

the  
**Blue Press**

April 2014  
\$2.95 U.S./\$3.95 Canada



***Which  
Dillon  
is  
Right  
for  
YOU?***

***Page 6***

**Just In,  
Special  
Purchases,  
Bargains  
and  
Close Outs  
*Page 81***

Only one thing matters  
when it **MATTERS**

**MOST.**



**THE RUGER® LCR®**

**THE BEST DOUBLE-ACTION REVOLVER TRIGGER PULL IN THE WORLD.**

We believe the LCR® has the best factory double-action trigger pull of any small-frame revolver on this planet. We challenge you to try it for yourself. The non-stacking trigger pull on every award-winning LCR® is light, smooth and manageable, making the LCR® a lightweight, compact revolver you can rely upon **WHEN IT MATTERS MOST.**

**AVAILABLE IN EIGHT MODELS AND FOUR CALIBERS WITH FOUR DISTRIBUTOR EXCLUSIVES!**

**RUGER.COM/LCR**



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**RUGER®**

# Dillon's RF 100 Automatic Primer Filler

**Eliminates the need for primer pick-up tubes!**

**Fills the primer tube while you reload!**

**Clear polycarbonate shield and protective housing**

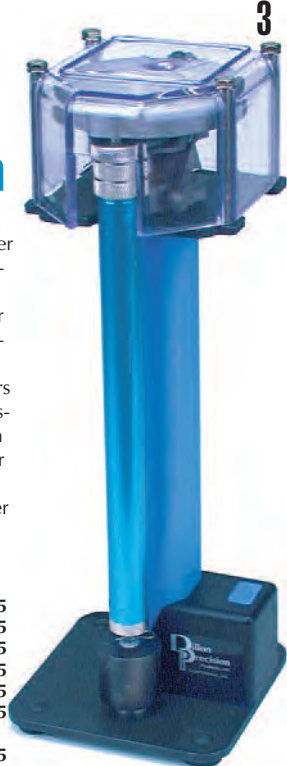


Dillon's RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That's about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of \$47.95 each.

Lg. Primer Filler	K74-97077	\$317.95
Sm. Primer Filler	K74-97111	317.95
Lg. (Euro. 220v)	K74-97112	327.95
Sm. (Euro. 220v)	K74-97113	327.95
Sm. Conversion	K74-17903	47.95
Lg. Conversion	K74-17902	47.95
Nylon Packcloth Dust Cover	K74-11143	14.95



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Show  
2014**  
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a Rising Sport  
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**Why the Hogleg, George?**  
Just exactly why DID General Patton  
carry a .45 Colt Peacemaker?  
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# We READ Our Mail!

I am the proud owner of a Square Deal B for 26 years, but being cheap at times I purchased a [competitor's press] some time back when beginning to load rifle. What a mistake! After one session I sent it back to [the manufacturer] with a long letter of complaint only to get it back with a bill and an insult. I tried again and gave up after 7.5 hours to make 100 rounds of junk. The thing is garbage, the priming system does not work and the powder measure is as cheap as a paper cup. I resisted the temptation to convert the disaster into the smallest atomic particle known to mankind and got rid of it as my friend did with his: in the trash. I have since purchased your RL 550B much to my delight. Strong, simple, reliable and perfectly precise. Thank you. Great products.

Elmer Jankovsky – jankovsky321@comcast.net  
*Too bad you threw it away, Elmer. I understand they can be made into nice lamps.*

Got my Dillon [The Blue] Press today. While reading Peter Caroline's article "Switched in the Hospital" I came across his reference to "DCM surplus Winchester 513T .22s". I immediately wondered who your copyreaders are. I am quite certain Winchester never made a model 513T. However, Remington had a whole line of model 500 series bolt action .22 rifles, a 510 single shot (which I was able to "own" courtesy of my dad), a 511 clip-fed model, a 512 tubular magazine model, and two clip-fed target models, the 513T and the 521T. I'm sure the rifle Peter used was built by Remington. Other than that I got a kick out of Peter's article.

Steve Bone  
*Peter's response: "He's right. The 513T was a Remington. I screwed up. Senior moment." As for your wondering "who your copyreaders are"...well, the best thing about being a one-man publications department is that there's never any question about who's to blame...for anything.*

I am a bit of an old gun nut and I especially enjoy John Marshall's articles. I live in Sierra Vista and didn't know that Captain Wheeler's grave was in Bisbee until his article in Nov 2013. I save all **The Blue Presses** just for Marshall's articles. Well, the water pipes broke in my house and I lost all my back copies of **The Blue Press**. Are there any plans for Marshall or you to compile all his articles into a book? I sure would like to encourage that. I think of myself as being fairly knowledgeable on old guns but I always learn a new tidbit of information from John.

Bob Rhodes – btr8244@yahoo.com  
*OK, so there's one copy we'd sell. I know I'd buy one. That's three including John. How about the rest of you? Let me know via e-mail and I'll pass it on to the boss.*

## THE BLUE PRESS

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2014

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*All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.*

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**Rugged Targets made from AR500 Steel  
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Portable and No Tools Required for Setup**

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Hogzilla  
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Popper



338 Lapua  
Sniper



Spartan

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**WWW.SALUTEPRODUCTS.COM**

e-mail: [sales@saluteproducts.com](mailto:sales@saluteproducts.com)



# Which Dillon is Right

## Square Deal "B"

Dillon's Square Deal "B" was designed to produce large amounts of ammunition in the least possible time for just a little bit of money. At 300 to 400 rounds per hour, you can produce enough ammo for several pistol matches or practice sessions in just a few hours.

See Page 8



## RL 550B

More RL 550s have been sold than any other progressive machine in the world, and for good reason: The RL 550B's versatility is almost unlimited. It will load over 160 different rifle and pistol calibers. Its quick-change tool-head allows the user to change calibers without having to readjust dies.

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## XL 650

Dillon's XL 650 resulted from several years of listening to our customers expressing their fondest wishes. We took every good idea we and our customers ever had, tested them extensively, and then incorporated them all into the design of the XL 650.

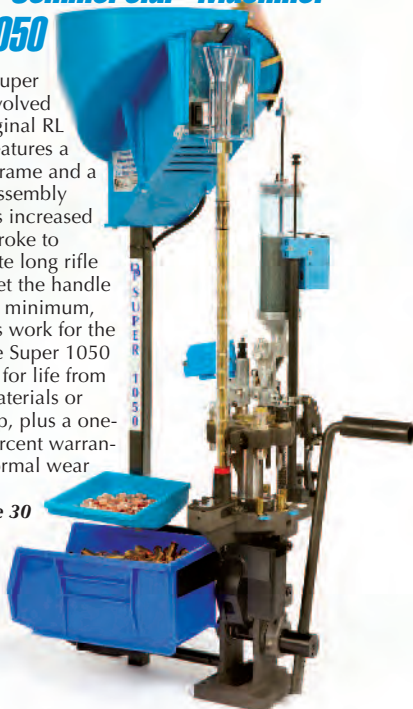
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## Dillon's "Commercial" Machine: Super 1050

Dillon's Super 1050 evolved from the original RL 1050, and features a lengthened frame and a new crank assembly that provides increased functional stroke to accommodate long rifle cartridges, yet the handle stroke is at a minimum, meaning less work for the operator. The Super 1050 is warranted for life from defects in materials or workmanship, plus a one-year, 100-percent warranty against normal wear and tear.

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# ht for YOU?

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## BL 550

Dillon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

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## RL 550B With Accessory Casefeeder

Adding an automatic casefeeder system to your RL 550B will easily increase your ammo production rate by 25 percent or MORE! The casefeeder streamlines the loading process by reducing hand movement, and the RL 550 Casefeeder uses time-tested, proven technology.

See Page 16



## Dillon's "BFR" Big Fifty Reloader

You KNOW you want one! There's nothing quite as thrilling as touching off one of those .50 BMG cartridges and sending 750 grains of copper-jacketed lead downrange. WAY downrange! If the cost of loaded .50 BMG ammo has been putting you off, you no longer have an excuse.

Join the ranks of the LONG-range target shooters and roll your own .50 BMG (and other long-range, specialty cartridges) on Dillon's BFR.

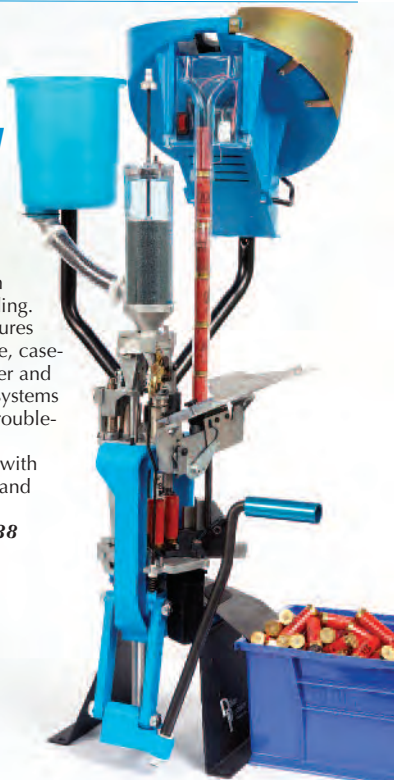
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## SL 900 Dillon's Shotshell Loader

Dillon's SL 900 is the new standard in shotshell reloading. The SL 900 features easily adjustable, case-activated powder and shot dispenser systems that eliminate troublesome bushing changes, along with spilled powder and shot.

See Page 38



# SQUARE DEAL 'B'



**SDB DVD**  
**Instruction Manual**  
 K74-19482 \$19.95

## STANDARD FEATURES:

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 400-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty

**All for ONLY...**  
**\$379<sup>95\*</sup>**

Total price as pictured here with optional accessories below: **\$555.75**  
 SDB Strong Mount K74-22223 \$64.95  
 Low Powder Sensor K74-16306 \$41.95  
 Aluminum Bullet Tray K74-22214 \$41.95  
 SDB Tool Holder with Wrench Set K74-19441 \$26.95

## "SDB" Stock Numbers

.32 S&W Long/H&R Magnum*	
K74-16815	\$409.95
.380 ACP	K74-20053
.38 Special	K74-20102
.357 Magnum	K74-20103
.38 Super	K74-20099
.38 Super Comp	K74-20115
9mm	K74-20104
.40 S&W	K74-20787
10mm	K74-20643
.41 Magnum	K74-20054
.44 Special	K74-20105
.44 Magnum	K74-20052
.44-40 Winchester	K74-21036
.45 ACP	K74-20101
.45 Colt	K74-20051
.45 GAP	K74-20098
.45 S&W Schofield	K74-20418





# SQUARE DEAL 'B' ACCESSORIES

## A. SQUARE DEAL 'B' CONVERSION KITS

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



.32 S&W Long/H&R Mag.	<b>K74-16774</b>	<b>\$95.95</b>
(.32 S&W Requires X-Small Powder Bar	<i>K74-20780</i>	<i>\$29.95</i> )
.380 ACP	<b>K74-20246</b>	<b>85.95</b>
.38 Special	<b>K74-20240</b>	<b>85.95</b>
.357 Magnum	<b>K74-20240</b>	<b>85.95</b>
.38 Super	<b>K74-20229</b>	<b>85.95</b>
.38 Super Comp	<b>K74-20275</b>	<b>85.95</b>
9mm	<b>K74-20241</b>	<b>85.95</b>
.40 S&W	<b>K74-20469</b>	<b>85.95</b>
10mm	<b>K74-20469</b>	<b>85.95</b>
.41 Magnum	<b>K74-20247</b>	<b>85.95</b>
.44 Special	<b>K74-20242</b>	<b>85.95</b>
.44 Magnum	<b>K74-20242</b>	<b>85.95</b>
.44-40 Winchester	<b>K74-21035</b>	<b>85.95</b>
.45 ACP/.45 GAP	<b>K74-20123</b>	<b>85.95</b>
.45 Colt	<b>K74-20248</b>	<b>85.95</b>
.45 S&W Schofield	<b>K74-20417</b>	<b>85.95</b>

**SQUARE DEAL 'B' QUICK CHANGE** (Not Pictured) Toolhead and powder measure.

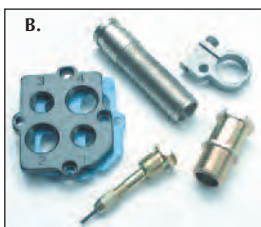
**K74-16378, \$98.95**

**'SDB' POWDER MEASURE** **K74-20001, \$76.95**

## B. SQUARE DEAL 'B' TOOLHEAD

Extra toolheads keep all your adjustments the way you left them.

**K74-20113, \$31.95**



## C. SQUARE DEAL BENCH WRENCH



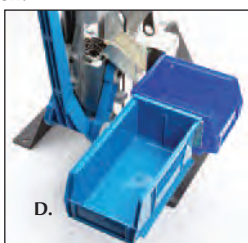
The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. **K74-19970, \$8.95 each. Buy**

two or more, \$8.10 each.

## D. CARTRIDGE CASE BIN & BRACKET

Ergonomically designed to cut your workload through economy of motion! Attaches to all Strong-Mount-equipped SDBs.

**K74-11672, \$24.95**



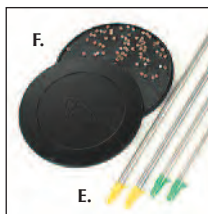
## E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg. tube	<b>K74-22029</b>	<b>\$7.99</b>
1 Sm. tube	<b>K74-22028</b>	<b>7.99</b>
2 Sm., 2 Lg.	<b>K74-20056</b>	<b>23.95</b>
4 Lg. tubes	<b>K74-20050</b>	<b>23.95</b>
4 Sm. tubes	<b>K74-20049</b>	<b>23.95</b>

## F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. **K74-13606, \$20.95 each**



## G. MACHINE COVER

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Machine Cover, **K74-13795, \$23.95**  
(H.) Master lock, **K74-13083, \$3.95**



**I. LOW POWDER SENSOR**  
Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

**K74-16306, \$41.95**

## J. MACHINE MAINTENANCE KIT



parts kit for your machine.

**Maint. Kit/SDB Spare Parts Kit K74-97015, \$35.95**

## K. SDB SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

**K74-20778, \$21.95**



**L. ACCESSORY PKG DEAL**  
Includes either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a

pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook* (not pictured, see Page 62).

SDB (Balance Beam Scale)	<b>K74-14482</b>	<b>\$182.95</b>
SDB (Electronic Scale)	<b>K74-14483</b>	<b>\$251.95</b>

By Peter Caroline

Every year, in the weeks preceding the SHOT Show, I go through the trade publications and list all the new products I must see and old friends I want to visit. Then I carefully arrange all these must-sees numerically by booth. Inevitably, when I get to the Show, I unflinchingly manage not to follow my planned route. Never mind, it always seems to work out in the end.

