Mike Dillon
1935-2016
Dillon’s RF 100 Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing

Dillon’s RF 100 Automatic Primer Filler eliminates the task of filling primer pick-up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That’s about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of $48.95 each.

Lg. Primer Filler N54-97077 $334.95
Sm. Primer Filler N54-97111 334.95
Lg. (Euro. 220v) N54-97112 344.95
Sm. (Euro. 220v) N54-97113 344.95
Sm. Conversion N54-17903 48.95
Lg. Conversion N54-17902 48.95
Nylon Packcloth Dust Cover N54-11143 14.95

FLAWLESS RELIABILITY WITH TARGET AND DUTY AMMUNITION

NEW 10RD ETM 9MM 1911 MAGAZINE
I couldn’t find the official LETTERS address. I am sure many of us with aged eyes would appreciate if the writing were larger in some areas. I enjoyed the December 2016 article on the .300 AAC Blackout. I discovered this round not that long ago, read some impressive reviews, and bought a .300 BLK RRA upper for my RRA LAR15. Unmentioned by Mr. Benz is the use of a readily available lower-tension recoil spring. I use one and the function has been flawless and I have no need for exotic magazines.

Martyn Hawkins – Oak Island, NC

Martyn, I hope you enjoy this new, larger-trim-size (and larger-print) version of The Blue Press.

Thanks for this issue of The Blue Press [December 2016], in particular the report on the Century Arms C308. Many decades back when serving in the West German Air Force, the HK G3 was the standard-issue rifle and I have vivid memories of dragging it through mud, sandy forests, swamps etc., during boot camp and NATO exercises, and although it was loaded with weak blank cartridges, one shot would clear it from all dirt and muck and it would never jam. Our American brothers-in-arms used to put duct tape on every “body opening” of their M16s just to keep the dirt out. I also want to report I fired 18,000 rounds from my GLOCK 19 without it ever having been cleaned. Not once. Not a single malfunction. Only the trigger weight increased a lot. And, all those 18,000 rounds were loaded on the excellent Dillon XL650 I use – and recommend to any serious shooter! Keep up the good work!

Bernie Engl – Bernie.engl@gmail.com

Dillon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for “Dillon Precision” at either the iPhone App Store or Google play.
√ Safe-to-shoot
√ Tactical skills building
√ Immediate feedback

Gravity Plate Rack

Double Tap Dueling Tree

Spartan Tactical

Salute Popper

Odin’s Eye
Easily identify shot placement without needing a spotter.

Save 15% - Use DILLON2016 at checkout
See more Target Systems at
WWW.SALUTETARGETS.COM
Which Dillon is Right for YOU?

**Square Deal B**
Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.

**RL 550B**
The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

**XL 650**
Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

**Super 1050**
Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

## Dillon Progressive Loading Machines: Facts & Figures

<table>
<thead>
<tr>
<th>COST</th>
<th>SQUARE DEAL B</th>
<th>RL 550B</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
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<tbody>
<tr>
<td>Base price</td>
<td>$404.95</td>
<td>$459.95</td>
<td>$579.95</td>
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<td>Caliber Conversion price range</td>
<td>$88.95-98.95</td>
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<th>RATE</th>
<th>SQUARE DEAL B</th>
<th>RL 550B</th>
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<tr>
<td>Cyclic rate (Rounds per hour)</td>
<td>300-500</td>
<td>400-600</td>
<td>500-800**</td>
<td>1000-1200</td>
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<tr>
<td>One hour production rate</td>
<td>350</td>
<td>500</td>
<td>800**</td>
<td>1000</td>
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<td>Caliber change time</td>
<td>10 min</td>
<td>5 min</td>
<td>10 min</td>
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<th>FEATURES</th>
<th>SQUARE DEAL B</th>
<th>RL 550B</th>
<th>XL 650</th>
<th>SUPER 1050</th>
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<tr>
<td>Number of stations</td>
<td>4</td>
<td>4</td>
<td>5</td>
<td>8</td>
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<tr>
<td>Auto index</td>
<td>yes</td>
<td>no</td>
<td>yes</td>
<td>yes</td>
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<tr>
<td>Auto Casefeeder</td>
<td>no</td>
<td>optional</td>
<td>optional</td>
<td>standard</td>
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<tr>
<td>Uses standard (7/8” x 14) dies</td>
<td>no</td>
<td>yes</td>
<td>optional</td>
<td>standard</td>
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<tr>
<td>Powdercheck System</td>
<td>no</td>
<td>no</td>
<td>yes</td>
<td>yes</td>
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<tr>
<td>Primer Early Warning System</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
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<td>Failsafe Powder System</td>
<td>standard</td>
<td>standard</td>
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<tr>
<td>Separate Crimp Station</td>
<td>yes</td>
<td>yes</td>
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<th>SQUARE DEAL B</th>
<th>RL 550B</th>
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<tr>
<td>Primer magazine capacity</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>100</td>
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<tr>
<td>Casefeed capacity (.38/.223)</td>
<td>N/A</td>
<td>N/A</td>
<td>600/500</td>
<td>600/500</td>
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<tr>
<td>Shipping weight</td>
<td>17 lbs.</td>
<td>25 lbs.</td>
<td>36 lbs.*</td>
<td>66 lbs.</td>
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<tr>
<td>Height required above bench***</td>
<td>34 in.</td>
<td>35 in.</td>
<td>44 in.</td>
<td>43 in.</td>
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<tr>
<td>Benchtop overhang required***</td>
<td>1-3/4 in.</td>
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<td>None</td>
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<tr>
<td>Pistol</td>
<td>.32 S&amp;W - .45 Colt</td>
<td>All common</td>
<td>All common</td>
<td>All common</td>
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<tr>
<td>Rifle</td>
<td>N/A</td>
<td>All common</td>
<td>All common</td>
<td>.223 - .30-06</td>
</tr>
</tbody>
</table>

*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.
Dillon’s HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

### Dillon Hearing Protectors

<table>
<thead>
<tr>
<th>Product</th>
<th>Code</th>
<th>Price</th>
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<tr>
<td>HP1 (NRR 21) Electronic Hearing Protector, Blue</td>
<td>N54-10157</td>
<td>$135.00</td>
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<td>HP1 Electronic Hearing Protector, Black</td>
<td>N54-10156</td>
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<td>HP2 (NRR 21) Non-Electronic Hearing Protector, Blue</td>
<td>N54-10361</td>
<td>$19.95</td>
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<td>HP2 Hearing Protector, Black</td>
<td>N54-10360</td>
<td>$19.95</td>
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<tr>
<td>HP1/HP2 Replacement Ear Cushions</td>
<td>N54-19022</td>
<td>$10.00</td>
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<tr>
<td>Hearing Protector Belt Clip</td>
<td>N54-13020</td>
<td>$3.29</td>
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</table>
STANDARD FEATURES:

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime “No-B.S.” Warranty
- RISK FREE 30-Day Trial!

All for ONLY...

$404.95*

"SDB" Stock Numbers

.32 S&W Long/H&R Magnum*
N54-16815 $434.95

.380 ACP  N54-20053
.38 Special  N54-20102
.357 Magnum  N54-20103
.38 Super  N54-20099
.38 Super Comp  N54-20115
9mm  N54-20104
.40 S&W  N54-20787
10mm  N54-20643
.41 Magnum  N54-20054
.44 Special  N54-20105
.44 Magnum  N54-20052
.44-40 Winchester  N54-21036
.45 ACP  N54-20101
.45 Colt  N54-20051
.45 GAP  N54-20098
.45 S&W Schofield  N54-20418

SDB DVD
Instruction Manual
N54-19482 $19.95

Total price as pictured here
with optional accessories: $583.75

SDB Strong Mount  N54-22223 $65.95
Low Powder Sensor  N54-16106 $41.95
Bullet Tray  N54-22214 $42.95
Tool Holder w/Wrench Set  N54-19441 $27.95
**A. SQUARE DEAL 'B' CONVERSION KITS**
Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/powder funnel, seat die, crimp die, shellplate and locator buttons.

- .32 S&W Long/H&R Mag. N54-16774 $98.95
  (.32 S&W Requires X-Small Powder Bar  N54-20780 $29.95)
- .38 ACP N54-20246 88.95
- .38 Special N54-20240 88.95
- .357 Magnum N54-20240 88.95
- .38 Super N54-20229 88.95
- .38 Super Comp N54-20275 88.95
- 9mm N54-20241 88.95
- .40 S&W N54-20469 88.95
- 10mm N54-20469 88.95
- .41 Magnum N54-20247 88.95
- .44 Special N54-20242 88.95
- .44 Magnum N54-20242 88.95
- .44-40 Winchester N54-21035 88.95
- .45 ACP/.45 GAP N54-20123 88.95
- .45 Colt N54-20248 88.95
- .45 S&W Schofield N54-20417 88.95

**SQUARE DEAL 'B' DELUXE QUICK CHANGE** (Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand.

- 'SDB' POWDER MEASURE
  N54-62256, $127.95
  N54-20001, $81.95

**B. SQUARE DEAL 'B' TOOLHEAD**
Extra toolheads keep all your adjustments the way you left them.

- N54-20113, $32.95

**C. SQUARE DEAL 'B' TOOLHEAD STAND**
Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

- N54-62225, $25.95

**D. SQUARE DEAL 'B' BENCH WRENCH**
The Square Deal Bench Wrench has the correct sizes for Square Deal “B” die adjustments.

- N54-19970, $8.95 each. Buy two or more, $8.10 each.

**E. CARTRIDGE CASE BIN & BRACKET**
Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

- N54-11672, $25.95

**F. PRIMER PICKUP TUBES**
Used to transfer primers from flip tray to priming system.

- 1 Lg. N54-22029 $7.99
- 1 Sm. N54-22028 7.99
- 2 Sm., 2 Lg. N54-20056 24.95
- 4 Lg. N54-20050 24.95
- 4 Sm. N54-20049 24.95

**G. PRIMER FLIP TRAY**
A heavy, high-quality tray large enough for the Federal primer package. N54-13795, $23.95

**H. MACHINE COVER**
This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

- Machine Cover, N54-13606, $21.95 ea.

**I. MACHINE MAINTENANCE KIT**
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

- Maint. Kit/SDB Spare Parts Kit N54-97015, $36.95

**J. SDB SPARE PARTS KIT**
1 SD Shellplate Bolt
1 SD Ejection Wire
4 SD Wave Bearings
1 Toolhead Friction Plate
2 Pistol Decapping Pins
1 Small Primer Seat Punch
1 #10 Tinnerman Insert
1 Bellcrank Cube
4 Locator Pins (#1, #2, #3, #4)
1 Indexer Return Spring
1 Large Primer Seat Punch
1 Primer Seat Punch Spring
2 Pickup Tube, Small, Yellow Tips
2 Magazine Orifices, Large

- N54-20778, $22.95

**K. MACHINE ACCESSORIES**
- E. CARTRIDGE CASE BIN & BRACKET
- F. PRIMER PICKUP TUBES
- G. PRIMER FLIP TRAY
- H. MACHINE COVER
- I. MACHINE MAINTENANCE KIT
- J. SDB SPARE PARTS KIT

**DON'T FORGET ONE OF THESE!**
Universal Mounting Hardware Kit

- N54-14355 $5.49

800-223-4570 or 480-948-8099. FAX 480-998-2786. 24-Hour On-Line Ordering @ www.bluepress.com
Shortly after my college graduation, I found myself at Fort Dix, New Jersey, engaging in a rite of passage entitled “Basic Training.” After several weeks of Zero Week details while we accumulated a full training complement, I became acquainted with my new Best Friend, the M1 Garand rifle, hailed by no less than General George S. Patton, Jr., “The greatest battle implement ever devised.” I learned the nomenclature of its parts, how to take it apart and put it back together again under a blanket, and eventually, even got to shoot it at targets at various distances. During bivouac, despite my astigmatism and a nasty case of the prevalent Asian flu, I qualified as a Sharpshooter and earned the appropriate medal. The M1 was my constant companion. I cleaned it, drilled with it, carried it on long marches and learned the truth of the statement, “The M1 Garand rifle weighs 9.5 pounds, and after one mile, the decimal point falls out.”

After being discharged from active duty, I was issued an M1 in Reserves. I thought about getting one of my own, but the going rate for a surplus Garand was $87.50, which was a princely sum for someone who was supporting a series of decrepit cars. Years later, under improved financial circumstances, I did pick up a very nice Winchester-made M1, which was equipped with a polished stock, a glass-bedded action and a number of National Match parts.

One M1 should be enough. But we all know better. At the 2015 SHOT Show, I happened to stop by the Kingston Armory booth, where they were displaying what looked to be an issue Garand in new condition. A closer look revealed it to be a .22! Unfortunately for my budget, I am fatally addicted to .22s. At the moment, this particular .22 was not in full production…a status that is not uncommon to many SHOT Show introductions. I left my card and a copy of my FFL and waited. After nearly two years had passed, I finally received a large package from Liberty, New York. My .22 LR Garand had arrived!

The Kingston Armory .22 Garand is, visually, a near duplicate of its .30 caliber inspiration. It is stocked in a very nice piece of genuine American walnut, and the front and rear sights, buttplate,
sling and stacking swivels are identical to issue parts, although they are newly manufactured. Under a hinged cover in the buttplate are two cylindrical cavities for storing cleaning and lubricating accessories. The gas cylinder looks like the original, even though it is non-functional. Under this convincingly GI façade, however, is a very 10/22-like action, crafted from 4140 steel, complete with a 10-round rotary magazine, much like that of the familiar 10/22, but sturdier. The gun weighs 9.75 lbs. – actually a quarter pound more than the issue .30 caliber M1. There is, alas, no bayonet lug. So if you need to finish off a recalcitrant squirrel, you’ll have to butt-stroke it.

Shooting the Kingston Armory M1 was a revelation. I set up my Knothole Design portable bench, with sandbag, at a convenient spot in the desert, and placed my target frame 25 yards away. I’d brought along a quantity of Remington Thunderbolt, Aguila SuperExtra and Eley Club ammo. As I mentioned, the sights are identical to original issue, with a rear peep sight adjustable for both windage and elevation. Front sight is a square post between two flared protective ears. My shooting buddy is a Vietnam veteran who didn’t have the advantage of being trained with a genuine walnut and steel battle implement. He was initially a bit put off by the weight of the M1, but quite impressed by its accuracy. Each of our 10-round groups could be covered by a nickel! As I knew from Basic, the Garand sights are an invaluable aid to accurate shooting, and the 2-lb. trigger pull of this .22 version puts the frosting on the cake. Both function and accuracy appear to be unaffected by a varying diet of ammunition.

