
.303 British	L95-21051	124.95
.308 Winchester	L95-21049	142.95
.30-06 Springfield	L95-21050	204.95
.30-30 Winchester	L95-21052	142.95
.45-70 Government	L95-21056	175.95

A(3). 1050 PRIMER SYSTEM

Large primer system conversion L95-20476 \$107.95 Small primer system conversion L95-20419 107.95

A(4). EXTRA CASEFEED PLATE				
Large pistol	L95-21072	\$38.95		
Large rifle	L95-21075	38.95		
Small rifle	L95-21074	38.95		
Small pistol	L95-21073	38.95		
1050 POWDER MEASURE	L95-20421	\$82.95		
1050 TOOLHEAD	L95-20420	\$198.95		
В	B. 1050 TOO	LHEAD		

STAND



C. 1050 TOOLHOLDER

Ensures that the tools you need are handy and organized! Wrenches included.

With bracket L95-62202, \$33,95 W/O bracket L95-62203, \$29.95 1050 Ball End Dipped Wrench Set L95-62161, \$17.95

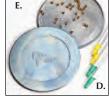


L95-20634	
L95-20633	
L95-20483	
L95-20482	124.95
L95-20484	124.95
L95-21057	124.95
L95-20477	124.95
L95-20068	124.95
L95-20545	124.95
L95-20788	124.95
L95-20478	124.95
L95-20479	124.95
L95-21161	124.95
L95-20480	124.95
L95-20481	124.95
L95-21010	124.95
L95-20833	161.95
L95-20834	161.95
L95-20485	124.95
L95-21055	142.95
L95-21054	142.95
L95-21053	142.95
L95-20626	142.95
L95-20631	161.95
L95-20466	161.95
L95-21051	124.95
L95-21049	142.95
L95-21050	204.95
105 04050	440.05

D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube L95-22029 \$7.99 1 Sm. tube L95-22028 7.99 L95-20056 23.95 2 Sm., 2 Lg. 4 Lg. tubes L95-20050 23.95 4 Sm. tubes 195-20049 23.95



E. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. L95-13606, \$20.95

F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

Cover, L95-13239, \$39.95

(G.)Master lock, L95-13083, \$3.95

F.

H. RL 1050 BULLET TRAY



Designed for "economy of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated.

L95-22215, \$41.95

I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- Priming Station Retaining Tab
 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Pins (#1, #2, #3, #4)

- 1 Tab/Spring Arm Spring 2 Pickup Tube Tips, Small (Yellow) 2 Magazine Orifices, Large (Red)



- Magazine Orifices, Small (Blue)
- 2 Retaining Clips 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small 2 Dispensing Tips, Large
 - L95-20779, \$32.95

I. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.



Maint. Kit & 1050 Spare Parts Kit L95-97018, \$46.95



K. 1" BENCH WRENCH L95-10842, \$7.95 each. Two or more, \$7.10 each.

L. BUSHING DRIVER L95-20341, \$12.95 ea.



M. MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. L95-14355, \$5.49



Black L95-62201, \$49.95

Blue L95-62200, \$49.95



Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the

End Pockets are 8.5'' tall x 6.5'' wide x 2'' deep and the Front Pocket is 9'' tall x 6'' wide x 2'' deep.

Range Bag, Black Pistol Pouch, Black

L95-19366 \$89.95 L95-17027 10.95



Dillon Pistol Case

Protect your handguns with Dillon's rugged, padded pistol cases. These cases feature a pouch on one side for cleaning gear or other accessories and magazine/ speedloader

pouches on the other. The Dillon Pistol Case measures 7.5" x 11.5" and will accommodate most "Limited" class autos and revolvers.

L95-10161 \$18.95

A-ZOOM Ammo Premium Metal Snap-Caps³³

ard-anodized, solid aluminum snap caps with a secret "Dead Cap" insert that protects your firing pin and outlasts brass by 20 times. Quite simply the best snap caps we've ever seen.

•	
.32 Auto	5 pack
.380 Auto	5 pack
9mm Luger	5 pack
.357 SIG	5 pack
.40 S&W	5 pack
.45 ACP	5 pack
.38 Special	6 pack
.357 Magnum	6 pack
.44 Magnum	6 pack



	DAY THE
L95-10923	\$16.65
L95-10795	16.65
L95-10798	16.65
L95-10794	16.65
L95-10796	16.65
L95-10797	16.65
L95-10801	19.98
L95-10800	19.98
195-10802	19.98

.44-40 Winchester	6 pack	L95-10803	19.98
.45 Colt	6 pack	L95-10804	19.98
.223 Remington	2 pack	L95-10810	9.99
.22-250	2 pack	L95-10809	9.99
.243 Winchester	2 pack	L95-10811	9.99
.270 Winchester	2 pack	L95-10812	9.99
.30 M1 Carbine	2 pack	L95-10813	9.99
.30-30 Winchester	2 pack	L95-10815	9.99
.303 British	2 pack	L95-10816	9.99
.308 Winchester	2 pack	L95-10817	9.99
.30-06 Springfield	2 pack	L95-10814	9.99
.45-70 Government	2 pack	L95-10818	9.99
6.5x55 Swedish	2 pack	L95-10819	9.99
7.62x39 Russian	2 pack	L95-10820	9.99
12 Gauge	2 pack	L95-10805	9.99
20 Gauge	2 pack	L95-10806	9.99
28 Gauge	2 pack	L95-10807	9.99
.410 Bore	2 pack	L95-10808	9.99

Saf-T-Trainer **Molded Plastic Dummy**/ **Training** Ammo

		_			
Sold in pa	ckages of five:		.45 ACP	L95-10062	4.95
.22 LR	L95-10086	\$4.95	.223	L95-10063	4.95
9mm	L95-10087	4.95	7.62x39	L95-10064	4.95
.38/.357	L95-10088	4.95	.308	L95-10065	4.95
.40 S&W	L95-10060	4.95	.30-06	L95-10066	4.95
.44 Mag.	L95-10061	4.95	20 Ga.	L95-10067	7.95
.45 Colt	L95-10061	4.95	12 Ga.	L95-10068	7.95

Arredondo Accessories' Multi-Gun Chamber Flags



ade of super tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15. L95-15485 \$11.95

he Otis Technology, Inc. Breech-to-Muzzle Cleaning System cleans rifles .22 to .50 cal., shotguns .410 bore to 10 gauge and pistols .22 to .45 cal. The system includes three memory-flex rods, three forged brass tips, two obstruction removers, a T-handle, 0.5 ounce solvent, all-caliber patches, a shotgun brush adapter, two patch savers, five bore brushes, a bore reflector and a cleaning guide. Lifetime warranty!

\$39.95 L95-18174

Bedside Holster Caddy



he Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

L95-18046 \$29.95

Arredondo Multi-Function Squib Rod



his is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

195-15250 \$12.95



L95-19257 \$11.95

Dillon's Pistol Die Sets

Floating

Decan

Assv.

