

the

Blue Press

July 2016
\$2.95 U.S./\$3.95 Canada

**Which
Dillon
is
Right
for
YOU?**

Page 6

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See Page 4

THE RUGER® LCR^x

WITH 3" BARREL AND ADJUSTABLE SIGHT



LCR^x with 3" Barrel
.38 SPL +P



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Friction
Reducing
Cam



External Hammer for
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with Tamer™ Insert



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with White Bar and Fully
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THE EVOLUTION OF THE REVOLVER

The **Ruger® LCR^x** with 3" barrel and adjustable sight is another addition to the award-winning LCR® Family. Chambered in .38 Special +P, the 3" barrel, adjustable rear sight and modest weight make this a great all-around revolver—perfect for backpacking, concealed carry, home defense or just plinking!

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Dillon's RF 100 Automatic Primer Filler

Eliminates the need for primer pick-up tubes!

Fills the primer tube while you reload!

Clear polycarbonate shield and protective housing



Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler	N20-97077	\$324.95
Sm. Primer Filler	N20-97111	324.95
Lg. (Euro. 220v)	N20-97112	334.95
Sm. (Euro. 220v)	N20-97113	334.95
Sm. Conversion	N20-17903	47.95
Lg. Conversion	N20-17902	47.95
Nylon Packcloth Dust Cover	N20-11143	14.95



3

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47D .45ACP

500-9 9MM

500 .45ACP

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Performance
TriStar T-120**
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**Cars and Guns
and Steel Plates-
Oh My!**

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**Grandpa Dillon's
BIG IRONS,
1902-1914**

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We READ Our Mail!

Regarding Cameron Benz's "Mission: XL 650" in the May **Blue Press**. I'd add that in addition to the instructions and Dillon's tech line it's likely you have a neighbor or fellow shooter with a Dillon that would be glad to help. I too see no reason a novice can't start reloading on a Dillon.

Richard Smith - Pinetop, AZ

Spot on, Richard! After all, nobody expects a novice driver to start out by hand-cranking a Model T Ford.

I enjoyed Cameron Benz' article "Mission: XL 650" in the May **Blue Press** very much, and wholeheartedly agree that a new reloader can start with a progressive press. My first and only press was the RL 550B purchased three years ago and I love it! I quickly learned the process by watching your excellent videos and following the written manuals. Your customer service and web forum are excellent, as well. In no time I was loading three pistol and three rifle calibers. I hope there's an article about Dillon's "most versatile" reloading press soon!

Jim Lantz - drlantz1@bellsouth.net

I bought your Super Swage 600 and I am mad! I own two RL 550Bs and I love your truly "No BS" warranty. For years, I removed the crimp on my military brass with a deburring tool. I bought your Super Swage 600. It took all of 10 minutes to set up, and my primers seated flawlessly. I'm mad that I didn't buy this 10 years ago!

Frank Lategano - flategano@gmail.com

A couple of weeks ago, my Dillon XL 650 suddenly stopped feeding cases into the shellplate. A quick call to Dillon tech support determined that the Helicoil had pulled out of the insert cam (I probably caused it by over-tightening the setscrew, but the nice man at Dillon was too polite to say so). He just confirmed my mailing address and said a free replacement was on the way. I know Dillon has a reputation for fast service, but I was shocked to find a package with the replacement part sitting on my doorstep in Illinois just 48 HOURS LATER! Thank you, Dillon!

Ken Jamin - Illinois Certified Concealed Carry (CCW) Instructor, NRA Certified Firearms Instructor

Dillon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for "Dillon Precision" at either the iPhone App Store or Google play.

THE BLUE PRESS

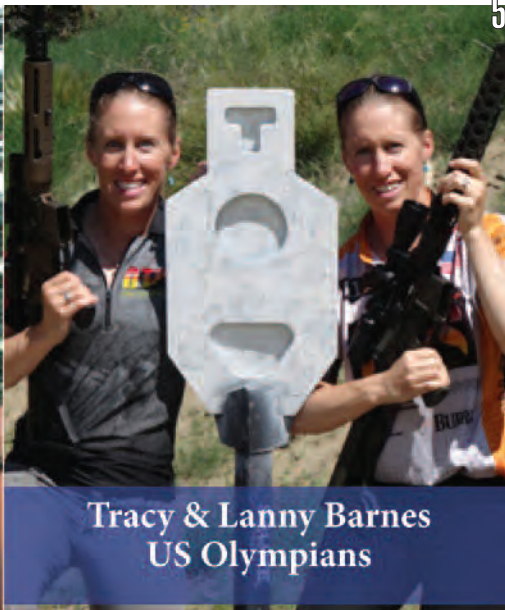
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Issue #289
July
2016

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.



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Which Dillon is Right for YOU?



Page 8

SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W to .45 Colt. It comes to you from the factory set up to load one caliber.



Page 14

RL 550B

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.



Page 20

XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.



Page 30

SUPER 1050

Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

Dillon Progressive Loading Machines: Facts & Figures


	SQUARE DEAL B	RL 550B	XL 650	SUPER 1050
COST				
Base price	\$389.95	\$439.95	\$566.95	\$1749.95
Caliber Conversion price range	\$87.95-97.95	\$45.95-55.95	\$77.95-87.95	\$124.95-204.95
RATE				
Cyclic rate (Rounds per hour)	300-500	400-600	500-800**	1000-1200
One hour production rate	350	500	800**	1000
Caliber change time	10 min	5 min	10 min	20 min
FEATURES				
Number of stations	4	4	5	8
Auto index	yes	no	yes	yes
Auto Casefeeder	no	optional	optional	standard
Uses standard (7/8" x 14) dies	no	yes	yes	yes
Powdercheck System	no	no	optional	optional
Primer Early Warning System	standard	standard	standard	standard
Failsafe Powder System	standard	standard	standard	standard
Separate Crimp Station	yes	yes	yes	yes
SPECIFICATIONS				
Primer magazine capacity	100	100	100	100
Casefeed capacity (.38/.223)	N/A	N/A	600/500	600/500
Powder measure capacity	3/4 lb	3/4 lb	3/4 lb	3/4 lb
Shipping weight	17 lbs.	25 lbs.	36 lbs.*	66 lbs.
Height required above bench***	34 in.	35 in.	44 in.	43 in.
Benchtop overhang required***	1-3/4 in.	3/4 in.	3/4 in.	None
CALIBERS				
Pistol	.32 S&W - .45 Colt	All common	All common	All common
Rifle	N/A	All common	All common	.223 - .30-06

*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.

DILLON

HP1 Electronic Hearing Protector

- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics



Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

HP2 Non-Electronic Hearing Protector



Hearing
Protector
Belt Clip

Dillon Hearing Protectors

HP1 (NRR 21) Electronic Hearing Protector, Blue	N20-10157	\$135.00
HP1 Electronic Hearing Protector, Black	N20-10156	135.00
HP2 (NRR 21) Non-Electronic Hearing Protector, Blue	N20-10361	19.95
HP2 Hearing Protector, Black	N20-10360	19.95
HP1/HP2 Replacement Ear Cushions	N20-19022	10.00
Hearing Protector Belt Clip	N20-13020	3.29

SQUARE DEAL 'B'

STANDARD FEATURES:

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$389⁹⁵*

Total price as pictured here with optional accessories below: **\$565.75**
 SDB Strong Mount N20-2223 \$64.95
 Low Powder Sensor N20-16306 \$41.95
 Aluminum Bullet Tray N20-22214 \$41.95
 SDB Tool Holder with Wrench Set N20-19441 \$26.95



SDB DVD

Instruction Manual

N20-19482 \$19.95

"SDB" Stock Numbers

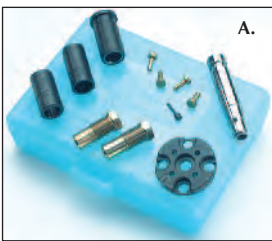
.32 S&W Long/H&R Magnum*	
N20-16815	\$419.95
.380 ACP	N20-20053
.38 Special	N20-20102
.357 Magnum	N20-20103
.38 Super	N20-20099
.38 Super Comp	N20-20115
9mm	N20-20104
.40 S&W	N20-20787
10mm	N20-20643
.41 Magnum	N20-20054
.44 Special	N20-20105
.44 Magnum	N20-20052
.44-40 Winchester	N20-21036
.45 ACP	N20-20101
.45 Colt	N20-20051
.45 GAP	N20-20098
.45 S&W Schofield	N20-20418



SQUARE DEAL 'B' ACCESSORIES

A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag.	N20-16774	\$97.95
(.32 S&W Requires X-Small Powder Bar)	N20-20780	\$29.95
.380 ACP	N20-20246	87.95
.38 Special	N20-20240	87.95
.357 Magnum	N20-20240	87.95
.38 Super	N20-20229	87.95
.38 Super Comp	N20-20275	87.95
9mm	N20-20241	87.95
.40 S&W	N20-20469	87.95
10mm	N20-20469	87.95
.41 Magnum	N20-20247	87.95
.44 Special	N20-20242	87.95
.44 Magnum	N20-20242	87.95
.44-40 Winchester	N20-21035	87.95
.45 ACP/.45 GAP	N20-20123	87.95
.45 Colt	N20-20248	87.95
.45 S&W Schofield	N20-20417	87.95

SQUARE DEAL 'B' DELUXE QUICK CHANGE
(Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand.

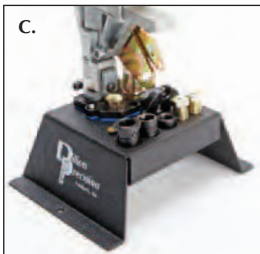
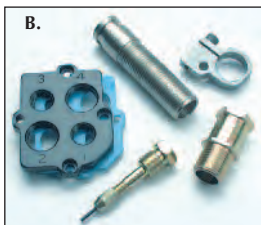
N20-62256, \$124.95

'SDB' POWDER MEASURE N20-20001, \$77.95

B. SQUARE DEAL 'B' TOOLHEAD

Extra toolheads keep all your adjustments the way you left them.

N20-20113, \$31.95



C. SDB TOOLHEAD STAND

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

N20-62225, \$24.95

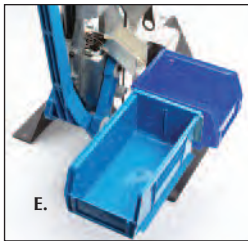
D. SQUARE DEAL BENCH WRENCH



The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments.

N20-19970,

\$8.95 each. Buy two or more, \$8.10 each.



E. CARTRIDGE CASE BIN & BRACKET

Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

N20-11672, \$24.95

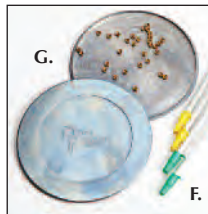
F. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube	N20-22029	\$7.99
1 Sm. tube	N20-22028	7.99
2 Sm., 2 Lg.	N20-20056	23.95
4 Lg. tubes	N20-20050	23.95
4 Sm. tubes	N20-20049	23.95

G. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N20-13606, \$20.95 ea.



H. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, N20-13795, \$23.95
(1.) Master lock, N20-13083, \$3.95



J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit/SDB Spare Parts Kit N20-97015, \$35.95

K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 SD Shellplate Bolt
- 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate
- 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Indexer Return Spring
- 1 Large Primer Seat Punch
- 1 Primer Seat Punch Spring
- 2 Pickup Tube, Small, Yellow Tips



- 2 Magazine Orifices, Large
- 2 Pickup Tube, Large, Green Tips
- 1 3/16" Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

N20-20778, \$21.95

FIVE-STAR PERFORMANCE TriStar T-120 9mm Semi-Automatic



Reviewed by Peter Caroline

The late Colonel Jeff Cooper, founder of Gun-site Academy and the creator of the Modern Technique of Handgun Shooting, was a devotee

of John M. Browning's single-action Model 1911 handgun. He often referred to double-action/single-action handguns as "crunchentickers." Simply stated, the first, double-action, shot is a "crunch," and each following single-action shot is a "tick." Colonel Cooper was wary of the DA/SA system, because he believed that for most shooters, under stress, the first shot could likely go anywhere, and the following single-action shots would be more accurately placed. Even so, he admired the Czech CZ-75 as being the most highly functional example of the DA/SA concept. His later work with Dornaus & Dixon in developing the Bren Ten relies heavily on the CZ-75 concept.

For American shooters, Browning's 1911 design tends to be the gold standard. Nearly every gun manufacturer on this side of the pond makes a 1911. Not so, overseas, except for handguns intended for the American market. Just about everywhere else, the CZ-75 design reigns supreme. Currently, Chile, China, Italy, Israel,

North Korea, Switzerland and Turkey all produce their own CZ-75 clones.

It was at the 2016 SHOT Show that I first noticed the TriStar T-120 iteration of the CZ-75 design. TriStar Arms imports the T-120 from Canik, a NATO-standard arms manufacturer in Turkey. I'd had some experience with Turkish guns...a neat little 28 gauge side-by-side made in Turkey for CZ, and I found it quite impressive, and a bargain at the price. The TriStar pistols seemed well built and felt good in the hand, so I ordered one to test.

I've had some experience with the original Czech-built CZ-75. At the 2006 SHOT Show, CZ was selling some limited edition 30th Anniversary CZ-75Bs left over from the previous year. This was a European barbecue gun, with high gloss black finish, 24K gold inlays and gold-plated controls, and birch grips with a carved "30." The price was right, so I bought it, and it actually turned out too be a

very nice shooter, indeed. Anyway, I was curious to see how this new Turkish contender measured up to the Czech original.

Some months after the SHOT Show, the T-120 arrived. It has a Desert Tan Cerakote finish, with

“Just about everywhere else, the CZ-75 design reigns supreme. Currently, Chile, China, Italy, Israel, North Korea, Switzerland and Turkey all produce their own CZ-75 clones.”

black grips and controls. Barrel length is 4.7". Like its Czech counterpart, the slide release and safety are on the left side only. The magazine release is a bit stiff, but that will probably wear in with time, and the magazine pops out smartly when you push the button. The frame also features a rail for attaching lights, lasers, bayonets or other appliances. The T-120, with empty 17-round magazine, weighs 30.1 ounces, 4.3 ounces less than the CZ-75, thanks to its aluminum alloy frame. Single-action trigger pull is 5.5 lbs. Double-action pull is off the scale on my RCBS manual trigger pull gauge; I'd guess about 11 lbs., a bit less if you keep the hammer at its half-cock position. Both single- and double-action pulls are a bit long, but not unpleasantly so. The T-120 sights are black, with white dots. The rear sight is drift-adjustable for windage.

The T-120 is a delight to shoot. It's a full-size service or duty sidearm and, even with +P 9mm ammo, does not offer any challenge to the recoil sensitive. The gun comes with two 17-round Mec-Gar magazines and a simple magazine loading tool. The grips offer a nice non-slip surface, without being at all abrasive. The T-120 follows the original Czech design, with the slide moving inside the frame rails. This has its advantages in terms of precise fit and more consistent performance, but it also means you have less surface to grab hold of when you're cycling the slide. There are about 1-1/4" of grip serrations on each side,

but the pattern is "grippy" enough so that racking the slide is no problem.

I ran through a mixed bag of ammo...Winchester White Box 115-gr FMJ, Winchester PDX1 Defender 147-gr JHP, Blazer Brass 115-gr. FMJ, Ruger's new ARX +P, Cor-Bon +P 125-gr. JHP and some Finnish NATO 115-gr. FMJ. All fed, fired and ejected smoothly, without incident. All grouped within 3" at 20 yards. I fired both the T-120 and the 30th Anniversary CZ-75, and the T-120 actually fired slightly smaller groups overall than the more expensive Czech pistol.

For cleaning, disassembly is simple. Remove magazine, clear chamber, align the disassembly marks on the slide and frame, and push out the slide stop from right to left. The slide can then be moved forward and off, and the recoil spring, spring guide and barrel can be removed.

The TriStar T-120 comes in a plastic hard case with the obligatory cable lock, two magazines and a magazine loader, cleaning rod, bristle brush and illustrated owners manual. MSRP is \$500, but real-world prices appear to be about \$80-100 less, and even less in basic black. This one's definitely a keeper. I'll reserve the Czech commemorative and its fancy custom holster for dressy occasions, and the Tristar T-120 for EDC in the desert.

TriStar Sporting Arms
1816 Linn St.

North Kansas City, MO 64116

Tel.: 816-421-1400

www.tristararms.com

D

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Light Rust N20-12104



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3-Lens Pkg., Smoke Grey, Clear,
Light Rust N20-12105



WX Saint \$95

3-Lens Pkg., Smoke Grey, Clear,
Light Rust N20-12102

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\$9.99

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Smoke	N20-10514
Light Blue	N20-10515
Yellow	N20-10516
Amber	N20-10517
Smoke Mirror	N20-10518



Bifocal Safety Glasses made of tough polycarbonate. UV-A and UV-B blocking, anti-scratch coating, available in three different magnifications.

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Clear Bifocal 1.5	N20-11820	\$19.95
Clear Bifocal 2.0	N20-11821	19.95
Clear Bifocal 2.5	N20-11822	19.95

Smoke, Bottom Bifocal

Smoke Bifocal 1.5	N20-11825	\$19.95
Smoke Bifocal 2.0	N20-11829	19.95
Smoke Bifocal 2.5	N20-11831	19.95

Clear, Top Bifocal

Top Bifocal 1.5	N20-11832	\$19.95
Top Bifocal 2.0	N20-11834	19.95
Top Bifocal 2.5	N20-11843	19.95

BL 550 Dillon's Basic Loader

\$259⁹⁵

N20-15399

Reloading Dies and Caliber Conversions sold separately (see the back of the order blank in the center of *The Blue Press*).

Pictured with optional accessories:
Strong Mount N20-22051 \$47.95



Dillon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (*bottom right photo*) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Spares, Accessories & Upgrades for AT 500s, BL 550s & RL 550Bs

AUTO PRIME SYSTEM

Includes:

Primer Housing / Shield
Primer Slides, Large/Small
Pickup Tubes, Large/Small
Pickup Tube Tips, Large/Small
Magazine Tubes, Large/Small
Mag. Orifices, Large/Small
Operating Rod
Primer Track Bearing
Housing Screws
Ret. Spring Retaining Pin

N20-16627, \$82.95



PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

N20-20302, \$25.95



AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

N20-20251, \$88.95

OPTIONAL MAGNUM RIFLE POWDER BAR

N20-21353, \$29.95



AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

N20-22120, \$30.95

AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

Powder Die: N20-16629, \$19.95

Oversize Die: N20-16626, \$19.95

Plastic Funnel: N20-16617, \$5.95



POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (*Requires the use of an RL 450 powder die – see below.*)

N20-20029, \$23.95

RL 450 Powder Die:

N20-20308, \$21.95

RL 550B



RL 550B DVD
Instruction Manual
N20-19483 \$19.95

STANDARD FEATURES:

- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE** 30-Day Trial Period!

All for ONLY...
\$439^{95*}

N20-14261

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.

Total Price as pictured here with optional accessories: **\$738.60**

.45 ACP Die Set	N20-14404	\$65.95
Strong Mount	N20-22051	\$48.95
Alum. Roller Handle	N20-17950	\$45.95
Low Powder Sensor	N20-16306	\$41.95
Aluminum Bullet Tray	N20-22214	\$41.95
RL 550 Toolholder with Wrench Set	N20-11541	\$28.95
Cartridge Case Bin/Bracket	N20-11185	\$24.95



RL 550B ACCESSORIES



A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

N20-RL550B CON-

VERSION \$45.95 (Exotic calibers, \$55.95)

B. AUTO POWDER MEASURE SYSTEMS

Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure **N20-20782, \$77.95 ea.**
Magnum Rifle Powder Bar **N20-21353, \$29.95 each**
X-Small Powder Bar **N20-20780, \$29.95 each**

C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **N20-22058, \$104.95**

Loading dies sold separately on Pages 34, 35 & 52.