My friend asked why would one need a nine and three-quarter-pound .22LR rifle that retails at $699, when a far lighter, less expensive .22 will serve the same purpose. I could ask him, why does he need a large vintage Jaguar touring convertible that he won’t drive on a rainy day? The answer is, pure joy…a scarce and desirable commodity in these dreary days of mass-produced dreck.
Bomber Glasses’ lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

Clear                  N54-10513
Smoke                N54-10514
Light Blue          N54-10515
Yellow                N54-10516
Amber                N54-10517
Smoke Mirror N54-10518

Flugz
Advanced hearing protection that’s easy to custom fit for all-day comfort. Comes with everything you need to fit to your ears. NRR 21
N54-43384 $19.95
Dillon's RL 550B has long worn the title of “The World's Most Versatile Progressive Reloader,” and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8” x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (Page 15) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don’t even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are $22.95 each, or $20.95 each if you buy three or more – if you load for several rifles it’s a no-brainer! Once you get your dies adjusted, you’ll never have to re-set them.

A powder measure adapter (bottom right photo) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it’s easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.
STANDARD FEATURES:

- Accommodates Over 160 Calibers
- Uses Standard 7/8” x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime “No-B.S.” Warranty
- RISK FREE 30-Day Trial!

All for ONLY...

$459.95*

Total Price as pictured here with optional accessories: $764.60

.45 ACP Die Set N54-14404 $66.95
Strong Mount N54-22051 $49.95
Roller Handle N54-17950 $46.95
Low Powder Sensor N54-16306 $41.95
Bullet Tray N54-22214 $42.95
Toolholder w/Wrench Set N54-11541 $29.95
Cartridge Case Bin/Bracket N54-11185 $25.95

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.
## RL 550B Accessories

### A. RL 550B CALIBER CONVERSION KITS
Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

**N54-RL550B CONVERSION** $46.95 (Exotic calibers, $56.95)

### B. AUTO POWDER MEASURE SYSTEMS
Additional powder measures stay on the toolhead. Never change powder measurements again!

- **RL 550 Powder Measure**
  - **N54-20782**, $81.95 ea.
  - **N54-21353**, $31.95 each
- **Magnum Rifle Powder Bar**
  - **N54-20780**, $31.95 each

### C. DELUXE QUICK CHANGE ASSEMBLY
With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:
- **Toolhead**
- **Powder Measure**
- **Powder Die**
- **Toolhead Stand**

Price without Dies, **N54-22058**, $108.95

Loading dies sold separately on Pages 34, 35 & 52.

### D. POWDER DIES
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.

**N54-20064**, $11.95 each
- **Three or more**, $10.95 ea.
- **X-Large Powder Die**
  - **N54-21253**, $19.95 each

### E. TOOLHEADS
Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

**N54-13909**, $24.95 each
- **Three or more**, $22.95 ea.

### F. TOOLHEAD STANDS
The ultimate in convenience for keeping your reloading bench clean and uncluttered.

**N54-22055**, $21.95 each
- **Three or more**, $19.95 ea.

### G. 1” BENCH WRENCH
**N54-10842**, $7.95 each
- **Two or more**, $7.10 ea.

### H. RL 550B CASEFEEDER UPGRADE
Available for most pistol cartridges – will not work with rifle cartridges.
- **Large Pistol** N54-14450
  - **Small Pistol** N54-14451
  - **$264.95** (110v US Model)
  - **$274.95** (220v Euro Model)

**CASEFEEDER CALIBER CONVERSIONS** (Page 17) **$24.95 each**

### I. PRIMER FLIP TRAY
**N54-13606**, $21.95 each

### J. PRIMER PICKUP TUBES
- 1 Lg. tube
  - **N54-22029**, $7.99
- 1 Sm. tube
  - **N54-22028**, $7.99
- 2 Sm., 2 Lg.
  - **N54-20056**, $24.95
- 4 Lg. tubes
  - **N54-20050**, $24.95
- 4 Sm. tubes
  - **N54-20049**, $24.95

### K. 550 SPARE PARTS KIT
- Seating Punch, Small
  - **N54-20088**, $2.99
- #10 Tinnerman Insert
- Primer Cup, Large
- Primer Cup, Small
- Bellcrank Cube
- 3/8” Index Ball
- 550 Brass Tip Set Screw
- 550 Ejector Wire
- Cartridge Retaining Spring
- 550 Slide Return Spring
- Locator Pins (#1, #2, #3, #4)
- Seating Punch, Large
- 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- Toolhead Pin

**N54-20048**, $19.95

### L. MACHINE MAINTENANCE KIT
Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

**M. LOW POWDER SENSOR**
Provides an audible and visual reminder when it’s time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

**N54-16306**, $41.95

### N. EQUIPMENT DUST COVERS
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

**RL 550B Cover**
- **N54-13795**, $23.95
  - **Master lock**
    - **N54-13083**, $3.95
  - **Quick-Change Cover** (for use with powder measure)
    - **N54-11143**, $14.95

### O. RL 550B ACCESSORIES

**K. 550 SPARE PARTS KIT**

**M. LOW POWDER SENSOR**

**N. EQUIPMENT DUST COVERS**

**P. UNIVERSAL MOUNTING HARDWARE KIT**
Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

**N54-14355**, $5.49
Dillon’s Reloading Accessory Package Deals include: either Dillon’s D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

<table>
<thead>
<tr>
<th>Scale Type</th>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>SDB (Balance Beam Scale)</td>
<td>N54-14482</td>
<td>$192.95</td>
</tr>
<tr>
<td>SDB (Electronic Scale)</td>
<td>N54-14483</td>
<td>251.95</td>
</tr>
<tr>
<td>RL 550B (Balance Beam Scale)</td>
<td>N54-21143</td>
<td>191.95</td>
</tr>
<tr>
<td>RL 550B (Electronic Scale)</td>
<td>N54-22117</td>
<td>250.95</td>
</tr>
<tr>
<td>XL 650 (Balance Beam Scale)</td>
<td>N54-21430</td>
<td>207.95</td>
</tr>
<tr>
<td>XL 650 (Electronic Scale)</td>
<td>N54-22118</td>
<td>266.95</td>
</tr>
</tbody>
</table>

Dillon’s Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

<table>
<thead>
<tr>
<th>Toolholder Type</th>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>XL 650 with Wrench Set</td>
<td>N54-11555</td>
<td>$30.95</td>
</tr>
<tr>
<td>XL 650 w/o Wrench Set</td>
<td>N54-11554</td>
<td>19.95</td>
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<tr>
<td>RL 550 with Wrench Set</td>
<td>N54-11541</td>
<td>29.95</td>
</tr>
<tr>
<td>RL 550 w/o Wrench Set</td>
<td>N54-11543</td>
<td>18.95</td>
</tr>
<tr>
<td>Square Deal B with Wrench Set</td>
<td>N54-19441</td>
<td>27.95</td>
</tr>
<tr>
<td>Dipped Ball-End Hex Wrenches</td>
<td>N54-11483</td>
<td>18.95</td>
</tr>
<tr>
<td>One-Inch Bench Wrench</td>
<td>N54-10842</td>
<td>7.95</td>
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<tr>
<td>Square-Deal-Only Wrench</td>
<td>N54-19970</td>
<td>8.95</td>
</tr>
</tbody>
</table>

Dillon’s Roller Handle gives your reloader an entirely new “feel,” reduces operator fatigue, and makes primer seating easier.

<table>
<thead>
<tr>
<th>Roller Handle</th>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Roller Handle</td>
<td>N54-17950</td>
<td>$45.95</td>
</tr>
</tbody>
</table>

With Dillon’s RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

<table>
<thead>
<tr>
<th>Upgrade Component</th>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frame Change</td>
<td>N54-20094</td>
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<tr>
<td>Powder Failsafe</td>
<td>N54-20251</td>
<td>92.95</td>
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<tr>
<td>Auto Prime</td>
<td>N54-20055</td>
<td>89.95</td>
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<tr>
<td>Auto Eject</td>
<td>N54-20002</td>
<td>60.95</td>
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<tr>
<td>Primer Warning</td>
<td>N54-20302</td>
<td>25.95</td>
</tr>
</tbody>
</table>
Dillon’s Stainless Steel Headspace Case Gages

.223 Remington N54-13254 $26.95  
.308 Winchester N54-12867 27.95  
.30-06 Springfield N54-12679 28.95  
.380 ACP N54-15160 15.45  
9mm Parabellum N54-15161 15.45  
.357 Magnum N54-15158 15.45  
.38 Super N54-15159 15.45  
.38 Special N54-15163 15.45  
.40 S&W N54-15164 15.45  
10mm N54-15162 15.45  
.44 Magnum N54-15165 15.45  
.45 ACP N54-15166 15.45  
.45 Colt N54-12672 15.45

L. E. Wilson Case Gages, Deburring Tool

.22-.250 N54-12718 $36.00  
.243 N54-12828 36.00  
.25-06 N54-11760 36.00  
.270 N54-11828 36.00  
6.5 Creedmoor N54-19522 46.00  
6.8 SPC N54-12336 46.00  
7mm Mag. N54-18784 36.00  
.30 Carbine (Case Length Only) N54-12924 36.00  
.30-30 N54-19515 36.00  
.300 AAC Blackout N54-11752 46.00  
.300 Win. Mag. N54-18709 36.00  
.300 WSM N54-18708 36.00  
.30-06 N54-10682 36.00  
.300 AAC Blackout N54-10697 36.00  
.300 Win. Mag. N54-14447 60.00  
.308 Win. N54-16038 $20.00

Hornady’s O.A.L. Gauge and Bullet Comparator

.223 Remington N54-14622 $38.95  
.22-.250 N54-14621 39.95  
.243 N54-14620 39.95  
.25-06 N54-14619 39.95  
7mm Rem. Mag. N54-14618 39.95  
.308 Win. N54-14617 39.95  
.300 Win. Mag. N54-14616 39.95  
.30-06 N54-14615 39.95

Overall Length Gauge

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity.

Deburring Tool

.22 caliber N54-14670 $16.95  
.24 caliber N54-14671 16.95  
.25 caliber N54-14672 16.95  
.26 caliber N54-14673 16.95  
.27 caliber N54-14674 16.95  
.28 caliber N54-14675 16.95  
.30 caliber N54-14676 16.95  
.33 caliber N54-14677 16.95  
.35 caliber N54-14678 16.95  
.37 caliber N54-14679 16.95  
.45 caliber N54-14680 16.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
CV-2001 – The Industry Standard

Dillon’s CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no “hobby” machine!

The bowl and base are constructed of 7/32” thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great. Our device is large, 10” x 14”, and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18” x 22”. The tub keeps the mess off the floor and bench.

It’s fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

Limited Work Space?

Dillon’s introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers:

Case Cleaners are available in 220 volt!

Euro CV-2001 N54-22047 $214.95
Euro CV-750 N54-19473 $170.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.
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Rapid Polish

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run.

Rapid Polish 290 has a great residual value and stays in your tumbling media. You’ll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won’t weaken brass cases!

Rapid Polish 290

8 oz. bottle. N54-13804 $8.95
Case (20 pc.) N54-20255 135.95

Case Lube

Rapid Lube 5000, Dillon’s aerosol cartridge case lubricant, has been replaced by an “environmentally correct,” non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you’ve done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you’re ready to load. Try a bottle. You’ll never use a grease pad again.

D.C.L. Dillon Case Lubricant

8 oz. bottle N54-13733 $8.95
Case (20 pc.) N54-20256 135.95

Don’t Forget Polishing Media!

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.

15-pound bag N54-13287 $23.95

Ground corn cob polishing media – the best there is for that final polish.

10-pound bag N54-13496 $15.95

Half and Half 10 bottles of polish /10 of lube

Case (20 pc.) N54-21375 $135.95

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.

15-pound bag N54-13287 $23.95

Ground corn cob polishing media – the best there is for that final polish.

10-pound bag N54-13496 $15.95

Rifle – It’s the finest rifle enthusiast’s journal available! Readers will benefit from its in-depth, technical emphasis on getting maximum performance, accuracy and reliability from their guns and ammunition.

Handloader – This is the original journal of ammunition reloading for those who reload centerfire and shotshell ammunition or who cast bullets. It contains detailed information on loads for rifles, pistols and shotguns; along with ammunition performance and evaluations.
**STANDARD FEATURES:**
- Automatic Indexing
- Uses Standard 7/8” x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime “No-B.S.” Warranty
- **RISK FREE 30-Day Trial!**

All for ONLY...

$579.95*

N54-650

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.
XL 650 Accessories

A. XL 650 CALIBER CONVERSION KITS
Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.

(You MAY need a different casefeed plate, see item L.)

N54-XL650 CONVERSION (Specify Caliber) $78.95*
*(All belted magnums and exotic calibers, $88.95 ea.)

B. POWDER MEASURE
N54-20782, $81.95 each
Magnum Rifle Powder Bar
N54-21353, $31.95 each
X-Small Powder Bar
N54-20780, $31.95 each

C. POWDER CHECK
N54-21044, $69.95 each
Three or more, $62.95 ea.

D. QUICK CHANGE
Toolhead, TH Stand and Powder Measure
N54-22059, $112.95

E. PRIMER PICKUP TUBES
Used to transfer primers from flip tray to priming system.

1 Lg. N54-22029 $7.99
1 Sm. N54-22028 7.99
2 Sm., 2 Lg. N54-20056 24.95
4 Lg. N54-20050 24.95
4 Sm. N54-20049 24.95

F. PRIMER FLIP TRAY
A heavy, high-quality tray large enough for the Federal prl package. N54-13606, $21.95 ea.

G. TOOLHEAD STANDS
The ultimate in convenience for keeping your reloading bench clean and uncluttered.

N54-22053, $21.95 each
Three or more, $19.95 ea.