Size Die

- Floating Decap Assembly Eliminates
 Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die

 Reversible Seating Stem Makes it Easy to Change Bullet Styles

Crimp Die

Quick Disassembly, Easy to Clean

Long, Tapered Carbide Ring Heavy, Headed Carbide Radiused Carbide Radiused Radiused

Hex Adjustments

for Wrench

Ouick-Release

Die Inserts

Tighter

ACCU-

Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

Bullet Seating Die

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accucrimp for revolvers.)

Dillon Pistol Dies (Three-Die Sets)

.32 S&W Long/.32 H&R Magnum	L95-14426	\$65.95
.380 ACP	L95-14401	65.95
9mm Parabellum	L95-14406	65.95
9x25 Dillon	L95-14601	138.95
.357 SIG	L95-22083	138.95

Decap Pin	Viouths	Die
.38 Super	L95-14399	\$65.95
.38 Special/.357 Magnum	L95-14400	65.95
10mm/.40 S&W	L95-14398	65.95
.41 Magnum	L95-14402	65.95
.44 Special/.44 Magnum	L95-14403	65.95
.45 ACP/.45 GAP	L95-14404	65.95
.45 Colt	L95-14405	65.95
Dillon Carbide Size/Deprime Die	es	
.32 S&W Long/.32 H&R Magnum	L95-14119	\$33.45
.380 ACP	L95-14410	27.45
9mm Parabellum	L95-14415	27.45
9x25 Dillon	L95-14602	104.95
.357 SIG	L95-16513	104.95
.38 Super	L95-14408	27.45
.38 Special/.357 Magnum	L95-14409	27.45
10mm/.40 S&W	L95-14407	27.45
.41 Magnum	L95-14411	27.45
.44 Special/.44 Magnum	L95-14412	27.45
.45 ACP/.45 GAP	L95-14413	27.45
.45 Colt	L95-14414	27.45
Dillon Seating Dies		
.32 S&W Long/.32 H&R Magnum	L95-14106	\$25.45
.380 ACP	L95-14419	25.45
9mm Parabellum	L95-14424	25.45
9x25 Dillon	L95-14603	28.45
.357 SIG	L95-16515	28.45
.38 Super	L95-14417	25.45
.38 Special/.357 Magnum	L95-14418	25.45
10mm/.40 S&W	L95-14416	25.45
.41 Magnum	L95-14420	25.45
.44 Special/.44 Magnum	L95-14421	25.45
.45 ACP/.45 GAP	L95-14422	25.45
.45 Colt	L95-14423	25.45
Dillon Crimp Dies		
.32 S&W Long/.32 H&R Magnum	L95-14107	\$24.45
.380 ACP	L95-14438	24.45
9mm Parabellum	L95-14443	24.45
9x25 Dillon	L95-14604	27.45
.357 SIG	L95-16514	27.45
.38 Super	L95-14436	24.45
.38 Special/.357 Magnum	L95-14437	24.45
10mm/.40 S&W	L95-14435	24.45
.41 Magnum	L95-14439	24.45
.44 Special/.44 Magnum	L95-14440	24.45
special/ magnam	273-17770	47.73

L95-14441

L95-14442

L95-21528

24.45

24.45

\$5.75

.45 ACP/.45 GAP

Spare Decapping Pins

Dillon's Rifle Die Sets **



Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

Seat Die

 Designed to hold bullet straight throughout the seating process

Taper Crimp Die

 Centers case neck and body for a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/ depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

.223 Remington	L95-10839	\$67.95
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Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. PLEASE NOTE: Carbide rifle dies still require case lubrication!

Dillon Size Dies

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.308 Winchester (Carbide)	L95-10234	149.95
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.223 Remington

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.223 Remington	L95-13278	\$3.99
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For Universal Decapping	Die L95-15816	3.99

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies) Dillon Die Lock Ring L95-14067 \$1.35

L95-10669

4.15

OUT OF THE



By Cameron Benz

It used to be that if you wanted a SureFire WeaponLight for your handgun, your only option was the X200/X300/X400 series. While fine on a duty or home-defense gun, they're a bit bulky for concealed carry. Enter the XC1 from SureFire. When I got wind SureFire had announced the XC1 at SHOT 2015, I was excited, especially since it was supposed to come in around 200 lumens. (Anyone else remember when 60 lumens were enough?)

The specifications were interesting. Overall weight, with battery, was listed at 1.6 ounces. Also specified was the aforementioned 200-lumen figure, with a run time of 1.5 hours before losing 10 percent of output. Length was listed as 2.375" versus the X300's 3.6". Width wasn't listed but my measurements put it at 1.10" across the head while the body is 1.06". Since the width of my GLOCK 19, according to GLOCK, is 1.18" that means the XC1 is literally narrower than the gun I wanted to put it on.

Initial impressions were positive, to say the least. I know I shouldn't have been surprised, considering SureFire's previous products, but I was

very impressed. The XC1 fit my GLOCK 19 perfectly, which is good, because according to SureFire that's the gun it was designed around. It very closely matches the length of the G19's dust cover, and it's only slightly wider than the slide. (The previous 1.18" width specified by GLOCK includes the controls which stick out slightly from the side of the gun.) Finish is the typical SureFire black hard anodized aluminum. So far, so good.

Before it arrived, I thought I'd probably need to purchase some lithium AAA batteries, totally forgetting that SureFire is good about including a first load's worth. The XC1 came with batteries. SureFire was also way ahead of me with the lithium flavor. Lithium AAA batteries aren't the cheapest things in the world, but they're still far cheaper than retail-purchased CR123 cells. Battery installs are simple. Just unscrew the cap next to the lens and the battery comes right out for replacement. Unscrewing the cap is easily accomplished with a penny.

The switch arrangement on the XC1 is a bit of a departure from SureFire's usual design. It has an ambidextrous momentary switch, activated by pressing downward. On the X300, this would

DARKIESS



The XC1 makes for a compact package when combined with a GLOCK 19.



The XC1 is a much smaller unit than previous SureFire WeaponLights.

The XC1's momentary on function is activated by pressing either of the ambidextrous switch's ears downward instead of forward as on the X300.



The XC1's lithium AAA battery is easily replaced with the aid of a penny.



result in constant On. Instead the XC1 has a cross-bolt-style switch for constant On. It's very unlikely someone would accidentally activate the constant On function as it has a firm engagement and is recessed into shallow scallops machined into the light body. Unlike the X200/X300/X400, the XC1's switch cap is not removable for replacement with a wire and pressure switch.

When the XC1 arrived, I quickly mounted it to my newest carry gun, a gray frame Gen-4 GLOCK 19 equipped with a GlockTriggers Skimmer trigger. The XC1's clamp arrangement consists of a couple of oval pieces with beveled edges. Be sure to use care, as it's easy to loosen the screw enough that the clamps drop out of their holes, and overtightening them can mar things you don't want marred. After a little fiddling, I got it tightened on the rail and I was good to go.

