

# NOW STANDS FOR EVERYDAY CHOICES



## **Dillon's RF 100**Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing



Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$50.95 each.

 Lg. Primer Filler
 O59-97077
 \$344.95

 Sm. Primer Filler
 O59-97111
 344.95

 Lg. (Euro. 220v)
 O59-97112
 354.95

 Sm. (Euro. 220v)
 O59-97113
 354.95

 Sm. Conversion
 O59-17903
 50.95

 Lg. Conversion
 O59-17902
 50.95

 Nylon Packcloth
 Dust Cover

O59-11143 14.95





## What's Inside:



**LESS Bang** for the **Buck** 

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### We READ Our Mai

Our sales manager, Gary Kieft, received the following letter at the 2018 NRA Annual Meeting in Dallas:

On behalf of all the passionate men, women and youth who participate in the NRA's gun safety programs, hunter education courses, crime fighting initiatives, legislative advocacy and Friends of NRA gatherings – I want to thank you for leading the way in the Inaugural NRA 100K Challenge.

The NRA 100K Challenge boils down to one idea: don't underestimate the power of individual voices joining together to make an impact. Your participation in the NRA 100K Challenge encourages law abiding gun owners to stand tall and defend our freedom - without

apology or compromise.

The voice of Dillon Precision Products emulates through the NRA 100K Challenge as it allows us to connect with with the people around the country – NRA members and non-members alike. Even those who don't participate or join during the Challenge will see our messaging and hopefully be encouraged to think about, learn about and talk about the NRA – and perhaps join with us down the road.

This powerful drive to restore our freedom – to restore our rights to protect ourselves and the people we love depends on your commitment and support. We are a little over 20 days into the challenge, with 80 days to go! If you can, please take to your social media platforms, website and digital correspondence each month until the end of July.

I am grateful for your steadfast commitment to the NRA, the NRA 100K Challenge and to safeguarding our freedom for generations to come.

Yours in Freedom,

Kara Kelly

Alan Korwin

Sr. Marketing Representative,

Industry Programs, Membership Division National Rifle Association - Fairfax, VA

If you're not already a member of the NRA...well... NOW is the time to join.

Mark Pixler, Life Member, National Rifle Association

illon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for "Dillon Precision" at either the iPhone App Store or Google play.

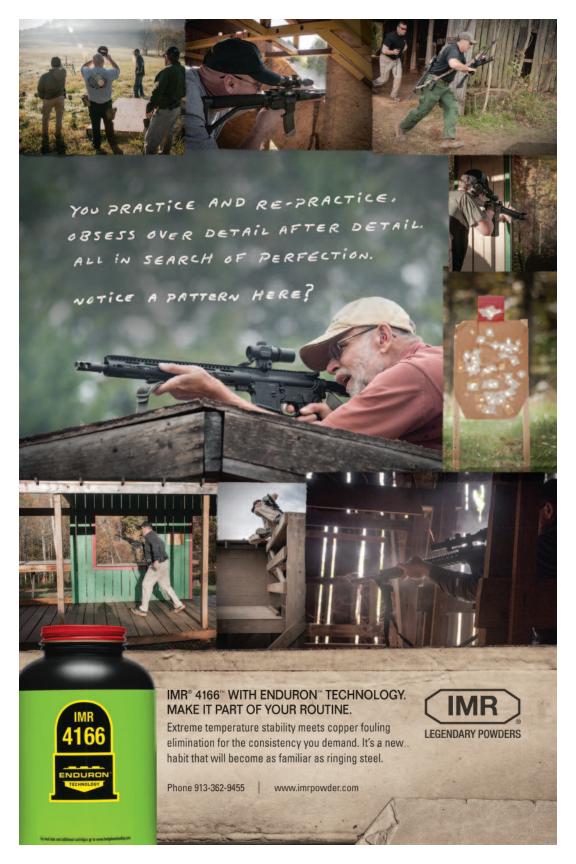
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Issue #313 Iulv **2018** 

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.

**Oleg Volk** 



## Which Dillon is Right for YQU?









#### SOUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W Long to .45 Colt. It comes to you from the factory set up to load one caliber.

#### **RL 550C**

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

#### **XL 650**

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

#### **SUPER 1050**

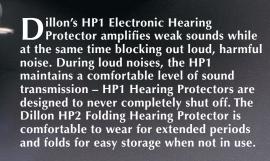
Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

### **Dillon Progressive Loading Machines: Facts & Figures**

		SQUARE DEAL B	<b>RL 550C</b>	XL 650	<b>SUPER 1050</b>
COST					
	Base price	\$426.95	\$479.95	\$589.95	\$1811.95
	Caliber Conversion price range	\$91.95-101.95	\$47.95-57.95	\$79.95-89.95	\$127.95-280.95
RATE					
	Cyclic rate (Rounds per hour)	300-500	400-600	500-800**	1000-1200
	One hour production rate	350	500	800**	1000
	Caliber change time	10 min	5 min	10 min	20 min
<b>FEATUR</b>	ES				
	Number of stations	4	4	5	8
	Auto index	yes	no	yes	yes
	Auto Casefeeder	no	optional	optional	standard
	Uses standard (7/8" x 14) dies	no	yes	yes	yes
	Powdercheck System	no	no	optional	optional
	Primer Early Warning System	standard	standard	standard	standard
	Failsafe Powder System	standard	standard	standard	standard
	Separate Crimp Station	yes	yes	yes	yes
SPECIFI	CATIONS				
	Primer magazine capacity	100	100	100	100
	Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
	Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
	Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
	Height required above bench***	34 in.	35 in.	44 in.	43 in.
	Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBEI	RS				
	Pistol	.32 S&W45 Colt	All common	All common	All common
	Rifle	N/A	All common	All common	.22330-06
*XL 65	0 weighs 47 lbs. with optional Cases	feeder. **With opti	onal Casefeeder. †	***Without optiona	al Strong Mount.

## **HP1 Electronic Hearing Protector**

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics



3.29

O59-13020



#### **Dillon Hearing Protectors**

Hearing Protector Belt Clip

HP1 (NRR 21) Electronic Hearing Protector, Blue

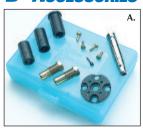
HP1 Electronic Hearing Protector, Black	O59-10157 O59-10156	\$135.00 135.00
HP2 (NRR 21) Non-Electronic Hearing Pr		133.00
(	O59-10361	19.95
HP2 Hearing Protector, Black	O59-10360	19.95
HP1/HP2 Replacement Far Cushions	O59-19022	10.00



#### SQUARE DEAL 'B' Accessories

#### A. SOUARE DEAL 'B' **CONVERSION KITS**

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag	. O59-16774	\$101.95
(.32 S&W Requires X-Small I	Powder Bar O59-20780	\$32.95)
.380 ACP	O59-20246	91.95
.38 Special	O59-20240	91.95
.357 Magnum	O59-20240	91.95
.38 Super	O59-20229	91.95
.38 Super Comp	O59-20275	91.95
9mm	O59-20241	91.95
.40 S&W	O59-20469	91.95
10mm	O59-20469	91.95
.41 Magnum	O59-20247	91.95
.44 Special	O59-20242	91.95
.44 Magnum	O59-20242	91.95
.44-40 Winchester	O59-21035	91.95
.45 ACP/.45 GAP	O59-20123	91.95
.45 Colt	O59-20248	91.95
.45 S&W Schofield	O59-20417	91.95

**SQUARE DEAL 'B' DELUXE QUICK CHANGE** (Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand.

O59-62256, \$130.95

'SDB' POWDER MEASURE O59-20001, \$84.95



#### B. SQUARE DEAL 'B' **TOOLHEAD**

Extra toolheads keep all your adjustments the way you left them.

O59-20113, \$33.95

#### C. SOUARE DEAL 'B' TOOLHEAD STAND

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

O59-62225, \$26.95





#### D. SQUARE DEAL 'B' **BENCH WRENCH**

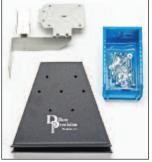
The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments.

O59-19970, \$8.95 each. Buy two or more, \$8.10 each.

#### E. SQUARE DEAL "B" **STRONG MOUNT & CARTRIDGE CASE BIN COMBO**

Ergonomically designed to cut your workload through economy of motion! Mounts your Square Deal "B" along with a bin for your empty cartridge cases.

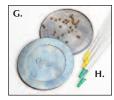
O59-62395, \$75.95



#### F. SDB CARTRIDGE CASE BIN & BRACKET ONLY

For those who already have a Strong Mount, the blue bin and silver bracket in the above photo are available separately (hardware not included).

O59-11672, \$26.95



#### G. PRIMER FLIP TRAY O59-13606, \$22.95 each

#### H. PRIMER PICKUP TUBES O59-22029 \$7.99 1 Lg. tube

O59-22028 7.99 1 Sm. tube O59-20056 25.95 2 Sm., 2 Lg. 4 Lg. tubes O59-20050 25.95 4 Sm. tubes O59-20049 25.95

#### I. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a Dring that allows the heavy

duty zipper to be locked. Cover, O59-13795, \$23.95 (J.) Master lock, O59-13083, \$3.95





## K.

#### K. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint, Kit/SDB Spare Parts Kit O59-97015, \$36.95

#### L. SDB SPARE PARTS KIT

- 1 SD Shellplate Bolt
- 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate
- 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Indexer Return Spring
- 1 Large Primer Seat Punch
- 1 Primer Seat Punch Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large



2 Pickup Tube, Large, Green Tips

- 1 3/16" İndex Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small O59-20778, \$22.95

#### DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit

O59-14355

\$5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

# Bang For the Buck



#### By Peter Caroline

As a former advertising copywriter, I must admit to a sneaking admiration for well-crafted b.s. An excellent example thereof is Hiram Percy Maxim's coinage of the term "silencer." Maxim came up with that descriptive term in 1909 when he patented both a firearms suppressor and an automotive muffler. If your only exposure to a firearms suppressor were through Hollywood gangster movies, you'd be under the impression that the sound of a silenced handgun (usually, God help us, a revolver) is "pffft." In real life, it's more of a "pop" or a subdued "bang." Silence is golden, but largely illusory. Hollywood's "silent but deadly" canard may in fact have influenced the government's decision in 1934 to include the silencer on the new NFA restricted list.

I first encountered an original Maxim Silencer many years ago. It came packaged in a printed cardboard tube with metal end caps. It had been fitted to an Ithaca Model 49 single-shot .22 rifle. When fired with standard-velocity .22 Shorts, it still made an audible "bang." Not loud enough to annoy one's neighbors, but still a disappointment to someone who had grown up exposed only to the Hollywood version.

Early in 2017, I had an opportunity to try out a modern silencer belonging to a shooting buddy. He had possessed the patience...and optimism...to buy a package deal Ruger .22/45 with a threaded barrel and a suppressor. He paid for the gun, and the \$200 federal tax stamp, and waited nearly a year, but it did finally arrive. After running several maga-

zines full of standard-velocity .22 LR through the Ruger, we installed his suppressor on my Colt 1991A1, equipped with a Nelson Custom Guns .22 caliber conversion unit (nelsoncustomguns.com). Eley Club standard velocity Long Rifle worked very well indeed. CCI Quiet-22 and Gemtech Silencer Subsonic were even quieter, but required a lighter recoil spring in order to cycle the slide properly.

In June of 2017, I brought my .22-converted 1991A1 up to Shootists Holiday in Raton, NM, and tried it out with a suppressor made by John Killebrew, who owns and operates Killebrew Design & Manufacturing, LLC. This beautifully crafted unit is 6-1/2" long, 1" in diameter and features a standard 1/2" x 28 tpi thread. It retails at a

surprisingly reasonable price of \$275. I went to 11 an unoccupied shooting area, where I wouldn't be distracted by other, unsuppressed, gunfire. It was a revelation. Using Eley Club ammo, I found the pistol functioned reliably, quietly and accurately. Although patience is not on my limited list of virtues, the decision was easy. When I got home from Raton, I sent off a check to John for one of his .22 silencers. John sent a Form 3 to the ATF and, just a month later, the silencer arrived at my local dealer's establishment. It came with detailed use and maintenance instructions plus what appeared to be a steel key ring inscribed with "KDM Rutledge, AL." As it turned out, this is actually a disassembly tool. I could examine my new silencer, but I couldn't take it home. I had to fill

If your only exposure to a firearms suppressor were through Hollywood gangster movies, you'd be under the impression that the sound of a silenced handgun is "pffft."

out multiple copies of an ATF Form 4 and send it, along with a check for \$200 and an unflattering passport photo of myself, to the ATF. And wait.

That was on July 25, 2017. On January 17, 2018, I got a call from my local gun dealer. The ATF approval paperwork and tax stamp had arrived. I could now legally pick up my silencer. I did so, immediately. I had, at an earlier date, picked up a 16-ounce pressurized can of dB Suppressor Foam, which is formulated to further reduce the sound level of firearm suppressors, and to lubricate and protect the internal surfaces of the can. When I got home, I filled the silencer with foam, screwed it onto the threaded muzzle of the pistol, loaded the magazine with CCI standard velocity (1,070 fps) .22s, and went out on the back patio. It was indeed very quiet, even without ear protection. How

quiet? About 15 minutes after I came back in the house, my wife asked me, "When are you going to try out your new silencer?"

Shooting with a suppressor is a pleasure, and considerate to those around you. It could help protect you from hearing loss, although my hearing was compromised many years ago (thank you, Fort Dix). Definitely worth the wait.

Killebrew Design & Manufacturing, LLC 3200 Chapel Hill Road Rutledge, AL 36071 kdmcans.com dBFoam MKS Supply Dayton, OH 45414 info@mkssupply.com

## ABSOLUTE. PREMIUM. PROTECTION.

WILEY X PROTECTIVE EYEWEAR





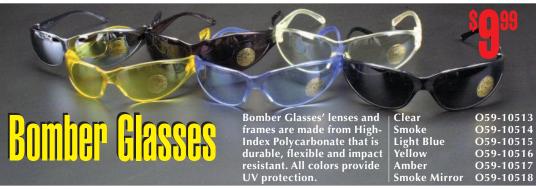


3-Lens Pkg., Smoke Grey, Clear, Light Rust **O59-12105** 



3-Lens Pkg., Smoke Grey, Clear, Light Rust **O59-12102** 

WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN166 AND MILITARY VO BALLISTIC STANDARDS



## **Bifocal Shooting Glasses**



#### Clear, Bottom Bifocal

Clear Bifocal 1.5	O59-11820	\$19.95
Clear Bifocal 2.0	O59-11821	19.95
Clear Bifocal 2.5	O59-11822	19.95
Smoke, Bottom Bifocal		
Smoke Bifocal 1.5	O59-11825	\$19.95
Smoke Bifocal 2.0	O59-11829	19.95
Smoke Rifocal 2.5	O59-11831	10 05

**Lar Pro EP3 Sonic De- fenders®** by SureFire®
protect you against loud, harmful noises, yet allow normal conversations to be heard;

versations to be neard; and the soft, hypoallergenic polymer provides all-day comfort. **NRR 24** 

 Comfort. NKK 24

 Small
 O59-25340
 \$12.95

 Medium (Fit Most People)
 O59-25341
 12.95

 Large
 O59-25342
 12.95

## **FLUGZ**

Advanced hearing protection that's easy to custom fit for all-day comfort. Comes with everything you need to fit to your ears. NRR 21

059-43384 \$19.95



800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

## Dillon's **Basic** Loader Reloading Dies and Caliber **Conversions sold separately** (see the back of the order blank in the center of *The Blue Press*). Pictured with optional accessories: Strong Mount O59-22051 \$50.95

Dillon's RL 550 has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550 without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550 – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550 loader!

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$26.45 each, or \$24.45 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (bottom right photo) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

## Spares, Accessories & Upgrades for AT 500s, BL 550s & RL 550s

#### **AUTO PRIME SYSTEM**

#### Includes:

Primer Housing /Shield Primer Slides, Large/Small Pickup Tubes, Large/Small Pickup Tube Tips, Large/Small Magazine Tubes, Large/Small Mag. Orifices, Large/Small Operating Rod Primer Track Bearing Housing Screws Ret. Spring Retaining Pin

O59-16627, \$89.95



#### PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

O59-20302, \$26.95

#### **AUTO POWDER SYSTEM**

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

O59-20251, \$95.95

OPTIONAL MAGNUM RIFLE POWDER BAR

O59-21353, \$32.95





#### **AUTO EJECT SYSTEM**

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

O59-22120, \$33.95

#### **BL 550 POWDER DIE**

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: O59-16629, \$19.95 Oversize Die: O59-16626, \$20.95 Plastic Funnel: O59-16617, \$6.49





#### POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550. (Requires the use of an RL 450 powder die – see below.)

O59-20029, \$23.95 RL 450 Powder Die: O59-20308, \$22.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included



#### RL 550C Accessories



#### A. RL 550 CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

**O59-RL550 CONVERSION \$47.95** (Exotic calibers, \$57.95)

#### B. AUTO POWDER MEASURE SYSTEMS

Additional powder measures stay on the toolhead. Never change powder measurements again! RL 550 Powder Measure O59-20782, \$84.95 ea. Magnum Rifle Powder Bar O59-21353, \$32.95 each X-Small Powder Bar O59-20780, \$32.95 each

#### C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conver-

sion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **O59-22058**, \$112.95 Loading dies sold separately on Pages 34, 35 & 52.

#### D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



O59-20064, \$12.95 each Three or more, \$11.95 ea. X-Large Powder Die, O59-21253, \$19.95 each

#### E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

O59-13909, \$26.45 each Three or more, \$24.45 ea.



#### F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

O59-22055, \$22.95 each Three or more, \$20.95 ea.

G. 1" BENCH WRENCH O59-10842, \$7.95 each Two or more, \$7.10 ea.



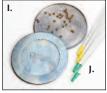
#### H. RL 550 CASEFEEDER UPGRADE

Available for most pistol cartridges – will not work with rifle cartridges. Large Pistol O59-14450 Small Pistol O59-14451

**\$279.95 (110v US Model)** Large Pistol O59-14453

Small Pistol O59-14454 **\$289.95 (220v Euro Model)** 

CASEFEEDER CALIBER CONVERSIONS (Page 17) \$25.95 each



#### I. PRIMER FLIP TRAY O59-13606, \$22.95 each

#### J. PRIMER PICKUP TUBES

2 Pickup Tube, Large,

2 Retaining Clips

2 Magazine Orifices, Small

1 550 Primer Cup Spring

2 Dispensing Tip, Large

2 Dispensing Tip, Small

1 Failsafe Bushing Rev. B

O59-20048, \$19.95

Green Tips

#### K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 1 3/8" Index Ball 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin

#### L. MACHINE MAINTENANCE KIT

Provides you with everything you need to keep your Dillon loader cleaned and lubricated

up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & Spare Parts Kit O59-97016, \$33.95



#### M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

O59-16306, \$42.95

#### N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550 Cover, **O59-13795**, **\$23.95** (O.) Master lock, **O59-13083**,

\$3.95

Quick-Change Cover (for use with powder measure) **O59-11143, \$14.95** 





#### P. UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

O59-14355, \$5.49

## **Dillon Reloading Accessories**

Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook*.

SDB (Balance Beam Scale)	O59-14482	\$192.95
SDB (Electronic Scale)	O59-14483	251.95
RL 550 (Balance Beam Scale)	O59-21143	191.95
RL 550 (Electronic Scale)	O59-22117	250.95
XL 650 (Balance Beam Scale)	O59-21430	207.95
XL 650 (Electronic Scale)	O59-22118	266.95







Dillon's Toolholders are available for your RL 550, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

XL 650 with Wrench Set

O59-11555

\$30.95

XL 650 w/o Wrench Set

O59-11554

19.95

XL 650 with Wrench Set	O59-11555	\$30.95
XL 650 w/o Wrench Set	O59-11554	19.95
RL 550 with Wrench Set	O59-11541	29.95
RL 550 w/o Wrench Set	O59-11543	18.95
Square Deal B with Wrench Set	O59-19441	27.95
Dipped Ball-End Hex Wrenches	O59-11483	18.95
One-Inch Bench Wrench	O59-10842	7.95
Square-Deal-Only Wrench	O59-19970	8.95
· · · · · · · · · · · · · · · · · · ·		

#### Dillon's Strong Mounts

increase your machine's "footprint" to over 10", spreading



the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

RL 550/XL 650 **O59-22051** \$50.95 XL 650-only **O59-22052** 47.95 "SDB" **O59-22223** 66.95



Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550 and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL/Super 1050.

Bullet Tray Kit **O59-22214 \$44.95** 1050 Tray Kit **O59-22215 44.95** 

Dillon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single

charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus threetenths of a grain.

Magnum Powder System **O59-97126** \$154.95

Dillon's Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in

the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the diecast metal lid supplied with the measure, and operates on two AAA batteries (included).