D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "bellling" adjustment.

N20-20064, \$11.35 each
Three or more, \$10.25 ea.

X-Large Powder Die, N20-21253, \$19.95 each

E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

N20-13909, \$22.95 each
Three or more, \$20.95 ea.

F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

N20-22055, \$20.95 each
Three or more, \$18.95 ea.

G. 1" BENCH WRENCH

N20-10842, \$7.95 each
Two or more, \$7.10 ea.



H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges – will not work with rifle cartridges.

Large Pistol N20-14450

Small Pistol N20-14451

\$264.95 (110v US Model)

Large Pistol N20-14453

Small Pistol N20-14454

\$274.95 (220v Euro Model)

CASEFEEDER CALIBER CONVERSIONS (Page 17)

\$23.95 each



K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin

L. MACHINE MAINTENANCE KIT



Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare

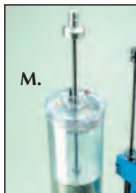
parts kit for your machine.

Maint. Kit & Spare Parts Kit N20-97016, \$32.95

M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

N20-16306, \$41.95



N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550B Cover, **N20-13795, \$23.95**

(O.) Master lock, **N20-**

13083, \$3.95

Quick-Change Cover (for use with powder measure)

N20-11143, \$14.95



P. UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

N20-14355, \$5.49

Dillon Reloading Accessories

Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook*.

SDB (Balance Beam Scale)	N20-14482	\$192.95
SDB (Electronic Scale)	N20-14483	251.95
RL 550B (Balance Beam Scale)	N20-21143	191.95
RL 550B (Electronic Scale)	N20-22117	250.95
XL 650 (Balance Beam Scale)	N20-21430	207.95
XL 650 (Electronic Scale)	N20-22118	266.95



Dillon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

XL 650 with Wrench Set	N20-11555	\$29.95
XL 650 w/o Wrench Set	N20-11554	18.95
RL 550 with Wrench Set	N20-11541	28.95
RL 550 w/o Wrench Set	N20-11543	17.95
Square Deal B with Wrench Set	N20-19441	26.95
Dipped Ball-End Hex Wrenches	N20-11483	17.95
One-Inch Bench Wrench	N20-10842	7.95
Square-Deal-Only Wrench	N20-19970	8.95

Dillon's Strong Mounts

increase your machine's "footprint" to over 10",



spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

RL550/XL650	N20-22051	\$48.95
XL650-only	N20-22052	45.95
Square Deal "B"	N20-22223	64.95



Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050.

Bullet Tray Kit	N20-22214	\$41.95
RL 1050 Tray Kit	N20-22215	41.95

Dillon's "Belted Magnum" Powder System

features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-thirds of a grain.



Magnum Powder System	N20-97126	\$145.95
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Dillon's Low Powder Sensor

provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lip supplied with the measure, and operates on two AAA batteries (included).



	N20-16306	\$41.95
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Dillon's Roller Handle

gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.



Alum. Roller	N20-17950	\$45.95
Plastic Roller	N20-22183	40.95



Quick-Change Cover for use with powder measure. N20-11143 \$14.95

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

RL 450 Upgrade Components

Frame Change	N20-20094	\$94.95
Powder Failsafe	N20-20251	88.95
Auto Prime	N20-20055	85.95
Auto Eject	N20-20002	59.95
Primer Warning	N20-20302	25.95

A Casefeeder UPGRADE for YOUR RL 550B

\$264.95*

110 Volt US Model

Large Pistol N20-14450

Small Pistol N20-14451

220 Volt Euro Model, \$274.95

Large Pistol N20-14453

Small Pistol N20-14454

*Caliber Conversions sold separately.

Caliber Conversions for the RL 550B Casefeeder

\$23.95 Each

.25-20/.32-20 Winchester	N20-14206
.30 Mauser/7.62x25	N20-14204
.32 S&W Long	N20-14205
.32 H&R Magnum	N20-14283
9mm/9x21/.38 Super/.30 Luger	N20-14284
10mm/9x25 Dillon	N20-14285
.38 S&W	N20-14208
.38 Super Comp.	N20-14287
.38/.357 Magnum	N20-14286
.357 SIG/.40 S&W	N20-14289
.38-40/.44-40 Winchester	N20-14288
.41 Magnum	N20-14290
.44 Russian	N20-14209
.44 Special/.44 Magnum/.44 Colt	N20-14291
.45 GAP	N20-11441
.45 ACP/.40 Super/.400 Cor-Bon	N20-14292
.45 Auto Rim	N20-19140
.45 Colt/.45 S&W/.454 Casull	N20-14279
.45 Winchester Magnum	N20-14210



Dillon's Stainless Steel Case Gages

.223 Remington	N20-13254	\$26.95
.308 Winchester	N20-12867	27.95
.30-06 Springfield	N20-12679	28.95
.380 ACP	N20-15160	15.45
9mm Parabellum	N20-15161	15.45
.38 Super	N20-15158	15.45
.38 Special	N20-15159	15.45
.357 Magnum	N20-15163	15.45
.40 S&W	N20-15164	15.45
10mm	N20-15162	15.45
.44 Magnum	N20-15165	15.45
.45 ACP	N20-15166	15.45
.45 Colt	N20-15167	15.45
.45 GAP	N20-12672	15.45

L. E. Wilson Case Gages, Deburring Tool

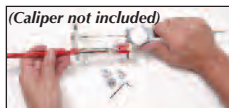
.22-250	N20-12718	\$36.00
.243	N20-12828	36.00
.25-06	N20-11760	36.00
.270	N20-11828	36.00
6.8 SPC	N20-19522	36.00
.30 Carbine (Case Length Only)	N20-18784	36.00
.30-30	N20-12924	36.00
7.62 x 39	N20-14901	36.00
7mm Mag.	N20-12336	46.00
.300 AAC Blackout	N20-19515	36.00
.300 Win. Mag.	N20-11752	46.00
.300 WSM	N20-18709	36.00
.357 SIG	N20-18708	36.00
.38-40 Winchester	N20-10682	36.00
.44-40 Winchester	N20-10697	36.00
.50 Browning MG	N20-14447	60.00
Deburring Tool	N20-16038	\$20.00

Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge and Bullet Comparator



Overall Length Gauge
The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy. Straight N20-14622 \$38.95
Curved (use for auto, lever and pump rifles) N20-14862 \$39.95
Modified Case (required)
\$6.99 each

.223 Rem.	N20-14627
.22-250	N20-14628
.243 Win.	N20-14631
.270 Win.	N20-14641
7mm Rem. Mag.	N20-14648
.308 Win.	N20-14652
.30-06	N20-14653
.300 Win. Mag.	N20-14655



Bullet Comparator
Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. Bullet Comparator N20-14670 \$16.95
Comparator Insert (required)
\$8.95 each

.22 caliber	N20-14672
.24 caliber	N20-14673
.25 caliber	N20-14674
.26 caliber	N20-14675
.27 caliber	N20-14676
.28 caliber	N20-14677
.30 caliber	N20-14678
.33 caliber	N20-14679
.35 caliber	N20-14680
.37 caliber	N20-14681
.45 caliber	N20-14682

Dillon's Case Preparation Equipment



CV-2001
N20-20493
\$188.95



CV-750 N20-19455 \$144.95

CV-2001 – The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.



Limited Work Space?

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



CM-2000 Case/Media Separator N20-20675 \$75.95

CM-500 Case/Media Separator N20-21045 \$47.95

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

Attention European Customers:

Case Cleaners are available in 220 volt!

Euro CV-2001 N20-22047 \$213.95

Euro CV-750 N20-19473 \$169.95

All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.



Rapid Polish 290

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!

Rapid Polish 290

8 oz. bottle. **N20-13804** **\$8.95**
Case (20 pc.) **N20-20255** **135.95**



Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

D.C.L. Dillon Case Lubricant

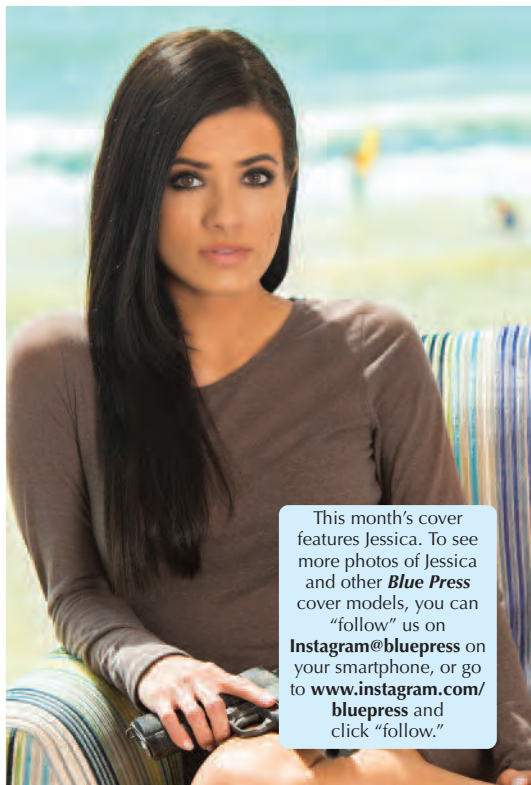
8 oz. bottle **N20-13733** **\$8.95**
Case (20 pc.) **N20-20256** **135.95**

Half and Half 10 bottles of polish /10 of lube
Case (20 pc.) **N20-21375** **\$135.95**

Don't Forget Polishing Media!

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.
15-pound bag **N20-13287** **\$23.95**

Ground corn cob polishing media – the best there is for that final polish.
10-pound bag **N20-13496** **\$15.95**



This month's cover features Jessica. To see more photos of Jessica and other **Blue Press** cover models, you can "follow" us on **Instagram@bluepress** on your smartphone, or go to **www.instagram.com/bluepress** and click "follow."

XL 650

STANDARD FEATURES:

- Automatic Indexing
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$566^{95*}

N20-650

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.



**XL 650 DVD
Instruction Manual**
N20-19484 \$19.95

Total price as pictured here with optional accessories: **\$1130.55**

Electric Casefeeder	N20-210**	\$219.95
Powdercheck System	N20-21044	\$68.95
.45 ACP Die Set	N20-14404	\$65.95
Strong Mount (550/650)	N20-22051	\$48.95
Aluminum Roller Handle	N20-17950	\$45.95
Low Powder Sensor	N20-16306	\$41.95
Aluminum Bullet Tray	N20-22214	\$41.95
XL 650 Toolholder with Wrench Set		
	N20-11555	\$29.95



XL 650 Accessories

A. XL 650 CALIBER CONVERSION KITS

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.

(You MAY need a different casefeed plate, see item L.)

N20-XL650 CONVERSION (Specify Caliber) \$77.95*

* (All belted magnums and exotic calibers, \$87.95 ea.)



K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

\$219.95 (110v), \$229.95 (Euro. 220v)



L. EXTRA CASEFEED PLATES

\$38.95/49.95



XL 650 Casefeed Assembly

Large pistol	(110v) N20-21080	(Euro. 220v) N20-97025
Large rifle	(110v) N20-21081	(Euro. 220v) N20-97022
Small pistol	(110v) N20-21079	(Euro. 220v) N20-97021
Small rifle	(110v) N20-21082	(Euro. 220v) N20-97023

XL 650 Casefeed Plate

Large pistol	N20-21072	\$38.95
Large rifle	N20-21075	38.95
Magnum rifle	N20-18492	49.95
Small rifle	N20-21074	38.95
Small pistol	N20-21073	38.95

M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & XL 650 Spare Parts Kit N20-97017, \$39.95

N. SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 Priming Station Locator Tab
- 1 650 Ejector Wire
- 1 Slide Spring Pin
- 1 Indexer Spring
- 1 650 Primer Indexing Arm
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 650 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 Powder Bar Spacer Plug
- 1 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)
- 1 5/16" Index Ball
- 1 Tab/Spring Arm Spring
- 1 Case Insert Slide Spring
- 1 650 Pawl Spring



- 1 Indexing Arm Spring
- 1 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 1 650 Tool Head Pin
- 2 Pickup Tube, Large, Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Priming Station Locator Tab Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B

N20-21146, \$25.95

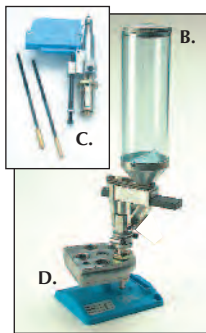
O. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, **N20-10443, \$39.95**

(P.) Master lock, **N20-13083, \$3.95**

Quick-Change Cover (for use with powder measure) **N20-11143, \$14.95**



B. POWDER MEASURE

N20-20782, \$77.95 each

Magnum Rifle Powder Bar **N20-21353, \$29.95 each**

X-Small Powder Bar **N20-20780, \$29.95 each**

C. POWDER CHECK

N20-21044, \$68.95 each
Three or more, \$61.95 ea.

D. QUICK CHANGE

Toolhead, TH Stand and Powder Measure

N20-22059, \$108.95

E. PRIMER PICKUP TUBES

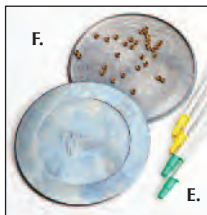
Used to transfer primers from flip tray to priming system.

- 1 Lg. tube **N20-22029 \$7.99**
- 1 Sm. tube **N20-22028 7.99**
- 2 Sm., 2 Lg. **N20-20056 23.95**
- 4 Lg. tubes **N20-20050 23.95**
- 4 Sm. tubes **N20-20049 23.95**

F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.

N20-13606, \$20.95 each



G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

N20-22055, \$20.95 each

Three or more, \$18.95 ea.

H. TOOLHEADS

N20-13863, \$27.95 each

Three or more, \$25.95 ea.

I. POWDER DIES

Four powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

N20-20064, \$11.35 each, three or more, \$10.25 ea.

X-Large Powder Dies, **N20-21253, \$19.95 each**



J. XL 650 PRIMING SYSTEM (Not Pictured)

Small Priming System	N20-21065 \$80.95
Large Priming System	N20-20982 80.95

DON'T FORGET ONE OF THESE!

Universal Mounting Hardware Kit **N20-14355 \$5.49**

1" Bench Wrench **N20-10842 7.95**

Buy two or more Bench Wrenches for \$7.10 each



Q. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

N20-16306, \$41.95

22 Color Coded Aluminum RL 550B/XL 650 Toolheads



Blue Anodized RL 550B Toolhead	N20-62132	\$29.95
Black Anodized RL 550B Toolhead	N20-62133	29.95
Gold Anodized RL 550B Toolhead	N20-62134	29.95
Silver RL 550B Toolhead	N20-62135	29.95
Blue Anodized XL 650 Toolhead	N20-62136	34.95
Black Anodized XL 650 Toolhead	N20-62137	34.95
Gold Anodized XL 650 Toolhead	N20-62138	34.95
Silver XL 650 Toolhead	N20-62139	34.95

Super 1050/RL 1050 Short Trim Die Toolhead



N20-62219
\$224.95

For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. *(NOTE: the Blue 1050 toolhead stand – Part Number N20-62200, \$49.95 – is not included.)*

FEED YOUR AR-15 THE BEST

223BULKBULLETS.COM

\$79 BUCKS FOR 1000 .223 FMJBT

**CHECK OUT OUR FULL LINE
OF LEAD CAST BULLETS**

ALL BULLETS MADE BY US

THESE ARE PROJECTILES ONLY



223BULKBULLETS.COM

Dillon's New Rapid Trim 1500 Case Trimmer ²³

Dillon's RT 1500 shown installed on an XL 650.



The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (*Vacuum cleaner and hose not included.*) The RT 1500 is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer Assembly **N20-62164** is **\$329.95**. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (Please see chart below). Replacement carbide cutting blades, **N20-13141**, are **\$19.95** each. Upper lock rings, **N20-13559**, are **\$4.99** each.

RT 1500 & 1200B Size/Trim Die Calibers

.204 Ruger	N20-21028	\$59.95
.222 Rem.	N20-21363	59.95
.223 Rem.	N20-20107	51.95
.223 Rem. Carbide	N20-19797	176.00
.220 Swift	N20-21364	59.95
.22-250 Rem.	N20-20110	56.95
.243 Win.	N20-20109	56.95
.25-06 Rem.	N20-21367	59.95
6.5 x 55mm	N20-21495	59.95
.270 Win.	N20-20112	56.95
7mm Rem. Mag.	N20-21366	59.95
.30-30 Win.	N20-20111	56.95
.300 WSM	N20-21029	59.95
.300 Blackout	N20-62140	176.00
<i>NOTE: The .300 Blackout Carbide Trim Die MUST be used with a Short Trim Die Toolhead.</i>		
.308 Win.	N20-20106	51.95
.308 Win. Carbide	N20-62126	176.00
.30-06	N20-20108	51.95
.30-06 Carbide	N20-62159	226.00
.300 Win. Mag.	N20-21370	59.95
.300 Wby. Mag.	N20-21371	59.95
.303 Brit.	N20-21765	59.95
8 x 57 Mauser	N20-21502	59.95
.338 Win. Mag.	N20-21368	59.95
RT 1500 Motor Only	N20-61500	\$299.95



Short Trim Die Toolheads

RL 550B	N20-62231	\$37.95
<i>(Includes modified vacuum manifold.)</i>		
XL 650	N20-62112	33.95
RL/Super 1050	N20-62219	224.95
<i>(Not pictured, see Page 22.)</i>		

Specialty RT 1200B Trim Dies

<i>NOTE: These trim dies are not compatible with the RT 1500.</i>		
6.8 SPC (trim die)	N20-16391	\$59.95
7.62 x 39 (die)	N20-16390	59.95

MILITARY BRASS?

Eliminate the "Grunt Work" with Dillon's Super Swage 600

Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.

6.8 SPC Back-Up Rod	N20-62124	\$20.95
9mm Adaptor	N20-62168	14.95
.40 S&W Adaptor	N20-62169	14.95

N20-20095
\$100.95



Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

Dillon Leather b



5JR-DL

A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92
Colt Government Model
Colt Commander
Colt Officers
GLOCK 17, 22, 31

\$75

N20-18817
N20-18810
N20-18811
N20-18812
N20-18813

GLOCK 19, 23, 32
GLOCK 26, 27, 33
GLOCK 20, 21
Makarov
SIG P220, P226
SIG P228, P229
S&W Military & Police 9mm/.40 Auto
S&W Military & Police .45 Auto
S&W Military & Police SHIELD™
S&W 2" J-Frame Revolver
Springfield Armory XD 4"
Springfield Armory XD 5"
Springfield Armory XD-S
Ruger 2.25" SP-101 Revolver

N20-18814
N20-18815
N20-18816
N20-18819
N20-18818
N20-18827
N20-19011
N20-19012
N20-12241
N20-18820
N20-18825
N20-18874
N20-12236
N20-18828



MBS-DL

\$50

Single mag pouch with snap-on/snap-off belt loop.

1911 N20-18847
Beretta N20-18848
GLOCK 17, 22, etc. N20-18849
GLOCK 20, 21, etc. N20-18850



5DM-DL

\$50

Double mag pouch with two belt loops.

1911 N20-18851
Beretta N20-18852
GLOCK 17, 22, etc. N20-18853
GLOCK 20, 21, etc. N20-18854



SOS-DL

\$55

One magazine, one tactical light (fits 6P-size lights).

1911 N20-18855
Beretta N20-18856
GLOCK 17, 22, etc. N20-18857
GLOCK 20, 21, etc. N20-18858

y Mitch Rosen!