The big noise this year was Remington's reprise of the Model 51 pocket pistol. The original was made during the Prohibition era, in .32 and .380 ACP. The new R51 is a 9mm that somewhat echoes the original design and is scheduled to sell for an MSRP of \$420. I owned one of the originals, a really neat little gun, and unwisely traded it; I'm eager to try the new one. Remington also was displaying a World War I Commemorative 1911 set, complete with period holster, two-tone magazines, mag pouch, lanyard and display case. A mere \$2,014, if I recall correctly. ([www.remington.com](http://www.remington.com))

The Sturm, Ruger booth was, as usual, a beehive of activity. The best-selling LCR .38+P revolver now has a new variation, the LCRx, which features a visible hammer, so you can choose double- or single-action mode. Ruger's sturdy GP100 .357 revolver is now available in a "Match Champion" model, with Novak® LoMount sights, a slab-sided, half-lug barrel and a comfortable Hogue® stippled hardwood grip. Also new is a futuristic 22/45 Lite pistol with an adjustable rear sight and a perforated sleeve around the barrel. ([www.ruger.com](http://www.ruger.com))

Another subject of much publicity was the new Glock 42 .380 ACP. It looks just like a Glock, only smaller...albeit larger than most other pocket .380s. It is the perfect pistol for those whose criterion for choosing a .380 is, it must be a Glock. ([www.glock.com](http://www.glock.com))

If you live in snowy terrain, TAPCO now offers Arctic White furniture for your AR or AK. Plus, no one has ever complained about Evil White Rifles. ([www.tapco.com](http://www.tapco.com))

Moving on to the next objects of desire, I stopped at the Kel-Tec booth, where they were displaying the new M43 and RDB .223 semiauto bullpups. Unlike their earlier RFB .308 bullpup, which ejects through the front, these two new ambidextrous arrivals eject downward, a much simpler arrangement. Needless to say, these will be in the low four-figure range, and probably will not be readily available until much later in the year. ([www.KelTecWeapons.com](http://www.KelTecWeapons.com))

Last year, I was intrigued by the Boberg 9mm pistol, featuring a fascinating reverse feeding mechanism, which loads cartridges nose-forward into the back of the magazine. Rounds are lifted straight into the chamber, with no need for a feed



Remington R51



Remington WWI Commemorative Set



Ruger LCRx



Glock 42 .380

TAPCO Arctic White AR Furniture



Kel-Tec M43 .223



Boberg .45 & 9mm



ATI GSG StG 44s in Colors



ATI GSG MP40 in .22 LR

ramp. This results in a pistol with a lower profile, longer barrel and shorter overall length. New this year is a model in .45 ACP, which Boberg claims to be the world's smallest semiauto .45 ACP. ([www.bobergarms.com](http://www.bobergarms.com))

Making tiny groups in a target hundreds of yards away is very satisfying. Even more satisfying is when said target explodes with a thunderous roar and a huge cloud of smoke. That's the promise of Tannerite® binary targets that explode on impact. Fortunately for all at the Show, Tannerite was not demonstrating their product at the booth, but I hope to get samples to report on. ([www.tannerite.com](http://www.tannerite.com))

ATI, those wonderful people who brought you the .22 LR SturmGewehr44, now have a slick .22 LR MP40 made in Germany by GSG and available in a wooden case. ([www.AmericanTactical.us](http://www.AmericanTactical.us))

You can always count on Taurus for something innovative and in this case, totally outrageous. New for 2014 is the Model 85VTA Taurus View™, a .38 Special DAO pocket revolver, with a 1" barrel, titanium cylinder and barrel, available in matte stainless or pink finish. A clear Lexan® sideplate displays the inner workings of the action, and the grip is about the size of a Fig Newton. This makes it very concealable, but +P fodder is definitely not recommended. ([www.TaurusUSA.com](http://www.TaurusUSA.com))

I've always been impressed with Cimarron's reproductions of firearms classics, and this year they've outdone themselves with their Little Rascal™ Mini Sharps 3/4-scale single-shot rifles. These are available in an assortment of calibers, from .22 LR and .22 Magnum to .45 Colt, .38-55 and .30-30. Tres slick! ([www.cimarron-firearms.com](http://www.cimarron-firearms.com))

Back in June, I tried out IWI's Tavor .223 bullpup at the NRA Whittington Center, and was so impressed that I bought one. The IWI booth at the SHOT Show was displaying a new 9mm Luger conversion kit for the Tavor that looks like great fun. ([www.iwi.us](http://www.iwi.us))

If humping a 19-pound Browning Automatic Rifle over difficult terrain is not one of your fondest memories, now the same level of .30-06 performance (albeit semi-auto only) is available in a 13-pound package. Ohio Ordnance has an abbreviated, updated BAR with adjustable buttstock, Picatinny rail and a 30-round magazine. I want to be the first kid on my block with this one! ([www.ohioordnanceworks.com](http://www.ohioordnanceworks.com))

One of Freedom Arms' more compact (relatively) selections is a beautifully crafted stainless .44 Special single action. I know that the 10th Commandment is "Thou shalt not covet," but there must be a dispensation for this particular temptation. ([www.freedomarms.com](http://www.freedomarms.com))

# DILLON

## HP1 Electronic Hearing Protector

- *Protection Rating NRR 21*
- *External battery compartment*
- *Auto shut off extends battery life*
- *Extra-deep, replaceable ear pads*
- *Separate volume controls for each ear*
- *TRUE stereophonic sound*
- *Collapsible for ease of storage*
- *One-year warranty on electronics*



Dillon's HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

### HP2 Non-Electronic Hearing Protector



Hearing  
Protector  
Belt Clip

### Dillon Hearing Protectors

HP1 (NRR 21) Electronic Hearing Protector, Blue	K74-10157	\$135.00
HP1 Electronic Hearing Protector, Black	K74-10156	135.00
HP2 (NRR 21) Non-Electronic Hearing Protector, Blue	K74-10361	19.95
HP2 Hearing Protector, Black	K74-10360	19.95
HP1/HP2 Replacement Ear Cushions	K74-19022	10.00
Hearing Protector Belt Clip	K74-13020	3.29

# BL 550 Dillon's Basic Loader

**\$259<sup>95</sup>**

**K74-15399**

Reloading Dies and Caliber Conversions sold separately (see the back of the order blank in the center of *The Blue Press*).

Pictured with optional accessories:  
Strong Mount K74-22051 \$47.95



Dillon's RL 550B has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form – Dillon's BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550B without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550B – it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL 550B loader!

The interchangeable toolhead (*Page 15*) makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don't even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are \$22.95 each, or \$20.95 each if you buy three or more – if you load for several rifles it's a no-brainer! Once you get your dies adjusted, you'll never have to re-set them.

A powder measure adapter (*bottom right photo*) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it's easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

## Spares, Accessories & Upgrades for AT 500s, BL 550s & RL 550Bs

### AUTO PRIME SYSTEM

#### Includes:

Primer Housing / Shield  
Primer Slides, Large/Small  
Pickup Tubes, Large/Small  
Pickup Tube Tips, Large/Small  
Magazine Tubes, Large/Small  
Mag. Orifices, Large/Small  
Operating Rod  
Primer Track Bearing  
Housing Screws  
Ret. Spring Retaining Pin

**K74-16627, \$82.95**



### PRIMER SYSTEM EARLY WARNING KIT

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

**K74-20302, \$25.95**



### AUTO POWDER SYSTEM

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

**K74-20251, \$87.95**

### OPTIONAL MAGNUM RIFLE POWDER BAR

**K74-21353, \$29.95**



### AUTO EJECT SYSTEM

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

**K74-22120, \$30.95**

### AT 500 POWDER DIE

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

**Powder Die: K74-16629, \$19.95**

**OverSize Die: K74-16626, \$19.95**

**Plastic Funnel: K74-16617, \$5.95**



### POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL 450, AT 500, BL 550 or RL 550B. (*Requires the use of an RL 450 powder die – see below.*)

**K74-20029, \$22.95**

**RL 450 Powder Die:**

**K74-20308, \$21.95**

# RL 550B

## STANDARD FEATURES:

- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty

All for ONLY...

**\$439<sup>95\*</sup>**

**K74-14261**

Reloading dies sold separately.

\*Prices vary on exotic-caliber machines.



**RL 550B DVD**  
**Instruction Manual**  
 K74-19483 \$19.95



Total Price as pictured here with optional accessories: **\$736.60**

.45 ACP Die Set	K74-14404	\$63.95
Strong Mount	K74-22051	\$48.95
Alum. Roller Handle	K74-17950	\$45.95
Low Powder Sensor	K74-16306	\$41.95
Aluminum Bullet Tray	K74-22214	\$41.95
RL 550 Toolholder with Wrench Set		
	K74-11541	\$28.95
Cartridge Case Bin/Bracket		
	K74-11185	\$24.95

# RL 550B ACCESSORIES



## A. RL 550B CALIBER CONVERSION KITS

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

**K74-RL550B CON-**

**VERSION \$45.95** (Exotic calibers, \$55.95)

## B. AUTO POWDER MEASURE SYSTEMS

Additional powder measures stay on the toolhead. Never change powder measurements again!

RL 550 Powder Measure **K74-20782, \$76.95 ea.**  
Magnum Rifle Powder Bar **K74-21353, \$29.95 each**  
X-Small Powder Bar **K74-20780, \$29.95 each**

## C. DELUXE QUICK CHANGE ASSEMBLY

With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **K74-22058, \$103.95**

Loading dies sold separately on Pages 34, 35 & 52.

## D. POWDER DIES

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "bellling" adjustment.

**K74-20064, \$11.35 each**  
**Three or more, \$10.25 ea.**

**X-Large Powder Die, K74-21253, \$19.95 each**

## E. TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

**K74-13909, \$22.95 each**  
**Three or more, \$20.95 ea.**

## F. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

**K74-22055, \$20.95 each**  
**Three or more, \$18.95 ea.**

## G. 1" BENCH WRENCH

**K74-10842, \$7.95 each**  
**Two or more, \$7.10 ea.**



## H. RL 550B CASEFEEDER UPGRADE

Available for most pistol cartridges – will not work with rifle cartridges.

Large Pistol K74-14450

Small Pistol K74-14451

**\$254.95 (110v US Model)**

Large Pistol K74-14453

Small Pistol K74-14454

**\$264.95 (220v Euro Model)**

## CASEFEEDER CALIBER CONVERSIONS (Page 17)

**\$23.95 each**



## K. 550 SPARE PARTS KIT

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locating Pins (#1, #2, #3, #4)
- 1 Seating Punch, Large
- 1 550 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 1 Toolhead Pin

## I. PRIMER FLIP TRAY

**K74-13606, \$20.95 each**

## J. PRIMER PICKUP TUBES

- 1 Lg. tube **K74-22029 \$7.99**
- 1 Sm. tube **K74-22028 7.99**
- 2 Sm., 2 Lg. **K74-20056 23.95**
- 4 Lg. tubes **K74-20050 23.95**
- 4 Sm. tubes **K74-20049 23.95**



- 2 Pickup Tube, Large, Green Tips
- 2 Magazine Orifices, Small
- 1 550 Primer Cup Spring
- 2 Retaining Clips
- 2 Dispensing Tip, Large
- 2 Dispensing Tip, Small
- 1 Failsafe Bushing Rev. B

**K74-20048, \$18.95**

## L. MACHINE MAINTENANCE KIT



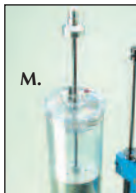
Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

**Maint. Kit & RL 550B Spare Parts Kit K74-97016, \$32.95**

## M. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

**K74-16306, \$41.95**



## N. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.

RL 550B Cover, **K74-13795, \$23.95**

(O.) Master lock, **K74-13083, \$3.95**

Quick-Change Cover (for use with powder measure) **K74-11143, \$14.95**



## P. UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

**K74-14355, \$5.49**

## Dillon Tool- holders



Dillon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

RL 550 with Wrench Set

**K74-11541 \$28.95**

RL 550 w/o Wrench Set

**K74-11543 \$17.95**

Casefeed 550, with Wrench Set

**K74-11540 \$28.95**

Casefeed 550, w/o Wrench Set

**K74-11542 \$17.95**

## Bullet Tray Kits

Dillon's original RL 1000 came equipped with a simple, shallow aluminum bullet tray that was designed for economy of motion when loading. For years, our attempts to duplicate the efficiency and the "feel" of that tray in other machine applications were less than satisfactory. It took the development of the Strong Mount for the RL 550 and the XL 650 to enable us to place the redesigned tray exactly where it needed to be.

Our aluminum tray works on the Square Deal 'B', the RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050. Comes with a Dillon Blue powder coat finish.

Bullet Tray Kit **K74-22214 \$41.95**  
RL 1050 Tray Kit **K74-22215 \$19.95**



## Quick- Change Dust Cover



Quick-Change Cover for use with powder measure. **K74-11143 \$14.95**



## Accessory Package Deal

Includes: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook* (not pictured, see Page 82).

RL 550B (Balance Beam Scale)

**K74-21143 \$181.95**

RL 550B (Electronic Scale)

**K74-22117 \$250.95**

## Low Powder Sensor

Dillon's new Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. This simple, but effective, device is designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

**K74-16306 \$41.95**



## Roller Handle

Dillon's accessory handle gives your reloader an entirely new "feel." A roller handle reduces operator fatigue during long reloading sessions and makes primer seating easier.

Alum. Roller **K74-17950 \$45.95**

Plastic Roller **K74-22183 \$40.95**



## Belted Magnum Powder System



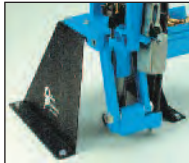
Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. Our "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.

Magnum Powder System

**K74-97126 \$142.95**

## Strong Mounts

Increase the stability of your reloading bench with Dillon's new Strong Mounts. These heavy gauge steel Strong



Mounts increase the machine's "footprint" to over 10", spreading the load over the whole bench instead of stressing the leading edge.

Strong Mounts raise your machine 6" to 8", providing a comfortable work height for people who prefer to stand while reloading. For some XL 650 owners, overhead clearance can become a problem, so we designed a mount especially for this application. The XL 650-only mount raises the machine 6" above the bench top.

All mounts come with all the fasteners necessary to mount your machine (550/650 mount includes RL 550B bin bracket) and are coated with a durable black wrinkle finish.

RL550/XL650 **K74-22051 \$48.95**

## RL 450-to-RL550B Upgrade Parts

You can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550B!