O59-16306 \$42.95





Aluminum Roller Handle **O59-17950** \$47.95





Quick-Change Cover for use with powder measure.

O59-11143 \$14.95

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550!

RL 450 Upgrade Components



.45 Colt/.45 S&W/.454 Casull

.45 Winchester Magnum



# **Dillon's**Stainless Steel Headspace Case Gages

.223 Remington	O59-13254	\$26.95
.308 Winchester	O59-12867	27.95
.30-06 Springfield	O59-12679	28.95
.380 ACP	O59-15160	15.95
9mm Parabellum	O59-15161	15.95
.38 Super	O59-15158	15.95
.38 Special	O59-15159	15.95
.357 Magnum	O59-15163	15.95
.40 S&W	O59-15164	15.95
10mm	O59-15162	15.95
.44 Magnum	O59-15165	15.95
.45 ACP	O59-15166	15.95
.45 Colt	O59-15167	15.95
.45 GAP	O59-12672	15.95

#### L. E. Wilson Case Gages, Deburring Tool

L. E. WIISON GASE	Gages, Depurri	NG 1001
.22-250	O59-12718	\$36.00
.243	O59-12828	36.00
.25-06	O59-11760	36.00
.270	O59-11828	36.00
6.5 Creedmoor	O59-12108	36.00
6.8 SPC	O59-19522	36.00
7mm Mag.	O59-12336	46.00
.30-30	O59-12924	36.00
.300 AAC Blackout	O59-19515	36.00
.300 Win. Mag.	O59-11752	46.00
.300 WSM	O59-18709	36.00
.357 SIG	O59-18708	36.00
.38-40 Winchester	O59-10682	36.00
.44-40 Winchester	O59-10697	36.00
.50 Browning MG	O59-14447	60.00
Deburring Tool	O59-16038	\$20.00

#### Hornady's O.A.L. Gauge and Bullet Comparator



Overall Length Gauge
The initial distance a bullet
must travel when fired (from the
cartridge case mouth until it
engages the rifling) is absolutely
critical to achieving peak accu-

Straight **O59-14622** \$38.95 Curved (for auto, lever and pump rifles)

O59-14862 \$39.95 Modified Case (required)

mounica case (ice	juii cu)
	\$6.99 each
.223 Rem.	O59-14627
.22-250	O59-14628
.243 Win.	O59-14631
.270 Win.	O59-14641
7mm Rem. Mag.	O59-14648
.308 Win.	O59-14652
.30-06	O59-14653
.300 Win. Mag.	O59-14655



**Bullet Comparator** 

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. Bullet Comparator

O59-14670 \$16.95 Comparator Insert (required)

·	\$8.95 each
.22 caliber	O59-14672
.24 caliber	O59-14673
.25 caliber	O59-14674
.26 caliber	O59-14675
.27 caliber	O59-14676
.28 caliber	O59-14677
.30 caliber	O59-14678
.33 caliber	O59-14679
.35 caliber	O59-14680
.37 caliber	O59-14681
.45 caliber	O59-14682

O59-14279

O59-14210

## Dillon's Case Preparation Equipment



CV-2001 059-20493 \$189.95



Dillon's CV-2001 Vibratory Case Cleaner is one of the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater than most, but our motor is also larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

#### Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG - big enough to handle the entire load of the FL-2000 series



The solution was an injection molded reversible part. Simple, and it works great. Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

> It's fast - so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.



CV-750 *059-19455* \$145.95

#### **Limited Work Space?**

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough - just more compact. To



CM-2000 Case/Media Separator *059-20675* \$76.95 CM-500 Case/Media Separator *059-21045* \$47.95

accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard - and do it in a more compact area!

Attention European Customers: Case Cleaners are available in 220 volt! Euro CV-2001 O59-22047 \$214.95 Euro CV-750 O59-19473

# Process Acres Acre

## **Rapid Polish**

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run.

Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. Case (20 pc.) O59-13804 \$8.95 O59-20255 135.95



Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," nonaerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant

8 oz. bottle Case (20 pc.) O59-13733 \$11.95 O59-20256 168.00

 Half and Half
 10 bottles of polish /10 of lube

 Case (20 pc.)
 O59-21375
 \$135.95

### Don't Forget Polishing Media!

Ground corn cob polishing media – the best there is for that final polish. 10-pound bag O59-13496 \$15.95





#### XL 650 Accessories

#### A. XL 650 CALIBER **CONVERSION KITS**

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber



(You MAY need a different casefeed plate, see item L.) O59-XL650 CONVERSION (Specify Caliber) \$79.95\*

\*(All belted magnums and exotic calibers, \$89.95 ea.)



#### B. POWDER MEASURE

O59-20782, \$84.95 each Magnum Rifle Powder Bar O59-21353, \$32.95 each X-Small Powder Bar O59-20780, \$32.95 each

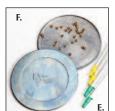
#### C. POWDER CHECK

O59-21044, \$70.95 each Three or more, \$63.95 ea.

#### D. OUICK CHANGE

Toolhead, TH Stand and Powder

O59-22059, \$116.95



#### E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system. O59-22029

1 Sm.	O59-22028	7.99
2 Sm.,	2 Lg.	
	O59-20056	25.95
4 Lg.	O59-20050	25.95
4 Sm.	O59-20049	25.95

#### F. PRIMER FLIP TRAY

1 Lg.

A heavy, high-quality tray large enough for the Federal primer package. **O59-13606**, \$22.95 ea.

\$7.99



#### G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

> O59-22055, \$22.95 each Three or more, \$20.95 ea.

#### H. TOOLHEADS

O59-13863, \$31.95 each Three or more, \$29.95 ea.

#### I. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.



O59-20064, \$12.95 each, three or more, \$11.95 ea. X-Large Powder Dies, O59-21253, \$19.95 each

#### J. XL 650 PRIMING SYSTEM (Not Pictured)

Small Priming System O59-21065 \$84.95 Large Priming System O59-20982 84.95

#### DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit

O59-14355 \$5.49 1" Bench Wrench O59-10842 7.95 Buy two or more Bench Wrenches for \$7.10 each

#### K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

\$239.95 (110v) \$249.95 (Euro. 220v)

L. EXTRA **CASEFEED PLATES** \$39.95/50.95





#### XL 650 Casefeed Assembly

Large pistol	(110v) <b>O59-21080</b>	(Euro. 220v) <b>O59-97025</b>
Large rifle	(110v) <b>O59-21081</b>	(Euro. 220v) <b>O59-97022</b>
Small pistol	(110v) <b>O59-21079</b>	(Euro. 220v) <b>O59-97021</b>
Small rifle	(110v) <b>O59-21082</b>	(Euro. 220v) <b>O59-97023</b>

#### XI 650 Casefeed Plate

AL 030 Caseleeu Flate		
Large pistol	O59-21072	\$39.95
Large rifle	O59-21075	39.95
Magnum rifle	O59-18492	50.95
Small rifle	O59-21074	39.95
Small pistol	O59-21073	39.95

#### M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

#### Maint. Kit & Spare Parts Kit O59-97017, \$41.95

#### N. SPARE PARTS KIT

- 1 Priming Station Locator Tab
- 1 650 Ejector Wire 1 Slide Spring Pin
- 1 Indexer Spring
- 1 650 Primer Indexing Arm
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 650 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 Powder Bar Spacer Plug
- 1 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)
- 1 5/16" Index Ball
- 1 Tab/Spring Arm Spring
- 1 Case Insert Slide Spring
- 1 650 Pawl Spring 1 Indexing Arm Spring 1 Index Ball Spring



2 Pickup Tube, Small, Yellow Tips

- 1 650 Tool Head Pin
- 2 Pickup Tube, Large,
- Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Priming Station Locator
- Tab Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B
  - O59-21146, \$27.95

#### O. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked. XL 650 Cover. **O59-10443**. \$39.95 (P.) Master lock, O59-13083, \$3.95 Quick-Change Cover (for use with powder measure) **O59-11143**, \$14.95



#### Q. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

O59-16306, \$42.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com



Blue RL 550 Toolhead O59-62132 \$29.95 Black RL 550 Toolhead O59-62133 29.95 Gold RL 550 Toolhead O59-62134 29.95 Silver RL 550 Toolhead O59-62135 29.95 Blue XL 650 Toolhead O59-62136 34.95 Black XL 650 Toolhead O59-62137 34.95 Gold XL 650 Toolhead O59-62138 34.95 Silver XL 650 Toolhead O59-62139 34.95

## **Super 1050/RL 1050 Short Trim Die Toolhead**



For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the Blue 1050 toolhead stand – Part Number O59-62200, \$49.95 – is not included.)

## **Lyman Precision Funnel Set**



yman's Precision Funnel Set is the ideal system for L'the serious reloader. The Precision Funnel Set is made to be completely static free, with a body of diecast aluminum and precision-turned aluminum inserts. No more powder clinging to surfaces, which can happen with lightweight plastic funnels. The solid construction and quality of Lyman's Precision Funnel Set will be apparent in its first use. This is no "one size fits all" funnel; the Precision Funnel Set uses precision-machined, caliber-specific inserts to properly fit the case neck. The inserts can be quickly and easily installed by simply pushing them into place and then pulling them out when changing calibers. The Precision Funnel Set also comes with a padded storage case that neatly stores extra inserts when not in use. The set includes inserts for .22, .243/6mm, .25/6.5mm, .270/7mm, .30 and .338 caliber rifle cartridges.

O59-11389 \$39.95

#### Lyman X-Block Gunsmith Bench Block



aving the right tool for the job makes any gunsmithing project so much easier! Without the right tool, you may damage fine finishes or break parts. The Lyman X-Block is the right tool for anyone driving pins out of firearms. It has all the features to get the job done smoothly and professionally. The X-Block has both a "V" slot and a rounded slot running across the face of the block to support a variety of barrels and slides. The block is made of a tough, non-marring polymer, and edged with a softer non-slip outer overmold. The block has multiple holes to take on most any project, as well as a molded-in magnet on the back side of the block to catch pins and other small parts as they drop out. Its large 5" diameter provides a stable base with plenty of support.

O59-11390 \$15.95

## Dillon's New Rapid Trim 1500 Case Trimmer



The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a

quick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer O59-62164 is \$332.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, O59-13141, are \$20.95 each. Upper lock rings, O59-13559, are \$5.99 each.

#### RT 1500 & 1200B Size/Trim Die Calibers

.204 Ruger	O59-21028	\$59.95
.222 Rem.	O59-21363	59.95
.223 Rem.	O59-20107	52.95
.223 Rem. Carbide	O59-19797	186.95
.220 Swift	O59-21364	59.95
.22-250 Rem.	O59-20110	57.95
.243 Win.	O59-20109	57.95
.25-06 Rem.	O59-21367	59.95
6.5 Creedmoor	O59-62290	59.95
6.5 x 55mm	O59-21495	59.95
.270 Win.	O59-20112	57.95
7mm Rem. Mag.	O59-21366	59.95
.30-30 Win.	O59-20111	57.95
.300 WSM	O59-21029	59.95
.308 Win.	O59-20106	52.95
.308 Win. Carbide	O59-62126	186.95
.30-06	O59-20108	52.95
.30-06 Carbide	O59-62159	236.95
.300 Win. Mag.	O59-21370	59.95
.300 Wby. Mag.	O59-21371	59.95
.303 Brit.	O59-21765	59.95
8 x 57 Mauser	O59-21502	59.95
.338 Win. Mag.	O59-21368	59.95
RT 1500 Motor Only	O59-61500	\$301.95

#### RT 1500 Short Trim Dies

 NOTE: The following dies MUST be used with a Short Trim Die Toolhead.

 .300 Blk Carbide
 O59-62140
 \$186.95

 6.8 SPC
 O59-62238
 \$59.95

 7.62 x 39
 O59-62237
 59.95





#### Short Trim Die Toolheads

RL 550 **O59-62231 \$39.95**(Includes modified vacuum manifold.)
XL 650 **O59-62112 35.95**RL/Super 1050 **O59-62219 229.95**(Not pictured, see Page 22.)

#### RT 1200B Trim Dies

NOTE:Not compatible with the RT 1500. 7.62 x 39 (die) O59-16390 \$59.95

## MILITARY BRASS?

#### Eliminate the "Grunt Work" with Dillon's Super Swage 600

Intil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods. 6.8 SPC Back-Up Rod O59-62124 \$20.95







#### **El Raton-DL**

**\$50** 

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" J-Frame S&W Revolver

O59-18843

#### **Sport EXP-DL**

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an allaround holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile,

straight drop, close to the body.

S&W 4" K-Frame Revolver
S&W 4" Lugged Barrel L-Frame Revolver
S&W 4" Light Barrel N-Frame Revolver
S&W 4" Lugged Barrel N-Frame Revolver
S&W 5" Lugged Barrel N-Frame Revolver
O59-19375
O59-19376

#### **Best-Quality Belt-DL**

**\$70** 

\$98

 $S^{\rm imply}$  the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5" Gun Belt		1.25" Gun E	Belt
32" Waist	O59-18859	32" Waist	O59-18873
34" Waist	O59-18860	34" Waist	O59-18867
36" Waist	O59-18861	36" Waist	O59-18868
38" Waist	O59-18862	38" Waist	O59-18869
40" Waist	O59-18863	40" Waist	O59-18870
42" Waist	O59-18864	42" Waist	O59-18871
44" Waist	O59-18865	44" Waist	O59-18872



800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

## by With Rosen!



When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen Extraordinary Gunleather to continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92	O59-18817
Colt Government Model	O59-18810
Colt Commander	O59-18811
Colt Officers	O59-18812
GLOCK 17, 22, 31	O59-18813
GLOCK 19, 23, 32	O59-18814
GLOCK 26, 27, 33	O59-18815

GLOCK 20, 21	O59-18816
GLOCK 42	O59-10034
GLOCK 43	O59-10035
SIG P220, P226	O59-18818
SIG P228, P229	O59-18827
SIG P320 4.7"	O59-10032
SIG P365	O59-10033
S&W Military & Police 9mm/.40 Auto	O59-19011
S&W Military & Police SHIELD™	O59-12241
S&W 2" J-Frame Revolver	O59-18820
Ruger 2.25" SP-101 Revolver	O59-18828

## Tuff Products Mag Pouches



Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

Black 8-Magazine Single-Stack (1911)	O59-19854	\$39.95
Brown 8-Magazine Single-Stack (1911)	O59-19855	39.95
Black 5-Mag. Double-Stack (9/.40 GLOCK)	O59-19856	39.95
Brown 5-Mag. Double-Stack (9/.40 GLOCK)	O59-19857	39.95

## Comp-Tac PCC PLM Mag Pouch

The Comp-Tac Pistol Caliber Carbine Magazine Pouch – PLM – is an outside-the-waistband holder to carry a spare magazine for competition. The smooth, low-friction surface allows for a fast magazine removal and easy one-handed insertion of the magazine. "RH" pouches are designed to be worn on the left side, bullets forward; "LH" pouches on the right side, bullets forward.

bullets forward.	
Colt/UZI 9mm RH	O59
Colt/UZI 9mm LH	O59
CZ Scorpion RH	O59
CZ Scorpion LH	O59
GLOCK 9/40 RH	O59
GLOCK 9/40 LH	O59
SIG MPX RH (pictured above)	O59



O59-1004/	\$37.99
O59-10051	37.99
O59-10049	37.99
O59-10053	37.99
O59-10050	37.99
O59-10054	37.99
O59-10048	37.99
O59-10052	37.99

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

SIG MPX LH

Dillon's Concealed **Carry** Tote

Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15" x 11.5" x 3" deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for



quick access, has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.













## Mernickle

**Conceal-Carry Performance Series** 

Conceal-Carry Performance Series revolver holsters can be worn strong side, appendix carry or cross draw and are fully molded. Auto holsters are strong-side only.



## Mernickle's "Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes

the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.



800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

## **5.11 Tactical® ALWAYS BE READY** <sup>27</sup>







The Double Duty TDU® belt is metal-detector friendly and offers two color options. Both the Trainer and Operator belts feature 6,000-pound-test buckles and heavy, reinforced stitching, therefore can be quickly converted into secure tie downs, secondary carry straps or emergency harnesses. All 5.11 tactical belts are made of strong nylon webbing and provide a stable support for carrying firearms and accessories. According to 5.11 Tactical, belt sizes run small, so they recommend you order one size up for the best fit.

#### 5.11® Double Duty TDU Reversible 1.5" Belt

,		
Waist Size	1.5" TDU®	
Small 28-30"	O59-21599	\$22.95
Medium 32-34"	O59-21600	22.95
Large 36-38"	O59-21601	22.95
X-Large 40-42"	O59-21602	22.95
2X-Large 44-46"	O59-21603	25.95
3X-Large 48-50"	O59-21604	25.95

#### 5.11® 1.5" Trainer Belt & 1.75" Operator Belt

1.5" Trainer 1.75" Operator		
O59-21613	O59-21606	\$39.99
O59-21614	O59-21607	39.99
O59-21615	O59-21608	39.99
O59-21626	O59-21609	39.99
O59-21627	O59-21610	44.99
O59-21628	O59-21611	44.99
O59-21670	O59-21612	44.99
	O59-21613 O59-21614 O59-21615 O59-21626 O59-21627 O59-21628	O59-21613 O59-21606 O59-21614 O59-21607 O59-21615 O59-21608 O59-21626 O59-21609 O59-21627 O59-21610 O59-21628 O59-21611

### **BLADETECH.** Ultimate Carry Belt by Nexbelt



The Blade-Tech Ultimate Carry Belt by Nexbelt is specifically designed for those who carry a firearm daily for personal defense. The PreciseFit ratchet system allows you to quickly tighten or loosen the belt in 1/4" increments up to 6" for the perfect fit – no matter how you carry. Rest assured, this will be the most comfortable and fastest adjusting belt you will ever own. The Ultimate

Carry Belt has a water-resistant backing that helps prevent moisture from penetrating the outer surface and allows for extra strength and durability. *One size – adjusts to fit all.* 

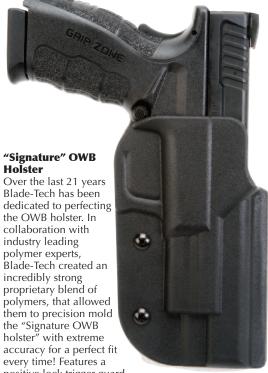
O59-12380	\$49.99
O59-12383	49.99
O59-12384	59.99
O59-12385	59.99
	O59-12383 O59-12384

nternational Handgun Leather

# Special Purchase! The folks at Blade-Tech made these holsters for a firearms manufacturer's special order, and these are the overruns. They'll accomodate 1911s with or without accessory rails. O59-13079 \$19.95



## BLADE-TECH.



Springfield XDS positive lock trigger guard, adjustable retention screws and Tek-Loc™. Colt 1911 R/NR (rail or no rail) **O59-40148** \$34.99 CZ 75 3.75" SP01 O59-10038 34.99 GLOCK 17/22 O59-40140 34.99 GLOCK 19/23 O59-40139 34.99 GLOCK 20/21 O59-40142 34.99 GLOCK 34/35 O59-40141 34.99 SIG 4.7" P320/X5 O59-10036 34.99 Smith & Wesson 4" M&P O59-40149 34.99 S&W 4.25" M&P 2.0 O59-10037 34.99 Springfield 4" XD/Mod 2 9/40 **O59-40143** 34.99





O59-43393

29.99

	BLADETECH	
BLADE-TECH 1.5'	'Inner/Outer Hook &	Loop Belt
32"	O59-12242	\$49.99
34"	O59-12243	49.99
36"	O59-12245	49.99
38"	O59-12246	49.99
40"	O59-12247	49.99
42"	O59-12249	49.99
44"	O59-12251	49.99
46"	O59-12253	49.99
48"	O59-12255	49.99



Springfield 4.5" XDM

STI Edge

Springfield 5.25" XDM

Springfield 5" XD/Mod 2 9/40 **O59-40144** 

O59-40150

O59-40151

O59-40152

O59-40153

O59-40154

Single Mag Small GLOCK Large GLOCK Double-Stack 9/.40 Double-Stack .45



O59-40145

O59-40146

O59-40147

Double Mag \$29.99 ea. O59-40155 Small GLOCK O59-40156 Large GLOCK O59-40157 Double-Stack 9/.40 O59-40158 Double-Stack .45 O59-40159



AR-15 Single Tek-Loc™ Mag Pouch O59-40034 \$29.99



Large Tek-Loc™ Universal Belt Clip w/Hardware O59-40029

34.99

34.99

34.99

34.99



#### Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

4" K & L-Frame S&W, Ruger, and Colt Revolvers

	O59-19262	\$43.95
4" N-Frame S&W Revolvers	O59-19263	43.95
5" N-Frame S&W Revolvers	O59-19264	43.95
Beretta Compact, Taurus Comp	act, CZ-75, Colt	Com-
mander Model	O59-19265	43.95
Beretta, Taurus, Browning HP, O	Colt 1911	
	O59-19266	43.95

Colt Officers' Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40 O59-19267 GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220

O59-19268 43.95

Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911	O59-40072	\$39.95
GLOCK 17/22	O59-19444	39.95
GLOCK 20/21	O59-19443	39.95
GLOCK 34/35	O59-40073	39.95
SIG 220/226	O59-19446	39.95
SIG 220/226 with Accessory F	Rail (no light)	
,	O59-19447	39.95

O59-19445 39.95 SIG 228 S&W M&P 9/40 O59-19448 39.95 Springfield 4" XD 9/40 O59-40074 39.95 Springfield 5" XD 9/40 O59-40075 39.95 Springfield XDM 9mm O59-40076 39.95 Springfield XDM .40 O59-40077 39.95



#### Comp-Tac QB

The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

QB Size 1 fits: GLOCK 9/.40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/.40/.357 all lengths (not Shield); Walther PPO/M2 all lengths O59-43380 \$49.95 QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPQ .45 O59-43381 \$49.95

QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP O59-43382 \$49.95 **OB Size 4 fits:** 1911s – Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s O59-43383 \$49.95



#### Comp-Tac IDPA Revolver Competition Holsto

comp faction A Meronici C	ompetition in	ristei
4" K-Frame S&W Revolvers	Ö59-13029	\$64.99
4" L-Frame S&W Revolvers	O59-13032	64.99
2.5" N-Frame S&W Revolvers	O59-13035	64.99
1" N Framo S&M/ Povolvore	O50 13039	64 00



Comp-tac OSF SA Kevolvei	Compendon	HUISTEI
6" K-Frame S&W Revolvers	O59-13030	\$64.99
6" L-Frame S&W Revolvers	O59-13033	64.99
5" N-Frame S&W Revolvers	O59-13043	64.99
6.5" N-Frame S&W Revolvers	O59-13044	64.99



#### STANDARD FEATURES:

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- RISK FREE 30-Day Trial!