Come on, darkness! The last time I'd been this eager for nightfall was as a kid on Halloween. Once it got dark, I took the light out into the yard for some testing. While I've heard some folks lament that the XC1's light output isn't bright enough for them, I don't see an issue. While it definitely isn't as bright as my X300 Ultra's 500 lumens, it's still bright, especially for something that will work so well on a concealed carry pistol. The XC1 has a broader beam than the X300 Ultra and also lacks the center hot spot. SureFire's now obsolescent X200B was only 100 lumens in a significantly larger package. Does anyone remember the X200 lights? The XC1 makes them look like a

25-year-old incandescent MagLite by comparison.

Testing has involved some practice light work at home, and firing the GLOCK 19 for 800 rounds of live ammo with XC1 attached, 500 of those at Matt Graham's Combat KillHouse class, and an additional 300 rounds of range practice. Unfortunately, we didn't get to do any darkness work in the Graham class (there was enough information to absorb without adding lights to the equation). So far, the XC1 has taken it all in stride.

The arguable low points are: (1) Installation/removal-wise this isn't a quick on and off light like the X300. On the other hand, it doesn't really need to be. (2) It has no provision for a remote switch, and while that may be a deal breaker for some, it's perfectly OK with me. (3) It doesn't have the blinding center hot spot that some might prefer to see.

As much as I like the XC1, I'd say it's a compromise light. Just like most concealed-carry pistols are compromises between concealability, capacity, and cartridge size, this light is a compromise between size and lumens. All in all, I'm extremely happy with this offering from SureFire. It's compact, reasonably bright, and uses easily obtained, comparatively affordable batteries. If you're a uniformed law enforcement officer, you may want the X300 or X400 for duty use since the light reaches further. If you're non-uniformed officer or concealed carrier and want a weapon mounted light source, the XC1 will be hard to beat, especially if your carry piece is a GLOCK 19 or equivalent size handgun.

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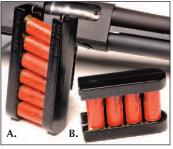


'alifornia Competition Works' Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

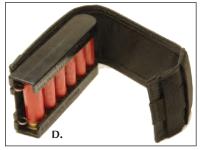
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115 gr. RN-DS*	L95-17533	25.00	49.00	90.00	180 gr. RN-DS*	L95-17515	35.30	68.26	127.00
115 gr. HBRN-TP*	L95-17178	27.00	52.00	96.00	.45 Caliber Bullets				
124 gr. RN-DS*	L95-17534	27.00	51.00	95.00	185 gr. HBRN-DS*	L95-17543	41.00	78.00	145.00
124 gr. HBRN-TP*	L95-17272	30.00	57.00	106.00	185 gr. FP-DS*	L95-17516	35.30	68.26	127.00
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147 gr. RN-DS*	L95-17535	31.00	60.00	110.00	200 gr. HBFP-DS*	L95-17517	45.00	78.00	146.00
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125 gr. FP-DS*	L95-17536	28.00	53.00	98.00	Description	Stock #	200	400	800
158 gr. RN-DS*	L95-17540	33.00	63.00	117.00	.44 Caliber Bullets				
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*DS = Double Struck	TP = Thick Pla	ite. HB =	Hollow Ba	ase, $RN = Rc$	ound Nose, FP = Flat Poir	nt. SWC = Semi	Wadcutte	r. WC = V	Vadcutter

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Many firearms enthusiasts regard the early Ruger Super Blackhawk .44 Magnum revolver as the finest single-action revolver ever built by Sturm, Ruger & Company. Some would go so far as to say it was the finest single-action revolver ever made by anyone. Certainly it was a magnificent and imposing handful. Finely polished, carefully fitted and painstakingly designed, it became Ruger's flagship handgun when it was introduced in 1959.

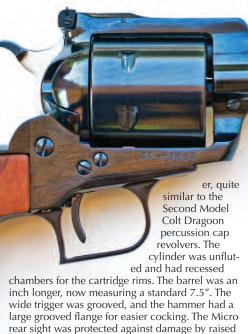
Bill Ruger had discovered the existence of the .44 Magnum cartridge in 1955 by a fluke. One of his friends had found five casings headstamped "REMINGTON UMC - .44 MAG". When he called Remington to inquire about it, he encountered a stone wall, as Remington evidently had a secrecy agreement with Smith & Wesson. In spite of this, Ruger managed to obtain a paper bag full of loaded .44 Magnum ammo from his friend Dewey Godfrey, then the director of marketing at Remington. Ruger corresponded with famed gun writers Elmer Keith and Charles Askins on his intentions to produce a .44 Magnum Blackhawk revolver, and complained that he could not obtain proof loads to test it. Although initially he thought he could use the .357 Magnum Blackhawk frame and the same size cylinder, he changed his mind when an experimental gun blew up. He prudently enlarged these components

destroyed a Potter machine rest testing the guns, as the recoil was too much for it. The Ruger .44 Magnum Blackhawk was introduced in 1956, close on the heels of Smith & Wesson's .44 Magnum double-action revolver.

Although the Ruger .44 Blackhawk was popular, its lightweight aluminum grip frame, 6.5" barrel and traditional-sized grip brought many complaints about its vicious recoil. Accordingly, Bill Ruger began planning for an improved version that would solve these problems. In 1959, Sturm, Ruger & Co. would move into a brand new building in Southport, Connecticut. Its initial product would be called the Super Blackhawk. In June of that year, Ruger wrote to Elmer Keith: "We are sending

today...a prototype of the Super Blackhawk...I think you will like it tremendously...." Keith had provided a lot of input on the design of the gun, and many of his ideas were incorporated in the final product.

The new and heavier gun had an all-steel grip frame, replacing the previous aluminum version. An all-steel square-backed trigger guard was designed to allow more room for the knuckles of the firing hand, and the shape of the grip was larg-



Standard loading
"Load one, skip one,
let hammer down."
empty chamber wou
position unde

lodel Ruger Super Blackhawk

shoulders at the rear portion of the topstrap. As with all Blackhawks, the spring-loaded firing pin was in the frame, and the hammer was flat-faced. As before, all springs were of the coiled variety. The fitting was impeccable, and a high-polish premium blue finish was applied. Of course, the gun could accommodate .44 Special rounds as well as .44 Magnums. The grips were varnished walnut (later replaced in 1963 with oiled walnut).

Elmer Keith wrote to Bill Ruger: "The 'Dragoon' Ruger arrived. My hat is off to you. This is just about what I have wanted and worked for 40 years...and

factory new condition with the original box and papers. All of the old model Super Blackhawks had traditional "4 click" 3-screw actions that mimicked the old Colt system. With this design, if the hammer was fully down, the firing pin protruded into the cylinder area. Thus, it was prudent for safety reasons to load the gun with five rounds only, leaving the hammer down on an empty chamber. Standard loading procedure was "Load one, skip one, load four, cock and let hammer down." Done properly, the empty chamber would

be in the correct position

under the hammer. About 300 to 500 early guns among the

first 700 were fitted with 3/16" longer grip frames. During the 1965-1967 time frame and for a while in 1971 and 1972, brass grip frames were offered as an option. A limited number of uncataloged guns with 6.5" barrels in the serial number range from 24,000 to 26,000 were produced. In all, over 96,000 old models were manufactured.