El Raton-DL

\$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2" J-Frame S&W Revolver

N20-18843

Sport EXP-DL

\$98

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

- | | |
|---------------------------------------|-----------|
| S&W 4" K-Frame Revolver | N20-19372 |
| S&W 4" Lugged Barrel L-Frame Revolver | N20-19373 |
| S&W 4" Light Barrel N-Frame Revolver | N20-19374 |
| S&W 4" Lugged Barrel N-Frame Revolver | N20-19375 |
| S&W 5" Lugged Barrel N-Frame Revolver | N20-19376 |

Best-Quality Belt-DL

\$70

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5" Gun Belt

- | | |
|-----------|-----------|
| 32" Waist | N20-18859 |
| 34" Waist | N20-18860 |
| 36" Waist | N20-18861 |
| 38" Waist | N20-18862 |
| 40" Waist | N20-18863 |
| 42" Waist | N20-18864 |
| 44" Waist | N20-18865 |

1.25" Gun Belt

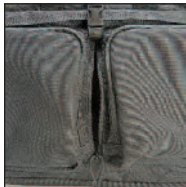
- | | |
|-----------|-----------|
| 32" Waist | N20-18873 |
| 34" Waist | N20-18867 |
| 36" Waist | N20-18868 |
| 38" Waist | N20-18869 |
| 40" Waist | N20-18870 |
| 42" Waist | N20-18871 |
| 44" Waist | N20-18872 |



Dillon's NEW Concealed Carry Tote

Dillon's NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it's designed for your pistol as well as your PC! It's made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15" x 11.5" x 3" deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access,

has a 14.5" opening and is 10.5" deep. The two front pockets are 6.5" x 8" x 1.5" and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.



Mernickle Holsters' Conceal-Carry Performance Series

If Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for J-Frame S&Ws.

- 4-3/4" SA Colts/clones **N20-11560**
- 4-5/8" Ruger Blackhawk **N20-15765**
- Ruger LCR **N20-29030**
- 2" J-Frame S&W Rev. **N20-15764**



\$79.95

"Wild Bunch" 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society's "Wild Bunch" category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame away from your body so you'll get a full combat grip, and the holster includes

the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

- 1911 Holster **N20-19947 \$139.95**
- Mag Pouch **N20-19946 44.95**





IHL Hammerhead Shark

1911 Slide N20-19230 \$122.95
1911 Pouch N20-19231 81.95



IHL Solo Mag Pouch

Single Stack, Black N20-16446 \$38.95
Single Stack, Brown N20-13145
Double Stack, Blk. N20-16447



IHL Ltd. Class Holster

Colt Gov't, Black N20-16456 \$99.95
Colt Gov't, Brown N20-14348
Colt Com, Black N20-16886
Colt Ofcr's, Black N20-16887
GLOCK 17, Black N20-16891
GLOCK 19, Black N20-16890



IHL Prosecutor Holster

Ruger Alaskan (Pictured) N20-15038 \$92.95
S&W Governor .410/.45, 2.75" bbl. N20-15041
S&W .500 Mag., 4" bbl. N20-15039
Taurus Judge 2.5".410, 2" bbl. N20-15040



IHL Belt Slide

Colt Gov't, Black N20-16468 \$51.95
Sm. GLOCK, Black N20-16469



IHL Speed Strip Wallet

.38/.357 6-rd. N20-18308 \$28.50
.38/.357 8-rd. N20-18987 \$28.50
.44/.45 6-rd. N20-18988 \$28.50
.410 Ga. 6-rd. N20-18990 \$32.50
.500 S&W 6-rd. N20-18989 \$28.50



THE WILDERNESS TACTICAL PRODUCTS



The Wilderness' Original Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original. This belt is a favorite with law enforcement, military personnel, fire-

fighters, paramedics, etc. Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a scaled-down buckle.

Measured Waist

	1.5" Belt	1.75" Belt	
32" Waist	N20-10965	N20-10253	\$39.95
34" Waist	N20-10966	N20-10128	39.95
36" Waist	N20-10967	N20-10129	39.95
38" Waist	N20-10968	N20-10130	39.95
40" Waist	N20-10969	N20-10131	39.95
42" Waist	N20-10970	N20-10132	39.95
44" Waist	N20-10971	N20-10133	44.95
46" Waist	N20-10972	N20-10889	44.95

Close & Ready Holster Caddy



Holster NOT Included

The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

N20-18046 \$29.95

DeSantis Clip-Grip®

This replaces the grips on S&W J-Frame round butt revolvers. A hook on the right grip panel functions as stopping point for the revolver when tucked into your waistband.

N20-19371 \$29.99



BLADE-TECH™

“Revolution” Holster Series

Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.

Colt 1911	N20-40011	\$29.99
GLOCK 17/22	N20-40012	29.99
GLOCK 19/23	N20-40013	29.99
GLOCK 20/21	N20-40069	29.99
GLOCK 34/35	N20-40068	29.99
Smith & Wesson 4" M&P	N20-40067	29.99
Springfield 4" XD 9/40	N20-40071	29.99
Springfield 5" XD 9/40	N20-40070	29.99



BLADE-TECH Klipt IWB Holster

The Klipt Appendix "Inside the Waist-band" holster is an ideal way to conceal and securely carry a small- or medium-frame auto or J-frame revolver. Your firearm locks securely into the holster with the signature Blade-Tech click.

GLOCK 42	N20-43396	\$29.99
GLOCK 43	N20-43398	29.99
Ruger LC9	N20-43394	29.99
S&W J-Frame Revolver	N20-43397	29.99
S&W M&P Shield	N20-43395	29.99
Springfield XDS	N20-43393	29.99

BLADE-TECH 1.5" Inner/Outer Hook & Loop Belt

32"	N20-12242	\$59.99
34"	N20-12243	59.99
36"	N20-12245	59.99
38"	N20-12246	59.99
40"	N20-12247	59.99
42"	N20-12249	59.99
44"	N20-12251	59.99
46"	N20-12253	59.99
48"	N20-12255	59.99



Single Mag \$19.99 ea.
1911 N20-40018
Sm. GLOCK N20-40019
Lg. GLOCK N20-40020
B92/XD/CZ etc. N20-40021

Double Mag \$26.99 ea.
1911 N20-40022
Sm. GLOCK N20-40023
Lg. GLOCK N20-40024
B92/XD/CZ etc. N20-40025

Quad Mag \$39.99 ea.
1911 N20-40026
Sm. GLOCK N20-40027
B92/XD/CZ etc. N20-40028

**AR-15 Single Tek-Loc™
Mag Pouch \$29.99**
N20-40034

**AR-15 Double Tek-Loc™
Mag Pouch \$54.99**
N20-40033



Blade-Tech Holster/Mag Pouch Hardware (left to right)

Large Tek-Loc™ Universal Belt Clip with Hardware	N20-40029	\$8.95
Tek-Loc™ Dropped Offset Holster Attachment	N20-40016	19.99
Dropped Offset Holster Belt Loop Attachment	N20-40017	19.99
Mini Tactical Modular Mount System with Hardware	N20-39920	24.99

SAFARILAND Holsters²⁹



Safariland Custom Fit 567



Safariland Model 6377 ALS™

Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

4" K & L-Frame S&W, Ruger, and Colt Rev.	N20-19262	\$43.95
4" N-Frame S&W Revolvers	N20-19263	43.95

5" N-Frame S&W Revolvers	N20-19264	43.95
Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model	N20-19265	43.95
Beretta, Taurus, Browning HP, Colt 1911	N20-19266	43.95
Colt Officers' Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40	N20-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220	N20-19268	43.95

Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911	N20-40072	\$39.95
GLOCK 17/22	N20-19444	39.95
GLOCK 20/21	N20-19443	39.95
GLOCK 34/35	N20-40073	39.95
SIG 220/226	N20-19446	39.95
SIG 220/226 with Accessory Rail (no light)	N20-19447	39.95
SIG 228	N20-19445	39.95
S&W M&P 9/40	N20-19448	39.95
Springfield 4" XD 9/40	N20-40074	39.95
Springfield 5" XD 9/40	N20-40075	39.95
Springfield XDM 9mm	N20-40076	39.95
Springfield XDM .40	N20-40077	39.95

Comp-Tac Q-Line Holsters

Comp-Tac QB

The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

QB Size 1 fits: GLOCK 9/40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/40/.357 all lengths (not Shield); Walther PPK/M2 all lengths
N20-43380 \$49.95

QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPK, 45
N20-43381 \$49.95

QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP
N20-43382 \$49.95

QB Size 4 fits: 1911s – Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s
N20-43383 \$49.95



Tuff Products Mag Pouches



Tuff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

Black 8-Magazine Single-Stack (1911)	N20-19854	\$39.95
Brown 8-Magazine Single-Stack (1911)	N20-19855	39.95
Black 5-Mag. Double-Stack (9/.40 GLOCK)	N20-19856	39.95
Brown 5-Mag. Double-Stack (9/.40 GLOCK)	N20-19857	39.95
Black 5-Mag. AR-15 (5.56) Pouch	N20-15111	50.00
Brown 5-Mag. AR-15 (5.56) Pouch	N20-15112	50.00
Black 8-Mag. AR-10 (7.62) Pouch	N20-15113	60.00

Tuff Products Stock Saddle



Tuff Products 4014 Butt Stock Saddle features EZ-adjust straps, a loop lined pocket, zippered side compartment and holds six .223/5.56/.308/7.62 rifle cartridges.

Black	N20-43389	\$47.25
Coyote Brown	N20-43390	47.25

SUPER 1050

STANDARD FEATURES:

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- **RISK FREE 30-Day Trial Period!**

\$1749^{95*}

*Prices vary on exotic-caliber machines.

SUPER 1050 Stock Numbers

.223 Remington	N20-21130
.223 Rem./Carbide (*\$1823.95)	N20-21131
.22-250 Remington	N20-21129
.243 Winchester	N20-21126
.270 Winchester	N20-18491
6.8 SPC (*\$1799.95)	N20-21150
<i>(6.8 SPC comes with lg. and sm. primer systems)</i>	

.30 M1 Carbine (*\$1764.95)	N20-21142
.300 WSM (*\$1814.95)	N20-21110
.30-30 Winchester	N20-21003
7.62x39 (*\$1799.95)	N20-21144
<i>(7.62x39 comes with lg. and sm. primer systems)</i>	
.303 British	N20-21060
.308 Winchester	N20-21058
.308 Win./Carbide (*\$1831.95)	N20-21068
.30-06 Springfield (*\$1814.95)	N20-21059
.30-06 Sp./Carbide (*\$1964.95)	N20-62178
.45-70 Gov't (*\$1859.95)	N20-21064
.32 S&W Long/H&R Mag.	N20-21134
.380 ACP	N20-21135
9mm Parabellum	N20-21067
.38 Special	N20-21136
.357 Magnum	N20-21137
.357 SIG (*\$1779.95)	N20-21127
.38 Super	N20-21132
.38 Super Comp	N20-21069
.38-40 Winchester	N20-21158
.40 S&W	N20-21070
10mm	N20-21138
.41 Magnum	N20-21139
.44 Special	N20-21140
.44 Magnum	N20-21141
.44-40 Winchester	N20-21159
.45 ACP	N20-21061
.45 Colt	N20-21133
.45 GAP	N20-21002
.500 S&W (*\$1814.95)	N20-20428

Super 1050 DVD
Instruction Manual
 N20-19485 \$19.95

Total price as pictured here with optional accessories: **\$1902.80**

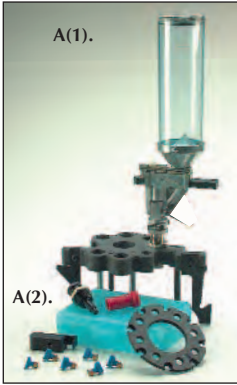
Powdercheck System	N20-21044	\$68.95
Low Powder Sensor	N20-16306	\$41.95
Aluminum Bullet Tray	N20-22215	\$41.95

1050 Accessories

A(1). QUICK-CHANGE TOOLHEAD CONVERSION

Includes:

- Toolhead
 - Powder Measure
- N20-21393, \$271.95



A(2). CALIBER CONVERSION

Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

- .32 S&W Long/H&R Mag.
- .32 ACP
- .380 Auto
- 9mm
- .38 Super
- .38 Super Comp
- .38/.357 Magnum
- .357 SIG
- .40 S&W
- 10mm
- .41 Magnum
- .44 Magnum
- .44-40 Winchester
- .45 ACP
- .45 Colt
- .45 GAP
- .475 Linebaugh/.480 Ruger
- .500 S&W Magnum
- .223 Remington
- .22-250
- .243 Winchester
- .270 Winchester
- .30 Carbine
- 7.62x39
- .300 WSM
- .303 British
- .308 Winchester
- .30-06 Springfield
- .30-30 Winchester
- .45-70 Government

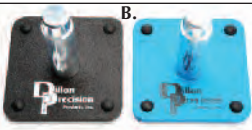
- N20-20634 \$124.95
- N20-20633 124.95
- N20-20483 124.95
- N20-20482 124.95
- N20-20484 124.95
- N20-21057 124.95
- N20-20477 124.95
- N20-20068 124.95
- N20-20545 124.95
- N20-20788 124.95
- N20-20478 124.95
- N20-20479 124.95
- N20-21161 124.95
- N20-20480 124.95
- N20-20481 124.95
- N20-21010 124.95
- N20-20833 161.95
- N20-20834 161.95
- N20-20485 124.95
- N20-21055 142.95
- N20-21054 142.95
- N20-21053 142.95
- N20-20626 142.95
- N20-20631 161.95
- N20-20466 161.95
- N20-21051 124.95
- N20-21049 142.95
- N20-21050 204.95
- N20-21052 142.95
- N20-21056 175.95

A(3). 1050 PRIMER SYSTEM

- Large primer system conversion N20-20476 \$107.95
- Small primer system conversion N20-20419 107.95

A(4). EXTRA CASEFEED PLATE

- Large pistol N20-21072 \$38.95
- Large rifle N20-21075 38.95
- Small rifle N20-21074 38.95
- Small pistol N20-21073 38.95
- 1050 POWDER MEASURE N20-20421 \$82.95
- 1050 TOOLHEAD N20-20420 \$198.95



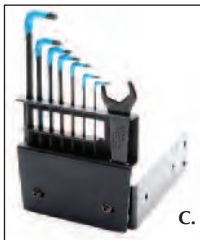
B. 1050 TOOLHEAD STAND

- Black, N20-62201, \$49.95
- Blue N20-62200, \$49.95

C. 1050 TOOLHOLDER

Ensures that the tools you need are handy and organized! Wrenches included.

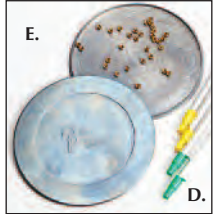
- With bracket N20-62202, \$33.95
- W/O bracket N20-62203, \$29.95
- 1050 Ball End Dipped Wrench Set N20-62161, \$17.95



D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. tube N20-22029 \$7.99
- 1 Sm. tube N20-22028 7.99
- 2 Sm., 2 Lg. N20-20056 23.95
- 4 Lg. tubes N20-20050 23.95
- 4 Sm. tubes N20-20049 23.95



E. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. N20-13606, \$20.95

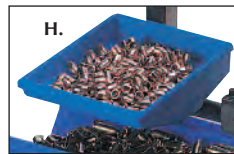
F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

- Cover, N20-13239, \$39.95
- (G.) Master lock, N20-13083, \$3.95



H. RL 1050 BULLET TRAY



Designed for "economy of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated.

N20-22215, \$41.95

I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station Retaining Tab
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Springs (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring
- 2 Pickup Tube Tips, Small (Yellow)
- 2 Magazine Orifices, Large (Red)



- 2 Pickup Tube Tips, Large (Green)
- 2 Magazine Orifices, Small (Blue)
- 2 Retaining Clips
- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large

N20-20779, \$32.95

J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & 1050 Spare Parts Kit N20-97018, \$46.95



K. 1" BENCH WRENCH N20-10842, \$7.95 each. Two or more, \$7.10 each.

L. BUSHING DRIVER

N20-20341, \$12.95 ea.



M. CUBING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws. N20-14355, \$5.49

Range Bag



Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5" long x 7" wide x 10" high, the

End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep.

Range Bag, Black
Pistol Pouch, Black

N20-19366 \$89.95
N20-17027 10.95

'Border Shift' Ammo Bag

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!



I.D. Card Holder
N20-14575 \$2.95



Black Ammo Bag

N20-13755 \$25.95



Dillon's Shooting Mat

Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles.

Dimensions: 66" x 27.75"

N20-18146 \$65.00

FLUGZ



Advanced hearing protection that's easy to custom fit for all-day comfort. Comes with everything you need to fit to your ears. NRR 21

N20-43384 \$19.95

MAX Earplugs



NRR 33 200 Pair
N20-10456 \$40.00

EP3 Sonic Defenders By SureFire

33



Ear Pro EP3 Sonic Defenders[®] by SureFire[®] protect you against loud, harmful noises; yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. **NRR 24**

Small **N20-25340 \$12.95**
Med. (Fit Most) **N20-25341 12.95**
Large **N20-25342 12.95**

A-ZOOM Ammo Premium Metal Snap-Caps

Hard-anodized, solid aluminum snap caps with a secret "Dead Cap" insert that protects your firing pin and outlasts brass by 20 times. Quite simply the best snap caps we've ever seen.