All for ONLY...

\$1811<sup>95\*</sup>

\*Prices vary on exotic-caliber machines.

#### **SUPER 1050 Stock Numbers**

ı	Supek luđu stock in	umders -
ı	.380 ACP	O59-21135
ı	9mm Parabellum	O59-21067
ı	.38 Super	O59-21132
ı	.38 Super Comp	O59-21069
ı	.38 Special	O59-21136
	.357 Magnum	O59-21137
	.40 S&W	O59-21070
	10mm	O59-21138
	.41 Magnum	O59-21139
	.44 Special	O59-21140
	.44 Magnum	O59-21141
	.45 ACP	O59-21061
h	.45 Colt	O59-21133
į	.223 Remington	O59-21130
	.223 Rem./Carbide \$1893.95*	O59-21131
	6.5 Creedmoor	O59-62404
	.300 BLK/Carbide \$1903.95*	O59-62388
	.308 Winchester	O59-21058
	.308 Win./Carbide \$1901.95*	O59-21068
	(See Page 31 for more calib	er listings.)

#### 

#### A(1). QUICK-CHANGE TOOLHEAD CONVERSION Includes:

- Toolhead
- Powder Measure

O59-21393. \$281.95

#### A(2). CALIBER CONVERSION Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel



Powder Funnel	
Pistol Calibers 32 ACP 32 S&W Long 32 H&R Magnum 380 ACP 9mm Parabellum 38 Super 38 Super Comp 38 Special 357 Magnum 357 SIG 38-40 Winchester 40 S&W 10mm 41 Magnum 44 Special 44 Magnum	Conversion#/Pric #20633/\$127.95 #20634/\$127.95 #20634/\$127.95 #20483/\$127.95 #20484/\$127.95 #20484/\$127.95 #21057/\$127.95 #20477/\$127.95 #20477/\$127.95 #20168/\$127.95 #20545/\$127.95 #20788/\$127.95 #20479/\$127.95 #20479/\$127.95
.44-40 Winchester .45 GAP .45 ACP .45 Colt .475 Linebaugh .480 Ruger .500 S&W Magnum <i>Rifle Calibers</i>	#21161/\$127.95 #21010/\$127.95 #20480/\$127.95 #20481/\$127.95 #20833/\$164.95 #20833/\$164.95 Conversion#/Pric
223 Remington 223 Rem./Carbide 22-250 243 Winchester 6.5 Creedmoor 6.8 SPC 270 Winchester	#20485/\$127.95 call #21055/\$145.95 #21054/\$145.95 #62403/\$145.95 #20468/\$145.95
.30 Carbine 7.62x39 .300 AAC Blackout .30-30 Winchester .300 WSM .303 British .308 Winchester .308 Win/Carbide .30-06 Springfield .30-06 Sp./Carbide	#20626/\$145.95 #20631/\$164.95 #62374/\$127.95 #21052/\$145.95 #20466/\$174.95 #21051/\$127.95 #21049/\$145.95 call
.30-06 Sp./Carbide .45-70 Government	

#21162/\$1811.95 #21134/\$1811.95 #21134/\$1811.95 #21135/\$1811.95 #21067/\$1811.95 #21132/\$1811.95 #21069/\$1811.95 #21136/\$1811.95 #21137/\$1811.95 #21158/\$1811.95 #21070/\$1811.95 #21138/\$1811.95 #21139/\$1811.95 #21140/\$1811.95 #21141/\$1811.95 #21159/\$1811.95 #21002/\$1811.95 #21061/\$1811.95 #21133/\$1811.95 call Machine#/Price #21130/\$1811.95 #21129/\$1811.95 #21126/\$1811.95 #62404/\$1811.95 #18491/\$1811.95 #21003/\$1811.95 #21060/\$1811.95 #21058/\$1811.95 #62178/\$2034.95\* #21064/\$1929.95\*

## #21127/\$1849.95\* #20428/\$1876.95\* #21131/\$1893.95\* #21150/\$1861.95\* #21142/\$1828.95\* #21144/\$1861.95\* #62388/\$1903.95\* #21110/\$1876.95\* #21068/\$1901.95\* #21059/\$1874.95\*

#### C. TOOLHEAD STAND Black

O59-62201, \$49.95 Blue

O59-62200, \$49.95





#### D. 1050 TOOLHOLDER

Keeps the tools you need handy and organized! Wrenches included.

With bracket **O59-62202**, \$34.95 W/O bracket **O59-62203**, \$30.95 Ball End Dipped Wrench Set O59-62161, \$18.95

#### E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg.	O59-22029	\$7.99
1 Sm.	O59-22028	7.99
2 Sm.,	2 Lg.	
	O59-20056	25.95
4 Lg.	O59-20050	25.95

O59-20049



#### F. PRIMER FLIP TRAY

4 Sm.

A heavy, high-quality tray large enough for the Federal primer package. O59-13606, \$22.95 ea.



#### G. MACHINE COVER

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

O59-13239, \$39.95 H. Master lock, O59-13083, \$3.95



#### I. BULLET TRAY

Designed for "economy of motion" when loading.

O59-22215, \$44.95





#### J. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station Retaining Tab
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts 3 Pistol Decapping Pins 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip

- 3 Bellcrank Cubes 2 Primer Punch Springs 2 1/4-20 3/8 BH Screws
- 4 Locator Pins (#1, #2, #3, #4) 1 Tab/Spring Arm Spring 2 Pickup Tube Tips,
- Small, Yellow 2 Magazine Orifices,
- Large, Red 2 Pickup Tube Tips,
- Large, Green 2 Magazine Orifices,
- Small, Blue 2 Retaining Clips
- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large
  - O59-20779, \$35.95

#### A(3), 1050 PRIMER SYSTEM

Large primer system conver	sion <b>O59-20476</b>	\$114.95
Small primer system conver	sion <b>O59-20419</b>	114.95
A(4). EXTRA CASEFEED I	PLATE	
Large pistol	O59-21072	\$39.95
Large rifle	O59-21075	39 95

, t( 1) t 2 t 1 t t t c t t 0 2 t 2 2 2 2 1 2		
Large pistol	O59-21072	\$39.95
Large rifle	O59-21075	39.95
Small rifle	O59-21074	39.95
Small pistol	O59-21073	39.95
1050 POWDER MEASURE	O59-20421	\$89.95
1050 TOOLHEAD	O59-20420	\$202.95



B. B. BUSHING DRIVER

O59-20341, \$13.95 ea.

#### K. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit.

Maint. Kit & 1050 Spare Parts Kit O59-97018, \$48.95



Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the End

Pockets are 8.5'' tall  $\times$  6.5'' wide  $\times$  2'' deep and the Front Pocket is 9'' tall  $\times$  6'' wide  $\times$  2'' deep.

Range Bag, Black **O59-19366 \$89.95** Pistol Pouch, Black **O59-17027 10.95** 

## **Border Shift' Ammo Bag**

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!





Black Ammo Bag

*059-13755* 

\$25.95



## **Dillon's Shooting Mat**

Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. *Dimensions:* 66" x 27.75"

O59-18146

\$65.00

Mr. Bulletfeeder by Double-Alpha

**Mr. Bulletfeeder** has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy – a world leader in practical-shooting-related product manufacturing and distribution – at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

looking and more affordable than ever before.

.40 S&W/10mm	O59-15146	469.95
.45 ACP	O59-15148	469.95
.223 Rem./5.56 NATO	O59-15150	493.95
.30 cal./7.62mm	O59-15153	499.95
6.5mm	O59-15154	499.95
Mr. Bulletfeeder Caliber Conversions		
9mm/.38/.357	O59-15168	\$149.95
.40 S&W/10mm	O59-15169	149.95
.45 ACP	O59-15170	149.95
.223 Rem./5.56 NATO	O59-15171	169.95
.30 cal./7.62mm	O59-15172	182.95
6.5mm	O59-15173	182.95



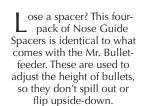


## Mr. Bulletfeeder® Replacement Parts & Spares









The Output Tube Assembly is what connects the Mr. Bulletfeeder by DAA's collator to the dropper. It feeds the bullets into the dropper, keeping them aligned and feeding smoothly. The Small Output Tube Assembly is required for the rifle calibers (both .223 and .308) as well as when loading very short, light 9mm bullets, such as many of the 90-grain bullets available. The Large Output Tube Assembly is required when loading 9mm (over 115-grain bullets), .40, or 45.

Mr. Bulletfeeder Replace	ement Bullet Dropper	Dies
9mm/.38/.357	O59-10218	\$94.95
.40 S&W/10mm	O59-10219	94.95
.45 ACP	O59-10220	94.95
.223 Rem./5.56 NATO	O59-10221	94.95
30 cal./7.62mm	O59-10236	94.95

Mr. Bulletfeeder Replace	ment Output Tube As	semblies
Small Output	O59-10238	\$34.95
Large Output	O59-10239	34.95
Mr. Bulletfeeder Replacement Nose Guide Spacers		
Set of Four	O59-10237	\$2.95

## Dillon's Pistol Die Sets

#### Size Die

- Floating Decap Assembly Eliminates
   Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

#### **Seat Die**

 Reversible Seating Stem Makes it Easy to Change Bullet Styles

#### **Crimp Die**

Ouick Disassembly, Easy to Clean

#### Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

#### **Bullet Seating Die**

Our quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

#### **Crimp Die**

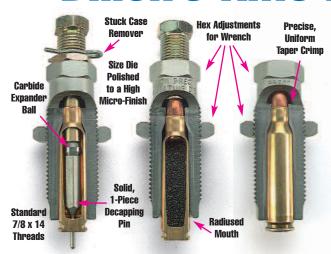
We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)



	out	2.0
Dillon Pistol Dies (Three-Die Sets)		
.32 S&W Long/.32 H&R Mag.	O59-14426	\$69.95
.380 ACP	O59-14401	69.95
9mm Parabellum	O59-14406	69.95
9x25 Dillon	O59-14601	150.95
.357 SIG	O59-22083	150.95
.38 Super	O59-14399	69.95
.38 Special/.357 Magnum	O59-14400	69.95
10mm/.40 S&W	O59-14398	69.95
.41 Magnum	O59-14402	69.95
.44 Special/.44 Magnum	O59-14403	69.95
.45 ACP/.45 GAP	O59-14404	69.95
.45 Colt	O59-14405	69.95
Dillon Carbide Size/Deprime Dies		
.32 S&W Long/.32 H&R Mag.	O59-14119	\$36.30
.380 ACP	O59-14410	30.30
9mm Parabellum	O59-14415	30.30
9x25 Dillon	O59-14602	116.30
.357 SIG	O59-16513	116.30
.38 Super	O59-14408	30.30
.38 Special/.357 Magnum	O59-14409	30.30
10mm/.40 S&W	O59-14407	30.30
.41 Magnum	O59-14411	30.30
.44 Special/.44 Magnum	O59-14412	30.30
.45 ACP/.45 GAP	O59-14413	30.30
.45 Colt	O59-14414	30.30
Spare Decapping Pins		
Package of 10	O59-21528	\$6.75
Spare 1/4" E-Clips for the Pistol De	capping Assembly	
Package of 10	O59-62408	\$4.95
Dillon Seating Dies		
.32 S&W Long/.32 H&R Mag.	O59-14106	\$26.30
.380 ACP	O59-14419	26.30
9mm Parabellum	O59-14424	26.30
9x25 Dillon	O59-14603	29.30
.357 SIG	O59-16515	29.30
.38 Super	O59-14417	26.30
.38 Special/.357 Magnum	O59-14418	26.30
10mm/.40 S&W	O59-14416	26.30
.41 Magnum	O59-14420	26.30
.44 Special/.44 Magnum	O59-14421	26.30
.45 ACP/.45 GAP	O59-14422	26.30
.45 Colt	O59-14423	26.30
Dillon Crimp Dies		
.32 S&W Long/.32 H&R Mag.	O59-14107	\$25.30
.380 ACP	O59-14438	25.30
9mm Parabellum	O59-14443	25.30
9x25 Dillon	O59-14604	28.30
.357 SIG	O59-16514	28.30
.38 Super	O59-14436	25.30
.38 Special/.357 Magnum	O59-14437	25.30
10mm/.40 S&W	O59-14435	25.30
.41 Magnum	O59-14439	25.30
.44 Special/.44 Magnum	O59-14440	25.30
.45 ACP/.45 GAP	O59-14441	25.30
.45 Colt	O59-14442	25.30
•		

## Dillon's Rifle Die Sets



#### Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

#### Seat Die

 Designed to hold bullet straight throughout the seating process

#### **Taper Crimp Die**

 Centers case neck and body for a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/ depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

#### Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

#### **Bullet Seating Die**

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

#### Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

#### **Dillon Rifle Dies (Three-Die Sets)**

.223 Remington	O59-10839	\$70.95
.308 Winchester	O59-15574	70.95
.30-06 Springfield	O59-10840	70.95
<b>Dillon Carbide Rifle Dies</b>	(Three-Die Sets)	
222 Pomington	OF0 10006	\$17E 0E

.223 Remington .30 M1 Carbine O59-62128 110.95 .300 AAC Blackout O59-62114 184.95 .308 Winchester O59-10793 181.95 .30-06 Springfield O59-62151 287.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. PLEASE

#### NOTE: Carbide rifle dies still require case lubrication! **Dillon Size Dies**

O59-12778

O59-10223

O59-97039

\$43.30

148.30

78.30

O59-62118	161.30
O59-10242	43.30
O59-10234	161.30
O59-12238	43.30
O59-62150	236.30
O59-22127	\$27.95
O59-21672	\$31.30
O59-62141	31.30
O59-21674	31.30
O59-21673	31.30
O59-21676	\$28.90
	O59-10242 O59-10234 O59-12238 O59-62150 O59-22127 O59-21672 O59-62141 O59-21674 O59-21673

#### .223 Remington

.223 Remington

.223 Remington (Carbide)

.30 M1 Carbine (*Carbide*)

.300 AAC Blackout	O59-62142	28.90
.308 Winchester	O59-21678	28.90
.30-06 Springfield	O59-21677	29.90
<b>Spare Decapping Pins</b>		
222 Pomington	OE0 12279	¢2.00

.223 Remington	O59-132/8	\$3.99
.308 Winchester	O59-13132	3.99
.30-06 Springfield	O59-13069	3.99
For Universal Decapping D	Die <b>O59-15816</b>	3.99

**Spare Dillon Die Lock Rings** (Fit all 7/8" x 14 thread dies) Dillon Die Lock Ring O59-14067 \$1.60 5-Pack Die Lock Rings O59-10669 4.95



#### By Barrett Tillman

Commercial semiautomatic-pistol-caliber carbines go way back. One of the first was the Marlin Camp Carbine, available in 9mm and .45 ACP, marketed from 1985 to 1999. Mine was .45 because it accepted 1911 pistol magazines. The Marlin had the advantage of appearing non-tactical with its wood stock.

Today's offerings include Hi-Point and Kel-Tec in the \$300 to \$500 range up to HK and CMMG for a Grover Cleveland bill – if you can find one.

Ruger's latest offering is the PC Carbine™, and perish-forbid that anybody misinterpret "PC" as politically correct. There is no such thing as a politically correct firearm, whether the social engineers will admit it or not. Some of them don't even want police to be armed with anything other than pepper spray. So let's put that topic to rest.

In Ruger's case, "PC" stands for Pistol Caliber, a 9mm carbine that should find a ready market for "civilians" as well as law enforcement. (Separate issue, but strictly speaking, police are civilians because they are not military.) The increasing popularity of police patrol rifles is bound to draw attention to the PC, especially in areas where .223 rifles may pose concerns about excess penetration however warranted or unwarranted it may be.

The modular option for Ruger SR and GLOCK 9mm magazines is well conceived and easily exchanged with a hex-head wrench that comes with the adapter kit. But Ruger is missing a bet if it doesn't provide mag adapters for Smith & Wesson, Springfield, Beretta, FN, CZ, and perhaps Browning Hi-Power mags as well. If the factory does not follow through, some aftermarket entrepreneurs may fill the gap. Hey, it's called Capitalism....

Whomever the user, a 9mm carbine using popular pistol magazines has much to commend it. Depending on the pistol manufacturer, the

shooter could use his carry mags interchangeably with the long arm.

#### Inside the PC

The PC's action is essentially a blowback, with what Ruger calls a tungsten "dead blow" weight that shortens bolt travel and reduces perceived recoil.

The 16.5-inch, six-groove barrel is quality: cold hammer-forged of chrome-moly steel, fluted for weight reduction and (according to some enthusiasts) enhanced cooling surface. NRA tests showed that muzzle velocity increased a bit over 200 fps beyond the usual 9mm pistol figures.

Additionally, the forward half inch of the barrel is covered with a muzzle cap that unscrews to reveal threads "for standard muzzle accessories."

In today's political environment, some gun manufacturers are hinky about black. (In the 1990s I evaluated a superbly accurate foreign rifle with a black stock that the factory called "dark gray." Honest.) In any case, Ruger's black synthetic stock comes with three half-inch spacers that can be inserted at the butt to extend length of pull. Sling swivel studs are provided fore and aft.

The PC's standard overall length is 34 inches with 12.5 inches length of pull. Addition of optional spacers affects those figures, of course.

The forward end of the handguard is ribbed on the bottom as an accessory rail for a light or laser.

Ruger designed the PC with user friendliness in mind. The charging handle and magazine release can be reversed for southpaws. For the tactically inclined, a firing grip can be maintained with the dominant hand while the charging handle is manipulated with the support hand.

The takedown procedure is simple, being familiar to 10/22 owners. Lock the bolt back; ensure the chamber is empty; push a lever recessed in the forearm; and twist the assembly to pull the barrel free of the receiver. A knurled ring near the rear of the barrel allows shooters to compensate for any play in the tube.



## PC Carbine



As shipped, the PC Carbine comes with the magazine release on the left side of the gun (above) and the charging handle on the right side (below). Both can be reversed to suit the owner's preference. The trigger, safety and bolt catch are nearly identical to the familar Ruger 10/22 rifle.



## 01,2 2T Shotshell Loader

### STANDARD FEATURES:

- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warranty
- RISK FREE 30-Day Trial Period!

## All for ONLY...

\$1289.90 with Casefeeder

12 Gauge 059-97110 20 Gauge 059-97123 28 Gauge 059-97124 Comes with factory adjusted dies

### A. SL 900 CONVERSIONS

12 Gauge Conversion

O59-20009, \$374.95

12 Gauge Casefeed Plate (not pictured)

O59-17811, \$43.95

20 Gauge Conversion O59-22138, \$374.95

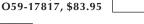
28 Gauge Conversion

O59-22139, \$374.95

20/28 Gauge Casefeed Plate (not pictured)

O59-97045, \$43.95

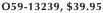
SL 900 Powder System





### B. SL 900 MACHINE COVER

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked.