In 1973, both Blackhawks and Super Blackhawks were changed to incorporate a transfer-bar ignition design. With this system, the hammer could be safely lowered on a loaded chamber. These guns are quickly identified by a "two pin" frame (instead of 3 screws) and a trigger that protrudes farther forward into the trigger guard. This change also messed with indexing for reloading, as there was no half-cock position on the hammer. Old model guns could be converted to the newer system at no charge, and the original parts returned for collector purposes. The cylinder now could be made free spinning for reloading simply by opening the loading gate. Purists howled, and a thriving business developed to "reconvert" the newer models to allow half-cock reloading with proper indexing. I was one of those purists, and I had my two "new model" Rugers so modified.

I love the old model Super Blackhawk. The action is smooth, the "4 clicks" sound impressive when cocking, the finish has been unmatched in the modern era, and the recessed chambers allow the back of the cylinder to mate up with the recoil shield perfectly with a minimal gap. It was and is a true quality gun and a beautiful work of art. My personal opinion is that the pinnacle of quality single actions was reached with the older model. I can live with the traditional older action, even if safety considerations demand that the cylinder be loaded with only five rounds. As the saying goes, they don't make 'em like this anymore. The old Super Blackhawks have achieved classic status, and rising values reflect this.

is by far the finest single-action sixgun ever produced to my way of thinking." Ruger's initial ads stated it was, "A masterpiece of power and precision...The shape, size and mechanical design of this magnificent firearm have been perfected...." The "Super B" was shipped in a redclothed walnut presentation case, and initially sold for \$120. In 1961, when the factory producing the wood case burned down, that case was replaced by a white cardboard box. Because of its limited production run, this cardboard case has become an extremely valuable collector's item. At one time I had one of these, which was unfortunately lost in a household move, much to my chagrin. The gun illustrated here is one of the last "old model" Super Blackhawks, made in early 1973. The grip emblems reflect this, as they feature a silver eagle on a black background, the reverse of the black eagle on a silver background used previously. It's maintained in

g procedure was , load four, cock and Done properly, the uld be in the correct r the hammer.

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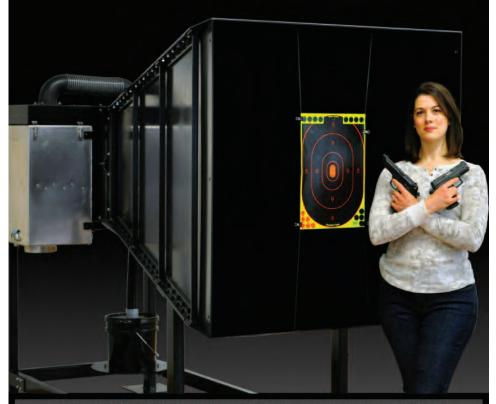


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SHOOTING TIP:

By Duane Thomas

The ability to do a fast, smooth draw from the holster can be a very important skill to have, whether you're carrying a gun for self-defense or as a competition shooter – or both. In this article, let's discuss a few little tricks that can considerably speed up the process.

Probably the most common error people make when approaching the draw is excess tension. I'm not saying not to push the speed, I'm saying that tight muscles have to overcome their own resistance before they can move; therefore doing a draw when you start from a tense state is going to be considerably slower than starting relaxed. But, you FEEL fast! Don't you? Of course you do, because when you start tense, you have to WORK to move, therefore you feel fast, you feel like you're really accomplishing something. Start relaxed, you feel considerably slower because the movement is effortless. This is one reason having an electronic timer is so important, because without the timer to show you that you're faster when relaxed than tense, you'd never believe it because the reality contradicts what your own body is telling you.

First hand contact to the gun should be very light. A common error is to put so much energy into placing your hand on the gun that the gun and the holster are driven downward at first hand contact. This is slow. It's excess movement. Also, your hand and arm, and the gun, have to overcome all that inertia before they can begin moving in the opposite direction: up.

Get both hands moving at the same time. While the master hand is moving toward the gun, the support hand is moving to accept the gun after it comes out of the holster. This is immensely faster than getting the gun out of the holster, then chasing the gun with your support hand as the gun moves toward the target. Get both hands on the gun as soon in the process as possible.

Memorize where the top of your support hand index finger contacts the underside of the trigger guard when it's in your perfect two-handed grip, which makes the gun point right where you want it when you bring it to eye level. When your support hand comes in to meet the gun on the draw, consciously make your first



contact with the gun the top of your support hand index finger, right at that point on the trigger guard.

Where should your hands be, relative to your body, when they meet? Early-on in my shooting career I was taught what is commonly called the

DRAWING CLASS



angle draw which consists of putting the support hand on your chest, drawing the gun high, having the hands meet around chest level, then punching the gun mostly straight out at the target. There are pluses and minuses to the angle draw, but the great negative - and unfortunately it's a big one is that it's slow. You are adding a lot of unnecessary movement into the draw.

Honestly, the better at this whole "draw" thing I've gotten, the earlier in the process I've begun getting my support hand on the gun, and from that point the more straight line has become the movement of the gun to the shooting position. These days I actually put my support hand on my belt buckle during the draw, have my hands meet around belt level, then from there it's just a straight, about 45-degree angle up to eye level. At the very end there's a bit of horizontal movement as grip and arm position stabilizes, and the gun fires. Some people actually put their hand on their belt just to the side of the gun. I don't do it that way because having the hands meet off-center, to me, gives the draw a "coming in from the side" inertia as I'm moving the gun toward the target that leads to a lot

of excess side-to-side gun movement at the end. But there are people in the world using that technique very, verv well.

A common problem on the draw is a lot of movement of the front sight as your arms reach full extension. This means that, if you want to be fast, you have to fire the shot before the sights settle. If you want to be accurate on the first shot, you have to wait until the sights settle, and that's slow. These are both unacceptable. We want the gun to (1) go right where it should instantly, (2) have the sights settle, instantly. What's causing the problem is that your two hands are moving at different speeds, in other words, your support hand is being lazy and moving more slowly than the master hand, therefore

the master hand has to drive the support forward. This means that, when your arms hit the end of their strings, that differential has to smooth out and stabilize before the sights will settle.

In order to prevent that from happening, begin thinking of getting your support hand moving faster than the master hand, and PULLING the master hand forward on the draw. Now, that's not actually going to happen, but thinking of it that way tends to speed up your support hand, and get both hands moving at the same speed. Using this technique feels very different than the typical draw, there is no apparent front-to-rear pressure of the support hand on the master hand as they're both moving forward. Try it, you will find that suddenly your sights begin settling instantly, and not only that, your draw gets considerably faster because you're no longer actually pulling backward on the gun during the draw stroke.

The draw is one of the ultimate speed movements in any sport, any martial art. Refinement in a few key areas can pay big dividends in final performance.

Duane's website is Self-Defense-Handguns.com

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Doc Allen's Versatool



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L95-15836	39.95
L95-15832	12.00
L95-15831	12.00
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L95-13163	17.00
L95-10094	37.00
L95-12839	24.00
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L95-12430	\$11.00
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L95-12676	\$7.00
L95-15830	20.00
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L95-16309	3.50
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105 16212	3.50
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The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

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instruction manual.

