

the

Blue Press

August 2016
\$2.95 U.S./\$3.95 Canada



**Maggie
Reese:
Shooting
Sports
Generalist**

Page 48

DESIGNED WITH THE TOUGHEST STANDARDS IN MIND BUILT TO PERFORM IN THE HARSHTEST CONDITIONS



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Designed with the latest U.S. Military standards in mind, the **Ruger American Pistol** is built to perform in the harshest conditions. A true American innovation, this pistol was developed through a rigorous "Voice of the Customer" process—where numerous law enforcement and military trainers, firearms experts, distributors and retailers provided input, feedback and testing in the determination of the form, function and features of this firearm. The resultant new pistol is a revolutionary platform for Ruger, one that utilizes the combination of a recoil-reducing barrel cam (which is designed to better spread recoil energy over time) with a low mass slide, low center of gravity and a low bore axis to provide an unparalleled shooting experience.

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 **RUGER**



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Gravity and Low Bore Axis



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Dillon's RF 100 Automatic Primer Filler

***Eliminates the need
for primer pick-up tubes!***

***Fills the primer tube
while you reload!***

***Clear polycarbonate shield
and protective housing***



Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler	N25-97077	\$324.95
Sm. Primer Filler	N25-97111	324.95
Lg. (Euro. 220v)	N25-97112	334.95
Sm. (Euro. 220v)	N25-97113	334.95
Sm. Conversion	N25-17903	47.95
Lg. Conversion	N25-17902	47.95
Nylon Packcloth Dust Cover	N25-11143	14.95



3

UNDENIABLE RELIABILITY



47D .45ACP

500-9 9MM

500 .45ACP

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We READ Our Mail!

Regarding the article "The Stance" by Seth Nadel in the July issue of *The Blue Press*. Everything old is new again and new is... well... been there and done that. Seems like all the ninja special operation gun teacher/writer types want to give names and get credit for drills and movements that have been around forever. Having been shooting since the early '60s, been in the military, and a retired LEO, I did a lot of shooting with exercises that didn't have a name till some "distinguished" celebrity christened it. Just my observations and opinion, so all you gun writers, don't get all worked up about it.

Dave Zahradnik - Nevada

Mr. Thomas' article (Let's Hold on to the High Ground - June 2016) is one which should be reprinted in every gun magazine available. It is only through education that we have staved off wave after wave of certain groups drenched in emotion and hearsay. This article raises us all above the manufactured stigma about gun owners.... Let us call out ALL of the inaccuracies with regard to gun ownership, both on the web and off. By demonstrating our willingness to not only speak the truth, but to dismiss and correct the untruths, we may finally persuade those fearful and/or ignorant of gun ownership that we are, in fact, intelligent and caring individuals NOT intent on overthrowing the government but rather adhering to the supposition that we be allowed to protect ourselves and the ones we love from harm. If we continue to hold our standards higher than the opposition, we cannot help but be perceived as righteous and moral.... That you see fit to publish honest and open articles calling for such a great moral standard of ethics not only fills me with pride but should do so for everyone who considers themselves a responsible gun owner.

Kudos to you, sir.

Robert Odle - via email

Again, I thank you for taking care of me and my Square Deal - very kind of you!

All best regards,

Dick Radis - Fort Lauderdale, Florida

Dillon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for "Dillon Precision" at either the iPhone App Store or Google play.

THE BLUE PRESS

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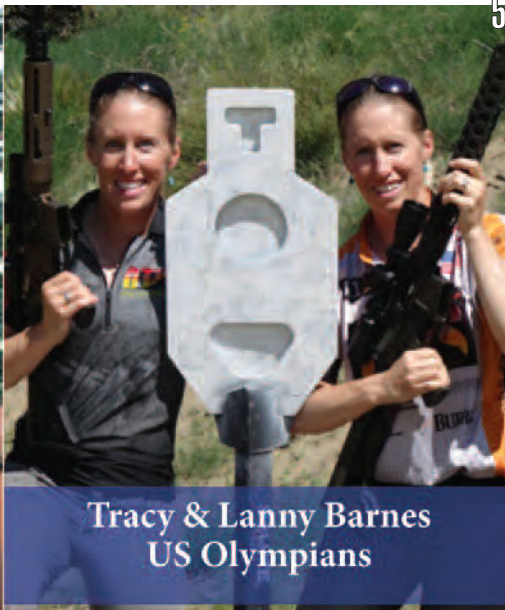
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August
2016

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.



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Which Dillon is Right for YOU?



Page 8

SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.



Page 14

RL 550B

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.



Page 20

XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.



Page 30

SUPER 1050

Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

Dillon Progressive Loading Machines: Facts & Figures


	SQUARE DEAL B	RL 550B	XL 650	SUPER 1050
COST				
Base price	\$389.95	\$439.95	\$566.95	\$1749.95
Caliber Conversion price range	\$87.95-97.95	\$45.95-55.95	\$77.95-87.95	\$124.95-204.95
RATE				
Cyclic rate (Rounds per hour)	300-500	400-600	500-800**	1000-1200
One hour production rate	350	500	800**	1000
Caliber change time	10 min	5 min	10 min	20 min
FEATURES				
Number of stations	4	4	5	8
Auto index	yes	no	yes	yes
Auto Casefeeder	no	optional	optional	standard
Uses standard (7/8" x 14) dies	no	yes	yes	yes
Powdercheck System	no	no	optional	optional
Primer Early Warning System	standard	standard	standard	standard
Failsafe Powder System	standard	standard	standard	standard
Separate Crimp Station	yes	yes	yes	yes
SPECIFICATIONS				
Primer magazine capacity	100	100	100	100
Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
Height required above bench***	34 in.	35 in.	44 in.	43 in.
Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBERS				
Pistol	.32 S&W - .45 Colt	All common	All common	All common
Rifle	N/A	All common	All common	.223 - .30-06

*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.

DILLON

HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics



Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

HP2 Non-Electronic Hearing Protector



Hearing
Protector
Belt Clip

Dillon Hearing Protectors

HP1 (NRR 21) Electronic Hearing Protector, Blue	N25-10157	\$135.00
HP1 Electronic Hearing Protector, Black	N25-10156	135.00
HP2 (NRR 21) Non-Electronic Hearing Protector, Blue	N25-10361	19.95
HP2 Hearing Protector, Black	N25-10360	19.95
HP1/HP2 Replacement Ear Cushions	N25-19022	10.00
Hearing Protector Belt Clip	N25-13020	3.29

SQUARE DEAL 'B'

STANDARD FEATURES:

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$389^{95*}

Total price as pictured here with optional accessories below: **\$565.75**
 SDB Strong Mount N25-2223 \$64.95
 Low Powder Sensor N25-16306 \$41.95
 Aluminum Bullet Tray N25-22214 \$41.95
 SDB Tool Holder with Wrench Set N25-19441 \$26.95



SDB DVD
Instruction Manual
 N25-19482 \$19.95

"SDB" Stock Numbers

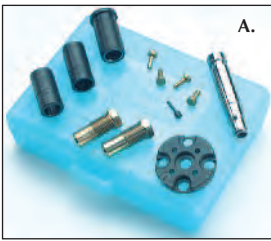
.32 S&W Long/H&R Magnum*	N25-16815	\$419.95
.380 ACP	N25-20053	
.38 Special	N25-20102	
.357 Magnum	N25-20103	
.38 Super	N25-20099	
.38 Super Comp	N25-20115	
9mm	N25-20104	
.40 S&W	N25-20787	
10mm	N25-20643	
.41 Magnum	N25-20054	
.44 Special	N25-20105	
.44 Magnum	N25-20052	
.44-40 Winchester	N25-21036	
.45 ACP	N25-20101	
.45 Colt	N25-20051	
.45 GAP	N25-20098	
.45 S&W Schofield	N25-20418	



SQUARE DEAL 'B' ACCESSORIES

A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag.	N25-16774	\$97.95
(.32 S&W Requires X-Small Powder Bar)	N25-20780	\$29.95
.380 ACP	N25-20246	87.95
.38 Special	N25-20240	87.95
.357 Magnum	N25-20240	87.95
.38 Super	N25-20229	87.95
.38 Super Comp	N25-20275	87.95
9mm	N25-20241	87.95
.40 S&W	N25-20469	87.95
10mm	N25-20469	87.95
.41 Magnum	N25-20247	87.95
.44 Special	N25-20242	87.95
.44 Magnum	N25-20242	87.95
.44-40 Winchester	N25-21035	87.95
.45 ACP/.45 GAP	N25-20123	87.95
.45 Colt	N25-20248	87.95
.45 S&W Schofield	N25-20417	87.95

SQUARE DEAL 'B' DELUXE QUICK CHANGE
(Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand.

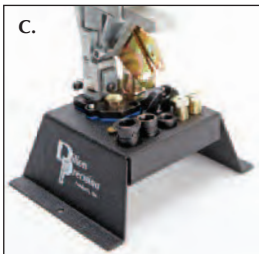
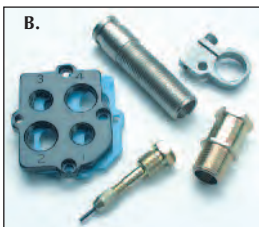
N25-62256, \$124.95

'SDB' POWDER MEASURE N25-20001, \$77.95

B. SQUARE DEAL 'B' TOOLHEAD

Extra toolheads keep all your adjustments the way you left them.

N25-20113, \$31.95



C. SDB TOOLHEAD STAND

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

N25-62225, \$24.95

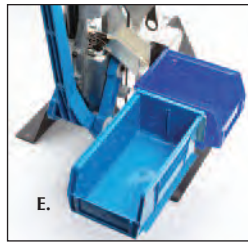
D. SQUARE DEAL BENCH WRENCH



The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments.

N25-19970,

\$8.95 each. Buy two or more, \$8.10 each.



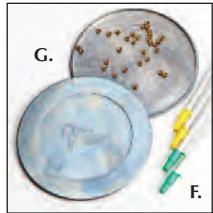
E. CARTRIDGE CASE BIN & BRACKET
Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

N25-11672, \$24.95

F. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube	N25-22029	\$7.99
1 Sm. tube	N25-22028	7.99
2 Sm., 2 Lg.	N25-20056	23.95
4 Lg. tubes	N25-20050	23.95
4 Sm. tubes	N25-20049	23.95



G. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N25-13606, \$20.95 ea.

H. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover,
N25-13795, \$23.95
(1.) Master lock,
N25-13083, \$3.95



J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit/SDB Spare Parts Kit N25-97015, \$35.95

K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 SD Shellplate Bolt
- 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate
- 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Indexer Return Spring
- 1 Large Primer Seat Punch
- 1 Primer Seat Punch Spring
- 2 Pickup Tube, Small, Yellow Tips



- 2 Magazine Orifices, Large
- 2 Pickup Tube, Large, Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

N25-20778, \$21.95

10 “How Much Ammo Wou

Calls to limit ammo are direct threats to freedom. People proposing it should be arrested.

By Alan Korwin

People with little or no appreciation of the Right to Keep and Bear Arms are questioning how much ammunition a person can own. Deep-end anti-rights bigots have even ludicrously suggested the Second Amendment doesn't protect “bullets” at all (showing complete ignorance of the subject). I recently published this statement in *American Handgunner*, a major national newsstand magazine, and I stand behind it 100 percent:

How can you tell if a new law is any good? If the law promotes or enhances freedom, it may be a good idea. If on the other hand it will curtail a freedom we already have it is probably a bad idea. I put all new proposals up against this standard – gun law or otherwise. Most new gun laws fail right there. For example, calls to limit ammunition in any way reduce your freedom. Bad law. Bad.

Does this mean, no limits at all on ammunition a person can own and possess? “Isn't that a little extreme?” I can hear my liberal relatives scream. Shouldn't there be some practical limit on how much ammo a person can stockpile? Doesn't government have something to say about it? Can you really have five million rounds?

Ah, *reductio ad absurdum*, the easy retreat of the simple mind – make things absurd. C'mon – no one stores five million rounds. Let's get real. Just think of the weight! But – proposals have been dropped by legislators for three-digit limits (in the hundreds). Reference has even been made

to foreign standards, where ammo must be stored at the range, and every single round accounted for in a book.

But let's go the distance and consider five million personal rounds. And how about...for each caliber gun you own, or might own. I can imagine some of you getting pretty excited at the thought! But it still remains absurd. No one has room, or probably money for that much fine ammo, in even one spec, let alone a dozen. So how much ammo are we really talking about here?

OK, now we're really talking. What we're talking about when someone says there should be limits on your freedom to own ammunition, someone is talking about how much freedom you can have. *It's not about ammunition.* It's about a totalitarian model, *the communist model* – to each according to his need. Someone gets to decide for you. In America, no one is in charge of how much you can have – of anything. You remember the phrase: it's a free country. It's what makes us great.

You get to decide, in a free market. Big problem number one is when anti-rights people open the conversation on limiting the amount of ammo you can own. They talk ammo on the one hand, to distract using ignorant fear, while manipulating with the unseen hand. It is the slippery slope leading to how many shoes you can own, how many watts your lightbulbs can be, where you can set your thermostat in the winter.

Ammo is no different than books or any other private property – it is constitutionally protected property, same as guns, so let's understand this before we start setting limits on any of your precious freedoms. Guns aren't just guns, they are tangible expressions of your freedoms, right there in your hands.

Who's in charge of telling you how many books you can own? Can you own five million? Where would you put them all? That's your problem, just like the ammo. But ammo is dangerous, what if there's a fire? Right, five million books and fire is not something you want to store together either, absolutely.



Id You Like Today, Sir?"¹¹

In fact, storing anything in quantity, if it truly poses a public health hazard, is an issue for you and your community organizers. Your right to read doesn't empower you to pose an imminent and unreasonable threat to my house next door. It's not about ammo, books or any named product. It's my rights vs. yours.

Singling out ammo or any specific property for special treatment is a red flag alerting you to mischief afoot – that's how tyrants get their nose under the tent. It's the asking for control that identifies the problem, not the items they use as levers. Asking for control over ammo is just an easy lever to use against the ignorant. Gun haters will go after guns any way they can. But it is freedom they are attacking.

"But what would you do with so much ammo?" they will innocently ask. "Who needs that much?" as if it is their business what you do with your property. An easy and deceptive lever to use against your rights, ammo makes it sound more plausible to act against you. Right – and who needs five million books, and what business is it of theirs? Look at all the harm you could do with five million books. Say what? Books?

More deaths can be attributed to the communist manifesto than all the armed criminals in history. Imagine if they taught *that* in schools. Instead we hear how Cuba is our friend, and it's not even called *communist* Cuba any longer, a brutal, heavily armed intolerant tyrannical dictatorship.

Riddle me this: If we're talking about five million Bibles or Korans, which are only just books, and they're being given to fundamentalists to foment religious fundamentalism and convert people, then how *little* ammunition do you think you or your supporters should set as *my* limit? Maybe you should enforce ammo limits on the people with those books, but how exactly would that work? Which of those two religious groups would you limit, subarm, or disarm? And how on Earth could you do it?

No matter how I slice this loaf, the *moral compass keeps pointing to true north* (a phrase from Jews for the Preservation of Firearms Ownership (jpfpo.org): Ammo limits are wrong. They *infringe* and so are forbidden. They are "gun control, evil, a false promise of safety leaving innocent people helpless and opening the door to oppression and genocide" (JPFO's definition).

Calls to limit ammunition in any way are always selective – aimed at disfavored groups, leaving "authorities" and elitist groups heavily armed and unaffected. Combatants, criminal elements, dangerous people, even our enemies get functionally excluded from those plans.

Magazine Limits Are Ammo Limits Too

What police and authorities know, when calls to limit magazine ammo capacity come up, is that: 1.) They're not going to participate in any way shape or form because, 2.) *Less* ammo is *more* dangerous.

When you face a deadly threat, among the lethal dangers you face is running out of ammo. Running low is one of the worst feelings you can experience. Running out is *mortal peril*. When you know you are facing a mortal threat – you take extraordinary steps to prevent it. Start reloading now.

Forcing the public into the dangerous sub-armed mode of *inadequately supplied*, even by lowering magazine capacity, ought to be grounds for criminal charges against the authorities who vote for it and enforce it. It is direct infringement without doubt.

Ammo limits create such a dangerous condition with which no law enforcement officer will go along, proof in the pudding. Find the officers who agree their magazines should have reduced capacity. They'll walk off the job before accepting such a preposterous condition of employment. Why should the public be subjected to such inanity? The people implementing this are tyrants, there is no other word for it. Well, maybe ignorance in some cases, with a sprinkling of useful idiots and hoplophobes.

Equating crime control with any sort of ammo limits is silliness and deceptive, since criminals found with *any* ammunition are subject to arrest, and have been since ammo was invented. They don't become more criminal or subject to harsher arrest for the size of their ammo cabinet (although multiple guns can yield multiple indictment counts). A single round fired in a criminal way subjects you to being killed without trial on the spot. We have no greater penalty.

So the size of your stash, and the size of your on-belt supply are the red line in the sand on infringement. What is infringement? There it is, and the people enforcing it are over the line. Reducing the amount of ammo you can have, either in total amount or carried on your person, is dangerous, infringing, and the people responsible for and enforcing such contemptible laws deserve severe punishment.

How low would they have to cut off your arms before you cried Uncle Sam?

Alan Korwin's website GunLaws.com features plain-English books on your state and federal gun laws, and more common sense like you just read.

*Write to him or see any of his 14 books, at GunLaws.com. Try *After You Shoot* to help lower your risk after a self-defense shooting, or get *Your First Gun* for your gunless friends.*

ABSOLUTE. PREMIUM. PROTECTION.

WILEY X PROTECTIVE EYEWEAR



Romer 3 \$95

3-Lens Pkg., Smoke Grey, Clear,
Light Rust N25-12104



WX Valor \$95

3-Lens Pkg., Smoke Grey, Clear,
Light Rust N25-12105



WX Saint \$95

3-Lens Pkg., Smoke Grey, Clear,
Light Rust N25-12102

WILEY X PROTECTIVE EYEWEAR MEETS ANSI, EN166 AND MILITARY VO BALLISTIC STANDARDS

Bomber Glasses

Bomber Glasses' lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

\$9.99

Clear	N25-10513
Smoke	N25-10514
Light Blue	N25-10515
Yellow	N25-10516
Amber	N25-10517
Smoke Mirror	N25-10518

Bifocal Shooting Glasses



Clear, Bottom Bifocal

Clear Bifocal 1.5	N25-11820	\$19.95
Clear Bifocal 2.0	N25-11821	19.95
Clear Bifocal 2.5	N25-11822	19.95

Smoke, Bottom Bifocal

Smoke Bifocal 1.5	N25-11825	\$19.95
Smoke Bifocal 2.0	N25-11829	19.95
Smoke Bifocal 2.5	N25-11831	19.95

Top Bifocal, Clear or Smoke

Top Bifocal Clear, 1.25	N25-62262	\$35.00
Top Bifocal Smoke, 1.25	N25-62263	35.00
Top Bifocal Clear, 1.5	N25-62264	35.00
Top Bifocal Smoke, 1.5	N25-62265	35.00
Top Bifocal Clear, 2.0	N25-62266	35.00
Top Bifocal Smoke, 2.0	N25-62280	35.00
Top Bifocal Clear, 2.5	N25-62267	35.00
Top Bifocal Smoke, 2.5	N25-62268	35.00

Ear Pro EP3 Sonic Defenders

by Sure-Fire® protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. **NRR 24**

Small	N25-25340	\$12.95
Medium (Fit Most People)	N25-25341	12.95
Large	N25-25342	12.95



FLUGZ

Advanced hearing protection that's easy to custom fit for all-day comfort. Comes with everything you need to fit to your ears. **NRR 21**

N25-43384 \$19.95



BL 550 Dillon's Basic Loader

\$259⁹⁵

N25-15399
Reloading Dies and Caliber Conversions sold separately (see the back of the order blank in the center of *The Blue Press*).

Pictured with optional accessories:
Strong Mount N25-22051 \$47.95



Dillon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (*bottom right photo*) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Spares, Accessories & Upgrades for AT 500s, BL 550s & RL 550Bs

AUTO PRIME SYSTEM

Includes:

Primer Housing / Shield
Primer Slides, Large/Small
Pickup Tubes, Large/Small
Pickup Tube Tips, Large/Small
Magazine Tubes, Large/Small
Mag. Orifices, Large/Small
Operating Rod
Primer Track Bearing
Housing Screws
Ret. Spring Retaining Pin

N25-16627, \$82.95



PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

N25-20302, \$25.95



AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

N25-20251, \$88.95

OPTIONAL MAGNUM RIFLE POWDER BAR

N25-21353, \$29.95



AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

N25-22120, \$30.95

AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: N25-16629, \$19.95

Oversize Die: N25-16626, \$19.95

Plastic Funnel: N25-16617, \$5.95



POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (*Requires the use of an RL 450 powder die – see below.*)

N25-20029, \$23.95

RL 450 Powder Die:

N25-20308, \$21.95

RL 550B



RL 550B DVD
Instruction Manual
 N25-19483 \$19.95

STANDARD FEATURES:

- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...
\$439^{95*}

N25-14261

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.

Total Price as pictured here with optional accessories: **\$738.60**

.45 ACP Die Set	N25-14404	\$65.95
Strong Mount	N25-22051	\$48.95
Alum. Roller Handle	N25-17950	\$45.95
Low Powder Sensor	N25-16306	\$41.95
Aluminum Bullet Tray	N25-22214	\$41.95
RL 550 Toolholder with Wrench Set	N25-11541	\$28.95
Cartridge Case Bin/Bracket	N25-11185	\$24.95



RL 550B ACCESSORIES



A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

N25-RL550B CON-

VERSION \$45.95 (Exotic calibers, \$55.95)

B. AUTO POWDER MEASURE SYSTEMS

Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure **N25-20782, \$77.95 ea.**
Magnum Rifle Powder Bar **N25-21353, \$29.95 each**
X-Small Powder Bar **N25-20780, \$29.95 each**

C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **N25-22058, \$104.95**

Loading dies sold separately on Pages 34, 35 & 52.

D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "bellling" adjustment.

N25-20064, \$11.35 each
Three or more, \$10.25 ea.

X-Large Powder Die, N25-21253, \$19.95 each

E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

N25-13909, \$22.95 each
Three or more, \$20.95 ea.

F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

N25-22055, \$20.95 each
Three or more, \$18.95 ea.