(C.) Master lock

O59-13083, \$3.95





Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Eliminator Scale, Machine Cover, and Low Powder Sensor.

O59-97037

O59-97036

O59-97118

O59-16306

D. PACKAGE DEAL

O59-22290, \$199.95

\$249.95

\$249.95

\$259.95

### E. SPARE PARTS KIT

1 Index Spring Revision A

1 Case Insert Slide Spring

- 1 20 Gauge Yellow Wad Guide
- 1 28 Gauge Green Wad Guide
- 1 20 Gauge Locator Pin 1 Swing Arm Torsion Spring 1 Index Pawl
- 1 Plastic Wad Guide 1 Primer Transfer Arm

1 Pawl Spring 1 Ejector Wire

- 1 12 Gauge Locator Pin
- 1 Gum Rubber Insert Revision B
- 1 Shot Fitting E-Clip
- 1 Failsafe Bushing Revision B O59-11154, \$27.95



1 Ring Indexer

1 Hair Pin Cotter



1.6 inches extreme spread. The BallistiClean also

Garand and M-14 shooters will find a familiar sight picture, as the PC mates a rear ghost ring with a protected blade front.

The trigger is excellent, a short take-up twostage that lets off at about four pounds.

Officially weighing 6 pounds, 10 ounces, the carbine is well balanced and handles easily.

**Range Report** 

Reliable figures are scarce, but available data shows that police rifle engagements occur at fairly short range. Most sniper shots run between 50 and 70 yards, and some patrol-rifle use is much closer. I'm acquainted with one operator who shot at 12 yards.

In urban areas, 30 yards gets you much of the known universe. Pace off the distance in a crosswalk to determine typical distances across major streets or down the block. For a precision shot against a partially concealed enemy, a carbine buys a lot of insurance.

So I fetched the PC and a satchel of ammo to The Range for accuracy tests and drills. Multiple groups were shot off an improvised rest at 25 and 50 yards, using four types of ammo, from 100 to 147 grains. At 25 yards all four printed ragged one-hole groups or cloverleafs. That included Federal BallistiClean indoor rounds.

The two best duty rounds at 25 yards were 147grainers: Speer Gold Dot and American Eagle. Both were fairly consistent at 50, although by then a dodging 20-knot wind had brewed up, shaking the portable target stand. Both kept five rounds in about three inches with three Gold Dots approaching the NRA 50-yard tests that averaged

held three inches at 50 yards.

The large ghost ring on the

rear sight works very well.

The PC's balance and easy handling showed best with 15-yard shots on an IPSC target's B zone (head) dimensions, averaging a tad over one second from low ready.

Reliability was nearly perfect using a 15-round GLOCK 19 magazine: one failure to eject with a 115-grainer. The immediate-action drill resulted in a double feed that was easily cleared by removing the mag and cycling the bolt.

Long-range plinking showed considerable potential. The reduced-size steel pig at 100 yards required some windage, but once the upwind hold-off was established, hits were relatively easy. Just for sport I tried the 200-yard ram, and my last round – holding on the tail – was a paint scraper barely off the chest.

So: what's the advantage of a pistol-caliber carbine over a handgun?

As we've noted, higher velocity with the same ammo, and greater accuracy over longer distances. Well-regulated pistoleros can score firstround hits at 100 yards because frequently a 25yard zero offsets muzzle rise to put the round near point of aim at 100. ("Try at your own expense; your results may differ.") But the capability of a pistol-caliber carbine, and the confidence it generates, is well worth considering.

The PC lists at \$649 full pop but probably is available for less, perhaps considerably less.

Sturm, Ruger & Co. 411 Sunapee Street • Newport, NH 03773 ruger.com

## 40 **SAFARILANI** Equipment Locking System

**ELS Quick Attachment Accessory System** 







components.



4-Shotshell Holder with ELS Attaching Fork (You'll need a Receiver Plate.) 4 Shell Holder O59-15181 \$58.00

8-Shotshell Holder with ELS Attaching Fork (You'll need a Receiver Plate.) 8 Shell Holder O59-15182 \$108.00

Mag Pouches (You'll need an Attaching Fork & Receiver Plate or other hardware.) AR Mag Pouch O59-19396 \$19.95 M1A Mag Pouch O59-19397 19.95



2 ELS Attaching Forks **O59-16685 \$20.00** 2 ELS Receiver Plates **O59-16686 \$20.00** 





2 Forks/2 Plates

O59-15184 \$35.00

## **GRSC Sling Mounts**



A. CAR-15 Ambidextrous CQB Sling Mount with slots O59-18968

CAR-15 Ambidextrous CQB Sling Mount without slots (not pic-O59-19170 \$14.95 B. A2-Style AR-15 CQB Right-Hand-Only Sling Mount O59-19168 \$34.95

C. Remington 870 Shotgun Ambidextrous CQB Sling Mount O59-19169 \$24.95



Reduced recoil, 1200 fps 25 per box. NOTE: Age verification required to order.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

\$14.95

## **CCW Tactical Shotshell Strippers**<sup>41</sup>





alifornia Competition Works' Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

Tandem Tactical Stripper O59-00303 \$55.00







California Competition Works' Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum\* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device (C. & D.) that will accommodate up to a 2-1/4" duty belt.

A. Six-Shell Tactical Stripper O59-18606 \$23.95
B. Four-Shell Tactical Stripper O59-18605 22.95
C. Three-Shell Aluminum Stripper\*

O59-19475
D. Six-Shell Covered Tactical Stripper

O59-19225 33.95

34.95

\*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.



The original Super Vel Cartridge Company forever changed "police ammunition" with a new style of bullet, the jacketed hollow point. Now, 40 years later, Super Vel is back!

Advertised velocity figures from Super Vel's website are as follows: .380 ACP 80 Gr. Solid Copper Hollow Point 1,100 fps (Walther PP); 9mm 90 Gr. JHP 1,473 fps (GLOCK 43) to 1,632 fps (GLOCK 17L); .38 Special 90 Gr. JHP 1,318 fps (S&W Model 642) to 1,652 fps (S&W Model 27); and .45 ACP 185 Gr. JHP 1,085 fps (S&W M&P) to 1,127 fps (Springfield 1911).

### Ed Brown Products 1911 Parts



**Rebuild Kit**for 1911-Style Pistols,
STAINLESS (pictured) **O59-10226** \$19.95
BLUE **O59-10225** \$19.95





Grip Screw Bushings
Set of Four for
1911-Style Pistols
STAINLESS (pictured)
O59-10228 \$7.95
Set of Four for
1911-Style Pistols
BLUE
O59-10227 \$6.95

## <sup>42</sup> Berry's Manufacturing Preferred Plated Bullets

Description	Stock #	250	500	1000	158 gr. FP-DS*	O59-17539	33.00	64.00	118.00
Bullets for the 7.62	x 39 Cartridg	e			.40 Caliber/10 Mill	imeter Bullets			
123 gr. RN-DS*	O59-17210	\$42.00	\$81.00	\$150.00	155 gr. HBRN-DS*	O59-17238	36.00	70.00	130.00
.380 Caliber Bullets	S				165 gr. FP-DS*	O59-17232	36.00	70.00	130.00
100 gr. RN-DS*	O59-17532	24.00	46.00	85.00	165 gr. HBFP-DS*	O59-17271	41.00	79.00	146.00
9 Millimeter Bullets	s				180 gr. FP-DS*	O59-17542	38.00	74.00	137.00
115 gr. RN-DS*	O59-17533	25.00	49.00	90.00	180 gr. RN-DS*	O59-17515	35.30	68.26	127.00
115 gr. HBRN-TP*	O59-17178	27.00	52.00	96.00	.45 Caliber Bullets				
124 gr. RN-DS*	O59-17534	27.00	51.00	95.00	185 gr. HBRN-DS*	O59-17543	41.00	78.00	145.00
124 gr. HBRN-TP*	O59-17272	30.00	57.00	106.00	185 gr. FP-DS*	O59-17516	35.30	68.26	127.00
124 gr. HBFP-TP*	O59-17385	30.00	57.00	106.00	200 gr. HBFP-DS*	O59-17517	45.00	78.00	146.00
147 gr. RN-DS*	O59-17535	31.00	60.00	110.00	230 gr. RN-DS*	O59-17549	42.00	80.00	149.00
.357 Caliber Bullets	S				Description	Stock #	200	400	800
125 gr. FP-DS*	O59-17536	28.00	53.00	98.00	.44 Caliber Bullets				
158 gr. RN-DS*	O59-17540	33.00	63.00	117.00	240 gr. FP-DS*	O59-17545	39.00	76.00	140.00
*DC D 11	C. I TD TI				IN ED ELODIA	cure e 'm			

\*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Hat Point, SWC = Semi Wadcutter, WC = Wadcutter

## **Sierra Bullets**

### (This is not LOADED ammunition.)

5.56mm/.224 Caliber			
52 gr. HPBT MatchKing	100/box	O59-10178	\$25.95
55 gr. BlitzKing	100/box	O59-14458	28.95
69 gr. TMK	100/box	O59-80015	29.95
69 gr. HPBT MatchKing	100/box	O59-13007	27.95
77 gr. TMK	100/box	O59-80016	35.99
77 gr. HPBT MatchKing	500/box	O59-18171	157.95
6mm/.243 Caliber			
70 gr. HPBT MatchKing	100/box	O59-12386	30.95
6.5mm			
123 gr. HPBT	100/box	O59-14459	44.95
142 gr. HPBT	100/box	O59-14460	46.95
7.62mm/.308 Caliber			
125 gr. HP	100/box	O59-14448	39.95
155 gr. TMK	100/box	O59-80018	48.00
155 gr. HPBT Palma	100/box	O59-18160	39.95
168 gr. TMK	100/box	O59-80017	47.00
168 gr. HPBT MatchKing	100/box	O59-10177	42.95
175 gr. HPBT MatchKing	100/box	O59-17481	44.95

### **Armscor Projectiles**

.38/.357 125 gr. RN	100/pkg.	O59-15823	\$10.50
.38/.357 158 gr. RN	100/pkg.	O59-15819	11.50
9mm 124 gr. FMJ	100/pkg.	O59-15822	11.99
.45 Cal. 230 gr. FMJ	100/pkg.	O59-15814	13.50

### Privi Partisan Projectiles

.40 Cal. 180 gr. JHP	100/pkg.	O59-15812	\$17.99
.45 Cal. 230 gr. FMJ	100/pkg.	O59-15813	19.99

### **Special Purchase Hornady Projectiles**

.30 Cal. 147 gr. FMJ 100/pkg. **O59-44445 \$18.62** .38 Cal. 148 gr. HBWC (lead) 250/pkg. **O59-70011 31.79** 



Special Purchase .223 FMJ Projectiles 55 Grain, 1000/pkg 059-44444 \$79.95



### Unprimed brass sold in packages of 100 (This is not IOADED ammunition.)

(THIS IS NOT LOAD	ED ammunicio	n.)		
Description	Stock #	1 Pkg.	5 Pkg.	10 Pkg.
.32 H&R Mag.	O59-30258	\$19.00	\$88.00	\$168.00
.32-20 Win.	O59-31282	25.00	116.00	224.00
9mm	O59-31277	17.00	79.00	152.00
.38 Short Colt	O59-39919	20.00	91.00	175.00
.38 Special	O59-31278	18.00	80.00	154.00
.38 Super +P	O59-31276	20.00	90.00	173.00
.38 Super Comp	O59-30257	20.00	90.00	173.00
.357 SİG	O59-30528	22.00	102.00	196.00
.40 S&W	O59-31283	20.00	93.00	180.00
10mm	O59-31281	21.00	98.00	188.00
.44 Special	O59-31280	24.00	111.00	214.00
.45 ACP	O59-31284	22.00	99.00	190.00
.45 Colt	O59-30259	24.00	111.00	214.00
.500 S&W Mag.	O59-38596	61.00	281.00	542.00
_				

### **Once-Fired Brass**

### Note: Availability Varies, Please Call First

9mm cases	1000/box	O59-43295	\$36.95
.40 S&W cases	1000/box	O59-43297	69.95
.45 ACP cases	1000/box	O59-43298	84.95
.223/5.56mm cases	1000/box	O59-43302	99.95

WARNING: These products contain lead, which is known to cause birth defects, other reproductive harm and cancer. Handling components, ammunition, cleaning firearms or discharging firearms in poorly ventilated areas may result in lead exposure. Have adequate ventilation at all times and wash your hands thoroughly after exposure.

## **SNS Casting Hard-Cast Lead Bullets**43

Hard-Cast Lead Bullets	Stock #	- E00	1000	9mm <b>No Lube Groove</b> 125 gr.	O59-15756	42.00	78.00
9mm RN 125 gr.	O59-15258	500 <b>\$40.00</b>	\$74.00	9mm RN 135 gr.	O59-15/36	44.00	81.00
9mm FP 125 gr.	O59-15258	40.00	74.00	9mm RN 147 gr.	O59-15043	47.00	88.00
9mm RNFP 147 gr.	O59-15259	43.00	80.00	9mm FP 147 gr.	O59-15044 O59-15333	47.00	88.00
	O59-15261	40.00	74.00			52.00	97.00
.38/.357 RN 125 gr.				9mm/.38 Super RN 160 gr			
.38/.357 RNFP 125 gr.	O59-15307	40.00	74.00	.38/.357 RN 95 gr.	O59-15858	40.00	74.00
.38/.357 SWC 158 gr.	O59-15263	43.50	81.00	.38/.357 RNFP 100 gr.	O59-15859	41.00	76.00
.38/.357 RN 158 gr.	O59-15292	43.50	81.00	.38/.357 FP 105 gr.	O59-15860	42.00	77.00
.38/.357 RNFP 158 gr.	O59-15264	43.50	81.00	.38/.357 FP 125 gr.	O59-15879	42.00	79.00
.40/10mm FP 140 gr.	O59-15265	42.00	78.00	.38/.357 RNFP 130 gr.	O59-19679	44.00	81.00
.40/10mm SWC 175 gr.	O59-15266	50.00	92.00	.38/.357 DEWC 148 gr.	O59-15880	47.00	88.00
.40/10mm FP 180 gr.	O59-15267	50.50	94.00	.38/.357 RN 158 gr.	O59-15045	52.00	97.00
.40/10mm RN 200 gr.	O59-15285	49.00	91.00	.38/.357 SWC 158 gr.	O59-15881	52.00	97.00
.44 RNFP 180 gr.	O59-15283	50.50	94.00	.38/.357 RN 160 gr.	O59-15400	52.00	97.00
.44 RNFP 200 gr.	O59-15274	53.00	98.00	.40/10mm FP 140 gr.	O59-15335	47.00	87.00
.44 RNFP 240 gr.	O59-15275	60.00	110.00	.40/10mm RNFP 165 gr.	O59-19677	55.00	101.00
.44 SWC 240 gr.	O59-15276	60.00	110.00	.40/10mm SWC 175 gr.	O59-15336	<b>57.00</b>	106.00
.45 SWC 200 gr.	O59-15270	53.00	98.00	.40/10mm FP 180 gr.	O59-15337	58.00	107.00
.45 RN 230 gr.	O59-15271	57.00	106.00	.40/10mm RN 180 gr.	O59-10029	58.00	107.00
.45 Colt RNFP 180 gr.	O59-15295	51.00	94.00	.40/10mm RN 200 gr.	O59-15338	60.00	112.00
.45 Colt RNFP 200 gr.	O59-15272	53.00	98.00	.40/10mm FP 220 gr.	O59-15855	66.00	123.00
.45 Colt RNFP 250 gr.	O59-15273	63.00	118.00	.44 RNFP 200 gr.	O59-15882	60.00	112.00
	Stock #	250	500	.44 SWC 240 gr.	O59-15891	69.00	129.00
.45/70 Govt. RNFP 405 gi	r. O59-15321	\$64.00	\$120.00	.45 SWC 185 gr.	O59-15856	58.00	108.00
Coated Bullets	Stock #	500	1000	.45 RN 200 gr.	O59-15339	60.00	112.00
.30 M1 Carbine RN 115 g	r. <b>O59-15403</b>	\$43.00	\$80.00	.45 RNFP 200 gr.	O59-15857	60.00	112.00
.380 RN 95 gr.	O59-15393	40.00	74.00	.45 SWC 200 gr.	O59-15340	60.00	112.00
9mm RN 115 gr.	O59-13150	41.00	76.00	.45 RN 230 gr.	O59-15401	66.00	124.00
9mm CN (conical) 124 gr.	O59-15075	42.00	78.00	.45 RN No Lube Groove 230 gr.	O59-19678	66.00	124.00
9mm FP 125 gr.	O59-15396	42.00	78.00		Stock #	250	500
9mm RN 125 gr.	O59-15332	42.00	78.00	.30/30 RNFP 158 gr.	O59-15854	\$27.00	\$50.00
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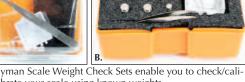
### RCBS Trim Pro 2 Case Trimmer



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## CLASSIC FIREARMS: The He

### By John Marshall

In September 1989, work began at Heckler & Koch in Germany on a new and extremely reliable semi-automatic pistol that could be adapted to any environment or need, and that would combine many useful features. The pistol's configuration was crafted under the able leadership of H&K designer Helmut Weldle, who had also been responsible for the novel P7 gas-retarded German service pistol. His newer design would successfully replace the P7 series in Germany, and would find wide acceptance worldwide. It was formally announced as the *Universelle Selbstladepistole*, the "Universal Selfloading Pistol," (USP) in January 1993, when it was first chambered in caliber .40 S&W.

Heckler & Koch had pioneered the concept of a polymer frame for pistols with its groundbreaking VP 70 in 1970. The very talented Herr Weldle was involved with that design as well. Gaston Glock had of course famously taken the polymer-frame ball and run with it in the early 1980s. Knowing full well the lightweight and manufacturing advantages a polymer frame could provide, Weldle chose to further adapt it for easy versatility. He also purposely incorporated features that would be especially attractive to the U.S. market. The controls for the USP would be nearly identical in function and placement to those of the famed M1911 pistol, which had ruled the roost in America for many decades. Instead of being strikerfired like the GLOCK pistols, the USP was a traditional double-action/single-action pistol, favored by many experts for convenience, choice of readiness options and safety factors. With interchangeable modular components, this system could easily be adapted to provide an impressive number of variants.

The USP was offered in a 9x19 Parabellum chambering very soon after its .40 S&W debut, and in May 1995, a .45 ACP version was announced. The USP Compact series of pistols was established in 1996. It became available in a choice of chamberings – 9mm, .40 S&W, .45 ACP, and – exclusive to this compact pistol – .357 SIG.

The USP's mainstream model, especially popular in the United States, is what H&K calls its Variant 1. It can be carried "cocked and locked" exactly like the M1911 pistol, with the safety operating in the same place and in the same manner as the M1911. A nice improvement is that the operator can chamber a round with the safety on (up position). Also, pushing the safety down below the "off" detent activates a de-cocking mechanism that allows the hammer to be lowered safely without pressing the trigger. With the safety on or off, the USP can be carried with the hammer down in dou-

ble-action mode. Variant 2 is exactly the same arrangement, but with the safety lever on the right side for the convenience of left-handed operators.

The slide stop lever operates exactly as the one on M1911 pistols, but is extended farther to the rear for ease of operation. Fieldstripping is initiated

by withdrawing the slide of the empty pistol so the notch in the left side of the slide is directly over the pivot point of the slide stop. The slide



stop can then be removed outward. Then the slide/barrel assembly can be moved forward and off the pistol. Next, the recoil spring and the spring guide rod are removed from the slide. At this point, the barrel lifts out of the slide easily. Further disassembly is not recom-

.45 Auto

mended. Lubrication needed for proper operation of the pistol is minimal. This is a very

USP

easy pistol to strip and maintain.

COMPACT

Illustrated here are two Variant 1 pistols in both full-size and compact forms. Each of these is chambered for .45 ACP. The larger standard pistol has a double-stack magazine holding 12 rounds. The compact's magazine holds 8 rounds in a semi-double-stack column. This slimmer magazine is made especially for the relatively short and thin grip frame. Full-size USP magazines will not fit.