H. TOOLHEADS
N54-13863, $29.95 each
Three or more, $27.95 ea.

I. POWDER DIES
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.

N54-20064, $11.95 each, three or more, $10.95 ea.
X-Large Powder Dies, N54-21253, $19.95 each

J. XL 650 PRIMING SYSTEM (Not Pictured)
Small Priming System N54-21065 $82.95
Large Priming System N54-20982 82.95

DON’T FORGET ONE OF THESE!
Universal Mounting Hardware Kit
N54-14355 $5.49
N54-10842 7.95
1” Bench Wrench
Buy two or more Bench Wrenches for $7.10 each

800-223-4570 or 480-948-8099 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com

K. CASEFEED ASSEMBLY
Specify large pistol, small pistol, large rifle or small rifle.

$224.95 (110v), $234.95 (Euro. 220v)

L. EXTRA CASEFEED PLATES
$38.95/49.95

XL 650 Casefeed Assembly

Large pistol (110v) N54-21080 (Euro. 220v) N54-97025
Large rifle (110v) N54-21081 (Euro. 220v) N54-97022
Small pistol (110v) N54-21079 (Euro. 220v) N54-97021
Small rifle (110v) N54-21082 (Euro. 220v) N54-97023

M. MACHINE MAINTENANCE KIT
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & Spare Parts Kit N54-97017, $40.95

N. SPARE PARTS KIT
1 Priming Station Locator Tab
1 650 Ejector Wire
1 Slide Spring Pin
1 Indexer Spring
1 650 Primer Indexing Arm
1 650 Index Pawl
1 650 Primer Cam
1 650 Ring Indexer
2 Pistol Decapping Pins
1 650 Index Spring Revision A
1 #10 Tinman Insert
1 Index Arm Bowed Washer
1 Short Lever Spring
1 Bellcrank Cube
1 3/8” Index Ball
1 Powder Bar Spacer Plug
1 650 Brass Tip Set Screw
4 Locators Pins (#1, #2, #3, #4)
1 5/16” Index Ball
1 Tab/Spring Arm Spring
1 Case Insert Slide Spring
1 650 Pawl Spring
1 Indexing Arm Spring
1 Index Ball Spring
1 650 Index Spring Revision A
1 Index Arm Bowed Washer
2 Pistol Decapping Pins
1 650 Primer Cam
1 650 Ring Indexer
2 650 Shellplate Cap
1 650 Primer Support Shim
1 Case Insert Slide Spring Cap
1 Priming Station Locator Tab
2 Bushing, Large
2 Bushing, Small
2 Priming Station Locator Tabs
2 Bushing, Large
2 Bushing, Small
2 Bushing, Large
2 Bushing, Small
2 Priming Station Locator Tabs
2 Bushing, Large
2 Bushing, Small
2 Priming Station Locator Tabs

O. EQUIPMENT DUST COVERS
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, N54-10443, $39.95
(P.) Master lock, N54-13083, $3.95
Quick-Change Cover (for use with powder measure) N54-11143, $14.95

Q. LOW POWDER SENSOR
Provides an audible and visual reminder when it’s time to refill your powder reservoir.

N54-16306, $41.95

L. EXTRA CASEFEED PLATES
$38.95/49.95

XL 650 Casefeed Plate

Large pistol N54-21072 $38.95
Large rifle N54-21075 38.95
Magnum rifle N54-18492 49.95
Small rifle N54-21074 38.95
Small pistol N54-21073 38.95

B. POWDER MEASURE
N54-20782, $81.95 each
Magnum Rifle Powder Bar
N54-21353, $31.95 each
X-Small Powder Bar
N54-20780, $31.95 each

N54-20059, $112.95
Color Coded Aluminum RL 550B/XL 650 Toolheads

- Blue RL 550B Toolhead N54-62132 $29.95
- Black RL 550B Toolhead N54-62133 29.95
- Gold RL 550B Toolhead N54-62134 29.95
- Silver RL 550B Toolhead N54-62135 29.95
- Blue XL 650 Toolhead N54-62136 34.95
- Black XL 650 Toolhead N54-62137 34.95
- Gold XL 650 Toolhead N54-62138 34.95
- Silver XL 650 Toolhead N54-62139 34.95

Super 1050/RL 1050 Short Trim Die Toolhead

N54-62219 $224.95

For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the Blue 1050 toolhead stand – Part Number N54-62200, $49.95 – is not included.)

FEED YOUR AR-15 THE BEST

223BULKBULLETS.COM

$79 BUCKS FOR 1000 .223 FMJBT

CHECK OUT OUR FULL LINE OF LEAD CAST BULLETS

ALL BULLETS MADE BY US

THESE ARE PROJECTILES ONLY

223BULKBULLETS.COM
Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won’t be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What’s more, it’s inexpensive. The Super Swage 600 comes with large and small swage rods.

**MILITARY BRASS?**

Eliminate the “Grunt Work” with Dillon’s Super Swage 600

The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a quick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer N54-62164 is $330.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, N54-13141, are $19.95 each. Upper lock rings, N54-13559, are $4.99 each.

**RT 1500 & 1200B Size/Trim Die Calibers**

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.8 SPC</td>
<td>N54-62238</td>
<td>59.95</td>
</tr>
<tr>
<td>7.62 x 39</td>
<td>N54-62237</td>
<td>59.95</td>
</tr>
<tr>
<td>.204 Ruger</td>
<td>N54-21028</td>
<td>59.95</td>
</tr>
<tr>
<td>.222 Rem.</td>
<td>N54-21363</td>
<td>59.95</td>
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<td>.223 Rem.</td>
<td>N54-20107</td>
<td>51.95</td>
</tr>
<tr>
<td>.223 Rem. Carbide</td>
<td>N54-19797</td>
<td>176.00</td>
</tr>
<tr>
<td>.220 Swift</td>
<td>N54-21364</td>
<td>59.95</td>
</tr>
<tr>
<td>.22-250 Rem.</td>
<td>N54-20110</td>
<td>56.95</td>
</tr>
<tr>
<td>.243 Win.</td>
<td>N54-20109</td>
<td>56.95</td>
</tr>
<tr>
<td>.25-06 Rem.</td>
<td>N54-21367</td>
<td>59.95</td>
</tr>
<tr>
<td>6.5 x 55mm</td>
<td>N54-21495</td>
<td>59.95</td>
</tr>
<tr>
<td>.270 Win.</td>
<td>N54-20112</td>
<td>56.95</td>
</tr>
<tr>
<td>7mm Rem. Mag.</td>
<td>N54-21366</td>
<td>59.95</td>
</tr>
<tr>
<td>.30-30 Win.</td>
<td>N54-20111</td>
<td>56.95</td>
</tr>
<tr>
<td>.30-06 Win.</td>
<td>N54-20106</td>
<td>51.95</td>
</tr>
<tr>
<td>.308 Win.</td>
<td>N54-20105</td>
<td>51.95</td>
</tr>
<tr>
<td>.308 Win. Carbide</td>
<td>N54-62126</td>
<td>176.00</td>
</tr>
<tr>
<td>.30-06</td>
<td>N54-20108</td>
<td>51.95</td>
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<tr>
<td>.30-06 Carbide</td>
<td>N54-62159</td>
<td>226.00</td>
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<tr>
<td>.300 Win. Mag.</td>
<td>N54-21370</td>
<td>59.95</td>
</tr>
<tr>
<td>.300 Wby. Mag.</td>
<td>N54-21371</td>
<td>59.95</td>
</tr>
<tr>
<td>.303 Brit.</td>
<td>N54-21765</td>
<td>59.95</td>
</tr>
<tr>
<td>8 x 57 Mauser</td>
<td>N54-21502</td>
<td>59.95</td>
</tr>
<tr>
<td>.338 Win. Mag.</td>
<td>N54-21368</td>
<td>59.95</td>
</tr>
<tr>
<td>RT 1500 Motor Only</td>
<td>N54-61500</td>
<td>299.95</td>
</tr>
</tbody>
</table>

**RT 1200B Trim Dies**

NOTE: Not compatible with the RT 1500.

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.8 SPC (trim die)</td>
<td>N54-16391</td>
<td>59.95</td>
</tr>
<tr>
<td>7.62 x 39 (die)</td>
<td>N54-16390</td>
<td>59.95</td>
</tr>
</tbody>
</table>

**RT 1500 Motor Only**

N54-61500 $299.95

**RT 1500 Short Trim Dies**

NOTE: The following dies MUST be used with a Short Trim Die Toolhead.

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>.300 Blk Carbide</td>
<td>N54-62140</td>
<td>176.00</td>
</tr>
<tr>
<td>6.8 SPC</td>
<td>N54-62238</td>
<td>59.95</td>
</tr>
<tr>
<td>7.62 x 39</td>
<td>N54-62237</td>
<td>59.95</td>
</tr>
</tbody>
</table>

**Short Trim Die Toolheads**

RL 550B N54-62231 $38.95

(Includes modified vacuum manifold.)

XL 650 N54-62112 34.95

RL/Super 1050 N54-62219 224.95

(Not pictured, see Page 22.)

**RT 15000 Short Trim Dies**

NOTE: The following dies MUST be used with a Short Trim Die Toolhead.

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.8 SPC</td>
<td>N54-62238</td>
<td>59.95</td>
</tr>
<tr>
<td>7.62 x 39</td>
<td>N54-62237</td>
<td>59.95</td>
</tr>
</tbody>
</table>

N54-20095 $103.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
El Raton-DL

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" J-Frame S&W Revolver

Best-Quality Belt-DL

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

Sport EXP-DL

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

S&W 4" K-Frame Revolver
S&W 4" Lugged Barrel L-Frame Revolver
S&W 4" Light Barrel N-Frame Revolver
S&W 4" Lugged Barrel N-Frame Revolver
S&W 5" Lugged Barrel N-Frame Revolver

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92
Colt Government Model
Colt Commander
Colt Officers
GLOCK 17, 22, 31
GLOCK 19, 23, 32

GLOCK 26, 27, 33
GLOCK 20, 21
SIG P220, P226
SIG P228, P229
S&W Military & Police 9mm/.40 Auto
S&W Military & Police SHIELD™
S&W 2” J-Frame Revolver
Springfield Armory XD 4”
Springfield Armory XD 5”
Springfield Armory XD-S
Ruger 2.25” SP-101 Revolver

When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen Extraordinary Gunleather to continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you’ll like these products — we’re happy to have our name on them.

Tuff Products Magazine Pouches are the most versatile we’ve ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

Tuff Products 4014 Butt Stock Saddle features EZ-adjust straps, a loop lined pocket, zippered side compartment and holds six .223/5.56/.308/7.62 rifle cartridges.

Tuff Products Mag Pouches
Tuff Products Stock Saddle

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15” x 11.5” x 3” deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access, has a 14.5” opening and is 10.5” deep. The two front pockets are 6.5” x 8” x 1.5” and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.

Mernickle
Conceal-Carry Performance Series

If Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded.

- 4-3/4" SA Colts/clones N54-11560
- 4-5/8" Ruger Blackhawk N54-15765
- Ruger LCR N54-29030
- 2" J-Frame S&W Rev. N54-15764
- GLOCK 17/22 N54-62277
- GLOCK 19/23 N54-62278
- 5” 1911 N54-62279
- 4” 1911 N54-62288

Mernickle’s “Wild Bunch” 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society’s “Wild Bunch” category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn’t in your way; above the belt line so the belt doesn’t interfere with the draw; and at the max depth required by the sport – and no more – so you’ll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

- 1911 Holster N54-19947 $139.95
- Mag Pouch N54-19946 44.95
**The Wilderness Tactical Products**

The Wilderness’ Original Instructor Belt is an incredibly strong belt with a specially designed “V” ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original. This belt is a favorite with law enforcement, military personnel, fire-fighters, paramedics, etc. Note: The 1.75” belt works best with BDUs or jeans. The 1.5” belt features a scaled-down buckle.

<table>
<thead>
<tr>
<th>Measured Waist</th>
<th>1.5” Belt</th>
<th>1.75” Belt</th>
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<td>46” Waist</td>
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**Close & Ready Holster Caddy**

The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

N54-18046 $29.95

**DeSantis Clip-Grip®**

This replaces the grips on S&W J-Frame round butt revolvers. A hook on the right grip panel functions as stopping point for the revolver when tucked into your waistband.

N54-19371 $29.99

---

**Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included**
“Revolution” Holster Series
Blade-Tech used its extensive knowledge of Kydex® holsters-making to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won’t become soft in extreme temperatures (over 300º F) and won’t become fragile in low temperatures.

Colt 1911 N54-40011 $29.99
GLOCK 17/22 N54-40012 29.99
GLOCK 19/23 N54-40013 29.99
GLOCK 20/21 N54-40069 29.99
GLOCK 34/35 N54-40068 29.99
Smith & Wesson 4” M&P N54-40067 29.99
Springfield 4” XD 9/40 N54-40071 29.99
Springfield 5” XD 9/40 N54-40070 29.99

Klipt IWB Holster
The Klipt Appendix “Inside the Waist-band” holster is an ideal way to conceal and securely carry a small- or medium-frame auto or J-frame revolver. Your firearm locks securely into the holster with the signature Blade-Tech click.

GLOCK 42 N54-43396 $29.99
GLOCK 43 N54-43398 29.99
Ruger LC9 N54-43394 29.99
S&W J-Frame Revolver N54-43397 29.99
S&W M&P Shield N54-43395 29.99
Springfield XDS N54-43393 29.99

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Comp-Tac QB

The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

QB Size 1 fits: GLOCK 9/.40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/.40/.357 all lengths (not Shield); Walther PPQ/M2 all lengths

N54-19262 $43.95

QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPQ .45

N54-19381 $49.95

QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP

N54-19382 $49.95

QB Size 4 fits: 1911s – Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s

N54-19383 $49.95

Comp-Tac USPSA Revolver Competition Holster

6” K-Frame S&W Revolvers

N54-13030 $64.99

6” L-Frame S&W Revolvers

N54-13033 $64.99

5” N-Frame S&W Revolvers

N54-13043 $64.99

6.5” N-Frame S&W Revolvers

N54-13044 $64.99

SAFARILAND Holsters

Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a “custom fit” in this holster.

4” K & L-Frame S&W, Ruger, and Colt Revolvers

N54-19262 $43.95

4” N-Frame S&W Revolvers

N54-19263 43.95

5” N-Frame S&W Revolvers

N54-19264 43.95

Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model

N54-19265 43.95

Beretta, Taurus, Browning HP, Colt 1911

N54-19266 43.95

Comp-Tac IDPA Revolver Competition Holster

4” K-Frame S&W Revolvers

N54-13029 $64.99

4” L-Frame S&W Revolvers

N54-13032 $64.99

2.5” N-Frame S&W Revolvers

N54-13035 $64.99

4” N-Frame S&W Revolvers

N54-13038 $64.99

Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911

N54-40072 $39.95

GLOCK 17/22

N54-19444 39.95

GLOCK 20/21

N54-19443 39.95

GLOCK 34/35

N54-40073 39.95

SIG 220/226

N54-19446 39.95

SIG 220/226 with Accessory Rail (no light)

N54-19447 39.95

SIG 228

N54-19445 39.95

S&W M&P 9/40

N54-19448 39.95

Springfield 4” XD 9/40

N54-40074 39.95

Springfield 5” XD 9/40

N54-40075 39.95

Springfield XDM 9mm

N54-40076 39.95

Springfield XDM .40

N54-40077 39.95

NEW!

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NEW!
SUPER 1050

STANDARD FEATURES:

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- **RISK FREE** 30-Day Trial!

$1799.95*

*Prices vary on exotic-caliber machines.