G. 1" BENCH WRENCH

N25-10842, \$7.95 each
Two or more, \$7.10 ea.



H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges – will not work with rifle cartridges.

Large Pistol N25-14450

Small Pistol N25-14451

\$264.95 (110v US Model)

Large Pistol N25-14453

Small Pistol N25-14454

\$274.95 (220v Euro Model)

CASEFEEDER CALIBER CONVERSIONS (Page 17)

\$23.95 each



I. PRIMER FLIP TRAY

N25-13606, \$20.95 each

J. PRIMER PICKUP TUBES

1 Lg. tube	N25-22029	\$7.99
1 Sm. tube	N25-22028	7.99
2 Sm., 2 Lg.	N25-20056	23.95
4 Lg. tubes	N25-20050	23.95
4 Sm. tubes	N25-20049	23.95

K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin



- 2 Pickup Tube, Large, Green Tips
- 2 Magazine Orifices, Small
- 1 550 Primer Cup Spring
- 2 Retaining Clips
- 2 Dispensing Tip, Large
- 2 Dispensing Tip, Small
- 1 Failsafe Bushing Rev. B

N25-20048, \$18.95

L. MACHINE MAINTENANCE KIT



Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare

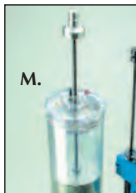
parts kit for your machine.

Maint. Kit & Spare Parts Kit N25-97016, \$32.95

M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

N25-16306, \$41.95



N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550B Cover, **N25-13795, \$23.95**

(O.) Master lock, **N25-**

13083, \$3.95

Quick-Change Cover (for use with powder measure)

N25-11143, \$14.95



P. UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

N25-14355, \$5.49

Dillon Reloading Accessories

Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook*.

SDB (Balance Beam Scale)	N25-14482	\$192.95
SDB (Electronic Scale)	N25-14483	251.95
RL 550B (Balance Beam Scale)	N25-21143	191.95
RL 550B (Electronic Scale)	N25-22117	250.95
XL 650 (Balance Beam Scale)	N25-21430	207.95
XL 650 (Electronic Scale)	N25-22118	266.95



Dillon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

XL 650 with Wrench Set	N25-11555	\$29.95
XL 650 w/o Wrench Set	N25-11554	18.95
RL 550 with Wrench Set	N25-11541	28.95
RL 550 w/o Wrench Set	N25-11543	17.95
Square Deal B with Wrench Set	N25-19441	26.95
Dipped Ball-End Hex Wrenches	N25-11483	17.95
One-Inch Bench Wrench	N25-10842	7.95
Square-Deal-Only Wrench	N25-19970	8.95

Dillon's Strong Mounts

increase your machine's "footprint" to over 10",



spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

RL550/XL650	N25-22051	\$48.95
XL650-only	N25-22052	45.95
Square Deal "B"	N25-22223	64.95



Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050.

Bullet Tray Kit	N25-22214	\$41.95
RL 1050 Tray Kit	N25-22215	41.95

Dillon's "Belted Magnum" Powder System

features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.



Magnum Powder System	N25-97126	\$145.95
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Dillon's Low Powder Sensor

provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).



	N25-16306	\$41.95
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Dillon's Roller Handle

gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.



Alum. Roller	N25-17950	\$45.95
Plastic Roller	N25-22183	40.95



Quick-Change Cover for use with powder measure. N25-11143 \$14.95

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

RL 450 Upgrade Components

Frame Change	N25-20094	\$94.95
Powder Failsafe	N25-20251	88.95
Auto Prime	N25-20055	85.95
Auto Eject	N25-20002	59.95
Primer Warning	N25-20302	25.95

A Casefeeder UPGRADE for YOUR RL 550B

\$264.95*

110 Volt US Model

Large Pistol N25-14450

Small Pistol N25-14451

220 Volt Euro Model, \$274.95

Large Pistol N25-14453

Small Pistol N25-14454

*Caliber Conversions sold separately.

Caliber Conversions for the RL 550B Casefeeder

\$23.95 Each

.25-20/.32-20 Winchester	N25-14206
.30 Mauser/7.62x25	N25-14204
.32 S&W Long	N25-14205
.32 H&R Magnum	N25-14283
9mm/9x21/.38 Super/.30 Luger	N25-14284
10mm/9x25 Dillon	N25-14285
.38 S&W	N25-14208
.38 Super Comp.	N25-14287
.38/.357 Magnum	N25-14286
.357 SIG/.40 S&W	N25-14289
.38-40/.44-40 Winchester	N25-14288
.41 Magnum	N25-14290
.44 Russian	N25-14209
.44 Special/.44 Magnum/.44 Colt	N25-14291
.45 GAP	N25-11441
.45 ACP/.40 Super/.400 Cor-Bon	N25-14292
.45 Auto Rim	N25-19140
.45 Colt/.45 S&W/.454 Casull	N25-14279
.45 Winchester Magnum	N25-14210



Dillon's Stainless Steel Case Gages

.223 Remington	N25-13254	\$26.95
.308 Winchester	N25-12867	27.95
.30-06 Springfield	N25-12679	28.95
.380 ACP	N25-15160	15.45
9mm Parabellum	N25-15161	15.45
.38 Super	N25-15158	15.45
.38 Special	N25-15159	15.45
.357 Magnum	N25-15163	15.45
.40 S&W	N25-15164	15.45
10mm	N25-15162	15.45
.44 Magnum	N25-15165	15.45
.45 ACP	N25-15166	15.45
.45 Colt	N25-15167	15.45
.45 GAP	N25-12672	15.45

L. E. Wilson Case Gages, Deburring Tool



.22-250	N25-12718	\$36.00
.243	N25-12828	36.00
.25-06	N25-11760	36.00
.270	N25-11828	36.00
6.8 SPC	N25-19522	36.00
.30 Carbine (Case Length Only)	N25-18784	36.00
.30-30	N25-12924	36.00
7.62 x 39	N25-14901	36.00
7mm Mag.	N25-12336	46.00
.300 AAC Blackout	N25-19515	36.00
.300 Win. Mag.	N25-11752	46.00
.300 WSM	N25-18709	36.00
.357 SIG	N25-18708	36.00
.38-40 Winchester	N25-10682	36.00
.44-40 Winchester	N25-10697	36.00
.50 Browning MG	N25-14447	60.00
Deburring Tool	N25-16038	\$20.00

Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge and Bullet Comparator



(Caliper not included)

Overall Length Gauge

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.

Straight N25-14622 \$38.95
Curved (use for auto, lever and pump rifles) N25-14862 \$39.95

Modified Case (required)

	\$6.99 each
.223 Rem.	N25-14627
.22-250	N25-14628
.243 Win.	N25-14631
.270 Win.	N25-14641
7mm Rem. Mag.	N25-14648
.308 Win.	N25-14652
.30-06	N25-14653
.300 Win. Mag.	N25-14655

Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity.

Bullet Comparator

N25-14670 **\$16.95**
Comparator Insert (required)

	\$8.95 each
.22 caliber	N25-14672
.24 caliber	N25-14673
.25 caliber	N25-14674
.26 caliber	N25-14675
.27 caliber	N25-14676
.28 caliber	N25-14677
.30 caliber	N25-14678
.33 caliber	N25-14679
.35 caliber	N25-14680
.37 caliber	N25-14681
.45 caliber	N25-14682

Dillon's Case Preparation Equipment



CV-2001
N25-20493
\$188.95



CV-750 N25-19455 \$144.95

CV-2001 – The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.



Limited Work Space?

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



CM-2000 Case/Media Separator N25-20675 \$75.95

CM-500 Case/Media Separator N25-21045 \$47.95

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers:

Case Cleaners are available in 220 volt!

Euro CV-2001 N25-22047 \$213.95

Euro CV-750 N25-19473 \$169.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.



Rapid Polish 290

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. **N25-13804** **\$8.95**
Case (20 pc.) **N25-20255** **135.95**



Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge

cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant

8 oz. bottle **N25-13733** **\$8.95**
Case (20 pc.) **N25-20256** **135.95**

Half and Half 10 bottles of polish /10 of lube
Case (20 pc.) **N25-21375** **\$135.95**

Don't Forget Polishing Media!

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.
15-pound bag **N25-13287** **\$23.95**

Ground corn cob polishing media – the best there is for that final polish.
10-pound bag **N25-13496** **\$15.95**



We're honored to have 3-Gun championship shooter Maggie Reese on our cover this month. Please see Page 48 for a feature article about Maggie.

XL 650

STANDARD FEATURES:

- Automatic Indexing
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$566^{95*}

N25-650

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.



**XL 650 DVD
Instruction Manual**
N25-19484 \$19.95

Total price as pictured here with optional accessories: **\$1130.55**

Electric Casefeeder	N25-210**	\$219.95
Powdercheck System	N25-21044	\$68.95
.45 ACP Die Set	N25-14404	\$65.95
Strong Mount (550/650)	N25-22051	\$48.95
Aluminum Roller Handle	N25-17950	\$45.95
Low Powder Sensor	N25-16306	\$41.95
Aluminum Bullet Tray	N25-22214	\$41.95
XL 650 Toolholder with Wrench Set	N25-11555	\$29.95



XL 650 Accessories

A. XL 650 CALIBER CONVERSION KITS

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.

(You MAY need a different casefeed plate, see item L.)

N25-XL650 CONVERSION (Specify Caliber) \$77.95*

*(All belted magnums and exotic calibers, \$87.95 ea.)



K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

\$219.95 (110v), \$229.95 (Euro. 220v)



L. EXTRA CASEFEED PLATES

\$38.95/49.95



XL 650 Casefeed Assembly

Large pistol	(110v) N25-21080	(Euro. 220v) N25-97025
Large rifle	(110v) N25-21081	(Euro. 220v) N25-97022
Small pistol	(110v) N25-21079	(Euro. 220v) N25-97021
Small rifle	(110v) N25-21082	(Euro. 220v) N25-97023

XL 650 Casefeed Plate

Large pistol	N25-21072	\$38.95
Large rifle	N25-21075	38.95
Magnum rifle	N25-18492	49.95
Small rifle	N25-21074	38.95
Small pistol	N25-21073	38.95

M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & XL 650 Spare Parts Kit N25-97017, \$39.95

N. SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 Priming Station Locator Tab
- 1 650 Ejector Wire
- 1 Slide Spring Pin
- 1 Indexer Spring
- 1 650 Primer Indexing Arm
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 650 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 Powder Bar Spacer Plug
- 1 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)
- 1 5/16" Index Ball
- 1 Tab/Spring Arm Spring
- 1 Case Insert Slide Spring
- 1 650 Pawl Spring



- 1 Indexing Arm Spring
- 1 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 1 650 Tool Head Pin
- 2 Pickup Tube, Large, Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Priming Station Locator Tab Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B

N25-21146, \$25.95

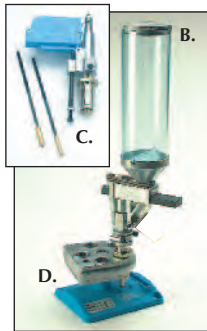
O. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, **N25-10443, \$39.95**

(P.) Master lock, **N25-13083, \$3.95**

Quick-Change Cover (for use with powder measure) **N25-11143, \$14.95**



B. POWDER MEASURE

N25-20782, \$77.95 each

Magnum Rifle Powder Bar

N25-21353, \$29.95 each

X-Small Powder Bar

N25-20780, \$29.95 each

C. POWDER CHECK

N25-21044, \$68.95 each

Three or more, \$61.95 ea.

D. QUICK CHANGE

Toolhead, TH Stand and Powder Measure

N25-22059, \$108.95

E. PRIMER PICKUP TUBES

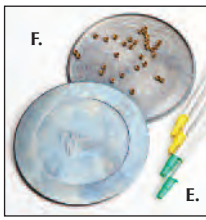
Used to transfer primers from flip tray to priming system.

- 1 Lg. tube N25-22029 \$7.99
- 1 Sm. tube N25-22028 7.99
- 2 Sm., 2 Lg. N25-20056 23.95
- 4 Lg. tubes N25-20050 23.95
- 4 Sm. tubes N25-20049 23.95

F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.

N25-13606, \$20.95 each



G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

N25-22055, \$20.95 each

Three or more, \$18.95 ea.

H. TOOLHEADS

N25-13863, \$27.95 each

Three or more, \$25.95 ea.

I. POWDER DIES

Alpha powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

N25-20064, \$11.35 each, three or more, \$10.25 ea.

X-Large Powder Dies, **N25-21253, \$19.95 each**



J. XL 650 PRIMING SYSTEM (Not Pictured)

- Small Priming System **N25-21065 \$80.95**
- Large Priming System **N25-20982 80.95**

DON'T FORGET ONE OF THESE!

- Universal Mounting Hardware Kit **N25-14355 \$5.49**
- 1" Bench Wrench **N25-10842 7.95**
- Buy two or more Bench Wrenches for \$7.10 each



Q. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

N25-16306, \$41.95

22 Color Coded Aluminum RL 550B/XL 650 Toolheads



Blue Anodized RL 550B Toolhead	N25-62132	\$29.95
Black Anodized RL 550B Toolhead	N25-62133	29.95
Gold Anodized RL 550B Toolhead	N25-62134	29.95
Silver RL 550B Toolhead	N25-62135	29.95
Blue Anodized XL 650 Toolhead	N25-62136	34.95
Black Anodized XL 650 Toolhead	N25-62137	34.95
Gold Anodized XL 650 Toolhead	N25-62138	34.95
Silver XL 650 Toolhead	N25-62139	34.95

Super 1050/RL 1050 Short Trim Die Toolhead



N25-62219
\$224.95

For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. *(NOTE: the Blue 1050 toolhead stand – Part Number N25-62200, \$49.95 – is not included.)*

FEED YOUR AR-15 THE BEST

223BULKBULLETS.COM

\$79 BUCKS FOR 1000 .223 FMJBT

**CHECK OUT OUR FULL LINE
OF LEAD CAST BULLETS**

ALL BULLETS MADE BY US

THESE ARE PROJECTILES ONLY



223BULKBULLETS.COM

Dillon's New Rapid Trim 1500 Case Trimmer ²³

Dillon's RT 1500 shown installed on an XL 650.



The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (*Vacuum cleaner and hose not included.*) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer Assembly **N25-62164** is **\$329.95**. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (Please see chart below). Replacement carbide cutting blades, **N25-13141**, are **\$19.95** each. Upper lock rings, **N25-13559**, are **\$4.99** each.

RT 1500 & 1200B Size/Trim Die Calibers

.204 Ruger	N25-21028	\$59.95
.222 Rem.	N25-21363	59.95
.223 Rem.	N25-20107	51.95
.223 Rem. Carbide	N25-19797	176.00
.220 Swift	N25-21364	59.95
.22-250 Rem.	N25-20110	56.95
.243 Win.	N25-20109	56.95
.25-06 Rem.	N25-21367	59.95
6.5 x 55mm	N25-21495	59.95
.270 Win.	N25-20112	56.95
7mm Rem. Mag.	N25-21366	59.95
.30-30 Win.	N25-20111	56.95
.300 WSM	N25-21029	59.95
.300 Blackout	N25-62140	176.00
<i>NOTE: The .300 Blackout Carbide Trim Die MUST be used with a Short Trim Die Toolhead.</i>		
.308 Win.	N25-20106	51.95
.308 Win. Carbide	N25-62126	176.00
.30-06	N25-20108	51.95
.30-06 Carbide	N25-62159	226.00
.300 Win. Mag.	N25-21370	59.95
.300 Wby. Mag.	N25-21371	59.95
.303 Brit.	N25-21765	59.95
8 x 57 Mauser	N25-21502	59.95
.338 Win. Mag.	N25-21368	59.95
RT 1500 Motor Only	N25-61500	\$299.95



Short Trim Die Toolheads

RL 550B	N25-62231	\$37.95
<i>(Includes modified vacuum manifold.)</i>		
XL 650	N25-62112	33.95
RL/Super 1050	N25-62219	224.95
<i>(Not pictured, see Page 22.)</i>		

Specialty RT 1200B Trim Dies

<i>NOTE: These trim dies are not compatible with the RT 1500.</i>		
6.8 SPC (trim die)	N25-16391	\$59.95
7.62 x 39 (die)	N25-16390	59.95

MILITARY BRASS?

Eliminate the "Grunt Work" with Dillon's Super Swage 600

Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.

6.8 SPC Back-Up Rod	N25-62124	\$20.95
9mm Adaptor	N25-62168	14.95
.40 S&W Adaptor	N25-62169	14.95

N25-20095
\$100.95



Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

Dillon Leather b



5JR-DL

A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92
Colt Government Model
Colt Commander
Colt Officers
GLOCK 17, 22, 31

\$75

N25-18817
N25-18810
N25-18811
N25-18812
N25-18813

GLOCK 19, 23, 32
GLOCK 26, 27, 33
GLOCK 20, 21

Makarov
SIG P220, P226
SIG P228, P229
S&W Military & Police 9mm/.40 Auto
S&W Military & Police SHIELD™
S&W 2" J-Frame Revolver
Springfield Armory XD 4"
Springfield Armory XD 5"
Springfield Armory XD-S
Ruger 2.25" SP-101 Revolver

N25-18814
N25-18815
N25-18816
N25-18819
N25-18818
N25-18827
N25-19011
N25-12241
N25-18820
N25-18825
N25-18874
N25-12236
N25-18828



MBS-DL

\$50

Single mag pouch with snap-on/snap-off belt loop.

1911 N25-18847
Beretta N25-18848
GLOCK 17, 22, etc. N25-18849
GLOCK 20, 21, etc. N25-18850



5DM-DL

\$50

Double mag pouch with two belt loops.

1911 N25-18851
Beretta N25-18852
GLOCK 17, 22, etc. N25-18853
GLOCK 20, 21, etc. N25-18854



SOS-DL

\$55

One magazine, one tactical light (fits 6P-size lights).

1911 N25-18855
Beretta N25-18856
GLOCK 17, 22, etc. N25-18857
GLOCK 20, 21, etc. N25-18858

y Mitch Rosen!



El Raton-DL

\$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" J-Frame S&W Revolver

N25-18843

Sport EXP-DL

\$98

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

- | | |
|---------------------------------------|-----------|
| S&W 4" K-Frame Revolver | N25-19372 |
| S&W 4" Lugged Barrel L-Frame Revolver | N25-19373 |
| S&W 4" Light Barrel N-Frame Revolver | N25-19374 |
| S&W 4" Lugged Barrel N-Frame Revolver | N25-19375 |
| S&W 5" Lugged Barrel N-Frame Revolver | N25-19376 |

Best-Quality Belt-DL

\$70

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5" Gun Belt

- | | |
|-----------|-----------|
| 32" Waist | N25-18859 |
| 34" Waist | N25-18860 |
| 36" Waist | N25-18861 |
| 38" Waist | N25-18862 |
| 40" Waist | N25-18863 |
| 42" Waist | N25-18864 |
| 44" Waist | N25-18865 |

1.25" Gun Belt

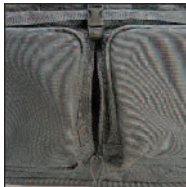
- | | |
|-----------|-----------|
| 32" Waist | N25-18873 |
| 34" Waist | N25-18867 |
| 36" Waist | N25-18868 |
| 38" Waist | N25-18869 |
| 40" Waist | N25-18870 |
| 42" Waist | N25-18871 |
| 44" Waist | N25-18872 |



Dillon's NEW Concealed Carry Tote

Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15" x 11.5" x 3" deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access,

has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.



Mernickle Holsters' Conceal-Carry Performance Series

If Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for J-Frame S&Ws.

- 4-3/4" SA Colts/clones **N25-11560**
- 4-5/8" Ruger Blackhawk **N25-15765**
- Ruger LCR **N25-29030**
- 2" J-Frame S&W Rev. **N25-15764**



\$79.95

"Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes

the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

- 1911 Holster **N25-19947 \$139.95**
- Mag Pouch **N25-19946 44.95**





IHL Hammerhead Shark

1911 Slide N25-19230 \$139.95
1911 Pouch N25-19231 89.95



IHL Solo Mag Pouch

Single Stack, Black N25-16446 \$39.95
Single Stack, Brown N25-13145
Double Stack, Blk. N25-16447



IHL Ltd. Class Holster

Colt Gov't, Black N25-16456 \$109.95
Colt Gov't, Brown N25-14348
Colt Com, Black N25-16886
Colt Ofcr's, Black N25-16887
GLOCK 17, Black N25-16891
GLOCK 19, Black N25-16890



IHL Belt Slide

Colt Gov't, Black N25-16468 \$54.95
Sm. GLOCK, Black N25-16469



IHL Speed Strip Wallet

.38/.357 6-rd. N25-18308 \$29.95
.38/.357 8-rd. N25-18987 29.95
.44/.45 6-rd. N25-18988 29.95
.410 Ga. 6-rd. N25-18990 33.95
.500 S&W 6-rd. N25-18989 29.95



IHL Prosecutor Holster

Ruger Alaskan (Pictured) N25-15038 \$98.95
S&W Governor .410/.45, 2.75" bbl. N25-15041
S&W .500 Mag., 4" bbl. N25-15039
Taurus Judge 2.5".410, 2" bbl. N25-15040

THE WILDERNESS TACTICAL PRODUCTS



The Wilderness' Original Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original. This belt is a favorite with law enforcement, military personnel, fire-

fighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a scaled-down buckle.

Measured Waist

1.5" Belt	1.75" Belt	
32" Waist N25-10965	N25-10253	\$39.95
34" Waist N25-10966	N25-10128	39.95
36" Waist N25-10967	N25-10129	39.95
38" Waist N25-10968	N25-10130	39.95
40" Waist N25-10969	N25-10131	39.95
42" Waist N25-10970	N25-10132	39.95
44" Waist N25-10971	N25-10133	44.95
46" Waist N25-10972	N25-10889	44.95

Close & Ready Holster Caddy



Holster NOT Included

The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

N25-18046 \$29.95

DeSantis Clip-Grip®

This replaces the grips on S&W J-Frame round butt revolvers. A hook on the right grip panel functions as stopping point for the revolver when tucked into your waistband.

N25-19371 \$29.99



BLADE-TECH™

“Revolution” Holster Series

Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.