The compact pistol's hammer is bobbed for snag-free drawing from under clothing, but it can still be manually cocked. Doing this requires that the safety be engaged, the pistol pointed in a

"Instead of being striker-fire USP was a traditional double

## eckler & Koch USP Pistols

safe direction, and the trigger pulled (which raises the hammer only to approximately half cock). Then the thumb can be placed in front of the hammer face to retract the hammer to full cock. This leaves the pistol in the cocked and locked mode. If desired, the spurred hammer from the full-size

.45 Auto

model can be custom-substituted as long as the shorter hammer strut is retained. All USP pistols feature ambidextrous magazinerelease levers. These require downward pressure, and are located near to the standard M1911 position. The recoil spring is carefully designed to provide way lessened slide impact on the polymer frame, and the compact version has a short and stout polymer sleeve over the spring to further absorb recoil forces. I won't go into all the variants available and

ed like the GLOCK pistols, the -action/single-action pistol."

their designations, but the modular design of the

pistol allows de-cocker only (no safety function), double-action only with a safety lever, double-action only with no safety lever, double/single action with safety only (no de-cocking function). Safety levers can be on either side. A special LEM (Law Enforcement Modification) provides a double-action-only pistol with a greatly lessened pull weight, a shortened trigger re-set, and no safety/de-cocking lever.

Alternate versions of the USP include the USP Tactical, USP Compact Tactical, USP Expert, USP Match, USP Custom Sport, and USP Elite. These are special-purpose modifications; the first two will accept sound suppressors. All USP models feature an under-barrel accessory rail designed for use with special H&K tactical lights. Adaptors are commercially available that can provide a standard Picatinny rail for other widely available options.

The USP was given very extensive testing during its development, right alongside the U.S. Special Forces' Mk 23 Mod 0 SOCOM pistol, which is essentially a USP pistol on steroids. It therefore became not only very easy to operate, but also quite accurate and extremely reliable. The barrel features an integral feed ramp, allowing very high-pressure cartridges to be handled with lessened risk of a case blowout. Barrel/slide locking and unlocking are achieved through a cam similar to that used on the Browning High Power pistol and others, with the chamber block acting as the interlock with the slide. USPs have endured repeated firing with no component failures after approximately 20,000 rounds during testing. Most of its parts are corrosion

resistant, and German divers have used it extensively with no problems.

The USP was adopted with only minor changes by the German armed forces as the (9mm) P8 pistol. The P8's safety operates differently, in that "up" is fire, and "down" is safe. The "F" and "S" markings are on the frame rather than the safety lever. It also has a special translucent magazine. While the standard USPs have polygonal rifling (jacketed bullets only are recommended to prevent fouling), the P8 has traditional lands and grooves.

The USP has seen use by various organizations in approximately 22 nations, and has found great popularity in the U.S. with both individuals and a number of government agencies. It truly is a universal design that can be adapted to virtually any perceived military, police or civilian need. It's totally reliable, lightweight, ergonomic and accurate – a modern classic handgun that deserves high praise. A great number of those whose jobs require them to go in harm's way unhesitatingly rely on USP pistols.

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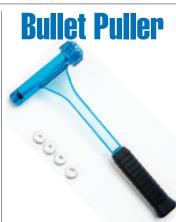
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## How I Became a Handloader

By Connie Bowlby

I have been participating with (ASI) Action Shooting International for almost two years now and have been asked many times, "When are you going to start reloading your own ammo?" My answer has always been no, for many reasons. First of all, I didn't believe I was capable. Mostly because I still consider myself a newbie without enough experience yet to tackle reloading. I didn't grow up shooting. I mistakenly thought that people who reload learned to do so over a lifetime around shooting along with mentoring by a relative.

Secondly, I assumed it was too expensive and that I needed a room full of equipment.

Preferably located in a garage or basement to make it safe. None of these fit my situation.

This all started when Dillon Precision offered me their handgun-caliber reloader, the Square Deal "B," in payment for my first article in *The Blue Press*. Of course, my "no" quickly turned to a YES! I learned that the process is a lot less complicated than I originally thought and with a little planning and research anyone can do it.

While I impatiently waited for my Square Deal "B" to arrive, I got curious and started asking questions. Every match I attend has many seasoned shooters with a wealth of knowledge. I discovered many reasons about why my fellow shooters choose to reload, including cost and recoil control. With the help of a friend and fellow shooter, I could see the cost savings by ordering in bulk. Slowly, I started ordering the ingredients for my 9mm recipe. Because packages can go missing in my neighborhood, I had everything delivered to a friends' house in Kirkland [Washington]. They laughed as they saw me on their Nest camera trying to get 4000 round-nose FMJ bullets into the back

of my car from their front porch. The box weighed almost as much as me! I began picking up spent brass at the indoor range. My spare bedroom is now "the gunroom."

Finally, after the holidays were over, feeling like Santa had forgotten me, my reloader arrived. I was a bit intimidated when I opened all the boxes to see very mechanical and technical looking equipment. After reading the instructions, I started to believe I just might be able to do this. It was suggested to me by at least three people that I get the Dillon Precision Strong Mount to attach the reloader to my bench. I am so glad I did. The quality of the Strong Mount is impressive and it allowed me to have the machine mounted higher on the bench without making any cuts in the front of the bench. My bench could then be built at the

perfect height for me to reload ergonomically. As a dental hygienist, I don't want to further stress my body while I am reloading.

The instructions were concise and easy to follow. I believe it helps to be curious about how things work. I always have been. The more I learn about the technical aspect of my sport, the safer and more confident I feel. Assembling the Square Deal "B" myself really helped my understanding of the reloading process.

One of the many great things about the Square Deal "B" is the dies come preset from the factory for the caliber you need. You can reload all the common handgun calibers but not rifle calibers. It was the perfect choice for me as I only shoot 9mm. You can make several adjustments to

change the end result. These include increasing or decreasing the powder charge, adjusting the amount of the bell, changing bullet seating depth and setting the amount of crimp. I only had to slightly adjust two measurements. I worked out the correct powder charge and the depth the bullet was being seated into the shell case. After that I was off and making rounds!

There is something very satisfying about taking 50 rounds you just made yourself to the range and firing them in your favorite pistol. I tested the first rounds in all my pistols and had no malfunctions or feed issues. Next, I reloaded in batches of 20 rounds going

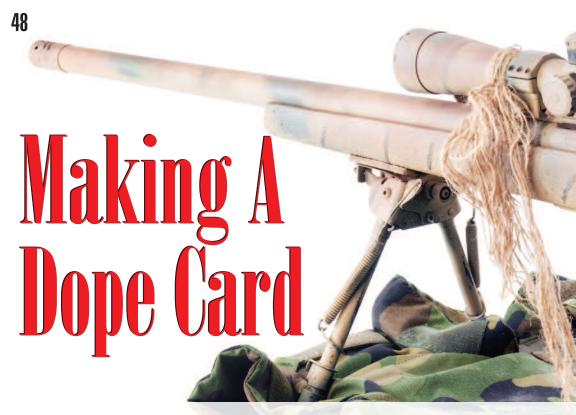
down in the amount of grains of powder to find the sweet spot for my GLOCK 34. With the help of a friend's chronograph, I tested several batches for speed and to make sure my gun would cycle.

The moment of truth came on the next Thursday evening at Wades Eastside Gun Range [Bellevue, Washington

wadesguns.com] for the ASI match. I was ready with 100 rounds of my new ammo "hot off the press." Every round worked and I could feel a little less recoil. I

finished in seventh place out of 29 shooters with a raw time of just over 47 seconds for four stages. This is one of my best times to date. I am very excited and pleased with the results I was able to achieve. I expect this ammo to help me continue to be more competitive and have more-accurate follow up shots with reduced recoil. Buying all the reloading components in bulk will help me cut my cost almost in half as compared to what I was paying for factory-loaded 9mm ammo.

I hope this helps anyone who is thinking about reloading. With a bit of prep work and some research anyone can reload safely. Please read all instructions and wear your eye and ear protection while reloading. Happy Shooting!



### By Oleg Volk

Once upon a time, starting in the early 1500s, gunsmiths started making range-adjustable sights for rifles. At first, they used multiple rear sight leaves, each taller than the one before. By the mid-1850s, sliders on graduated vertical frames appeared, then vernier sights and slider-adjustable v-notches. The first scopes with simple crosshairs made of wire or spider silk were throwbacks to the earliest, single-distance open sights. With the introduction of etched reticles, integral range-compensating features finally became available in scopes.

The first reticle-based drop compensators were pre-calculated to specific combinations of rifles and cartridges, such as the SVD marksman rifle and heavy match ammunition. Ranging brackets permitted range estimation based on the height of a human target. On the US side, most of the Trijicon ACOG line has a simple and effective "tree" of crosshairs marked with ranges from 100 to 600 meters, each horizontal line matching the torso width at that distance. All these pre-calculated solutions are valid only for very specific combinations of rifles, cartridges and atmospheric conditions. For non-institutional shooters using a much wider variety of equipment, graduated reticles are made in milradians (mildots) and minutes of angle (MOA).

At first glance, these reticles are very uninformative, telling neither where to zero them nor how to adjust for drop. Looking more closely, this lack of specific constraints becomes their main

strength – adaptability to any conditions. It's possible to use the data on the ammo box or to use a ballistic calculator to estimate drop for your firearm. Absent the ability to confirm at the range, those numbers would get you close. However, the best way to actually make the dope chart is to shoot the gun at all distances of interest and record that information.

For this example, we will fire an accurate 5.56mm rifle with a 20-inch barrel, rested solidly on a support. Let's say we've fired it for groups and found that 69-grain match ammunition yields the best groups around 1 MOA. Using a scope with a MOA reticle, we zoom all the way in and zero it at 200 yards. Most scopes that do not feature zooming reticles (front focal plane) only give accurate angular measurements at full zoom. We would have to fire several shots to confirm zero because the results aren't a single hole at the exact point of aim, but an approximately 2-inch cluster centered around it.

Since zeroing and drop compensation involve a lot of numbers, we should write everything down for future reference. You might have several rifles, or yours might be loaned out to friends who should know the settings. So we note a "200 yard zero" which, with the standard 2.6-inch elevation of AR15 sights over the bore line, also means a close zero of about 50 yards. The 200-yard zero was picked because 5.56 x 45mm is a fairly flat shooting cartridge, and the highest mid-range trajectory is negligible at 1.45 inch. With the zero set, we





can start moving the same exact paper target make it a very large one – farther and farther back. Do not change the point of aim, and do shoot multiple rounds at every distance to make it easier to determine the center of every shot cluster.

At 300 yards, the drop is non-negligible at over 7.5 inches from the 200-yard mark. The cluster of holes would be around 3 inches in diameter, so long as we shoot carefully. At 400 yards, the drop is over 23 inches. At 500, nearly 50 inches – a shot aimed at the upper chest of a standing foe would drop at his feet. At 600 yards, the longest distance at which we will shoot for data, the drop from zero approaches 90 inches – that's more than the full height of an adult human. At that range, our bullets remain supersonic, so the 1-MOA dispersion should hold and amount to half a foot. Keep in mind that the numbers provided come from a ballistic calculator and could easily differ one way or another depending on the bullet shape, altitude, humidity and other factors.

Once we have our shot groups, let's measure the distances of shot clusters from the bullseye and convert inches into angular measurements. For example, the 50 inches of drop at 500 yards amounts roughly to 10 MOA of holdover. Mark that on the dope card. To make things simpler under field conditions, print out a picture of the reticle and caption the number of hash marks corresponding to 10 MOA with a legend "500 yards." Do the same for all other distances, then laminate the data sheet to your stock.

You can even make dope charts for scopes or red dots that lack ranging/drop-compensating reticles. For example, if you have a red dot with a 2 MOA reticle, it's quite difficult to compare the glowing dot to objects downrange. However, you can make a reminder chart indicating the drop from zero in inches. With a 100-yard zero, the 200-yard point of aim would be so close as to make deliberate compensation unnecessary, other than placing the dot above the bullseye rather than on it. At 300, the drop would be around 11 inches. With a typical head height being 9 to 10 inches, we can take a head in a helmet as 11 and simply adjust the aim up by the space of one head so aiming for the center of the face would get a chest hit. At 400, the drop would be around 28 inches, or over 1/3 of a typical man's height – so put the dot slightly above the head for a torso hit. At that distance, the 2-MOA dot would cover 8 inches, almost the size of the head itself, allowing verification of range estimation. Again, this data may be added to the stock as alphanumeric notes or as a body diagram with distances marked.

Even with the same rifle and ammunition, most people will find that their personal zero isn't the same as for others. The best way to make the dope card is to shoot your own rifle with your favorite ammunition – not always with the most accurate, but rather with the kind you would use for hunting or defense. Once you have the drops figured out, the hard part begins: figuring out adjustments for wind, humidity and other environmental factors. **Q** 

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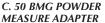
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6mm Creedmoor	O59-10315	106.00
.25-06 Remington	O59-12183	78.00
.25 WSSM	O59-11194	82.35
.260 Remington	O59-09997	78.00

.270 Winchester	O59-10822	78.00
.270 WSM	O59-18337	47.95
6.5 Creedmoor	O59-71005	78.00
6.5 Grendel	O59-19893	140.00
6.5 x 55mm	O59-11353	78.00
6.8 SPC	O59-12548	106.00
7 x 57mm Mauser	O59-11212	78.00
7mm WSM	O59-18339	64.95
7mm Rem. SA UM	O59-18338	64.95
7mm RUM	O59-18340	64.95
7mm Rem. Mag.	O59-11775	78.00
7mm-08 Remingtor	O59-12041	78.00
7.5mm Swiss	O59-09995	140.00
7.62 x 39mm	O59-12045	106.00
.30-30 Winchester	O59-29020	78.00
.30-40 Krag	O59-11835	140.00
7.62 x 54mm	O59-09994	106.00
.300 AAC Blackout	O59-12550	106.00
.300 WSM	O59-15763	78.00
.300 Rem. SA UM	O59-18341	156.00
.300 RUM	O59-18342	78.00
.300 Weatherby	O59-11354	78.00
.300 Win. Mag.	O59-12046	78.00
.303 British	O59-11691	106.00
8 x 57mm Mauser	O59-09996	78.00
.338 Win. Mag.	O59-11774	78.00
.338 Lapua Mag.	O59-21354	140.00
.458 SOCOM	O59-10320	140.00
Individual Dies: Ne	ck-Size-Only	Dies
.223 Remington	O59-10164	\$53.00
.22-250	O59-11184	53.00
.224 Valkyrie	O59-10318	71.00

00	.243 Winchester	O59-10172	53.00
95	6mm Creedmoor	O59-10317	71.00
00	.25-06	O59-11336	53.00
00	.260 Remington	O59-09993	53.00
00	.270 Winchester	O59-11806	53.00
00	7mm Rem. Mag.	O59-11392	53.00
00	.308 Win./7.62	O59-10165	53.00
95	.30-06	O59-11763	53.00
95	.300 Win. Mag.	O59-11108	53.00
95	Crimp Dies		
00	.32 S&W/H&R Mag.	O59-11747	\$27.95
00	.45-70 Gov't		
00	Powder Measure, R	Reloading Acc	essories
00	Match-Grade Mode		
00		O59-10121	
00	Large (7.5") Powde		7.0
00		O59-10123	\$16.00
00	X-Large (10") Powd		4
00		O59-10124	\$19.00
00	Powder Trickler		\$38.00
00	Stuck Case Remova		φσσισσ
00	otack case Remove	O59-12186	\$28.00
)0 )0	Specialty/Custom I		Ψ=0.00
)U )()	.50 AE	O59-14514	\$49.95
117		JJJ 11517	Ψ

(Incl: RCBS steel size, expander,

(Incl: RCBS steel size, expander,

RCBS Carbide .500 S&W Size Die only

O59-11114

O59-19923

\$49.95

seat/crimp) .500 S&W

seat/crimp)

**Dillon's Bench Wrench Fits 1" Die Lock Rings** 



characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a "naked" machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to

re-adjust dies after they're already mounted. The opposite end of our new wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8" x 14 dies.

1" Dillon Die Lock Ring O59-14067 \$1.60 5-Pack of Die Lock Rings O59-10669 4.95 1" Dillon Bench Wrench O59-10842 7.95 (Buy two or more 1" Bench Wrenches for \$7.10 each) Wrench/Lock Ring 5-Pack O59-10668 9.95

## **Grace USA Gun Care Tool Set**



This custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.

Grace USA Gun Care Tool Set

O59-10680

\$99.95

### **More Great Tools From Grace USA!**

The 9-Piece Ball-End Allen Head Screwdriver Set includes the following sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 3.5 mm. Each is constructed of US 8650 Chromium-Vanadium steel alloy and is proudly Made in USA!

Ball-End Allen Set O59-15063 \$49.95

The **7-Piece Steel Roll Pin Punch Set** includes the following sizes: 1/16", 5/64", 3/32", 1/8", 5/32", 3/16", and 7/32". Each is proudly Made in USA!

Roll Pin Punch Set O59

O59-15065 \$39.95

### **Bondhus Hex Key Sets**



### Secure Firearms Products Recoil Spring Tester



Secure Firearms Products' Universal Spring Tester will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

O59-15305 \$39.95

### 10-8 Performance Armorer Tool



O59-15434 \$7.95



### **Grace USA Gunsmith Hammer and Punch Sets** 8 oz. Brass Hammer **O59-14969**

 16 oz. Brass Hammer
 O59-15069
 18.95

 Brass Punches (8-Pc.)
 O59-14968
 31.95

 Steel Punches (7-Pc.)
 O59-15070
 31.95

8 oz. Brass Hammer & 8-pc. Brass Punch Set

O59-21655 39.95



The Tru-Weight Trigger
Tension Scale has a range
from eight ounces to eight
pounds. A unique weight
indicator remains at the
exact point of trigger
release, making it easier to
read your trigger pull pres-

O59-14838 \$26.95



\$14.95

## <sup>54</sup> The National Target Company, Inc. Targets

Pistol Targets: 100 per package		
NRA Paper D-1 "Tombstone" Target 23"x35"	O59-18388	\$44.00
IDPA Paper Practice Target 22"x34"	O59-15735	39.95
USPSA/IPSC Paper Practice Target 22"x35"	O59-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5"x12"	O59-15832	12.00
Competition 50 Foot SLOW FIRE 10.5"x12"	O59-15831	12.00
Competition 25 Yard SLOW FIRE 10.5"x12"	O59-13096	12.00
Police B-34 (Silhouette) 25 Yard 14"x24"	O59-13163	17.00
Police BH-21 (Silhouette) 25 Yard 22.5"x35"	O59-10094	37.00
Competition 25 Yard RAPID FIRE 21"x24"	O59-12839	24.00
Competition 50 Yard SLOW FIRE 21"x24"	O59-10041	24.00
Police B-27 (Silhouette) 50 Yard 22.5"x35"	O59-10670	37.00
Rifle Targets: 100 per package		
Small Bore Rifle 100 Yard 14"x14"	O59-12430	\$11.00
High Power 200 Yd. 21"x24" (600 Yd. reduced)	O59-12650	46.00
ST-4 100 Yard Precision Rifle Target 15"x17"	O59-13679	16.00
Replacement Center 100 per package		
Pistol 25 Yard B8P Repair Center 10.5"x10.5"	O59-12676	\$7.00
200 Yard Rifle Repair Center 12.75"x12.75"	O59-15830	20.00
See Hit Targets 12 per package		
SH-B8CRC Pistol 25 Yard Repair Center 10"x10"	O59-16328	\$9.00
SH-H-1 8 Inch Sighting Target 10"x10"	O59-16329	9.00
Target Pasters		
Black, Self-Adhesive, 500 ea.	O59-16304	\$3.50
Buff, Self-Adhesive, 500 ea.	O59-16309	3.50
Brown, Self-Adhesive, 500 ea.	O59-16310	3.50
White, Self-Adhesive, 500 ea.	O59-16313	3.50
Orange, Self-Adhesive, 500 ea.	O59-16327	3.50
,		



One Target Stand O59-18237 \$49.95 A Pair of Stands O59-74493 91.95



below attached to Target Stand - not included. Works only with Hartman target stands.) O59-11697 \$26.99



A Pair of Target Spikes

> O59-11393 \$26.99





'UFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds.

O59-15773

\$19.95

\$24.95

\$14.95

### **D•WIPE Towels ESCA TECH, INC.**

 WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5"x 8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces.

40 Soft Towels O59-19916

\$4.95



riginal D•LEAD Hand Soap quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.

O59-19915



8 Oz. Bottle

\$2.95



### Gunslinger Spring Kits

From Lee Fisher, one of the premier "cowboy gunsmiths."

Colt & clones \$26.95 O59-20510 Ruger Blackhawk/Vaquero O59-20511 \$24.95

Rossi/Navy Arms 92 lever guns O59-20513

Stoeger IGA shotgun O59-20514



THE STINGER: Comtech's own personal defense device. Designed to act as a "force multiplier," it's like having the punching power of a karate master instantly! There's really nothing like it for easy carry and access. It passes unnoticed by 90 percent of people who see it. Yup, just another "keychain device" to most, and yet it works so well when needed. You deserve a Stinger today!