**RL 450 Upgrade Components**

Frame Change Kit **K74-20094 \$94.95**

Powder Measure/Failsafe **K74-20251 \$79.95**

Auto Prime Syst. **K74-20055 \$85.95**

Auto Eject Syst. **K74-20002 \$59.95**

Primer Early Warning Syst. **K74-20302 \$25.95**



# A Casefeeder UPGRADE for YOUR RL 550B

## \$254<sup>95\*</sup>

110 Volt US Model

Large Pistol K74-14450

Small Pistol K74-14451

220 Volt Euro Model, \$264.95

Large Pistol K74-14453

Small Pistol K74-14454

\*Caliber Conversions sold separately.

## Caliber Conversions for the RL 550B Casefeeder **\$23.95 Each**

.25-20/.32-20 Winchester	K74-14206
.30 Mauser/7.62x25	K74-14204
.32 S&W Long	K74-14205
.32 H&R Magnum	K74-14283
9mm/9x21/.38 Super/.30 Luger	K74-14284
10mm/9x25 Dillon	K74-14285
.38 S&W	K74-14208
.38 Super Comp.	K74-14287
.38/.357 Magnum	K74-14286
.357 SIG/.40 S&W	K74-14289
.38-40/.44-40 Winchester	K74-14288
.41 Magnum	K74-14290
.44 Russian	K74-14209
.44 Special/.44 Magnum/.44 Colt	K74-14291
.45 GAP	K74-11441
.45 ACP/.40 Super/.400 Cor-Bon	K74-14292
.45 Auto Rim	K74-19140
.45 Colt/.45 S&W/.454 Casull	K74-14279
.45 Winchester Magnum	K74-14210

# Dillon's Stainless Steel Case Gages



.223 Remington  
K74-13254  
\$26.95



.308 Winchester  
K74-12867  
\$27.95



.30-06 Springfield  
K74-12679  
\$28.95



.380 ACP  
K74-15160  
\$15.45



9mm Parabellum  
K74-15161  
\$15.45



.38 Super  
K74-15158  
\$15.45



.38 Special  
K74-15159  
\$15.45



.357 Magnum  
K74-15163  
\$15.45



.40 S&W  
K74-15164  
\$15.45



10mm  
K74-15162  
\$15.45



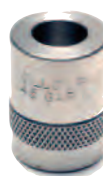
.44 Magnum  
K74-15165  
\$15.45



.45 ACP  
K74-15166  
\$15.45



.45 Colt  
K74-15167  
\$15.45



.45 GAP  
K74-12672  
\$15.45

# Dillon's Case Preparation Equipment



**CV-2001**  
**K74-20493**  
**\$188.95**



**CV-750 K74-19455 \$144.95**

## CV-2001 – The Industry Standard

Dillon's CV-2001 Vibratory Case Cleaner is the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater, but our motor is larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

## Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great.

Our device is large, 10" x 14", and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench.

It's fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.



## Limited Work Space?

Dillon's introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit.



**CM-2000 Case/Media Separator K74-20675 \$73.95**

**CM-500 Case/Media Separator K74-21045 \$46.95**

Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

## Attention European Customers:

**Case Cleaners are available in 220 volt!**

**Euro CV-2001 K74-22047 \$213.95**

**Euro CV-750 K74-19473 \$169.95**

**All Dillon CV-2001 and CV-750 Vibratory Case Cleaners have a One-Year Warranty on the electric motor.**



## Rapid Polish 290

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded

ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You'll use less each time you clean your cases.

*Rapid Polish 290 contains no ammonia, so it won't weaken brass cases!*

*Rapid Polish 290*

8 oz. bottle. **K74-13804** **\$8.95**  
Case (20 pc.) **K74-20255** **135.95**



## Dillon Case Lube

Rapid Lube 5000, Dillon's aerosol cartridge case lubricant, has been replaced by an "environmentally correct," non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge

cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

*D.C.L. Dillon Case Lubricant*

8 oz. bottle **K74-13733** **\$8.95**  
Case (20 pc.) **K74-20256** **135.95**

*Half and Half* 10 bottles of polish /10 of lube  
Case (20 pc.) **K74-21375** **\$135.95**

## Don't Forget Polishing Media!

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.  
15-pound bag **K74-13287** **\$23.95**

Ground corn cob polishing media – the best there is for that final polish.  
10-pound bag **K74-13496** **\$15.95**



This month's cover model is Brittany in the Dillon Aero fabrication shop with an Ed Brown Products custom 1911. To see more photos of Brittany and other **Blue Press** cover models, you can "follow" us on **Instagram@bluepress** on your smart phone, or go to **www.instagram.com/bluepress** and click "follow."

# XL 650

## STANDARD FEATURES:

- Automatic Indexing
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 800-1000 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty

All for ONLY...

**\$566<sup>95\*</sup>**

**K74-650**

Reloading dies sold separately.

\*Prices vary on exotic-caliber machines.



**XL 650 DVD  
Instruction Manual  
K74-19484 \$19.95**

Total price as pictured here with optional accessories: **\$1127.55**

Electric Casefeeder	K74-210**	\$218.95
Powdercheck System	K74-21044	\$68.95
.45 ACP Die Set	K74-14404	\$63.95
Strong Mount (550/650)	K74-22051	\$48.95
Aluminum Roller Handle	K74-17950	\$45.95
Low Powder Sensor	K74-16306	\$41.95
Aluminum Bullet Tray	K74-22214	\$41.95
XL 650 Toolholder with Wrench Set	K74-11555	\$29.95

# XL 650 Accessories

## A. XL 650 CALIBER CONVERSION KITS

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.

(You MAY need a different casefeed plate, see item L.)

**K74-XL650 CONVERSION (Specify Caliber) \$77.95\***

\*(All belted magnums and exotic calibers, \$87.95 ea.)



## K. CASEFEED ASSEMBLY

Specify large pistol, small pistol, large rifle or small rifle.

**\$218.95 (110v), \$228.95 (Euro. 220v)**



## L. EXTRA CASEFEED PLATES

**\$38.95/49.95**



## XL 650 Casefeed Assembly

Large pistol	(110v) <b>K74-21080</b>	(Euro. 220v) <b>K74-97025</b>
Large rifle	(110v) <b>K74-21081</b>	(Euro. 220v) <b>K74-97022</b>
Small pistol	(110v) <b>K74-21079</b>	(Euro. 220v) <b>K74-97021</b>
Small rifle	(110v) <b>K74-21082</b>	(Euro. 220v) <b>K74-97023</b>

## XL 650 Casefeed Plate

Large pistol	<b>K74-21072</b>	<b>\$38.95</b>
Large rifle	<b>K74-21075</b>	<b>38.95</b>
Magnum rifle	<b>K74-18492</b>	<b>49.95</b>
Small rifle	<b>K74-21074</b>	<b>38.95</b>
Small pistol	<b>K74-21073</b>	<b>38.95</b>

## M. MACHINE MAINTENANCE KIT



Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

**Maint. Kit & XL 650 Spare Parts Kit K74-97017, \$39.95**

## N. SPARE PARTS KIT

Don't risk downtime waiting for a replacement part!

- 1 Priming Station Locator Tab
- 1 650 Ejector Wire
- 1 Slide Spring Pin
- 1 Indexer Spring
- 1 650 Primer Indexing Arm
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 650 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 Powder Bar Spacer Plug
- 1 650 Brass Tip Set Screw
- 4 Locator Pins (#1, #2, #3, #4)
- 1 5/16" Index Ball
- 1 Tab/Spring Arm Spring
- 1 Case Insert Slide Spring
- 1 650 Pawl Spring



- 1 Indexing Arm Spring
- 1 Index Ball Spring
- 2 Pickup Tube, Small, Yellow Tips
- 1 650 Tool Head Pin
- 2 Pickup Tube, Large, Green Tips
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Priming Station Locator Tab Bushing
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small
- 1 Failsafe Bushing Revision B

**K74-21146, \$25.95**

## O. EQUIPMENT DUST COVERS

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

XL 650 Cover, **K74-10443, \$39.95**  
 (P.) Master lock, **K74-13083, \$3.95**  
 Quick-Change Cover (for use with powder measure) **K74-11143, \$14.95**



## Q. LOW POWDER SENSOR

Provides an audible and visual reminder when it's time to refill your powder reservoir.

**K74-16306, \$41.95**

## B. POWDER MEASURE

**K74-20782, \$76.95 each**

Magnum Rifle Powder Bar

**K74-21353, \$29.95 each**

X-Small Powder Bar

**K74-20780, \$29.95 each**

## C. POWDER CHECK

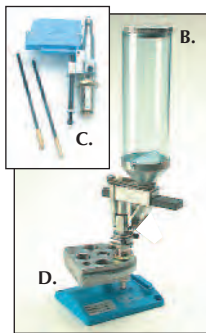
**K74-21044, \$68.95 each**

Three or more, \$61.95 ea.

## D. QUICK CHANGE

Toolhead, TH Stand and Powder Measure

**K74-22059, \$107.95**



## E. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. tube **K74-22029 \$7.99**
- 1 Sm. tube **K74-22028 7.99**
- 2 Sm., 2 Lg. **K74-20056 23.95**
- 4 Lg. tubes **K74-20050 23.95**
- 4 Sm. tubes **K74-20049 23.95**

## F. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package.

**K74-13606, \$20.95 each**



## G. TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

**K74-22055, \$20.95 each**

Three or more, \$18.95 ea.

## H. TOOLHEADS

**K74-13863, \$27.95 each**  
 Three or more, \$25.95 ea.

## I. POWDER DIES

Each powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

**K74-20064, \$11.35 each, three or more, \$10.25 ea.**  
 X-Large Powder Dies, **K74-21253, \$19.95 each**



## J. XL 650 PRIMING SYSTEM (Not Pictured)

- Small Priming System **K74-21065 \$80.95**
- Large Priming System **K74-20982 80.95**

## DON'T FORGET ONE OF THESE!

- Universal Mounting Hardware Kit **K74-14355 \$5.49**
- 1" Bench Wrench **K74-10842 7.95**
- Buy two or more Bench Wrenches for \$7.10 each

## Dillon Tool- holders



Dillon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

XL 650/SL 900 with Wrench Set

**K74-11555 \$29.95**

XL 650/SL 900 w/o Wrench Set

**K74-11554 \$18.95**

Dipped Ball-End Hex Wrenches

**K74-11483 \$17.95**

One-Inch Bench Wrench

**K74-10842 \$7.95**

## Bullet Tray Kits

Dillon's original RL 1000 came equipped with a simple, shallow aluminum bullet tray that was designed for economy of motion when loading. For years, our attempts to duplicate the efficiency and the "feel" of that tray in other machine applications were less than satisfactory. It took the development of the Strong Mount for the RL 550 and the XL 650 to enable us to place the redesigned tray exactly where it needed to be.

Our aluminum tray works on the Square Deal 'B', the RL 550B and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL 1050. Comes with a Dillon Blue powder coat finish.

Bullet Tray Kit **K74-22214 \$41.95**  
RL 1050 Tray Kit **K74-22215 \$41.95**



## Quick- Change Dust Cover



Quick-Change Cover for use with powder measure. **K74-11143 \$14.95**

## Accessory Package Deal

Includes: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook* (not pictured, see Page 82).

XL 650 (Balance Beam Scale)

**K74-21430 \$197.95**

XL 650 (Electronic Scale)

**K74-22118 \$266.95**

## Low Powder Sensor

Dillon's new Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. This simple, but effective, device is designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

**K74-16306 \$41.95**



## Roller Handle

Dillon's accessory handle gives your reloader an entirely new "feel." A roller handle reduces operator fatigue during long reloading sessions and makes primer seating easier.

Alum. Roller **K74-17950 \$45.95**

Plastic Roller **K74-22183 \$40.95**



## Belted Magnum Powder System



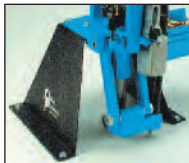
Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. Our "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.

Magnum Powder System

**K74-97126 \$142.95**

## Strong Mounts

Increase the stability of your reloading bench with Dillon's new Strong Mounts. These heavy gauge steel Strong



Mounts increase the machine's "footprint" to over 10", spreading the load over the whole bench instead of stressing the leading edge.

Strong Mounts raise your machine 6" to 8", providing a comfortable work height for people who prefer to stand while reloading. For some XL 650 owners, overhead clearance can become a problem, so we designed a mount especially for this application. The XL 650-only mount raises the machine 6" above the bench top.

All mounts come with all the fasteners necessary to mount your machine (550/650 mount includes RL 550B bin bracket) and are coated with a durable black wrinkle finish.

RL550/XL650 **K74-22051 \$48.95**  
XL650-only **K74-22052 \$45.95**

## Powder Check System



Quit worrying about squib loads and double-charged cases.

**K74-21044, \$68.95 each**

**Three or more, \$61.95 ea.**

# Dillon's Rapid Trim 1200B Case Trimmer

Makes short work out of trimming large quantities of rifle brass

Dillon's RT 1200B shown installed on an AT 500.



The RT 1200B is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, a 1/4 horsepower electric motor driving a carbide cutter is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (*Vacuum cleaner and hose not included.*) The RT 1200B is equipped with a quick-

disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1200B trimmer motor **K74-22080** is **\$267.95**. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately. (Please see chart below.) Replacement carbide cutting blades, **K74-13141**, are **\$19.95** each. Upper lock rings, **K74-13559**, are **\$4.99** each.