.32 Auto	5 pack
.380 Auto	5 pack
9mm Luger	5 pack
.357 SIG	5 pack
.40 S&W	5 pack
.45 ACP	5 pack
.38 Special	6 pack
.357 Magnum	6 pack
.44 Magnum	6 pack

N20-10923	\$16.65
N20-10795	16.65
N20-10798	16.65
N20-10794	16.65
N20-10796	16.65
N20-10797	16.65
N20-10801	19.98
N20-10800	19.98
N20-10802	19.98

.44-40 Winchester	6 pack	N20-10803	19.98
.45 Colt	6 pack	N20-10804	19.98
.223 Remington	2 pack	N20-10810	9.99
.22-250	2 pack	N20-10809	9.99
.243 Winchester	2 pack	N20-10811	9.99
.270 Winchester	2 pack	N20-10812	9.99
.30 M1 Carbine	2 pack	N20-10813	9.99
.30-30 Winchester	2 pack	N20-10815	9.99
.303 British	2 pack	N20-10816	9.99
.308 Winchester	2 pack	N20-10817	9.99
.30-06 Springfield	2 pack	N20-10814	9.99
.45-70 Government	2 pack	N20-10818	9.99
6.5x55 Swedisch	2 pack	N20-10819	9.99
7.62x39 Russian	2 pack	N20-10820	9.99
12 Gauge	2 pack	N20-10805	9.99
20 Gauge	2 pack	N20-10806	9.99
28 Gauge	2 pack	N20-10807	9.99
.410 Bore	2 pack	N20-10808	9.99

Bennie Cooley's Safety Magazines



- Weighted to simulate a fully loaded mag
- 1911 practice mag works for all calibers
- Mags for GLOCKS work in 9mm/.40 cal.
- *If necessary, fitting is easily done with any file*

1911/Clones	N20-16866	\$17.50
GLOCK 17, 22	N20-16872	20.00

Arredondo Accessories' Multi-Gun Chamber Flags



Made of super tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15. **N20-15485 \$11.95**

EGW 1911 Magwell



EGW 1911 Magwell, Blue	N20-18601	\$74.99
EGW 1911 Magwell, Stainless	N20-18600	74.99

ERGO 5-Slot Polymer Rail Mounting Platform



Ergo 5-Slot Polymer Rail	N20-18887	\$4.95
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Dillon's Pistol Die Sets

Size Die

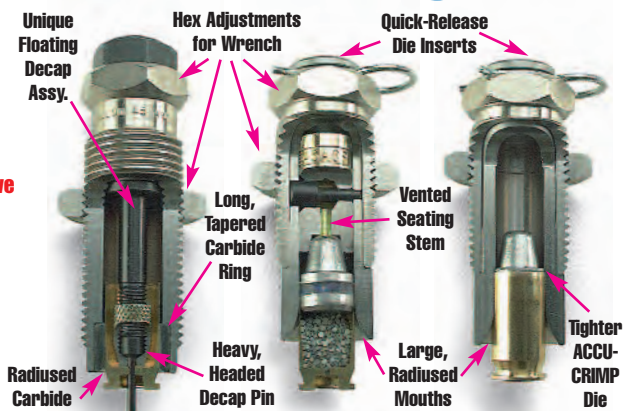
- Floating Decap Assembly Eliminates Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die

- Reversible Seating Stem Makes it Easy to Change Bullet Styles

Crimp Die

- Quick Disassembly, Easy to Clean



Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

Bullet Seating Die

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)

Dillon Pistol Dies (Three-Die Sets)

.32 S&W Long/.32 H&R Magnum	N20-14426	\$65.95
.380 ACP	N20-14401	65.95
9mm Parabellum	N20-14406	65.95
9x25 Dillon	N20-14601	138.95
.357 SIG	N20-22083	138.95

.38 Super	N20-14399	\$65.95
.38 Special/.357 Magnum	N20-14400	65.95
10mm/.40 S&W	N20-14398	65.95
.41 Magnum	N20-14402	65.95
.44 Special/.44 Magnum	N20-14403	65.95
.45 ACP/.45 GAP	N20-14404	65.95
.45 Colt	N20-14405	65.95

Dillon Carbide Size/Deprime Dies

.32 S&W Long/.32 H&R Magnum	N20-14119	\$33.45
.380 ACP	N20-14410	27.45
9mm Parabellum	N20-14415	27.45
9x25 Dillon	N20-14602	104.95
.357 SIG	N20-16513	104.95
.38 Super	N20-14408	27.45
.38 Special/.357 Magnum	N20-14409	27.45
10mm/.40 S&W	N20-14407	27.45
.41 Magnum	N20-14411	27.45
.44 Special/.44 Magnum	N20-14412	27.45
.45 ACP/.45 GAP	N20-14413	27.45
.45 Colt	N20-14414	27.45

Dillon Seating Dies

.32 S&W Long/.32 H&R Magnum	N20-14106	\$25.45
.380 ACP	N20-14419	25.45
9mm Parabellum	N20-14424	25.45
9x25 Dillon	N20-14603	28.45
.357 SIG	N20-16515	28.45
.38 Super	N20-14417	25.45
.38 Special/.357 Magnum	N20-14418	25.45
10mm/.40 S&W	N20-14416	25.45
.41 Magnum	N20-14420	25.45
.44 Special/.44 Magnum	N20-14421	25.45
.45 ACP/.45 GAP	N20-14422	25.45
.45 Colt	N20-14423	25.45

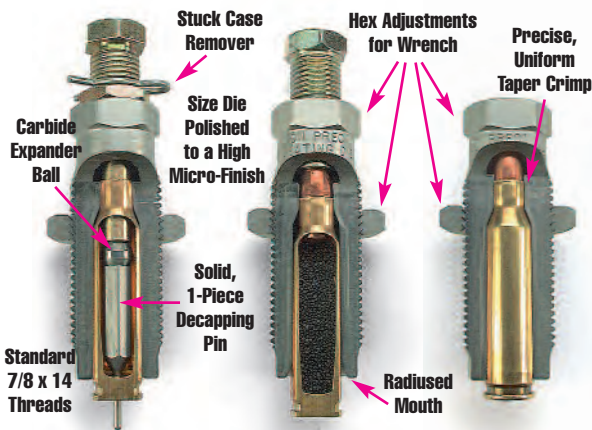
Dillon Crimp Dies

.32 S&W Long/.32 H&R Magnum	N20-14107	\$24.45
.380 ACP	N20-14438	24.45
9mm Parabellum	N20-14443	24.45
9x25 Dillon	N20-14604	27.45
.357 SIG	N20-16514	27.45
.38 Super	N20-14436	24.45
.38 Special/.357 Magnum	N20-14437	24.45
10mm/.40 S&W	N20-14435	24.45
.41 Magnum	N20-14439	24.45
.44 Special/.44 Magnum	N20-14440	24.45
.45 ACP/.45 GAP	N20-14441	24.45
.45 Colt	N20-14442	24.45

Spare Decapping Pins

Package of 10	N20-21528	\$5.75
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Dillon's Rifle Die Sets 35



Dillon Three-Die Rifle Die Sets include a sizing/depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process.

Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

Seat Die

- Designed to hold bullet straight throughout the seating process

Taper Crimp Die

- Centers case neck and body for a more uniform crimp

Dillon Rifle Dies (Three-Die Sets)

.223 Remington	N20-10839	\$67.95
.308 Winchester	N20-15574	67.95
.30-06 Springfield	N20-10840	67.95

Dillon Carbide Rifle Dies (Three-Die Sets)

.223 Remington	N20-10096	\$163.95
.30 M1 Carbine	N20-62128	104.95
.300 AAC Blackout	N20-62114	172.95
.308 Winchester	N20-10793	169.95
.30-06 Springfield	N20-62151	275.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. **PLEASE NOTE: Carbide rifle dies still require case lubrication!**

Dillon Size Dies

.223 Remington	N20-12778	\$41.95
.223 Remington (Carbide)	N20-10223	136.95
.30 M1 Carbine (Carbide)	N20-97039	72.95
.300 AAC Blackout (Carbide)	N20-62118	149.95
.308 Winchester	N20-10242	41.95
.308 Winchester (Carbide)	N20-10234	149.95
.30-06 Springfield	N20-12238	41.95
.30-06 Springfield (Carbide)	N20-62150	224.95
Universal Decapping Die	N20-22127	\$26.95

Dillon Seat Dies

.223 Remington	N20-21672	\$29.95
.308 Winchester	N20-21674	29.95
.30-06 Springfield	N20-21673	29.95

Dillon Taper Crimp Dies

.223 Remington	N20-21676	\$27.55
.308 Winchester	N20-21678	27.55
.30-06 Springfield	N20-21677	28.55

Spare Decapping Pins

.223 Remington	N20-13278	\$3.99
.308 Winchester	N20-13132	3.99
.30-06 Springfield	N20-13069	3.99
For Universal Decapping Die	N20-15816	3.99

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)

Dillon Die Lock Ring	N20-14067	\$1.35
5-Pack Die Lock Rings	N20-10669	4.15

"The Stance" - Be

By Seth R. Nadel

The Blue Press has featured several articles about Jack Weaver and the origins of the "Weaver" stance, clarifying its popularity starting in the late 1950s. Those of us who have been studying the "management of interpersonal confrontations" for a long time, know that this stance, without Weavers' name, predates his use of it – by almost 30 years!

It all starts with a gent known as J. Henry Fitzgerald, a member of the New York State Police, 11-year instructor at the NYSF academy, and at one point the head of testing for Colt. In the latter position he gained much fame as "Fitz of Colt's."

He was an innovator and experimenter, modifying Colt revolvers into what became known as the "Fitz Special." Fans of the TV show "Blue Bloods" may recall a reference in season one where Tom Selleck's character of Police Commissioner Reagan is said to be carrying his father's "Fitz Special." A "Fitz Special" was a Colt revolver, usually a large bore New Service or .38 Police Positive, which had been modified by cutting the barrel to 2 inches, removing the hammer spur, a trigger job, and the most famous and obvious modification, cutting away the front of the trigger guard. This latter mod is NOT RECOMMENDED, as it increases the chances of a negligent discharge in much greater proportion than it eases access to the trigger.

In 1930, Fitzgerald published "Shooting," his book of the then-current state of the art in all things handgun. I am the proud owner of a 1st edition of this book, which has much information still relevant to shooting today! [Editor's Note:

Shooting, by J. Henry FitzGerald has been reprinted by Wolfe Publishing Company and is available in Kindle, hardcover and paperback formats at Amazon.com.]

He includes an entire section on "Police and Bank Shooting," as bank robbery was prevalent, and armed guards were in almost every bank, and getting into lots of shootings. On page 362, he discusses a two-handed position an officer may want

to use after a foot chase, when he is out of breath.

I quote: "Place the hand holding the revolver firmly into the palm of the other hand, the first finger of the other hand to be just under the trigger guard and the thumb over the thumb of the hand holding the revolver...if the revolver is held in the right hand, and both placed in the left, the left foot should be placed ahead of the right and slightly to the left..."

Page 363 features a picture of the author, complete with cowboy hat and cigar, left arm deeply bent, right arm slightly bent, in what looks to me like the classic "Weaver" stance. This could be the very first picture of what was later used by Jack Weaver, and popularized by Jeff Cooper.

Keep in mind that, in the 1920s and 30s, ALL handgun shooting was done with one hand! In fact, when I entered law enforcement in 1970, we Treasury Agents still

qualified with one hand, on round bullseye targets. Fitzgerald has numerous pictures of various well-known, award-winning shooters of the day, all shooting with one hand. They include Col. Norman Schwarzkopf, head of the New Jersey State Police (and father of the Desert Storm General), and police officers from across the country. There were few variations, mostly in two areas:



This photo, from page 363 of *Shooting* by J. Henry FitzGerald, published in 1930, shows the author demonstrating a "Two-Hand Shooting" stance about which he says, "Very accurate shooting may be done in this manner and the officer will find that he can shoot faster and with more accuracy after a run if the arm is held in this manner."

fore Jack Weaver

• Did you put your “off” hand in your pocket, on your hip, or let it hang? And,

• Were you in the dueling stance, edge on to the target, or facing it more fully?

That was IT!

1930 – no TV, limited radio reception, news came in the paper, *American Rifleman* was the only “gun magazine,” the Internet, cell phones, and “I-anything” were not even dreams. The rate of change was slow, and tradition was important – we did things a certain way because it was “always done that way!” *Shooting* was considered on the cutting edge, and Fitzgerald’s comments raised considerable controversy. While he preferred the double-action revolver, he did say officers armed with semiautomatics should carry them with a round in the chamber and the safety applied. This was heresy in police circles.

Did Jack Weaver read, or even own, a copy of *Shooting*? I have no idea. But in the 1950s, it still would have been one of the premier texts for police training – in fact the police training section runs 108 pages. And in those days, only 20/25 years after its publication, there would have been little else for Weaver or his trainers to have read about police work and shooting.

Even more likely, one of his instructors at the Sheriff’s Department almost certainly would have read or known of the text. In police agencies to this day, the current firearms instructor chooses his assistants, one of whom is most likely to be the next lead instructor. Thus techniques tend to become “set in concrete,” and change is rare, and slow.

Keep in mind, the basics of the “Weaver” stance are rooted in almost every martial art – boxing, karate, judo, even fencing has about the same foot position and upper body stance. Even the “bent arms” appear everywhere in personal defense. Only in shooting do some teach standing square on to your opponent.

So, what did Jack Weaver really do? He proved its usefulness – even its superiority – in the employment of a handgun for personal protection. Jeff Cooper popularized it, perhaps even named it. Did Weaver originate it? Perhaps, in a case of parallel development. Maybe he saw it someplace, refined it, practiced with it, and put it on display at the Leatherslap competitions. He may not even have remembered seeing it. He may have been shown it at the police academy. So we need to remember Jack Weaver, and the shooting stance named after him.

D

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Dillon's SL 900

Shotshell Loader

STANDARD FEATURES:

- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial Period!**

All for ONLY...

\$939⁹⁵

\$1169.90 with Casefeeder

12 Gauge N20-97110 20 Gauge N20-97123
28 Gauge N20-97124 Comes with factory adjusted dies

A. SL 900 CONVERSIONS

- 12 Gauge Conversion
N20-20009, \$369.95
- 12 Gauge Casefeed Plate
(not pictured)
N20-17811, \$42.95
- 20 Gauge Conversion
N20-22138, \$369.95
- 28 Gauge Conversion
N20-22139, \$369.95
- 20/28 Gauge Casefeed Plate
(not pictured)
N20-97045, \$42.95
- SL 900 Powder System
N20-17817, \$77.95



B. SL 900 MACHINE COVER

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked.
N20-13239, \$39.95



C. (C.) Master lock
N20-13083, \$3.95



Total price as pictured here with optional accessories: **\$1257.80**

12 Gauge Casefeeder (pictured)	N20-97037	\$229.95
20/28 Gauge Casefeeder	N20-97036	\$229.95
12 Ga. Euro. 220v Casefeeder	N20-97118	\$239.95
20/28 Ga. Euro. 220v Casefeeder	N20-97125	\$239.95
Aluminum Roller Handle	N20-17950	\$45.95
Low Powder Sensor	N20-16306	\$41.95



E. SPARE PARTS KIT

- 1 20 Gauge Yellow Wad Guide
- 1 28 Gauge Green Wad Guide
- 1 20 Gauge Locator Pin
- 1 Index Pawl
- 1 Ring Indexer
- 1 Index Spring Revision A
- 1 Hair Pin Cotter
- 2 Bellcrank Cubes
- 1 Case Insert Slide Spring

D. PACKAGE DEAL

Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Eliminator Scale, Machine Cover, and Low Powder Sensor.

N20-22290, \$199.95

- 1 Pawl Spring
- 1 Ejector Wire
- 1 Plastic Wad Guide
- 1 Swing Arm Torsion Spring
- 1 Primer Transfer Arm
- 1 12 Gauge Locator Pin
- 1 Gum Rubber Insert Revision B
- 1 Shot Fitting E-Clip
- 1 Failsafe Bushing Revision B

N20-11154, \$26.95

INVICTUS PRACTICAL AARM/S

Quad-Load & Load-Two Shotgun Caddy
Systems For 12 Ga. Shotshells



DeTurkVest/Chest Rig – 32 Rds

N20-36674 \$199.50



8ighty-8ight – 16 Rds
N20-36672 \$119.50



12Q – 12 Rds
N20-36669 \$99.50



10D – 10 Rds
N20-36673 \$99.50



2-Point 8ight w/ Tek-Loc™ – 8 Rds
N20-36671 \$75.00



8Q – 8 Rds
N20-36670 \$74.50

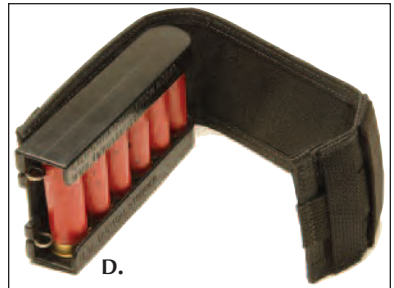
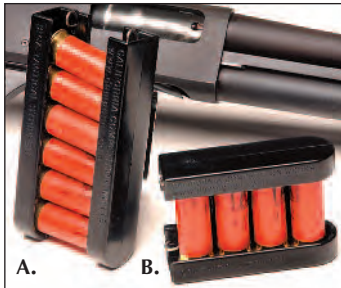


2-Point Quad w/ Tek-Loc™ – 4 Rds
N20-36668 \$55.00



California Competition Works' Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADETECH Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

Tandem Tactical Stripper N20-00303 \$55.00



California Competition Works' Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device

(C. & D.) that will accommodate up to a 2-1/4" duty belt.

A. Six-Shell Tactical Stripper N20-18606 \$23.95

B. Four-Shell Tactical Stripper N20-18605 22.95

C. Three-Shell Aluminum Stripper* N20-19475 34.95

D. Six-Shell Covered Tactical Stripper N20-19225 33.95

*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.

Otis

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.45 Colt RNFP 180 gr.	N20-15295	51.00	94.00	.45 RN 200 gr.	N20-15339	60.00	112.00
.45 Colt RNFP 200 gr.	N20-15272	53.00	98.00	.45 RNFP 200 gr.	N20-15857	60.00	112.00
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.45/70 Govt. RNFP 405 gr.	N20-15321	\$64.00	\$120.00	.45 RN No Lube Groove 230 gr.	N20-19678	66.00	124.00
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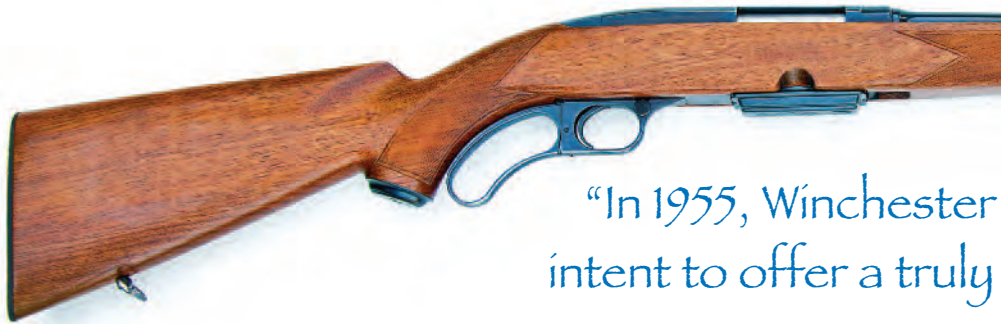
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CLASSIC FIREARMS: The W



“In 1955, Winchester
intent to offer a truly

By John Marshall

In 1895, the Winchester Repeating Arms Company had produced a John Browning lever-action rifle that overcame to some extent the limitations of a traditional under-barrel tubular magazine. That Model 1895 allowed the use of pointed bullets by having a single-stack magazine directly under the receiver. However, it was still not ideal. It utilized a two-piece stock, the action and magazine were bulky, it ejected from the top (preventing scope mounting), and it was heavy. In 1899, the Savage Arms Company produced a sleeker “hammerless” lever action that contained its cartridges in an under-action rotary magazine. This also allowed for pointed bullets. Still, the Model 99 had a two-piece stock and in spite of its side ejection, it was not designed to accommodate a scope until the late 1950s.

Both of these designs required users to remove their trigger fingers from the trigger to outside the arc of the lever when operating the action. Otherwise a severely pinched finger might result when closing the lever.

In 1955, Winchester made good on their intent to offer a truly modern lever action. It would lock up as securely as a bolt action, utilize a first-ever one-piece stock, be able to handle modern high-intensity cartridges, and have a lever that incorporated the trigger. It would also prove to have outstanding accuracy.

The culmination of the company's engineering efforts was the Model 88, and it was heralded in Winchester's first advertisement for it: *“The immensely strong, three lug rotating bolt breeches the cartridge securely. The Model 88 bolt actually has a larger bearing surface at the breech than the locking system of bolt action rifles. The tight breeching plus the careful bedding of the barrel and action in the beautifully contoured one-piece stock combine to permit entirely new standards of power and accuracy for a lever action rifle...its short lever stroke operating smoothly within a 60 degree arc functions with unparalleled speed and ease.”* In effect, it was as it was sometimes called, “a bolt action with a lever.” The new rifle was first offered

for the sum of \$139.95, while extra magazines could be purchased for \$3.90. By comparison, the traditional Model 94 in .30-30 was sold for \$85.95.

The new rifle was a beauty. The nicely finished black walnut stock featured hand-cut checkering, factory 1” sling swivels and a black composition buttplate. The staggered-round detachable magazine could hold four rounds of then-new .308 Winchester cartridges. The lever was nicely curved to match the pistol grip, and the disconnecter-equipped trigger swung down with it. While it was a sleek “hammerless” design, there was in fact an internal hammer, which was made a part of the trigger group. On lowering the lever, the slim hammer also swung down inside the trigger housing. A pushbutton safety was placed in front of the trigger. The rear sight was a folding adjustable leaf on the barrel, and the front sight was a hooded bead type on a ramp integral with the barrel. The receiver was drilled and tapped for scope mounts and aftermarket peep sights. The bolt had a rotating 3-lug head that cammed into engagement with the receiver at the rear of the barrel. A cloverleaf-pattern recoil block was used in the stock until the middle of 1959. An elliptical pattern was then used to help guard against stock cracking there. The lightweight barrel measured 22 inches long and had a twist of 1 in 12”. The overall length of the rifle was 42.5 inches. Initially, factory-specified weight for the rifle without ammo was 7.5 pounds, but the rifle pictured for this article, made in May 1957, weighs in at a scant 6.6 pounds.