Colt 1911	N25-40011	\$29.99
GLOCK 17/22	N25-40012	29.99
GLOCK 19/23	N25-40013	29.99
GLOCK 20/21	N25-40069	29.99
GLOCK 34/35	N25-40068	29.99
Smith & Wesson 4" M&P	N25-40067	29.99
Springfield 4" XD 9/40	N25-40071	29.99
Springfield 5" XD 9/40	N25-40070	29.99



BLADE-TECH Klipt IWB Holster

The Klipt Appendix "Inside the Waist-band" holster is an ideal way to conceal and securely carry a small- or medium-frame auto or J-frame revolver. Your firearm locks securely into the holster with the signature Blade-Tech click.

GLOCK 42	N25-43396	\$29.99
GLOCK 43	N25-43398	29.99
Ruger LC9	N25-43394	29.99
S&W J-Frame Revolver	N25-43397	29.99
S&W M&P Shield	N25-43395	29.99
Springfield XDS	N25-43393	29.99

BLADE-TECH 1.5" Inner/Outer Hook & Loop Belt

32"	N25-12242	\$59.99
34"	N25-12243	59.99
36"	N25-12245	59.99
38"	N25-12246	59.99
40"	N25-12247	59.99
42"	N25-12249	59.99
44"	N25-12251	59.99
46"	N25-12253	59.99
48"	N25-12255	59.99



Single Mag \$19.99 ea.
1911 N25-40018
Sm. GLOCK N25-40019
Lg. GLOCK N25-40020
B92/XD/CZ etc. N25-40021

Double Mag \$26.99 ea.
1911 N25-40022
Sm. GLOCK N25-40023
Lg. GLOCK N25-40024
B92/XD/CZ etc. N25-40025

Quad Mag \$39.99 ea.
1911 N25-40026
Sm. GLOCK N25-40027
B92/XD/CZ etc. N25-40028

**AR-15 Single Tek-Loc™
Mag Pouch \$29.99**
N25-40034

**AR-15 Double Tek-Loc™
Mag Pouch \$54.99**
N25-40033



Blade-Tech Holster/Mag Pouch Hardware (left to right)

Large Tek-Loc™ Universal Belt Clip with Hardware	N25-40029	\$8.95
Tek-Loc™ Dropped Offset Holster Attachment	N25-40016	19.99
Dropped Offset Holster Belt Loop Attachment	N25-40017	19.99
Mini Tactical Modular Mount System with Hardware	N25-39920	24.99

SAFARILAND Holsters²⁹



Safariland Custom Fit 567



Safariland Model 6377 ALS™

Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

4" K & L-Frame S&W, Ruger, and Colt Rev.	N25-19262	\$43.95
4" N-Frame S&W Revolvers	N25-19263	43.95

5" N-Frame S&W Revolvers	N25-19264	43.95
Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model	N25-19265	43.95
Beretta, Taurus, Browning HP, Colt 1911	N25-19266	43.95
Colt Officers' Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40	N25-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220	N25-19268	43.95

Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911	N25-40072	\$39.95
GLOCK 17/22	N25-19444	39.95
GLOCK 20/21	N25-19443	39.95
GLOCK 34/35	N25-40073	39.95
SIG 220/226	N25-19446	39.95
SIG 220/226 with Accessory Rail (no light)	N25-19447	39.95
SIG 228	N25-19445	39.95
S&W M&P 9/40	N25-19448	39.95
Springfield 4" XD 9/40	N25-40074	39.95
Springfield 5" XD 9/40	N25-40075	39.95
Springfield XDM 9mm	N25-40076	39.95
Springfield XDM .40	N25-40077	39.95

Comp-Tac Q-Line Holsters

Comp-Tac QB

The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

QB Size 1 fits: GLOCK 9/40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/40/.357 all lengths (not Shield); Walther PPK/M2 all lengths
N25-43380 \$49.95

QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPK, 45
N25-43381 \$49.95

QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP
N25-43382 \$49.95

QB Size 4 fits: 1911s - Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s
N25-43383 \$49.95



Tuff Products Mag Pouches



Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

Black 8-Magazine Single-Stack (1911)	N25-19854	\$39.95
Brown 8-Magazine Single-Stack (1911)	N25-19855	39.95
Black 5-Mag. Double-Stack (9/.40 GLOCK)	N25-19856	39.95
Brown 5-Mag. Double-Stack (9/.40 GLOCK)	N25-19857	39.95
Black 5-Mag. AR-15 (5.56) Pouch	N25-15111	50.00
Brown 5-Mag. AR-15 (5.56) Pouch	N25-15112	50.00
Black 5-Mag. AR-10 (7.62) Pouch	N25-15113	60.00

Tuff Products Stock Saddle



Tuff Products 4014 Butt Stock Saddle features EZ-adjust straps, a loop lined pocket, zippered side compartment and holds six .223/5.56/.308/7.62 rifle cartridges.

Black	N25-43389	\$47.25
Coyote Brown	N25-43390	47.25

SUPER 1050

STANDARD FEATURES:

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- **RISK FREE 30-Day Trial Period!**

\$1749^{95*}

*Prices vary on exotic-caliber machines.

SUPER 1050 Stock Numbers

.223 Remington	N25-21130
.223 Rem./Carbide (*\$1823.95)	N25-21131
.22-250 Remington	N25-21129
.243 Winchester	N25-21126
.270 Winchester	N25-18491
6.8 SPC (*\$1799.95)	N25-21150
<i>(6.8 SPC comes with lg. and sm. primer systems)</i>	

.30 M1 Carbine (*\$1764.95)	N25-21142
.300 WSM (*\$1814.95)	N25-21110
.30-30 Winchester	N25-21003
7.62x39 (*\$1799.95)	N25-21144
<i>(7.62x39 comes with lg. and sm. primer systems)</i>	
.303 British	N25-21060
.308 Winchester	N25-21058
.308 Win./Carbide (*\$1831.95)	N25-21068
.30-06 Springfield (*\$1814.95)	N25-21059
.30-06 Sp./Carbide (*\$1964.95)	N25-62178
.45-70 Gov't (*\$1859.95)	N25-21064
.32 S&W Long/H&R Mag.	N25-21134
.380 ACP	N25-21135
9mm Parabellum	N25-21067
.38 Special	N25-21136
.357 Magnum	N25-21137
.357 SIG (*\$1779.95)	N25-21127
.38 Super	N25-21132
.38 Super Comp	N25-21069
.38-40 Winchester	N25-21158
.40 S&W	N25-21070
10mm	N25-21138
.41 Magnum	N25-21139
.44 Special	N25-21140
.44 Magnum	N25-21141
.44-40 Winchester	N25-21159
.45 ACP	N25-21061
.45 Colt	N25-21133
.45 GAP	N25-21002
.500 S&W (*\$1814.95)	N25-20428

Super 1050 DVD
Instruction Manual
 N25-19485 \$19.95

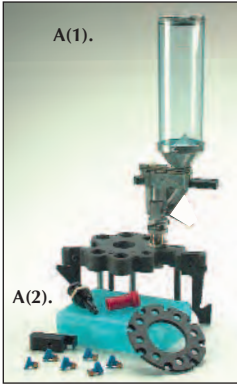
Total price as pictured here with optional accessories: **\$1902.80**

Powdercheck System	N25-21044	\$68.95
Low Powder Sensor	N25-16306	\$41.95
Aluminum Bullet Tray	N25-22215	\$41.95

A(1). QUICK-CHANGE TOOLHEAD CONVERSION

Includes:

- Toolhead
 - Powder Measure
- N25-21393, \$271.95



A(2). CALIBER CONVERSION

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

- .32 S&W Long/H&R Mag.
- .32 ACP
- .380 Auto
- 9mm
- .38 Super
- .38 Super Comp
- .38/.357 Magnum
- .357 SIG
- .40 S&W
- 10mm
- .41 Magnum
- .44 Magnum
- .44-40 Winchester
- .45 ACP
- .45 Colt
- .45 GAP
- .475 Linebaugh/.480 Ruger
- .500 S&W Magnum
- .223 Remington
- .22-250
- .243 Winchester
- .270 Winchester
- .30 Carbine
- 7.62x39
- .300 WSM
- .303 British
- .308 Winchester
- .30-06 Springfield
- .30-30 Winchester
- .45-70 Government

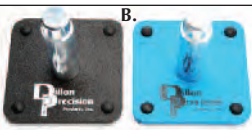
- N25-20634 \$124.95
- N25-20633 124.95
- N25-20483 124.95
- N25-20482 124.95
- N25-20484 124.95
- N25-21057 124.95
- N25-20477 124.95
- N25-20068 124.95
- N25-20545 124.95
- N25-20788 124.95
- N25-20478 124.95
- N25-20479 124.95
- N25-21161 124.95
- N25-20480 124.95
- N25-20481 124.95
- N25-21010 124.95
- N25-20833 161.95
- N25-20834 161.95
- N25-20485 124.95
- N25-21055 142.95
- N25-21054 142.95
- N25-21053 142.95
- N25-20626 142.95
- N25-20631 161.95
- N25-20466 161.95
- N25-21051 124.95
- N25-21049 142.95
- N25-21050 204.95
- N25-21052 142.95
- N25-21056 175.95

A(3). 1050 PRIMER SYSTEM

- Large primer system conversion N25-20476 \$107.95
- Small primer system conversion N25-20419 107.95

A(4). EXTRA CASEFEED PLATE

- Large pistol N25-21072 \$38.95
- Large rifle N25-21075 38.95
- Small rifle N25-21074 38.95
- Small pistol N25-21073 38.95
- 1050 POWDER MEASURE N25-20421 \$82.95
- 1050 TOOLHEAD N25-20420 \$198.95



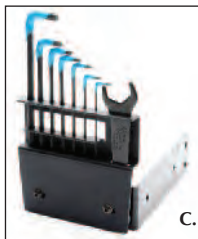
B. 1050 TOOLHEAD STAND

- Black, N25-62201, \$49.95
- Blue N25-62200, \$49.95

C. 1050 TOOLHOLDER

Ensures that the tools you need are handy and organized! Wrenches included.

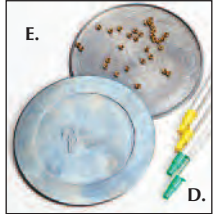
- With bracket N25-62202, \$33.95
- W/O bracket N25-62203, \$29.95
- 1050 Ball End Dipped Wrench Set N25-62161, \$17.95



D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. tube N25-22029 \$7.99
- 1 Sm. tube N25-22028 7.99
- 2 Sm., 2 Lg. N25-20056 23.95
- 4 Lg. tubes N25-20050 23.95
- 4 Sm. tubes N25-20049 23.95



E. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N25-13606, \$20.95

F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

- Cover, N25-13239, \$39.95
- (G.) Master lock, N25-13083, \$3.95



H. RL 1050 BULLET TRAY



Designed for "economy of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated.

N25-22215, \$41.95

I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station Retaining Tab
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Springs (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring
- 2 Pickup Tube Tips, Small (Yellow)
- 2 Magazine Orifices, Large (Red)



- 2 Pickup Tube Tips, Large (Green)
- 2 Magazine Orifices, Small (Blue)
- 2 Retaining Clips
- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large

N25-20779, \$32.95

J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & 1050 Spare Parts Kit N25-97018, \$46.95



K. 1" BENCH WRENCH
N25-10842, \$7.95 each.
Two or more, \$7.10 each.

L. BUSHING DRIVER

N25-20341, \$12.95 ea.



M. MACHINE HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. N25-14355, \$5.49

Range Bag



Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the

End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep.

Range Bag, Black
Pistol Pouch, Black

N25-19366 \$89.95
N25-17027 10.95

'Border Shift' Ammo Bag

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!



I.D. Card Holder
N25-14575 \$2.95



Black Ammo Bag

N25-13755 \$25.95



Dillon's Shooting Mat

Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles.

Dimensions: 66" x 27.75"

N25-18146 \$65.00

TAKE A STAND!

Square Deal 'B' Toolhead Stand

Reviewed by Peter Caroline

About 25 years ago, I bought my first Dillon reloader, a Square Deal. It was not a Square Deal 'B'. They didn't have a 'B' back then, but it was still one giant step up from my old single-stage press. As I recall, I ordered it in .38 Special and, as time went by, ordered extra toolheads in .45 ACP, 9mm Luger, .357 Magnum, .40 S&W and .44 Magnum.

In a vain attempt to keep my loading bench in some semblance of order, I needed a means of storing all these toolheads when they were not in use. I finally resorted to a vertical hardware storage unit with individual clear plastic drawers. Not very elegant, but it worked.

"Does your trusty Square Deal 'B' deserve anything less?"

In later years, I acquired an RL 550B, and then an XL 650. Both of these advanced reloaders had accessory toolhead stands available, but my trusty old Square Deal got no such respect. As John F. Kennedy once said, "Life is not fair."

It took some years, but finally justice has been served. Dillon now offers toolhead stands for the SDB. Unlike its RL 550B and XL 650 compatriots, the SDB toolhead stand is finished in a handsome black crackle finish with a white Dillon logo, which matches the Strong Mount. Each one handily accommodates the toolhead, powder measure, dies and caliber conversion components, neatly and in plain view. The price for this elegant solution is \$24.95. Does your trusty Square Deal 'B' deserve anything less?



The Square Deal "B" Toolhead Stand is pictured here with a powder measure, toolhead and caliber conversion (size die, expander/powder funnel, seat die, crimp die and locator buttons), none of which are included in the \$24.95 price of the toolhead stand. They're shown here to illustrate how it looks when in use. See Page 9 for more information.

Dillon's Pistol Die Sets

Size Die

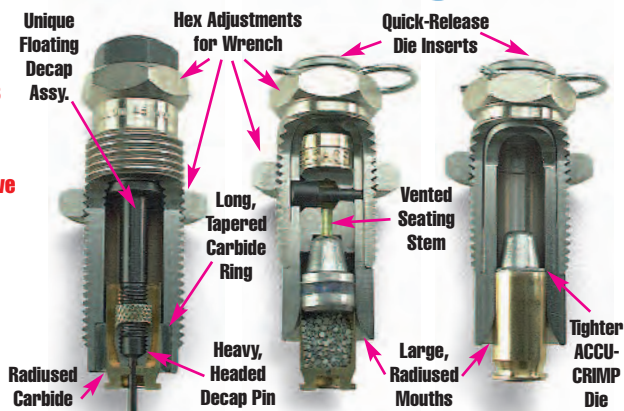
- Floating Decap Assembly Eliminates Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die

- Reversible Seating Stem Makes it Easy to Change Bullet Styles

Crimp Die

- Quick Disassembly, Easy to Clean



Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

Bullet Seating Die

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)

Dillon Pistol Dies (Three-Die Sets)

.32 S&W Long/.32 H&R Magnum	N25-14426	\$65.95
.380 ACP	N25-14401	65.95
9mm Parabellum	N25-14406	65.95
9x25 Dillon	N25-14601	138.95
.357 SIG	N25-22083	138.95

.38 Super	N25-14399	\$65.95
.38 Special/.357 Magnum	N25-14400	65.95
10mm/.40 S&W	N25-14398	65.95
.41 Magnum	N25-14402	65.95
.44 Special/.44 Magnum	N25-14403	65.95
.45 ACP/.45 GAP	N25-14404	65.95
.45 Colt	N25-14405	65.95

Dillon Carbide Size/Deprime Dies

.32 S&W Long/.32 H&R Magnum	N25-14119	\$33.45
.380 ACP	N25-14410	27.45
9mm Parabellum	N25-14415	27.45
9x25 Dillon	N25-14602	104.95
.357 SIG	N25-16513	104.95
.38 Super	N25-14408	27.45
.38 Special/.357 Magnum	N25-14409	27.45
10mm/.40 S&W	N25-14407	27.45
.41 Magnum	N25-14411	27.45
.44 Special/.44 Magnum	N25-14412	27.45
.45 ACP/.45 GAP	N25-14413	27.45
.45 Colt	N25-14414	27.45

Dillon Seating Dies

.32 S&W Long/.32 H&R Magnum	N25-14106	\$25.45
.380 ACP	N25-14419	25.45
9mm Parabellum	N25-14424	25.45
9x25 Dillon	N25-14603	28.45
.357 SIG	N25-16515	28.45
.38 Super	N25-14417	25.45
.38 Special/.357 Magnum	N25-14418	25.45
10mm/.40 S&W	N25-14416	25.45
.41 Magnum	N25-14420	25.45
.44 Special/.44 Magnum	N25-14421	25.45
.45 ACP/.45 GAP	N25-14422	25.45
.45 Colt	N25-14423	25.45

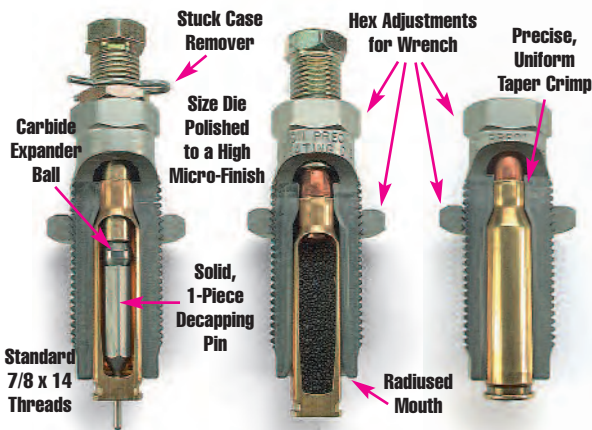
Dillon Crimp Dies

.32 S&W Long/.32 H&R Magnum	N25-14107	\$24.45
.380 ACP	N25-14438	24.45
9mm Parabellum	N25-14443	24.45
9x25 Dillon	N25-14604	27.45
.357 SIG	N25-16514	27.45
.38 Super	N25-14436	24.45
.38 Special/.357 Magnum	N25-14437	24.45
10mm/.40 S&W	N25-14435	24.45
.41 Magnum	N25-14439	24.45
.44 Special/.44 Magnum	N25-14440	24.45
.45 ACP/.45 GAP	N25-14441	24.45
.45 Colt	N25-14442	24.45

Spare Decapping Pins

Package of 10	N25-21528	\$5.75
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Dillon's Rifle Die Sets 35



Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

Seat Die

- Designed to hold bullet straight throughout the seating process

Taper Crimp Die

- Centers case neck and body for a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

.223 Remington	N25-10839	\$67.95
.308 Winchester	N25-15574	67.95
.30-06 Springfield	N25-10840	67.95

Dillon Carbide Rifle Dies (Three-Die Sets)

.223 Remington	N25-10096	\$163.95
.30 M1 Carbine	N25-62128	104.95
.300 AAC Blackout	N25-62114	172.95
.308 Winchester	N25-10793	169.95
.30-06 Springfield	N25-62151	275.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. **PLEASE NOTE: Carbide rifle dies still require case lubrication!**

Dillon Size Dies

.223 Remington	N25-12778	\$41.95
.223 Remington (Carbide)	N25-10223	136.95
.30 M1 Carbine (Carbide)	N25-97039	72.95
.300 AAC Blackout (Carbide)	N25-62118	149.95
.308 Winchester	N25-10242	41.95
.308 Winchester (Carbide)	N25-10234	149.95
.30-06 Springfield	N25-12238	41.95
.30-06 Springfield (Carbide)	N25-62150	224.95
Universal Decapping Die	N25-22127	\$26.95

Dillon Seat Dies

.223 Remington	N25-21672	\$29.95
.308 Winchester	N25-21674	29.95
.30-06 Springfield	N25-21673	29.95

Dillon Taper Crimp Dies

.223 Remington	N25-21676	\$27.55
.308 Winchester	N25-21678	27.55
.30-06 Springfield	N25-21677	28.55

Spare Decapping Pins

.223 Remington	N25-13278	\$3.99
.308 Winchester	N25-13132	3.99
.30-06 Springfield	N25-13069	3.99
For Universal Decapping Die	N25-15816	3.99

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)

Dillon Die Lock Ring	N25-14067	\$1.35
5-Pack Die Lock Rings	N25-10669	4.15

Enhancing You



AXTS bolt carrier group, Raptor charging handle, and Talon 45/90 safety selector.

By Cameron Benz

It wasn't really so long ago there weren't very many options for improving an AR-15. As time progressed, first came some variants of the rifle itself. Shortly thereafter, like many enthusiast-related things, a small aftermarket began. Like a snowball headed downhill, it began to grow. Drop-in Picatinny handguard replacements, various sighting system mounts for the carrying handle, triggers, etc. Then someone had the idea to ditch the carrying handle altogether and replace it with a Picatinny rail, as well. This burgeoning aftermarket had a lot of good stuff and a huge amount of garbage (either in concept, quality, or both). Several companies set themselves apart from the others as innovative manufacturers of quality parts. One of the best was and is AXTS Weapons Systems. I thought *Blue Press* readers might be interested in seeing what AXTS has to offer in the way of AR parts.



The part that started it all, the Raptor charging handle.

The Raptor

One of AXTS' best-known products is the Raptor Ambidextrous Charging Handle. Made from 7075 aluminum and milspec anodized, the

Raptor accommodates most techniques for manipulating the charging handle. Whether that involves blading with the support hand, treating it like a handle with the firing hand, or even manipulating the rifle or carbine left-handed, the Raptor is game. When handling the Raptor, you'll note that all surfaces you're likely to touch are nicely beveled and deburred. Something else that sets the Raptor apart, the roll pins are significantly larger than on the original milspec part, as well as the vast majority of aftermarket units available. In an effort to please most people, at the time of this writing the Raptor is available in black, black with burnt bronze, nickel boron, black with Flat Dark Earth (FDE), and black with tungsten gray. There was even a limited run of 100 pieces made of titanium and called the Freedom Bone, for EraThr3 (a boutique gun company). They went so far as to serial number them.

When I asked AXTS CEO Eric Andersen what led up to the creation of the Raptor, he explained it was borne of an industry need for a robust and durable ambidextrous charging handle that also had a minimal tendency to get hung up on gear. I've been using a Raptor for several months now and have decided it's the only one I'll use. I've been impressed by the design, and went so far as to sell off all my other name brand charging handles.

The Talon

Traditionally, I haven't been a fan of ambidextrous safety selectors on AR-pattern rifles. Most use a screw or bolt to secure the passenger side paddle, and I don't like any more threaded fasteners on a gun than absolutely necessary. These screws are typically small and prone to breakage if over-torqued. I will admit I hadn't paid much attention to anything but the handguard/forend systems for

a long time. During a Haley Strategic D5 Carbine class in Indiana I become aware of the Talon safety selector. I was immediately fascinated with the design. It offers a choice of 45-degree or 90-degree throw, and can be switched between the two while still in the gun. Instead of screws holding it together, the shaft has male dovetail ends, the paddles slide onto the dovetail, and a spring loaded detent pin, in a blind hole, locks the paddle in place. Different length paddles are available and can be swapped without removing the selector shaft from the gun. After spending a lot of time using the passenger side paddle during left hand shooting drills or while keeping my right thumb on the passenger side, the ambidextrous function has been very useful.