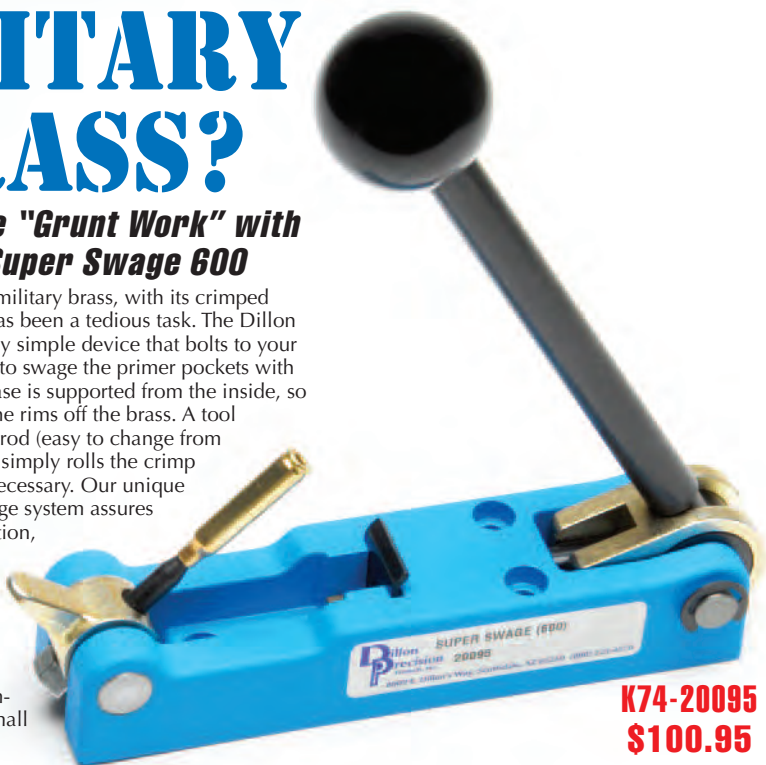
## RT 1200B Size/Trim Die Calibers

.204 Ruger	<b>K74-21028</b>	<b>\$58.95</b>	.30-06	<b>K74-20108</b>	<b>\$50.95</b>
.222 Rem.	<b>K74-21363</b>	<b>58.95</b>	.300 Win. Mag.	<b>K74-21370</b>	<b>58.95</b>
.223 Rem.	<b>K74-20107</b>	<b>50.95</b>	.303 Brit.	<b>K74-21371</b>	<b>58.95</b>
.220 Swift	<b>K74-21364</b>	<b>58.95</b>	8 x 57 Mauser	<b>K74-21765</b>	<b>58.95</b>
.22-250 Rem.	<b>K74-20110</b>	<b>55.95</b>	.338 Win. Mag.	<b>K74-21502</b>	<b>58.95</b>
.243 Win.	<b>K74-20109</b>	<b>55.95</b>	<b>NOTE: The trimmer motor for the 7.62 x 39 and 6.8 SPC cartridges is not compatible with other size/trim dies.</b>		
.25-06 Rem.	<b>K74-21367</b>	<b>58.95</b>	Trimmer Motor	<b>K74-22024</b>	<b>\$272.95</b>
6.5 x 55mm	<b>K74-21495</b>	<b>58.95</b>	6.8 SPC (trim die)	<b>K74-16391</b>	<b>58.95</b>
.270 Win.	<b>K74-20112</b>	<b>55.95</b>	7.62 x 39 (die)	<b>K74-16390</b>	<b>58.95</b>
7mm Rem. Mag.	<b>K74-21366</b>	<b>58.95</b>			
.30-30 Win.	<b>K74-20111</b>	<b>55.95</b>			
.300 WSM	<b>K74-21029</b>	<b>58.95</b>			
.308 Win.	<b>K74-20106</b>	<b>50.95</b>			

# MILITARY BRASS?

## Eliminate the "Grunt Work" with Dillon's Super Swage 600

Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes complete with large and small swage rods.



**K74-20095**  
**\$100.95**

# Dillon Leather b



## 5JR-DL

A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92  
Colt Government Model  
Colt Commander  
Colt Officers  
GLOCK 17, 22, 31

**\$75**

K74-18817  
K74-18810  
K74-18811  
K74-18812  
K74-18813

When we lost our supplier for Dillon Leather, we considered abandoning the gunleather business. Fortunately, we were able to team up with Mitch Rosen Extraordinary Gunleather to continue to offer a best-quality, made-in-the-USA line of belts and holsters. We know you'll like these products — we're happy to have our name on them.

GLOCK 19, 23, 32  
GLOCK 26, 27, 33  
GLOCK 20, 21  
Makarov  
SIG P220, P226  
SIG P228, P229  
S&W Military & Police 9mm/.40 Auto  
S&W Military & Police .45 Auto  
S&W Military & Police SHIELD™  
S&W 2" J-Frame Revolver  
Springfield Armory XD 4"  
Springfield Armory XD 5"  
Springfield Armory XD-S  
Ruger 2.25" SP-101 Revolver

K74-18814  
K74-18815  
K74-18816  
K74-18819  
K74-18818  
K74-18827  
K74-19011  
K74-19012  
K74-12241  
K74-18820  
K74-18825  
K74-18874  
K74-12236  
K74-18828



## MBS-DL

**\$50**

Single mag pouch with snap-on/snap-off belt loop.

1911 K74-18847  
Beretta K74-18848  
GLOCK 17, 22, etc. K74-18849  
GLOCK 20, 21, etc. K74-18850



## 5DM-DL

**\$50**

Double mag pouch with two belt loops.

1911 K74-18851  
Beretta K74-18852  
GLOCK 17, 22, etc. K74-18853  
GLOCK 20, 21, etc. K74-18854



## SOS-DL

**\$55**

One magazine, one tactical light (fits 6P-size lights).

1911 K74-18855  
Beretta K74-18856  
GLOCK 17, 22, etc. K74-18857  
GLOCK 20, 21, etc. K74-18858



# by Mitch Rosen!



## Sport EXP-DL \$98

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, "practical" competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

- |                                       |                  |
|---------------------------------------|------------------|
| S&W 4" K-Frame Revolver               | <b>K74-19372</b> |
| S&W 4" Lugged Barrel L-Frame Revolver | <b>K74-19373</b> |
| S&W 4" Light Barrel N-Frame Revolver  | <b>K74-19374</b> |
| S&W 4" Lugged Barrel N-Frame Revolver | <b>K74-19375</b> |
| S&W 5" Lugged Barrel N-Frame Revolver | <b>K74-19376</b> |

## Best-Quality Belt-DL \$70

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

- | 1.5" Gun Belt |                  | 1.25" Gun Belt |                  |
|---------------|------------------|----------------|------------------|
| 32" Waist     | <b>K74-18859</b> | 32" Waist      | <b>K74-18873</b> |
| 34" Waist     | <b>K74-18860</b> | 34" Waist      | <b>K74-18867</b> |
| 36" Waist     | <b>K74-18861</b> | 36" Waist      | <b>K74-18868</b> |
| 38" Waist     | <b>K74-18862</b> | 38" Waist      | <b>K74-18869</b> |
| 40" Waist     | <b>K74-18863</b> | 40" Waist      | <b>K74-18870</b> |
| 42" Waist     | <b>K74-18864</b> | 42" Waist      | <b>K74-18871</b> |
| 44" Waist     | <b>K74-18865</b> | 44" Waist      | <b>K74-18872</b> |



## Clipper-DL \$65

Our clip-on, inside-the-waistband holster features a steel reinforced mouth and a high-quality spring-steel clip.

- |                                       |                  |
|---------------------------------------|------------------|
| Colt Commander                        | <b>K74-18833</b> |
| Colt Officers                         | <b>K74-18834</b> |
| GLOCK 17, 22, 31                      | <b>K74-18829</b> |
| GLOCK 19, 23, 32                      | <b>K74-18830</b> |
| GLOCK 26, 27, 33                      | <b>K74-18831</b> |
| S&W Military & Police 9mm/.40 Compact | <b>K74-19013</b> |



## El Raton-DL \$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

- |                         |                  |
|-------------------------|------------------|
| 2" J-Frame S&W Revolver | <b>K74-18843</b> |
|-------------------------|------------------|



# The Safepacker

**THE WILDERNESS' SAFEPACKER™ HOLSTER** is the ONLY mode of concealed carry that I have personally witnessed save a man's life. It's a long story, but suffice it to say that the element of surprise afforded by the Safepacker did the trick. The folks at The Wilderness contend that the Safepacker™ is the best, most versatile and utilitarian holster in the world. I tend to agree, because the one you see pictured at left...is mine.

**Mark Pixler, editor**

The Safepacker can be hand carried like a day planner, equipped with a shoulder strap (not included), slipped into an attaché case, opened with the top flap stuffed between the mattress and box springs on your bed, strapped to a seatbelt, attached to a sun visor, clipped to a backpack, or worn on your hip as a very low-profile "un-holster."

- "Government Model" Safepacker, RH **K74-11703 \$89.95**  
*"Government Model" Fits: Colt Government Model, GLOCK 17/18/20/21/22, SIG P-220/226, Beretta 92/96, HK USP-45, 4" K-Frame, 3" N-Frame, etc.*
- "Commander" Safepacker, RH **K74-11702 89.95**  
*"Commander" Fits: Colt Commander, SIG P-245/229, HK USP-45 Compact, Tokarev, etc.*
- "Officers" Model" Safepacker, RH **K74-11701 89.95**  
*"Officers Model" Fits: Colt Officers' Model, GLOCK 19/23/30/32/36, Para P-12, etc.*
- "GLOCK 26/27" Safepacker, RH **K74-11700 89.95**  
*"GLOCK 26/27" Fits: G 26/27, Springfield XD Subcompact, Makarov, etc.*
- "J-Frame" Safepacker, RH **K74-11699 89.95**  
*"J-Frame" Fits: S&W Centennial, Taurus M85, Walther PPK, KelTec P-11, etc.*
- "Mustang" Safepacker, RH **K74-11698 89.95**  
*"Mustang" Fits: Colt Mustang, Pony, KelTec P-32, Beretta Tomcat, etc.*



## Maverick Holsters, imported from South Africa exclusively by GUNFIGHTERS Ltd.



The Maverick "Tuckaway" Holster allows you to wear your handgun inside your pants and under your shirt, with only a small portion of the belt clip visible. An affordable alternative holster for deep-cover carry.

- Sm. Rev. **K74-18553 \$19.95**  
 Sm. Auto **K74-18554 19.95**  
 Med. Auto **K74-18555 19.95**  
 Lg. Auto **K74-18556 19.95**



The Maverick "Inside Clip On" Holster is a high-quality, affordable inside-the-waist-band holster with a sturdy belt clip. The nylon web sight channel means that the holster will retain its shape for easier reholstering.

- Sm. Rev. **K74-18549 \$19.95**  
 Sm. Auto **K74-18550 19.95**  
 Med. Auto **K74-18551 19.95**  
 Lg. Auto **K74-18552 19.95**

## The Pistol Sheath by Center of Mass LLC

Center of Mass LLC's **Pistol Sheath** is an adjustable, ambidextrous, multi-fit KYDEX® holster that is durable, affordable and Made in Idaho!

The **Small Pistol Sheath** will hold all 1911s; Browning Hi Power; Buckmark 22.; all Kahrs; Walther P-22, PP, PPK; Kel-Tec P-

11, PF9; Ruger LC9; Taurus Slim 9,.40; CZ75s and Witness.

The **Small Revolver Pistol Sheath** fits all J-Frame-Size revolvers, including the new S&W Bodyguard, Ruger SP101 and LCR.

The **Large Pistol Sheath** will hold all Springfield XDs; GLOCKs (excluding the

G21 w/Picatinny rail); S&W M&Ps, SDs, Sigmas, P99s; FN's; Walther PPS, P99; Hi Points; Taurus Millennium, Pro, 24/7, 809, 840, 845; HK USP Compacts, P30, P30 Long, 45 Long, P2000/2000SK; SIG Polymer frame pistols; Ruger SR9, SR40, SR9C, SR40C, P345, P95; and many others.



Small Pistol Sheath K74-13351 \$28.50



Small Revolver K74-13375 \$28.50



Large Pistol Sheath K74-13358 \$28.50



### IHL Hammerhead Shark

1911 Slide K74-19230 \$114.95  
1911 Pouch K74-19231 72.95



### IHL Solo Mag Pouch

Single Stack, Black K74-16446 \$38.95  
Single Stack, Brown K74-13145  
Double Stack, Blk. K74-16447



### IHL Ltd. Class Holster

Colt Gov't, Black K74-16456 \$92.95  
Colt Gov't, Brown K74-14348  
Colt Com, Black K74-16886  
Colt Ofcr's, Black K74-16887  
GLOCK 17, Black K74-16891  
GLOCK 19, Black K74-16890



### IHL Belt Slide

Colt Gov't, Black K74-16468 \$49.95  
Sm. GLOCK, Black K74-16469



### IHL Speed Strip Wallet

.38/.357 6-rd. K74-18308 \$26.50  
.38/.357 8-rd. K74-18987 \$26.50  
.44/.45 6-rd. K74-18988 \$26.50  
.410 Ga. 6-rd. K74-18990 \$29.95  
.500 S&W 6-rd. K74-18989 \$26.50



### IHL Prosecutor Holster

Ruger Alaskan (Pictured) K74-15038 \$87.95  
S&W Governor .410/.45, 2.75" bbl. K74-15041  
S&W .500 Mag., 4" bbl. K74-15039  
Taurus Judge 2.5".410, 2" bbl. K74-15040

## THE WILDERNESS TACTICAL PRODUCTS



The Wilderness' Original Instructor Belt is an incredibly strong belt with a specially designed "V" ring buckle. Imitation is the sincerest form of flattery, and the marketplace is full of copies of this belt, but none can compare to the original.

We're selling the five-stitch version, which has extra stitch lines to make the belt more rigid vertically in

order to better support holsters, magazine pouches and other gear. This belt is a favorite with law enforcement, military personnel, firefighters, paramedics, etc. *Note: The 1.75" belt works best with BDUs or jeans. The 1.5" belt features a scaled-down buckle.*

### Measured Waist

Measured Waist	1.5" Belt	1.75" Belt	
32" Waist	K74-10965	K74-10253	\$39.95
34" Waist	K74-10966	K74-10128	39.95
36" Waist	K74-10967	K74-10129	39.95
38" Waist	K74-10968	K74-10130	39.95
40" Waist	K74-10969	K74-10131	39.95
42" Waist	K74-10970	K74-10132	39.95
44" Waist	K74-10971	K74-10133	44.95
46" Waist	K74-10972	K74-10889	44.95

## MAXPEDITION HARD-USE GEAR



A./B. Rollypoly Folding Dump Pouch K74-19999 \$25.99  
(A.) Open: 6" Diameter 8" Tall (B.) Folded: 3"x 3"x 1.75"  
C. Spartan Wallet, Foliage Green (folded) K74-19993 19.99  
D. Spartan Wallet, Black (open) K74-19992 19.99

# BLADE-TECH™



## “Revolution” Holster Series

Blade-Tech used its extensive knowledge of Kydex® holstermaking to bring you the Revolution line of holsters. Using a proprietary blend of polymers, Blade-Tech has engineered these holsters to offer lifetime performance in a wide range of conditions. The holsters won't become soft in extreme temperatures (over 300° F) and won't become fragile in low temperatures.