California Competition Works' Moon Clip Loading/Unloading Tools & Carriers



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Chiappa Rhino 9mm/.40 S&W (10 Pk) Chiappa Rhino .38/.357 (10 Pk) N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk) L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10) S&W N-Frame .45 ACP 6-Shot (10 Pk) S&W N-Frame .45 ACP EDM 6-Shot (10) S&W L-Frame .38/.357 7-Shot (10 Pk) S&W L-Frame .38/.357 6-Shot (10 Pk) S&W J-Frame .38/.357 5-Shot (5 Pk) S&W K-Frame .38/.357 6-Shot (10 Pk) S&W N-Frame .38/.357 8-Shot EDM (10) N-Fr. .38/.357 8-rd. EDM Starline ONLY(10) S&W N-Frame .38/.357 8-Shot (Blue) (10)

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(Hammer/Trigger Return Springs) Ruger GP-100

L95-11367 \$10.50 SP-101 L95-12598 S&W J Frame

L95-12189 9.00 (Mainspring/Rebound Springs) S&W K,L,N (standard)

L95-15073 \$15.00 S&W K,L,N (reduced power) L95-15072 15.00 Jerry Miculek Competition Grips \$79.95

S&W N-Fr. Rd. Butt L95-11324 N-Fr. Sq. Butt L95-11325 K, L-Fr. Rd. Butt L95-11327 K, L-Fr. Sq. Butt L95-11326

Tools from L. Benatson Arms Co. for Smith & Wesson Revolvers



L95-25343 45.00 Hogue Competition

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Hogue **Grips** \$79.95

S&W N-Fr. Rd. Butt 195-12141 K, L-Fr. Rd. Butt L95-12140

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.32/.327/9mm (8 rd.)	L95-11738
.38/.357/.40/10mm (5 rd.)	L95-11740
.38/.357/.40/10mm (6 rd.)	L95-11741
.38/.357/.40/10mm (7 rd.)	L95-27083
.38/.357/.40/10mm (8 rd.)	L95-11742
.41Mag./.45 ACP (6 rd.)	L95-11748
.44 SpMag./.45 Colt/.460 S&W/.410 Shotshell (6 rd.)	L95-11750
.45 Auto Rim (6 rd.)	L95-11751



California Competition Works' 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

CCW Model 617 Speedloader L95-12623 \$34.95 CCW .22 LR Loading Block/Case L95-12627 49.95



I 've tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – *Mark Pixler* For 610/625, 7-Shot 686. 8-Shot 627 L95-21883 \$130.00



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⁵⁸ Performance Parts for Your GLOCK® Firearm



		1.		d.			
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	B. Extended Slide Release	L95-18570	19.95	Trigger Return Spring 3-Pack	L95-11818	7.99	
	C. Striker Cups (The ones you always lose.)	L95-19325	4.95	X-Tra Power Trigger Rtn. Spr. 3-Pk.	L95-15558	7.99	
	D. Striker Channel Liner	L95-18881	9.95	Guide Rod, GLOCK 17, 22, 31	L95-11356	24.95	
	Lone Wolf Distributors' Parts for	GLOCK firea	rms:	Guide Rod, GLOCK 19, 23	L95-11435	24.95	
	E. Extended Mag Release (Large Frame)	L95-19115	4.99	Guide Rod, GLOCK 20, 21	L95-11352	24.95	
	F. Extended Take-Down Lever	L95-19114	9.95	Recoil Spring, 12#	L95-11420	7.99	
	G. 3.5# Trigger Stop Connector	L95-16501	14.95	Recoil Spring, 14#	L95-11418	7.99	
	Extended Slide Stop	L95-22299	15.99	Recoil Spring, 15#	L95-11419	7.99	

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GLOCK 20 10mm Barrel	L95-19241	99.95
GLOCK 20 .40 S&W Conversion Barrel	L95-19805	99.95
GLOCK 20 .357 SIG Conversion Barrel	L95-19806	99.95
GLOCK 20 9x25 Dillon Conversion Barrel	L95-19807	114.95
GLOCK 21 .45 ACP Barrel	L95-19242	99.95
GLOCK 22 .40 S&W Barrel	L95-11526	99.95
GLOCK 22 9mm Conversion Barrel	L95-11527	99.95
GLOCK 22 .357 SIG Conversion Barrel	L95-19808	99.95
GLOCK 23 .40 S&W Barrel	L95-19327	99.95
GLOCK 23 9mm Conversion Barrel	L95-19328	99.95
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GLOCK 35 .40 S&W Barrel	L95-19329	99.95

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New! Threaded Barrels and Thread Prote	ectors (Silver	unless noted)
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GLOCK 19 9mm 1/2"x28 Threaded Bbl.	L95-43247	124.95
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GLOCK 21 .45 ACP .578"x28 Bbl.	L95-43249	124.95
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GLOCK 22 .40 S&W 9/16"x24 Bbl.	L95-43251	124.95
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GLOCK 22/31 9mm Conv. 1/2"x28 Bbl.	L95-43253	124.95
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.45 Thread Protector Cap, Silver	L95-43255	14.95
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1.		

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Models 30

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Model 30

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For GLOCK® 17, 19, 22, 23 **L95-12523 \$46.00**



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B. S&W M&P Competition Spring Kit



C. S&W M&P Ultimate Striker Block Kit



D. Duty/Carry Spring Kit for S&W J-Frame Revolvers (w/frame-mounted firing pin)



E. S&W Revolver Frame-Mounted Firing Pin

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WHY THE .45

By Duane Thomas

I mourn the death of the .45 GLOCK Automatic Pistol cartridge. A truly excellent idea in theory, it was sabotaged by mistakes in the guns and loads offered for it. The basic idea was an answer to one of the great questions of the ages, "How can we fit a double digit number of .45 caliber cartridges into a pistol with a grip no bigger than a dou-

blestack 9mm or .40?"

There had been, and continue to be, doublestack .45 ACPs. Unfortunately they tend to have grips way too large for the average hand. The .45 GAP basically loaded .45 ACP bullets into a shortened casing resulting in

an overall cartridge length similar to a 9mm/.40, therefore it could fit into a medium-frame gun, versus the long .45 ACP which requires a large-

frame gun.

The cartridge was developed by Speer, the guns (obviously) by GLOCK, the attempt being to replicate the huge success Smith & Wesson and Winchester had enjoyed with their hand-in-hand

development of the Model 4006 and .40 S&W cartridge, respectively. Unfortunately, when I began testing .45 GAP ammo from Speer, from whence came the first loads, followed shortly by Federal and Winchester, I found a huge problem: the vast majority of it was loaded to .45 ACP +P velocities, not standard pressure .45 ACP. I mentioned to the ammunition development engineer at Speer responsi-

ble for speccing the .45 GAP, "My theory is you loaded the .45 GAP hot because you didn't want a repeat of the joke that 'wits' tossed around when the .40 S&W was introduced as a shortened and downloaded 10mm Auto, that '.40 S&W' stood for '.40 Short & Weak.' You didn't want anyone saying that .45 GAP was wimp .45 ACP." His reply was, "That's exactly right."