Super 1050 Stock Numbers

- .380 ACP N54-21135
- 9mm Parabellum N54-21067
- .38 Super N54-21132
- .38 Super Comp N54-21069
- .38 Special N54-21136
- .357 Magnum N54-21137
- .40 S&W N54-21070
- 10mm N54-21138
- .41 Magnum N54-21139
- .44 Special N54-21140
- .44 Magnum N54-21141
- .45 ACP N54-21061
- .45 Colt N54-21133
- .223 Remington N54-21130
- .223 Rem./Carbide $1823.95* N54-21131
- .308 Winchester N54-21058
- .308 Win./Carbide $1831.95* N54-21068

(See Page 31 for more caliber listings.)
A. 1050 TOOLHEAD CONVERSION
Includes:
• Toolhead Measure
• Powder Measure
N54-21393, $271.95

A(2). CALIBER CONVERSION
Includes:
• Shellplate
• Locator Buttons
• Swage Backup Rod/Expander
• Casefeed Adapter
• Casefeed Plunger
• Powder Funnel

A(3). 1050 PRIMER SYSTEM
Large primer system conversion N54-20476 $111.95
Small primer system conversion N54-20419 111.95

A(4). EXTRA CASEFEED PLATE
Large pistol
N54-21072 $38.95
Large rifle
N54-21075 $38.95
Small rifle
N54-21074 $38.95
Small pistol
N54-21073 $38.95

1050 POWDER MEASURE
1050 TOOLHEAD
N54-20421 $86.95
N54-20420 $200.95

C. TOOLHEAD STAND
Black
N54-62201, $49.95
Blue
N54-62200, $49.95

D. 1050 TOOLHOLDER
Keeps the tools you need handy and organized! Wrenches included.
With bracket
N54-62202, $34.95
W/O bracket
N54-62203, $30.95
Ball End Dipped Wrench Set
N54-62161, $18.95

E. PRIMER PICKUP TUBES
Used to transfer primers from flip tray to priming system.
1 Lg. N54-22029 $7.99
1 Sm. N54-22028 7.99
2 Sm., 2 Lg. N54-20056 24.95
4 Lg. N54-20050 24.95
4 Sm. N54-20049 24.95

F. PRIMER FLIP TRAY
A heavy, high-quality tray large enough for the Federal primer package. N54-13606, $21.95 ea.

G. MACHINE COVER
This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.
N54-13239, $39.95
H. Master lock, N54-13083, $3.95

I. BULLET TRAY
Designed for “economy of motion” when loading.
N54-22215, $42.95

J. SPARE PARTS KIT
1 Super 1050 Spring Bushing
1 Cam Guide Bolt 1/4-20
1 1/4" E-Clip
3 Bellcrank Cubes
2 Primer Punch Springs
2 1/4-20 3/8 BH Screws
4 Locator Pins (#1, #2, #3, #4)
1 Tab/Spring Arm Spring
2 Pickup Tube Tips, Small, Yellow
2 Magazine Orifices,
2 Primer Punch Springs
2 Pickup Tube Tips,
Small, Blue
32 Dispensing Tips, Small
2 Magazines Orifices,
31 31

K. MACHINE MAINTENANCE KIT
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit.
Mant. Kit & 1050 Spare Parts Kit N54-97018, $47.95

800-223-4570 or 480-948-8099 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Dillon’s Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5” long x 7” wide x 10” high, the End Pockets are 8.5” tall x 6.5” wide x 2” deep and the Front Pocket is 9” tall x 6” wide x 2” deep.

Range Bag, Black
P54-19366 $89.95

Pistol Pouch, Black
P54-17027 10.95

‘Border Shift’ Ammo Bag

Dillon’s two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You’ll never again mix fired brass with loaded rounds!

I.D. Card Holder
N54-14575 $2.95

Dillon’s Shooting Mat

Dillon’s shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The “ground” side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. Dimensions: 66” x 27.75”

N54-18146 $65.00
ANNOUNCING: Mr. Bulletfeeder® by Double-Alpha

Mr. Bulletfeeder has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy—a world leader in practical-shooting-related product manufacturing and distribution—at the helm. The design allows the bullet collator to be mounted onto the case-feeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

Mr. Bulletfeeder (Comes Set Up in One Caliber)

<table>
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<tr>
<th>Caliber</th>
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Mr. Bulletfeeder Caliber Conversions

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<td>6.5mm</td>
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[ T K ] TANDEMKROSS — MAKING GOOD GUNS BETTER

Stainless Steel Hammer Bushing for Ruger Mark III and 22/45 Pistols.

- Extended Magazine Bumper for Ruger 22/45 Pistols.
  - N54-43262 $9.99
  - N54-43263 $7.99

  - N54-43264 $24.99
  - N54-43267 $17.99

- Kel-Tec Sub 2000/SU-16A Metal Front Sight Upgrade.
  - N54-43268 $19.99

- Kel-Tec Sub 2000 Single Point Sling Mount.
  - N54-11768 $34.99

Arrendondo Multi-Function Squib Rod

Scope Windage Adjustment Tool

- Scope Windage Adjustment Tool
  - N54-15250 $12.95

Magazine Base Pad Tool/Scope Battery Cap Remover

- Magazine Base Pad Tool/Scope Battery Cap Remover
  - N54-15250 $12.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Dillon’s Pistol Die Sets

Size Die
- Floating Decap Assembly Eliminates Primer “Draw Back”
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die
- Reversible Seating Stem Makes It Easy to Change Bullet Styles

Crimp Die
- Quick Disassembly, Easy to Clean

Sizing/Depriming Die
Our sizing/depriming dies feature a unique “floating decap assembly” with a spring that releases the spent primer off the pin and eliminates the problem of primer “draw back” that often occurs when decapping military brass. The primary feature of Dillon’s size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that’s still only a part of the story.

Bullet Seating Die
Our quick-disassembly seat allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby eliminating a constant seating depth. We’ve incorporated a “flip-flop” seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We’ve always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die
We’ve made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you’ll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the tool-head and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)

Dillon Pistol Dies (Three-Die Sets)

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<td>9x25 Dillion</td>
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<td>.357 SIG</td>
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<td>.38 Super</td>
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Dillon Carbide Size/Deprime Dies

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Spare Decapping Pins

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| N54-21528                       | $5.75  

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Dillon's Rifle Die Sets

### Dillon Rifle Dies (Three-Die Sets)
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  - N54-10839
  - $68.95
- .308 Winchester
  - N54-15574
  - 68.95
- .30-06 Springfield
  - N54-10840
  - 68.95

### Dillon Carbide Rifle Dies (Three-Die Sets)
- .223 Remington
  - N54-10096
  - $164.95
- .30 M1 Carbine
  - N54-62128
  - 105.95
- .300 AAC Blackout
  - N54-62114
  - 173.95
- .308 Winchester
  - N54-10793
  - 170.95
- .30-06 Springfield
  - N54-62151
  - 276.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimper die. PLEASE NOTE: Carbide rifle dies still require case lubrication!

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### Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)
- Dillon Die Lock Ring
  - N54-14067
  - $1.35
- 5-Pack Die Lock Rings
  - N54-10669
  - 4.15

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Dillon Three-Die Rifle Die Sets include a sizing/depriming die, a bullet seating die and a taper crimper die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

### Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for “squeak-free,” effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

### Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

### Taper Crimp Die

The taper crimper die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today’s marksman.

A taper crimper die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

---

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By John Marshal

For those who know me, it’s no secret that I’m a great fan of the .44 Special cartridge, and for many of the revolvers that have chambered it over the years. The .44 Special is intrinsically accurate, easy to reload to virtually any power level, and with factory ammunition, way easier on the hand than its .44 Magnum offspring. It allows lighter handguns than are needed for the Magnum. Since 1955, .44 Magnum revolvers have become popular not only for their power, but also because they can also handle the older and milder .44 Special. For guys and gals in my age bracket, it’s not unusual for us to shoot more Specials than Magnums in those guns to protect aging wrists and elbows. But one then has to put up with guns made more robust and heavier than are really needed. And so, the lighter guns for the .44 Special have become rare – and more sought after!

Some history is in order here. The .44 Smith & Wesson Special cartridge came into being in September 1907. It was simply a slightly elongated version of the older .44 Russian, designed to hold more powder. But inexplicably, the ammunition companies kept the newer cartridge loaded to the same specifications as the older one – a disappointment for many who saw the potential of the Special. Reloaders, on the other hand, found that the Special could be souped-up to impressive power levels, and still fired with relative safety. It was discovered that a 250-grain cast semi-wadcutter bullet could be propelled at maximum velocities hovering around 1,200 feet per second. In the middle 1930s, the new .357 Magnum was heralded as the most powerful handgun cartridge. Not true by quite a margin for reloaders, who showed that a specially loaded .44 Special could have not only higher energy, but an edge in accuracy as well. A group of .44 Special reloaders called themselves the “.44 associates” in the 1930s, swapping loading data and routinely referring to the vaunted .357 Magnum in derogatory terms!

When the .44 Magnum cartridge was introduced in 1955, it turned out that it had only a slightly lengthened .44 Special case. The purpose of that was not to allow greater powder capacity, but simply to keep .44 Magnums from being inserted into older .44 Special chambers. For most folks, the factory-loaded .44 Magnum has way more power and recoil than is needed, and the revolvers chambered for it are unnecessarily bulky and heavy. Like Goldilocks, they will often find that .44 Special guns are “just right.”

The first Smith & Wesson revolver chambered for the .44 Special came out in 1907 as the New Century Triple Lock. Today it’s a prime collector’s item – hard to find and very expensive. Elmer Keith, legendary gun writer, worked up some heavy .44 Special loads for use in this handgun, but damaged it doing so. He later warned not to use his loads in the early guns that lacked proper cylinder heat-treating. The Triple Lock’s successor was the Second Model Hand Ejector. It lacked an ejector rod shroud and the third cylinder lock. It’s also nearly extinct and practically unobtainable today. A 1926 model with an ejector rod shroud was made from that year up until World War II, and manufacture of it then resumed from 1946 to 1948. In 1950, the “1950 Target Model .44” was offered. It was considered the finest of all the .44 Special S&W revolvers up to that time. It had a newer short-cocking action, and sported a tapered 6.5” barrel with a target-style Patridge front sight to go with the great post-war micrometer rear sight. A few were made with 4” barrels that were equipped with ramped (Baughman) front sights. A few specially made 5” barreled guns have been noticed. All of these guns had ejector rod shrouds.

When S&W assigned model numbers to all of their handguns in 1957, these revolvers became the Model 24. There was a Model 21 with fixed
sights and shrouded ejector rod, previously known as the Model of 1950 .44 Military. These were offered from 1950 to 1966 with about 1,200 made.

Unfortunately, with the dominance of the Model 29 .44 Magnum and the need for large N-frames to produce the .357 Magnum Models 27 and 28, the Model 24 got short shrift in both demand and production. It was discontinued in 1966, to the dismay of those who prized it. In that year, this fine revolver's final price was $95. In 1982, collectors and shooters were paying in the range of $600 to $800 when they occasionally found one or more in excellent condition. Gunsmiths were converting .357 Magnum Model 27s and Model 28s to .44 Specials to meet demand. A number of gunwriters, including Skeeter Skelton (whose writings I treasure), were pressuring S&W to re-introduce the Model 24. And then Smith & Wesson responded!

In 1983, S&W began to manufacture the “Model 24-3 1950 Target” revolvers. These were nearly identical to the original Model 24, but incorporated a non-pinned barrel, a 3-screw side-plate and eliminated the screw in front of the trigger guard. In 1983 and 1984, 2,625 were manufactured with 4” barrels and 4,875 with 6.5” barrels. Front sights on each were the same as the originals. The introductory price was $391. The revolvers pictured here show these two main variations. The top one with the 6.5” barrel was shipped in April 1984, and the lower one with the 4” barrel left the factory in March of the same year. Smith & Wesson also included original parts sheets for the Model 1950 Target in the boxes with each of these guns. Interestingly, some of the first guns made were crafted with available Model 29 frames and older Model 24 barrels. The first 100 of the new “dash 3” handguns made were factory engraved and had smooth walnut stocks. Twenty-five of these were nickel finished and engraved.

A 3”-barreled variation of the 24-3 was made for Lew Horton Distributors in 1984 and 1985. These had round butts, smooth “combat” stocks, red-ramp front sights and white outline rear sights. It’s been reported that 5,000 of these were made, 1,000 of which were provided with black holsters. Some commemorative .44 Special revolvers were made as the “Through the line” variation of the “Twelve Revolvers” series. These were designated as the 24-4 models. In 2001, a 4-screw-frame Performance Center Heritage Series model became the Model 24-5. In 2006, 250 3”-barreled guns were made in blue and the same number in nickel for Lew Horton Distributors. These Model 24-6s had square butts with diamond-checkered regular magna rosewood stocks.

A “Thunder Ranch” Model 21 with a 4” barrel also appeared in 2006. Stainless steel revolvers designated as the Model 624 were produced from 1985 to 1988 as the “Model of 1985 Target Stainless.” Both 4” and 6.5”-barreled variations were made. Five thousand 3”-barreled stainless round-butt 624s were specially manufactured for Lew Horton Distributors.

Alas, no current .44 Specials are being made at Smith & Wesson. While many consider the .44 Special to be obsolete, a dedicated cadre of aficionados still hunger for and occasionally find long-sought-after revolvers that chamber this round. As before in the early 1980s, asking prices are continuing to rise for these quality revolvers, and are usually, if grudgingly, paid.

Today, all of the wonderful S&W .44 Specials continue to be in high demand with shooters and collectors. Pre-owned Model 24s, in particular, continue to be snapped up at gun shows and dealers whenever they come on the market. They have been proved to be a highly desirable combination of accuracy, comfortable weight and extensive range of power. Classics all.
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9. Case Insert Slide Spring

1. Pawl Spring
2. Ejector Wire
3. Plastic Wad Guide
4. Swing Arm Torsion Spring
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<td>California Competition Works’ Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them. Tandem Tactical Stripper</td>
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*Three-Shell Aluminum Stripper accommodates 2-3/4” shells only.

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## Coated Bullets

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By Cameron Benz

Ahh...the tactical reload, love it or hate it, at some point, we need to fill our guns back up even if they aren’t quite empty. It’s a skill that can be seen as another tool in the proverbial toolbox, though some techniques are about as relevant as a Sony Betamax player in modern times unless you’re competing. Recently I had the good fortune to attend a class instructed by USPSA Grandmaster Ernest Langdon of Langdon Tactical Technology. During the class, Ernest was kind enough to share a twist on the established tactical reload techniques that is the most relevant I have yet seen.