Colt 1911	K74-40011	\$29.99
GLOCK 17/22	K74-40012	29.99
GLOCK 19/23	K74-40013	29.99
GLOCK 20/21	K74-40069	29.99
GLOCK 34/35	K74-40068	29.99
Smith & Wesson 4" M&P	K74-40067	29.99
Springfield 4" XD 9/40	K74-40071	29.99
Springfield 5" XD 9/40	K74-40070	29.99



**Single Mag \$19.99 ea.**  
1911 K74-40018  
Sm. GLOCK K74-40019  
Lg. GLOCK K74-40020  
B92/XD/CZ etc. K74-40021

**Double Mag \$26.99 ea.**  
1911 K74-40022  
Sm. GLOCK K74-40023  
Lg. GLOCK K74-40024  
B92/XD/CZ etc. K74-40025

**Quad Mag \$39.99 ea.**  
1911 K74-40026  
Sm. GLOCK K74-40027  
B92/XD/CZ etc. K74-40028

**AR-15 Single Tek-Loc™  
Mag Pouch**  
K74-40034 \$29.99

**AR-15 Double Tek-Loc™  
Mag Pouch**  
K74-40033 \$39.99



**AR-15 Triple Dropped Mag Pouch**  
K74-40032 \$74.95



### Blade-Tech Holster/Mag Pouch Hardware (left to right)

Large Tek-Loc™ Universal Belt Clip with Hardware

Tek-Loc™ Dropped Offset Holster Attachment

Dropped Offset Holster Belt Loop Attachment

Mini Tactical Modular Mount System with Hardware

K74-40029	\$8.95
K74-40016	19.99
K74-40017	19.99
K74-39920	24.99

## Comp-Tac: Holsters Dedicated to Your Victory



### Comp-Tac International

The International features a modular mounting system that offers the versatility of different mounting options, combining a belt holster, belt drop offset holster, paddle holster and paddle drop offset holster into one.

GLOCK 17/22	K74-40110	\$69.00
GLOCK 34/35	K74-40109	69.00
S&W M&P 9/40	K74-40111	69.00
S&W M&P Pro	K74-40112	69.00
Springfield XD Tactical 9mm	K74-40116	69.00
Springfield XDM 4.5 9/40	K74-40115	69.00
Springfield XDM 5.25 9mm	K74-40113	69.00
Springfield XDM 5.25 .40	K74-40114	69.00

### Comp-Tac Infield Ultra

An inside-the-waistband holster combining the wearability of the Comp-Tac Minotaur MTAC with the simplicity and convenience of The Infield. Ideal for the individual who needs to safely take his or her weapon off and on throughout the course of the day.

Colt 5" 1911	K74-40102	\$90.00
GLOCK 17/22	K74-40103	90.00
GLOCK 19/23	K74-40104	90.00
S&W Shield	K74-40105	90.00
S&W M&P 9/40	K74-40106	90.00
Springfield XD-S	K74-40107	90.00
Springfield XDM 4.5 9/40	K74-40108	90.00

# Close & Ready<sup>29</sup> Bedside Holster Caddy

**Safariland  
Custom Fit  
567**



**Safariland  
Model  
6377  
ALS™**



## Safariland Custom Fit 567 Holsters

The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a "custom fit" in this holster.

2" Revolvers	K74-19261	\$43.95
4" K & L-Frame S&W, Ruger, and Colt Rev.	K74-19262	43.95
4" N-Frame S&W Revolvers	K74-19263	43.95
5" N-Frame S&W Revolvers	K74-19264	43.95
Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model	K74-19265	43.95
Beretta, Taurus, Browning HP, Colt 1911	K74-19266	43.95
Colt Officers' Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40	K74-19267	43.95
GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220	K74-19268	43.95

## Safariland Model 6377 ALS™ Holsters

The Model 6377 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

Colt 1911	K74-40072	\$39.95
GLOCK 17/22	K74-19444	39.95
GLOCK 20/21	K74-19443	39.95
GLOCK 34/35	K74-40073	39.95
SIG 220/226	K74-19446	39.95
SIG 220/226 with Accessory Rail (no light)	K74-19447	39.95
SIG 228	K74-19445	39.95
S&W M&P 9/40	K74-19448	39.95
Springfield 4" XD 9/40	K74-40074	39.95
Springfield 5" XD 9/40	K74-40075	39.95
Springfield XDM 9mm	K74-40076	39.95
Springfield XDM .40	K74-40077	39.95



**Holster NOT  
Included**

The key to the successful gunfighters of the Old West was not so much the weapon of choice, but rather the holster. How quickly the weapon could be retrieved, aimed and fired was the difference between survival and becoming a statistic. The Close & Ready Holster Caddy provides a faster and safer way to protect your family. It works with most existing holsters and slides easily between the mattress and box springs on either side of your bed.

K74-18046

\$29.95

## Mernickle Holsters' Conceal-Carry Performance Series

If Cowboy Action Shooting is your game, why not CARRY the gun you shoot the most? These holsters can be worn strong side, appendix carry or cross draw and are fully molded. Now also available for J-Frame S&Ws.

4-3/4" SA Colts/clones	K74-11560
4-5/8" Ruger Blackhawk	K74-15765
2" J-Frame S&W Rev.	K74-15764
Ruger LCR	K74-29030



**\$79<sup>95</sup>**

## "Wild Bunch" 1911 Holster & Mag Pouch

This holster/mag pouch was designed in a joint effort by World Cowboy Action Shooting Champion Gene "Evil Roy" Pearcey and World Fast Draw Champion Bob Mernickle when SASS introduced the "Wild Bunch" category for Cowboy Action Shooting.

When these two champions put their heads together, they created a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol's grip frame

away from your body so you'll get a full combat grip, and the holster includes the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn't in your way; above the belt line so the belt doesn't interfere with the draw; and at the max depth required by the sport – and no more – so you'll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

1911 Holster	K74-19947	\$139.95
Mag Pouch	K74-19946	44.95



# SUPER 1050

## STANDARD FEATURES:

- Automatic Indexing
- Commercial Grade Machine
- Swages Military Primer Pockets
- Loading Rate: 1000-1200 Rds/Hr
- Includes One Caliber Conversion
- Factory Adjusted Reloading Dies
- Automatic Powder Measure
- Automatic Primer System
- Automatic Casefeeder

All for ONLY...

# \$1719<sup>95\*</sup>

\*Prices vary on exotic-caliber machines.

## SUPER 1050 Stock Numbers

.223 Remington	K74-21130
.223 Rem./Carbide (*\$1793.95)	K74-21131
.22-250 Remington	K74-21129
.243 Winchester	K74-21126
.270 Winchester	K74-18491

6.8 SPC (\*\$1769.95) K74-21150  
(6.8 SPC comes with lg. and sm. primer systems)

.30 M1 Carbine (\*\$1734.95) K74-21142

.300 WSM (\*\$1784.95) K74-21110

.30-30 Winchester K74-21003

7.62x39 (\*\$1769.95) K74-21144

(7.62x39 comes with lg. and sm. primer systems)

.303 British K74-21060

.308 Winchester K74-21058

.308 Win./Carbide (\*\$1801.95) K74-21068

.30-06 Springfield (\*\$1784.95) K74-21059

.45-70 Gov't (\*\$1829.95) K74-21064

.32 S&W K74-21134

.380 ACP K74-21135

9mm Parabellum K74-21067

.38 Special K74-21136

.357 Magnum K74-21137

.357 SIG (\*\$1749.95) K74-21127

.38 Super K74-21132

.38 Super Comp K74-21069

.38-40 Winchester K74-21158

.40 S&W K74-21070

10mm K74-21138

.41 Magnum K74-21139

.44 Special K74-21140

.44 Magnum K74-21141

.44-40 Winchester K74-21159

.45 ACP K74-21061

.45 Colt K74-21133

.45 GAP K74-21002

.500 S&W (\*\$1784.95) K74-20428

**Super 1050 DVD**  
Instruction Manual  
K74-19485 \$19.95

Total price as pictured here with optional accessories: **\$1872.80**

Powdercheck System	K74-21044	\$68.95
Low Powder Sensor	K74-16306	\$41.95
Aluminum Bullet Tray	K74-22215	\$41.95

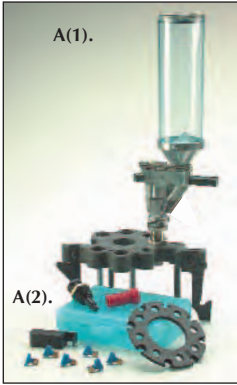
# 1050 Accessories

## A(1). QUICK-CHANGE TOOLHEAD CONVERSION

### Includes:

- Toolhead
- Powder Measure

K74-21393, \$270.95



## A(2). CALIBER CONVERSION

### Includes:

- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

- .32 S&W
- .32 ACP
- .380 Auto
- 9mm
- .38 Super
- .38 Super Comp
- .38/.357 Magnum
- .357 SIG
- .40 S&W
- 10mm
- .41 Magnum
- .44 Magnum
- .44-40 Winchester
- .45 ACP
- .45 Colt
- .45 GAP
- .475 Linebaugh/.480 Ruger
- .500 S&W Magnum
- .223 Remington
- .22-250
- .243 Winchester
- .270 Winchester
- .30 Carbine
- 7.62x39
- .300 WSM
- .303 British
- .308 Winchester
- .30-06 Springfield
- .30-30 Winchester
- .45-70 Government

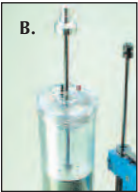
- K74-20634 \$121.95
- K74-20633 121.95
- K74-20483 121.95
- K74-20482 121.95
- K74-20484 121.95
- K74-21057 121.95
- K74-20477 121.95
- K74-20068 121.95
- K74-20545 121.95
- K74-20788 121.95
- K74-20478 121.95
- K74-20479 121.95
- K74-21161 121.95
- K74-20480 121.95
- K74-20481 121.95
- K74-21010 121.95
- K74-20833 158.95
- K74-20834 158.95
- K74-20485 121.95
- K74-21055 139.95
- K74-21054 139.95
- K74-21053 139.95
- K74-20626 139.95
- K74-20631 158.95
- K74-20466 158.95
- K74-21051 121.95
- K74-21049 139.95
- K74-21050 201.95
- K74-21052 139.95
- K74-21056 172.95

## A(3). 1050 PRIMER SYSTEM

- Large primer system conversion K74-20476 \$106.95
- Small primer system conversion K74-20419 106.95

## A(4). EXTRA CASEFEED PLATE

- Large pistol K74-21072 \$38.95
- Large rifle K74-21075 38.95
- Small rifle K74-21074 38.95
- Small pistol K74-21073 38.95
- 1050 POWDER MEASURE K74-20421 \$81.95
- 1050 TOOLHEAD K74-20420 \$198.95



**B. LOW POWDER SENSOR**  
Provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

K74-16306, \$41.95

## C. POWDER CHECK SYSTEM

Developed for the XL 650, now available for the 1050!

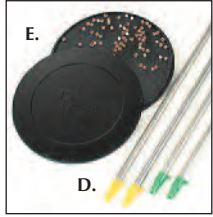
K74-21044, \$68.95 each  
Three or more, \$61.95 ea.



## D. PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

- 1 Lg. tube K74-22029 \$7.99
- 1 Sm. tube K74-22028 7.99
- 2 Sm., 2 Lg. K74-20056 23.95
- 4 Lg. tubes K74-20050 23.95
- 4 Sm. tubes K74-20049 23.95



## E. PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. K74-13606, \$20.95

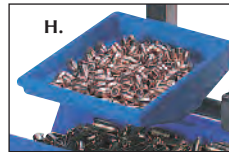
## F. 1050 MACHINE COVER

This great looking nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

Cover, K74-13239, \$39.95  
(G.) Master lock, K74-13083, \$3.95



## H. RL 1050 BULLET TRAY



Designed for "economy of motion" when loading. Our new bullet tray is made of durable cast aluminum and is Dillon Blue powder coated.

K74-22215, \$41.95

## I. SPARE PARTS KIT

- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station Retaining Tab
- 1 Ratchet Restriction Tab
- 4 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4" E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws
- 4 Locator Springs (#1, #2, #3, #4)
- 1 Tab/Spring Arm Spring
- 2 Pickup Tube Tips, Small (Yellow)
- 2 Magazine Orifices, Large (Red)



- 2 Pickup Tube Tips, Large (Green)
- 2 Magazine Orifices, Small (Blue)
- 2 Retaining Clips
- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large

K74-20779, \$32.95

## J. MACHINE MAINTENANCE KIT

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit & 1050 Spare Parts Kit K74-97018, \$46.95



**K. 1" BENCH WRENCH**  
K74-10842, \$7.95 each.  
Two or more, \$7.10 each.

## L. BUSHING DRIVER

K74-20341, \$12.95 ea.



## M. MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

K74-14355, \$5.49

# Dillon Range Bag



Dillon's New Range Bag is designed to hold the Stage Bag (inset, top left) or a Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 36). The Main Compartment is 12.5" long x 7" wide x 10" high, the End Pockets are 8.5" tall x 6.5" wide x 2" deep and the Front Pocket is 9" tall x 6" wide x 2" deep.

Range Bag, Black  
Stage Bag  
Pistol Pouch, Black

K74-19366 \$89.95  
K74-19259 29.95  
K74-17027 10.95



## 'Border Shift' Ammo Bag

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

**I.D. Card Holder**  
K74-14575 \$2.95



**Black Ammo Bag**

**K74-13755 \$25.95**

## Dillon Pistol Cases

Protect your handguns with Dillon's rugged, padded pistol cases. These cases feature a pouch on one side for cleaning gear or other accessories and magazine/ speedloader pouches on the other. The "Small" Dillon Pistol Case will

accommodate most "Limited" class autos and the "Large" case will accept pistols with scopes and extended compensators.

Small - 7.5" x 11.5"  
K74-10161 \$18.95  
Large - 9.5" x 12.5"  
K74-10162 21.95







**\$9<sup>99</sup>**

# Bomber Glasses

Bomber Glasses' lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

Clear	K74-10513
Smoke	K74-10514
Light Blue	K74-10515
Yellow	K74-10516
Amber	K74-10517
Smoke Mirror	K74-10518

## AO Safety/Peltor Junior Eye & Ear Protection and MAX Earplugs



AO Safety/Peltor Junior Eye & Ear Protection Peltor Junior Earmuff (NRR 17)	K74-10402	\$22.95
AO Safety Junior Shooting Glasses	K74-11403	9.95
Save \$4.95 when you buy Earmuff/Glasses Combo!	K74-11092	27.95
<b>MAX Earplugs</b> MAX Earplugs (NRR 33) 200 Pack	K74-10456	\$40.00

## EP3 Sonic Defenders



<b>E</b> ar Pro EP3 Sonic Defenders® by SureFire® protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. <b>NRR 24</b>		
Small EP3 Sonic Defenders	K74-25340	\$12.95
Medium EP3s (Fit Most People)	K74-25341	12.95
Large Ear Pro Sonic Defenders	K74-25342	12.95



## Secure Firearm Products Secure-Mat

The Secure-Mat features a magnetic corner that keeps small parts in place when you field strip your firearm for cleaning. Its soft, non-slip neoprene construction protects both your firearm and the work surface. It's ideal for when you're shooting an out-of-town match and have to clean your pistol in a motel room!