O59-19495 \$9.95

### **Arredondo Accessories' Multi-Gun Chamber Flags**



Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

O59-15485 \$11.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

## ElZetta

Tactical Flashlight Mounts

Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

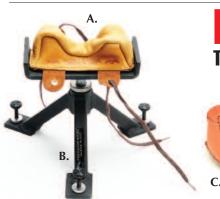
The **NEW Elzetta ZRX Tactical Flashlight Mount** is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount ZSM Tactical Shotgun Mount ZRX Tactical Flashlight Mount

O59-12020 O59-18050 O59-15487

\$29.95 39.95 35.00

55 ZFH1500 Flashlight Mount for AR15s **ZSM Tactical Shotgun** Flashlight Mount **ZRX Tactical** Flashlight Mount



## TEKTOR M The Original Leather Sandbag\* Rifle Rests

D.

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won't break if dropped (Owl Ear Front Bag sold separately).

A. Front Bag O59-10880 \$24.00 B. Rifle Rest O59-10883 63.00 C. Std. Front Bag **O59-10881** 31.00 D. Rear Bag O59-10882 34.00

\*Sand not included.

ecome a master at **D**using a Mil Dot reticle with this ballistic slide rule! Comes with a 24page instruction manual. O59-14762

### **Viking Tactics V-TAC MK1 Sling**



'iking Tactics' V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

Viking Tactics Sling for CAR-15 Viking Tactics Sling for FN-FAL/HK-91 O59-11962

O59-11961 \$34.95

40.00

### California Competition Works' Moon Clip Loading/Unloading Tools & Carriers











Inset: Replacement mandrels for Moonload ("B" above). Colors vary according to diameter.

O59-33400

A. Demooner Tool	O59-18169	\$16.95
B. MoonLoad/Unload 8-Shot .357	O59-19490	39.95
MoonLoad/Unload 6-Shot .45	O59-19489	39.95
(Works with #16510 8-shot EDM .38/.:	357 moon clips o	n Pg. 57)
.483" Repl. MoonLoad Mandrel	O59-33395	8.00
.493" Repl. MoonLoad Mandrel	O59-33396	8.00
.510" Repl. MoonLoad Mandrel	O59-33397	8.00
.530" Repl. MoonLoad Mandrel	O59-33398	8.00
.538" Repl. MoonLoad Mandrel	O59-33399	8.00

.590" Repl. MoonLoad Mandrel
.596" Repl. MoonLoad Mandrel
.620" Repl. MoonLoad Mandrel
.649" Repl. MoonLoad Mandrel
C. 6-Shot Mn. Clip Holder (2 ea.)
D. Blued .45 ACP Mn. Clips (10 ea.)
Stainless .45 ACP Mn. Clips (10 ea.)
E. 10mm Moon Clips (10 ea.)
F. 8-Shot .357 Moon Clips (10 ea.)

O59-33401	8.00
O59-33402	8.00
O59-33403	8.00
O59-18173	17.90
O59-18183	9.80
O59-18280	10.50
O59-18184	11.20
O59-19228	19.95

8.00

## **Vorth Mounta** Speed Loader Hold

Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similarsized speed loaders.

"K-Frame" Model O59-21900 \$35.00 "L-Frame" Model O59-21914 \$35.00



## TK Custom **Moon Clips**

Chiappa Rhino 9mm/.40 S&W (10 Pk) Chiappa Rhino .38/.357 (10 Pk) N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk) L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10) S&W N-Frame .45 ACP 6-Shot (10 Pk) S&W N-Frame .45 ACP EDM 6-Shot (10) S&W L-Frame .38/.357 7-Shot (10 Pk) S&W L-Frame .38/.357 6-Shot (10 Pk) S&W J-Frame .38/.357 5-Shot (5 Pk) S&W K-Frame .38/.357 6-Shot (10 Pk) S&W N-Frame .38/.357 8-Shot EDM (10) N-Fr. .38/.357 8-rd. EDM Starline ONLY(10) S&W N-Frame .38/.357 8-Shot (Blue) (10)



O59-12040 \$65.00 O59-12043 65.00 O59-12044 39.95 O59-12057 39.95 O59-12058 19.95 O59-12059 74.95 O59-12065 64.95 64.95 O59-12066 O59-12088 32.50

64.95

64.95

64.95

39.95

Grips

\$79.95

## **S&W Revolver** Front Sights

Pin-In Front Sight - \$28.00 .250" high, red O59-18379 .250" high, green O59-18380

.300" high, red O59-18381 .300" high, green O59-18382 Pin-In Front Sight - \$44.95 .250" high, Gold Bead O59-18565

.300" high, Gold Bead O59-18566

"Classic" Slip-In Sight - \$35.00 .250" high, red O59-18375 .250" high, green O59-18376 .300" high, red O59-18377 .300" high, green O59-18378 "Classic" Slip-In Sight - \$44.95 .250" high, Gold Bead O59-18567 .300" high, Gold Bead O59-18568

### W.C. Wolff Co. Revolver Springs

(Hammer/Trigger Return Springs) Ruger GP-100

\$10.50 O59-11367 SP-101 O59-12598 9.50 S&W I Frame

O59-12189 9.00 (Mainspring/Rebound Springs) S&W K.L.N (standard)

O59-15073 S&W K,L,N (reduced power)

O59-15072 15.00



O59-12090

O59-12091

O59-12092

O59-12093

S&W N-Fr. Rd. Butt O59-11324 N-Fr. Sq. Butt O59-11325 K, L-Fr. Rd. Butt O59-11327 K, L-Fr. Sq. Butt O59-11326



Apex Tactical Specialties S&W J-Frame Duty/Carry Spring Kit S&W Revolver Frame-Mounted Firing Pin O59-21888

O59-14309 \$25.95 15.95



S&W Revolver Thumb Latch fits K, L, and N-Frames O59-19921



S&W N-Fr. Rd. Butt K, L-Fr. Rd. Butt

O59-12141 O59-12140



## TUFF PRODUCTS QUICKSTRIPS

**TUFF QuickStrips** are available for a variety of revolver calibers from .17 HM2 to .500 Linebaugh.

\$8.50 for a	package of 2.
.22 LR-Mag./.17HM2-HMR (10 rd.)	O59-11737
.32/.327/9mm (8 rd.)	O59-11738
.38/.357/.40/10mm (5 rd.)	O59-11740
.38/.357/.40/10mm (6 rd.)	O59-11741
.38/.357/.40/10mm (7 rd.)	O59-27083
.38/.357/.40/10mm (8 rd.)	O59-11742
.41Mag./.45 ACP (6 rd.)	O59-11748
.45 Auto Rim (6 rd.)	O59-11751
.44 SpMag./.45 Colt/.460 S&W/.410 Shotshel	ll (6 rd.)

(6 rd.) **O59-11750** 

## California Competition Works<sup>57</sup> **.22 LR Speedloader**









California Competition Works' 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

msertion into speculoaders.		
CCW Model 617 Speedloader	O59-12623	\$34.95
Model 617 Speedloader Handle	O59-43385	10.00
CCW .22 LR 120 Rd. Loading Block	O59-12627	49.95
CCW .22 LR 240 Rd. Loading Block	O59-12599	100.00



I 've tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – Mark Pixler

N-Frames & 7-Shot L-Frames

O59-21883

\$130.00



### **Safariland Competition Gear for Revolver Enthusiasts**



002 "Cup Challenge" \$69.95 6" S&W K,L,N; Std. bbl. O59-17788 333 "Speedloader Holder" \$34.95 S&W K-Frame O59-12411 S&W L-Frame O59-13087 "Competition Speedloaders" \$19.95 S&W K-Frame O59-13224 S&W L-Frame O59-13117 Revolver "Speedloaders" \$11.95 S&W J-Frame (5-Shot) O59-12405 S&W K-Frame O59-13104 S&W L-Frame O59-13074 "Speedloader" Holders \$9.95 Sm./Med. Fr. O59-10340 "Speedloader Loading Blocks" \$24.95 S&W K-Frame O59-12262 S&W L-Frame O59-12878

## <sup>58</sup> Performance Parts for Your GLOCK® Firearm



GLOCK® Factory Origi	nal Parts:	<b>Wolff Spring Co. Parts for GLOCK firearms:</b>			
A. Extended Mag Release (Small Frame)	O59-18569	\$9.95	Competition Spring Set	O59-11524	\$9.95
B. Extended Slide Release	O59-18570	19.95	Trigger Return Spring 3-Pack	O59-11818	7.99
C. Striker Cups (The ones you always lose	.) O59-19325	4.95	X-Tra Power Trigger Rtn. Spr. 3-Pk.	O59-15558	7.99
D. Striker Channel Liner	O59-18881	9.95	Guide Rod, GLOCK 17, 22, 31	O59-11356	24.95
Lone Wolf Distributors' Parts fo	r GLOCK firea	ırms:	Guide Rod, GLOCK 19, 23	O59-11435	24.95
E. Extended Mag Release (Large Frame)	O59-19115	4.99	Guide Rod, GLOCK 20, 21	O59-11352	24.95
F. Extended Take-Down Lever	O59-19114	9.95	Recoil Spring, 12#	O59-11420	7.99
G. 3.5# Trigger Stop Connector	O59-16501	14.95	Recoil Spring, 14#	O59-11418	7.99
Extended Slide Stop	O59-22299	15.99	Recoil Spring, 15#	O59-11419	7.99

### BUTTON RIFLED, THREE-STAGE HONED BORE



<b>Lone Wolf I</b>	Distribu	tors' A	lfaWolf	Replace	ment	Barrels
CL O CK 47 0		I (DI	L		400 = 0	4400

GLOCK 17 9mm Barrel (Black)	O59-43350	\$139.95
GLOCK 19 9mm Barrel (Black)	O59-43352	139.95
GLOCK 22 .40 S&W Barrel (Black)	O59-43354	139.95
GLOCK 22/31 9mm Conv. Bbl. (Black)	O59-43356	139.95
GLOCK 23 .40 S&W Bbl. (Black)	O59-43358	139.95
GLOCK 23/32 9mm Conv. Bbl. (Black)	O59-43359	139.95
GLOCK 26 9mm Barrel (Black)	O59-43361	139.95
GLOCK 27/33 9mm Conv. Bbl. (Black)	O59-43363	139.95

### DESIGNED FOR LEAD, PLATED, OR JACKETED AMMUNITION



### Lone Wolf Distributors' AlfaWolf Threaded

Replacement Barrels (Thread Prote	ctors ARE inc	luded)
GLOCK 17 9mm 1/2"x28 Bbl. (Black)	O59-43351	159.95
GLOCK 19 9mm 1/2"x28 Bbl. (Black)	O59-43353	159.95
GLOCK 22 .40 S&W 9/16"x24 Bbl. (Blk.)	O59-43355	159.95
GLOCK 22/31 9mm Conv. 1/2"x28 Bbl.	O59-43357	159.95
GLOCK 23/32 9mm Conv. 1/2"x28 Bbl.	O59-43360	159.95
GLOCK 26 1/2"x28 Bbl. (Black)	O59-43362	159.95
All AlfalMalf barrels are proudly n	nada in the LIS	Λ

### **Arredondo Accessories Mag-Cleaning Brush**



rredondo Accessories' Magazine-Cleaning Brush is ideal for that little job we all dread (avoid?)! No excuse, Sir!

O59-19257 \$11.95



Lone Wolf Distributors' Ultimate Adjustable Trigger 9mm/.40 Cal. GLOCK O59-43375 \$74.95 10mm/.45 ACP GLOCK O59-43376 74.95



### **Lone Wolf Distributors' Slide-Completion Kit**

9mm GLOCK	O59-43367	\$84.95
.40 Cal. GLOCK	O59-43366	84.95
10mm GLOCK	O59-43364	84.95
.45 ACP GLOCK	O59-43365	84.95



059-43374 \$12,49



ngages the slide lock and provides a mechanical advantage making slide removal easier and faster. For those with large fingers, small fingers, tired fingers, anyone looking for a way to simplify the removal of your GLOCK® slide. O59-19527



## California Competition Works <sup>59</sup>

**Enlarged Magwells for GLOCK® Pistols** 



GLOCK® 17, 19, 22, 23 GLOCK® 20, 21

O59-12523 \$46.00 O59-12525

46.00



\$11.95

For Pre-Gen 4 GLOCKs

GLOCK® Models 17,19,20,21,22,23 (fit may O59-18161 Model 21SF O59-19925 Models 26,27,33 O59-10235 Model 30 O59-10648

For Gen 4 GLOCKs w/o Backstrap

Models 17,18,19,22,23,24,25,31,32,34,35 O59-12179 Models 20,21,41 O59-12180 Models 26,27,33 O59-60900 O59-60899

### PEARCE GRIP, INC.



O59-18590

Grip extensions do not alter mag. capacity. GLOCK® 26/27 O59-10346 G29 (10 rd.)/30 (9 rd. opt. mag.) O59-10355 O59-10356 G30 (10 rd. mag. only) Kel-Tec P11/Taurus PT111 O59-18586 Springfield XD (9mm/.40 only) O59-18587 Springfield XD-S O59-15286 Mag. extensions add additional capacity O59-18589

oped an integrated system to disassemble and clean all GLOCK® magazines without marring, gouging, or damaging the metal liner. Quickly removes dirt, dust, powder residue and grime! Standard Mags O59-20910 \$21.95

O59-20911 Large Mags

'leaning your GLOCK® magazines has

never been easier! GTUL has devel-

## **GLOCK® Mags**



G-17	O59-11363	\$39.95
G-19	O59-15806	39.95
G-21	O59-15807	39.95
G-22	O59-11958	39.95
G-23	O59-11960	39.95
33-Rd. 9mm	O59-18806	39.95
G-42, 6 rd.	O59-10313	29.95
G-43, 6 rd.	O59-10312	29.95

### *Arredondo* Accessories

GLOCK® 10mm/.45 ACP (+2)

G27/33 (+1)

+5 Mag Extension for MagPul **PMAG 17 GL9** \$23.95 O59-33404





## **MAGPUL Magazines for GLOCK® Pistols**





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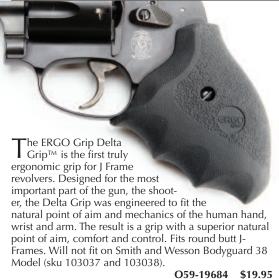


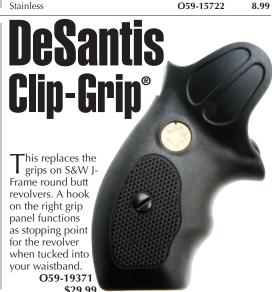
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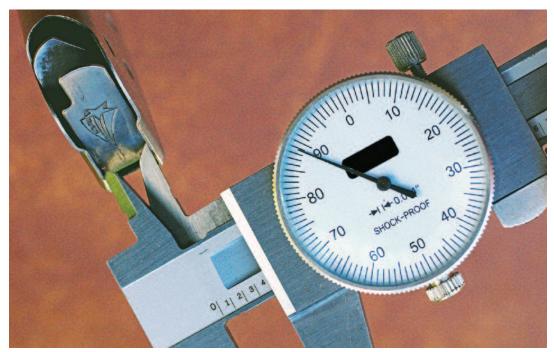
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## **HOW TO AVOID 1911**



### **By Duane Thomas**

There is a word I love: labile. I first heard it during a phone conversation with USPSA Grand Master and famous pistolsmith Bruce Gray. So, of course, I played it off like I knew what he was talking about, then as soon as we hung up, I rushed to the dictionary to discover the meaning of this wonderful new word. "Labile" means "prone to degradation" or "vulnerable to change in a negative sense." Sadly, the magazine for the singlestack 1911 .45 has proven, historically, to be a fairly labile part of the system, vulnerable to the phenomenon called "lips spread." In this article we'll discuss what that is, why it's bad, and how to avoid it.

### WHY IT HAPPENS

There was a time that the emphasis in reloading practice was to reload an autopistol before it ran dry. The theory being one of the great advantages of the autoloader over the revolver was you didn't have to open up the gun and disable it in order to reload, you could keep a round in the chamber while reloading, thus the gun would still be fireable in case you got rushed during the reloading process. Tactical doctrine is downstream from competition, and that's how it was done in IPSC (which in the United States eventually became USPSA), and still is.

Eventually – and this took decades – we noticed there had never been a single instance of a person needing to fire a chambered round out of an autopistol while being charged during a speed-

load, and some people started asking, "Why am I dumping perfectly good ammo out of the gun in the middle of a fight, when I could be using it to fight with?" In recent years, because of the popularity of IDPA, which has been perceived by many as more "real world" than IPSC/USPSA, and in which the slide forward speedload is outlawed, the doctrine has changed to firing the gun until it's completely empty, then reloading from slidelock.

I'm not here to discuss the virtues and vices of the slide-forward speedload versus the slidelock reload. For our purposes here it's worth noting, however, that doing a slidelock reload is much harder on magazine feed lips than doing a slide forward speedload. When doing a slide-forward speedload, upward movement of the cartridges in the magazine is retarded when the top cartridge butts up against the underside of the slide. With the slide locked to the rear, by contrast, the cartridges "bounce" in the magazine, and the top cartridge batters the feed lips, which eventually spread.

### WHY IT'S BAD

With use, especially if you practice a lot of slidelock reloads, over time singlestack 1911 magazine feed lips spread. Eventually you wind up experiencing a very bad, very distinctive malfunction: you fire the chambered cartridge, the next round in the magazine "floats" halfway up THROUGH the feed lips, and you wind up with the cartridge held in a vice, pinched between the feed lips at its widest point, and the slide held

## .45 MAG LIPS SPREAD

back by the breech face butting up against that unmoving cartridge. This is a horrible malfunction because a tap-rack-bang drill won't fix it. You have to manually lock the slide to the rear to relieve forward pressure on that stuck cartridge which is pinning the magazine in the gun, remove that magazine, and insert a new mag then drop the slide, before you can get the gun back up and running again. This takes time you might not have in a fight. As John Farnam has commented, "Losers in gunfights don't generally run out of ammo, they run out of seconds."

The Smith & Wesson Model 39 was notorious for this, once you got some real wear on the magazines, but by far the weapon to experience it mostly commonly has been the 1911. Mostly because it's a very popular gun. This is particularly common in .45s, because of the weight of those big, heavy cartridges pounding the feed lips. The problem gets worse with the extra-capacity 8rounders, and worse still with the extended 10rounders.

### HOW TO AVOID IT

The easy answer to this problem is to monitor your magazines' feed lips dimensions with a dial caliper, and when they get to a certain point, cease using that magazine. So, what is the maximum acceptable feed lips width for a singlestack 1911 .45 magazine? Why, I'm glad you asked! This is a topic on which you will find no information on the Internet. None. I know, I checked. On the other hand, if you're me, of course that means you just call up the magazine makers and ask. They'll be happy to tell you. At least they were me.

Let's begin by recognizing there are, basically, two types of 1911 .45 magazine feed lips configurations, "hardball feed lips" where the feed lips travel away from each other at an angle, and "semi-wadcutter feed lips" where they travel parallel to each other then open up. Hardball feed lips were the original design, and as the name would indicate, do not work well with semi-wadcutters or hollowpoints. By contrast, semi-wadcutter feed lips can work well with hardball, semi-wadcutters and hollowpoints. For this reason, unless we're talking a repro mag, magazine makers these days produce singlestack 1911 .45 magazines with semi-wadcutter feed lips. This is good for another reason: having the feed lips parallel to each other makes it easy to measure their width.

A brand-new singlestack 1911 .45 magazine – granted there can be variance from maker to maker, and magazine to magazine – will typically have feed lips with a width somewhere in the high .37-something inch to low .38-something inch range. I have found .378" to be fairly common. Over time, as the feed lips spread, you're still good with anything in the .38-something to .39-something-inch range. I will not use a 1911 .45 magazine once the feed lips dimensions spread to .400" or above. Although I developed this rule myself, I have had it verified by the folks at Chip McCormick Corporation this is a good approach. Even though, at .400" the magazine will still work, at this point the metal has become fatigued, the feed lips are spreading, and serious problems are

just around the bend if we continue using that

magazine.

Exception: feed lips on the new CMC rail mags (see Page 69) tend .400-ish, which might lead one to think trouble is imminent. Not so. The CMC rail mags' reinforced feed lips mean that, although the cartridge still presents and feeds like a conventional magazine, the area of the feed lips that actually touches the cartridge is farther down inside the tube. Even though the very top of the tube, what we would normally think of as the feed lips, is wider than on the typical new 1911 .45 mag, that doesn't really signify with the new design.

According to CMC, in their testing the reinforced feed lips never spread. Even when deliberately abusing a 10-round magazine by slamming it, fully loaded, into a slidelocked autopistol, as hard as possible, over and over again until the mag tube *per se* spread to the point the magazine wouldn't even fall out of the gun when they punched the mag release button, the feed lips dimensions stayed the same and the magazine still fed perfectly.