The action operated extremely smoothly. The trigger pull, while reasonably crisp, was not quite up to the high standards of the Winchester Model 70 bolt actions or Model 94 lever guns. The .308 cartridge propelled a 150-grain bullet at about 2680 feet per second. The rifle was definitely light weight, and with the slim unpadded buttplate, felt recoil could best be described as very stout. It's been noted by many users that for the most reliable feeding and ejection, the action should be operated briskly, and this is, after all, what it was designed to do. There is no doubt that this is a very fast-reload-

Winchester Model 88 Rifle



made good on their modern lever action.”

ing rifle for follow-up shots. It's notable that a variation of this design in semiautomatic mode was introduced a few years later as the Model 100.

In 1956, Winchester offered .243 Winchester and .358 Winchester as alternate chamberings. These were, of course, simply necked-down and necked-up variations on the .308. Following this, in 1963, the .284 Winchester became an option. This was a radical rebated-rim, sharp-shouldered cartridge developed to compete with the .270 Winchester and .280 Remington cartridges that found homes mainly in bolt-actions. It never became really popular. Statistics show that eventually, 110,289 Model 88s were produced in .308, 74,294 in .243, 35,636 in .358, and 35,330 in .284. The .358 was dropped from the line in 1962, but utilizing parts-cleanup manufacture, 473 were made in 1965. These later .358s were all shipped to Canada and are considered very rare. There were a number of rather esoteric engineering modifications made to the Model 88 over the years. However, most of these were implemented by January 1957.

In 1964, in conjunction with other regrettable cost-cutting measures, Winchester decided to abandon hand checkering, and instead adorn the stock with a machine-impressed acorn-and-basket weave motif. This occurred gradually in the mid-151,000 serial range. Candidly, it looked crummy. For this reason alone, pre-1964 rifles command a premium price today. The pistol grip cap was also changed in 1964 from plain to one with a red "W" in the center. It was then replaced in 1970 with a flat cap with a scroll design. A carbine Model 88 was introduced in 1968. This type had a 19" barrel and an unembellished stock with a barrel band. Chamberings were .308, .243, and .284. Carbiners chambered in .284 were produced in only three years (1968-1970). All carbiners were discontinued in 1972, with 28,300 having been produced. 1973 was the last year of the Model 88. The last official serial number was H283,913. However, some more were made in 1975, cleaning up parts and receivers. The final serial number was H284,971. The "H" prefix was adopted sometime in 1968 to



comply with the Gun Control Act of 1968.

The Model 88 was definitely the most modern and advanced lever action offered at the time of its introduction. The Sako Finnwolf and the Browning BLR came along later, but any improvements over the groundbreaking Winchester 88 are debatable. Why was the 88 discontinued? Opinions vary, but many think that the traditional levers such as the Winchester 94 and the many Winchester 92 clones were more desirable for their slim, portable designs with hammers and their historical connections. These were also less expensive guns. Also, the 88 was specifically designed for short-action cartridges, while the public was increasingly becoming more enamored with larger, belted magnum rounds which were chambered mostly in bolt actions. Coincidentally, semiautomatic rifles were becoming the norm and are dominant today.

A few notes on maintaining this classic lever action are in order. First and foremost, disassembly and reassembly of the rifle is a nightmare. It involves quite a number of parts and requires special knowledge together with slave pins to hold everything together while reassembling. If you have any doubt, there are some instructional videos on the internet. These will convince you of what I have just said. Please take my advice and forget about detail stripping the Model 88. I would recommend only removal of the barreled action from the stock, and then utilizing a cleaning brush and light lubrication on the visible interacting parts. Bore cleaning with a rod can only be accomplished from the muzzle, so use extra care or a cleaning rod guide so as not to damage the critical rifling at the muzzle.

The Model 88 was the product of advanced engineering efforts at Winchester, and is today known as one of the best lever-action hunting rifles ever made. Easy to operate, accurate and slick handling, it's become a true classic. If you're a collector, look for one of the pre-1964 guns. They were beautifully made in the finest Winchester tradition.

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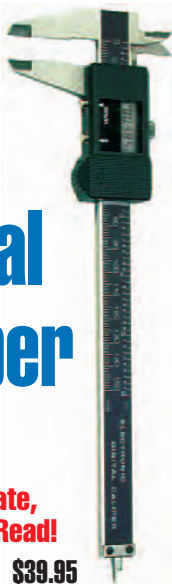


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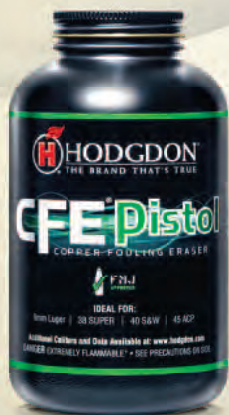
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CARS AND GUNS AND S



By Cameron Benz

In most cases, when you look for training, it tends to be either pistol or carbine, not both. There are exceptions to this rule and Graham Combat is one of them. Their course list is short, but interesting, with offerings like ARANDROP, Kill House, and 3-Day Pistol and Carbine. For this article, we're going to talk about the 3-Day Pistol and Carbine Class.

It started with my search for evasive driving type training. In my search, I'd come across Graham Combat's Offensive Driving Class and decided I needed to attend (it ended up cancelled, but that's a whole different story). While researching, I discovered he also conducted a 3-day pistol and carbine class a couple hours from where I live. After some research, I decided I was going, sent some money, and waited patiently for the class date to come.

For those not familiar Matt Graham, Matt started as a law enforcement officer out here in Washington State, where he received the Life Saving Medal, the Medal of Valor, and the Law Enforcement Medal of Honor. After that, he moved on to the Federal Air Marshal program where he was involved with running low-profile counter-terrorism missions. Currently, he is a civil-

ian defense contractor for the Department of Defense. Not a bad resume if you ask me. For a quite a while, he wasn't well known outside of law enforcement and military circles but that appears to be changing now as word gets out.

Finally, class day arrived. Day one began with a 9 a.m. meeting in the clubhouse of the North

Whidbey Sportsmen's Association. Once everyone had arrived, the safety brief began. With the safety brief out of the way, we moved out to the firing range and out came the handguns. We worked on some basic drills that were intended to assess people's skill levels before moving on to a drill Matt calls Chase the Rabbit. We were all partnered up. One partner would shoot at a three-inch dot on the target and the other would attempt to place his shot directly on top of it as fast as he could.

At this point, I should point out that Matt has a sneaky smooth way of quickly building the skill level of his students and skills. Swiftly, one drill gives way to a more advanced one. Once he was satisfied with everyone's competency we moved on to a more advanced drill called Crazy Eights. The simple description of this is where you roll around in the dirt with a pistol, carbine, or shot-

“Overall, this was a great class for someone who wants to focus on shooting inside 50 yards and wants to spend time on both pistol and carbine.”

TEEL PLATES – OH MY! ⁴⁹

gun, and shoot. A longer description would be you begin standing, transition to kneeling, and ending up in a variety of on-ground positions then moving back to standing, shooting from each position along the way. You're going to get dirty doing this, and according to repeat students, this is done regardless of weather, as a couple of them had stories of doing this same drill in November and laying in mud puddles in 40-degree weather. Following this, we moved on to shooting on the move, which Matt summed up thusly, "Shooting while moving. It's exactly as it sounds, we'll be walking and shooting." Ah, broken down in the way Matt is best at, simply.

After Matt was satisfied with our ability to shoot while moving, he added another component – moving around people with an exercise he calls Conga Line. It is an exercise that must be experienced to be fully appreciated.

Day two kicked off with everyone meeting on the range and after a short meeting to remind everyone of the safety rules. We had a short education on the use of tourniquets and the various versions that are the market, and then we were back at it with the handguns. About halfway through the morning, we moved to the carbines. Initially we started with a quick zero check and, for some people, adjustment. From there, we transitioned shooting at steel silhouettes from various distances (for a zero check) starting at about 10 yards and working out to 50 yards, where yours truly couldn't help but crack off a few rounds out of his GLOCK 19 just to see if he could, and succeeded. This brought a reminder that the sooner we were done checking zeroes, we could get on to other things.

About lunchtime, a tow truck showed up... with a car on it. Everyone's eyes lit up. It turned out to be one of two. As we moved through the afternoon, we shot more drills with the carbines, including Crazy Eights. After that, we grounded the carbines for a bit and worked a few drills with the handguns to get us used to working around other people. We also received an education on temple index and position sul with explanation of the pro and cons or each (hint, there are actually some pros to temple index – but that's another article).

We proceeded to work around each other some more before moving to working around the cars. After some instruction from Matt, we started shooting under the cars from contorted positions behind wheels, then around the cars. Then we moved the cars and Matt brought his personal SUV and explained that if anyone put a hole in his hood, they would be buying a new hood, but they would receive his as a souvenir. This was followed by him also bringing his son's SUV out on the range, which gave us both vehicles to shoot around. I am happy to say no personal vehicles were injured in the production of this class. We trained into the evening, eventually

progressing to working movements for ingress and egress of buildings.

Day three started out with another a daily safety reminder and then straight into training, picking up where we had left off the day before. After some work with the carbines, handguns, and movement, we started working from inside the cars. At this point, it became obvious to us that shooting out of cars through glass is a bit different as there is no predictable path for a bullet departing out through a windshield. The best hope was to try to shoot through the same hole the first shot went through. When we got to the point of using the carbines out of the cars, the solution became to shoot a round and then jam the muzzle through the glass. We spent a bit more time working on building movement as individuals as

well as two-man teams. All of the movement, shooting positions, tourniquet application and the mock building culminated in a final exercise that used all of what we had learned.

Overall, this was a great class for someone who wants to focus on shooting inside 50 yards and wants to spend time on both pistol and carbine. Our pace was fairly rapid and we had minimal downtime. Our class had a mix of civilians and federal and local law enforcement. Many were repeat students and I understand why. Everyone worked together well and a number of new friendships were forged. If you have had some training previously, such as a basic handgun class and a concealed carry class, this could be your answer to advance your training further.

“You’re going to get dirty doing this, and according to repeat students, this is done regardless of weather, as a couple of them had stories of doing this same drill in November and laying in mud puddles in 40-degree weather.”

50 "Big Fifty Reloader"

STANDARD FEATURES:

- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2"-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 300 Rds./Hr.
- Loads High Volume/Match-Grade Ammo
- Milspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

All for ONLY...
\$1049⁹⁵

N20-50000

Total price as pictured here with optional accessories: **\$2583.80**

.50 BMG Carbide Size Die	N20-50075	\$869.95
.50 BMG Case Trimmer	N20-50050	\$384.95
BFR Mounting Post (50.5" High)	N20-50150	\$269.95
BFR Mounting Hardware Kit	N20-50140	\$9.95

Now Available!
.408 Cheytac Conversion
N20-50204 \$149.95
(Dies NOT included)



BFR Accessories

A. 50 BMG CASE TRIMMER ASSEMBLY

Features an industry standard 1-1/2"-12 UNF threaded body, a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die.

N20-50050, \$399.95



B. 50 BMG CARBIDE SIZE DIE

The only .50 BMG size die in the industry that's a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2"-12 UNF thread, and is manufactured to low chamber tolerance specifications.

N20-50075, \$869.95

C. 50 BMG POWDER MEASURE ADAPTER

For use with the RCBS .50 BMG powder measure.

N20-50125, \$76.95



D. 50 BMG PRIMER SEATING DIE

One of these is included with Dillon's Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, MIL-SPEC primer punch.

N20-50200, \$149.95

E. 50 BMG PRIMER POCKET SWAGER

Makes it easy to remove the military crimp.

N20-50001, \$299.95

E. (1) PRIMING CONVERSION

Converts Swager to Priming System.

N20-50003, \$76.95

F. 50 BMG PRIMING SYSTEM

Allows off-the-machine primer seating.

N20-50002, \$299.95

F. (1) SWAGER CONVERSION

Converts Priming System to Swager.

N20-50004, \$76.95



RCBS LOADING ACCESSORIES THAT CAN BE USED WITH DILLON'S BIG FIFTY RELOADER

.50 BMG Manual Powder Measure

N20-21896, \$114.95

.50 BMG Seat/Crimp Die

N20-21895, \$139.95

EXTRA "BFR" TOOLHEADS N20-19831, \$179.95



Dillon's "Plan B" Day Planner Holster holds a handgun and a spare magazine or pepper spray, yet it fits in with business clothing and won't draw undue attention. It looks like a typical day planner, but inside there's a holster that's adaptable for either right- or left-hand draw. It fits most .380, 9mm, .40 and .45 caliber autos, including: Beretta, Colt, GLOCK, HK, Kahr, Kel-Tec, Ruger, Taurus, SIG, and Smith & Wesson. Will also hold small-frame revolvers with two- to four-inch barrels.

"Plan B" Day Planner **N20-10252 \$24.95**



SACK-UPS

"SAFE SACKS" FOR YOUR GUNS

Sack-Ups Protective Gun Sacks

NEW! AR-15 Style Rifles	N20-17378	\$24.99
Handgun, 13.5" Gray	N20-17249	7.99
Handgun, 13.5" Black	N20-17250	7.99
Handgun, 13.5" Natural	N20-17252	7.99
Shotgun, 42" Black	N20-17253	10.99
Rifle/Shotgun, 52" Gray	N20-17247	8.99
Rifle/Shotgun, 52" Black	N20-17248	10.99
Rifle/Shotgun, 52" Natural	N20-17251	8.99
Muzzleloader, 72" Gray	N20-17254	11.99
Shotgun Rcvr., 24" Gray	N20-17257	8.99
Shotgun Bbl., 36" Gray	N20-17256	8.99
Sack-Ups Old West Gun Protection		
Single-Action Revolver	N20-18000	\$8.99
Lever-Action Carbine 42"	N20-18001	10.99
Buffalo Rifle 48"	N20-18003	10.99

YOU Can Wear The "Dillon" Brand



Dillon Precision, Long Sleeve		Dillon Precision, Short Sleeve	
Navy, Large	N20-18507 \$19.95	Navy, L	N20-18511 \$12.50
Navy, XL	N20-18508 19.95	Navy, XL	N20-18512 12.50
Navy, XXXL	N20-18509 20.95	Navy, XXXL	N20-18513 14.50
Gray, XXXL	N20-18510 22.95	Gray, XXXL	N20-18514 14.50
Gray, Large	N20-18523 19.95	Gray, Large	N20-18527 12.50
Gray, XL	N20-18524 19.95	Gray, XL	N20-18528 12.50
Gray, XXL	N20-18525 20.95	Gray, XXL	N20-18529 14.50
Gray, XXXL	N20-18526 22.95	Gray, XXXL	N20-18530 14.50
Black, Large	N20-18515 19.95	Black, Large	N20-18519 12.50
Black, XL	N20-18516 19.95	Black, XL	N20-18520 12.50
Black, XXL	N20-18517 20.95	Black, XXL	N20-18521 14.50
Black, XXXL	N20-18518 22.95	Black, XXXL	N20-18522 14.50

Dillon's 1911 Action Impact Reducers



An easy, affordable way to protect your favorite 1911's frame from being battered by recoil.

Action Impact Reducers (6 ea.) **N20-20516 \$4.95**

Dillon Bushing Wrench



N20-11049 \$2.50



Thinking about burying some guns?

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It's an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

DESI®PAK (2 bags, 1 card)	N20-21435	\$16.95
4-ounce bag	N20-14694	4.95
2-ounce bag	N20-14695	2.95
Humidity Indicator Card, 6 pack	N20-21523	4.95

REDDING

Reloading Dies & Accessories



Micrometer-Adjustable Competition Seating Dies (These are individual dies.)

Competition Pistol Seating Dies

9mm	N20-10671	\$91.95
.38 Super Auto	N20-10672	91.95
.38 Special/.357 Mag.	N20-10673	91.95
.40 S&W/10mm	N20-10674	91.95
.44 Special/.44 Mag.	N20-10675	91.95
.45 ACP	N20-10676	91.95
.45 Colt/.454 Casull	N20-10677	91.95

Competition Rifle Seating Dies

.45-70 Gov't	N20-11197	\$91.95
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Complete Three-die sets - Size, bell, seat

.32 ACP	N20-15521	\$64.95
.32-20 Winchester	N20-11906	64.95
.38-40 Winchester	N20-11838	84.95
.38-55 Win./Ballard	N20-19106	81.95
.44-40 Winchester	N20-11692	47.95
.45-70 Gov't	N20-12700	64.95

Complete Two-Die Sets

.204 Ruger	N20-12547	\$47.95
.22 Hornet	N20-11484	47.95
.220 Swift	N20-12182	47.95
.22-250	N20-15761	47.95
.243 Winchester	N20-15762	47.95
.243 WSSM	N20-11193	47.95
.25-06 Remington	N20-12183	47.95
.25 WSSM	N20-11194	50.95
.260 Remington	N20-09997	47.95

.270 Winchester	N20-10822	47.95
.270 WSM	N20-18337	47.95
6.5 Creedmoor	N20-71005	141.00
6.5 Grendel	N20-19893	93.95
6.5 x 55mm Swedish	N20-11353	47.95
6.8 SPC	N20-12548	64.95
7 x 57mm Mauser	N20-11212	47.95
7mm WSM	N20-18339	64.95
7mm Rem. SA UM	N20-18338	64.95
7mm Rem. Ultra Mag.	N20-18340	64.95
7mm Rem. Mag.	N20-11775	47.95
7mm-08 Remington	N20-12041	47.95
7.5mm Swiss	N20-09995	81.95
7.62 x 39mm Russian	N20-12045	62.95
.30-30 Winchester	N20-29020	47.95
.30-40 Krag	N20-11835	77.95
7.62 x 54mm Russian	N20-09994	62.95
.300 AAC Blackout	N20-12550	84.95
.300 WSM	N20-15763	47.95
.300 Rem. SA UM	N20-18341	62.95
.300 Rem. Ultra Mag.	N20-18342	47.95
.300 Weatherby	N20-11354	47.95
.300 Win. Mag.	N20-12046	47.95
.303 British	N20-11691	64.95
8 x 57mm Mauser	N20-09996	47.95
.338 Win. Mag.	N20-11774	47.95
.338 Lapua Mag.	N20-21354	128.95

Individual Dies: Neck-Size-Only Dies

.223 Remington	N20-10164	\$36.95
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.22-250	N20-11184	36.95
.243 Winchester	N20-10172	36.95
.25-06	N20-11336	36.95
.260 Remington	N20-09993	37.95
.270 Winchester	N20-11806	
36.95		
7mm Rem. Mag.	N20-11392	36.95
.308 Win./7.62 NATO	N20-10165	36.95
.30-06	N20-11763	36.95
.300 Win. Mag.	N20-11108	36.95

Crimp Dies

.32 S&W/H&R Mag.	N20-11747	\$27.95
.45-70 Gov't	N20-11977	35.95

Powder Measure, Reloading Accessories

Match-Grade Model 3 BR Measure	N20-10121	\$179.95
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Large (7.5") Powder Reservoir	N20-10123	\$12.95
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X-Large (10") Powder Reservoir	N20-10124	\$13.95
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Powder Trickler	N20-11986	\$26.95
Stuck Case Removal Kit	N20-12186	\$23.95

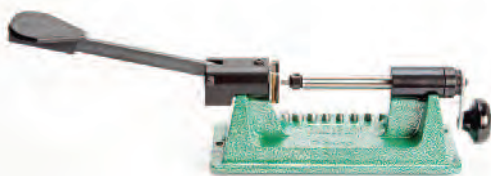
Specialty/Custom Die Sets

.50 AE	N20-14514	\$49.95
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(Incl: RCBS steel size, expander, seat/crimp)		
.500 S&W	N20-11114	\$49.95

(Incl: RCBS steel size, expander, seat/crimp)		
RCBS Carbide .500 S&W Size Die only	N20-19923	\$40.95

RCBS EQUIPMENT



Trim Pro-2™ Case Trimmer Kit

N20-43231 \$139.95
The RCBS Trim Pro-2 manual case trimmer now features a spring-loaded "universal" shell holder that will accommodate case head diameters from .250" to .625". Comes with pilot calibers: .22, .24, .25, .27, .28, .30, .35, .44 and .45.