I had a Talon installed at a class just a few hours after discovering it. I have shortish digits and the Talon, set up with a short 45-degree throw, helps ensure I'm fully off-Safe when I come up on-target. Also, when shooting intermediate range (400+ meters) and longer, I use the passenger side paddle to avoid sympathetic reflex pulling my shot off-target; in other words, I off-Safe the ambi lever with my right thumb and then leave my thumb on the right side of the rifle, so that having my hand wrapped around the pistol grip in a fist won't move the rifle, as it could if my thumb flexed and my grip closed, when my index finger pulls the trigger. In that sense, the ambidextrous safety feature is very helpful for how I shoot. Paddles are available in short, medium, medium tapered, and long, and you can order it with a single paddle, two paddles, or 3 paddles of your choice. If you can't decide, you can order it with all four. I set mine up with a long paddle on the left side and a short paddle on the right. Available paddle colors are nickel boron, FDE, black, burnt bronze, and tungsten gray.

The Talon was designed to be user configurable. Want to try a 45-degree throw but aren't sure you'll like it? No problem, you can try it and switch back to 90-degrees if you prefer. If you're unsure which paddle lengths/shapes will suit you best, you can order all four versions and choose the ones you like. This unit truly is built for the consumer.

The Bolt Carrier Group

AXTS has an eye for detail, and their bolt carrier group is no exception. The carrier itself is made of case hardened 8620 steel. The carrier key is made of 4130 steel and properly staked to the bolt carrier (I've seen some companies fail at this detail). The bolt itself is case hardened 9310 steel, shot peened, magnetic particle inspection (MPI) tested, and high pressure tested (HPT). The bolt lugs go through a CNC grinding process after heat treatment to ensure they're cut as accurately as



The nicely black nitride finished AXTS bolt carrier group ready to be installed into its new home.

possible. After all these stages are complete, the entire bolt carrier and bolt are finished in black nitride. It's a nicely made part, and somehow one found its way into my .300 Blackout build. (Look for an upcoming *Blue Press* article.)

MRO Mount

Recently, Trijicon released its Miniature Rifle Optic (MRO). This particular red dot sight was something of a game changer in the industry. Aimpoint had turned the red dot market on its ear with the release of their Patrol Rifle Optic (PRO), which I have argued was one of the best red dot deals in the industry, and is also a fairly rugged unit. Trijicon responded by offering a mini red dot that was about 25 percent higher priced than Aimpoint's PRO, but soundly undercutting Aimpoint's mini red dot offerings by a solid couple hundred dollars, if not more, depending on the model.

With all of this in mind, AXTS introduced their first optic mount, and they chose the MRO as the lucky recipient of their treatment. It's been designed to co-witness in the lower 1/3 of the optic. Otherwise it's yet another nicely machined and finished part made from 7075 aluminum and coated in milspec hard anodizing.

Overall I've been impressed by the quality of AXTS' parts. Apparently the industry agrees with me, as AXTS is the OEM (Original Equipment Manufacturer) for several small builders. The company was built on the Raptor charging handle, and has expanded from there. I look forward to seeing what they come up with next.

www.axtsweapons.com
503-893-AXTS (2987)



Dillon's SL 900

Shotshell Loader

STANDARD FEATURES:

- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$939⁹⁵

\$1169.90 with Casefeeder

12 Gauge N25-97110 20 Gauge N25-97123
28 Gauge N25-97124 Comes with factory adjusted dies

A. SL 900 CONVERSIONS

- 12 Gauge Conversion
N25-20009, \$369.95
- 12 Gauge Casefeed Plate
(not pictured)
N25-17811, \$42.95
- 20 Gauge Conversion
N25-22138, \$369.95
- 28 Gauge Conversion
N25-22139, \$369.95
- 20/28 Gauge Casefeed Plate
(not pictured)
N25-97045, \$42.95
- SL 900 Powder System
N25-17817, \$77.95

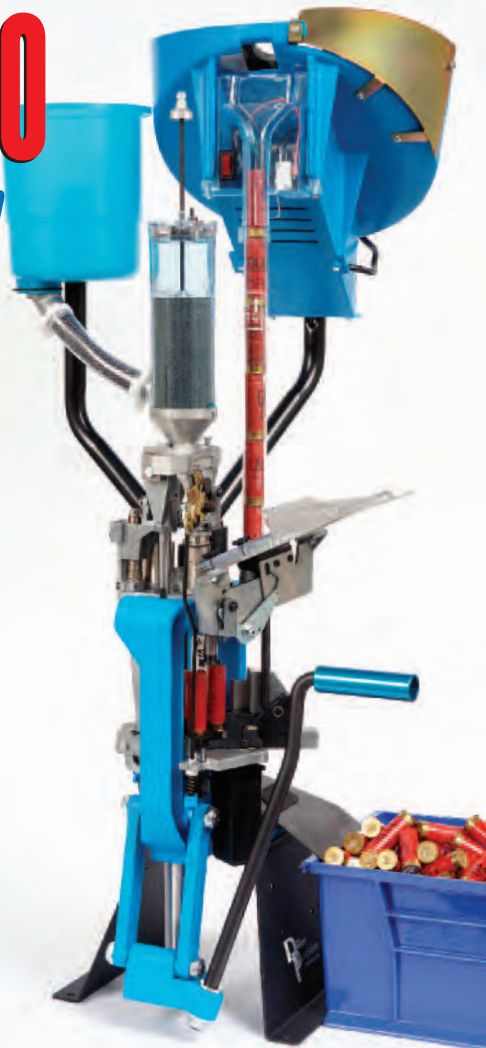


B. SL 900 MACHINE COVER

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked.
N25-13239, \$39.95



C. (C.) Master lock
N25-13083, \$3.95



Total price as pictured here with optional accessories: **\$1257.80**

12 Gauge Casefeeder (pictured)	N25-97037	\$229.95
20/28 Gauge Casefeeder	N25-97036	\$229.95
12 Ga. Euro. 220v Casefeeder	N25-97118	\$239.95
20/28 Ga. Euro. 220v Casefeeder	N25-97125	\$239.95
Aluminum Roller Handle	N25-17950	\$45.95
Low Powder Sensor	N25-16306	\$41.95



E. SPARE PARTS KIT

- 1 20 Gauge Yellow Wad Guide
- 1 28 Gauge Green Wad Guide
- 1 20 Gauge Locator Pin
- 1 Index Pawl
- 1 Ring Indexer
- 1 Index Spring Revision A
- 1 Hair Pin Cotter
- 2 Bellcrank Cubes
- 1 Case Insert Slide Spring

D. PACKAGE DEAL

Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Eliminator Scale, Machine Cover, and Low Powder Sensor.

N25-22290, \$199.95

- 1 Pawl Spring
- 1 Ejector Wire
- 1 Plastic Wad Guide
- 1 Swing Arm Torsion Spring
- 1 Primer Transfer Arm
- 1 12 Gauge Locator Pin
- 1 Gum Rubber Insert Revision B
- 1 Shot Fitting E-Clip
- 1 Failsafe Bushing Revision B

N25-11154, \$26.95

INVICTUS PRACTICAL AARM/S

Quad-Load & Load-Two Shotshell Caddy
Systems For 12 Ga. Shotshells



DeTurkVest/Chest Rig – 32 Rds

N25-36674 \$199.50



8ighty-8ight – 16 Rds
N25-36672 \$119.50



12Q – 12 Rds
N25-36669 \$99.50



10D – 10 Rds
N25-36673 \$99.50



2-Point 8ight w/ Tek-Loc™ – 8 Rds
N25-36671 \$75.00



8Q – 8 Rds
N25-36670 \$74.50

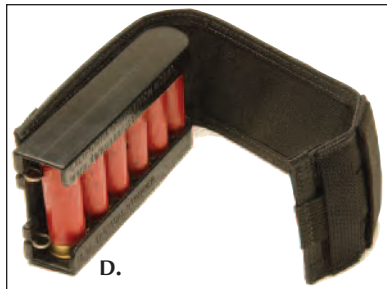
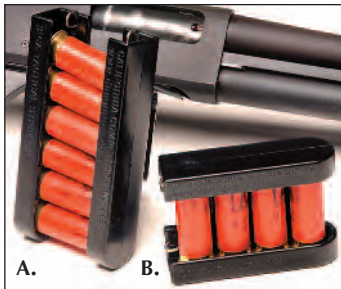


2-Point Quad w/ Tek-Loc™ – 4 Rds
N25-36668 \$55.00



California Competition Works' Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

Tandem Tactical Stripper N25-00303 \$55.00



California Competition Works' Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device

(C. & D.) that will accommodate up to a 2-1/4" duty belt.

A. Six-Shell Tactical Stripper N25-18606 \$23.95

B. Four-Shell Tactical Stripper N25-18605 \$22.95

C. Three-Shell Aluminum Stripper* N25-19475 \$34.95

D. Six-Shell Covered Tactical Stripper N25-19225 \$33.95

*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.

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124 gr. HBRN-TP*	N25-17272	30.00	57.00	106.00
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158 gr. RN-DS*	N25-17540	33.00	63.00	117.00
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*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

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180 gr. FP-DS*	N25-17542	38.00	74.00	137.00
180 gr. RN-DS*	N25-17515	35.30	68.26	127.00
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185 gr. HBRN-DS*	N25-17543	41.00	78.00	145.00
185 gr. FP-DS*	N25-17516	35.30	68.26	127.00
200 gr. HBFP-DS*	N25-17517	45.00	78.00	146.00
230 gr. RN-DS*	N25-17549	42.00	80.00	149.00
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9mm RNFP 147 gr.	N25-15259	43.00	80.00	9mm No-Lube-Groove 125 gr.	N25-15756	42.00	78.00
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.38/.357 RN 125 gr.	N25-15261	40.00	74.00	.38/.357 RN 95 gr.	N25-15858	40.00	74.00
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.40/10mm FP 180 gr.	N25-15267	50.50	94.00	.38/.357 RN 160 gr.	N25-15400	52.00	97.00
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CLASSIC FIREARMS: The Ruger

By John Marshall

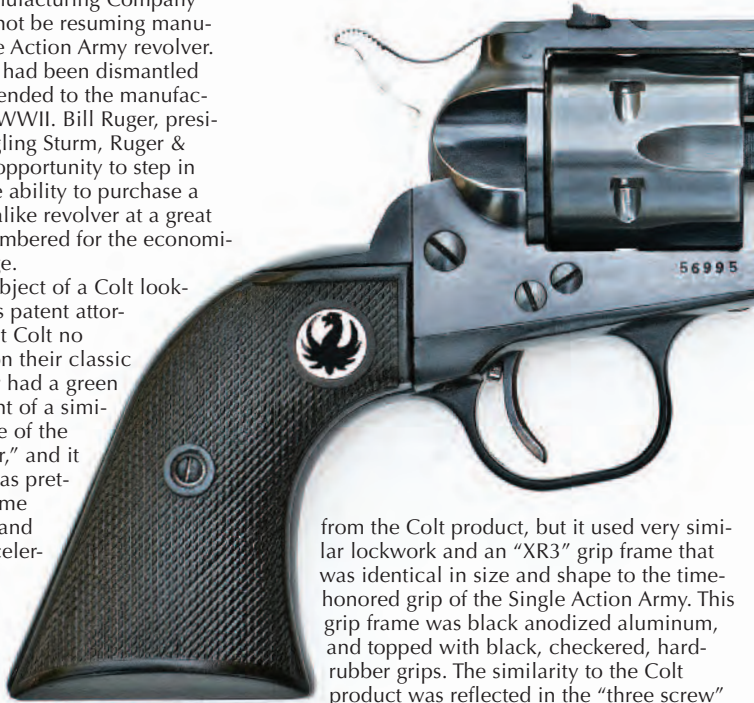
Back in the late 1940s the United States, freshly recovered from World War II, had a renewed and apparently insatiable love affair with the "old West." The movies featured "westerns" with John Wayne, Gary Cooper, Roy Rogers, William Boyd, Gene Autry and many others in roles that glorified the days of the western frontier. In nearly all of these movies, and in similar portrayals on TV, the heroes wielded Colt single action revolvers. The public loved those cowboy sagas, and they loved those old cowboy guns. But strangely, in 1947, Colt's Patent Firearms Manufacturing Company announced that it would not be resuming manufacture of its classic Single Action Army revolver. The machinery to make it had been dismantled and scrapped as Colt's attended to the manufacture of other guns during WWII. Bill Ruger, president and CEO of the fledgling Sturm, Ruger & Company, saw this as an opportunity to step in and provide folks with the ability to purchase a Single Action Army look-alike revolver at a great price, and it could be chambered for the economical .22 Long Rifle cartridge.

Ruger broached the subject of a Colt look-alike .22 revolver with his patent attorneys, and they agreed that Colt no longer had patent rights on their classic single action. Thus, Ruger had a green light to begin development of a similar revolver. The nickname of the SAA was the "Peacemaker," and it was realized that name was pretty much off limits. The name "Single Six" was chosen, and the resulting new gun accelerated the expansion of the Ruger firm.

While working as an engineer earlier at the Auto Ordnance company, Bill Ruger was introduced to the concept of investment casting, essentially a modern application of the ancient "lost wax" process used in jewelry making and in dental work. He initially worked with a jewelry company called Arwood, located in Brooklyn, New York, to adapt that process to making the trigger and the hammer of the Single Six. At first that company told Ruger that making an investment cast frame for the new gun would be too much of a gamble. Then they relented to Ruger's demands and attempted it. The first results were awful, with much of the production having to be scrapped. Finally getting things straightened out, Arwood successfully began the casting of the Single Six frame in Groton, Connecticut under the leadership of a man named Stan Terhune, who was rapidly becoming an expert in the technique. Terhune eventually came to work direct-

ly for Ruger and set up a Ruger investment casting shop in Newport, New Hampshire, where operations continue today. Arwood management continued to work amicably with Ruger and provided personnel to act as consultants.

Bill Ruger began to hint to the press that a .22 single action revolver was under development, and he and his engineers worked overtime to bring it to fruition. They designed the revolver with unbreakable coil springs to power the action, dispensing with the Colt system that used more fragile leaf springs. It was slightly reduced in size



from the Colt product, but it used very similar lockwork and an "XR3" grip frame that was identical in size and shape to the time-honored grip of the Single Action Army. This grip frame was black anodized aluminum, and topped with black, checkered, hard-rubber grips. The similarity to the Colt product was reflected in the "three screw" configuration. The aluminum grip frame was economically cast in one piece, unlike the Colt frame, which was in two forged steel pieces. The barrels on these first guns were all 5-1/2 inches in length. Splitting with Colt tradition, the loading gate on the gun was flat rather than rounded, and had a thumbnail notch in it to initiate opening. Operating exactly as its Colt predecessor, the gun was carried safely with only five rounds in the cylinder, the hammer resting on an empty chamber to prevent a negligent discharge. The satisfying "four clicks" heard when cocking was identical to the sound made by the old Colt.

Gun writer Elmer Keith had provided valuable input to Bill Ruger on single-action design, and Ruger sent a prototype to both him and Major General Julian Hatcher at the NRA's *American Rifleman*

Old Model Single Six Revolver

magazine for evaluation in 1952. On February 1, 1954, the factory had completed an initial run of 100 guns out of about 175 started. There were early problems with bluing on the chrome-molybdenum frames, and a number of guns were retained for bluing experiments. Production of 1000 guns was then in progress. In spite of Federal income taxes eating up about two-thirds of Ruger's 1953 profit, the company was planning a new plant to manufacture the Single Six.

Ruger had begun advertising the Single Six in June of 1953, building up demand for the new gun



well in advance of its availability to the public. The first catalog featuring the Single Six was shipped in December 1953, but the guns did not hit the shelves until early 1954. Ruger had issued an apologetic letter about the delay in November 1953. Demand for the \$57.50 gun immediately far exceeded supply, and the new revolvers became wildly popular when first available. The very first guns had a non-serrated front sight. At around serial number 2000, the rear of the front sight was serrated, and continued to be through 1973 when the "old model" was discontinued. Depending on the amount of silicon in the cylinder frame, early bluing was erratic, and sometimes turned a plum color. These miscolored frames are now valued by collectors. Even more modern blued Ruger firearms are sometimes produced with varying color.

In October of 1955 the slot in the ejector housing was lengthened, to allow for its concurrent use on the then-new .357 Blackhawk revolver. In October of 1956, the small button on the ejector rod was replaced with a larger non-serrated button. In 1956 and 1957, lightweight aluminum-frame Single Sixes were offered. These are somewhat rare to find now. The revolver pictured here was manufactured in January 1957, just two months before the flat loading gate was replaced with a rounded style similar to the old Colts. This change gave instant collector status to the older "flat gate" guns that are now prized when found. Around September 1958, the ejector rod housing was modified again to incorporate a straight slot. New barrel lengths were offered around May of 1959, giving options of 4-5/8", 6-1/2", 9-1/2", or the original 5-1/2". Until 1963, optional grip panels of stag or ivory were offered. Varnished walnut grips became available in 1956. All had the Ruger medallion. In the 1960-61 time

period, the walnut grips became standard. Rosewood grips are occasionally encountered. Factory-engraved models were offered from time to time. Ruger advertised presentation cases for either one or two revolvers even before the guns were available. The stunning popularity of Ruger's single actions was a large factor in Colt deciding to re-introduce the original Single Action Army revolver in 1956.

In the summer of 1959, Single Sixes could be purchased with the cylinders chambered for the .22 Winchester Magnum Rimfire cartridge. Guns chambered for the .22 WMR were the first to get the 6-1/2" barrel option. Older guns could also be converted to the more powerful cartridge. At no charge, upon return, the factory could replace the old flat loading gate with the newer rounded one, and could also replace the older-style ejector rod with the newer one.

1963 saw a number of changes. The old grip frame was changed gradually to the newer and slightly changed "XR3-RED" style. Varnished grips gave way to the oil-finished type. Optional grips were discontinued. The steel ejector rod housing was changed to an aluminum alloy. The height of the serial numbers was increased from 1/16" to 1/8". The .22 Magnum model was discontinued, but a "convertible" model had become available in 1961, boxed with both .22 LR and .22 Magnum cylinders. In late 1964, a "Super Single Six" was added to the line as a "convertible" featuring an adjustable rear sight and barrel lengths of either 5-1/2" or 6-1/2".

In late 1971, the grip medallions were changed from a black eagle on a silver background to a silver eagle on a black background. The "old model" Single Sixes and Super Single Sixes were eventually discontinued in 1973, replaced by the "new models" that used a transfer bar action, allowing the safe carry of six rounds in the cylinder. Gone were the three screws, the "4 click" sound and the necessity to place the hammer at half cock for loading. Purists, including myself, lament the smooth traditional older actions, but "progress" marches on. At no charge, Ruger will convert the old models to a transfer-bar system, and give you back the old parts for collector purposes.

Today, the old model Single Six revolvers are prime collectibles, with the "flat gate" guns demanding a premium. These were the first Ruger revolvers and marked the beginning of the investment casting process at Ruger. They are historic and classic guns reflective of an era of great expansion at Ruger from a small company to a firearms manufacturing powerhouse.

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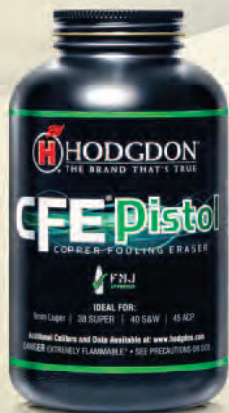
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Maggie Reese

By Robin Taylor, www.taylorfreelance.com

When I first met Maggie Reese at a 3-Gun match many years ago, I was struck by how whomever it was that did the casting for “Laura Croft, Tomb Raider” got the wrong girl for the job.

Instead, Maggie got the call to appear on “Top Shot,” and today she’s flying the flag for Colt, along with Bushnell, Hoppe’s, Hornady, Safariland and Surefire. Her combination of sincerity and mad shooting skills has not only brought her sponsorship, it carried her halfway around the world, landing guest appearances on “Shooting USA,” “3 Gun Nation,” and “Modern Shooter.”

Maggie got started shooting man-on-man steel events with her dad in Nevada, but her taste in shooting mirrors her likes in food: “As spicy as I can get it! If I’m not sweating and crying profusely, it’s not good.”

Shooting man-on-man in Nevada led to the American Handgunner Shootoff in Colorado, which led to the Steel Challenge Worlds in 2007.

“Call it serendipitous, but I met all these great people there. I met Julie Golob, met Taran Butler, met Todd Jarrett, met Dave Sevigny. All super-cool and amazing. All really helpful.”

They suggested other events, something “a little spicier” if you will – and Maggie took up each new challenge in turn.

She moved from Steel Challenge to 3-Gun to Bianchi Cup – winning three national titles along the way. She qualified to represent the United States at the World Shoot multiple times (roughly equivalent to the Olympic Games), and secured her place among the top women in the practical shooting world.

“My mom reminded me the other day that when I was a girl, I told her I wanted to travel the world. I’d totally forgotten,” says Maggie. “She told me I’d found a way to do that, and she’s right. I got to go to Greece, to Indonesia, hopefully I’ll get to go to Paris next year, and it was shooting that took me there.”

Unlike many, Maggie’s a generalist – a shooting sports version of an MMA fighter. Just as an MMA fighter would pride herself on being well rounded, Maggie “loves to do it all” – she has a broad set of skills that make her a contender in any event, anywhere.

“She’s a top-fiver at nationals no matter what she’s shooting,” says S&W’s Julie Golob. “People underestimate how good a shooter you have to be to do that.”

Maggie intentionally rotates from one sport to the next, grooming what she sees as her best weapon – her enthusiasm for the sport. She’s best known in the 3-Gun world (where she’s won three USPSA national championships, the MGM Ironman, the Superstition Mountain Mystery 3-Gun, and more), but she also set several national hand-

– “Spicy as I can get it.” 49

gun records at the accuracy-intensive Bianchi Cup (Metallic Division).

Next year she'll be pursuing the Precision Rifle Series along with her husband – champion 3-Gunner and former USPSA president Michael Voigt. Right now, she doesn't know the details of PRS, but with Michael as her coach, she's one to watch.

Everyone I spoke with about Maggie lauded her as a good person, not just as an athlete.

“I'm knocked out by Maggie,” says famed 3-Gunner Patrick Kelley. “She displays as much grace off the field as she does on. She's real all the way to the core.”