K74-19398 \$27.50

## Arredondo Multi-Function Squib Rod



Scope Windage Adjustment Tool

Magazine Base Pad Tool/  
Scope Battery Cap Remover

This is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

K74-15250 \$12.95



The Otis Technology, Inc. Breech-to-Muzzle Cleaning System cleans rifles .22 to .50 cal., shotguns .410 bore to 10 gauge and pistols .22 to .45 cal. The system includes three memory-flex rods, three forged brass tips, two obstruction removers, a T-handle, 0.5 ounce solvent, all-caliber patches, a shotgun brush adapter, two patch savers, five bore brushes, a bore reflector and a cleaning guide. Lifetime warranty!

K74-18174 \$39.95



Arredondo Accessories' Magazine-Cleaning Brush is ideal for that little job we all dread (avoid?!). No excuse, Sir!

K74-19257 \$11.95

# Dillon's Pistol Die Sets

## Size Die

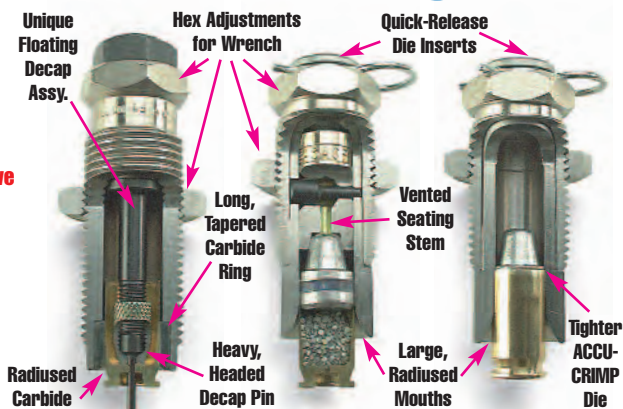
- Floating Decap Assembly Eliminates Primer "Draw Back"
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

## Seat Die

- Reversible Seating Stem Makes it Easy to Change Bullet Styles

## Crimp Die

- Quick Disassembly, Easy to Clean



### Sizing/Depriming Die

Our sizing/depriming dies feature a unique "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the problem of primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

### Bullet Seating Die

Our new quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flip-flop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We've always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

### Crimp Die

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

**NOTE: All Dillon Pistol Die sets include our sizer/ decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)**

### Dillon Pistol Dies (Three-Die Sets)

.32 S&W/.32 H&R Magnum	K74-14426	\$63.95
.380 ACP	K74-14401	63.95
9mm Parabellum	K74-14406	63.95
9x25 Dillon	K74-14601	132.95
.357 SIG	K74-22083	132.95

.38 Super	K74-14399	\$63.95
.38 Special/.357 Magnum	K74-14400	63.95
10mm/.40 S&W	K74-14398	63.95
.41 Magnum	K74-14402	63.95
.44 Special/.44 Magnum	K74-14403	63.95
.45 ACP/.45 GAP	K74-14404	63.95
.45 Colt	K74-14405	63.95

### Dillon Carbide Size/Deprime Dies

.32 S&W/.32 H&R Magnum	K74-14119	\$33.45
.380 ACP	K74-14410	27.45
9mm Parabellum	K74-14415	27.45
9x25 Dillon	K74-14602	104.95
.357 SIG	K74-16513	104.95
.38 Super	K74-14408	27.45
.38 Special/.357 Magnum	K74-14409	27.45
10mm/.40 S&W	K74-14407	27.45
.41 Magnum	K74-14411	27.45
.44 Special/.44 Magnum	K74-14412	27.45
.45 ACP/.45 GAP	K74-14413	27.45
.45 Colt	K74-14414	27.45

### Dillon Seating Dies

.32 S&W/.32 H&R Magnum	K74-14106	\$25.45
.380 ACP	K74-14419	25.45
9mm Parabellum	K74-14424	25.45
9x25 Dillon	K74-14603	28.45
.357 SIG	K74-16515	28.45
.38 Super	K74-14417	25.45
.38 Special/.357 Magnum	K74-14418	25.45
10mm/.40 S&W	K74-14416	25.45
.41 Magnum	K74-14420	25.45
.44 Special/.44 Magnum	K74-14421	25.45
.45 ACP/.45 GAP	K74-14422	25.45
.45 Colt	K74-14423	25.45

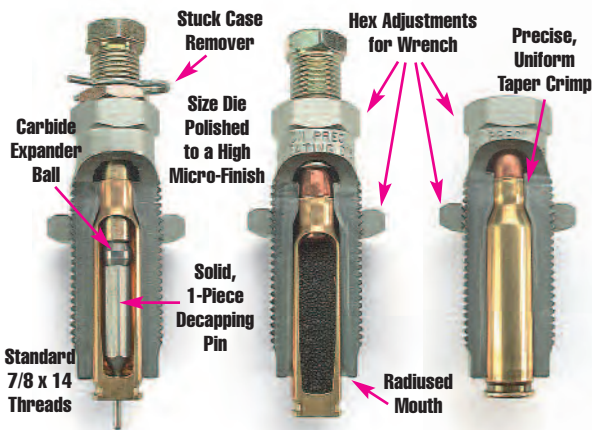
### Dillon Crimp Dies

.32 S&W/.32 H&R Magnum	K74-14107	\$24.45
.380 ACP	K74-14438	24.45
9mm Parabellum	K74-14443	24.45
9x25 Dillon	K74-14604	27.45
.357 SIG	K74-16514	27.45
.38 Super	K74-14436	24.45
.38 Special/.357 Magnum	K74-14437	24.45
10mm/.40 S&W	K74-14435	24.45
.41 Magnum	K74-14439	24.45
.44 Special/.44 Magnum	K74-14440	24.45
.45 ACP/.45 GAP	K74-14441	24.45
.45 Colt	K74-14442	24.45

### Spare Decapping Pins

Package of 10	K74-21528	\$5.75
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# Dillon's Rifle Die Sets



## Size Die

- Full-length, to minimum tolerance
- Carbide expander ball
- Features stuck case remover

## Seat Die

- Designed to hold bullet straight throughout the seating process

## Taper Crimp Die

- Centers case neck and body for a more uniform crimp

Dillon Three-Die Rifle Die Sets include a sizing/depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

### Sizing/Depriming Die

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

### Bullet Seating Die

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

### Taper Crimp Die

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

### Dillon Rifle Dies (Three-Die Sets)

.223 Remington	K74-10839	\$66.95
.308 Winchester	K74-15574	66.95
.30-06 Springfield	K74-10840	66.95

### Dillon Carbide Rifle Dies (Three-Die Sets)

.223 Remington	K74-10096	\$162.95
.308 Winchester	K74-10793	168.95

*Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimp die. PLEASE NOTE: Carbide rifle dies still require case lubrication!*

### Dillon/Redding .30 M1 Carbine Three-Die Set

Incl: Dillon carbide size die, Redding seat & crimp dies.

.30 M1 Carbine Die Set	K74-20625	\$103.95
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### Dillon Size Dies

.223 Remington	K74-12778	\$41.95
.223 Remington (Carbide)	K74-10223	136.95
.30 M1 Carbine (Carbide)	K74-97039	72.95
.308 Winchester	K74-10242	41.95
.308 Winchester (Carbide)	K74-10234	149.95
.30-06 Springfield	K74-12238	41.95

### Universal Decapping Die

Universal Decapping Die	K74-22127	\$26.95
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### Dillon Seat Dies

.223 Remington	K74-21672	\$29.95
.308 Winchester	K74-21674	29.95
.30-06 Springfield	K74-21673	29.95

### Dillon Taper Crimp Dies

.223 Remington	K74-21676	\$27.55
.308 Winchester	K74-21678	27.55
.30-06 Springfield	K74-21677	28.55

### Spare Decapping Pins

.223 Remington	K74-13278	\$3.99
.308 Winchester	K74-13132	3.99
.30-06 Springfield	K74-13069	3.99

For Universal Decapping Die K74-15816 3.99

### Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)

Dillon Die Lock Ring	K74-14067	\$1.35
5-Pack Die Lock Rings	K74-10669	4.15

# Get your "stuff" together, then keep it that way!

## Dillon Ammunition Boxes

Description	Stock #	Each	10 ea.	Case(Qty.)
9mm (50 rd)	K74-13784	\$1.58	\$13.50	\$58.00(50)
9mm (100 rd)	K74-13645	1.81	15.40	66.00(50)
.38/.357 (50 rd)	K74-13476	1.79	14.70	63.00(50)
.38/.357 (100 rd)	K74-13766	2.20	18.80	80.50(50)
.44 (50 rd)	K74-13568	1.79	15.30	65.50(50)
.44 (100 rd)	K74-13680	2.92	24.90	106.50(50)
.45 ACP (50 rd)	K74-13715	1.73	14.70	63.00(50)
.45 ACP (100 rd)	K74-13574	2.83	24.20	103.50(50)
Small Rifle (50 rd)	K74-13740	2.05	17.50	75.00(50)
Medium Rifle (20 rd)	K74-13625	2.05	17.50	120.00(80)
Medium Rifle (50 rd)	K74-13665	2.90	24.70	106.00(50)
Large Rifle (20 rd)	K74-13647	2.01	17.20	73.50(50)
Large Rifle (50 rd)	K74-13231	3.20	27.30	117.00(50)

NOTE: ".38" series cases fit .38 Super, .32-20, .30 Carbine and .30 Mouser; "9mm" series cases fit .30 Luger, 9 x 21 and .380; ".44" series cases fit .41 Mag., .44-40 and .45 Colt; and ".45" series cases fit 10 mm and .40 S&W. "Small rifle" cases fit .222, .223 to 7.62 x 39 length; 20 round "medium rifle" cases fit 7.62 x 39, .22-250 to .30-06 length; 50 round "medium rifle" cases fit .22-250, .308 to .30-30 length; and "large rifle" cases fit .30-06, 8 x 57 length to all belted cartridges.

Extra Loading Data Labels, K74-10446, Package of 100, \$6.95



Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use. Designed to keep out dirt, dust and rain.

## Dillon AkroBins

AkroBins are perfect for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550B/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em – you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	K74-13756	\$2.95	\$15.30	\$24.84
"RL 550/XL 650" Bin	K74-13839	2.95	15.30	24.84
"RL 1050" Bin	K74-13484	6.95	34.92	61.92
"SL 900" Bin	K74-17125	10.50	56.94	106.92



## Dillon Utility Boxes

Dillon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

Description	Stock #	Each	5 ea.
Small Utility Box	K74-13636	\$2.65	\$10.95
Large Utility Box	K74-17195	5.75	23.95



## Berry's Manufacturing Ammo/Storage Boxes

Description	Stock #	Each	10 ea.	50 ea.
.500 S&W (50 rd)	K74-19243	\$2.98	\$22.40	\$97.00
Note: .500 S&W Ammo Boxes also fit .223/.243/.308 WSSM Cartridges				
.454 Casull (50 rd)	K74-19244	2.98	22.40	97.00
.45/70 (50 rd)	K74-19245	3.29	24.20	105.00
7.62 x 54R (50 rd)	K74-19247	3.50	25.50	110.50
.300 Ultra (50 rd)	K74-19246	3.50	25.50	110.50
20 Ga. (25 rd)	K74-19248	2.24	16.80	72.50
12 Ga. (25 rd)	K74-19249	2.24	16.80	72.50
<b>Storage Boxes</b>				
4-3/8" x 2" x 1-5/8"	K74-19250	\$1.12	\$8.40	\$36.50
4-1/2" x 4-1/2" x 1-5/8"	K74-19251	2.32	17.40	75.50
5-1/2" x 2-5/8" x 2-1/2"	K74-19252	2.22	16.70	72.00



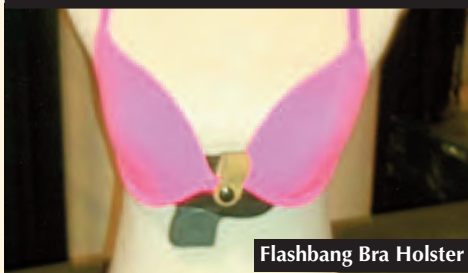
**Taurus View .38 Special**



**Freedom Arms "Compact" .44 Spl.**



**Cimmarron Mini Sharps**



**Flashbang Bra Holster**



**IWI Tavor**



**Bondhus CL 380**



**Ohio Ordnance "New BAR" .30-06**



**GG&G Hitch Cover**

And now for something completely different...Flashbang® holsters offers a concealable holster that tucks horizontally under a bra band. The gun is drawn by pulling straight down on the grip. This is a very workable solution for a smaller automatic...probably not practical for those ladies who regularly carry a 1911 or a Judge. ([www.flashbangholster.com](http://www.flashbangholster.com))

Still in the development stage, the Bondhus Arms CL380 is billed as the smallest multi-shot .380 not quite yet available. It is operated from between the first two fingers of the hand, and will be aimed by a tiny laser sight. Definitely smaller than the average o/u derringer, and will

probably sell in the \$700-800 range. Stay tuned. ([www.bondhusarms.com](http://www.bondhusarms.com))

Last but not least, GG&G offers fierce fun for those who have a Class III trailer hitch on their vehicle. Their realistic claymore mine reproduction ("FRONT TOWARD ENEMY") keeps those tailgaters at a distance. About \$37.50, as I recall. ([www.gggaz.com](http://www.gggaz.com))

Four days of strolling 15+ acres of exhibits can be exhausting, but it's barely enough time to see everything and enjoy the company of like-minded firearms enthusiasts. I was one of more than 67,000 attendees at this year's Show, and I look forward to next year.

# SL 900

## Dillon's Revolutionary Shotshell Loader

### STANDARD FEATURES:

- Automatic Indexing
- Auto Powder/Priming Systems
- Adj. Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime "No-B.S." Warranty

All for ONLY...

**\$919<sup>95</sup>**

*\$1149.90 with Casefeeder*

**12 Gauge K74-97110**

**20 Gauge K74-97123**

**28 Gauge K74-97124**

Comes with factory adjusted dies.