First, I’m going to step back a moment. Let’s define a tactical reload. In essence, it is a reload performed by grabbing a spare magazine from your magazine pouch (you do carry at least one spare mag, right?), removing it from the pouch, moving it to a position where your support hand catches the released partially filled magazine, inserting the fresh magazine, and securing the partial magazine in a pocket or back in your magazine pouch. As you may know, this differs from a reload with retention in that the magazine is removed from the firearm before retrieving a spare magazine.

Various methods of the tactical reload have been around for quite a while. Initially there was the version that had the shooter capturing the partially loaded magazine between the pinky and ring finger. While borderline ok with single-stack mags like those used in the 1911 that the technique was developed around, let’s be honest, how much dexterity do most of us really have in the last two fingers of our hand? This got to be even more questionable when utilizing a pistol that uses double-column magazines. “Awkward” and “clumsy” are two adjectives that come to mind.

A later variation required shifting the fresh mag to a cigar hold between the index and middle fingers, catching the partial mag between the thumb and index finger, then inserting the new mag in the pistol while it was still between the index and middle fingers. Maybe better than the first version but now we’re inserting the fresh mag from a part of the hand that isn’t usually accustomed to it which seems to me like an unnecessary complication of technique.

Yet another variation involved coming up to the gun, just like we would with the first version where we have the fresh magazine in our hand, and still catching the partial mag between our pinky and ring fingers, but we quickly move the partial to being held by the pinky and ring finger of the firing hand (which is still on the pistol by the way), inserting the new mag, then retrieving the partial and stowing it. So now, not only are we relying on the dexterity of the least dexterous digits, we’re also weakening our firing grip should we face an interruption.

So far, the possibilities of screwing up and yard sale-ing both mags and, if we’re having a
really bad day, possibly ammo should we happen to lose a baseplate, seem pretty high. I’ll leave it to you to decide how many curses you’d use but suffice to say, it would probably be worth at least a half dozen for me.

In the real world, cases of reloading during a self-defense encounter are rare. In fact, cases are so rare as to be almost newsworthy. According to instructor Tom Givens, it has been more common to have defenders end an encounter with an empty magazine. Be that as it may, we all need to perform reloads whether it’s in competition or just shooting on the range. I’ve heard of exactly one incident where a law enforcement officer utilized a tactical reload during a gunfight and that anecdote came to me via Ernest. Other than a match or two that I shot, the only times I’ve used it have been on the firing line in classes and in a shoot house running Simunitions. Our magazines were downloaded to 12 rounds as more than that would cause the Sim guns to malfunction. I had expended six rounds and, before moving into a hallway, had the sudden thought, Hey, I know I’ve fired a few and I don’t know how many more threats I’m dealing with, I think I’ll top up the gun and set myself up for success here. In essence, it isn’t a commonly needed technique but if you need it, you’ll probably be happy you know it.

This brings me to the tactical reload as I learned it from Ernest Langdon. First, we break the gun to the reload position (I keep mine up high, just below my line of sight) and making sure our trigger finger is off the trigger and indexed up along the frame, as the left hand retrieves the magazine from the pouch. As we get close to the gun, the index finger of our reloading hand will bend down to act as a separator between the new magazine and the partial magazine. Once our support hand is in position, we will press the magazine release and catch the partial mag, between our index and middle fingers. After we have caught the partial mag and it has cleared the mag well, we will insert the fresh mag firmly (like we mean it, as I’ve been known to say). We will now stow the partial mag in a pocket, or whatever spot we’ve designated, and then move back to our two-handed firing grip and then to whatever is necessary, be that a ready position or to engage a suddenly appearing threat. The advantage of this technique is it is only a slight departure from a speed reload or empty/emergency reload as we’re grabbing the more important fresh magazine and inserting it with the most dexterous part of the hand.

In the end, the need for this technique outside of competition and training is probably very slight. That said, a few repetitions to get it down so that you execute it correctly when you do decide to use it, can’t hurt.

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<td>.45 Coll./.454 Casull</td>
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<td>9.00</td>
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<thead>
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<td>N54-15773</td>
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<tr>
<td>N54-19916</td>
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<tr>
<td>N54-19915</td>
<td>$2.95</td>
</tr>
</tbody>
</table>

### 3 Gun Ammo Bags

Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

<table>
<thead>
<tr>
<th>Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>N54-15485</td>
<td>$11.95</td>
</tr>
</tbody>
</table>

### Comtech’s STINGER

THE STINGER: Comtech’s own personal defense device. Designed to act as a “force multiplier,” it’s like having the punching power of a karate master – instantly! There’s really nothing like it for easy carry and access. It passes un-noticed by 90 percent of people who see it. Yup, just another “keychain device” to most, and yet it works so well when needed. You deserve a Stinger today!

<table>
<thead>
<tr>
<th>Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>N54-19495</td>
<td>$9.95</td>
</tr>
</tbody>
</table>

### Arredondo Accessories’ Multi-Gun Chamber Flags

Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.
Elzetta Tactical Flashlight Mounts

Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount N54-12020 $29.95
ZSM Tactical Shotgun Mount N54-18050 39.95
ZRX Tactical Flashlight Mount N54-15487 35.00

PROTEKTOR MODEL

The Original Leather Sandbag* Rifle Rests

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won’t break if dropped (Owl Ear Front Bag sold separately).

A. Front Bag N54-10880 $19.95
B. Rifle Rest N54-10883 59.95
C. Std. Front Bag N54-10881 22.95
D. Rear Bag N54-10882 26.95

*Sand not included.

GLOCK® Field Knife

N54-15483 $29.95

TARGET SPORTS® TACTICAL

Become a master at using a Mil Dot reticle with this ballistic slide rule! Comes with a 24-page instruction manual.

N54-14762 $29.95

This three-piece shooting bag set is an incredible value for the money! The bags are made of durable, water-resistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

N54-15384 24.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
### North Mountain Speed Loader Holder

The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similar-sized speed loaders.

- **“K-Frame” Model**
  - N54-21900 $35.00
- **“L-Frame” Model**
  - N54-21914 $35.00

### TK Custom Moon Clips

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>Chiappa Rhino 9mm/.40 S&amp;W (10 Pk)</td>
<td>$65.00</td>
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<tr>
<td>Chiappa Rhino .38/.357 (10 Pk)</td>
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</tr>
<tr>
<td>L-Frame 9/.38 ACP, 40 6-Shot (Blue) (10)</td>
<td>$59.95</td>
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</tr>
<tr>
<td>S&amp;W N-Frame .45 ACP 6-Shot (10 Pk)</td>
<td>$59.95</td>
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<tr>
<td>S&amp;W N-Frame .45 ACP EDM 6-Shot (10)</td>
<td>$59.95</td>
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<tr>
<td>S&amp;W L-Frame .38/.357 7-Shot (10 Pk)</td>
<td>$59.95</td>
<td></td>
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<tr>
<td>S&amp;W L-Frame .38/.357 6-Shot (10 Pk)</td>
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<tr>
<td>S&amp;W J-Frame .38/.357 5-Shot (5 Pk)</td>
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<tr>
<td>S&amp;W K-Frame .38/.357 6-Shot (10 Pk)</td>
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<td></td>
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<tr>
<td>S&amp;W N-Frame .38/.357 8-Shot EDM (10)</td>
<td>$59.95</td>
<td></td>
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<tr>
<td>S&amp;W N-Frame .38/.357 8-Shot (Blue) (10)</td>
<td>$59.95</td>
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<tr>
<td>N-Fr. .38/.357 8-rd. EDM Starline ONLY(10)</td>
<td>$59.95</td>
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### SDM S&W Revolver Front Sights

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>Pin-In Front Sight – $28.00</td>
<td>N54-18379</td>
</tr>
<tr>
<td>“250” high, red</td>
<td>N54-18379</td>
</tr>
<tr>
<td>“250” high, green</td>
<td>N54-18380</td>
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<tr>
<td>“300” high, red</td>
<td>N54-18381</td>
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<tr>
<td>“300” high, green</td>
<td>N54-18382</td>
</tr>
<tr>
<td>Pin-In Front Sight – $44.95</td>
<td>N54-18385</td>
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<tr>
<td>“250” high, Gold Bead</td>
<td>N54-18385</td>
</tr>
<tr>
<td>“300” high, Gold Bead</td>
<td>N54-18385</td>
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### W.C. Wolff Co. Revolver Springs

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>S&amp;W J Frame</td>
<td>$9.50</td>
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<tr>
<td>N54-12598</td>
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<td></td>
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<tr>
<td><strong>“Slip-In” Sights</strong></td>
<td>$35.00</td>
<td></td>
</tr>
<tr>
<td>250” high, red</td>
<td>N54-13875</td>
<td></td>
</tr>
<tr>
<td>250” high, green</td>
<td>N54-13876</td>
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<tr>
<td>300” high, red</td>
<td>N54-13877</td>
<td></td>
</tr>
<tr>
<td>300” high, green</td>
<td>N54-13878</td>
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<tr>
<td>Jerry Miculek Competition Grips $79.95</td>
<td>N54-11324</td>
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<tr>
<td>S&amp;W N-Frame Duty/Carry Spring Kit</td>
<td>$25.95</td>
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<tr>
<td>N54-14309</td>
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<tr>
<td>S&amp;W Revolver Frame-Mounted Firing Pin</td>
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<tr>
<td>N54-14310</td>
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<tr>
<td>Hogue “Big Butt” Grips $79.95</td>
<td>N54-14311</td>
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</tr>
<tr>
<td>S&amp;W N-Frame Duty/Carry Spring Kit</td>
<td>$15.95</td>
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<tr>
<td>N54-21988</td>
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<tr>
<td>S&amp;W Revolver Frame-Mounted Firing Pin</td>
<td>$15.95</td>
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<tr>
<td>N54-21989</td>
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<tr>
<td>Sterling S&amp;W J Frame</td>
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<tr>
<td>N54-12598</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>“Slip-In” Sights</strong></td>
<td>$35.00</td>
<td></td>
</tr>
<tr>
<td>250” high, Gold Bead</td>
<td>N54-13875</td>
<td></td>
</tr>
<tr>
<td>250” high, Gold Bead</td>
<td>N54-13879</td>
<td></td>
</tr>
<tr>
<td>300” high, Gold Bead</td>
<td>N54-13878</td>
<td></td>
</tr>
</tbody>
</table>

### Inset: Replacement mandrels for Moonload (“B” above) Colors vary according to diameter.

- N54-33400 $8.00
- N54-33401 $8.00
- N54-33402 $8.00
- N54-33403 $8.00
- N54-18173 $17.90
- N54-18183 $19.90
- N54-18280 $10.50
- N54-18184 $11.20
- N54-18280 $10.50
- N54-18565 $15.00
- N54-18566 $15.00
- N54-18375 $28.00
- N54-18376 $28.00
- N54-18377 $28.00
- N54-18378 $28.00
- N54-18379 $44.95
- N54-18380 $44.95
- N54-18381 $44.95
- N54-18382 $44.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
**TUFF Products QuickStrips**

**TUFF QuickStrips** are available for a variety of revolver calibers from .17 HM2 to .500 Linebaugh. $6.50 for a package of 2.

- .22 LR-Mag./.17HM2-HMR (10 rd.) N54-11737 $69.95
- .32/.327/9mm (8 rd.) N54-11738 $69.95
- .38/.357/40/10mm (5 rd.) N54-11740 $69.95
- .38/.357/40/10mm (6 rd.) N54-11741 $69.95
- .38/.357/40/10mm (7 rd.) N54-27083 $69.95
- .38/.357/40/10mm (8 rd.) N54-11742 $69.95
- .41Mag./.45 ACP (6 rd.) N54-11748 $69.95
- .45 Auto Rim (6 rd.) N54-11751 $69.95
- .44 Sp.-Mag./.45 Colt/.460 S&W/.410 Shotshell (6 rd.) N54-11750 $69.95

---

**California Competition Works**

* .22 LR Speedloader

California Competition Works’ 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

- CCW Model 617 Speedloader N54-12623 $34.95
- Model 617 Speedloader Handle N54-43385 10.00
- CCW .22 LR 120 Rd. Loading Block N54-12627 49.95
- CCW .22 LR 240 Rd. Loading Block N54-12599 100.00

---

**North Mountain Moon Clip Holder**

I’ve tried several methods of holding my moon clips, and this works best for me! My hand only has to go to one place, so I no longer grope around frantically for my reloads. – Mark Pixler

N-Frames & 7-Shot L-Frames N54-21883 $130.00

---

**Stainless EDM 8-Shot Moon Clips**

These .025 EDM Stainless Moon Clips are designed to fit Remington brass SNUGLY, eliminating nasty “cartridge flop” when you reload. $59.95

N54-16610 Sold in Packages of 10 for 8-Shot S&W 627 Revolvers

---

**Safariland Competition Gear for Revolver Enthusiasts**

- 002 “Cup Challenge” N54-17788 $69.95
- 6” S&W K,L,N; Std. tbl. S&W K-Frame N54-12411 $34.95
- “Speedloader Holder” S&W K-Frame N54-13087 $19.95
- “Competition Speedloaders” S&W K-Frame N54-13224 $11.95
- “Competition Speedloaders” S&W L-Frame N54-13117 $11.95
- Revolver “Speedloaders” S&W L-Frame (5-Shot) N54-12405 $9.95
- S&W K-Frame N54-13074 $7.95
- S&W L-Frame N54-10340 $24.95
- “Speedloader” Holders S&W K-Frame N54-12262 $19.95
- S&W L-Frame N54-12287 $19.95

---

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Performance Parts for Your GLOCK® Firearm

GLOCK® Factory Original Parts:
A. Extended Mag Release (Small Frame)  N54-18569  $9.95
B. Extended Slide Release            N54-18570  19.95
C. Striker Cups (The ones you always lose.)  N54-19325  4.95
D. Striker Channel Liner             N54-18881  9.95

Lone Wolf Distributors’ Parts for GLOCK firearms:
E. Extended Mag Release (Large Frame)  N54-19115  4.99
F. Extended Take-Down Lever          N54-19114  9.95
G. 3.5# Trigger Stop Connector       N54-16501  14.95
H. Extended Slide Stop               N54-22299  15.99

Wolff Spring Co. Parts for GLOCK firearms:
A. Competition Spring Set            N54-11524  $9.95
B. Trigger Return Spring 3-Pack      N54-11518  7.99
C. X-Tra Power Trigger Rtn. Spr. 3-Pk.  N54-15558  7.99
D. Guide Rod, GLOCK 17, 22, 31       N54-11136  24.95
E. Guide Rod, GLOCK 19, 23           N54-11435  24.95
F. Guide Rod, GLOCK 20, 21           N54-11352  24.95
G. Recoil Spring, 12#                N54-11420  7.99
H. Recoil Spring, 14#                N54-11418  7.99
I. Recoil Spring, 15#                N54-11419  7.99

Lone Wolf Distributors’ AlfaWolf Replacement Barrels
GLOCK 17 9mm Barrel (Black)          N54-43350  $139.95
GLOCK 19 9mm Barrel (Black)          N54-43352  139.95
GLOCK 22 .40 S&W Barrel (Black)      N54-43354  139.95
GLOCK 22/31 9mm Conv. Bbl. (Black)   N54-43356  139.95
GLOCK 23 .40 S&W Bbl. (Black)        N54-43358  139.95
GLOCK 23/32 9mm Conv. Bbl. (Black)   N54-43359  139.95
GLOCK 26 9mm Barrel (Black)          N54-43361  139.95
GLOCK 27/33 9mm Conv. Bbl. (Black)   N54-43363  139.95

Lone Wolf Distributors’ AlfaWolf Threaded Replacement Barrels (Thread Protectors ARE included)
GLOCK 17 9mm 1/2”x28 Bbl. (Black)     N54-43351  159.95
GLOCK 19 9mm 1/2”x28 Bbl. (Black)     N54-43353  159.95
GLOCK 22 .40 S&W 9/16”x24 Bbl. (Blk.) N54-43355  159.95
GLOCK 22/31 9mm Conv. 1/2”x28 Bbl.    N54-43357  159.95
GLOCK 23/32 9mm Conv. 1/2”x28 Bbl.    N54-43360  159.95
GLOCK 26 1/2”x28 Bbl. (Black)        N54-43362  159.95

Lone Wolf Gen 4 Polished Guide Rod Assembly
GLOCK 17/34                           N54-43370  $39.95
GLOCK 19                              N54-43369  39.95
GLOCK 20/21                           N54-43371  39.95
GLOCK 22/31/37                        N54-43372  39.95
GLOCK 23                              N54-43373  39.95

Lone Wolf Distributors’ Ultimate Adjustable Trigger
9mm/.40 Cal. GLOCK                     N54-43375  $74.95
10mm/.45 ACP GLOCK                     N54-43376  74.95

Lone Wolf Polymer Magazine Dissassembly Tool
LO1-43374  $12.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Grip extensions do not alter mag. capacity.