Unfortunately, when you combined a .45 ACP +P power level with the light weight of the GLOCKS

chambered for it, the .45 GAP swiftly developed a reputation for nasty recoil. This is understandable, since you were firing ammo generating around a 200 power factor (Major pf is 165) out of guns about the same weight as a Lightweight Commander. Those few people firing GLOCK 37s chambered for .45 GAP came away from the experience with no desire to ever do it again.

Initially, the only load for .45 GAP I tested that offered standard pressure .45 ACP instead of .45 ACP +P ballistics was the Winchester 185gr. Silvertip. That was a nice load. Sadly, everything else kicked like a mule. Since we were loading .45 caliber bullets into

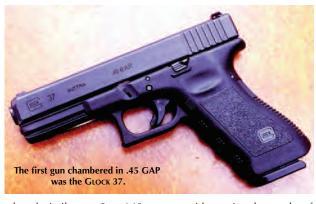
a cartridge casing shorter, therefore with an interior volume considerably smaller, than .45 ACP, the .45 GAP was not the low pressure, slow pressure spike proposition that .45 ACP is, but a much higher pressure cartridge, with a much faster pressure spike. Thus even in its lighter loadings it was snappier than .45 ACP. In order to contain the higher pressures, the casing had a much thicker

web, which strengthened the casing (.45 ACP is actually a pretty weak casing, in the overall scheme of things) but cut into internal case volume even further.

It also didn't help matters that, in order to get that thicker web, the point inside the short .45 GAP casing where it began tapering in to form the web occurred high up enough that it wasn't possible to load 230-gr. bullets without bulging the

tempt was successful. lets without bulging the casing. The heaviest bullet weight that could be loaded into .45 GAP, at least to start, was 200 grains. This led certain gunwriters to moan and whine that .45 GAP couldn't be loaded with "full weight" bullets. It's worth noting at this point that John Moses Browning originally designed the .45 ACP around a 200-gr. bullet, it was only increased to 230-gr. at the Army's insistence, so John Browning himself thought a 200-gr. bullet in

.45 caliber was guite sufficient.





The goal with .45 GAP was to produce a .45 caliber cartridge about the same overall length as 9mm or .40 S&W, and considerably shorter than .45 ACP. As this layout shows, the attempt was successful.

GAP FAILED

Eventually Winchester did figure out how to load 230-gr. bullets into .45 GAP, and .45 GAP hardball was, like their Silvertip, also a standard pressure load. Winchester seemed to have a focus on producing .45 GAP loads with easily controllable recoil that escaped Speer and Federal. Sadly, Winchester 230-gr. hardball was the single least accurate load I ever tested in .45 GAP. We're talking around 12" 5-shot groups at 50 feet from the bench.

I have to mention, GLOCK used to send out this little flier titled The GLOCK Report. I must admit to an inordinate amount of amusement when, in one issue, they touted the fact that professional shooter Dave Sevigny, who at the time was shooting for GLOCK, had taken a GLOCK 37 out and won a match with it "using factory Winchester Silvertip ammo," like that was hard kickin' ammo, natch. At which point I thought, "Yeah, I'll bet he did. If I had to shoot a GLOCK 37 in a match, and I didn't

want to handload .45 GAP, I had to used factory ammo, I'd be shooting Winchester Silvertips, too, because that's the only factory load that has decently light recoil AND decent accuracy."

So those were the problems with the ammo. The guns also had their share of issues. The initial idea was to chamber .45 GAP in guns dimensionally identical to the GLOCK 17. Such guns were shown at trade shows to great interest. By the time the GLOCK 37, the gun first chambered in .45

GAP, hit the shelves, that idea had gone the way of the dodo. GLOCK was concerned that snappy, heavy .45 GAP recoil would swiftly begin to batter guns fitted with G17-size slides, so decided to add weight to the slide not by making it longer, but by making it wider. Since the entire idea behind the cartridge was to fit .45 caliber rounds into a frame the same size as a 9mm or .40 (the GLOCK 37 uses the same frame as the GLOCK 17/22/34/35/etc. really, they come out of the same molds and everything), you wound up with a slide considerably wider than the frame to which it was mounted. Therefore, shooters wouldn't be able to operate a stock, low profile, flat-to-the-side-of-the-gun GLOCK factory slide release because the slide would overhang the release, so much so you couldn't get your thumb on it.

GLOCK's solution (I use the word ironically) was to install a wider, extended slide release. Unfortunately that meant the gun became incompatible

with anyone using a straight thumbs grip (and most good shooters do) because you'd either wind up with the heel of the support hand pressing up on the fat slide stop, leading to premature lockback with rounds still in the magazine, or the master hand thumb would hold it down, leading to failures to lock open when empty.

The G37's wider slide caused other problems, too. It meant that police departments, or individuals shooters, already armed with service sized 9mm GLOCK 17s or .40 S&W GLOCK 22s would have to buy new holsters, instead of simply using what they already had. This removed what was going to be one of the gun/cartridge's huge selling points: that it could fit into the same holsters as a GLOCK 17/22.

Also the magazines were problematic. Rather than a true doublestack magazine, GLOCK fit ten rounds of .45 GAP in a magazine no wider than a 17-round 9mm GLOCK 17 mag by going for a

"semi-staggered" ammo stack. Unfortunately (a word we wind up using a lot when describing the .45 GAP), fitting 10 .45 caliber cartridges into a magazine the same size as a G17 left NO compression/spring slack, making magazines extremely difficult to snap into the gun with the slide forward. Really, to seat a full magazine into a GLOCK 37, you pretty much had to lay the gun on the ground balanced butt up, then stand on the magazine. When fully loaded, GLOCK 37 mags were useless for



Compare the lengths and widths of the slides, from left to right, of the GLOCK Models 17 (9mm), 21 (.45 ACP), and 37 (.45 GAP).

doing a slide forward speedload. In order to do so, you had to download the mags to nine rounds. That's only one more than a 1911 running a singlestack 8-round mag. When your fat, double-digit .45 mags, if you want them to be useful for speedloading the gun, are actually fat, single-digit mags, the .45 GAP loses a lot of its appeal.

So that was the .45 GAP. A great idea that fell victim to faulty execution. Today, other than a very few police departments that adopted and continue to use it, the .45 GAP is essentially gone. The GLOCKS 38 and 39, the compact and sub-compact .45 GAP, respectively, are hen's teeth, not that GLOCK 37s exactly litter the ground, either. It's really too bad. I always had a sneaking affection for that short, fat cartridge. It seemed to me like an autoloading equivalent to the .455 Webley. Sadly (another word we use a lot when discussing .45 GAP), these days it's almost as dead.