Total price as pictured here with optional accessories: **\$1237.80**

12 Gauge Casefeeder (pictured)	K74-97037	\$229.95
20/28 Gauge Casefeeder	K74-97036	\$229.95
12 Ga. Euro. 220v Casefeeder	K74-97118	\$239.95
20/28 Ga. Euro. 220v Casefeeder	K74-97125	\$239.95
Aluminum Roller Handle	K74-17950	\$45.95
Low Powder Sensor	K74-16306	\$41.95



# SL 900 Accessories

## A. SL 900 CONVERSIONS

- 12 Gauge Conversion  
**K74-20009, \$359.95**
- 20 Gauge Conversion  
**K74-22138, \$359.95**
- 28 Gauge Conversion  
**K74-22139, \$359.95**
- 20/28 Gauge Casefeed Plate  
(not pictured)  
**K74-97045, \$42.95**
- SL 900 Powder System  
**K74-17817, \$76.95**



## E. SPARE PARTS KIT

- 1 20 Gauge Yellow Wad Guide
- 1 28 Gauge Green Wad Guide
- 1 20 Gauge Locator Pin
- 1 Index Pawl
- 1 Ring Indexer
- 1 Index Spring Revision A
- 1 Hair Pin Cotter
- 2 Bellcrank Cubes
- 1 Case Insert Slide Spring
- 1 Pawl Spring
- 1 Ejector Wire
- 1 Plastic Wad Guide
- 1 Swing Arm Torison Spring
- 1 Primer Transfer Arm
- 1 12 Gauge Locator Pin
- 1 Gum Rubber Insert Revision B
- 1 Shot Fitting E-Clip



1 Failsafe Bushing Revision B  
**K74-11154, \$26.95**



## B. PACKAGE DEAL

Includes: Lyman Reloading Handbook, Clear Safety Glasses, Dial Caliper, Eliminator Scale, Machine Cover, and Low Powder Sensor.  
**K74-22290, \$199.95**

## C. SL 900 MACHINE COVER

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked.  
**K74-13239, \$39.95**

(D.) Master lock

**K74-13083, \$3.95**



## F. WINCHESTER SHOTSHHELL WADS



WT12, 12ga, Orange	1-1 5/8	500	<b>K74-15515 \$11.95</b>
WAA12, 12ga, White	1-1 5/8	250	<b>K74-15516 8.95</b>
WAA12SL, 12ga, Pink	1-1 1/8	250	<b>K74-15517 8.95</b>
WAA20, 20ga, White	7/8-1 1/4	250	<b>K74-15518 8.95</b>
WAA28, 28ga, Red	Most	250	<b>K74-15519 8.95</b>
WAA41, .410, Red	Most	250	<b>K74-15520 8.95</b>

# A-ZOOM Ammo Premium Metal Snap-Caps

Hard-anodized, solid aluminum snap caps with a secret "Dead Cap" insert that protects your firing pin and outlasts brass by 20 times. Quite simply the best snap caps we've ever seen.



.32 Auto	5 pack	<b>K74-10923</b>	<b>\$16.65</b>
.380 Auto	5 pack	<b>K74-10795</b>	<b>16.65</b>
9mm Luger	5 pack	<b>K74-10798</b>	<b>16.65</b>
.357 SIG	5 pack	<b>K74-10794</b>	<b>16.65</b>
.40 S&W	5 pack	<b>K74-10796</b>	<b>16.65</b>
.45 ACP	5 pack	<b>K74-10797</b>	<b>16.65</b>
.38 Special	6 pack	<b>K74-10801</b>	<b>19.98</b>
.357 Magnum	6 pack	<b>K74-10800</b>	<b>19.98</b>
.44 Magnum	6 pack	<b>K74-10802</b>	<b>19.98</b>

.44-40 Winchester	6 pack	<b>K74-10803</b>	<b>19.98</b>
.45 Colt	6 pack	<b>K74-10804</b>	<b>19.98</b>
.223 Remington	2 pack	<b>K74-10810</b>	<b>9.99</b>
.22-250	2 pack	<b>K74-10809</b>	<b>9.99</b>
.243 Winchester	2 pack	<b>K74-10811</b>	<b>9.99</b>
.270 Winchester	2 pack	<b>K74-10812</b>	<b>9.99</b>
.30 M1 Carbine	2 pack	<b>K74-10813</b>	<b>9.99</b>
.30-30 Winchester	2 pack	<b>K74-10815</b>	<b>9.99</b>
.303 British	2 pack	<b>K74-10816</b>	<b>9.99</b>
.308 Winchester	2 pack	<b>K74-10817</b>	<b>9.99</b>
.30-06 Springfield	2 pack	<b>K74-10814</b>	<b>9.99</b>
.45-70 Government	2 pack	<b>K74-10818</b>	<b>9.99</b>
6.5x55 Swedisch	2 pack	<b>K74-10819</b>	<b>9.99</b>
7.62x39 Russian	2 pack	<b>K74-10820</b>	<b>9.99</b>
12 Gauge	2 pack	<b>K74-10805</b>	<b>9.99</b>
20 Gauge	2 pack	<b>K74-10806</b>	<b>9.99</b>
28 Gauge	2 pack	<b>K74-10807</b>	<b>9.99</b>
.410 Bore	2 pack	<b>K74-10808</b>	<b>9.99</b>

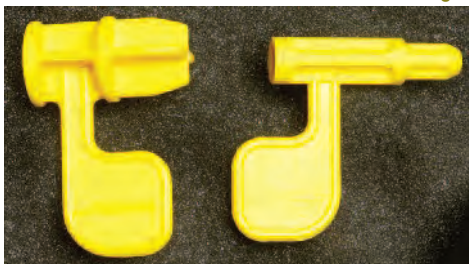
## Saf-T-Trainer Molded Plastic Dummy/ Training Ammo



Sold in packages of five:

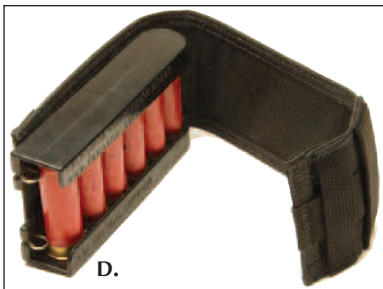
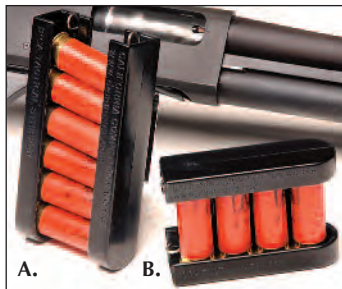
.22 LR	<b>K74-10086</b>	<b>\$4.95</b>	.223	<b>K74-10063</b>	<b>4.95</b>
9mm	<b>K74-10087</b>	<b>4.95</b>	7.62x39	<b>K74-10064</b>	<b>4.95</b>
.38/.357	<b>K74-10088</b>	<b>4.95</b>	.308	<b>K74-10065</b>	<b>4.95</b>
.40 S&W	<b>K74-10060</b>	<b>4.95</b>	.30-06	<b>K74-10066</b>	<b>4.95</b>
.44 Mag.	<b>K74-10061</b>	<b>4.95</b>	20 Ga.	<b>K74-10067</b>	<b>7.95</b>
.45 Colt	<b>K74-10061</b>	<b>4.95</b>	12 Ga.	<b>K74-10068</b>	<b>7.95</b>

## Arredondo Accessories' Multi-Gun Chamber Flags



Made of supertuff nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.  
**K74-15485 \$11.95**

# 40 12 Gauge Shotshell Tactical Strippers



California Competition Works' Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3" magnum\* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device

(C. & D.) that will accommodate up to a 2-1/4" duty belt.

- A. Six-Shell Tactical Stripper **K74-18606 \$23.95**
- B. Four-Shell Tactical Stripper **K74-18605 22.95**
- C. Three-Shell Aluminum Stripper\* **K74-19475 34.95**
- D. Six-Shell Covered Tactical Stripper **K74-19225 33.95**

\*Three-Shell Aluminum Stripper accommodates 2-3/4" shells only.



## AP Custom USA

AP Custom USA's Shotshell Carriers are 100-percent machined from solid billet aluminum, and utilize proven 303 Hi-Yield Stainless steel leaf springs to contain either three or four 2-3/4" 12 Gauge shells in their slots, depending on model. Both models offered here feature the BLADETECH Tek-Lok™ Universal Belt Clip. The 4x4 Shotshell Carrier holds four 2-3/4" 12 Ga. shells in two adjacent slots. The 4x4 is designed for loading four shells at once, either strong or weak-handed. The 3x3 holds three 2-3/4" 12 Ga. shells in two adjacent slots.

4x4 Shotshell Carrier

**K74-14343**

**\$69.95**

3x3 Shotshell Carrier

**K74-14344**

**69.95**

## TACCOM, LLC Tactical and Competition Accessories



TACCOM, LLC's Duaload Shotshell Holder is available in 2-, 4-, or 6-Shell versions and can be customized to carry your shotgun ammo in several configurations. The 2Up version can be either attached to a belt or MOLLE gear, and the 4Up and 6Up versions feature a BLADETECH Tek-Lok™ Universal Belt Clip (included) that can be attached at various angles. The Duaload allows you to grab two shotshells aligned in such a manner that it makes it easy to load two at a time into your shotgun.

2Up Belt/MOLLE **K74-19530 \$9.95**

4Up w/Tek-Lok™ **K74-19531 29.95**

6Up w/Tek-Lok™ **K74-19532 34.95**

TACCOM, LLC's Quaload Shotshell Holder is a serious game changer! It's so radical that they are patenting the device.

The Quaload holds the 2 columns of shells next to one another, you can't get any closer than having them touch. No other quad load device can do this! This allows for you to control how the shell come out of the holer and not have to worry about rim overlay...the rims are already overlapped in the correct position!

4Up Quaload Shotshell Holder

**K74-19543**

**\$39.95**

8Up Quaload Shotshell Holder

**K74-19544**

**69.95**

## Attain Peak Accuracy With Hornady's L-N-L O.A.L. Gauge, Bullet Comparator



### Overall Length Gauge

The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy. A free run of .010 to .060 is commonly employed for accurate target, varmint and hunting loads. Consequently, knowing and being able to alter the dimensions, as needed, is vitally important to precision shooters and handloaders.

OAL Gauge **K74-14622 \$38.95**

OAL Gauge, Curved **K74-14862 39.95**

(Use for auto, lever and pump rifles)

### Modified Case (required)

.223 Rem. **K74-14627 \$6.99**

.22-250 **K74-14628 6.99**

.243 Win. **K74-14631 6.99**

.270 Win. **K74-14641 6.99**

7mm Rem. Mag. **K74-14648 6.99**

.308 Win. **K74-14652 6.99**

.30-06 **K74-14653 6.99**

.300 Win. Mag. **K74-14655 6.99**

### Bullet Comparator

Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity. The L-N-L Bullet Comparator provides precision handloading dimensions.



Bullet Comparator **K74-14670 \$16.95**

### Comparator Insert (required)

.22 caliber **K74-14672 \$8.95**

.24 caliber **K74-14673 8.95**

.25 caliber **K74-14674 8.95**

.26 caliber **K74-14675 8.95**

.27 caliber **K74-14676 8.95**

.28 caliber **K74-14677 8.95**

.30 caliber **K74-14678 8.95**

.33 caliber **K74-14679 8.95**

.35 caliber **K74-14680 8.95**

.37 caliber **K74-14681 8.95**

.45 caliber **K74-14682 8.95**



# Dillon Reloader Toolholders <sup>41</sup>



Dillon's Toolholders are available for your RL 550B, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

XL 650/SL 900 with Wrench Set	<b>K74-11555</b>	<b>\$29.95</b>
XL 650/SL 900 w/o Wrench Set	<b>K74-11554</b>	<b>18.95</b>
RL 550 with Wrench Set	<b>K74-11541</b>	<b>28.95</b>
RL 550 w/o Wrench Set	<b>K74-11543</b>	<b>17.95</b>
Casefeed 550, with Wrench Set	<b>K74-11540</b>	<b>28.95</b>
Casefeed 550, w/o Wrench Set	<b>K74-11542</b>	<b>17.95</b>
Square Deal B with Wrench Set	<b>K74-19441</b>	<b>26.95</b>
Dipped Ball-End Hex Wrenches	<b>K74-11483</b>	<b>17.95</b>
One-Inch Bench Wrench	<b>K74-10842</b>	<b>7.95</b>
Square-Deal-Only Wrench	<b>K74-19970</b>	<b>8.95</b>



## Color Coded Aluminum Toolheads for Your RL 550B & XL 650



Blue Anodized RL 550B Toolhead	<b>K74-62132</b>	<b>\$29.95</b>	Blue Anodized XL 650 Toolhead	<b>K74-62136</b>	<b>\$34.95</b>
Black Anodized RL 550B Toolhead	<b>K74-62133</b>	<b>29.95</b>	Black Anodized XL 650 Toolhead	<b>K74-62137</b>	<b>34.95</b>
Gold Anodized RL 550B Toolhead	<b>K74-62134</b>	<b>29.95</b>	Gold Anodized XL 650 Toolhead	<b>K74-62138</b>	<b>34.95</b>
Silver RL 550B Toolhead	<b>K74-62135</b>	<b>29.95</b>	Silver XL 650 Toolhead	<b>K74-62139</b>	<b>34.95</b>

# Berry's Manufacturing Preferred Plated Bullets

## Bullets for the 7.62 x 39 Cartridge

Description	Stock #	250	500	1000
123 gr. RN	K74-17210	\$42.00	\$81.00	\$150.00
<b>.380 Caliber Bullets</b>				
100 gr. RN	K74-17532	24.00	46.00	85.00
<b>9 Millimeter Bullets</b>				
115 gr. RN-DS*	K74-17533	25.00	49.00	90.00
115 gr. HBRN-TP*	K74-17178	27.00	52.00	96.00
124 gr. RN-DS*	K74-17534	27.00	51.00	95.00
124 gr. HBRN-TP*	K74-17272	30.00	57.00	106.00
124 gr. HBFP	K74-17385	27.00	52.00	96.00
147 gr. RN	K74-17535	31.00	60.00	110.00
<b>.357 Caliber Bullets</b>				
125 gr. FP	K74-17536	28.00	53.00	98.00
158 gr. RN-DS*	K74-17540	33.00	63.00	117.00
158 gr. FP-DS*	K74-17539	33.00	64.00	118.00

## .40 Caliber/10 Millimeter Bullets

155 gr. FP	K74-17541	35.00	68.00	126.00
155 gr. HBRN-DS*	K74-17238	36.00	70.00	130.00
165 gr. FP	K74-17232	36.00	70.00	130.00
165 gr. HBFP	K74-17271	41.00	79.00	146.00
180 gr. FP-DS*	K74-17542	38.00	74.00	137.00
180 gr. RS	K74-17515	35.30	68.26	127.00
<b>.45 Caliber Bullets</b>				
185 gr. HBRN-DS*	K74-17543	41.00	78.00	145.00
185 gr. FP	K74-17516	35.30	68.26	127.00
200 gr. FP-DS*	K74-17537	41.00	78.00	145.00
230 gr. RN-DS*	K74-17549	42.00	80.00	149.00
<b>.44 Caliber Bullets</b>				
Description	Stock #	200	400	800
240 gr. FP	K74-17545	39.00	76.00	140.00

\*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter

## Sierra Rifle Bullets

(This is not LOADED ammunition.)