<table>
<thead>
<tr>
<th>Model</th>
<th>Mag Extensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>GLOCK® 26/27</td>
<td>N54-10346</td>
</tr>
<tr>
<td>G29 (10 rd.)</td>
<td>N54-10355</td>
</tr>
<tr>
<td>G30 (10 rd.)</td>
<td>N54-10356</td>
</tr>
<tr>
<td>Kel-Tec P11</td>
<td>N54-18586</td>
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<tr>
<td>Springfield XD</td>
<td>N54-18587</td>
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<tr>
<td>Springfield XD-S</td>
<td>N54-15286</td>
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Mag. extensions add additional capacity.

<table>
<thead>
<tr>
<th>Model</th>
<th>Mag Extensions</th>
</tr>
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<tbody>
<tr>
<td>GLOCK® 10mm/45ACP (+2)</td>
<td>N54-18589</td>
</tr>
<tr>
<td>G27/33 (+1)</td>
<td>N54-18590</td>
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</tbody>
</table>

Cleaning your GLOCK® magazines has never been easier! GTUL has developed an integrated system to disassemble and clean all GLOCK® magazines without marring, gouging, or damaging the metal liner. Quickly removes dirt, dust, powder residue and grime!

<table>
<thead>
<tr>
<th>Tool</th>
<th>Price</th>
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<tbody>
<tr>
<td>Standard Mags</td>
<td>$21.95</td>
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<tr>
<td>Large Mags</td>
<td>$21.95</td>
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</table>

The PMAG® 15 GL9™, PMAG® 17 GL9™, PMAG® 21 GL9™, and PMAG® 27 GL9™ magazines hold 15, 17, 21 and 27 9mm Parabellum rounds respectively. Note: Will not accept aftermarket floorplates designed for GLOCK® factory magazines. Instead, MagPul offers the GL L-PLATE™ Overmolded extension for GL9™ pattern PMAGs®. Note: Does not increase capacity.

<table>
<thead>
<tr>
<th>Mag</th>
<th>Price</th>
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<tr>
<td>PMAG 17 GL9</td>
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<td>PMAG 15 GL9</td>
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<tr>
<td>PMAG 21 GL9</td>
<td>$19.95</td>
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<tr>
<td>PMAG 27 GL9</td>
<td>$21.95</td>
</tr>
<tr>
<td>GL L-PLATE 3-Pack</td>
<td>$20.92</td>
</tr>
</tbody>
</table>
HOGUE Laser Enhanced (LE) Grips

Want immediate gains in your confidence when handling your 1911? Follow the red dot! Hogue’s new laser-enhanced grip for your classic 1911 will dramatically improve your accuracy and speed in any defensive or competitive scenario. Designed, engineered and hand-made in America, proudly wearing the Hogue name, your new LE Grip will make almost every kind of shooter – including you – better and faster. Period. Also available for J-Frame Smith & Wesson revolvers.

LE 1911 Grip, Black
LE J-Frame S&W Grip, Blk.

Hogue Rubber OverMolded® AK-47/74 Handguard Kits
(K.) Standard Russian/Chinese Rifles
N54-14556 $49.95
N54-14558 49.95

(Yugo-Version Rifles w/Longer Guard)

**MagPul 1911 Grips**

M agPul 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

- Flat Dark Earth
  - N54-43327 $19.95
- Black
  - N54-43236 19.95
- Olive Drab Green
  - N54-43238 19.95

The ERGO Grip Delta Grip™ is the first truly ergonomic grip for J Frame revolvers. Designed for the most important part of the gun, the shooter, the Delta Grip was engineered to fit the natural point of aim and mechanics of the human hand, wrist and arm. The result is a grip with a superior natural point of aim, comfort and control. Fits round butt J-Frames. Will not fit on Smith and Wesson Bodyguard 38 Model (sku 103037 and 103038).

N54-19684 $19.95
### Powder River Precision X-Treme Grips: CNC Laser Cut 360° Grip Enhancement for your XD/XDm, made of high-quality adhesive-backed traction tape.

| X-Treme Grips, XDm 45 (Sand) | N54-15229 | $16.95 |
| X-Treme Grips, XDm 9/40 (Sand) | N54-15230 | 16.95 |
| X-Treme Grips, XD 45 (Sand) | N54-15231 | 14.95 |
| X-Treme Grips, XD 9/40 (Sand) | N54-15232 | 14.95 |

**Powder River Precision’s Drop-In Trigger Kits for Springfield XD Pistols will give you a short, crisp trigger pull with a fast reset and shorten the total trigger pull length.**

| XDm 9/40 Drop-In Trigger Kit | N54-15226 | $125.00 |

### S&W M&P Pistol Sear

| M&P 9/40 | N54-21889 | $41.95 |
| M&P 45 | N54-21882 | 41.95 |

### S&W M&P 9/40 Ultimate Striker Block Kit

| N54-21890 | $35.95 |

### S&W M&P 9/40 Competition Spring Kit

| N54-21891 | $25.95 |

### S&W Sigma Spring Kit

| N54-77788 | $20.95 |

### S&W SD 9/40 Spring Kit

| N54-77787 | $20.95 |

### S&W SD Polymer Action Enhancement Trigger

| N54-77789 | $39.95 |

### S&W SD Action Enhancement Trigger

| N54-77791 | $89.95 |

### GLOCK Action Enhancement Trigger

| N54-77792 | $17.95 |

### GLOCK Ultimate Safety Plunger

| N54-77790 | $44.95 |

### SIG P320 Flat-Faced Action Enhancement Trigger

| N54-77793 | $20.95 |

---

**NEW!**

**Powder River Precision’s Ergonomic Punch Set for the XD/XDm made of hardened 416 stainless steel with hard-molded rubber handles designed to fit comfortably in the palm of your hand.**

| XD/XDm Punch Set | N54-15233 | $30.00 |
| XD/XDm Striker Retainer Pins | N54-33370 | $12.00 |

---

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
By Duane Thomas

Famous knife company Spyderco was started in 1976 by Sal Glessen, and headquartered in Golden, Colorado. In 2016, to celebrate the company's 40th anniversary, Spyderco produced a limited run of a special commemorative version of their popular Native 5 folder. A bit about that “40th anniversary” thing; you would expect such a knife to have been introduced at the beginning of 2016, however Spyderco was very frank with me that it took them a lot longer to get in blades for this project than they thought it would. It wasn’t until around 3/4 of the way through 2016 that 40th Anniversary models started rolling off the assembly line, and this knife will be available until well into 2017.

If I had been choosing one of Spyderco’s many available knives as the basis for their 40th Anniversary Model, I would have made it one of the larger units, maybe a Police Model. Thankfully, the folks in Golden, Colorado are much smarter than me. They chose one of their smaller folding, clip-style pocketknives, the Native 5. The Native has been a very successful knife for Spyderco since its introduction in 1997, witness the fact, as evidenced by the “5” in its current model designation, it’s now into its fifth design generation. Main differences between the Native 5, which was introduced in 2012, and the first Natives is that the 5 features screw together construction (first introduced in the Native 4) and a CPM S35VN blade with a full flat grind.

In order to make the 40th Anniversary model special, while sticking to the very functional Native 5 design in its overall shape, both the blade and handle were given distinctive visual touches. The most obvious, immediately noticeable thing about the 40th Anniversary Model is that its blade is made of Damascus. This is actually a material called DS93X Martensitic Damascus Patterned Steel from a company named Damasteel in Sweden. “Martensitic” steel is so-called because its characteristic microstructure was first observed by German microscopist Adolf Martens in 1890. Tempered martensitic steel has both high hardness and high toughness, and is commonly used for medical tools such as scalpels, razors and internal clamps.

In order to be considered “stainless,” a steel alloy must contain at least 13 percent chromium by content. The Damascus steel used in the 40th Anniversary Model’s blade is stainless, but just barely. DS93X is actually a composite of two alloys, RWL34 which has 14 percent chromium (this is the lighter-colored portions of the blade) and PMC27 with contains 13 percent chromium (the darker parts). The RWL34 portion of the material has had molybdenum added to give it greater corrosion resistance than standard martensitic stainless steels. DS93X is formed by welding together over 100 layers of RWL34 and PMC27. It’s available in a variety of patterns. The one used by Spyderco for the 40th Anniversary Model is Damasteel’s Thor pattern, named for the Norse god of thunder. All markings on the blade come from laser engraving.

The blade itself is very slightly less than 3” long (2.98” according to the Spyderco catalog); the actual cutting edge goes 2.48”. Width is a slim .122”. Blade shape is a drop point, with a slight belly to the cutting edge, which is, of course, Spyderco’s unserrated PlainEdge treatment, since chopping into that beautiful Damascus pattern with a serrated SpyderEdge, or even a half-and-half ComboEdge would be a crime against nature. The top rear of the blade is heavily jimped (serrated); depending on how you grip the knife, you can either lay your thumb there, or, when making cuts that need to be finely controlled and guided, your index finger. And of course, Spyderco’s trademark round hole, allowing easy one-handed opening, is present and accounted for.
The shape of the handle on every Native Model since the first is basically the same. The rearward bottom portion of the blade flows into the bottom front of the handle to give you a front choil (finger groove) for the index finger; the steel i.e. blade portion of the choil is deeply jimped for a positive grip; then behind that is a second choil for the middle finger. This double finger groove allows a very secure grip on the knife.

The blade when open is held into position with a Back Lock mechanism, which means a hook on a spring-loaded piece of steel snaps into a corresponding cutout in the top rear of the blade. In order to release the blade so the knife may be closed, press down on the rear of the lock (a cutout on top of the handle is provided to allow that), the hook will pivot up out of the blade and the knife may be closed. This is an extremely strong locking mechanism, and also allows for easy one-handed closing. I usually “unlock” the knife then close it by “wiping” the unsharpened back of the blade against my pants covered leg.

Handle scales are carbon fiber, CNC machined with a distinctive pattern that’s both attractive and non-slip. The knife is held together with six stainless steel Torx screws; the knife may be taken apart for thorough cleaning should that ever prove necessary. A stainless steel pocket clip is held in place with three removable and replaceable stainless steel screws; moving the pocket clip allows the knife to be carried in any one of four orientations, either blade tip pointing up or tip down, and for a left or right hand draw. The knife comes with the pocket clip set for a blade tip up, right-hand draw, and that’s how I’ve left it. A hole that pierces the scales and the pocket clip allows use of a lanyard, should you so desire. Weight is a light 2.7 ounces.

The 40th Anniversary Model is being produced, even as this is written, in what Spyderco calls a Sprint Run, i.e. it will be a limited-production run. There will only ever be 1,200 40th Anniversary Models made. The first 300 were numbered, special collector’s items. The knife you see in this article was one of the very first non-numbered 40th Anniversary Models.

With the 40th Anniversary Model, Spyderco has succeeded in producing a beautiful commemorative version of one of their workhorse knives. But in pursuit of that beauty, they didn’t sacrifice the knife’s functional qualities. Honestly, if it wouldn’t be a sin to scratch up that stunning Damascus blade, I would have absolutely no problem carrying a Spyderco 40th Anniversary Model as a daily working knife.

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Dillon’s Utility boxes are ideal for all those accessories that don’t quite fit into the compartments of your shooting bag. The large box measures 13-1/2” x 5-3/4” x 2-1/4” and the small box measures 4-5/8” x 6-3/8” x 1-5/8”. Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

**Dillon Ammunition Boxes**

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>10 ea.</th>
<th>Case (Qnty.)</th>
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<td>9mm (50 rd)</td>
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**Berry’s Manufacturing Ammo/Storage Boxes**

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**Dillon Utility Boxes**

Dillon’s Utility Boxes are ideal for all those calibers, bullet weights, bullet shapes, etc. We’ve included these boxes with our machines for years, and now we’re stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal “B” cartridge bins) are 4-3/4” x 3-7/16” wide x 2-1/3” deep.
- The RL 550/XL650 cartridge bins are 6-3/4” long x 3-7/16” wide x 2-13/16” deep.

**Dillon AkroBins**

AkroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We’ve been including these bins with our machines for years, and now we’re stocking them in quantity for our customers.

- The “Square Deal” Bin measures 4-3/8” x 2” x 1-5/8”.
- The “RL 550/XL 650” Bin measures 6-3/4” long x 3-7/16” wide x 2-13/16” deep.
- The “RL 1050” Bin measures 10-1/4” long x 4-3/8” wide x 4-3/4” deep.
- The “SL 900” Bin measures 13-3/4” long x 6-1/2” wide x 6-3/4” deep.

**Descriptive Notes**

- .38” series cases fit .38 Special, .32-20, .30 Carbine and .30 Mauser.
- .9mm” series cases fit .30 Luger, 9 x 21 and .380.
- .44” series cases fit .41 Mag., .44-40 and .45 Colt.
- .45” series cases fit .45 ACP.