RCBS Scale Check Weights

Standard Set: 60.5 grains for powder charges. N20-12297 \$34.95

Deluxe Set: 510.5 grains for bullets, cases and powder. N20-12458 \$49.95

Dillon's New Bench Wrench

Fits new 1" die lock rings



A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a "naked" machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they're already mounted. The opposite end of our new wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8" x 14 dies.

1" Dillon Die Lock Ring N20-14067 \$1.35

5-Pack of Die Lock Rings N20-10669 4.15

1" Dillon Bench Wrench N20-10842 7.95

(Buy two or more 1" Bench Wrenches for \$7.10 each)

Wrench/Lock Ring 5-Pack N20-10668 9.95

Grace USA Gun Care Tool Set ⁵³



This custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.

Grace USA Gun Care Tool Set **N20-10680** **\$99.95**

More Great Tools From Grace USA!

The **9-Piece Ball-End Allen Head Screwdriver Set** includes the following sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 3.5 mm. Each is constructed of US 8650 Chromium-Vanadium steel alloy and is proudly Made in USA!

Ball-End Allen Set **N20-15063** **\$49.95**

The **7-Piece Steel Roll Pin Punch Set** includes the following sizes: 1/16", 5/64", 3/32", 1/8", 5/32", 3/16", and 7/32". Each is proudly Made in USA!

Roll Pin Punch Set **N20-15065** **\$39.95**

Bondhus Hex Key Sets



Ball-end set	N20-13286	\$12.95
Gorilla Grip Sm.	N20-16822	5.45
Gorilla Grip Lg.	N20-16823	6.35
Gorilla Grip Set	N20-22142	10.75

Secure Firearms Products Recoil Spring Tester



Secure Firearms Products' **Universal Spring Tester** will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

N20-15305 **\$39.95**

10-8 Performance Armorer Tool



The 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

N20-15434 **\$7.95**

DOC ALLEN'S VERSATOOL



Doc Allen's Versatool fits easily in your pocket and functions as either a screwdriver or a wrench. The Versatool includes 11 tool bits and an extension shaft with the loop handle. The loop slides to three different positions to provide varying degrees of leverage to suit the needs of the job at hand.

N20-15757 **\$12.95**



The **Tru-Weight Trigger Tension Scale** has a range from eight ounces to eight pounds. A unique weight indicator remains at the exact point of trigger release, making it easier to read your trigger pull pressure.

N20-14838 **\$26.95**



Grace USA Gunsmith Hammer and Punch Sets

8 oz. Brass Hammer	N20-14969	\$14.95
16 oz. Brass Hammer	N20-15069	\$18.95
Brass Punches (8-Pc.)	N20-14968	\$31.95
Steel Punches (7-Pc.)	N20-15070	\$31.95
8 oz. Brass Hammer and 8-pc. Brass Punch Set	N20-21655	\$39.95

Barrel-Lite®

N20-10529
\$4.95



NRA Pistol and Rifle Targets



Pistol Targets: 100 per package

NRA Paper D-1 "Tombstone" Target 23"x35"	N20-18388	\$44.00
IDPA Paper Practice Target 22"x34"	N20-15735	39.95
USPSA/IPSC Paper Practice Target 22"x35"	N20-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5"x12"	N20-15832	12.00
Competition 50 Foot SLOW FIRE 10.5"x12"	N20-15831	12.00
Competition 25 Yard SLOW FIRE 10.5"x12"	N20-13096	12.00
Police B-34 (Silhouette) 25 Yard 14"x24"	N20-13163	17.00
Police BH-21 (Silhouette) 25 Yard 22.5"x35"	N20-10094	37.00
Competition 25 Yard RAPID FIRE 21"x24"	N20-12839	24.00
Competition 50 Yard SLOW FIRE 21"x24"	N20-10041	24.00
Police B-27 (Silhouette) 50 Yard 22.5"x35"	N20-10670	37.00

Rifle Targets: 100 per package

Small Bore Rifle 100 Yard 14"x14"	N20-12430	\$11.00
High Power 200 Yd. 21"x24" (600 Yd. reduced)	N20-12650	46.00

Replacement Center 100 per package

Pistol 25 Yard B&P Repair Center 10.5"x10.5"	N20-12676	\$7.00
200 Yard Rifle Repair Center 12.75"x12.75"	N20-15830	20.00

Target Pastes

Black, Self-Adhesive, 500 ea.	N20-16304	\$3.50
Buff, Self-Adhesive, 500 ea.	N20-16309	3.50
Brown, Self-Adhesive, 500 ea.	N20-16310	3.50
White, Self-Adhesive, 500 ea.	N20-16313	3.50
Orange, Self-Adhesive, 500 ea.	N20-16327	3.50

3 Gun Ammo Bags



TUFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shot-gun rounds.

N20-15773 \$19.95

D•WIPE Towels ESCA TECH, INC.

D•WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5"x8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces.



40 Soft Towels N20-19916 \$4.95

D•LEAD Hand Soap ESCA TECH, INC.

Original D•LEAD Hand Soap quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.



8 Oz. Bottle N20-19915 \$2.95



Gunslinger Spring Kits

From Lee Fisher, one of the premier "cowboy gunsmiths." Colt & clones N20-20510 \$26.95
Ruger Blackhawk/Vaquero N20-20511 \$24.95
Rossi/Navy Arms 92 lever guns N20-20513 \$24.95
Stoeger IGA shotgun N20-20514 \$14.95

Comtech's STINGER

THE STINGER: Comtech's own personal defense device. Designed to act as a "force multiplier," it's like having the punching power of a karate master – instantly! There's really nothing like it for easy carry and access. It passes un-noticed by 90 percent of people who see it. Yup, just another "keychain device" to most, and yet it works so well when needed. You deserve a Stinger today!



N20-19495 \$9.95

AR-15 Brass Catcher



Your basic, generic, strap-on-with-Velcro™ AR-15 brass catcher.

N20-15478 \$14.95

ElZetta

Tactical Flashlight Mounts

Every ElZetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the ElZetta® ZFL-M60. (Sizing Adapters are not required when using an ElZetta ZFL-M60 or other 1-inch lights.) The ElZetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular ElZetta ZFH1500.

The NEW ElZetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the ElZetta ZFL-M60. The ElZetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount **N20-12020 \$29.95**
 ZSM Tactical Shotgun Mount **N20-18050 39.95**
 ZRX Tactical Flashlight Mount **N20-15487 35.00**



PROTEKTOR MODEL

The Original Leather Sandbag* Rifle Rests

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won't break if dropped (Owl Ear Front Bag sold separately).

A. Front Bag **N20-10880 \$19.95**
 B. Rifle Rest **N20-10883 59.95**
 C. Std. Front Bag **N20-10881 22.95**
 D. Rear Bag **N20-10882 26.95**

*Sand not included.

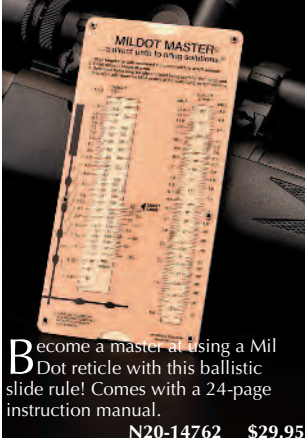


GLOCK® Field Knife

N20-15483
\$29.95



MILDOT MASTER



Become a master at using a Mil Dot reticle with this ballistic slide rule! Comes with a 24-page instruction manual.

N20-14762 \$29.95

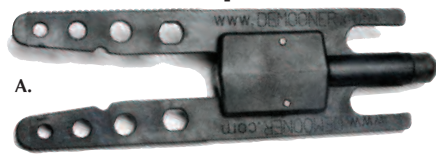
TARGET SPORTS® TACTICAL



This three-piece shooting bag set is an incredible value for the money! The bags are made of durable, water-resistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

N20-15384 \$24.95

56 California Competition Works' Moon Clip Loading/Unloading Tools & Carriers



A.



B.



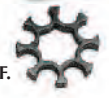
C.



D.



E.



F.



Inset: Replacement mandrels for MoonLoad ("B" above). Colors vary according to diameter.

A. Demooner Tool	N20-18169	\$16.95
B. MoonLoad/Unload 8-Shot .357	N20-19490	39.95
MoonLoad/Unload 6-Shot .45	N20-19489	39.95
<i>(Will work with #16510 8-shot EDM .38/.357 moon clips on Pg. 57)</i>		
.483" Replacement MoonLoad Mandrel	N20-33395	8.00
.493" Replacement MoonLoad Mandrel	N20-33396	8.00
.510" Replacement MoonLoad Mandrel	N20-33397	8.00
.530" Replacement MoonLoad Mandrel	N20-33398	8.00
.538" Replacement MoonLoad Mandrel	N20-33399	8.00

.590" Replacement MoonLoad Mandrel	N20-33400	8.00
.596" Replacement MoonLoad Mandrel	N20-33401	8.00
.620" Replacement MoonLoad Mandrel	N20-33402	8.00
.649" Replacement MoonLoad Mandrel	N20-33403	8.00
C. 6-Shot Moon Clip Holder (2 ea.)	N20-18173	17.90
D. Blued .45 ACP Moon Clips (10 ea.)	N20-18183	9.80
Stainless .45 ACP Moon Clips (10 ea.)	N20-18280	10.50
E. 10mm Moon Clips (10 ea.)	N20-18184	11.20
F. 8-Shot .357 Moon Clips (10 ea.)	N20-19228	19.95

North Mountain Speed Loader Holder

The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similar-sized speed loaders.



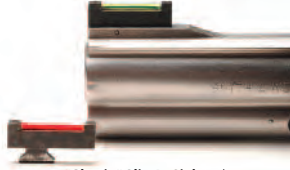
"K-Frame" Model	N20-21900	\$35.00
"L-Frame" Model	N20-21914	\$35.00

TK Custom Moon Clips



Chiappa Rhino 9mm/.40 S&W (10 Pk)	N20-12040	\$65.00
Chiappa Rhino .38/.357 (10 Pk)	N20-12043	65.00
N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk)	N20-12044	39.95
L-Frame 9/.38 ACP/.40 6-Shot (Blue) (10)	N20-12057	39.95
S&W N-Frame .45 ACP 6-Shot (10 Pk)	N20-12058	19.95
S&W N-Frame .45 ACP EDM 6-Shot (10)	N20-12059	74.95
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.250" high, green	N20-18380	.250" high, green	N20-18376
.300" high, red	N20-18381	.300" high, red	N20-18377
.300" high, green	N20-18382	.300" high, green	N20-18378
Pin-In Front Sight - \$44.95			
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.300" high, Gold Bead	N20-18566	.300" high, Gold Bead	N20-18568
"Classic" Slip-In Sight - \$35.00			
.250" high, red	N20-18375	.250" high, red	N20-18375
.250" high, green	N20-18376	.250" high, green	N20-18376
.300" high, red	N20-18377	.300" high, red	N20-18377
.300" high, green	N20-18378	.300" high, green	N20-18378
"Classic" Slip-In Sight - \$44.95			
.250" high, Gold Bead	N20-18567	.250" high, Gold Bead	N20-18567
.300" high, Gold Bead	N20-18568	.300" high, Gold Bead	N20-18568

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.38/.357/.40/10mm (7 rd.)	N20-27083
.38/.357/.40/10mm (8 rd.)	N20-11742
.41Mag./.45 ACP (6 rd.)	N20-11748
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California Competition Works 59

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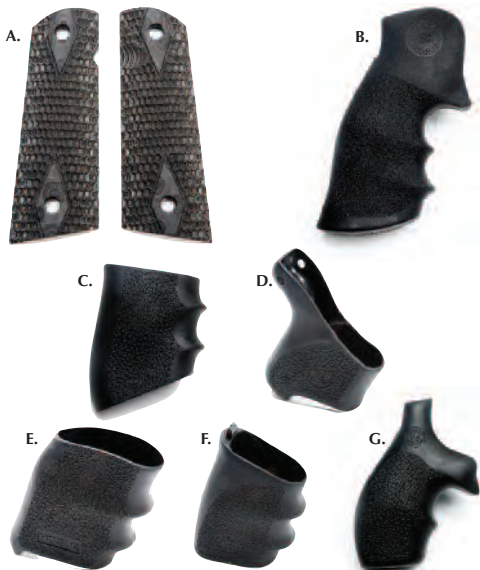
60 HOGUE®

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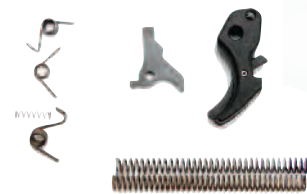
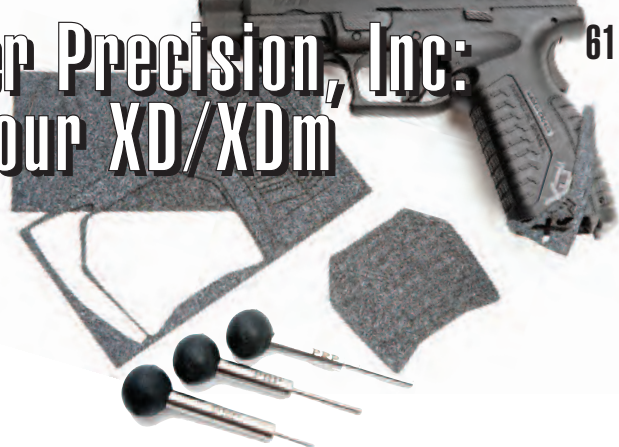
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Cross Dominant, Both Eye



Left: Only a slight rightward turn is required to bring a cross-dominant (right master hand/left master eye) shooter's dominant eye in line with the sights. **Above:** Shooting with both eyes open allows a wider field of view, better depth perception, and faster focal changes.

By Duane Thomas

I am cross dominant, i.e. my dominant hand and my dominant eye are on opposite sides of my body. This is true for a surprisingly large minority of shooters. Since most people are right handed, most cross dominant shooters are right master hand/left master eye. I certainly am. I have to say, a lot of folks make this whole “cross dominant” thing more complicated than it has to be. It's not really a problem, though quite a few people are convinced it's a HUGE problem. In this article we'll make dealing with this “problem” simple and easy. I say that as someone who's been doing it myself for over 30 years.

There is a theory going around that you should aim when shooting a handgun using the eye on the same side of your body as your master hand. Thus, if right handed you should always use your right eye, even if that eye is significantly weaker than your left eye. There are instructors who absolutely insist cross-dominant students use their non-dominant eye to aim, the theory being that the only way to deal with cross dominance is to cant your head over and to the side at an angle to bring your non-dominant eye in line with the sights, and this is an unnatural position that physically unbalances you. Again, people are making this more complicated than it actually is.

Aligning your left eye with the sights when the gun is in your right hand does NOT require cranking your head over at an angle. I find that simply keeping my head upright but turning it slightly to the right is all that's required. (Of course, you'd move your head the opposite direc-

tion, to the left, if you were cross dominant left master hand/right master eye.)

Some right-handed/left-eyed shooters leave their head straight up-and-down and centered but move the gun over to the left about an inch. I don't like that technique because, for me, it negatively affects sight tracking, but it works well for some really good shooters. One of them is national/world champion, Grand Master Dave Sevigny. It's not well known but Dave is cross dominant, right hand/left eye. He finds the “leave the head centered and move the gun one inch to the left” technique works fine for him.

It's also not well known that Rob Leatham is cross dominant, left master hand/right master eye. Okay, he's functionally ambidextrous, but if you ever watch him sign in at a match, he uses his left hand to write. However Rob went a different route: since his non-master (in his case the right) hand is much less “dumb” than the average person, he shoots with his right master eye but also holds the gun in his right hand. Honestly, watching him shoot, if you didn't know he was cross dominant and shooting with his non-master hand you'd never realize it. While there may well be other reasons in addition, I can only assume the fact that the controls on most autopistols are set up for a right-handed shooter played into that decision.

If at all possible, you want to shoot a handgun with both eyes open. The old “close the eye you're not using” approach may have its place in something like bull's-eye where you're slow firing on one target, but it's pretty useless for anything else. Shooting with both eyes open gives you a wider field of view, better depth perception, and an abil-

es Open? Not a Problem!

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ity to make faster focal changes. As you progress in your shooting to wanting to do things like hit multiple targets with speed and accuracy, shooting with one eye closed, with a narrow field of view, no depth perception, and slow focal changes, simply will not allow that level of performance.

A problem some people run into when they first start shooting with both eyes open is they get double vision, they see two sets of sights out there. This tends to happen to people who have really profound eye dominance; therefore it's hard for the brain to choose one set of visual input, from the left eye or the right, to pay attention to.

I shoot a handgun with both eyes open, and always have. I am fortunate in a sense that my right eye is hugely weaker than my left eye. If you look at photos of me face-on while shooting, you'll notice my right eye actually droops slightly. This makes it easy for me to ignore the visual input from my right eye and just focus on the sights using my left.

When I first started shooting, I mean in the very earliest days, because I knew I needed to shoot using my master eye (never for a moment did I buy that it was a good idea to shoot using my weak eye) and I also wanted to shoot with both eyes open, I would perform a mental exercise I called "the power river." I would imagine the visual input coming through my master eye was a river flowing into my brain. I opened myself up; I could FEEL the power river flowing through my left eye into my brain. And I just let the right eye go away. I've never had a problem with double vision when shooting with both eyes open. It's an interesting mental exercise to speed up wiring your brain to shoot aiming with one eye while keeping both eyes open. However, it is worth noting, the fact it worked so swiftly and easily for me might have something to do with – as previously mentioned – my left eye being a lot stronger than my right.

A shooter who did experience double vision when he started out was Grand Master Matt Bur-

kett who actually does have really profound eye dominance, and he had a different way of dealing with the problem. Matt told me, "Yeah, I saw the two sight pictures. But only one of them is coming from your master eye. So you just figure out which sight picture that is, use that one, and ignore the other one. After awhile it's like your brain figures out the other sight picture is not important, it disappears and never comes back."


A trick a lot of shooters use – and I'm one of them – when they have to draw and hit the center of a target is to look right at the spot on the target you want the bullet to go, then as you draw bring your eyes back to the sights. The gun will go, and the sights will appear, right where you were just looking. A problem that people with profound eye dominance can experience when they've been using this technique for awhile with one eye closed, then they begin retraining themselves to shoot with both eyes open is that when they pull their vision back to the sights, the apparent position of the target moves and they'll wind up pointing the gun to the side of where they wanted, or they'll see one set of sights but two targets.



From a side view, it is not even possible to tell that Thomas has his head turned slightly to the right. Thomas finds that having his head turned slightly to the right does not unbalance him when doing things like moving while shooting.

The problem here is that the brain is not yet used to paying attention only to the input from the master eye. For those people, I recommend *slightly* squinting the non-dominant eye, so you're blurring out its visual input. Do this until your brain completes the rewiring process of aiming using visual input from the master eye. Once that occurs, you'll be able to progress to shooting with both eyes fully open.

As I said in the beginning, some people make this whole "cross dominant" thing a lot more complicated than it really needs to be. With knowledge of a few simple techniques, it's quite easy for a cross-dominant person to shoot a handgun, both eyes open, using their master eye.