Not saying I'm going to dump the dozens of singlestack 1911 .45 magazines I already own, and re-equip with nothing but CMC rail mags. Honestly, if you only run 7- or 8-shot magazines, and monitor the feed lips dimensions, you should never have a problem. Having said that, I will also say if I were in the market for 10-round 1911 .45 magazines, I'd be looking hard at CMC rail mags.

**SUMMARY** 

With conventional magazines, you can't really avoid 1911 .45 magazine feed lips spread. For whatever reason, and in my experience it's not a "this maker is better than other makers" situation, it's more "this individual magazine just happens to last forever," certain individual magazines do seem to avoid lips spread...well...forever. I have 1911 .45 magazines I've been using for 20 years, and their feed lips dimensions are still well within usable limits. Then I've had other magazines where the feed lips have spread beyond acceptable limits with much less use. But, having reading this article, now you know how to monitor this situation yourself, and avoid it becoming a real problem. Because it really sucks when your 1911 .45 that never malfunctions suddenly malfunctions, badly.

Duane's website is Self-Defense-Handguns.com.

### 64 **Dillon Ammunition Roxes**

Description	Stock #	Each	10 ea.	Case(Qty.)	
9mm (50 rd)	O59-13784	\$1.58	\$13.50	\$58.00(50)	
9mm (100 rd)	O59-13645	1.81	15.40	66.00(50)	
.38/.357 (50 rd)	O59-13476	1.79	14.70	63.00(50)	
.38/.357 (100 rd)	O59-13766	2.20	18.80	80.50(50)	
.44 (50 rd)	O59-13568	1.79	15.30	65.50(50)	
.44 (100 rd)	O59-13680	2.92	24.90	106.50(50)	
.45 ACP (50 rd)	O59-13715	1.73	14.70	63.00(50)	
.45 ACP (100 rd)	O59-13574	2.83	24.20	103.50(50)	
Small Rifle (50 rd)	O59-13740	2.05	17.50	75.00(50)	
Medium Rifle (20 rd)	O59-13625	2.05	17.50	120.00(80)	
Medium Rifle (50 rd)	O59-13665	2.90	24.70	106.00(50)	
Large Rifle (20 rd)	O59-13647	2.01	17.20	73.50(50)	
Large Rifle (50 rd)	O59-13231	3.20	27.30	117.00(50)	

NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mauser; "9mm" series cases fit .30 Luger, 9 x 21 and .380; ".44" series cases fit .41 Mag, .44-44" series cases fit .41 mand. 40 S&W. "Small rifle" cases fit .222, .223 to 7.62 x 39 length; 20 round "medium rifle" cases fit .22 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases fit .22-250, .308 to .30-30 length; and "large rifle" cases fit .30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, O59-10446, Package of 100, \$6.95



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AkroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550/XL650 cartridge bins are 6-3/4" long x 3-

7/16" wide x 2-13/16" deep.

- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	O59-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	O59-13839	2.95	15.30	24.84
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Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools—the list is endless.

Description	Stock #	Each	5 ea.
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### Berry's Manufacturing Ammo/Storage Boxes

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Description	Stock #	Each	10 ea.	50 ea.
.500 S&W (50 rd)	O59-19243	\$2.98	\$22.40	\$97.00
NOTE:.500 S&W /	Ammo Boxes al	so fit .223.	/.243/.308	WSSM
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.45/70 (50 rd)	O59-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	O59-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	O59-19246	3.50	25.50	110.50
20 Ga. (25 rd)	O59-19248	2.24	16.80	72.50
12 Ga. (25 rd)	O59-19249	2.24	16.80	72.50
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4-3/8"x 2"x 1-5/8"	O59-19250	\$1.12	\$8.40	\$36.50
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o s#!+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (thinking fast), "I'm trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!" The Bore-tips Swabs REAL-LY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reuseable.

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un-tips® Extended Reach Firearm J Cleaning swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

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.27 Caliber Brass Jag <b>O59-10025 2.99</b> AR-15/M-16 <b>O59-1</b>	6875 \$10.95
.30 Caliber (and up) Brass Jag <b>O59-10867 2.99</b> M1-A/M-14 <b>O59-1</b>	
.38 – .41 Cal. Brass Jag	
.44 – .45 Cal. Brass Jag <b>O59-10243 2.99</b> Ruger 10-22 Standard Bbl. <b>O59-1</b>	
Brass Patch Loop Ruger 10-22 Bull Barrel O59-1	
Accepts most pistol and rifle patches O59-10737 \$2.25 Brass Muzzle Guard, .30 Cal. O59-1	
.17 Caliber Bore Brushes Nylon Gun Parts Cleaning Brush	
.17 Caliber Rifle/Nylon (ea.) <b>O59-11475</b> \$1.95 Parts cleaning brush <b>O59-1</b>	6389 \$2.25
.17 Caliber Rifle/Bronze (ea.) O59-11474 1.95 Cleaning Patches	φ2.25
Nylon Bore Brushes Packages of 1000	
.22 Caliber Rifle (ea.) <b>O59-16144</b> \$1.95 .17 cal. <b>O59-1</b>	1807 \$12.95
.243 Caliber Rifle (ea.) <b>O59-16145</b> 1.95 .2224 <b>O59-1</b>	
.270 Caliber Rifle (ea.) <b>O59-16146 1.95</b> <i>Packages of 500</i>	14155
.30 Caliber Rifle (ea.) O59-16147 1.95 .2427 O59-1	1809 \$11.95
.22 Caliber Pistol (ea.) <b>O59-16302</b> 1.95 .3035 <b>O59-1</b>	
.38 Caliber Pistol (ea.)	10.10
.40 Caliber Pistol (ea.)	1811 \$11.95
.45 Caliber Pistol (ea.)	
	1012 13.93



**B**rian Enos' Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it.

Slide-Glide Standard is for use in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+). Slide-Glide Standard O59-15571 \$7.95 7.95 Slide-Glide Lite O59-15572



icrolon UltraBlue protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

O59-75125

weet's Australian Sweet's Australian 7.62 Solvent easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

> O59-13128 \$12.95







O59-11714

**filson Combat's Elite Tactical Magazine HD +P** – "The ETM Heavy Duty/+P rated.45 ACP magazines with exclusive

stainless flatwire MAX magazine spring and time-tested ETM tube." A. (8 rd) .45ACP O59-18602 \$44.95 Elite Tactical Magazine - "The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine."

B. ETM (8 rd) .45ACP O59-12027 \$34.95 C. ETM (10 rd) 9mm O59-19463 \$34.95 Wilson Combat Magazines - "No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability

to remain fully loaded for long periods of time without damage." D. Match Magazine (7 rd) .45ACP O59-10505 \$32.95 E. WIL-ROG Mag (8 rd) .45ACP F. Officers Match Mag. (7 rd) .45ACP O59-10506 32.95 SHOK-BUFF® Recoil System - Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.

G. SHOK-BUFF System O59-18150 \$37.05 Wilson SHOK-BUFF® – A 1/10" thick poly fiber buffer between the frame and slide contact areas.

H. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov't Model O59-18148 \$5.95

23 Pound

24 Pound

**COLT OFFICERS MODEL** 

**I.** SHOK-BUFF Buffer only (6 ea.)

O59-11377

O59-12110

O59-19348

O59-19349

O59-19342 15 Pound 7.98 16 Pound O59-19343 7.98 7.98

O59-18147

\$6.95

\$9.95



## Wolff RECOIL SPRINGS

BROWNING HI-POWER					
18.5 Pound	O59-11373	\$7.25			
<b>COLT GOVER</b>	NMENT MODEL				
9 Pound	O59-11719	\$7.25			
10 Pound	O59-12193	7.25			
12 Pound	O59-12007	7.25			
13 Pound	O59-12443	7.25			
1.4 Pound	O50-12338	7 25			

16 Pound (Std.) O59-11860 17 Pound O59-12192 18.5 Pound O59-12465 20 Pound O59-12056

CZ 75B 9 Pound 10 Pound 7.25 7.25 7.25 7.25

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> > O59-11791

Wolff MAG CATCH SPRINGS

**SPRINGFIELD Magazines/1911 Guide Rod** 



Springfield XD & XDM Magazines O59-11586 \$31.95 16-Rd. XD 9mm 12-Rd. XD .40 O59-11587 31.95 13-Rd. XD Comp. 9mm **O59-11765** 29.95 29.95 O59-11764 9-Rd. XD Comp. .45 13-Rd. XD/XDM .45 O59-11585 32.95 19-Rd. XDM 9mm O59-15496 36.95 7-Rd. XD-S 9mm O59-19681 28.95 8-Rd. XD-S 9mm O59-11731 39.95 39.95 9-Rd. XD-S 9mm O59-19680 16-Rd. XDM .40 O59-19971 36.95 5-Rd. XD-S .45 O59-15234 28.95 6-Rd. XD-S .45 O59-11730 39.95 7-Rd. XD-S .45 O59-15235 39.95 Two-Piece 1911 Recoil Spring Guide Rod -Machined from stainless steel. O59-15724 \$24.95

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lar centerfire pistols and 10/22 style magazines. ST1 is for 9mm and .40 caliber Beretta, Browning, Ruger, SIGARMS, S&W, etc. In addition, the ST1

has interior rails and grooves to accommodate Colt Govern-

1911

ment magazines. O59-18607 \$10.95 ST2 is for GLOCK and Para-Ordnance magazines. O59-18608 \$10.95 ST3 handles virtually all centerfire, single-column magazines.

O59-18609 \$10.95 ST22 is for Ruger 10/22 rifles. O59-18610 \$10.95 STJR is for Ruger, Browning, Colt and High Standard .22 pistols.

O59-18611 \$3.50 800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

<b>NEW</b> Plus-2 Adapter, fits mags in red	O59-62207	\$9.95
Beretta 92 18-rd. AFC*	O59-18728	25.95
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Browning HP 15-rd. Blue	O59-18730	25.95
1911 8-rd45 ACP Blue	O59-43406	25.95
1911 8-rd40 S&W Blue	O59-43405	24.95
1911 8-rd. 10mm Blue	O59-43404	24.95
1911 9-rd. 9mm Blue	O59-43403	24.95
1911 10-rd. 9mm Blue	O59-43402	29.95
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CZ-75B 19-rd. AFC*	O59-14989	29.95
Para P-14 14-rd. Blue	O59-18733	23.95
Para P-16 15-rd. Blue	O59-18734	23.95
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S&W 59 17-rd. Blue	O59-18738	25.95
S&W 59 20-rd. Blue	O59-18739	29.95
SIG Sauer 226 18-rd. AFC*	O59-18740	25.95
SIG Sauer 228 15-rd. Blue	O59-18741	25.95
Springfield XD (not XDM) 9mm 18-rd.	O59-14988	23.99
Springfield XD (not XDM) .40 13-rd. AFC*	O59-14991	29.95
Taurus 92-99 17-rd. Blue	O59-18742	25.95
Taurus 92-99 20-rd. Blue	O59-18743	29.95
*AFC = Anti-Friction Coating		

McCormick Railed Power Mags™ feature patent pending Dual Wall Feed Rails™ that are at least twice the strength of regular feed lips. They have a patented tactical RPM™ follower, a stainless steel mag tube, an EZ clean base pad and a proven customersatisfaction policy. All CMC magazines are designed to give the pistol shooter the advantage of extra shot capacity and improved performance.



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CMC RPM 10-Rd45 ACP 1911	O59-11077	\$39.95
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XP-9 10-Rd. 9mm	O59-43261	\$39.99
Extra XP-9 Base Pad	O59-43300	\$4.99
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	O59-10311	30.99
Power Mag+.45 ACP 10-Rd.	O59-15025	34.99



## Metalform **OEM Pistol Magazines**

1911 9-rd. 9mm Blue	O59-33327
1911 8-rd40 S&W (Springfield) Stainless	O59-33329
1911 8-rd. 10mm Stainless	O59-33328

\$24.95 19.95 24.95



ARCHANGE

rchangel's OPFOR® SKS magazines feature a revolutionary steel lever release and positive grip texture for quick and easy magazine changes. A game changer - the oversized thumb lever is ergonomically located and easy to press, enabling you to perform a fast, one-

handed reload on your SKS rifle. Available in 20- and 35-round capacities.

35-Round Mag. 20-Round Mag.

O59-13012 O59-13088

\$29.95 29.95



Ruger's BX-25 magazine for the 10-22. O59-17915 \$29.95



-Products 30-Round aluminum M-16/AR-15 mag-

O59-15593 \$19.95



9mm M-16/AR-15 maga-zines. Metalform (20-Rd.) & C-Products (32-Rd.). 20-Rd. **O59-44504** \$34.95 32-Rd. **O59-49996** 29.95



Special Purchase M14/M1A 20-Round magazines. While

O59-12629 \$19.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

70 ELITE TACTICAL SYSTEMS MAGS & LOADERS



Elite Tactical Systems' C.A.M. Rifle Magazine Loader loads AR15, AK47, AK74, FN SCAR-16/17, AR10, G36, Steyr AUG, MP5, CZ Scorpion EVO, Colt SMG, UZI and more in 5.56x45/.223, 7.62x51/.308, 7.62x39, .300BLK, 5.45x39, 9mm and more.

The ETS C.A.M. Pistol Magazine Loader loads most 9mm or .40 caliber pistol magazines – including single stacks. It doesn't force rounds through the feed lips, so it won't damage magazines.

Both ETS C.A.M. magazine loaders will lift up to 10 rounds of ammo directly from an ammo tray!

ETS 30-round AR magazines have a built-in coupler that allows multiple magazines to be connected in seconds with no tools. Clip-on dust covers keep dirt and debris out during storage.

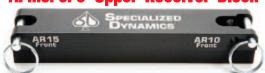
ETS magazines for GLOCK® pistols are compatible with aftermarket floorplates for GLOCK magazines, feature

special grip ribs on the floorplate to aid in extraction and are easy to disassemble for cleaning and maintenance.

### Made in USA With a Lifetime Warranty!

made in OSA with a Lifetime warranty:		
A. C.A.M. Rifle Mag. Loader	O59-10244	\$29.99
B. C.A.M. Pistol Mag. Loader	O59-10245	29.99
C. AR Magazine, 30 rd.	O59-10266	19.99
D. GLK-18 Magazine, 31 rd. 9mm	O59-10246	21.99
GLK-17-10 Magazine, 10 rd. 9mm	O59-10265	17.99
GLK-19-10 Magazine, 10 rd. 9mm	O59-10264	17.99
GLK-22 Magazine, 30 rd40 S&W	O59-10250	21.99
GLK-42 Magazine, 7 rd380	O59-10251	16.99
GLK-42 Magazine, 9 rd380	O59-10260	21.99
GLK-42 Magazine, 12 rd380	O59-10261	21.99
GLK-43 Magazine, 7 rd. 9mm	O59-10247	16.99
GLK-43 Magazine, 9 rd. 9mm	O59-10248	21.99
GLK-43 Magazine, 12 rd. 9mm	O59-10249	21.99

### **Specialized Dynamics** Armorers' Upper Receiver Block



The Specialized Dynamics AR15/AR10 Armorers' Upper Receiver Block is made from billet aluminum and holds your upper receiver securely in order to make it easier to install barrels, free-float tubes, muzzle devices, etc. One block fits AR15s and ArmaLite and DPMS platform AR10s. (Sorry, the upper receiver pictured above is NOT included.)

O59-43234 \$59.99

### **Arredondo Multi-Function Squib Rod**



This is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

O59-15250 \$12.95

## The Larry™ Pocket Work Light

The Larry™ 8 LED Pocket Work Light is the essential handyman light. 8 powerful LEDs provide 60 lumens of bright white light. The rotating magnetic clip gives you convenient hands-free lighting. The reinforced plastic body design is shock-proof and waterresistant, making the Larry™ basically indestructible.

O59-15432 \$9.99



Poppy™ – A combination 300 Lumen C•O•B lantern and 120 Lumen LED spot light. Poppy is the ideal light for indoor or outdoor use when versatility and powerful lighting are critical. Poppy easily changes from spot light to lantern with just a slide of its top, revealing a full 360° C•O•B lantern. The handle is designed to easily adjust to serve both

light modes. Note: Assorted colors, no color selection.

O59-00116 \$16.99



## Statsafe Hodular Vaulis LOGIROX 71



The SnapSafe® Modular Vaults LOCKBOX is a pry-resistant 16 gauge steel container that provides secure storage for handguns and other valuables. Meets TSA airline firearm guidelines.

Dimensions: 9.5" x 6.5" x 1.75".

O59-01044 \$19.95



# SnapSafe® Pistol Racks

Store guns in your safe or display them anywhere with these handy gun racks made in four different widths. The rack helps maximize storage space while offering a secure and balanced rack designed for compact pistols, full-size handguns, revolvers and semiautos. Their PVC coating prevents scratches or marring. Store guns right side up or upside down, depending on your preference.

Two-gun Rack measures 4.5" x 7" x 5.75" Four-gun Rack measures 9" x 7" x 5.75" Six-gun Rack measures 13.5" x 7" x 5.75" Eight-gun Rack measures 18" x 7" x 5.75"

 SnapSafe Two-gun Rack
 O59-33127
 \$8.00

 SnapSafe Four-gun Rack
 O59-33128
 10.00

 SnapSafe Six-gun Rack
 O59-33129
 12.00

 SnapSafe Eight-gun Rack
 O59-33130
 15.00







## **SnapSafe®**

SnapSafe's 30 LED Cordless Motion Sensor Light is ideal for large gun safes. 25.75" x 0.7" x 0.6"

O59-10019 \$25.99

 $S_{\text{napSafe's 20 LED Cordless Motion}}$  Sensor Light is ideal for small-to-medium gun safes. 13" x 0.7" x 0.6"

O59-10018 \$20.99

SnapSafe's Vehicle Headrest Gun Rack secures long guns behind headrest and doubles as storage for range bags, etc. Coated wire won't mar firearms.

O59-10020 \$7.99

## <sup>72</sup> KNS PRECISION, INC. AR ACCESSORIES



Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required.

O59-19927 \$9.00



en 2 Mod 2 Non-Rotating O59-33391



en ST Non-Rotating Trigger/Hammer Pins .154 Diameter.

O59-33392 \$38.00

059-33405

## AR-15 Bolt & Carrier



## KNS PRECISION, INC. AK ADJUSTABLE GAS PISTON SYSTEM

### Reduce recoil and improve accuracy

- Tune any AK for optimum suppressed use
- Shoot a wider range of ammunition types
- Reduce operating noise and "port pop"
- Decrease cyclic rate for automatic fire
- US-manufactured part for 922r compliance

\$149.00

M-14 Greaser

So THAT's how you grease that little S.O.B. (Slick-Operating Bolt, that is.) M-14/M1A Bolt Roller Greaser \$6.75 Adjustable M1/M1A **Gas Systems** 



Il Schuster Mfg. Inc. adjustable gas plugs are made in the Ú.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you're working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench). \$59.00

M1A (Pictured) O59-15405 SOCOM M1A O59-15409 M1 Garand O59-15408

59.00 40.00

## **Taylor Freelance Magazine Extensions**









Thumbscrew-and-gasket retention system allows for quick,

### Taylor Freelance Magazine Extensions

AR-15/Tavor 9mm SMG +10

This extension adds a full 10 rounds to your 32-round Colt SMG-type magazine. Works with many "stock" mag springs. NOTE: Colt SMG mags come from many different manufacturers. Colt offered at least two major types - one where the floorplate slides on from the front, and the other which slides on from the rear. TF extensions are built to work with BOTH the front-mount and rear-mount styles.

CZ Skorpion +10 • Extra length/strength spring included

O59-12378 \$49.95

easy disassembly.

GLOCK +10 O59-12379 \$59.95 Transforms Glock 31-round magazines into 41+1 round mags.

Extra length/strength spring included.

Works with stock mag spring.

· Angled floor stands the magazine straight up on a table for easier loading. SIG P320 +5 O59-12375 \$39.95

· Extra length/strength spring included.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

# **MAGPUL** UNFAIR ADVANTAGE<sup>M 73</sup>



AGPUL 30-Round polymer PMAG 30 GEN M3<sup>™</sup> AR/M4 magazines. **O59-43280** \$14.95

#### Enhanced Self-Leveling AR-15/M16 Mag Follower



MAGPUL'S Enhanced Self Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design. 3-Pk. **O59-12606 \$6.95** 



MAGPUL 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

Flat Dark Earth	
Black	
Olive Drab Green	

O59-43237 \$19.95 O59-43236 19.95 O59-43238 19.95

#### MAGPUL MAGLINK™





FOR MAGPUL .223/5.56 MAGS ONLY

\$12.95

#### **MAGPUL** QD SLING SWIVEL







MAGPUL 25-Round polymer PMAG 25 LR/SR Gen M3<sup>TM</sup> Window SR25/ M110 magazine. O59-27080 \$22.95



MAGPUL 10-Round polymer PMAG 10 AR/M4 Gen M3™ magazine. O59-33393 \$13.95



AGPUL -5 Round Limiter PMAG 20.