Talking to her, Maggie sounds like a college student – very genuine, considerate, youthful and hip.

“I shot on a couple of world shoot teams with her, and you can't ask for a better teammate,” says Julie Golob.

Julie was on the ladies' production team with Maggie in Greece the year Maggie blew her knee out (badly) prior to the match. With no way to bring in a substitute, she toughed it out, delaying her surgery until AFTER the match.

“The fact alone that she had the determination to do that, with her injury impressed everyone,” says Julie.

At the Worlds, no shooting challenge is ever the same, so shooters watch each other closely to determine the optimal timing of targets. According to Julie, “She was always saying ‘let me go first and be the guinea pig,’ sacrificing herself in order for the team to do well.”

Golob talks about how people don't expect Maggie to be as intense as she actually is. “She's kind of a sleeper. Maggie's one of those bright, shiny, happy-go-lucky people on the range. They don't associate that with the killer, ego-driven, intense competitors. She's always so relaxed, but you can never, ever, write her off.”

How's this for intensity:

Maggie could feel her knee popping as she moved from low position to low position at the Rockcastle Kentucky 3-Gun Pro-Am, but she couldn't stop without taking a major penalty. Instead, she ran up the ramp at the end of the stage – and jumped off.

“I heard this loud pop,” she says, “even Mike heard it back behind me. I signed my score sheet, and there was a camera crew there. They stopped me for an interview, and as they were miking me up, I just collapsed. I hit the ground, and nobody

knew what was happening...I couldn't stand anymore. We went to the ER, got the big Styrofoam leg wrap, and I hobbled out to try to finish the match – but the next stage started inside a car, and I couldn't get in or out of the car without help.”

That knee injury has haunted Maggie for years, but it didn't stop her from consistently placing in the top 8 in the fast-moving world of practical shooting. Her injury is finally starting to fade into the background now, releasing her potential as a top-tier competitor.

She'd just returned from shooting the USPSA Single Stack Nationals when I called, placing well with a Colt Government Model in .38 Super. She's switched back and forth between shooting a full-bore .45 and the Super, eventually settling on the Super because its low recoil and higher ammo capacity offers more tactical options.

The rifle you see her with on the cover is her 3-Gun match rifle, a Colt 6920 topped with a Bushnell SMRS 1-6.5X.

3-Gun shooting has done a lot to drive the market for expensive, high-range variables. In recent years the market has gone from 1-4s to 1-6s, 1-6.5s, and most recently, 1-8s. That's a scope that can go from a true 1X for CQB work, to something approaching a classic military sniper scope.

“I might go 1-8 eventually, but right now I'm happy with 1-6.5,” says Maggie.

Since she shoots Open, she's allowed to use a second optic. Her second is a Bushnell First Strike dot scope zeroed for close-range targets. She finds it Hornady V-MAX™ 55-grainers, and relies on a Surefire muzzle brake to keep the gun flat and mellow.

Her shotguns range into the bizarre, including a dot-sighted, Vepri-12 (built on an AK-47 action) with 10-round quick-change box magazines – very spicy indeed!

Looking back, and Facing Future

As her game evolves, Maggie's still surprised that things have worked out the way they have.

“This wasn't a particular course I set out on, I just kept meeting these amazing people. Eight years later I'm still that same person hearing ‘You know, you should go to this match.’ and saying ‘Sure, what gear do I need?’ I'm still looking forward to the next match I can go to.”

Keep an eye out for Maggie on the ladies' leaderboard – both on the 3-Gun circuit, and the new PRS circuit. She'll be a dark horse that first year, but always a contender to win.



50 "Big Fifty Reloader"

STANDARD FEATURES:

- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2"-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 300 Rds./Hr.
- Loads High Volume/Match-Grade Ammo
- Milspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

All for ONLY...
\$1049⁹⁵

N25-50000

Total price as pictured here with optional accessories: **\$2583.80**

.50 BMG Carbide Size Die	N25-50075	\$869.95
.50 BMG Case Trimmer	N25-50050	\$384.95
BFR Mounting Post (50.5" High)	N25-50150	\$269.95
BFR Mounting Hardware Kit	N25-50140	\$9.95

Now Available!
.408 Cheytac Conversion
N25-50204 \$149.95
(Dies NOT included)



BFR Accessories

A. 50 BMG CASE TRIMMER ASSEMBLY

Features an industry standard 1-1/2"-12 UNF threaded body, a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die.

N25-50050, \$399.95



B. 50 BMG CARBIDE SIZE DIE

The only .50 BMG size die in the industry that's a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2"-12 UNF thread, and is manufactured to low chamber tolerance specifications.

N25-50075, \$869.95

C. 50 BMG POWDER MEASURE ADAPTER

For use with the RCBS .50 BMG powder measure.

N25-50125, \$76.95



D. 50 BMG PRIMER SEATING DIE

One of these is included with Dillon's Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, MIL-SPEC primer punch.

N25-50200, \$149.95

E. 50 BMG PRIMER POCKET SWAGER

Makes it easy to remove the military crimp.

N25-50001, \$299.95

E. (1) PRIMING CONVERSION

Converts Swager to Priming System.

N25-50003, \$76.95

F. 50 BMG PRIMING SYSTEM

Allows off-the-machine primer seating.

N25-50002, \$299.95

F. (1) SWAGER CONVERSION

Converts Priming System to Swager.

N25-50004, \$76.95



RCBS LOADING ACCESSORIES THAT CAN BE USED WITH DILLON'S BIG FIFTY RELOADER

.50 BMG Manual Powder Measure

N25-21896, \$114.95

.50 BMG Seat/Crimp Die

N25-21895, \$139.95

EXTRA "BFR" TOOLHEADS N25-19831, \$179.95



Dillon's "Plan B" Day Planner Holster holds a handgun and a spare magazine or pepper spray, yet it fits in with business clothing and won't draw undue attention. It looks like a typical day planner, but inside there's a holster that's adaptable for either right- or left-hand draw. It fits most .380, 9mm, .40 and .45 caliber autos, including: Beretta, Colt, GLOCK, HK, Kahr, Kel-Tec, Ruger, Taurus, SIG, and Smith & Wesson. Will also hold small-frame revolvers with two- to four-inch barrels.

"Plan B" Day Planner

N25-10252

\$24.95

SACK-UPS

Sack-Ups Protective Gun Sacks

NEW! Sand Viper AR-15	N25-17378	\$28.99
NEW! Sand Viper M24 Bolt Rifle	N25-17348	28.99
Handgun, 13.5" Gray	N25-17249	7.99
Handgun, 13.5" Black	N25-17250	7.99
Handgun, 13.5" Natural	N25-17252	7.99
Shotgun, 42" Black	N25-17253	10.99
Rifle/Shotgun, 52" Gray	N25-17247	8.99
Rifle/Shotgun, 52" Black	N25-17248	10.99
Rifle/Shotgun, 52" Natural	N25-17251	8.99
Muzzleloader, 72" Gray	N25-17254	11.99
Shotgun Rcvr., 24" Gray	N25-17257	8.99
Shotgun Bbl., 36" Gray	N25-17256	8.99

Sack-Ups Old West Gun Protection

Single-Action Revolver	N25-18000	\$8.99
Lever-Action Carbine 42"	N25-18001	10.99
Buffalo Rifle 48"	N25-18003	10.99

YOU Can Wear The "Dillon" Brand



Dillon Precision, Long Sleeve

Navy, Large	N25-18507	\$19.95
Navy, XL	N25-18508	19.95
Navy, XXL	N25-18509	20.95
Navy, XXXL	N25-18510	22.95
Gray, Large	N25-18523	19.95
Gray, XL	N25-18524	19.95
Gray, XXL	N25-18525	20.95
Gray, XXXL	N25-18526	22.95
Black, Large	N25-18515	19.95
Black, XL	N25-18516	19.95
Black, XXL	N25-18517	20.95
Black, XXXL	N25-18518	22.95

Dillon Precision, Short Sleeve

Navy, L	N25-18511	\$12.50
Navy, XL	N25-18512	12.50
Navy, XXL	N25-18513	14.50
Navy, XXXL	N25-18514	14.50
Gray, Large	N25-18527	12.50
Gray, XL	N25-18528	12.50
Gray, XXL	N25-18529	14.50
Gray, XXXL	N25-18530	14.50
Black, Large	N25-18519	12.50
Black, XL	N25-18520	12.50
Black, XXL	N25-18521	14.50
Black, XXXL	N25-18522	14.50

Dillon's 1911 Action Impact Reducers



An easy, affordable way to protect your favorite 1911's frame from being battered by recoil.

Action Impact Reducers (6 ea.)

N25-20516

\$4.95

Dillon Bushing Wrench



N25-11049

\$2.50



Thinking about burying some guns?

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It's an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

DESI®PAK (2 bags, 1 card)	N25-21435	\$16.95
4-ounce bag	N25-14694	4.95
2-ounce bag	N25-14695	2.95
Humidity Indicator Card, 6 pack	N25-21523	4.95

REDDING

Reloading Dies & Accessories



Micrometer-Adjustable Competition Seating Dies (These are individual dies.)

Competition Pistol Seating Dies

9mm	N25-10671	\$91.95
.38 Super Auto	N25-10672	91.95
.38 Special/.357 Mag.	N25-10673	91.95
.40 S&W/10mm	N25-10674	91.95
.44 Special/.44 Mag.	N25-10675	91.95
.45 ACP	N25-10676	91.95
.45 Colt/.454 Casull	N25-10677	91.95

Competition Rifle Seating Dies

.45-70 Gov't	N25-11197	\$91.95
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Complete Three-die sets - Size, bell, seat

.32 ACP	N25-15521	\$64.95
.32-20 Winchester	N25-11906	64.95
.38-40 Winchester	N25-11838	84.95
.38-55 Win./Ballard	N25-19106	81.95
.44-40 Winchester	N25-11692	47.95
.45-70 Gov't	N25-12700	64.95

Complete Two-Die Sets

.204 Ruger	N25-12547	\$47.95
.22 Hornet	N25-11484	47.95
.220 Swift	N25-12182	47.95
.22-250	N25-15761	47.95
.243 Winchester	N25-15762	47.95
.243 WSSM	N25-11193	47.95
.25-06 Remington	N25-12183	47.95
.25 WSSM	N25-11194	50.95
.260 Remington	N25-09997	47.95

.270 Winchester	N25-10822	47.95
.270 WSM	N25-18337	47.95
6.5 Creedmoor	N25-71005	141.00
6.5 Grendel	N25-19893	93.95
6.5 x 55mm Swedish	N25-11353	47.95
6.8 SPC	N25-12548	64.95
7 x 57mm Mauser	N25-11212	47.95
7mm WSM	N25-18339	64.95
7mm Rem. SA UM	N25-18338	64.95
7mm Rem. Ultra Mag.	N25-18340	64.95
7mm Rem. Mag.	N25-11775	47.95
7mm-08 Remington	N25-12041	47.95
7.5mm Swiss	N25-09995	81.95
7.62 x 39mm Russian	N25-12045	62.95
.30-30 Winchester	N25-29020	47.95
.30-40 Krag	N25-11835	77.95
7.62 x 54mm Russian	N25-09994	62.95
.300 AAC Blackout	N25-12550	84.95
.300 WSM	N25-15763	47.95
.300 Rem. SA UM	N25-18341	62.95
.300 Rem. Ultra Mag.	N25-18342	47.95
.300 Weatherby	N25-11354	47.95
.300 Win. Mag.	N25-12046	47.95
.303 British	N25-11691	64.95
8 x 57mm Mauser	N25-09996	47.95
.338 Win. Mag.	N25-11774	47.95
.338 Lapua Mag.	N25-21354	128.95

Individual Dies: Neck-Size-Only Dies

.223 Remington	N25-10164	\$36.95
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.22-250	N25-11184	36.95
.243 Winchester	N25-10172	36.95
.25-06	N25-11336	36.95
.260 Remington	N25-09993	37.95
.270 Winchester	N25-11806	
7mm Rem. Mag.	N25-11392	36.95
.308 Win./7.62 NATO	N25-10165	36.95
.30-06	N25-11763	36.95
.300 Win. Mag.	N25-11108	36.95

Crimp Dies

.32 S&W/H&R Mag.	N25-11747	\$27.95
.45-70 Gov't	N25-11977	35.95

Powder Measure, Reloading Accessories

Match-Grade Model 3 BR Measure	N25-10121	\$179.95
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Large (7.5") Powder Reservoir	N25-10123	\$12.95
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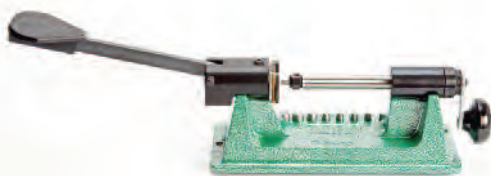
X-Large (10") Powder Reservoir	N25-10124	\$13.95
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Powder Trickler	N25-11986	\$26.95
Stuck Case Removal Kit	N25-12186	\$23.95

Specialty/Custom Die Sets

.50 AE	N25-14514	\$49.95
(Incl: RCBS steel size, expander, seat/crimp)		
.500 S&W	N25-11114	\$49.95
(Incl: RCBS steel size, expander, seat/crimp)		
RCBS Carbide .500 S&W Size Die only	N25-19923	\$40.95

RCBS EQUIPMENT



Trim Pro-2™ Case Trimmer Kit N25-43231 \$139.95

The RCBS Trim Pro-2 manual case trimmer now features a spring-loaded "universal" shell holder that will accommodate case head diameters from .250" to .625". Comes with pilot calibers: .22, .24, .25, .27, .28, .30, .35, .44 and .45.

RCBS Scale Check Weights

Standard Set: 60.5 grains for powder charges.

N25-12297 \$34.95

Deluxe Set: 510.5 grains for bullets, cases and powder.

N25-12458 \$49.95

Dillon's New Bench Wrench Fits new 1" die lock rings



A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a "naked" machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they're already mounted. The opposite end of our new wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8" x 14 dies.

1" Dillon Die Lock Ring N25-14067 \$1.35

5-Pack of Die Lock Rings N25-10669 4.15

1" Dillon Bench Wrench N25-10842 7.95

(Buy two or more 1" Bench Wrenches for \$7.10 each)

Wrench/Lock Ring 5-Pack N25-10668 9.95

Grace USA Gun Care Tool Set ⁵³



This custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.

Grace USA Gun Care Tool Set N25-10680 \$99.95

More Great Tools From Grace USA!

The **9-Piece Ball-End Allen Head Screwdriver Set** includes the following sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 3.5 mm. Each is constructed of US 8650 Chromium-Vanadium steel alloy and is proudly Made in USA!

Ball-End Allen Set N25-15063 \$49.95

The **7-Piece Steel Roll Pin Punch Set** includes the following sizes: 1/16", 5/64", 3/32", 1/8", 5/32", 3/16", and 7/32". Each is proudly Made in USA!

Roll Pin Punch Set N25-15065 \$39.95

Bondhus Hex Key Sets



Ball-end set	N25-13286	\$12.95
Gorilla Grip Sm.	N25-16822	5.45
Gorilla Grip Lg.	N25-16823	6.35
Gorilla Grip Set	N25-22142	10.75

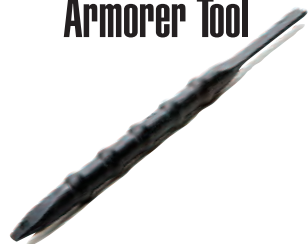
Secure Firearms Products Recoil Spring Tester



Secure Firearms Products' **Universal Spring Tester** will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

N25-15305 \$39.95

10-8 Performance Armorer Tool



The 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

N25-15434 \$7.95



Grace USA Gunsmith Hammer and Punch Sets

8 oz. Brass Hammer	N25-14969	\$14.95
16 oz. Brass Hammer	N25-15069	18.95
Brass Punches (8-Pc.)	N25-14968	31.95
Steel Punches (7-Pc.)	N25-15070	31.95
8 oz. Brass Hammer & 8-pc. Brass Punch Set	N25-21655	39.95



The **Tru-Weight Trigger Tension Scale** has a range from eight ounces to eight pounds. A unique weight indicator remains at the exact point of trigger release, making it easier to read your trigger pull pressure.

N25-14838 \$26.95

Barrel-Lite®

N25-10529
\$4.95



NRA Pistol and Rifle Targets



Pistol Targets: 100 per package

NRA Paper D-1 "Tombstone" Target 23"x35"	N25-18388	\$44.00
IDPA Paper Practice Target 22"x34"	N25-15735	39.95
USPSA/IPSC Paper Practice Target 22"x35"	N25-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5"x12"	N25-15832	12.00
Competition 50 Foot SLOW FIRE 10.5"x12"	N25-15831	12.00
Competition 25 Yard SLOW FIRE 10.5"x12"	N25-13096	12.00
Police B-34 (Silhouette) 25 Yard 14"x24"	N25-13163	17.00
Police BH-21 (Silhouette) 25 Yard 22.5"x35"	N25-10094	37.00
Competition 25 Yard RAPID FIRE 21"x24"	N25-12839	34.00
Competition 50 Yard SLOW FIRE 21"x24"	N25-10041	24.00
Police B-27 (Silhouette) 50 Yard 22.5"x35"	N25-10670	37.00

Rifle Targets: 100 per package

Small Bore Rifle 100 Yard 14"x14"	N25-12430	\$11.00
High Power 200 Yd. 21"x24" (600 Yd. reduced)	N25-12650	46.00

Replacement Center 100 per package

Pistol 25 Yard B8P Repair Center 10.5"x10.5"	N25-12676	\$7.00
200 Yard Rifle Repair Center 12.75"x12.75"	N25-15830	20.00

Target Pastes

Black, Self-Adhesive, 500 ea.	N25-16304	\$3.50
Buff, Self-Adhesive, 500 ea.	N25-16309	3.50
Brown, Self-Adhesive, 500 ea.	N25-16310	3.50
White, Self-Adhesive, 500 ea.	N25-16313	3.50
Orange, Self-Adhesive, 500 ea.	N25-16327	3.50

3 Gun Ammo Bags



TUFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shot-gun rounds.

N25-15773 \$19.95

D•WIPE Towels ESCA TECH, INC.

D•WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5"x8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces.



40 Soft Towels N25-19916 \$4.95

D•LEAD Hand Soap ESCA TECH, INC.

Original **D•LEAD** Hand Soap quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.



8 Oz. Bottle N25-19915 \$2.95

Comtech's STINGER

THE STINGER:

Comtech's own personal defense device. Designed to act as a "force multiplier," it's like having the punching power of a karate master – instantly! There's really nothing like it for easy carry and access. It passes un-noticed by 90 percent of people who see it. Yup, just another "keychain device" to most, and yet it works so well when needed. You deserve a Stinger today!



N25-19495 \$9.95

Arredondo Accessories' Multi-Gun Chamber Flags



Made of super tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

N25-15485 \$11.95

Gunslinger Spring Kits

From Lee Fisher, one of the premier "cowboy gunsmiths." Colt & clones N25-20510 \$26.95
Ruger Blackhawk/Vaquero N25-20511 \$24.95
Rossi/Navy Arms 92 lever guns N25-20513 \$24.95
Stoeger IGA shotgun N25-20514 \$14.95

ElZetta

Tactical Flashlight Mounts

55

Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount **N25-12020 \$29.95**
 ZSM Tactical Shotgun Mount **N25-18050 39.95**
 ZRX Tactical Flashlight Mount **N25-15487 35.00**



PROTEKTOR MODEL

The Original Leather Sandbag* Rifle Rests

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won't break if dropped (Owl Ear Front Bag sold separately).



- A. Front Bag **N25-10880 \$19.95**
- B. Rifle Rest **N25-10883 59.95**
- C. Std. Front Bag **N25-10881 22.95**
- D. Rear Bag **N25-10882 26.95**

*Sand not included.

GLOCK® Field Knife

N25-15483
\$29.95



MILDOT MASTER



Become a master at using a Mil Dot reticle with this ballistic slide rule! Comes with a 24-page instruction manual.

N25-14762 \$29.95

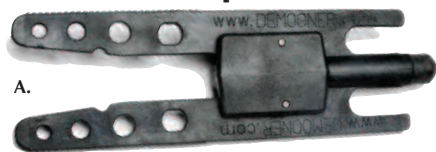
TARGET SPORTS® TACTICAL



This three-piece shooting bag set is an incredible value for the money! The bags are made of durable, water-resistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

N25-15384 \$24.95

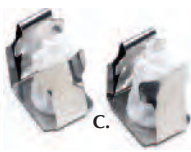
56 California Competition Works' Moon Clip Loading/Unloading Tools & Carriers



A.



B.



C.



D.



E.



F.



Inset: Replacement mandrels for MoonLoad ("B" above). Colors vary according to diameter.

A. Demooner Tool	N25-18169	\$16.95	.590" Replacement MoonLoad Mandrel	N25-33400	8.00
B. MoonLoad/Unload 8-Shot .357	N25-19490	39.95	.596" Replacement MoonLoad Mandrel	N25-33401	8.00
MoonLoad/Unload 6-Shot .45	N25-19489	39.95	.620" Replacement MoonLoad Mandrel	N25-33402	8.00
(Will work with #16510 8-shot EDM .38/.357 moon clips on Pg. 57)			.649" Replacement MoonLoad Mandrel	N25-33403	8.00
.483" Replacement MoonLoad Mandrel	N25-33395	8.00	6-Shot Moon Clip Holder (2 ea.)	N25-18173	17.90
.493" Replacement MoonLoad Mandrel	N25-33396	8.00	D. Blued .45 ACP Moon Clips (10 ea.)	N25-18183	9.80
.510" Replacement MoonLoad Mandrel	N25-33397	8.00	Stainless .45 ACP Moon Clips (10 ea.)	N25-18280	10.50
.530" Replacement MoonLoad Mandrel	N25-33398	8.00	E. 10mm Moon Clips (10 ea.)	N25-18184	11.20
.538" Replacement MoonLoad Mandrel	N25-33399	8.00	F. 8-Shot .357 Moon Clips (10 ea.)	N25-19228	19.95

North Mountain Speed Loader Holder

The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similar-sized speed loaders.