Duane's website is Self-Defense-Handguns.com **Q**

64 Get your "stuff" together, then keep it that way!

Dillon Ammunition Boxes

Description	Stock #	Each	10 ea.	Case(Qty.)
9mm (50 rd)	L95-13784	\$1.58	\$13.50	\$58.00(50)
9mm (100 rd)	L95-13645	1.81	15.40	66.00(50)
.38/.357 (50 rd)	L95-13476	1.79	14.70	63.00(50)
.38/.357 (100 rd)	L95-13766	2.20	18.80	80.50(50)
.44 (50 rd)	L95-13568	1.79	15.30	65.50(50)
.44 (100 rd)	L95-13680	2.92	24.90	106.50(50)
.45 ACP (50 rd)	L95-13715	1.73	14.70	63.00(50)
.45 ACP (100 rd)	L95-13574	2.83	24.20	103.50(50)
Small Rifle (50 rd)	L95-13740	2.05	17.50	75.00(50)
Medium Rifle (20 rd)	L95-13625	2.05	17.50	120.00(80)
Medium Rifle (50 rd)	L95-13665	2.90	24.70	106.00(50)
Large Rifle (20 rd)	L95-13647	2.01	17.20	73.50(50)
Large Rifle (50 rd)	L95-13231	3.20	27.30	117.00(50)
NOTE: ".38" series cases fit	.38 Super32-20	30 Carbin	e and .30 Mai	user: "9mm" se-

NO1E: ".38" series cases it. 38 Super, 32-20, 30 Carbine and .30 Mauser, "9mm" series cases it. 30 Luger, 9 x 21 and .380; "44" series cases it. 41 Mag., 44-40 and .45 Colt; and ".45" series cases fit. 10 mm and .40 S&W. "Small rifle" cases fit. 222, .23 to 7.62 x 39 length; 20 round "medium rifle" cases fit. 7.62 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases fit. 22-250, .308 to .30-30 length; and "large rifle" cases fit. 30-06, 8 x 57 length to all belted cartridges.

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- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
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- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

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sories and tools - the	list is endless.		0
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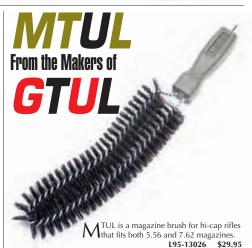


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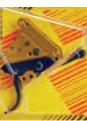
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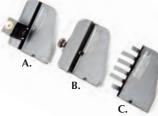


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By Gus Cotey

One of the more interesting military surplus rifles available today is the 1930 variant of the M1891 Russian Mosin-Nagant bolt-action rifle, more commonly referred to as the 91/30. These rifles have flooded the American market for several years now and provide their owners with interesting historical artifacts capable of respectable performance at the range or in the field. Surplus and commercial ammo is readily available, as are reloading dies and components for handloaders. While considered obsolete for frontline use for many decades, this firearm is still being used in hotspots today. Before I discuss my experiences with a pair of these rifles, a little bit of history is in order.

Disastrous battle outcomes as the result of single-shot-rifle-armed troops of the 1870s being engaged by enemy troops armed with rapid fire repeaters did much to reshape the thinking of military planners throughout the world. In the US, the defeat of one Lt. Colonel George Armstrong Custer by Lakota and Cheyenne warriors at Little Bighorn is well known. In this case, many of the Native Americans were armed with Henry and Winchester lever-action rifles with which they soundly routed Custer's 1873 Trapdoor Springfield carbine-armed US Cavalry troopers.

On the other side of the world, a similar outcome befell the Imperial Russian Army during the Russo-Turkish War (1877-1878) which was armed with single-shot rifles; the Krnka 6-line rifle and the more modern Berdan No. 1 and No. 2, cal. $10.75 \times 58R$, 4.2-line rifles (a "line" is an older Russian unit of measurement equal to 0.1 inch). At the Siege of Plevna (in Bulgaria), the

Ottoman Turkish troops were armed with single-shot under-lever Turkish M1874 Peabody-Martini rifles, cal. 11.43 x 55 Turkish for longer distances, but were also equipped with Turkish contract Winchester M1866 lever-action rifles, caliber .44 Henry rimfire. At ranges of 200 yards and under, the withering rapid fire delivered by the Turks with their Winchesters inflicted horrific numbers of casualties upon the advancing Russian troops and their Romanian allies. The Russians ultimately won the siege, as well as the war, but the Turks' employment of rapid fire at medium-to-close ranges delayed their victory by five months.

The memory of the Siege of Plevna prompted the Russian military to develop a repeater of their own based on their 4.2 line Berdan single-shot bolt-action rifle, but the project was unsuccessful and abandoned. With the advent of smokeless gunpowder in 1880s and the introduction of repeating military rifles utilizing this type of propellant to project relatively light, smaller diameter bullets at much higher velocities than those achievable with black powder – starting with the French cal. 8 x 50R Lebel rifle in 1886 a rekindled interest in the development of repeating military rifles surged within the Russian military establishment. To this end, a commission intended for the testing and selection of magazinefed rifles for Russian military service was set up and headed by General-Major N. I. Chagin, This commission examined and tested various rifle designs from a variety of nations. One promising designer was Captain Sergei Ivanovich Mosin, who from 1887 to 1889 worked on a turn-bolt design chambered for a powerful 7.62mm or .30



caliber (3-line) cartridge which would become the famous $7.62 \times 54R$ round.

Another designer submitting his brainchild to the commission was Belgian gunsmith Léon Nagant with a prototype .35 caliber (3.5-line) bolt action repeater. In 1891, both inventors' designs underwent testing and Nagant's design became the initial winner until intervention from higherranked officials, likely fueled by ethnic pride, declared the winner to be Mosin's rifle. The final issued product, however, did employ some Nagant-inspired features such as the bolt design, the charger clip (a.k.a. stripper clip) used to facilitate rapid reloading, and the magazine follower design.

In a very atypical departure from the norm, Mosin's rifle's designation did not include his name at first, but was officially named as "3-line Rifle Model 1891". The rear sight was calibrated in units called arshins, or Russian cubits (1 arshin = 28 inches). Mosin's name would not be included in the weapon's designation until after his death and after the Bolshevik Revolution ushered in the creation of the Soviet Union. According to Mosin-Nagant authority, Terrence W. Lapin, the Soviets renamed the rifle "Mosin-system 7.62mm Magazine Rifle, Model of 1891" and conspicuously omitted Nagant's name from the designation ("Mosin-Nagant" is primarily a term used in the West). The Soviets also changed over to the metric system for everything, including sight increments and caliber designations.

The 7.62 x 54R round for which the M1891 is chambered, as its designation indicates, is a rimmed or flanged cartridge in the same power

level as the 30/06, 7.92 x 57 Mauser, and 7.62 x 51 NATO (.308 Winchester). The original military load featured a 210-grain jacketed round nose bullet with a muzzle velocity (MV) of around 2,200 fps. In 1908, a pointed, lead core 147-grain FMJ pointed (spitzer) bulleted Ball round with an MV of 2840 fps was developed to provide better long-range performance. Current Russian GI 7.62 x 54R "Light Ball" loads – featuring 147- to 150grain pointed (spitzer) bullets – are available as surplus ammo. Heavy ball 182-grain surplus ammo originally intended for machinegun use (but useable in Mosin rifles) is available as well, as are commercial domestic and imported hunting and target rounds loaded with various bullet weights up to 203 grains. Note that most combloc surplus ammo has corrosive priming which necessitates immediate cleaning with an appropriate cleaning solvent after shooting.