O59-33394 \$13.95 Pkg of 3

# 74 "The Perfect Small Parts Cleaning Accessory"



"he HYSKORE Degreezer consists of a 12" x 6" x 4-1/2" polypropylene tray with an angled drainage surface and a well with a perforated basket for holding and draining small parts. The set also includes a standard double-end nylon gun-cleaning brush. As anyone who has cleaned a gun is aware, cleaning small parts is a major challenge. Given the available technology and fixtures, the standard procedure is to use some kind of cup or similar vessel, pour in a quantity of cleaning solvent, and then pick up the parts one by one and brush them clean. The Degreezer changes all of that. Small parts and even complete trigger groups and bolt assemblies can be placed in the basket and the well filled with solvent to cover the parts and left to soak for extended periods. Then the basket can be withdrawn, draining all the parts. As a bonus, the set includes a cover with an integral holder for the brush. This means the solvent that has been contaminated by the cleaning process can be left in the well of the Degreezer (rather than returned to the bottle) with the cover in place so that it's ready to be used for the next cleaning event. The tray, cover, and basket are made from polypropylene plastic. This has been proven to be impervious to all popular commercial cleaning solutions. It will also resist kerosene, acetone, and gasoline. The Degreezer will quickly become an indispensable fixture on your workbench.

## **Hyscore Six-Gun Modular Pistol Rack**

The HYSKORE Six Gun Modular Pistol Rack is constructed from closed-cell, non-reactive foam that will not absorb moisture or react with lubricants or solvents. It has a soft, suedelike finish, but is rigid enough to offer firm support. The rest will hold six pistols with either single-stack or double-stack magazines, and can be disassembled and reconfigured to hold guns with wider or narrower grips. The modular feature of the rest also means that two or more rests can be connected together and reconfigured not only to give each gun its own "special home," but also to take maximum advantage of all available space in your safe or vault. This is easy to do using 3/16" threaded rod, washers, and hex nuts available from any home-improvement store. The rack measures 11-1/4" wide x 7-1/2" deep x 6" high.

059-10208 \$19.99



# **5.11 Tactical**All Hazards Ammo Mule



## **OPSol Mini-Clip™**

Allows the use of 12 Ga. 1.75" Birdshot, Buckshot and Slug shells. Fits 12 Ga. Mossberg 500, 590, 590A1 and Mayerick 88 models

The OPSol Mini-Clip™ was designed to give "well seasoned" and "recoil sensitive" shooters the capability of shooting the trusty Mossberg 12 Ga. platform without the usual recoil response. By using The OPSol Mini-Clip™ in conjunction with 1.75″ shotgun shells, shooters stay in the game without all of the pain. The Mini-Clip enables owners of Mossberg 12 Ga. shotguns to use Aguila Minishells reliably for training, practice, recreational or home-defense applications.



O59-10471 \$14.99



JP Enterprises (Competition Only) Low Mass Buffer JPLMB 059-12585 \$59.95



JP Enterprises .223 JP *EnhancedBolt*<sup>™</sup> Assembly JPEB-223 SAE3910 Construction O59-12586 \$124.95



Custom Stainless Bolt Carrie JPFBC-3 SP Low Mass, Stainless Finish

\$225.95

O59-12584

JP AR Speed Hammer JPSH-1A Low Mass Hammer O59-12617 \$59.95

JP Compensator
JPTRE-2 1/2" x 28 TPI
w/Exit Hole for .223
Matte Black Finish
O59-12614 \$89.95





JP Reduced Power AR Spring Set O59-12618 \$10.95

JPFC-1 .154 Small Pin Fire Control Kit w/CD-ROM Instructional Video O59-12616 \$119.95



JP Enhanced Reliability, Reduced Power AR Spring Set O59-12590 \$10.95



#### Elftmann Tactical SE Drop-In Trigger



C-MORE SYSTEMS RTS2R



Built for speed, these High Performance red dot sights will take your shooting ability to the next level. By using a single red dot as an aiming point, target acquisition is as simple as point and shoot. The unique Heads-Up-Display (HUD) design provides an unlimited field of view, while eliminating obstruction and tunnel vision common to tube-style scopes.

C-More Systems RTS2R			
6 MOA Black	O59-14518	\$419.00	
8 MOA Black	O59-14563	419.00	
C-More Systems Railway Sight			
Polymer 8 MOA Black	O59-16413	\$279.00	
Aluminum 8 MOA Black	O59-14611	329.00	
C-More Systems Tactical Railway Sight features a built-in spacer			
to co-witness with sights on flat-top AR-15s			
Polymer 8 MOA Black	O59-16511	\$289.00	
Aluminum 4 MOA Black	O59-14612	339.00	

mmon to tube-style scopes.	III	iivvuy
C-More Systems Replacement Mod	lules for Railway/Sco	out Sights
2 MOA Dot Module, Polymer	O59-14620	\$49.00
2 MOA Dot Module, Aluminum	O59-14643	49.00
4 MOA Dot Module, Polymer	O59-16415	49.00
4 MOA Dot Module, Aluminum	O59-14691	49.00
6 MOA Dot Module, Polymer	O59-16416	49.00
6 MOA Dot Module, Aluminum	O59-14696	49.00
8 MOA Dot Module, Polymer	O59-14717	49.00
8 MOA Dot Module, Aluminum	O59-14720	49.00
Railway/Scout/Tactical Battery	O59-17034	5.00
CR2032 Lithium STS/RTS Battery	O59-14721	5.00

#### J. Dewey Mfg. Co. AR-Link Cleaning Pin



ewey's AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. **O59-18599** \$14.95

#### **Emergency AR(epair) Kit**

Crucial Parts for Your AR-15



The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

O59-19460 \$19.95

## **Tac Latch**



The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for "flat-top" rifles equipped with low-mounted optics.

O59-10379 \$18.95

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# The Ruger 44 Carbine, Ruger's



#### By Chris Cerino

Growing up and living in Ohio all my life, I'd been subject to deer-hunting laws that didn't leave a lot of room for variety in the realm of gun hunting. Until recently, Ohio hunters have had little choice but to hunt with single-projectile shotguns, muzzleloaders or handguns of specified calibers and barrel length during gun season. Don't get me wrong, single-projectile shotguns are accurate and you can build a nice shotgun for deer, but they get heavy and you're still limited to those heavyrecoiling slugs. If you're a handloader for hunting and performance, you'd need to be a serious wildcatter to load precision slugs. All these choices can do the job, but rifle-hunting states have so many more options and opportunities for hunters to customize their guns.

As a young man I came across what looked like a Ruger 10/22 Carbine – that fired the .44 Magnum. How could this be? One of my favorite guns – the Ruger 10/22 – but in a .44 Magnum! The gun looks and feels just like a 10/22 until you realize that the muzzle is huge. As it turned out, it wasn't a 10/22. It was the Ruger 44 Carbine and it was the predecessor to the 10/22. It was love at first sight. When I hand one to a friend they question my excitement about the common-looking .22 until realizing that it's anything but.

Instantly falling in love, I dreamt of a day when Ohio might see fit to legalize pistol-caliber rifles for deer hunting. The idea of having a .44 Magnum in rifle platform really excited me. Oh, the options we would have if we could use pistol-caliber rifles! Lighter, more accurate and with the opportunity to handload to best optimize performance.

In 2014 Ohio made the decision to allow hunting deer with rifles that fired straight-wall pistol cartridges. The .44 Magnum was on the list of

allowable cartridges. That decision opened a whole new market for gun sales in the state and people flocked to the stores and auction sites.

Immediately I began a fevered search for my holy grail for fear that people in Ohio would snatch up the few out there. Through a bizarre twist of fate, I ended up being in possession of not one, but two of these classics. Online auction sites and an itchy bidding finger were to blame. Research, trigger time, and the inevitable disassembly and cleaning taught me a lot more about this old classic.

Ruger began work on the 44 Carbine in 1959. Specifically designed as a tight woods, short-range carbine to hunt and stalk deer, Ruger named the new creation the "Deerstalker." It was 1961 before the carbine was brought to market. It wasn't long before Ithaca Gun Company detected a conflict with the "Deerstalker" name and brought suit on Ruger. Without much ado, Ruger quickly changed the name to the 44 Carbine. The name, although lackluster, remained until 1985 when the gun went out of production.

The carbine was created from the ground up to handle the powerful .44 Magnum cartridge. To beef the gun up, Ruger opted for a solid walnut stock and a solid, machined-steel receiver. The semiauto receiver fully encloses the bolt, leaving a side ejection port where the short charging handle is easily accessible on the right side. The carbine loads in shotgun fashion and has a tubular magazine and lifter system reminiscent of the Remington 1100. The magazine holds four rounds for a maximum load of five rounds with one chambered. The recognizable barrel band of the 10/22 actually works in conjunction with a rear lug to hold the barreled action in the stock. Remove the band; pull the charging handle back about 1/4 inch and rock the action up and out.

# **Original "Pistol Caliber Carbine"** 79



Above: The solid walnut stock shows its age but also accents its beauty. The 44 Carbine's controls are all identical to any off the shelf 10/22. The Ruger 44 Carbine doesn't "resemble the 10/22" because it was created first. The 10/22 actually resembles the 44 Carbine. Right: An online search found these 44-Carbine-specific scope mounts and period optic. It's great looking and a

perfect accent to this 1980 model.

To fire the most powerful pistol cartridge in the world at that time, Ruger created a 3-lug locking bolt design to go along with the solid steel receiver. Not short on pressure or gas, a shortstroke piston is used to operate the action. Bleeding gas off the barrel, the piston pushes an action carriage to the rear causing a camming action to unlock the bolt.

It's a real fire breather, but recoil isn't bad considering the heavy load. Removing the action from the stock finds a recoil spring that wraps around the magazine tube. This recoil spring tames recoil and brings the gun back into battery, closing the action. Disassembly beyond this is not easy, so I had to resort to online Ruger manuals and internet videos to actually figure out all the nuances. And there are a few!

The 44 Carbine line was well liked and rapidly expanded. An online search for these guns leads to several versions – making me want them all. The base models look identical to the 10/22 with a brass bead front sight and folding leaf rear sight. One of mine is an "RS" model and it came with an aperture rear sight and sling swivels. The Sporter version featured a fine Monte Carlo stock while the "International" began Ruger's traditional Mannlicher style full-length wood. There's even a 25th Anniversary model.

Given the popularity of the 44 Carbine's fasthandling compact design, Ruger then created the 10/22. The 10/22 hit market not long after in 1964. Turning a popular .44 Magnum platform into a diminutive .22, half its respective size, is much easier than vice versa.

Having two of these rifles made me want to put an optic on one of them. Accessories are still available on numerous auction sites and I was able to find a set of 44 Carbine scope rings specifically made to mount on the factory drilled and

tapped receiver and barrel. I mounted a period 4x optic just for fun. It's old but it's clear and it makes the rifle look sexy.

Not only accessories, but also a whole host of replacement parts can be found for these guns. Every part you might ever need can be found online. Collectors, shooters and hunters will find it to be a fun gun to shoot, own and work on.

Through all my research on the 44 Carbine, I haven't found many complaints. There have been issues over the years of people who have found their stock to be cracked, down along the loading port. That IS a thin spot and I can't decide if it's from heavy recoil or misuse. Gas issues were problematic in the past but the advent and mass production of copper jacketed bullets remedied clogged gas ports. One of my rifles was short stroking when ejecting and loading. An Internet search led me to a post about adjusting the gas piston system. There is a long Allen screw in there that has to be set correctly in order to maximize gas flow. The post was actually from a Ruger employee who offered directions for correcting the issue. Apparently it's easy to get it out of adjustment when fully disassembling it to thoroughly clean it.

After its demise in 1985, Ruger did try to revive the 44 Carbine with a magazine-fed, gas-operated version loosely based on the Mini 14. They called it the Deerfield Carbine and it does resemble the older version minus the 10/22-lookalike style. This carbine was produced from 2000 to 2008 but I have yet to find one. From what I've seen, it does not have the old-time charm of the earlier guns.

An interesting piece of Ruger history, the .44 Carbine is something any deer hunter, hog hunter or collector would be interested in. I have yet to harvest a deer with mine, but I'm certain that – this year – it's in the cards.

# Is That All

### If the left didn't have myths,

"When your arms are

inferior to the arms

the government has,

the balance of power

tips against you."

By Alan Korwin

We've been reviewing the mind-numbing array of myths the left throws at good decent people who keep and bear arms. It's a parade of horribles that simply bounces off us; they can't understand why and you're about to learn why, in plain and simple terms.

They now have children mouthing many of their witticisms, without any depth of understanding, but that doesn't matter. There's strength in numbers, who cares if they know not what they do? "They're on our side!" cheer the democratic-socialist Bernie supporters, and others like them, Hillary's teammates, Schumer followers, people mesmerized (literally, not figuratively) by the so-called "news."

The best estimates show 100 million Americans safely keep arms in about 60 million homes. The left – a nice way to say socialists – can't stand that,

is afraid of that, and wants to undermine that. They've changed their name repeatedly to disguise their purpose. It shows through whether they're progressives, or liberals, or the it-fools-no-one label "democratic socialists" one of their flipped-out heroes has adopted.

No, if the left didn't have myths they wouldn't have anything and children wouldn't know what to cheer for – because guns aren't the problem. Just look at the catalog you're holding. It's all the evidence you need. Which of all the products in here is related to the murder rate in any democrat-controlled inner city where the murder rate fuels the numbers leftist-controlled media use to flood the so-called "news"?

The loading equipment, cleaning and maintenance supplies, enhanced-performance products, replacement parts, customizing accessories – all the goodies you crave (who can blame you, such great gear!), these have virtually nothing to do with the problem. You own magazines of whatever size, and maybe plenty of them. These aren't causing any difficulties at all. From your derringer to your most-capable firearms, legally owned firearms are not the problem. Except in the mind of the left.

The problem is gang bangers in inner cities with stolen guns, smuggled guns, and straw-purchased guns, in other words, ILLEGAL guns. It doesn't matter what kind or size of guns these miscreants have, or how much ammo they shouldn't have that

they do have. What matters is that they're armed, and shouldn't be. It's ALL illegal, but evidence proves "illegal" has no stopping power; it's law enforcement that has the desired effect.

You've heard almost no attention paid to this core point, because the gun-control promoters aren't dealing with reality. And it's not crime they want to stop, it's YOU. All the plans for disarming us, where problems don't exist, generate mythical solutions, and leave real problems untouched.

Kids whose parents put them on mind-bending drugs instead of giving them the attention and love they need to grow up as decent human beings – that matters. Kids who don't have two parents, or have dangerous ones – that matters. The leftist enemies of The American Way, some in positions of power, they can't see this, aren't exposed to it, turn blind eyes or get radically defensive when the subject arises. In their addled thoughts, instead of

reality, they make up or adopt myths to explain away the murderous scenarios that flood their eyes (only in "news" reports mind you) day and night. *It's the guns*, they convince themselves. Such people need treatment.

You buy another cool new holster, maybe Kydex instead

of leather, or finally get a ballistic nylon model. Your socialist adversaries don't know these things exist. Go to the books and DVDs section in this magalog (magazine-catalog), get some chamberloaded flags, a better set of armorer's tools, OK, OK, go out and buy another sidearm (like you really need one) and some cool knives. Which of these makes Baltimore's insane statistics any different?

You can see and grasp this reality. Freedom's enemies are trying to disarm you – instead of enforcing the law against criminals. So many Americans can't grasp that reality. I just spoke with more than a dozen at the "March for Our Lives" rally. A greater assembly of ignorance I have never witnessed. Not one could hold a conversation, make cogent statements, describe the three things they were told they support: universal background checks, ban bump stocks, more school counselors. Oh, and limit one resource officer per school (armed guard). The closest we got to dialog was a constant change of subject with nothing explained.

The progressive liberal socialist left would have you believe that you own horrific murderous weapons of war (that only police should have, a

# You've Got?

## they wouldn't have anything

disjoint none recognized). What does it mean to own a weapon of war if you're not in a war? And you never have been, and you never will be?

You at least understand that's precisely what the Founding Fathers sought – the goal was never to have the American public armed with "sporting arms." When your arms are inferior to the arms the government has, the balance of power tips against you. The goal is precisely to have a public armed and ready to fight off all enemies, foreign and domestic. This requires arms every bit as good as what officials have. To the extent that ratio has slipped, so has the balance of power – and our freedoms. It allows "officials" to push you around even more, with reduced fear of pushback.

You read articles like this, join the NRA, GOA, SAF, JPFO and a dozen other similar groups, including your local clubs (very important!), so you get the real deal. The other side, the one seeking to disarm – or subarm – you, and the rest of the nation, they have become immune to this. You can tell them, they won't hear you.

What progressives are doing, because it's mythical, is not aimed at and cannot stop crime. Their old myth of "safe" make-believe gun-free zones? Those are schools. The criminals are laughing, we would too, except it's tragically dangerous, reckless and negligent. The left keeps coalescing power in the hands of central authorities.

Many leftists do not realize it – they are merely "useful idiots," Vladimir Lenin's label for them – but this is precisely what socialists have done throughout history. Now who's a collaborator? Which country would you like as an example: The classic, Marx's Russia, or Mao's China, Castro's Cuba, North Korea, Venezuela, Bolivia, Vietnam, Cambodia...it's the same socialist story everywhere. Disarming the public makes them easy to enslave. And that's no myth.

Alan Korwin's website features plain-English books on state and federal gun laws for the public, and more common sense like you just read. He invites you to write to him or see his work at GunLaws.com, where you can get books and DVDs that help keep you safe.



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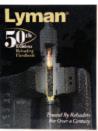
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Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. John is also an endowment member of

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The M2 Chronograph comes with sensors, screens and one two-foot mounting bracket. A nylon carrying case and tripod are available options. The CED7000 Shot Timer is a breakthrough in technology. No other timer to date offers this combination of advanced features, compact size and light weight. This is the "next generation" Shot Timer here today! Comes with a rechargeable battery with low-battery LCD indicator and a universal charger.

#### **Adjustable Target Pistol Sight**



This Adjustable Target Pistol Sight is precision machined and fits in a standard 1911 "Bomar slide cut." Yeah, the services of a gunsmith are required to cut the slide (unless your pistol already has a Bomar cut) but the results are worth it.

O59-18210 \$53.95

### **Evolution Gun Works 1911 Magwell**



EGW 1911 Magwell, Blue EGW 1911 Magwell, Stainless O59-18601 O59-18600 \$74.99 74.99

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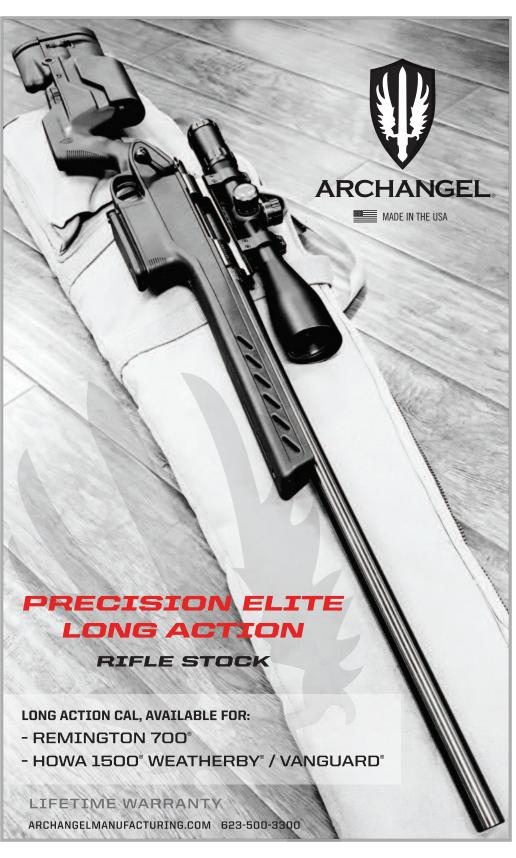
Powder Pal Funnel Pan O59-18399 \$5.95





Lyman Scale Weight Check Sets enable you to check/calibrate your scale using known weights.

A. Weight Set .5 - 60.5 Gr. **O59-15958 \$36.95** B. Weight Set .5 - 210.5 Gr. **O59-15959 48.95** 



### HYSCORE® Six-Gun Modular Pistol Rack See Page 74



Mr. Bulletfeeder by Double-Alpha **Automatic Bullet** Collator/Feeder See Page 33





### HYSCORE® The Degreezer "The Perfect Small Parts **Cleaning Accessory**" See Page 74



**KNS Precision, Inc.** 

**AK Adjustable Gas Piston System** 

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# **Cleaning System** See Page 66

See Page 72







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