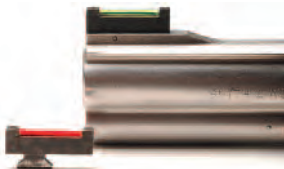
"K-Frame" Model
N25-21900 \$35.00
"L-Frame" Model
N25-21914 \$35.00

TK Custom Moon Clips



Chiappa Rhino 9mm/.40 S&W (10 Pk)	N25-12040	\$65.00
Chiappa Rhino .38/.357 (10 Pk)	N25-12043	65.00
N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk)	N25-12044	39.95
L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10)	N25-12057	39.95
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Ruger GP-100

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Jerry Miculek Competition Grips \$79.95

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K, L-Fr. Rd. Butt	N25-11327
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627 Revolvers

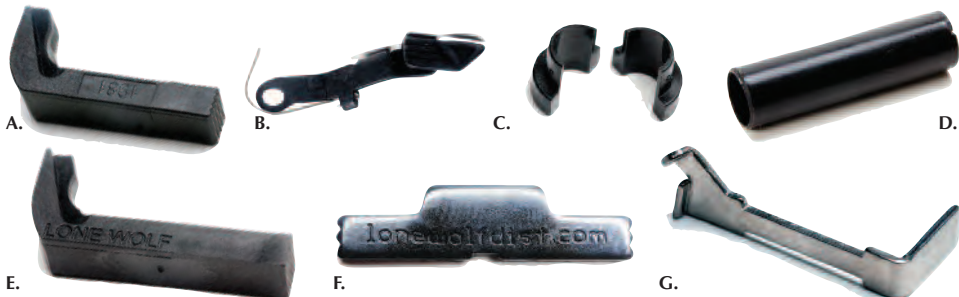
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California Competition Works 59

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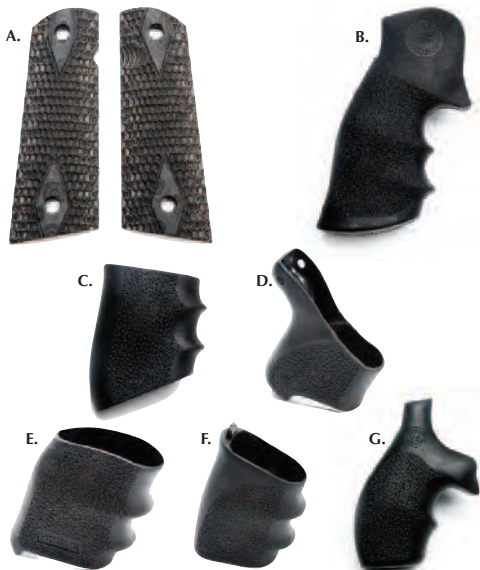
60 HOGUE®

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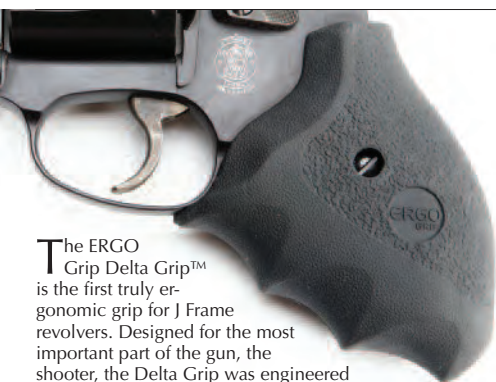
HOGUE LE 1911 Grip, Black N25-43243 \$189.95
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MAGPUL 1911 Grips

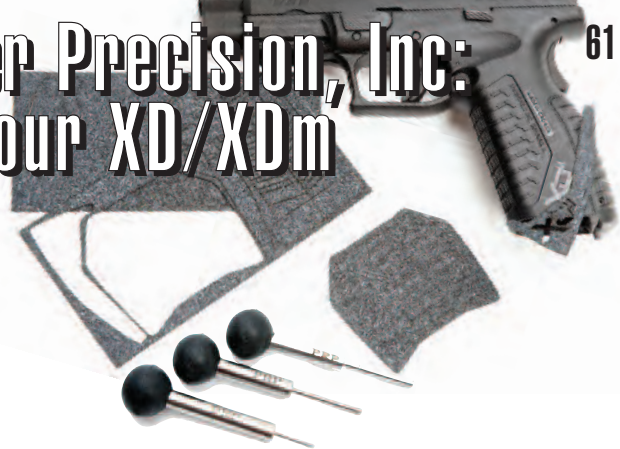


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Powder River Precision, Inc: Perfecting Your XD/XDm

61



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B. S&W M&P Competition Spring Kit

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CHAMBER EMPY

By Duane Thomas

With open carry now legal in numerous states, we're seeing a trend I view with some alarm: growing numbers of people with very little real skill level, very little familiarity with guns, now carrying handguns for self-defense. In some cases these folks' lack of familiarity leads them to make decisions regarding how they carry the gun that are actively dangerous to them. I am thinking specifically of carrying an autopistol with an empty chamber.

PROBLEMS WITH CHAMBER EMPTY

Some people perceive carrying an autopistol with a round in the chamber as dangerous and scary. It's not dangerous, and it shouldn't be scary. Any modern autopistol of good quality is perfectly safe to carry chamber loaded. Every police department, every really high-speed military unit, every serious, highly trained and skilled gun carrier, carries a handgun ready to go with a round in the chamber.

Jeff Cooper formalized and popularized the "Conditions" system of autopistol readiness, which was built primarily around the 1911 auto. For purposes of our discussion, we're interested primarily in Condition Three, the typical chamber-empty approach: hammer down on an empty chamber, safety lever (if present on that particular gun design) off, a full magazine in place. The theory being, in an emergency, draw the gun with one hand, rack the slide with the other hand, chambering a round, and be ready to rock.

Problems: (1) This is slow versus simply drawing the gun and firing. While you're taking the time to rack a round into the chamber, what do you think your opponent's doing? Quite possibly shooting you. (2) This requires two hands, at a time when you might not have two hands available, when, in fact, you might desperately need one of your hands to do something else, like hold off a close-range assailant while the other hand goes for the gun. (3) On guns with slide-mounted safety levers, while cycling the slide, the hand can accidentally depress the safety lever; this leads to pulling the trigger on a safety-engaged autopistol that does not go bang when you need it to. (4) Racking a round into the chamber requires extending the gun at least somewhat out from your body, putting it potentially within reach of your

opponent, who can then grab and deflect the gun before you can use it.

THE ISRAELI CONNECTION

Pro-chamber-empty fans are fond of mentioning the Israeli Defense Force mandates chamber-empty carry. This was a procedure developed in the early years of Israel's existence – which started in 1948 – when they were desperately pressing into service every gun they could possibly get their hands on, and a lot of the handguns acquired were of inferior make and/or obsolete design, and not drop safe if carried with a loaded chamber.

When arming large numbers of people with weapons utilizing various operating systems and safety levers that might work completely differently from each other, you need one technique that works with everything.



A single-action autopistol like the 1911 carried hammer down is the mark of an amateur.

You don't want to have to teach each individual how to deal with whatever gun they might be carrying. In such a situation, carrying everything safety off with an empty chamber makes sense, because once you've racked a round into the chamber, no matter the gun type, in every case you wind up

with a cocked, safety-off autopistol. Therefore you can have a one-size-fits-all training technique. Also, no matter how shoddy the gun's quality or obsolete its design, it's still drop safe to carry. However, I will submit to you this has absolutely nothing to do with the best approach that could possibly be taken by an individual armed with a quality weapon in early 21st Century America.

Still, you can go online and find instructors, all of whom seem to have titles like "former Israeli commando," offering to teach you for money "the Israeli technique," complete with demos of their "one second draw and fire" starting with an empty chamber. I watch these guys, and honestly, the only way they can delude themselves they're doing a one-second draw is because they are apparently allergic to electronic timers.

THE AMERICAN MILITARY

Another comment made by chamber-empty fans is that the American military mandates an

TY = SUICIDE ⁶³

autopistol be carried with an empty chamber. Mostly this is true, if we're talking things like MP or guard duty stateside. In combat zones, outside the wire, not so much.

I say what I am about to say as someone who spent 10 years on active duty in the United States Army. You would think the military would be, as a whole, an organization that trusts its members with guns. I can tell you from long-term, personal experience that is not the case. You need to understand – if we can believe the Army's own statistics – the average infantryman has an I.Q. of 85. The military as a whole is terrified some Private E-1 on guard duty is going to be playing with his sidearm and accidentally shoot himself or someone else. This is not, in every case, an unrealistic concern.

When I was pulling guard duty in the Army (though we were armed with M16s instead of autopistols) they actually gave us one magazine containing only five rounds, put a strip of Scotch tape across the top of the magazine, ordered us to not put the magazine into the rifle unless we actually needed to fire it, and told us we'd be given an Article 15 (non-judicial punishment where they can take your money, your rank, and possibly even put you in prison, all without a trial) if we came back with the tape broken.

I will submit to you that a procedure used by an organization like this also has nothing to do with the best approach that could possibly be taken by an intelligent, motivated human being.

CHAMBER-EMPTY VICTIMS

From Massad Ayoob comes the story of a jeweler who, when accosted by an armed robber, attempted to draw his GLOCK 23 from a fanny pack and rack a round into the chamber. He got pretty shot up in the process. And of course sued GLOCK. Because it was obviously the gun's fault, right?

When I contemplated writing this article, I had pretty much decided my first thought for a title, "Chamber Empty = Suicide," was a bit over the top. After all, no one had ever really gotten killed by carrying their autopistol chamber empty, in circumstances where they predictably would have survived if the gun had been chamber loaded. Right? Sadly, that is no longer true.

On March 15, 2016 at 8:15 PM, inside a gas station and convenience store in Houston, Texas, a young male walked up to the front counter, placed a Mountain Dew in front of the cashier, then produced a handgun and demanded the contents of the cash register. Instead of complying, the cashier ran into a back room, inside which was located the store owner, Via Seddiqui (sa-DEE-kay), age 49. The cashier left the door open behind him as he ran inside, so Mr. Seddiqui moved to try to close it, just as the armed robber reached it. With Seddiqui pushing on one side of the partially open door, and the younger, adrenalized, pistol-wielding robber on the other side, the door began to be forced open. Even when the slightly built cashier ran forward to

push on the door himself, the robber began to force himself inside.

At this point, Seddiqui decided to draw his own, legally carried self-defense gun, which appeared in the security camera video of this incident to be a compact GLOCK, probably a Model 19, I would say. Two problems: (1) the gun was carried crossdraw (something else of which I don't approve), so he had to reach across his body to get to it. Since he wasn't used to drawing the gun, he actually drew it with his left hand then switched it over to his right, which was simultaneously reaching crossbody. (2) Even at this point, the gun still didn't have a round in the chamber. Since Seddiqui had to use two hands to access the gun, and then continue to use two hands

to cycle the slide, he had to take his hands off the door. By this point, the attacker had his upper body inside the room. Seddiqui finally racked a round into the chamber.

The robber saw Seddiqui, saw he had a gun, and was able to grab the gun after a round was chambered but before Seddiqui was able to bring it to bear and fire. The robber drove down on the gun, bending Seddiqui over in the process, then used his own gun, which he had obviously brought to the fight ready to go, to shoot Seddiqui in the shoulder at near-contact distance. Frankly, watching the video, I am convinced he was going for a head shot and in the struggle missed. This put Seddiqui down on the floor. More shots were



The 1911 is properly carried in Condition One, aka "cocked and locked."

64 *Get your "stuff" together, then keep it that way!*

Dillon Ammunition Boxes

Description	Stock #	Each	10 ea.	Case(Qty.)
9mm (50 rd)	N25-13784	\$1.58	\$13.50	\$58.00(50)
9mm (100 rd)	N25-13645	1.81	15.40	66.00(50)
.38/.357 (50 rd)	N25-13476	1.79	14.70	63.00(50)
.38/.357 (100 rd)	N25-13766	2.20	18.80	80.50(50)
.44 (50 rd)	N25-13568	1.79	15.30	65.50(50)
.44 (100 rd)	N25-13680	2.92	24.90	106.50(50)
.45 ACP (50 rd)	N25-13715	1.73	14.70	63.00(50)
.45 ACP (100 rd)	N25-13574	2.83	24.20	103.50(50)
Small Rifle (50 rd)	N25-13740	2.05	17.50	75.00(50)
Medium Rifle (20 rd)	N25-13625	2.05	17.50	120.00(80)
Medium Rifle (50 rd)	N25-13665	2.90	24.70	106.00(50)
Large Rifle (20 rd)	N25-13647	2.01	17.20	73.50(50)
Large Rifle (50 rd)	N25-13231	3.20	27.30	117.00(50)

NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mouser; "9mm" series cases fit .30 Luger, 9 x 21 and .380; ".44" series cases fit .41 Mag., .44-40 and .45 Colt; and ".45" series cases fit 10 mm and .40 S&W. "Small rifle" cases fit .222, .223 to 7.62 x 39 length; 20 round "medium rifle" cases fit 7.62 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases fit .22-250, .308 to .30-30 length; and "large rifle" cases fit .30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, N25-10446, Package of 100, \$6.95



Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use.

Designed to keep out dirt, dust and rain.

Dillon AkroBins

AkroBins are perfect for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	N25-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	N25-13839	2.95	15.30	24.84
"RL 1050" Bin	N25-13484	6.95	34.92	61.92
"SL 900" Bin	N25-17125	10.50	56.94	106.92



Dillon Utility Boxes

Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

Description	Stock #	Each	5 ea.
Small Utility Box	N25-13636	\$2.65	\$10.95
Large Utility Box	N25-17195	5.75	23.95



Berry's Manufacturing Ammo/Storage Boxes

Description	Stock #	Each	10 ea.	50 ea.
.500 S&W (50 rd)	N25-19243	\$2.98	\$22.40	\$97.00
Note: .500 S&W Ammo Boxes also fit .223/.243/.308 WSSM Cartridges				
.454 Casull (50 rd)	N25-19244	2.98	22.40	97.00
.45/70 (50 rd)	N25-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	N25-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	N25-19246	3.50	25.50	110.50
20 Ga. (25 rd)	N25-19248	2.24	16.80	72.50
12 Ga. (25 rd)	N25-19249	2.24	16.80	72.50
Storage Boxes				
4-3/8" x 2" x 1-5/8"	N25-19250	\$1.12	\$8.40	\$36.50
4-1/2" x 4-1/2" x 1-5/8"	N25-19251	2.32	17.40	75.50
5-1/2" x 2-5/8" x 2-1/2"	N25-19252	2.22	16.70	72.00

Swab-its® - A Swab for Every Job!



No s#!+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (*thinking fast*), "I'm trying out these Bore-tips before I write the **Blue Press** copy for them. They work GREAT!"

The **Bore-tips Swabs** REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning

- rods, and are tough and reusable.
- .22/5.56mm (6 ea.) **N25-15310 \$4.98**
 - .243/6mm (6 ea.) **N25-15311 4.98**
 - .307/.62mm (6 ea.) **N25-15312 4.98**
 - .357/9mm (6 ea.) **N25-15313 4.98**
 - .40/10mm (5 ea.) **N25-15314 4.98**
 - .45 Caliber (5 ea.) **N25-15315 4.98**
 - .50 Cal./28 Ga. (3) **N25-43311 9.99**
 - 20 Gauge (3 ea.) **N25-15326 8.98**
 - 12 Gauge (3 ea.) **N25-15325 8.98**
 - Multi Pack:** (6) .22/5.56, (6) .30/7.62, (6) .357/9mm, (5) .40/10mm, (5) .45 **N25-43312 26.99**



Gun-tips® 3" Precision Tip foam swabs are reusable. 24-count value pack. **N25-15345 \$9.99**

Gun-tips®



Gun-tips® Extended Reach Firearm Cleaning swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

N25-12583 \$9.99

Bore-Whips™



Bore-Whips™ .17 and .22 caliber (pictured) by Swab-its® are ideal for air rifles, rimfires or any other .17 or .22 caliber firearm that's difficult to clean from the breach. The foam tips are reusable and the handle functions as an empty chamber indicator.

.17 Cal. **N25-12689 \$9.99**
 .22 Cal. **N25-12690 9.99**

Gun-tips®



Gun-tips® foam swabs are reusable and replace cotton swabs. 9-pack **N25-15316 \$4.99**

Ram Rodz Barrel and Breech Cleaners



The RamRodz® Range Kit comes with 400 Breech Cleaners, 100 .22-Caliber swabs, 60 .38-Caliber swabs, 50 .40-Caliber swabs, 40 .45-Caliber swabs and 30 .50-Caliber swabs.

N25-43293 \$34.95

Ram Rodz Barrel & Breech Cleaners

- .22 Caliber/5.56mm, 300 count **N25-43289 \$12.95**
- .38 Caliber/9mm, 200 count **N25-43290 12.95**
- .40 Caliber/10mm, 100 count **N25-43291 12.95**
- .45 Caliber, 75 count **N25-43292 12.95**

KEEP YOUR GUNS! (Clean)



Product is color-coded by caliber. White shown here for clarity only.

Bore Snake, the "World's Fastest Gun Bore Cleaner™" from Michaels of Oregon is a better way to clean handguns, rifles and shotguns. Originally sold as a field tool, this product is popular with gunsmiths and benchrest shooters as well. *Try one and you'll be hooked!*

.22 cal. Pistol	N25-10426	\$22.95
.357/38/9mm	N25-10427	22.95
.40 cal. Pistol	N25-10428	22.95
.44/.45 cal. Pistol	N25-10429	22.95
.22 cal. Rifle	N25-10420	22.95
.243 cal. Rifle	N25-10421	22.95
.270/7mm Rifle	N25-10422	22.95
.30 cal. Rifle	N25-10423	22.95
.357/.375 cal. Rifle	N25-10424	22.95
.410/.458	N25-10425	22.95
.50/.54/28 Ga.	N25-10432	22.95
20 Ga. Shotgun	N25-10431	23.95
12 Ga. Shotgun	N25-10430	23.95
37/40mm Launcher	N25-15465	46.95

MIL-COMM Extreme Performance Lubricants



TW-25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe	N25-15732	\$10.99
1.5 Ounces	N25-15731	\$14.50

J. Dewey Mfg. Co. Cleaning Patches

<i>Packages of 1000</i>		
.17 cal. (3/4" Sq.)	N25-11807	\$12.95
.22-.24 (1-3/8" Sq.)	N25-11808	14.95
<i>Packages of 500</i>		
.24-.27 (1-3/4" Sq.)	N25-11809	\$11.95
.30-.35 (2" Sq.)	N25-11810	13.95
<i>Packages of 250</i>		
.38-.45 (2-3/4" Sq.)	N25-11811	\$11.95
12-16 ga. (3" Sq.)	N25-11812	13.95

E-Z Brite Wonder Cloth



On gun dealers shelves since 1976, this product is still a must for keeping stainless steel and nickel-finished revolvers looking like new. Demand the original lead and carbon wipe!

E-Z Brite Cloth	N25-18613	\$6.99
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The Larry™ Pocket Work Light



The Larry™ 8 LED Pocket Work Light is the essential handyman light. 8 powerful LEDs provide 60 lumens of bright white light. The rotating magnetic clip gives you convenient hands-free lighting. The reinforced plastic body design is shock-proof and water-resistant, making the Larry™ basically indestructible.

N25-15432	\$9.99
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M-PRO™ Gun Cleaner is odorless, non-toxic and biodegradable. "Safely cleans rifles, handguns, shotguns..., black powder, corrosive priming deposits and much more."

4 oz.	N25-10139	\$11.95
8 oz.	N25-10138	18.95
32 oz.	N25-11298	40.95

M-PRO™ Copper Remover works up to four times faster than ammonia-based cleaners and is odor free.

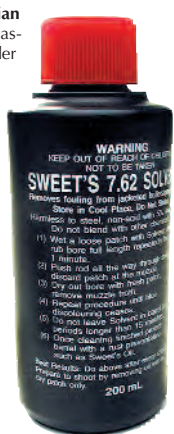
4 oz.	N25-19370	\$11.95
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Sweet's Australian 7.62 Solvent

7.62 Solvent easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

N25-13128	\$12.95
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Brian Enos' Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it.

Slide-Glide Standard is used in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+).

Slide-Glide Standard	N25-15571	\$7.95
Slide-Glide Lite	N25-15572	7.95



Micron UltraBlue protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

FrogLube is a bio-based cleaner, lubricant and preservative (CLP) product. FrogLube Solvents are designed to quickly attack surface fouling, baked-on or filmed residues and other metallic fouling such as lead and copper, while protecting firearms coatings, paints, wood and other materials from the corrosive effects of petroleum-based, flammable and toxic weapons care products.

4 Oz. Paste	N25-15443	\$10.99
4 Oz. Liquid	N25-15444	\$17.59



J. Dewey Manufacturing Co.⁶⁷



DEWEY Nylon Coated Cleaning Rods

All Caliber Pistol 6"	N25-15461	\$19.95
(22-.26 Jag Adapter for All Caliber 6" rod)	N25-19894	3.25
(27 & up Adapter for All Caliber 6" rod)	N25-19895	3.25
.22-.26 Caliber Pistol 12"	N25-12985	23.95
.17 Caliber Rifle 26"	N25-11472	22.95
.17 Caliber Rifle 36"	N25-11473	25.95
.22-.26 Caliber Rifle 36"	N25-13084	26.95
.22-.26 Caliber Rifle 44"	N25-15462	25.95
(22-.26 Jag Adapter for Rifle rod)	N25-14542	2.25
.27 Caliber and up Pistol 12"	N25-13021	23.95
.27 Caliber and up Rifle 36"	N25-12991	24.95
.27 Caliber and up Rifle 44"	N25-15463	25.95
.35 Caliber and up Rifle 36"	N25-17096	29.95
.35 Caliber and up Rifle 44"	N25-17097	29.95
(27 & up Adapter for Rifle rod)	N25-14541	2.25
Shotgun Rod (Uncoated Brass)	N25-10473	24.95
2-pc Shotgun Rod	N25-15464	31.99

Brass Jags (Note: These jags ONLY fit Dewey Cleaning Rods!)		
.22 Caliber Brass Jag	N25-10026	\$2.99
.24 Caliber Brass Jag	N25-10027	2.99
.27 Caliber Brass Jag	N25-10025	2.99
.30 Caliber (and up) Brass Jag	N25-10867	2.99
.38 - .41 Cal. Brass Jag	N25-10028	2.99
.44 - .45 Cal. Brass Jag	N25-10243	2.99

Brass Patch Loop		
Accepts most pistol and rifle patches	N25-10737	\$2.25
.17 Caliber Bore Brushes		
.17 Caliber Rifle/Nylon (ea.)	N25-11475	\$1.95
.17 Caliber Rifle/Bronze (ea.)	N25-11474	1.95
Nylon Bore Brushes		
.22 Caliber Rifle (ea.)	N25-16144	\$1.95
.243 Caliber Rifle (ea.)	N25-16145	1.95
.270 Caliber Rifle (ea.)	N25-16146	1.95
.30 Caliber Rifle (ea.)	N25-16147	1.95
.22 Caliber Pistol (ea.)	N25-16302	1.95
.38 Caliber Pistol (ea.)	N25-16148	1.95
.40 Caliber Pistol (ea.)	N25-16149	1.95
.45 Caliber Pistol (ea.)	N25-16150	1.95

Bronze Bore Brushes		
.22 Caliber Rifle	Each/\$1.50	5 pack/\$5.50
.25 Caliber Rifle	N25-16278	N25-22089
	N25-16293	N25-22094

.243 Caliber Rifle	N25-16280	N25-22091
.270 Caliber Rifle	N25-16274	N25-22085
.30 Caliber-7.62mm Rifle	N25-16273	N25-22084
.35 Caliber Rifle	N25-16281	N25-22092
.44-.45 Caliber Rifle	N25-16279	N25-22090
.22 Caliber Pistol	N25-16282	N25-22093
.38 Caliber-9mm Pistol	N25-16275	N25-22086
.40-.41 Caliber-10mm Pistol	N25-16276	N25-22087
.44-.45 Caliber Pistol	N25-16277	N25-22088

Cotton Mops		
.22-.27 Caliber (ea.)	N25-17089	\$1.95
.30-.38 Caliber (ea.)	N25-17090	1.95
.400-.450 Caliber (ea.)	N25-17091	1.95
.16, .12 & 10 Ga. Shotgun (ea.)	N25-17094	1.95

M-16/AR-15 Breech Rod Guide/Chamber Brush	N25-10149	\$20.00
Breech Rod Guide	N25-10149	\$20.00
AR-15 Chamber Cleaning Brush	N25-11299	3.50
Lug Deluxe M-16/AR-15 Lug Recess Cleaning Kit	N25-18533	\$27.95

Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pk Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, Double-Ended Nylon Cleaning Brush.