**Dillon Ammunition Boxes**

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
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**Dillon Ammunition Boxes**

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<td>3-7/16” wide x 2-13/16” deep.</td>
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</tbody>
</table>
- The 1050 bins are 10-1/4” long x 4-3/8” wide x 4-3/4” deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4” long x 6-1/2” wide x 6-3/4” deep (all inside dimensions).

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<table>
<thead>
<tr>
<th>Description</th>
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**Dillon Ammunition Boxes**

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<td>Large Utility Box</td>
<td>N54-17195</td>
<td>5.75</td>
<td>23.95</td>
</tr>
</tbody>
</table>
No shit, there I was…in my office, cleaning my 686 SSR when the boss walks in with that “whisky-tango-foxtrot” look on his face. “Hi,” I said (thinking fast), “I’m trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!” The Bore-tips Swabs REALLY DO work. What you can’t see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reusable.

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Breech Rod Guide
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Springfield Armory XD
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All videos are DVD format.
Wilson Combat’s Elite Tactical Magazine HD +P – “The ETM Heavy Duty/+P rated.45 ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube.”

A. (8 rd) .45ACP N54-18602 $44.95

Elite Tactical Magazine – “The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine.”

B. ETM (8 rd) .45ACP N54-12027 $34.95

Wilson Combat Magazines – “No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage.”

C. ETM (10 rd) 9mm N54-19463 $34.95

D. Match Magazine (7 rd) .45ACP N54-10505 $32.95

E. WIL-ROG Mag (8 rd) .45ACP N54-11714 32.95

F. Officers Match Mag. (7 rd) .45ACP N54-10506 32.95

SHOK-BUFF® Recoil System – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.

G. SHOK-BUFF System N54-18150 $37.05

Wilson SHOK-BUFF® – A 1/10” thick poly fiber buffer between the frame and slide contact areas.

H. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov’t Model N54-18148 $5.95

I. SHOK-BUFF Buffer only (6 ea.) N54-18147 $6.95

Chip McCormick Custom L.L.C.

Designed to give the pistol shooter the advantage of extra shot capacity and improved performance.

XP 10-Rd. 9mm N54-43261 $35.95

Ext. 9mm Base Ptd N54-43300 4.99

.45 ACP & Rd. (Floorplate drilled to accept base pads.)

N54-10311 $22.95

.45 ACP 10-Rd. N54-15025 $25.95

Wolff Recoil Springs

BROWNING HI-POWER

18.5 Pound N54-11373 $7.25

COLT GOVERNMENT MODEL

9 Pound N54-11719 $7.25

10 Pound N54-12193 7.25

12 Pound N54-12007 7.25

13 Pound N54-12443 7.25

14 Pound N54-12338 7.25

16 Pound (Std.) N54-11860 7.25

17 Pound N54-12192 7.25

18.5 Pound N54-12056 7.25

20 Pound N54-12057 7.25

CZ 75B

9 Pound N54-11377 7.25

10 Pound N54-12110 7.25

12 Pound N54-19348 7.98

13 Pound N54-19349 7.98

14 Pound N54-19350 7.98

15 Pound N54-19351 7.98

16 Pound (Std.) N54-19352 7.98

17 Pound N54-19353 7.98

SMITH & WESSON M&P

12 Pound N54-19356 7.98

13 Pound N54-19357 7.98

14 Pound N54-19358 7.98

15 Pound N54-19359 7.98

SPRINGFIELD 5” 9/40 XD

12 Pound N54-19339 7.98

13 Pound N54-19340 7.98

14 Pound N54-19341 7.98

15 Pound N54-19377 7.25

16 Pound N54-19342 7.98

17 Pound (Std.) N54-19343 7.98

SPRINGFIELD 5” 9/40 XD

12 Pound N54-19339 7.98

13 Pound N54-19340 7.98

14 Pound N54-19341 7.98

15 Pound N54-19377 7.25

16 Pound N54-19342 7.98

17 Pound (Std.) N54-19343 7.98

SPRINGFIELD 4.5” 9/40 XDM

12 Pound N54-19339 7.98

13 Pound N54-19340 7.98

14 Pound N54-19341 7.98

15 Pound N54-19377 7.25

16 Pound N54-19342 7.98

17 Pound (Std.) N54-19343 7.98

Wolff Guide Rods

SAW M&P N54-19354 24.95

Sp’field XDM 4.5 N54-19355 24.95

Wolff Hammer Springs

1911 N54-11511 9.00

Wolff Mag Catch Springs

1911 N54-11791 9.95

Wolff Hammer Springs

S&W M&P N54-19354 24.95

Sp'field XDM 4.5 N54-19355 24.95

SPRINGFIELD Magazines/1911 Guide Rod

Springfield XD & XDM Magazines

16-Rd. XD 9mm N54-11386 $31.95

12-Rd. XD .40 N54-11387 31.95

13-Rd. XD Comp. 9mm N54-11765 29.95

10-Rd. XD Comp. .45 N54-11764 29.95

13-Rd. XD/XDM .45 N54-11585 32.95

19-Rd. XDM 9mm N54-15496 36.95

7-Rd. XD-S 9mm N54-19681 28.95

8-Rd. XD-S 9mm N54-11731 39.95

9-Rd. XD-S 9mm N54-19680 39.95

16-Rd. XDM .40 N54-19971 36.95

5-Rd. XD-S .45 N54-15234 28.95

6-Rd. XD-S .45 N54-11730 39.95

7-Rd. XD-S .45 N54-15235 39.95

Two-Piece 1911 Reccoil Spring Guide Rod – Machined from stainless steel.

N54-15724 $24.95
PUSH YOURSELF EVEN FURTHER

No more giving up because your gear can’t stand up to the challenge. We make our packs for any mission and to push yourself to max performance.

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Made In The USA

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Mec-Gar
Pistol Magazines

NEW Plus-2 Adapter, fits mags in red
Beretta 92 18-rd. AFC*  
Beretta 92 20-rd. AFC*  
Beretta 96 .40 15-rd. AFC*  
Browning HP 15-rd. Blue  
1911 8-rd. .45 ACP Blue  
1911 8-rd. .40 S&W Blue  
1911 8-rd. 10mm Blue  
1911 9-rd. 9mm Blue  
1911 11-rd. .45 ACP Blue  
CZ-75B 19-rd. AFC*  
Para P-14 14-rd. Blue  
Para P-16 15-rd. Blue  
Para P-18 17-rd. Blue  
Ruger P-Series 9mm 17-rd. Blue  
Ruger P-Series 9mm 20-rd. Blue  
S&W 59 17-rd. Blue  
S&W 59 20-rd. Blue  
SIG Sauer 226 18-rd. AFC*  
SIG Sauer 226 .40 15-rd. AFC*  
SIG Sauer 228 15-rd. Blue  
Springfield XD (not XDM) 9mm 18-rd.  
Springfield XD (not XDM) .40 13-rd. AFC*  
Taurus 92-99 17-rd. Blue  
Taurus 92-99 20-rd. Blue  
* AFC = Anti-Friction Coating

Metalform
OEM Pistol Magazines

1911 9-rd. 9mm Blue  
1911 8-rd. .38 Super Blue  
1911 10-rd. .40 S&W (Springfield) Stainless  
1911 8-rd. 10mm Stainless  
1911 8-rd. .45 ACP Blackened Stainless

Arredondo Accessories' Magazine-Cleaning Brush is ideal for that little job we all dread (avoid)! No excuse, Sir! 

California Competition Works’ Magazine Storage Sleeves make it easy to organize your pistol magazines. The optional I.D. Tag/Hanger makes it less likely that you’ll show up at a match with the WRONG magazines! 

Arredondo Accessories Mag Cleaning Brush

SIG Sauer New P-226 Mags

MTUL From the Makers of GTUL

MTUL is a magazine brush for hi-cap rifles that fits both .5.56 and .7.62 magazines.

Ruger’s BX-25 magazine for the 10-22. 
N54-17915 $29.95

Ruger’s BX-25x2 conjoined magazine for the 10-22. 
N54-33346 $36.95

C-Products 30-Round aluminum M-16/AR-15 magazine. 
N54-15593 $19.95

SIG 226 9mm 15-Rd. 
N54-20923 $24.00

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
AR10 Small Pin 4 LB  
N54-80005 $270.00

AR15 Small Pin 3 LB  
N54-80003 $228.00

Browning A Bolt Spring Kit  
1.5–2 LB & 2–3 LB  
N54-80008 $27.00

Mosin Nagant  
N54-80006 $108.00

Calvin Elite Remington Mod. 700  
N54-80002 $218.00

Remington Mod. 700 Nickel Plated  
N54-8001 $150.00

Ruger M77 MkII  
N54-80009 $124.00

Ruger 10/22 Trigger System w/Mag Release  
N54-80007 $239.00

Savage Model 10/110  
N54-80010 $114.00

Calvin Elite Remington Mod. 700  
N54-80002 $218.00

Remington Mod. 700 Nickel Plated  
N54-8001 $150.00

Ruger M77 MkII  
N54-80009 $124.00

Ruger 10/22 Trigger System w/Mag Release  
N54-80007 $239.00

Savage Model 10/110  
N54-80010 $114.00

The Larry™
Pocket Work Light

The Larry™ 8 LED Pocket Work Light is the essential handyman light. 8 powerful LEDs provide 60 lumens of bright white light. The rotating magnetic clip gives you convenient hands-free lighting. The reinforced plastic body design is shock-proof and water-resistant, making the Larry™ basically indestructible.

N54-15432 $9.99

The Lil Larry™

Lil Larry™ – The Power Pocket Light packs enough power to take its rightful place as the newest addition to the Larry™ family. Lil Larry is equipped with a 250 lumen C•O•B work light featuring three light modes: high, low and emergency red flash. The anodized aluminum body and recessed LED housing ensures that Lil Larry is ready for any task.

N54-10013 $19.99

N EBO’s Folding Lock-Blade Utility Knife uses a quick-change feature making it easier to change the blade without any tools. Accepts all standard utility blades and incorporates a blade lock system. Comes in assorted colors with black accents as shown.

N54-10014 $6.99

Ammo-Burr Cartridge Deburring Sets

S HAVIV is – and has been – the leader in precision hand-deburring solutions since 1960, and now brings its experience to the ammo-reloading market.

The Ammo-Burr Inner/Outer Cartridge Deburring Sets feature ergonomic comfort-grip handles for fast and accurate hand deburring. The .47” diameter inner chamfering and deburring blade allows for chamfering and deburring cases from .17 to .45 caliber, and the outer-diameter chamfering blade will accommodate case mouth openings as large as 1.02”.

A. Inner Chamfering Starter Set  
N54-62270 $39.95

B. Outer Chamfering Starter Set  
N54-62269 $59.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
## Viking Tactics V-TAC MK1 Sling

Viking Tactics’ V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

<table>
<thead>
<tr>
<th>Sling Type</th>
<th>Price</th>
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<tbody>
<tr>
<td>Viking Tactics Sling for CAR-15</td>
<td>$34.95</td>
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<tr>
<td>Viking Tactics Sling for FN-FAL/HK-91</td>
<td>$40.00</td>
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</table>

## M-14 Bolt Roller Greaser

So THAT’s how you grease that little S.O.B. (Slick-Operating Bolt, that is.)

<table>
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<th>Model</th>
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<tr>
<td>N54-18531</td>
<td>$6.75</td>
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## Adjustable M1/M1A Gas Systems

All Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you’re working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench).

<table>
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<tr>
<th>Model Type</th>
<th>Price</th>
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<tr>
<td>M1A (Pictured)</td>
<td>$59.00</td>
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<tr>
<td>SOCOM M1A</td>
<td>59.00</td>
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<tr>
<td>M1 Garand</td>
<td>40.00</td>
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## Sig Sauer Rifle Go Bag

This bag secures to the back of a vehicle seat, and securely holds most carbine-length rifles or shotguns. A pouch at the bottom of the bag secures the buttstock, and a removable muzzle cover keeps debris out of the barrel. The cover flap is secured by three adjustable straps with quick-disconnect clips. **Hurry! These are special-purchase items and when they’re gone, they’re gone!**

<table>
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<th>Model</th>
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<tr>
<td>N54-18703</td>
<td>$38.00</td>
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MAGPUL® UNFAIR ADVANTAGE

Enhanced Self-Leveling AR-15/M16 Mag Follower

MAGPUL's Enhanced Self-Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design. 3-Pk. N54-12606 $6.95

“Battery Assist Device” for AR-15/M16

The MAGPUL Enhanced Trigger Guard™ is a black anodized aluminum drop-in replacement for the AR15/M16 weapons platform. It features a shallow "V" shape for better use of gloves in tactical shooting or cold weather operations. It's non-folding and has rounded edges. Aluminum Trigger Guard N54-12611 $19.95

MAGPUL MAGLINK™

FOR MAGPUL .223/5.56 MAGS ONLY

MAGPUL 30-Round polymer PMAG 30 GEN M3™ AR/M4 magazine. N54-43280 $14.95

MAGPUL 20-Round polymer PMAG 20 LR/SR Gen M3™ SR25/M110 magazine. N54-55007 $19.95

MAGPUL 10-Round polymer PMAG 10 AR/M4 Gen M3™ magazine. N54-33393 $13.95

MAGPUL -5 Round Limiter PMAG 20. N54-33394 $13.95 Pkg of 3

MAGPUL QD SLING SWIVEL

N54-43240 $17.95

N54-43239 $14.95

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Jerry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be “clocked” for left- or right-handed shooters. Used by many top three-gun competitors.

Jerry Miculek AR-15 Compensator

M. Dewey’s AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316” in diameter.

AR-15 Charging Handle

M-16/AR-15 Buttstock Cleaning Kit

The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

MIL-SPEC Buttstock Cleaning Kit for AR style rifles contains segmented cleaning rod, cleaning brush, bore brush, chamber brush and solvent bottle. Comes in its own carrying case.

Target Sports® Tactical AR-15 Super Tool

The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for “flat-top” rifles equipped with low-mounted optics.

ERGO 5-Slot Polymer Rail Mounting Platform

Ergo’s 5-Slot Polymer Rail and Rail Cover makes it easy to add attachments to your firearm.

AR-15 Brass Catcher

Your basic, generic, strap-on-with-Velcro™ AR-15 brass catcher.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
The Specialized Dynamics AR15/AR10 Armorers Upper Receiver Block is made from billet aluminum and holds your upper receiver securely in order to make it easier to install barrels, free-float tubes, muzzle devices, etc. One block fits AR15s and ArmaLite and DPMS platform AR10s. (Sorry, the upper receiver pictured above is NOT included.)