Duane's website is Self-Defense-Handguns.com 

64 *Get your "stuff" together, then keep it that way!*

Dillon Ammunition Boxes

Description	Stock #	Each	10 ea.	Case(Qty.)
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9mm (100 rd)	N20-13645	1.81	15.40	66.00(50)
.38/.357 (50 rd)	N20-13476	1.79	14.70	63.00(50)
.38/.357 (100 rd)	N20-13766	2.20	18.80	80.50(50)
.44 (50 rd)	N20-13568	1.79	15.30	65.50(50)
.44 (100 rd)	N20-13680	2.92	24.90	106.50(50)
.45 ACP (50 rd)	N20-13715	1.73	14.70	63.00(50)
.45 ACP (100 rd)	N20-13574	2.83	24.20	103.50(50)
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Large Rifle (20 rd)	N20-13647	2.01	17.20	73.50(50)
Large Rifle (50 rd)	N20-13231	3.20	27.30	117.00(50)

NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mouser; "9mm" series cases fit .30 Luger, 9 x 21 and .380; ".44" series cases fit .41 Mag., .44-40 and .45 Colt; and ".45" series cases fit 10 mm and .40 S&W. "Small rifle" cases fit .222, .223 to 7.62 x 39 length; 20 round "medium rifle" cases fit 7.62 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases fit .22-250, .308 to .30-30 length; and "large rifle" cases fit .30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, N20-10446, Package of 100, \$6.95



Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use.

Designed to keep out dirt, dust and rain.

Dillon AkroBins

AkroBins are perfect for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em - you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	N20-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	N20-13839	2.95	15.30	24.84
"RL 1050" Bin	N20-13484	6.95	34.92	61.92
"SL 900" Bin	N20-17125	10.50	56.94	106.92



Dillon Utility Boxes

Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools - the list is endless.

Description	Stock #	Each	5 ea.	10 ea.
Small Utility Box	N20-13636	\$2.65	\$10.95	
Large Utility Box	N20-17195	5.75	23.95	



Berry's Manufacturing Ammo/Storage Boxes

Description	Stock #	Each	10 ea.	50 ea.
.500 S&W (50 rd)	N20-19243	\$2.98	\$22.40	\$97.00
Note: .500 S&W Ammo Boxes also fit .223/.243/.308 WSSM Cartridges				
.454 Casull (50 rd)	N20-19244	2.98	22.40	97.00
.45/70 (50 rd)	N20-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	N20-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	N20-19246	3.50	25.50	110.50
20 Ga. (25 rd)	N20-19248	2.24	16.80	72.50
12 Ga. (25 rd)	N20-19249	2.24	16.80	72.50
Storage Boxes				
4-3/8" x 2" x 1-5/8"	N20-19250	\$1.12	\$8.40	\$36.50
4-1/2" x 4-1/2" x 1-5/8"	N20-19251	2.32	17.40	75.50
5-1/2" x 2-5/8" x 2-1/2"	N20-19252	2.22	16.70	72.00

Swab-its® - A Swab for Every Job!



No s#!+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (*thinking fast*), "I'm trying out these Bore-tips before I write the **Blue Press** copy for them. They work GREAT!"

The **Bore-tips Swabs** REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning

- rods, and are tough and reusable.
- .22/5.56mm (6 ea.) **N20-15310 \$4.98**
 - .243/6mm (6 ea.) **N20-15311 4.98**
 - .307/.62mm (6 ea.) **N20-15312 4.98**
 - .357/9mm (6 ea.) **N20-15313 4.98**
 - .40/10mm (5 ea.) **N20-15314 4.98**
 - .45 Caliber (5 ea.) **N20-15315 4.98**
 - .50 Cal./28 Ga. (3) **N20-43312 9.99**
 - 20 Gauge (3 ea.) **N20-15326 8.98**
 - 12 Gauge (3 ea.) **N20-15325 8.98**
 - Multi Pack:** (6) .22/5.56, (6) .30/7.62, (6) .357/9mm, (5) .40/10mm, (5) .45
 - N20-43311 26.99**



Gun-tips® 3" Precision Tip foam swabs are reusable. 24-count value pack. **N20-15345 \$9.99**

Gun-tips®



Gun-tips® Extended Reach Firearm Cleaning swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

N20-12583 \$9.99

Bore-Whips™



Bore-Whips™ .17 and .22 caliber (pictured) by Swab-its® are ideal for air rifles, rimfires or any other .17 or .22 caliber firearm that's difficult to clean from the breach. The foam tips are reusable and the handle functions as an empty chamber indicator.

.17 Cal. **N20-12689 \$9.99**
 .22 Cal. **N20-12690 9.99**

Gun-tips®



Gun-tips® foam swabs are reusable and replace cotton swabs. 9-pack **N20-15316 \$4.99**

Ram Rodz Barrel and Breech Cleaners



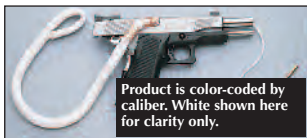
The RamRodz® Range Kit comes with 400 Breech Cleaners, 100 .22-Caliber swabs, 60 .38-Caliber swabs, 50 .40-Caliber swabs, 40 .45-Caliber swabs and 30 .50-Caliber swabs.

N20-43293 \$34.95

Ram Rodz Barrel & Breech Cleaners

- .22 Caliber/5.56mm, 300 count **N20-43289 \$12.95**
- .38 Caliber/9mm, 200 count **N20-43290 12.95**
- .40 Caliber/10mm, 100 count **N20-43291 12.95**
- .45 Caliber, 75 count **N20-43292 12.95**

KEEP YOUR GUNS! (Clean)



Product is color-coded by caliber. White shown here for clarity only.

Bore Snake, the "World's Fastest Gun Bore Cleaner™" from Michaels of Oregon is a better way to clean handguns, rifles and shotguns. Originally sold as a field tool, this product is popular with gunsmiths and benchrest shooters as well. *Try one and you'll be hooked!*

.22 cal. Pistol	N20-10426	\$22.95
.357/.38/9mm	N20-10427	22.95
.40 cal. Pistol	N20-10428	22.95
.44/.45 cal. Pistol	N20-10429	22.95
.22 cal. Rifle	N20-10420	22.95
.243 cal. Rifle	N20-10421	22.95
.270/7mm Rifle	N20-10422	22.95
.30 cal. Rifle	N20-10423	22.95
.357/.375 cal. Rifle	N20-10424	22.95
.410/.458	N20-10425	22.95
.50/.54/28 Ga.	N20-10432	22.95
20 Ga. Shotgun	N20-10431	23.95
12 Ga. Shotgun	N20-10430	23.95
37/40mm Launcher	N20-15465	46.95

MIL-COMM Extreme Performance Lubricants



TW-25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe	N20-15732	\$10.99
1.5 Ounces	N20-15731	\$4.99

J. Dewey Mfg. Co. Cleaning Patches

<i>Packages of 1000</i>		
.17 cal. (3/4" Sq.)	N20-11807	\$12.95
.22-.24 (1-3/8" Sq.)	N20-11808	14.95
<i>Packages of 500</i>		
.24-.27 (1-3/4" Sq.)	N20-11809	\$11.95
.30-.35 (2" Sq.)	N20-11810	13.95
<i>Packages of 250</i>		
.38-.45 (2-3/4" Sq.)	N20-11811	\$11.95
12-16 ga. (3" Sq.)	N20-11812	13.95

E-Z Brite Wonder Cloth



On gun dealers shelves since 1976, this product is still a must for keeping stainless steel and nickel-finished revolvers looking like new. Demand the original lead and carbon wipe!

E-Z Brite Cloth	N20-18613	\$6.99
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The Larry™ Pocket Work Light



The Larry™ 8 LED Pocket Work Light is the essential handyman light. 8 powerful LEDs provide 60 lumens of bright white light. The rotating magnetic clip gives you convenient hands-free lighting. The reinforced plastic body design is shock-proof and water-resistant, making the Larry™ basically indestructible.

N20-15432	\$9.99
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M-PRO™ Gun Cleaner is odorless, non-toxic and biodegradable. "Safely cleans rifles, handguns, shotguns..., black powder, corrosive priming deposits and much more."

4 oz.	N20-10139	\$11.95
8 oz.	N20-10138	18.95
32 oz.	N20-11298	40.95

M-PRO™ Copper Remover works up to four times faster than ammonia-based cleaners and is odor free.

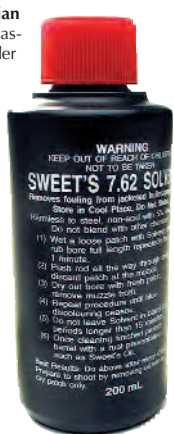
4 oz.	N20-19370	\$11.95
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Sweet's Australian 7.62 Solvent

easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

N20-13128	\$12.95
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Brian Enos' Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it.

Slide-Glide Standard is used in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+).

Slide-Glide Standard	N20-15571	\$7.95
Slide-Glide Lite	N20-15572	7.95



Micron UltraBlue protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

FrogLube is a bio-based cleaner, lubricant and preservative (CLP) product. FrogLube Solvents are designed to quickly attack surface fouling, baked-on or filmed residues and other metallic fouling such as lead and copper, while protecting firearms coatings, paints, wood and other materials from the corrosive effects of petroleum-based, flammable and toxic weapons care products.

4 Oz. Paste	N20-15443	\$10.99
4 Oz. Liquid	N20-15444	\$17.59



J. Dewey Manufacturing Co.⁶⁷



DEWEY Nylon Coated Cleaning Rods

All Caliber Pistol 6"	N20-15461	\$19.95
(22-.26 Jag Adapter for All Caliber 6" rod)	N20-19894	3.25
(27 & up Adapter for All Caliber 6" rod)	N20-19895	3.25
.22-.26 Caliber Pistol 12"	N20-12985	23.95
.17 Caliber Rifle 26"	N20-11472	22.95
.17 Caliber Rifle 36"	N20-11473	25.95
.22-.26 Caliber Rifle 36"	N20-13084	26.95
.22-.26 Caliber Rifle 44"	N20-15462	25.95
(22-.26 Jag Adapter for Rifle rod)	N20-14542	2.25
.27 Caliber and up Pistol 12"	N20-13021	23.95
.27 Caliber and up Rifle 36"	N20-12991	24.95
.27 Caliber and up Rifle 44"	N20-15463	25.95
.35 Caliber and up Rifle 36"	N20-17096	29.95
.35 Caliber and up Rifle 44"	N20-17097	29.95
(27 & up Adapter for Rifle rod)	N20-14541	2.25
Shotgun Rod (Uncoated Brass)	N20-10473	24.95
2-pc Shotgun Rod	N20-15464	29.95

Brass Jags (Note: These jags ONLY fit Dewey Cleaning Rods!)

.22 Caliber Brass Jag	N20-10026	\$2.75
.24 Caliber Brass Jag	N20-10027	2.75
.27 Caliber Brass Jag	N20-10025	2.75
.30 Caliber (and up) Brass Jag	N20-10867	2.75
.38 - .41 Cal. Brass Jag	N20-10028	2.75
.44 - .45 Cal. Brass Jag	N20-10243	2.75

Brass Patch Loop

Accepts most pistol and rifle patches	N20-10737	\$2.25
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.17 Caliber Bore Brushes

.17 Caliber Rifle/Nylon (ea.)	N20-11475	\$1.95
.17 Caliber Rifle/Bronze (ea.)	N20-11474	1.95

Nylon Bore Brushes

.22 Caliber Rifle (ea.)	N20-16144	\$1.30
.243 Caliber Rifle (ea.)	N20-16145	1.30
.270 Caliber Rifle (ea.)	N20-16146	1.30
.30 Caliber Rifle (ea.)	N20-16147	1.30
.22 Caliber Pistol (ea.)	N20-16302	1.30
.38 Caliber Pistol (ea.)	N20-16148	1.30
.40 Caliber Pistol (ea.)	N20-16149	1.30
.45 Caliber Pistol (ea.)	N20-16150	1.30

Bronze Bore Brushes

.22 Caliber Rifle	N20-16278	\$5.50
.25 Caliber Rifle	N20-16293	\$5.50
	N20-22089	
	N20-22094	

.243 Caliber Rifle	N20-16280	N20-22091
.270 Caliber Rifle	N20-16274	N20-22085
.30 Caliber-.762mm Rifle	N20-16273	N20-22084
.35 Caliber Rifle	N20-16281	N20-22092
.44-.45 Caliber Rifle	N20-16279	N20-22090
.22 Caliber Pistol	N20-16282	N20-22093
.38 Caliber-.9mm Pistol	N20-16275	N20-22086
.40-.41 Caliber -10mm Pistol	N20-16276	N20-22087
.44-.45 Caliber Pistol	N20-16277	N20-22088

Cotton Mops

.22-.27 Caliber (ea.)	N20-17089	\$1.60
.30-.38 Caliber (ea.)	N20-17090	1.60
.400-.450 Caliber (ea.)	N20-17091	1.60
.16, .12 & 10 Ga. Shotgun (ea.)	N20-17094	1.60

M-16/AR-15 Breech Rod Guide/Chamber Brush

Breech Rod Guide	N20-10149	\$20.00
AR-15 Chamber Cleaning Brush	N20-11299	2.95

Lug Deluxe M-16/AR-15 Lug Recess Cleaning Kit

Lug Recess Cleaning Kit	N20-18533	\$27.95
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Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pak Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, Double-Ended Nylon Cleaning Brush.

Bolt Action Rifle Cleaning Rod Guides

All models fit .695-.700 bolt diameter rifles.		
.17-.222, .225, .22/250, .220 Swift	N20-14196	\$18.95
.243 Caliber - 7mm	N20-14197	18.95
.30 Caliber	N20-14198	18.95
.338 Caliber	N20-14199	18.95

Muzzle Guards

AR-15/M-16	N20-16875	\$10.95
M1-A/M-14	N20-16876	10.95
M1 Garand	N20-16878	10.95
Ruger 10-22 Standard Bbl.	N20-16877	10.95
Ruger 10-22 Bull Barrel	N20-16879	10.95
Ruger Mini-14	N20-16880	10.95
Brass Muzzle Guard, .30 Cal.	N20-17245	10.95

Nylon Gun Parts Cleaning Brush

Parts cleaning brush	N20-16389	\$2.25
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Dewey's AR-Link Cleaning

Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. To use, 1) Depress the rear take-down pin and pull out. 2) Pivot the upper and lower receivers apart. 3) Insert the pin on the AR-Link into the upper receiver take-down pin tab. 4) Close receivers with the AR-Link inserted into the lower receiver. 5) Push the take-down pin through the channel in the AR-Link to lock the upper and lower receivers into place. 6) Clean your rifle. 7) To remove AR-Link, reverse the above steps.



N20-18599	\$14.95
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On-Target Productions, Ltd. Videos



On-Target Productions, Ltd. videos are designed to educate enthusiasts about the selection, proper use, cleaning, disassembly/reassembly, and accessorizing of firearms. On-Target Productions' videos are 100 percent digital quality, focused on the details and are entertaining and educational. Every video features clear, close-up photography to enhance the instructional narrative from start to finish.

"AK-47"	40090	\$19.95	"Ruger Mk. 2"	40091	19.95
"AR-15"	40087	19.95	"Ruger Mk. 3"	40097	19.95
"AR-15 Maint. & Mods"	40099	24.99	"Ruger 10/22"	40088	19.95
"Scratch Building an AR-15"	40101	19.95	"Ruger Mini-14"	40096	19.95
"1911"	40086	19.95	"SKS"	40093	19.95
"GLOCK"	40083	19.95	"S&W M&P"	40084	19.95
"M1 Carbine"	40095	19.95	"S&W Revolvers"	40100	19.95
"M1 Garand"	40094	19.95	"Sig Sauer P226"	40098	19.95
"Mossberg 500"	40092	19.95	"Springfield Armory XD"	40085	19.95
"Remington 870"	40089	19.95			

All videos are DVD format.

Wilson Combat



A.

B.

C.

D.

E.

F.

G.

H.

I.

Wilson Combat's **NEW Elite Tactical Magazine HD +P** – "The ETM Heavy Duty +P rated .45 ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube."

- A. (8 rd) .45ACP **N20-18602 \$44.95**
Elite Tactical Magazine – "The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine."
 B. ETM (8 rd) .45ACP **N20-12027 \$34.95**
 C. ETM (10 rd) 9mm **N20-19463 \$34.95**
 Wilson Combat Magazines – "No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage."

- D. Match Magazine (7 rd) .45ACP **N20-10505 \$32.95**
 E. WIL-ROG Mag (8 rd) .45ACP **N20-11714 32.95**
 F. Officers Match Mag. (7 rd) .45ACP **N20-10506 32.95**
SHOK-BUFF® Recoil System – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.
 G. SHOK-BUFF System **N20-18150 \$37.05**
Wilson SHOK-BUFF® – A 1/10" thick poly fiber buffer between the frame and slide contact areas.
 H. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov't Model **N20-18148 \$5.95**
 I. SHOK-BUFF Buffer only (6 ea.) **N20-18147 \$6.95**



WOLFF GUNSPRINGS

Wolff RECOIL SPRINGS

BROWNING HI-POWER

18.5 Pound **N20-11373 \$7.25**

COLT GOVERNMENT MODEL

9 Pound **N20-11719 \$7.25**

10 Pound **N20-12193 7.25**

12 Pound **N20-12007 7.25**

13 Pound **N20-12443 7.25**

14 Pound **N20-12338 7.25**

16 Pound (Standard) **N20-11860 7.25**

17 Pound **N20-12192 7.25**

18.5 Pound **N20-12465 7.25**

20 Pound **N20-12056 7.25**

23 Pound **N20-11377 7.25**

COLT OFFICERS MODEL

24 Pound **N20-12110 \$7.25**

CZ 75B

9 Pound

10 Pound

11 Pound

12 Pound

13 Pound

14 Pound (Standard)

SMITH & WESSON M&P

12 Pound

14 Pound

15 Pound

16 Pound (Standard)

SPRINGFIELD 5" 9/40 XD

12 Pound

13 Pound

14 Pound

15 Pound

N20-19348 \$7.98

N20-19349 7.98

N20-19350 7.98

N20-19351 7.98

N20-19352 7.98

N20-19353 7.98

N20-19356 \$7.98

N20-19357 7.98

N20-19358 7.98

N20-19359 7.98

N20-19339 \$7.98

N20-19340 7.98

N20-19341 7.98

N20-19342 7.98

16 Pound

17 Pound (Standard)

SPRINGFIELD 5" 45 XD

14 Pound

16 Pound

18 Pound

SPRINGFIELD 4.5" 9/40 XDM

14 Pound

16 Pound

18 Pound (Standard)

WOLFF GUIDE RODS

Smith & Wesson M&P **N20-19354 \$24.95**

Springfield XDM 4.5 **N20-19355 24.95**

Wolff HAMMER SPRINGS

1911

N20-11511 \$9.00

Wolff MAG CATCH SPRINGS

1911

N20-11791 \$9.95

SPRINGFIELD Magazines

Springfield Factory XD & XDM Magazines

16-Rd. XD 9mm **N20-11586 \$31.95**

12-Rd. XD .40 **N20-11587 31.95**

13-Rd. XD Comp. 9mm **N20-11765 29.95**

10-Rd. XD Comp. .45 **N20-11764 29.95**

13-Rd. XD/XDM .45 **N20-11585 32.95**

19-Rd. XDM 9mm **N20-15496 36.95**

7-Rd. XD-S 9mm **N20-19681 28.95**

8-Rd. XD-S 9mm **N20-11731 39.95**

9-Rd. XD-S 9mm **N20-19680 39.95**

16-Rd. XDM .40 **N20-19971 36.95**

5-Rd. XD-S .45 **N20-15234 28.95**

6-Rd. XD-S .45 **N20-11730 39.95**

7-Rd. XD-S .45 **N20-15235 39.95**

Two-Piece 1911 Recoil Spring Guide Rod – Machined from stainless steel, includes plug and Allen wrench. **N20-15724 \$24.95**

Chip McCormick Custom L.L.C.

Designed to give the pistol shooter the advantage of extra shot capacity and improved performance.

XP 10-Rd. 9mm

N20-43261 \$35.95

Ext. 9mm Base Pad

N20-43300 \$4.99

.45 ACP 8-Rd. (Floor-

plate drilled to accept

base pads.)

N20-10311 \$22.95

.45 ACP 10-Rd.