Bolt Action Rifle Cleaning Rod Guides		
All models fit .695-700 bolt diameter rifles.		
.17-.222, .225, .22/250, .220 Swift	N25-14196	\$18.95
.243 Caliber - 7mm	N25-14197	18.95
.30 Caliber	N25-14198	18.95
.338 Caliber	N25-14199	18.95

Muzzle Guards		
AR-15/M-16	N25-16875	\$10.95
M1-A/M-14	N25-16876	10.95
M1 Garand	N25-16878	10.95
Ruger 10-22 Standard Bbl.	N25-16877	10.95
Ruger 10-22 Bull Barrel	N25-16879	10.95
Ruger Mini-14	N25-16880	10.95
Brass Muzzle Guard, .30 Cal.	N25-17245	10.95
Nylon Gun Parts Cleaning Brush		
Parts cleaning brush	N25-16389	\$2.25

Dewey's AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. To use, 1) Depress the rear take-down pin and pull out. 2) Pivot the upper and lower receivers apart. 3) Insert the pin on the AR-Link into the upper receiver take-down pin tab. 4) Close receivers with the AR-Link inserted into the lower receiver. 5) Push the take-down pin through the channel in the AR-Link to lock the upper and lower receivers into place. 6) Clean your rifle. 7) To remove AR-Link, reverse the above steps.



N25-18599 \$14.95

On-Target Productions, Ltd. Videos



On-Target Productions, Ltd. videos are designed to educate enthusiasts about the selection, proper use, cleaning, disassembly/reassembly, and accessorizing of firearms. On-Target Productions' videos are 100 percent digital quality, focused on the details and are entertaining and educational. Every video features clear, close-up photography to enhance the instructional narrative from start to finish.

"AK-47"	40090	\$19.95	"Ruger Mk. 2"	40091	19.95
"AR-15"	40087	19.95	"Ruger Mk. 3"	40097	19.95
"AR-15 Maint. & Mods"	40099	24.99	"Ruger 10/22"	40088	19.95
"Scratch Building an AR-15"	40101	19.95	"Ruger Mini-14"	40096	19.95
"1911"	40086	19.95	"SKS"	40093	19.95
"GLOCK"	40083	19.95	"S&W M&P"	40084	19.95
"M1 Carbine"	40095	19.95	"S&W Revolvers"	40100	19.95
"M1 Garand"	40094	19.95	"Sig Sauer P226"	40098	19.95
"Mossberg 500"	40092	19.95	"Springfield Armory XD"	40085	19.95
"Remington 870"	40089	19.95			

All videos are DVD format.

Wilson Combat



Wilson Combat's **NEW Elite Tactical Magazine HD +P** – "The ETM Heavy Duty +P rated .45 ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube."

A. (8 rd) .45ACP **N25-18602 \$44.95**
Elite Tactical Magazine – "The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine."
 B. ETM (8 rd) .45ACP **N25-12027 \$34.95**
 C. ETM (10 rd) 9mm **N25-19463 \$34.95**

Wilson Combat Magazines – "No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage."

D. Match Magazine (7 rd) .45ACP **N25-10505 \$32.95**
 E. WIL-ROG Mag (8 rd) .45ACP **N25-11714 \$2.95**
 F. Officers Match Mag. (7 rd) .45ACP **N25-10506 \$32.95**
SHOK-BUFF® Recoil System – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.
 G. SHOK-BUFF System **N25-18150 \$37.05**
Wilson SHOK-BUFF® – A 1/10" thick poly fiber buffer between the frame and slide contact areas.
 H. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov't Model **N25-18148 \$5.95**
 I. SHOK-BUFF Buffer only (6 ea.) **N25-18147 \$6.95**



WOLFF GUNSPRINGS

Wolff RECOIL SPRINGS

BROWNING HI-POWER

18.5 Pound **N25-11373 \$7.25**

COLT GOVERNMENT MODEL

9 Pound **N25-11719 \$7.25**

10 Pound **N25-12193 7.25**

12 Pound **N25-12007 7.25**

13 Pound **N25-12443 7.25**

14 Pound **N25-12338 7.25**

16 Pound (Standard) **N25-11860 7.25**

17 Pound **N25-12192 7.25**

18.5 Pound **N25-12465 7.25**

20 Pound **N25-12056 7.25**

23 Pound **N25-11377 7.25**

COLT OFFICERS MODEL

24 Pound **N25-12110 \$7.25**

CZ 75B

9 Pound

10 Pound

11 Pound

12 Pound

13 Pound

14 Pound (Standard)

SMITH & WESSON M&P

12 Pound

14 Pound

15 Pound

16 Pound (Standard)

SPRINGFIELD 5" 9/40 XD

12 Pound

13 Pound

14 Pound

15 Pound

N25-19348 \$7.98

N25-19349 7.98

N25-19350 7.98

N25-19351 7.98

N25-19352 7.98

N25-19353 7.98

N25-19356 \$7.98

N25-19357 7.98

N25-19358 7.98

N25-19359 7.98

N25-19339 \$7.98

N25-19340 7.98

N25-19341 7.98

N25-19342 7.98

16 Pound

17 Pound (Standard)

SPRINGFIELD 5" 45 XD

14 Pound

16 Pound

18 Pound

SPRINGFIELD 4.5" 9/40 XDM

14 Pound

16 Pound

18 Pound (Standard)

WOLFF GUIDE RODS

Smith & Wesson M&P **N25-19354 \$24.95**

Springfield XDM 4.5 **N25-19355 24.95**

Wolff HAMMER SPRINGS

1911 **N25-11511 \$9.00**

Wolff MAG CATCH SPRINGS

1911 **N25-11791 \$9.95**

Springfield Magazines

Springfield Factory XD & XDM Magazines

16-Rd. XD 9mm **N25-11586 \$31.95**

12-Rd. XD .40 **N25-11587 31.95**

13-Rd. XD Comp. 9mm **N25-11765 29.95**

10-Rd. XD Comp. .45 **N25-11764 29.95**

13-Rd. XD/XDM .45 **N25-11585 32.95**

19-Rd. XDM 9mm **N25-15496 36.95**

7-Rd. XD-S 9mm **N25-19681 28.95**

8-Rd. XD-S 9mm **N25-11731 39.95**

9-Rd. XD-S 9mm **N25-19680 39.95**

16-Rd. XDM .40 **N25-19971 36.95**

5-Rd. XD-S .45 **N25-15234 28.95**

6-Rd. XD-S .45 **N25-11730 39.95**

7-Rd. XD-S .45 **N25-15235 39.95**

Two-Piece 1911 Recoil Spring Guide Rod – Machined from stainless steel, includes plug and Allen wrench. **N25-15724 \$24.95**

Chip McCormick Custom L.L.C.

Designed to give the pistol shooter the advantage of extra shot capacity and improved performance.

XP 10-Rd. 9mm

N25-43261 \$35.95

Ext. 9mm Base Pad

N25-43300 \$4.99

.45 ACP 8-Rd. (Floor-

plate drilled to accept

base pads.)

N25-10311 \$22.95

.45 ACP 10-Rd.

N25-15025 \$25.95



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TAILOR**

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SLING BAG**

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CARRY ACCESSORIES AND APPAREL**

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Mec-Gar Pistol Magazines

Beretta 92 18-rd. AFC*	N25-18728	\$25.95
Beretta 92 20-rd. AFC*	N25-18729	29.95
Beretta 96 .40 15-rd. AFC*	N25-14992	29.95
Browning HP 15-rd. Blue	N25-18730	25.95
1911 8-rd. .45 ACP Blue	N25-43406	25.95
1911 8-rd. .40 S&W Blue	N25-43405	24.95
1911 8-rd. 10mm Blue	N25-43404	24.95
1911 9-rd. 9mm Blue	N25-43403	24.95
1911 10-rd. 9mm Blue	N25-43402	29.95
1911 11-rd. .45 ACP Blue	N25-18732	24.95
Para P-14 14-rd. Blue	N25-18733	23.95
Para P-16 15-rd. Blue	N25-18734	23.95
Para P-18 17-rd. Blue	N25-18735	23.95
Ruger P-Series 9mm 17-rd. Blue	N25-18736	25.95
Ruger P-Series 9mm 20-rd. Blue	N25-18737	29.95
S&W 59 17-rd. Blue	N25-18738	25.95
S&W 59 20-rd. Blue	N25-18739	29.95
SIG Sauer 226 18-rd. AFC*	N25-18740	25.95
SIG Sauer 226 .40 15-rd. AFC*	N25-15020	29.95
SIG Sauer 228 15-rd. Blue	N25-18741	25.95
Springfield XD (not XDM) 9mm 18-rd.	N25-14988	23.99
Springfield XD (not XDM) .40 13-rd. AFC*	N25-14991	29.95
Taurus 92-99 17-rd. Blue	N25-18742	25.95
Taurus 92-99 20-rd. Blue	N25-18743	29.95
CZ-75B 19-rd. AFC*	N25-14989	29.95

*AFC = Anti-Friction Coating

Arredondo Accessories Mag Cleaning Brush



Arredondo Accessories' Magazine-Cleaning Brush is ideal for that little job we all dread (avoid?!). No excuse, Sir!
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Metalform OEM Pistol Magazines

1911 9-rd. 9mm Blue	N25-33327	24.95
1911 9-rd. .38 Super Blue	N25-33325	24.95
1911 8-rd. .40 S&W (Springfield) Stainless	N25-33329	19.95
1911 8-rd. 10mm Stainless	N25-33328	24.95
1911 8-rd. .45 ACP Blackened Stainless	N25-33326	19.95

A^{DCO} SUPER THUMB®

of-fers models for popular centerfire pistols and 10/22 style magazines. ST1 is for 9mm and .40 caliber Beretta, Browning, Ruger, SIGARMS, S&W, etc. In addition, the ST1 has interior rails and grooves to accommodate Colt Government magazines. N25-18607 \$8.95
ST2 is for GLOCK and Para-Ordnance magazines. N25-18608 \$8.95
ST3 handles virtually all centerfire, single-column magazines. N25-18609 \$8.95
ST22 is for Ruger 10/22 rifles. N25-18610 \$8.95
STJR is for Ruger, Browning, Colt and High Standard .22 pistols. N25-18611 \$2.99



Ruger's BX-25 magazine for the 10-22.
N25-17915 \$29.95



C-Products 30-Round aluminum M-16/AR-15 magazine.
N25-15593 \$19.95

Special Purchase! SIG Sauer USED Mags



SIG 226 9mm 15-Rd. N25-20923 \$24.00
SIG 226 .40 S&W 12-Rd. N25-20927 \$19.95
SIG 228 9mm 13-Rd. N25-20928 \$24.00
SIG 229 .40 S&W 12-Rd. N25-20924 \$24.00

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MTUL is a magazine brush for hi-cap rifles that fits both 5.56 and 7.62 magazines.
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AR10 Small Pin 4 LB
N25-80005 \$270.00



AR15 Small Pin 3 LB
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AR15 Small Pin 4 LB
N25-80004 \$228.00



Browning A Bolt
Spring Kit
1.5-2 LB & 2-3 LB
N25-80008 \$27.00



Mosin Nagant
N25-80006 \$108.00



Calvin Elite
Remington Mod. 700
N25-80002 \$218.00



Remington Mod. 700
Nickel Plated
N25-80001 \$150.00



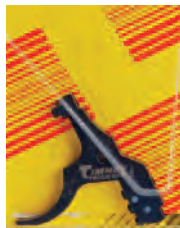
Remington Mod. 700
N25-80000 \$140.00



Ruger M77 MkII
N25-80009 \$124.00



Ruger 10/22
Trigger System
w/Mag Release
N25-80007 \$239.00



Savage Model 10/110
N25-80010 \$114.00

CHAMBER EMPTY = SUICIDE *Continued from Page 63*

fired, Seddiqui was hit at least twice more, and died from his wounds. The armed robber fled on foot, and last I heard was never caught.

The hellish thing about watching this video, if you happen to be a serious gun carrier, is that if Seddiqui had been carrying his gun on the strong side, chamber loaded, he really did have all the time in the world to deal with the problem before the bad guy could have shot him. Watching him fish the gun out left handed and switch it over to his right hand is torturous. Even then he still could have prevailed. But the extra time it took to rack a round into the chamber, and that doing that extended the gun to a point his opponent could grab and deflect it before it could be brought to bear, versus drawing and instantly firing from a retention position (something else you can't do when starting with an empty chamber) cost him his life.

CONDITION ONE

Let's go back for a moment to Jeff Cooper's Conditions of Readiness for an autopistol. Serious students of the 1911 carry in Condition One, aka cocked and locked: hammer back on a round in the chamber, thumb safety on-Safe, full magazine in place. Okay, carrying a cocked autopistol makes some people uneasy. Many

people view the GLOCK, and its lack of a manual safety lever, the same way. "I really don't like the fact that the GLOCK doesn't have a manual safety." These are the two gun designs I see most often carried chamber empty.

For those uncomfortable carrying a single-action auto like the 1911 in Condition One, or a short-trigger-pull, no-manual-safety-lever gun like the GLOCK with a round in the chamber, we have a solution for you: it's called the double-action auto. Or how about carrying a revolver? Whatever you choose, don't carry it in such a fashion it absolutely requires two hands to bring the gun into action. Because at the moment of truth you might not have two hands available. You might, in fact, desperately need one of those hands to do something else that will keep you alive long enough to use the other hand to draw the gun.

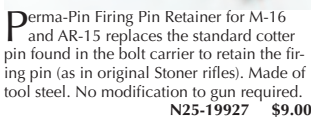
Honestly, to those who carry their autopistol chamber empty for reasons of "safety," I have this to say. If your skill level, your level of competence with your chosen equipment, is so low you're not comfortable carrying it the way it was designed to be used, you really need to ask yourself whether you're serious enough to be carrying a gun at all.

Duane's website is Self-Defense-Handguns.com

72 KNS Precision, Inc. AR Accessories



KNS Precision, Inc. AR-15 Bolt Catch Retainer Pin.
N25-33390 \$9.00



Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required.
N25-19927 \$9.00



Gen 2 Mod 2 Non-Rotating Trigger/Hammer Pins .154 Diameter.
N25-33391 \$33.00



Gen ST Non-Rotating Trigger/Hammer Pins .154 Diameter.
N25-33392 \$38.00

GRSC CQB Slings, Sling Mounts and Front Swivels



The GRSC CQB Sling was designed as a mission-specific sling for CQB operations. It attaches only at the rear of the firearm and allows the operator to quickly transition to a handgun if necessary.

- A. CQB Sling With Quick-Release Hook N25-19172 \$39.95
- CQB Sling Without Hook (not pictured) N25-19173 \$24.95
- B. CAR-15 Ambidextrous CQB Sling Mount with slots N25-18968 \$14.95



B.



C.



D.

- CAR-15 Ambidextrous CQB Sling Mount without slots (pictured mounted on rifle above) N25-19170 \$14.95
- C. A2-Style AR-15 CQB Right-Hand-Only Sling Mount N25-19168 \$34.95
- D. Remington 870 Shotgun Ambidextrous CQB Sling Mount N25-19169 \$24.95

Viking Tactics V-TAC MK1 Sling

Viking Tactics' V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

- Viking Tactics Sling for CAR-15 N25-11961 \$34.95
- Viking Tactics Sling for FN-FAL/HK-91 N25-11962 40.00



M-14 Bolt Roller Greaser



So THAT's how you grease that little S.O.B. (Slick-Operating Bolt, that is.)
M-14/M1A Bolt Roller Greaser
N25-18531 \$6.75

Adjustable M1/M1A Gas Systems



All Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you're working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench).
M1A (Pictured) N25-15405 \$59.00
SOCOM M1A N25-15409 59.00
M1 Garand N25-15408 40.00

MAGPUL® UNFAIR ADVANTAGE™ 73



MAGPUL 30-Round polymer PMAG 30 GEN M3 AR/M4 magazines.

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Enhanced Self-Leveling AR-15/M16 Mag Follower



MAGPUL's Enhanced Self-Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design.

3-Pk. N25-12606 \$6.95

Enhanced Trigger Guard, Aluminum AR-15/M16



The MAGPUL Enhanced Trigger Guard™ is a black anodized aluminum drop-in replacement for the AR15/M16 weapons platform. It features a shallow "V" shape for better use of gloves in tactical shooting or cold weather operations. It's non-folding and has rounded edges.

Aluminum Trigger Guard
N25-12611 \$19.95

"Battery Assist Device" for AR-15/M16



Developed from the experience of the MAGPUL Team, the B.A.D. Lever™ is designed to improve the speed and efficiency of the AR-15/M-16 by enabling the shooter to manipulate the bolt catch without moving away from the ready position.

MAGPUL B.A.D. Lever
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MAGPUL QD SLING SWIVEL



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MAGPUL 30-Round polymer PMAG 30 AK/AKM MOE magazine.
N25-43241 \$13.95



MAGPUL 25-Round polymer PMAG 25 LR/SR Gen M3 SR25/M110 magazine.
N25-27080 \$22.95

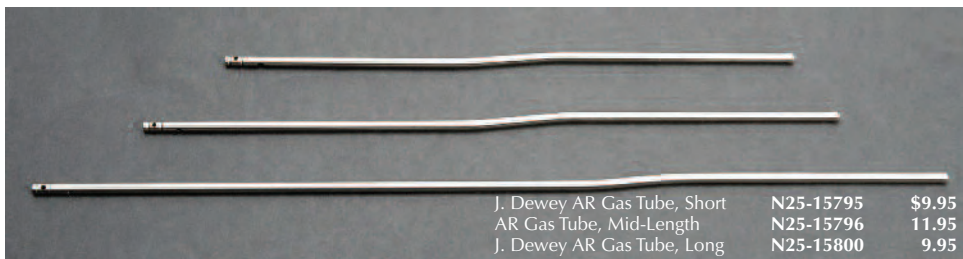


MAGPUL 10-Round polymer PMAG 10 AR/M4 magazine.
N25-33393 \$13.95



MAGPUL -5 Round Limiter PMAG 20.
N25-33394 \$13.95 Pkg of 3

74 J. Dewey Manufacturing Company AR Gas Tubes



J. Dewey AR Gas Tube, Short	N25-15795	\$9.95
AR Gas Tube, Mid-Length	N25-15796	11.95
J. Dewey AR Gas Tube, Long	N25-15800	9.95

ODIN Works XMR

EXTENDED MAGAZINE RELEASE FOR AR-15S

ODIN Works EXTENDED MAGAZINE RELEASE allows you to rapidly change mags without disrupting your shooting position. The XMR features an ergonomic design that is four times larger than factory magazine buttons and is contoured for positive depression and reduced slip. Anodized in your choice of matte black (pictured), ODIN green, red or tan.



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Green XMR	N25-11998	19.95
Red XMR	N25-11997	19.95
Tan XMR	N25-11999	20.95

Emergency AR(eparir) Kit

Crucial Parts for Your AR-15



The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

N25-19460 \$19.95

Tac Latch



The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for "flat-top" rifles equipped with low-mounted optics.

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Jerry Miculek AR-15 Compensator



Jerry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be "clocked" for left- or right-handed shooters. Used by many top three-gun competitors.

N25-11328 \$49.95

M-16/AR-15 BUTTSTOCK CLEANING KIT



MIL-SPEC Buttstock Cleaning Kit for AR style rifles contains segmented cleaning rod, cleaning brush, bore brush, chamber brush and solvent bottle. Comes in its own carrying case.

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ERGO 5-Slot Polymer Rail Mounting Platform



Ergo's 5-Slot Polymer Rail and Rail Cover makes it easy to add attachments to your firearm.

N25-18887 \$4.95

AR-15 Charging Handle



N25-19550 \$19.99

Target Sports® Tactical AR-15 Super Tool



N25-19549 \$24.95

AR-15 Brass Catcher



Your basic, generic, strap-on-with-Velcro™ AR-15 brass catcher.

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JP Enterprises, Inc.

Tactical Performance Gear



JP Enterprises (Competition Only) Low Mass Buffer JPLMB
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JP Enterprises .223 JP EnhancedBolt™ Assembly
JPEB-223 SAE3010 Construction
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Custom Stainless Bolt Carrier
JPFBC-3 SP Low Mass,
Stainless Finish
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JPTRE-2 1/2" x 28 TPI
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Matte Black Finish

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JPFC-1 .154 Small Pin
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Instructional Video

N25-12616 \$119.95



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Reduced Power AR Spring Set
N25-12590 \$10.95

75

HIPERTOUCH® 24C AR 15/10 Fire-Control



The HIPERTOUCH®
24C is the competition
version of high precision
fire-control drop-ins for
installation in AR-15®
and AR-10® type rifles.