JP Enterprises, Inc.
Tactical Performance Gear

JP Enterprises (Competition Only) Low Mass Buffer JPLMB
N54-12585  $59.95

JP Enterprises .223 JP EnhancedBolt™ Assembly
JPEB-223 SAE3910 Construction
N54-12586  $124.95

Custom Stainless Bolt Carrier
JPBC-3 SP Low Mass, Stainless Finish
N54-12584  $225.95

JP Compensator
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w/Exit Hole for .223
Matte Black Finish
N54-12614  $89.95

JP AR Speed Hammer
JPSH-1A Low Mass Hammer
N54-12617  $59.95

JP Reduced Power AR Spring Set
N54-12618  $10.95

JP Enhanced Reliability, Reduced Power AR Spring Set
N54-12590  $10.95

JP Enterprises .223 J P EnhancedBolt™ Assembly
JPEB-223 SAE3910 Construction
N54-12586  $124.95

JP Reduced Power AR Spring Set
N54-12618  $10.95

JP Enhanced Reliability, Reduced Power AR Spring Set
N54-12590  $10.95

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BUILT FOR SPEED, THESE HIGH PERFORMANCE RED DOT SIGHTS WILL TAKE YOUR SHOOTING ABILITY TO THE NEXT LEVEL. BY USING A SINGLE RED DOT AS AN AIMING POINT, TARGET ACQUISITION IS AS SIMPLE AS POINT AND SHOOT. THE UNIQUE HEADS-UP-DISPLAY (HUD) DESIGN PROVIDES AN UNLIMITED FIELD OF VIEW, WHILE ELIMINATING OBSTRUCTION AND TUNNEL VISION COMMON TO TUBE-STYLE SCOPES.

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8 MOA Black N54-14563 419.00

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Polymer 8 MOA Black N54-16413 299.00
Aluminum 8 MOA Black N54-14611

C-MORE SYSTEMS TACTICAL RAILWAY SIGHT FEATURES A BUILT-IN SPACER TO CO-WITNESS WITH SIGHTS ON FLAT-TOP AR-15s
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2 MOA Dot Module, Aluminum N54-14643 49.00
4 MOA Dot Module, Polymer N54-14615 49.00
4 MOA Dot Module, Aluminum N54-14691 49.00
6 MOA Dot Module, Polymer N54-14616 49.00
6 MOA Dot Module, Aluminum N54-14696 49.00
8 MOA Dot Module, Polymer N54-14717 49.00
8 MOA Dot Module, Aluminum N54-14720 49.00

Railway/Scout/Tactical Battery N54-17034 5.00
CR2032 Lithium RTS/RTS Battery N54-14721 5.00

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5.11® Double Duty TDU® Reversible 1.5” Belt
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Large 36-38” N54-21601 22.95
X-Large 40-42” N54-21602 22.95
2X-Large 44-46” N54-21603 25.95
3X-Large 48-50” N54-21604 25.95
4X-Large 52-54” N54-21605 25.95

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Med. 32-34” N54-21614 N54-21607 39.99
Lg. 36-38” N54-21615 N54-21608 39.99
X-Lg. 40-42” N54-21626 N54-21609 39.99
2X-Lg. 44-46” N54-21627 N54-21610 44.99
3X-Lg. 48-50” N54-21628 N54-21611 44.99
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SOMETIMES, YOU JUST NEED MORE AMMO.
The All Hazards Ammo Mule is lightweight, durable and weather resistant. It features a secure wraparound zipper with a molded pull and measures 10.12” wide x 3.88” deep x 8” high. It’ll hold 10 5.56 AR mags or six 25-rd. boxes of shotgun shells.
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Bushnell Trophy TRS-25
Ultra Compact Red Dot Sight

Bushnell’s Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell’s high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute-of-angle dot.

TRS-25 as pictured w/o riser  N54-11643  $89.95
TRS-25 with riser  N54-31318  $119.95

Scout Scope Mounts for AK, SKS Rifles

Scout Scope Mounts provide an extremely stable optics base for your AK, Saiga or SKS rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

Scout Scope Mounts easily allow for complete DISASSEMBLY of your rifle for cleaning and maintenance while retaining zero. These rifles are designed so that carbon build-up can easily be cleaned from the gas tube and piston. This is routine maintenance, necessary in order to maintain a properly functioning rifle. Other mounts for AK and SKS-style rifles make this difficult, time consuming and then require that optics be re-zeroed.

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Available in Standard Elevation or Plus-20 Minutes of Angle

Remington Model 700 Short Action  N54-19975
Remington Model 700 Short Action + 20 MOA  N54-19976
Remington Model 700 Long Action  N54-19977
Remington Model 700 Long Action + 20 MOA  N54-19978
Ruger 10/22 + 20 MOA  N54-19987
Savage Short Action RB  N54-19979

Savage Short Action RB + 20 MOA  N54-19980
Savage Long Action RB  N54-19981
Savage Long Action RB + 20 MOA  N54-19982
Winchester Model 70 STD  N54-19983
Winchester Model 70 STD + 20 MOA  N54-19984
Winchester Model 70 Short Action  N54-19985
Winchester Model 70 Short Action + 20 MOA  N54-19986

Tactical Sports
45°-Offset Auxiliary Optics Mount

A twist of the wrist is – quite literally – all it takes to switch from your long-range optic to a CQB red-dot sight with Tactical Sports’ 45-degree Offset Auxiliary Optics Mount! Fits most Picatinny rails. (Pictured with Bushnell’s TRS-25, which is NOT included!)

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By Brian Dervin Dillon and David Erin Dillon

The Dillon family “pocket cannon” has been kicking around since 1928, first in grandpa’s house, then in grandma’s basement collecting dust and rust, then in the house we grew up in (where it was used as a doorstop), and now, finally, after detailed restoration, in a place of honor in the junior author’s domicile. Like most of our Dillon family guns, its price was right: free.

It was the San Francisco Yacht Club’s signal cannon, used to start yacht races on San Francisco Bay beginning in 1903. Contestants would wait for the “boom” when race officials pulled the lanyard, the audible signal to “up anchor,” then race each other around Angel Island, or Alcatraz, or around buoys set at measured distances, and then back to the start point. The winner was welcomed home with another 10 gauge blank shot, loaded with 8 drams of black powder, signaling the end of the race.

Despite its “model year” of 1898, Winchester’s “breech-loading cannon” was not offered to the public until 1903. Contestants would wait for the “boom” when race officials pulled the lanyard, the audible signal to “up anchor,” then race each other around Angel Island, or Alcatraz, or around buoys set at measured distances, and then back to the start point. The winner was welcomed home with another 10 gauge blank shot, loaded with 8 drams of black powder, signaling the end of the race.

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The little cannon was a steady seller within its niche market, and 10,000 had been made by 1915. In 1930, just as the depression hit, wiping out demand, a fancy version was offered, chrome plated, and with rubber-tired wheels. This second version is now exceedingly rare. The Model 1898 Winchester “Breech Loading Cannon, 10 Gauge” was still being advertised in the 1940 Shooter’s Bible, at the bargain price of $19.98. The fancy, chrome-plated version was listed at $38.80, and 100 10-gauge blank shells went for $4.78. Winchester sales records indicate that the final Model 1898 cannon was made in 1958, closing out the run after approximately 19,000 had been produced. Our example has no serial numbers, but others we know of do. Besides the original examples made by Winchester, close copies were also produced under license by the Bellmoore-Johnson Tool Company of Connecticut. Because early versions now bring hundreds of dollars from collectors, reproductions, the polite word for fakes, probably made in Pakistan, began to appear around 1974.
The San Francisco Yacht Club, begun in 1869, was the first such organization on the Pacific Coast, and the second Yacht Club to be founded in America. In 1878 it moved across the Golden Gate to Sausalito, but members could not agree on the new location for its clubhouse, so a schism resulted. The “old” San Francisco Yacht Club, primarily with a younger membership, built its opulent club-house (Figure 2) on Water Street (renamed Bridgeway, after construction on the Golden Gate Bridge began half a century later) while the older, wealthier, members formed a new organization, the Pacific Yacht Club, and built their club-house in Whaler’s Cove, in “Old Town” Sausalito (Figure 3). The two clubs were at loggerheads for the next 20+ years, the “S.F.” variant being inclusive, and constantly expanding, while the “Pacific” variant was exclusive, its membership crepuscular and dwindling. The San Francisco Yacht Club became a social center hosting dances, concerts, and many other public functions; the Pacific Yacht Club home only to an ever-smaller group of grumpy old patricians. The SFYC building burned on March 21, 1897, but was rebuilt, even larger, at the same prominent, central, location. The Pacific Yacht Club failed in 1899, and its building was taken over by the Spreckels family. The San Francisco Yacht Club continued as the jewel of downtown Sausalito until the Golden Gate Bridge opened, and dead-end Water Street became “Bridgeway,” now crammed with honking, bumper-to-bumper, commuters. So in 1937 the club moved across the Bay to Belvedere.

Nine years earlier, even though our granddad was neither yachtsman nor millionaire, he was presented with the SFYC’s miniature cannon upon his retirement from 30 years of Army service. Grandpa Dillon was the obvious choice as recipient of the little cannon upon both of their retirements. The small-town war hero, he was locally famous as Mr. Artillery from his peacetime service at Fort Baker just around the point from the clubhouse, but also for his wartime service in the Philippines, South Africa, China, on the Mexican Border and most recently in France during World War I. But the gift was also a means of saying “thank you” to Mabel Dillon, our grandmother, who had played her violin at dances and concerts at the old SFYC clubhouse from the 1890s until Dillon babies began arriving in 1911. The building, where she performed more than a century ago, and where our own later schoolmates George Duke and Stanley Jackson also played in the 1960s, still stands, as today’s Ondine Restaurant.

Rich yachtsmen on both American coasts mounted Model 1898 cannons on the bows of their vessels, and fired salutes from them while entering harbor, passing each other out on the briny, but most often to officially open the cocktail hour after sails were furled and the anchor was...
down. Some even bought multiple cannons so that “broadside” could be fired. Their silver-spoon nautical offspring were delighted to be given “cannon duty.” Unfortunately, more than a few of these boat-borne examples ended up with Davy Jones after the “First Mate” (mom) heard them go off once too often, or became nervous about potential deafness or eye injuries from incautious use by their pampered progeny.

Backwoods folklore also relates that some of these cannon were used to scare off trespassers when their lanyards were linked to garage or barn doors, even to the top strands of barbed-wire fences surrounding private lands posted No Hunting that were, nevertheless, being invaded by poachers. A few were subsequently stolen once intruders, if not scared away by the noise, realized that there was no human being present to back up the auditory threat. Booby traps of any kind are, of course, illegal, as are set guns, and have been for more than a century. Doubtless some of these cannons used as “set guns” were confiscated by police after complaints were received from people “innocently and accidentally” trespassing.

Our Model 1898 cannon, from 1928 onwards, was set out on the steps of the Dillon family house in Sausalito, and touched off for any number of celebratory occasions. No longer would Dillon kids have to run up and down Johnson Street firing 12-gauge shotguns in the air so as to commemorate St. Patrick’s Day. Now they simply pulled a lanyard to bequeath the family benediction, a much louder 10-gauge blast, upon the neighborhood. The two oldest of the four wild Irish Dillon boys, Uncle Bill (1911-1989) and Uncle Jack (1915-2001) also used to take the old cannon out for a little surreptitious market hunting. Long ago, and far away, and not in this jurisdiction, on a favorite lagoon in Southern Marin County, they would load it with a No. 6 duck shot cartridge, conceal it in the tules, put out a few decoys, and then Frisbee pieces of stale bread out towards open patches of water. When the mallards descended into their line of sight, the lanyard was pulled. This earlier generation of Dillon brothers would then row the family duck boat out and collect their bounty. The ducks were sold to the local Chinese grocery, not too far from the San Francisco Yacht Club clubhouse where, after plucking and cleaning, they were hung up in the window to tempt passersby. Later generations of kids in Marin County would flip burgers or run paper routes for pocket money – not so the Depression-era Dillon boys: they shot ducks with a cannon. By 1943, however, with Grandpa Dillon gone to his reward, and all four of his Army brat sons now in service to their Uncle Samuel, Grandma Dillon put the little artillery piece in storage, and it was half-forgotten.

A half-century later, Grandpa’s old signal cannon went to younger brother Dave Dillon while older brother Brian was otherwise occupied far away in Central America. It was in pieces, with various fasteners missing, including the very problematic, large, thin, nuts locking the wheel axle to...
the frame. Dave learned of a group of Winchester Model 1898 Cannon aficionados and restorers through whom replacement parts could still be ordered, and who also had brand-new replicas of the original shipping boxes the old signal guns came in. Unfortunately the old gun, exposed to salt air for almost an entire century, had lost all of its original finish and was covered with a skein of surface rust. So full restoration and repainting was indicated. After much prep work, high-temp engine enamel was applied, in a two-tone color scheme. Now the old cannon, at least in our humble opinion, looks better than new.

A Winchester cannon club used to exist online, but now has disappeared. It offered restoration tips, help with spare parts and provided legal advice to owners where local law enforcement was unclear as to the status of such guns. Signaling devices (flare guns, miniature cannons, etc.) are perfectly legal to own, especially in maritime contexts, yet possession of anything that could be considered a “sawed-off shotgun” invites class-1 felony questions, at least by rookie LEOs. Therefore, it behooves all Model 1898 Winchester Cannon owners to remind any and all law enforcement officers and nervous neighbors that what they have are legal signaling devices, not illegal bank-robber guns. But where and when you can fire them is a different matter. Dave Dillon’s initial interview with local police as to the legality of firing his newly restored cannon in the nearest public park resulted in lots of head-scratching, and an “I’ll have to get back to you,” answer, which, of course, never came. Faced with the likelihood that touching off even one round on the nearest baseball diamond might send all local pink-poodle owners running for 911 on their speed-dialers, and the imminent arrival of the SWAT Team, brother Dave only fires the resurrected miniature artillery piece on gun ranges, after formally securing permission to do so.

And on every range where it makes an appearance, the old San Francisco Yacht Club signal cannon invariably is the big hit of the day. All other shooters safe their guns, and form a semi-circle behind the third-generation Dillon to yank the lan-

yard on the old Model ‘98. The black powder blank emits a very loud, very deep, BOOM, and produces a satisfying white cloud of smoke, sometimes in doughnut form, typically shot through with bright red live embers. It is no less spectacular at night than in the daytime. So Grandpa Dillon’s old pocket cannon still makes its presence known on New Years, the 4th of July, and St. Patrick’s Day, 110+ years after it first began to sing its one-note song out over San Francisco Bay.
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[Image of CED7000 Timer]

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