N20-15025 \$25.95



**BAD THINGS
HAT**

**TACTICAL
TAILOR**

Made In The USA

**PROPAGANDA
T-SHIRT**

**CONCEALED CARRY
SLING BAG**

**AMERICAN MADE TACTICAL GEAR, CONCEALED
CARRY ACCESSORIES AND APPAREL**

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253-984-7854



Mec-Gar Pistol Magazines

Beretta 92 18-rd. AFC*	N20-18728	\$25.95
Beretta 92 20-rd. AFC*	N20-18729	29.95
Beretta 96 .40 15-rd. AFC*	N20-14992	29.95
Browning HP 15-rd. Blue	N20-18730	25.95
1911 8-rd. .45 ACP Blue	N20-43406	25.95
1911 8-rd. .40 S&W Blue	N20-43405	24.95
1911 8-rd. 10mm Blue	N20-43404	24.95
1911 9-rd. 9mm Blue	N20-43403	24.95
1911 10-rd. 9mm Blue	N20-43402	29.95
1911 11-rd. .45 ACP Blue	N20-18732	24.95
Para P-14 14-rd. Blue	N20-18733	23.95
Para P-16 15-rd. Blue	N20-18734	23.95
Para P-18 17-rd. Blue	N20-18735	23.95
Ruger P-Series 9mm 17-rd. Blue	N20-18736	25.95
Ruger P-Series 9mm 20-rd. Blue	N20-18737	29.95
S&W 59 17-rd. Blue	N20-18738	25.95
S&W 59 20-rd. Blue	N20-18739	29.95
SIG Sauer 226 18-rd. AFC*	N20-18740	25.95
SIG Sauer 226 .40 15-rd. AFC*	N20-15020	29.95
SIG Sauer 228 15-rd. Blue	N20-18741	25.95
Springfield XD (not XDM) 9mm 18-rd.	N20-14988	23.99
Springfield XD (not XDM) .40 13-rd. AFC*	N20-14991	29.95
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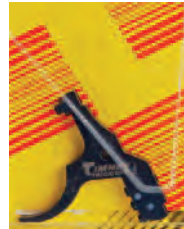
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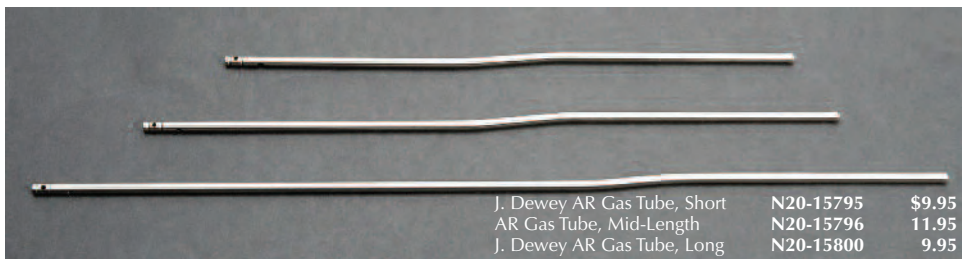


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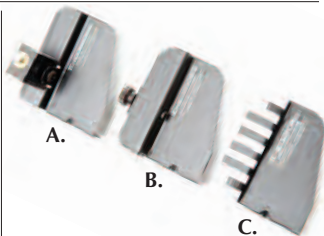
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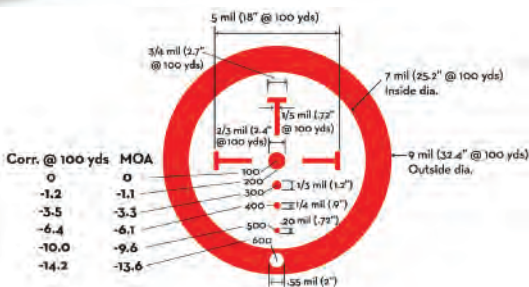
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C-More Systems Tactical Railway Sight features a built-in spacer to co-witness with sights on flat-top AR-15s

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Railway



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Bushnell's Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell's high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute of angle dot.

TRS-25 as pictured w/o riser **N20-11643**

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TRS-25 with riser

N20-31318

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Sorry, the optic pictured here is NOT included with the Scout Scope Mount.

Scout Scope Mounts provide an extremely stable optics base for your AK, Saiga or SKS rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

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Scout Scope Mount for AK Rifle **N20-25374**

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Savage Short Action RB + 20 MOA **N20-19980**

Savage Long Action RB **N20-19981**

Savage Long Action RB + 20 MOA **N20-19982**

Winchester Model 70 STD **N20-19983**

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Winchester Twist Leg Bi-Pod

Winchester's Twist Leg Bi-Pod is

compact, light-weight, easily attaches to your rifle's sling swivel stud, and features twist lock legs for unshakeable prone and bench shooting. Legs adjust from 7.5" to 11.75" height.



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GRANDPA DILLON'S



By Brian Dervin Dillon, Ph.D.

Most present-day American shooters and reloaders get the *blues* when "California," the bluest of the "Blue States" is mentioned. Few would disagree that the "bluest" parts of the "Left Coast" are San Francisco and its satellite Marin County, aka *Hot Tubistan*. The last outdoor range in Marin closed years ago, done in by intense public pressure, and as of this writing comes word of the final pistol sale, a 1911 .45, in San Francisco's only surviving gun store. All other vendors were chased away long ago, and the last holdout will also be gone. My family has been associated with Marin County and San Francisco for five generations, and with the University of California, Berkeley for three. I constantly remind incredulous visitors from "the free world" that although such places today are epicenters of anti-gun – even anti-military – sentiment, this was not always so. A century ago the San Francisco Presidio was the most important military base in the country, and the Golden Gate was one of the most heavily fortified places on earth. My grandfather, W.T. Dillon (1869-1938) helped make them so.

"Teethadore" Roosevelt's favorite saying, taken from an old West African proverb, was "Speak softly, but carry a Big Stick." In 1901, thrust into the presidency by McKinley's assassination, Roosevelt began making his dream of American military expansion a reality. He put the biggest sticks, big-bore cannon, available on as many American naval vessels as could be built. Onshore, T.R. also wanted

many more "big sticks" to be manned by the Coast Artillery, the brand-new service branch in which the brand-new President took the greatest personal interest. The Coast Artillery, created just months earlier by Secretary of War Elihu Root, became, almost overnight, that portion of the Army with the most prestige and the best opportunities for advancement. The best and the brightest young officers, non-coms and soldiers were recruited so that it might become the showpiece Roosevelt desired. One part of it, the 61st Coast Artillery Company, was directly descended from Battery B, 6th Artillery, but also recruited heavily from various batteries within the old 5th and 6th Field Artillery Regiments then on active duty in the Philippines.

In *The Blue Press* we have traced Grandpa Dillon's military career from San Francisco to the Philippines as an infantryman in 1898, then on to South Africa as irregular cavalry in 1899, and finally, off to China as an artilleryman in 1900. By the turn of the new century, Dillon had found his niche. He was sworn in to the 61st Company, Coast Artillery, on March 12, 1902 as a buck sergeant, the 94th man to be enlisted. A high-speed telegrapher, Granddad received and sent firing orders and target corrections up and down the chain of command. That same month he was a member of the 61st C.A.C.'s 12-inch gun crew, the first to achieve a 100-percent score, firing from Fort Winfield Scott. Afterwards, Dillon, along with the rest of the 61st C.A.C., now at full strength, was sent across the Golden Gate to Fort Baker

BIG IRONS, 1902-1914



Figure 1 (right): Grandpa Dillon (second from right) a Sergeant in the 61st Coast Artillery Company, helps install one of the 12-inch guns at Battery Mendell, Fort Barry, Marin County, California, in 1904. By an unknown photographer, this photo has hung on Dillon family walls for more than a century.

Figure 2 (below): The Golden Gate was the most heavily fortified spot anywhere on the Pacific Coast at the turn of the 20th Century. Batteries at the Marin Forts and across the narrow stretch of water at San Francisco mounted giant 12-inch guns, which could throw a shell over six miles out to sea.



(Figure 2), a base so new its paint was still wet. Here they were joined by the 32nd, 68th, and, finally, the 148th C.A.C. companies. Almost immediately construction began on a second base, Fort Barry, over the hill and to the west of Baker, which would house more C.A.C. companies serving an ever-increasing number of big-gun batteries, like Mendell near Point Bonita.

Fort Baker was named for Edward Dickinson Baker (1811-1861), a California pioneer, Oregon Senator, and close friend of Abraham Lincoln killed at the Civil War Battle of Ball's Bluff. Baker is at rest in the San Francisco Presidio Cemetery, not too far from Grandma and Grandpa Dillon. The Army bought the Marin Headlands in 1866 as the Lime Point Military Reservation. Battery Cliff, later Dillon's Battery Spencer, was atop what was then called Lime Point Peak. It mounted only two guns in the 1870s, but they were big, 15-inch

Rodmans. Battery Ridge, a short distance away at lower elevation, emplaced four more Rodman 15s. To the west near the mouth of a small valley, a little above sea level, was the Gravelly Beach Battery, later to become Battery Kirby: it mounted a dozen small muzzle-loaders. The most elaborate

first-generation "Fortress Marin" gun emplacement was Battery Cavallo, (its name a *Gringo* misspelling of *Caballo*). Facing into the interior of the Bay, it was a truncated, earthen, "star fort" reminiscent of 17th century Europe: it mounted no fewer than 17 small, muzzle-loading, cannon.

The old muzzle-loaders were obsolete even when installed, so towards the end of the century more modern batteries, to employ state-of-the-art breech-loaders, were begun. In 1893 Battery Cliff on the old, exposed, Lime Point bluff top was demolished. Grading, leveling, road-building, and new construction continued until 1897. Now,



Figure 3 (inset): Sergeant Dillon's First Class Gunner's Artillery Marksmanship Medal, awarded in 1904. The rectangle over the crossed cannons contains an idealized floating target representing those that Dillon's gun crew demolished at six miles range. **Figure 4 (above):** One of Grandpa Dillon's big irons (Gun No. 2, "Big Betsy") lets fly at Battery Spencer, circa 1912. Battery Spencer was the highest-elevation big gun battery in the United States. *W.T. Dillon photo.*

three M1888 12" rifles (serial numbers 10, 16 and 17) over 36 feet long were mounted in M1892 Barbettes. The "big irons," at an elevation of 476 feet above Mean Sea Level, formed the highest big-gun battery in the United States. In February 1902, the new battery was named for Major General Joseph Spencer, (1714-1789) a Revolutionary War Hero. H.E. projectiles for Battery Spencer's 12-inch guns weighed a half-ton each. They were sent down the barrel by four 80 lb. powder bags, cloth "cartridges," stuffed into the chamber, one after the other, for a total charge of 320 pounds of propellant. When on a "war footing" – during practice, or on alert – Battery Spencer had shells and powder bags ready for 200 shots. Practice rounds were fired through the insertion of a "sub-caliber" insert, a rifled tube accommodating a 1.46-inch shell that weighed only a single pound.

The officers commanding the 61st Coast Artillery Company and its most important Battery, Spencer, came and went while the senior non-coms provided the unit's cohesion, safeguarded its traditions, and encouraged its pride. Six foot, one inch tall Dillon often served as Sergeant of the Guard, and enforced discipline in various imaginative ways. A teetotaler, he was considered completely reliable by his officers. Four years after joining the 61st, Dillon was put in charge of one of the dynamite squads blowing up San Francisco, block by block, as a fire-fighting measure, during the horrific April 1906 post-earthquake fires. Later that same year, he did detached duty in Cuba. Two years after that, according to family legend, Granddad fired the salute from Battery Spencer Gun #2, "Big Betsy," when Admiral Robley D. "Fightin' Bob" Evans steamed in through the Golden Gate at the head of Teddy Roosevelt's Great White Fleet on May 6th, 1908. Just months later, Dillon, the "can do" sergeant, returned to the Philippines for his third and final tour, to help install Corregidor's "big irons."

By this time, everybody at Fort Baker and the San Francisco Presidio, officers and enlisted men

alike, called William T. Dillon "King Bill," for he was much more than just another artillery sergeant. Granddad was the Chaplain of the local Spanish American War veteran's chapter, and active as an adult leader in the League of the Cross Cadets, a forerunner of the Boy Scouts, sponsored by the Catholic Church. He was captain of the 61st C.A.C. baseball team, and led the "Fort Baker All-stars" against the Presidio (Army), Mare Island (Navy and Marine Corps), and local civilian teams. Dillon was also the referee at the very popular Fort Baker boxing matches, held in the Gym/Auditorium, between Army, Navy, and USMC boxers as well as civilian contenders. The "Army's Navy" – the small fleet of Fort Baker shuttle boats – picked up military and civilian spectators at docks all over San Francisco Bay, and ran them over to Baker to see the night-time fights, or the weekend baseball matches at what was, undoubtedly, the most beautiful diamond in the country, with the Golden Gate and San Francisco, across the sparkling water, forming its spectacular backdrop. Dillon's dozen years of service in California, the Philippines, China, and Cuba, his "unofficial" hitch with the Boers in South Africa, combined with his public service activities, earned him the coveted rank of First Sergeant in 1910. Now, "King Bill" would lead the 61st C.A.C. to the apogee of U.S. Army peacetime achievement.

A century ago, long before Jihadists turned us into a nation of paranoids, military accomplishments were patriotically publicized in local newspapers. On October 14, 1910, the *San Francisco Call* proclaimed the 61st C.A.C. as the highest-scoring big gun artillery marksmen of the entire American army: "At Battery Spencer 12 shots have been allowed for each practice. For the last three days [of shooting for record] the practice has ended after the third shot because there was nothing left to hit." Two days later, the *Call's* headlines boasted: "Shot Record of World is Broken: Fort Baker Artillerymen Hit Target 4 out of 6 Times at 10,000 Yards." The associated article noted that

the shots were aimed at moving targets, towed to mimic enemy warships six miles offshore. The two missing shots were accounted for by the parting of the towline between tug and target. The *Call* went on to say that “Battery Spencer at Fort Baker, the highest 12 inch rifle battery in the world, established the world’s record last Thursday.... The Sixty-first company holds the exceptional record of the highest score on a 15 pound battery [the old term for the 3.2-inch guns at Battery Yates], five inch battery [the guns emplaced at Battery Wagner], and 12 inch battery [at Dillon’s own beloved Battery Spencer].” Battery Spencer and First Sergeant Dillon retained the world record for four consecutive years, through 1913. King Bill and his boys made incredible, long distance hits seem almost routine. The *Sausalito News* for May 3, 1913, proudly noted that Battery Spencer had just clobbered its towed target, again at six miles range, six out of seven times, and that “The Sixty-first Company of the Coast Artillery Corps has held the record among United States Army gunners for the past three years.”

First amongst equals, Dillon assumed “Top” Sergeant status for all four Coast Artillery companies at Fort Baker. He got married the same year he made First Sergeant, and the earliest of his eventual

four army brat sons was born in 1911. Fort Baker, despite numerous barracks buildings and multi-family structures in “officer’s country,” contained only two single-family dwellings. One was the Base Commander’s house, at the head of the parade ground, behind the flagpole, and the other was Top Sergeant Dillon’s house, tucked away at the toe of the slope below Battery Spencer, near the tack house and blacksmith’s shop. But all during Dillon’s time as the reigning U.S. artillery marksman, the Mexican Revolution was simmering away to the South. In 1914 First Sergeant Dillon and elements of the 61st C.A.C. were pulled away from their big guns at Fort Baker and re-designated the “First Provisional Field Artillery, U.S. Army” by Blackjack Pershing. As international tensions increased, Pershing sent the most proficient artillery unit in the country down to the Border, with horse-drawn 3.2-inch guns, to confront the revolutionists. But that is another story, for a future *Blue Press* issue. After two tours on the Mexican Border, WWI service in France as a mustang officer, and later service at Fort Lewis, Washington, Grandpa Dillon returned to Fort Baker in the 1920s. The old guardian of the Golden Gate

was put into mothballs, and he became its “caretaker commander.” This was his “tailgate assignment” until he retired, after 30 years of active duty, in 1928.

During WWII Fort Baker was an adjunct to Letterman Hospital, treating walking wounded. Then, through the 1950s and the early ‘60s, the Marin Forts were used for war games. The sole Baker detachment was now an Engineers unit, while Barry was active mainly as a Nike missile base: both also became my playgrounds. I spent many happy hours in my home-built kayak on Rodeo Lagoon, dug lead from the Fort Barry rifle range for recasting, and planted trees with the Cub Scouts and Boy Scouts. I hiked down to, and camped at, Battery Kirby, scavenging cast-off ammo. If the first thing an overburdened draftee does during war games is dump his heavy ammunition, then the first thing an 11-year old Boy Scout later does on the same ground is pick it all up to take home. Fort Baker was still my play-

ground as a 16-year-old hippie kid in 1969. While watching the “submarine races” out through the Golden Gate from Battery Spencer one night with two fair young damsels, I was busted by a pair of MPs just back from Vietnam. They liked the fact that I had two girls in the convertible even

less than the length of my hair. But, after telling them about *Grandpa Dillon’s “Big Irons,”* they let me go with a warning.

A hundred years ago San Francisco and adjacent Marin County took leading roles in the defense of our country. The Marin Headlands, still one of the most spectacular places on the planet, have remained pristine and undeveloped, entirely as the result of a different kind of protection by the U.S. military for more than a century. Battery Spencer and Fort Baker are two of the most-visited locations within what is now the National Park Service’s Golden Gate Recreation Area. Today swarms of tourists make the trek across the Golden Gate Bridge, then double, triple, or quadruple park on the two-lane blacktop at Battery Spencer to look out over the most beautiful bridge ever built. And, when I go back home from Los Angeles to San Francisco and Marin County, I head past the panhandlers, ignore the precious, self-absorbed, recently arrived yuppies, and always visit my old stomping grounds at Fort Baker and Battery Spencer. The spirit of Grandpa Dillon, “King Bill” of the Coast Artillery, still watches over both places.



Figure 5: Grandpa Dillon’s Battery Spencer today, just under the right wingtip of the Wings of Freedom “Nine o Nine,” a restored B17 Bomber. The big irons are long gone, but their cement emplacements remain, visible just to the left of the North Tower. Photo courtesy of the Nasa/Ames Research Center, and the Collings Foundation.

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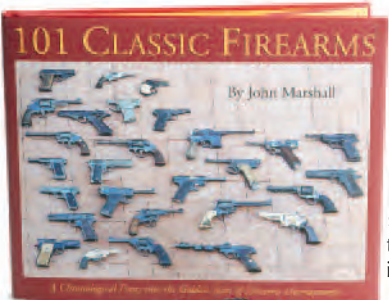


101 Classic Firearms by John Marshall ⁸³

Dillon Precision announces the release of John Marshall's new book **101 Classic Firearms: A Chronological Foray into the Golden Years of Firearms Development**, a compilation of the author's popular articles appearing in **The Blue Press** since 2007. **101 Classic Firearms** is sure to be a welcome and prized addition to the library of any serious firearms aficionado.

Published by Dillon Precision, and printed and bound in the USA, **101 Classic Firearms** is a high-quality full color 11.5" x 9" hardcover with 224 pages packed full of insights and history on

some of the world's most important firearms. About the Author: John Marshall is an accomplished photographer and freelance writer whose articles have appeared in **The Blue Press**, **Gun Digest**, **Guns & Ammo's Handguns**, and **American Gunsmith**. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. He is also an endowment member of the National Rifle Association.



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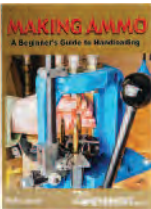
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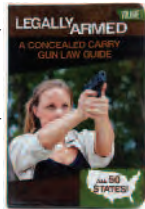
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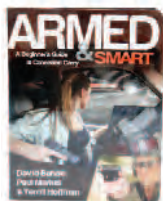


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