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\$235.00

HIPERTOUCH® 24 3G AR 15/10 Fire-Control



The HIPERTOUCH®
24 3Gun, or 24 3G, is
similar to the 24C, but
with a curved trigger
bow instead of straight,
for installation in
AR-15® and AR-10®
type rifles.

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\$225.00



The Specialized Dynamics AR15/AR10 Armorers
Upper Receiver Block is made from billet aluminum
and holds your upper receiver securely in order to make
it easier to install barrels, free-float tubes, muzzle
devices, etc. One block fits AR15s and ArmaLite and
DPMS platform AR10s. (Sorry, the upper receiver pictured
above is NOT included.)

N25-43234 \$59.99

C-MORE SYSTEMS



RTS2R



Railway



Tactical Sight

Built for speed, these High Performance red dot sights will take your shooting ability to the next level. By using a single red dot as an aiming point, target acquisition is as simple as point and shoot. The unique Heads-Up-Display (HUD) design provides an unlimited field of view, while eliminating obstruction and tunnel vision common to tube-style scopes.

C-More Systems RTS2R

6 MOA Black	N25-14518	\$419.00
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C-More Systems Railway Sight

Polymer 8 MOA Black	N25-16413	\$249.00
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C-More Systems Tactical Railway Sight features a built-in spacer to co-witness with sights on flat-top AR-15s

Polymer 8 MOA Black	N25-16511	\$259.00
Aluminum 4 MOA Black	N25-14612	309.00

C-More Systems Tactical Sight features an A-2 Style rear aperture sight and mounts to flat-top AR-15s

Aluminum 6 MOA Black	N25-11444	\$444.00
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Polymer 6 MOA Black	N25-11605	399.95
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Replacement Modules for Railway/Scout/Tactical Sights

2 MOA Dot Module, Polymer	N25-14620	\$49.00
2 MOA Dot Module, Aluminum	N25-14643	49.00
4 MOA Dot Module, Polymer	N25-16415	49.00
4 MOA Dot Module, Aluminum	N25-14691	49.00
6 MOA Dot Module, Polymer	N25-16416	49.00
6 MOA Dot Module, Aluminum	N25-14696	49.00
8 MOA Dot Module, Polymer	N25-14717	49.00
8 MOA Dot Module, Aluminum	N25-14720	49.00
Railway/Scout/Tactical Battery	N25-17034	5.00
CR2032 Lithium STS/RTS Battery	N25-14721	5.00

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Handloader - This is the original journal of ammunition reloading for those who reload centerfire and shot-shell ammunition or who cast bullets. It contains detailed information on loads for rifles, pistols and shotguns; along with ammunition performance and evaluations.

Rifle - It's the finest rifle enthusiast's journal available! Readers will benefit from its in-depth, technical emphasis on getting maximum performance, accuracy and reliability from their guns and ammunition.



Bushnell Trophy TRS-25 Ultra Compact Red Dot Sight

Bushnell's Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell's high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute-of-angle dot.

TRS-25 as pictured w/o riser **N25-11643**

\$89.95

TRS-25 with riser

N25-31318

\$119.95



SCOUT SCOPE MOUNTS FOR AK, SKS RIFLES



Sorry, the optic pictured here is NOT included with the Scout Scope Mount.

Scout Scope Mounts provide an extremely stable optics base for your AK, Saiga or SKS rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

Scout Scope Mounts easily allow for complete DISASSEMBLY of your rifle for cleaning and maintenance while retaining zero. These rifles are designed so that carbon build-up can easily be cleaned from the gas tube and piston. This is routine maintenance, necessary in order to maintain a properly functioning rifle. Other mounts for AK-and SKS-style rifles make this difficult, time consuming and then require that optics be re-zeroed.

Scout Scope Mount for AK Rifle **N25-25374**

\$79.99

Scout Scope Mount for SKS Rifle **N25-25373**

78.99

Evolution Gun Works Picatinny Rail Scope Mounts



Available in Standard Elevation or Plus-20 Minutes of Angle

Remington Model 700 Short Action	N25-19975
Remington Model 700 Short Action + 20 MOA	N25-19976
Remington Model 700 Long Action	N25-19977
Remington Model 700 Long Action + 20 MOA	N25-19978
Ruger 10/22 + 20 MOA	N25-19987
Savage Short Action RB	N25-19979

Savage Short Action RB + 20 MOA	N25-19980
Savage Long Action RB	N25-19981
Savage Long Action RB + 20 MOA	N25-19982
Winchester Model 70 STD	N25-19983
Winchester Model 70 STD + 20 MOA	N25-19984
Winchester Model 70 Short Action	N25-19985
Winchester Model 70 Short Action + 20 MOA	N25-19986

Tactical Sports 45°-Offset Auxillary Optics Mount



A twist of the wrist is – quite literally – all it takes to switch from your long-range optic to a CQB red-dot sight with Tactical Sports' 45-degree Offset Auxillary Optics Mount! Fits most Picatinny rails. (Pictured with Bushnell's TRS-25, which is NOT included!)
45° Offset Optic Mount **N25-14472 \$14.99**

Winchester Twist Leg Bi-Pod

Winchester's Twist Leg Bi-Pod is

compact, light-weight, easily attaches to your rifle's sling swivel stud, and features twist lock legs for unshakeable prone and bench shooting. Legs adjust from 7.5" to 11.75" height.



N25-19671 \$29.95



Figure 1: One of the 61st Coast Artillery Company's U.S. Model 1897 3.2 inch field guns, hooked to its limber, on the Mexican border near Calexico, California, late April or early May 1914. The barbed-wire fence in the background marks the international border. Enlargement from a panoramic photo, by C.R. Nock, which has hung on Dillon family walls for more than a century. W.T. Dillon collection.

TWILIGHT OF THE

By Brian Dervin Dillon, Ph.D.

1910 was to be the great Centennial year for Mexico, a celebration of the hundred years since the beginning of her successful war for independence from Spain. But 1910 also became the year that the bubbling cauldron of Mexican discontent boiled over. Porfirio Díaz, Mexico's heavily-medalled, walrus-moustached dictator found himself besieged, not just by oppressed Indians, but also by an increasingly disaffected middle class, his own military, and even wealthy landowners. The Revolution began in 1910, and lasted until 1923. It bathed Mexico in blood, killed millions, and drove hundreds of thousands of

refugees northwards to sanctuary in the United States. Mexican revolutionaries used the American border to great advantage, smuggling arms and ammunition

across it, and hiding out north of it when things got too "hot" to its south. Not surprisingly, much of the Revolution was planned, funded, and equipped from California, both by radical Mexican expatriates, and Americans like Jack London, the alcoholic socialist.

Few Americans know that the earliest successes of the Mexican Revolution took place at the western end of the Border, where the two Californias met. The very first town to be captured by Revolutionaries anywhere in Mexico, on January 29, 1911, was tiny Mexicali, quite literally on the opposite side of the street from its American sister-

town, Calexico. The victors had been armed by a Los Angeles gunsmith, and invaded from Imperial County, California. President Taft responded by sending a single company of the 8th U.S. Infantry to set up camp opposite rebel-held Mexicali. A second Mexican town, Tijuana, fell to the Revolutionaries just as Camp Calexico was being established in May 1911. Anarchists, socialists, and soldiers of fortune, as many of them *Gringos* as Mexicans, hijacked a train in San Diego, then *blitzkrieged* their iron horse across the border, completely surprising and routing the Díaz loyalist forces in Tijuana.

After the victories at Mexicali and Tijuana, the fighting shifted eastwards and southwards, spreading throughout Mexico, until by October 1911, Porfirio Díaz finally fled the country. Mexico's

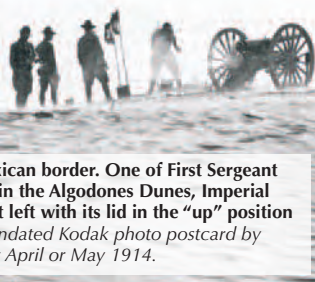
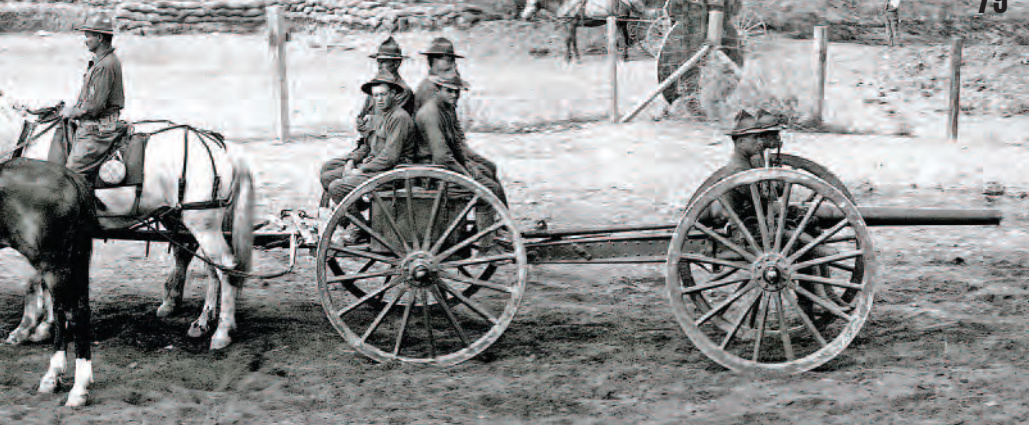


Figure 2: Target practice on the Mexican border. One of First Sergeant Dillon's 3.2 inch field guns lets fly in the Algodones Dunes, Imperial County, California. Note the limber at left with its lid in the "up" position for easy access to ammunition. Undated Kodak photo postcard by W.T. Dillon, probably April or May 1914.

new President, Francisco Madero, a former University of California, Berkeley student, took office, but factional fighting continued almost everywhere. In February 1913 President Madero was murdered by one of his own generals, Victoriano Huerta. This assassination outraged the new American President, Woodrow Wilson, and earned Huerta the distrust and disgust of the American public. Now, the Revolution degenerated into a full-fledged civil war, a vicious dogfight with too many factions (*Magonistas, Maderistas, Huertistas, Villistas, Carrancistas, Obregonistas*, etc.) for the average American to keep track of. Huerta,



HORSE ARTILLERY

despised by President Wilson, turned to the Germans for arms and ammunition, once these were embargoed from America. Things came to a head in April 1914, when Wilson ordered first the blockade, then the occupation, of Veracruz, Mexico's principal Atlantic port. American Sailors and Marines invaded while anti-Huerta Revolutionaries like Pancho Villa applauded. U.S. forces stayed there, on the Mexican Revolution's "Eastern Front," for 10 months. Nervous about the "Western Front," the California/Baja California border, Wilson ordered General John J. Pershing (1860-1948), commander of the San Francisco Presidio, and the top Pacific Coast U.S. Army officer, to stabilize the western end of the Border, counterbalancing the Veracruz invasion.

In 1914, First Sergeant William T. Dillon (1869-1938), my grandfather, was the top non-com of the 61st Coast Artillery Company, the highest-scoring artillery unit in the U.S. Army. The 61st had been the all-Army accuracy champs every year beginning in 1910, with artillery pieces of every size, from little 3.2-inch field guns up to the 12-inch behemoths dominating the Golden Gate. So, when General Pershing needed a top-notch unit for special service on the Mexican Border, the 61st C.A.C. was the obvious choice. Pershing pulled the 61st from its duty station, Fort Baker, and loaded it onto a southbound train. My Granddad's two-gun, 3.2-inch, battery

reinforced Camp Calexico, separated from a similar Mexican military base in Mexicali, Baja California, by just a single, three-strand, barbed-wire fence. All Coast Artillery soldiers were cross-trained as Infantry, so enlisted men brought along their '03 Springfields and plenty of ammunition for them, while non-coms carried their .45 ACPs in Cavalry swivel holsters.

Grandpa Dillon was no stranger to 3.2-inch field guns, for he had earlier served them in the Philippines and in China and was expert in their

use. The 3.2 inch Model 1897 U.S. Field Gun was light, strong, maneuverable, and simple to operate, if not especially accurate. Although a breech-loader, it was the direct descendant of the old muzzle-loading 1861 Civil War 3-inch Ordnance rifle. The original 3.2, the U.S. Model 1885, fired projectiles propelled by a black powder charge contained within a cloth bag – hence its common nickname, the "bag gun." Minor

improvements resulted in the redesignated Model 1890 3.2. Charges were ignited by friction primers, set off when attached lanyards were pulled. Ready charges and projectiles for each gun were kept in a wheeled wooden limber or ammo box: its lid doubled as a seat for the gun crew. At the limber's rear was a hitching ring to receive the field gun's yoke so that both could be pulled in tandem by the same four-horse team. The gun could be un-yoked in only a few seconds, and

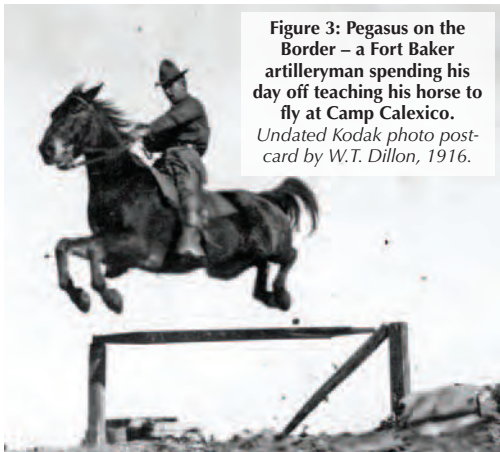


Figure 3: Pegasus on the Border – a Fort Baker artilleryman spending his day off teaching his horse to fly at Camp Calexico.

Undated Kodak photo postcard by W.T. Dillon, 1916.



Figure 4: One of the 1st Provisional Field Artillery's "combat wagons" en route to Camp Calexico, California. "Battery A" was sent back to the Border's "Western Front" a second time simultaneously with Pershing's Invasion of Chihuahua and Durango to the east. Each 3.2-inch gun had a dedicated "combat wagon" containing shells and powder bags to replenish its limber, plus spare parts for the gun itself, tools, a small forge, and everything else from mule shoes to .30-06 and .45 ACP ammunition. The biggest, strongest, mules available pulled the heavy wagons.

W.T. Dillon photo postcard sent home to Fort Baker on July 7, 1916.

made ready for firing in less than a minute, while its limber was moved a safe distance, usually 10 to 20 yards, to its rear (Figure 2). The ready ammunition in the limber was kept "topped up" from the ample supply in each gun's dedicated "combat wagon," a conventional freight wagon pulled by a four-mule team (Figure 4). An even hundred black powder 3.2-inch guns were made and issued to various Field Artillery units.

The 3.2-inch field gun was upgraded in 1897 through redesign for smokeless powder. A one-pound charge was loaded after "common shell" (what we today would call high explosive or H.E.), shrapnel, or canister. Projectiles averaged 13.5 pounds. The new field gun was much more accurate and had longer range, up to 6,600 yards, than its black powder predecessor. Originally more than 360 Model 1897 guns were ordered, but only just over 250 of them were ever delivered. Because of ammunition shortages early in their run, some were "retro-converted" to black powder. Early guns were issued to the Field Artillery, then, after 1902, to selected Coast Artillery units as well. The Model 1897 had tighter rifling and was made from stronger steel to withstand the much greater pressures now produced by the DuPont propellant, still in pre-measured "bags." Unfortunately, accuracy still suffered from the lack of fixed sights; the gunner still had to either bore-sight the gun or place a detachable sight alongside its barrel in a receiver, make his final adjustments, then remove it before firing each round. The guns had no provision for absorbing recoil, so they would "rock and roll" with each shot and have to be re-sighted frequently, despite the application of "recoil brakes" to the spoked wheels of their carriages. Two-thirds of the rounds issued to 3.2-inch batteries were shrapnel; the thin outer case contained over 150 steel balls around a timed explosive charge, for anti-personnel airbursts. Canister

employed fewer balls, just over a hundred, of considerably larger caliber and of lead.

The 3.2-inch Model 1897 U.S. Field Gun was obsolete by 1914; the wave of the future was represented by the much more advanced "French 75," which became the primary small field gun used by American artillerymen only three years later in World War I. The 75, so-called after its bore size (75 mm = +/-3 inches) was a much heavier, quick-firing gun with a pneumatic recoil compensator and fixed sights. It had greatly increased accuracy and much longer range. But it was so heavy it could not be easily manhandled like the much lighter 3.2 "bag gun." And in one important context the old 3.2-inch still reigned supreme: firing canister at infantry or cavalry. Now the 3.2 became a giant shotgun, spewing dozens of man- and horse-killing balls that could obliterate opponents at close range. Rapid aiming by bore-sighting simplified operations with canister, and a well-trained crew could get off three or four shots per minute. The 3.2's light weight also provided a defensive advantage over heavier guns like the French 75, since four men could lift the gun's tail and easily traverse its muzzle by hand through 360 degrees, countering surprise attacks by cavalry or infantry that might come from the flank or behind.

The 61st Coast Artillery Company stayed on the Mexican border for more than three months in 1914 before returning to Fort Baker in early August. Sensationalistic newspaper accounts claimed that soldiers on opposite sides of the Border were "Staring into the mouths of each other's cannon," but this was an exaggeration. The Mexican forces just across the border, while mounting French-made Hotchkiss machine guns on rooftops aimed towards Camp Calexico, had nothing to match even the diminutive American 3.2-inch field guns, and both sides took very



Figure 5: The “business end” of one of the 61st Coast Artillery Company’s 3.2-inch field guns, on maneuvers near Camp Calexico, California, Winter 1916. The gun’s ammunition limber is positioned behind it at left, its dedicated combat wagon behind the limber. First Sergeant Dillon, mounted at right, had used these same light and handy guns in the Philippines and in China at the turn of the century. Their deployment on the Mexican border in 1914-1917 was their swan song. Enlargement from a panoramic photo by U.S. Border Photographers, Los Angeles, CA.

great care not to excite or incite the other. The Mexican commander, Colonel Estéban Cantú Jiménez (1880-1966), was a practical, and pro-American, realist. He had been sent to Baja California to persuade the *Magonista* radicals to join his own more moderate *Maderista* army. Then, after President Madero’s murder, he became a *Vil-lista*. Later still, after Villa’s own March 1916 anti-American outrages, Cantú shifted his allegiance one more time, becoming a lip-service *Carrancista*. Largely because of Cantú’s peace-keeping efforts, American troops never crossed the Border under arms into Baja California, despite two successive American invasions of Mexico farther east, first in 1914, then 1916.

After months of vacillating, President Wilson recognized Venustiano Carranza (1859-1920), the mortal enemy of Doroteo Arango (aka *Pancho Villa* 1878-1923), as Mexico’s legitimate leader. This enraged Villa, a former American ally, turning him into an implacable, *Gringo*-hating, enemy. Villa’s murderous invasion of Columbus, New Mexico, in March 1916, triggered Pershing’s counter-invasion of Chihuahua and Durango afterwards, and brought our two countries to the brink of war. Once again, the 61st C.A.C., aka the *1st Provisional Field Artillery*, aka the *2nd Company, Fort Baker*, was sent to Camp Calexico, to help “hold the line” on the Mexican Border’s “western front” just as it had two years earlier. On this second deployment, however, it was a four-gun unit, led by a single officer, an overage and overweight 1st Lieutenant, who wisely stayed out of the way most of the time. Topkick W.T. Dillon ran Battery “A” just as before, now bossing ten sergeants, eleven corporals, and fifty privates, for a total strength of 73 men. The unit was non-com “heavy” because so many were artillery specialists.

This second time, the Fort Baker artillerymen stayed much longer on the border, all through the Summer, Fall, and then the Winter of 1916-17.

Mexicans and Americans might be killing each other far to the east, deep inside Mexico, but things remained calm on the western, California, front. First Sergeant Dillon and his boys found that their greatest enemy was boredom. They combated it by “horsing around” (Figure 3), playing baseball, hunting (doves, deer, antelope, etc.) and by fraternizing with the locals, especially young females, on both sides of the line. Dillon had learned Spanish during three tours in the Philippines, and was frequently pressed into service as a translator by monolingual English-speaking Camp Calexico officers. On his own time, both in 1914 and 1916, he made the effort to befriend his Mexican military counterparts. Spanish-speaking and Catholic, he was considered *muy simpático* by the Mexican soldiers with whom he attended Mass on Sundays, and sang in Mexicali twice weekly.

After celebrating Christmas on the Border, Battery “A” finally came home in early 1917. My grandfather had helped keep the international situation from spiraling out of control on the “western front” from 1914 through 1917: he was decorated by both the American and the Mexican military for this service. Shortly afterwards, General Pershing jumped First Sergeant Dillon from the ranks, made him a Captain, and sent him to Fort Sill as an artillery instructor. Promoted to Ordnance Officer at the San Francisco Presidio by early 1918, he was then ordered to France. There he commanded four companies of Railroad Gun artillery, two American, and two French, firing the largest allied artillery shells of WWI at the Germans. Pershing designated Dillon’s new unit the 1st Provisional Siege Battalion. So, if Mexican service was the Swan Song of the American horse artillery, it was not the twilight of Grandpa Dillon’s career as a cannoneer. He will return in future *Blue Press* issues.

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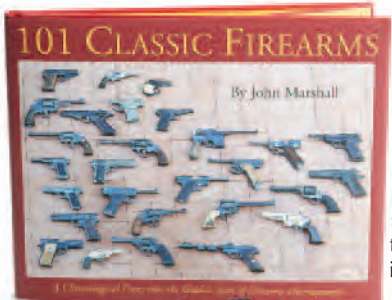


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Published by Dillon Precision, and printed and bound in the USA, **101 Classic Firearms** is a high-quality full color 11.5" x 9" hardcover with 224 pages packed full of insights and history on

some of the world's most important firearms. About the Author: John Marshall is an accomplished photographer and freelance writer whose articles have appeared in **The Blue Press**, **Gun Digest**, **Guns & Ammo's Handguns**, and **American Gunsmith**. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. He is also an endowment member of the National Rifle Association.



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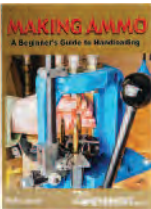
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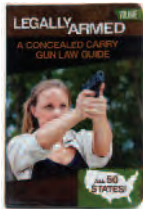
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