The original Imperial Russian M1891 rifle evolved into several rifles and carbines based on its action. Of the full-length versions thereof, the Soviet 1930 variant was the last to be produced and is the best known and most commonly encountered Mosin-Nagant model imported into the United States today. This rifle, which is known in the US as the 91/30, features a shorter 28.7-inch barrel, as compared to the original M1891's 31.6-inch tube. Like the original model, the 91/30's rifling pitch is 1 turn in 9.5 inches with a right-hand twist.

In 1930, the Soviets switched to a round receiver for ease of production, but many of the 91/30 rifles produced up through the first half of 1936 feature the hexagonal receiver of the initial

M1891 due to being either the result of modernizing earlier M1891 variants or by being built from scratch with earlier hex receivers still in inventory. The 91/30 is full-stocked, equipped with a handguard, and employs a cruciform-profiled socket type bayonet that locks around the front sight base which is silver soldered

onto the barrel. The tip of the bayonet is shaped like a sharpened screwdriver bit.

The 91/30 rifle's tangent rear sight is marked in meters and its markings range from 100 to 2000 meters in 50 meter increments. The front sight is a vertical post with a flat top and is surrounded by a protective hood. The front sight is mounted into a boss which is press-fitted into a corresponding dovetail machined perpendicular to the bore axis at the top of the front sight base which is silver soldered to the barrel. Horizontal adjustments are made by pushing the front sight right or left in the opposite direction that one wants to make a horizontal correction.

The 91/30 has a 5shot, single-column fixed magazine which can be loaded with individual rounds or with a 5-round stripper clip. One unique feature of the M1891 system is the presence of an interrupter that prevents the rim of top round in the magazine from catching on the rim of the round below it during feeding. In the original M1891, the interrupter was integral with the ejector, but in the 91/30 the

interrupter/ejector evolved into a two-piece unit. The extractor is a push-on type, as opposed to a controlled feed Mauser-type, and is press fitted into a dovetail on the bolt head. Ejection is accomplished with a post-type ejector similar in principle to that of Mauser-pattern actions.

To put the rifle on "SAFE", one pulls the cocking piece all the way back and rotates it

counterclockwise as far as it will go. Reversing this procedure readies the piece for firing. Safety manipulation of the Mosin family of rifles is most difficult and slow, especially with cold fingers, and makes me wonder if the safety was actually ever used during violent actions.

My first 91/30 Mosin-Nagant was purchased for

a grand total of \$100, complete with cleaning kit, combination tool, bayonet, two-chamber oil/solvent bottle, and a double ammo pouch. Upon receipt of this rifle and noting its somewhat elegantly homely, but cool and very purposeful appearance, I did something that I never did with a gun before; I gave it a name and a proper Russian feminine one at that, Svetlana.

Svetlana is a late WWII example of a 91/30 made at the arsenal at Izhevsk in the republic of Udmurtia, located in the Ural Mountains. The barrel is stamped 1942 along with the Soviet Russian serial number and the arsenal's markings. The receiver has the importer's serial number as per federal law due to there being no serial number placed thereupon when the rifle was originally made. Being of wartime production, the rifle's round receiver is roughly milled with rather coarse machine marks throughout its exterior. In contrast, internal contact points with the bolt are properly well finished which allows for smooth operation. The butt portion of the righthand side of the stock is marked with a square containing a diagonal

containing a diagonal line running from the top left corner to the bottom right corner indicating that this rifle was refurbished. The bore is in basically good shape with clear, sharp lands, but somewhat darkened grooves. Using Russian 1970s and 80s surplus light ball ammo, this rifle is good for an average 5-shot 100-yard group size of around 3 inches with iron sights when I do my part.



On the left is the top view of the receiver and barrel chamber area of author's Izhevsk round receiver 91/30 Mosin-Nagant. Note circumferential tool marks on the barrel and longitudinal ones on the receiver as well as less than stellar execution of arsenal markings and characters on barrel, which are consistent with wartime expediency measures. The author's prewar Tula hex receiver 91/30 exhibits a much better finish and more crisply applied markings and characters.



Disassembled 91/30 Mosin-Nagant bolt components from top to bottom: bolt body; bolt connector; bolt head, note the substantial twin forward locking lugs and how the extractor resides in its dovetail; firing pin (striker); firing pin spring; and cocking piece.

The 91/30 was intended to be fired with the bayonet in place, as was its parent the M1891. In practice, the bayonet stayed in place all the time,

except when entering a vehicle or during cleaning the weapon. With the bayonet fixed, Svetlana shoots 6 inches lower than without it, or 3 inches below the point of aim at 100 yards.

A couple of years after acquiring Svetlana, I bought an older, but more elegantly crafted hex receiver 91/30. which I named Natasha. This rifle was built at the Tula Arsenal and sports a barrel with a virtually perfect bore stamped "1930". Natasha has proven to be a more accurate rifle than Svetlana and often produces sub 2.5-inch groups at 100 yards from a rest with good ammunition. This rifle prints 2 inches low at 100 yards with 147-grain ball ammo with the sight set at 100 meters.

Both Svetlana and Natasha have shown themselves to be serious, reliable and functional

weapons capable of accuracy on a par with the better examples of other military rifles of their time

Five rounds of Russian-made 7.62 x 54R Light Ball ammo loaded into a Mosin-Nagant stripper clip and ready to be pushed into the waiting magazine of a Mosin-Nagant rifle. The cartridges were made in 1973 at Factory No. 188. The silver-painted bullet noses identify them as having mild steel cores as per Soviet Russian convention. Lead-cored Russian Ball rounds have plain-tipped bullets.

period. They have rather heavy, somewhat creepy trigger pulls, and may not have the handling grace of rifles such as the Lee Enfield

series, but they work well enough to get the job done effectively in competent hands and will serve their users under the most extreme climactic conditions.

When handling firearms of military origins like the 91/30, especially those employed by sketchy regimes like the Soviet Union, one wonders just how, where, and when they were used. Were they used in legitimate national defense from hellbent invaders, or were they used to oppress those with different opinions than the power brokers in charge? Were they used in famous campaigns like the Battle of Stalingrad, or in some forgotten patch of land on the Russian steppes? However these weapons were used in the past for better or worse, it must be remembered that they are mere tools without their

own wills. The will to do right or wrong belongs to the shooter behind the gun.



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appeared in *The Blue Press*, *Gun Digest*, *Guns & Ammo's Handguns*, and *American Gunsmith*. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing

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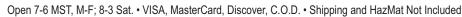
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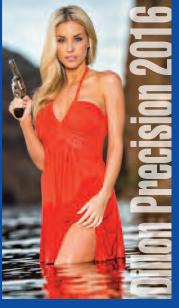


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