### 5.56mm/.224 Caliber

52 gr. HPBT MatchKing	100/box	K74-10178	\$25.95
55 gr. BlitzKing	100/box	K74-14458	28.95
69 gr. HPBT MatchKing	100/box	K74-13007	27.95
(Requires 1x7" to 1x10" barrel twist.)			
77 gr. HPBT MatchKing	500/box	K74-18171	157.95
(Requires 1x7" to 1x10" barrel twist.)			

### 6mm/.243 Caliber

70 gr. HPBT MatchKing	100/box	K74-12386	30.95
123 gr. HPBT	100/box	K74-14459	44.95
142 gr. HPBT	100/box	K74-14460	46.95

### 7.62mm/.308 Caliber

168 gr. HPBT MatchKing	100/box	K74-10177	42.95
175 gr. HPBT MatchKing	100/box	K74-17481	44.95



## Starline Brass

Unprimed brass sold in packages of 100  
(This is not LOADED ammunition.)

Description	Stock #	1 Pkg.	5 Pkg.	10 Pkg.
.32 H&R Magnum	K74-30258	\$19.00	\$88.00	\$168.00
.32-20 Winchester	K74-31282	25.00	116.00	224.00
9mm	K74-31277	17.00	79.00	152.00
.38 Short Colt	K74-39919	20.00	91.00	175.00
.38 Special	K74-31278	18.00	80.00	154.00
.38 Super +P	K74-31276	20.00	90.00	173.00
.38 Super Comp	K74-30257	20.00	90.00	173.00
.357 SIG	K74-30528	22.00	102.00	196.00
.40 S&W	K74-31283	20.00	93.00	180.00
10mm	K74-31281	21.00	98.00	188.00
.45 ACP	K74-31284	22.00	99.00	190.00
.45 Auto Rim	K74-31279	24.00	109.00	209.00
.45 Colt	K74-30259	24.00	111.00	214.00
.500 S&W Magnum	K74-38596	61.00	281.00	542.00



## TopBrass

### Load-Ready Brass 100% Reconditioned

All Top Brass, Inc. reconditioned brass products receive a full visual inspection prior to packaging.

.223 Remington, 1000	K74-19545	\$236.00
9mm Parabellum, 1000	K74-19546	129.99
.40 S&W, 1000	K74-19547	149.99



## "Famous Maker" Match Bullet Seconds

We can't tell you whose seconds these are, but they're seconds only for cosmetic reasons, and would be ideal for loading practice match ammo.



.223 Cal., 77 gr., HPBT, 100 pk	K74-19663	\$21.95
.308 Cal., 168 gr., HPBT, 100 pk	K74-19665	31.95

## Privi Partisan Projectiles

.223 Cal. 62 gr. FMJ	100/pkg.	K74-15810	\$11.30
.308 Cal. 150 gr. FMJ	100/pkg.	K74-15809	27.99
.357 Cal. 158 gr. JHP	100/pkg.	K74-15808	17.99
.40 Cal. 180 gr. JHP	100/pkg.	K74-15812	20.99
.45 Cal. 230 gr. FMJ	100/pkg.	K74-15813	22.99

## ARMSCOR Projectiles

.30 Cal. (.30 M1 Carbine) 110 gr.	100/pkg.	K74-15821	\$11.99
.357 Cal. 158 gr. FMJ	100/pkg.	K74-15819	11.99
.45 Cal. 230 gr. FMJ	100/pkg.	K74-15814	15.99

# SNS Casting Hard-Cast Lead Bullets <sup>43</sup>

<b>Hard-Cast Lead Bullets</b>		Stock #	500	1000	<b>NEW! Coated Bullets</b>	Stock #	500	1000
9mm RN 115 gr.	K74-15306		\$39.00	\$73.00	.30 M1 Carbine RN 115 gr.	K74-15403	\$43.00	80.00
9mm RN 125 gr.	K74-15258		40.00	74.00	.380 RN 95 gr.	K74-15393	40.00	\$74.00
9mm FP 125 gr.	K74-15279		40.00	74.00	9mm RN 115 gr.	K74-15394	41.00	76.00
9mm RNFP 147 gr.	K74-15259		43.00	80.00	9mm RN 124 gr.	K74-15331	42.00	78.00
.38/.357 RN 95 gr.	K74-15291		37.00	69.00	9mm FP 125 gr.	K74-15396	42.00	78.00
.38/.357 RNFP 100 gr.	K74-15260		38.00	72.00	9mm RN 125 gr.	K74-15332	42.00	78.00
.38/.357 FP 105 gr.	K74-15282		39.00	73.00	9mm RN 147 gr.	K74-15333	47.00	88.00
.38/.357 RN 125 gr.	K74-15261		40.00	74.00	9mm/.38 Super RN 160 gr.	K74-15397	52.00	97.00
.38/.357 RNFP 125 gr.	K74-15307		40.00	74.00	.38/.357 RN 95 gr.	K74-15858	40.00	74.00
.38/.357 DEWC 148 gr.	K74-15262		43.00	80.00	.38/.357 RNFP 100 gr.	K74-15859	41.00	76.00
.38/.357 SWC 158 gr.	K74-15263		43.50	81.00	.38/.357 FP 105 gr.	K74-15860	42.00	77.00
.38/.357 RN 158 gr.	K74-15292		43.50	81.00	.38/.357 FP 125 gr.	K74-15879	42.00	79.00
.38/.357 RNFP 158 gr.	K74-15264		43.50	81.00	.38/.357 DEWC 148 gr.	K74-15880	47.00	88.00
.38/.357 RN 160 gr.	K74-15281		43.50	81.00	.38/.357 SWC 158 gr.	K74-15881	52.00	97.00
.40/10mm FP 140 gr.	K74-15265		42.00	78.00	.38/.357 RN 160 gr.	K74-15400	52.00	97.00
.40/10mm SWC 175 gr.	K74-15266		50.00	92.00	.40/10mm FP 140 gr.	K74-15335	47.00	87.00
.40/10mm FP 180 gr.	K74-15267		50.50	94.00	.40/10mm FP 175 gr.	K74-15336	57.00	106.00
.40/10mm RN 200 gr.	K74-15285		49.00	91.00	.40/10mm FP 180 gr.	K74-15337	58.00	107.00
.44 RNFP 180 gr.	K74-15283		50.50	94.00	.40/10mm RN 200 gr.	K74-15338	60.00	112.00
.44 RNFP 200 gr.	K74-15274		53.00	98.00	.40/10mm FP 220 gr.	K74-15855	66.00	123.00
.44 RNFP 240 gr.	K74-15275		60.00	110.00	.44 RNFP 200 gr.	K74-15882	60.00	112.00
.44 SWC 240 gr.	K74-15276		60.00	110.00	.44 SWC 240 gr.	K74-15891	69.00	129.00
.45 SWC 185 gr.	K74-15269		50.50	94.00	.45 SWC 185 gr.	K74-15856	58.00	108.00
.45 SWC 200 gr.	K74-15270		53.00	98.00	.45 RN 200 gr.	K74-15339	60.00	112.00
.45 RN 230 gr.	K74-15271		57.00	106.00	.45 RNFP 200 gr.	K74-15857	60.00	112.00
.45 Colt RN 160 gr.	K74-15293		55.00	101.00	.45 SWC 200 gr.	K74-15340	60.00	112.00
.45 Colt RNFP 180 gr.	K74-15295		51.00	94.00	.45 RN 230 gr.	K74-15401	66.00	124.00
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.45 Colt RNFP 250 gr.	K74-15273		63.00	118.00				
	Stock #		250	500		Stock #	250	500
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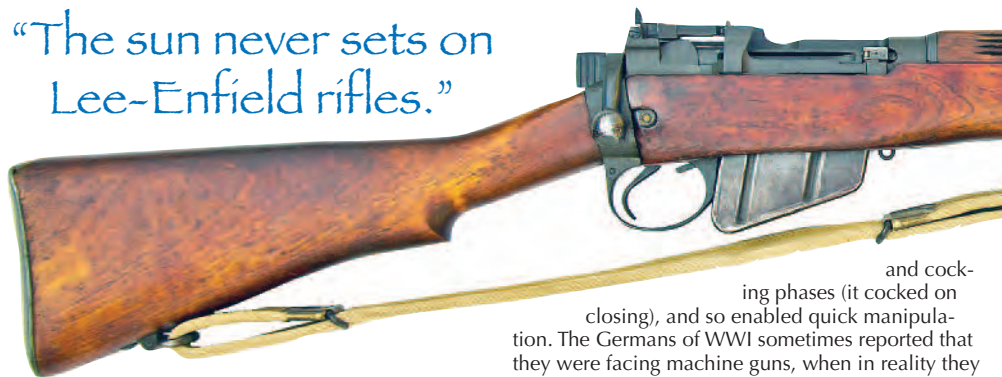
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# CLASSIC FIREARMS: The I

“The sun never sets on Lee-Enfield rifles.”



By John Marshall

The Lee-Enfield rifle will forever be associated with its long use by the British Empire. Its extensive history, iconic profile and reputation for reliability and rapid fire indelibly etch it into one's mind as a one of the true military rifle classics. It was one of the most successful bolt action rifles in its time frame, which spanned from 1895 to the 1990s. Produced by many nations, including the United States, it's been distributed worldwide and even today can be found in the hands of combatants in the mountains and plains of Afghanistan. The sun never sets on Lee-Enfield rifles. It's been estimated that over 17 million have been produced.

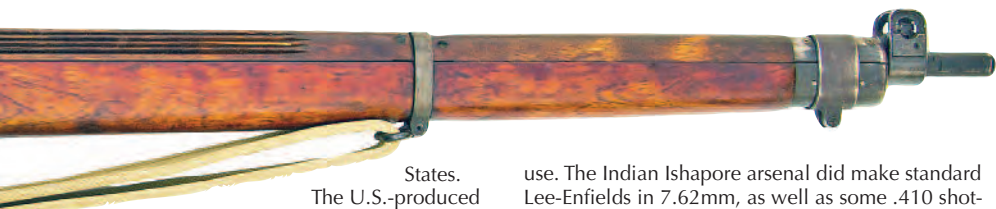
The Lee-Enfield was essentially a redesign of the black powder Lee-Metford Mk I rifle, which was the brainchild of James Paris Lee (1831-1904), a Scottish-Canadian who moved to America in 1858. The Lee-Metford was adopted by the British Army in 1888. The first Lee-Enfields were introduced in 1895 as the .303 caliber “Rifle, Magazine, Lee-Enfield.” This differed from the Lee-Metford primarily in using a deeper rifling developed by Enfield Arsenal, as the more shallow Metford rifling fared badly after smokeless Cordite powder replaced compressed black powder charges. This was a long, heavy weapon. The MLE (nicknamed “Emily”) was superseded in December, 1902 by the Short Magazine Lee-Enfield Mk I (SMLE). This one was popularly known as “Smelly.” The “Short” in the designation does not refer to the magazine, but to the length of the rifle. While the MLEs had 30.2-inch barrels and the cavalry carbines had 20-inchers, the new rifle was much lighter than the MLE and had a mid-length 25-inch barrel. Then in 1907 the SMLE Mk III appeared. It fired a redesigned .303 high velocity spitzer round designated as the Mk VII cartridge. This utilized a pointed 174-grain bullet instead of the previous 215-grain rounded bullet. This model then became standard issue throughout the World War I period. SMLEs achieved an enviable reputation for rapidity of fire. A trained infantryman could get off as many as 15 – 30 shots a minute including reloading. The action of the rifle separated the extraction

and cocking phases (it cocked on closing), and so enabled quick manipulation. The Germans of WWI sometimes reported that they were facing machine guns, when in reality they were encountering well-trained Brits shooting their rifles at full tilt. The demand for rapid production during WWI spawned some modifications that allowed reductions in cost and more efficient manufacturing. Long range sights on the side of the rifle were eliminated and the magazine cut-off was deleted. The revised SMLE Mk III\* (Mark III star) was renamed after the war to be the Rifle, No. 1, with various mark numbers.

The Mark III\* or No. 1 rifle was to see plenty of action in the years to come. The standards were set at a weight of about 8.8 pounds and a length of 44-inches. The barrel length was fixed at 25 inches. The Mk VII Ball cartridge had a muzzle velocity of approximately 2440 feet per second, giving the rifle an effective range of about 550 yards. The weapon had a removable box magazine with a capacity of 10 rounds. It was designed to be reloaded by five-round clips or “chargers” from the top. The magazine was removable primarily for cleaning or replacement purposes, and only one was issued with each rifle. Individual cartridges could be fed into the magazine as well. The rifle utilized a sliding ramp rear sight and post front sight, drift adjustable for windage. It could be equipped with scope sights for sniper purposes. The Lee-Enfield design featured rear locking lugs. This allowed a shorter and therefore quicker bolt movement. Another great design feature was the removable bolt head. This could be unscrewed and changed to compensate for differences in headspace. The 10-round magazine had greater capacity than most of its contemporaries. The Enfields also had generous chamber dimensions which allowed for dirty ammunition, easing extraction when the rifle was fouled or overheated from firing. All had two-piece stocks.

In World War II, yet another variation was introduced. This was the No. 4 Mk I, which was adopted for the British services in 1941. The weight was somewhat reduced, and it utilized a spike-type bayonet often referred to by its users as the “pig sticker” or “tent peg.” A somewhat more mass-producible version was the No. 4 Mk I\* (Mark I star). It was manufactured at the Long Branch arsenal in Canada and by the Savage-Stevens company in the United

# British Lee-Enfield Rifle



States. The U.S.-produced weapons were all marked "U.S. PROPERTY" and were specifically made for lend-lease to the British. None were ever standard issue for U.S. troops. Some of these rifles had 2-groove rifling instead of the standard 5-groove. These U.S. rifles had a simplified bolt release, and had the rear sight mounted on the receiver, as with all No. 4's. The rear stock was made in several lengths in order to fit individual soldiers. The rifle illustrated is a Savage-Stevens-made example, manufactured in 1942 in Chicopee Falls, Massachusetts. Winchester Repeating Arms Company made a large quantity of .303 British ammunition to go with the rifles. Both the rifles and the ammunition are collector items today. No. 4 rifles equipped with sniper scopes were used during WWII and on into the Korean War and beyond. Australia did not adopt the No. 4, and continued to make the No. 1 rifle until it was replaced by the L1A1 self-loading rifle.

A variant popularly known as the "jungle carbine" was also manufactured during World War II. It was designated as the No. 5 Mk I. This weapon had a cone-shaped flash suppressor and a drastically reduced length for portability. It also had a rather ineffective recoil pad. The recoil on this lightweight carbine can only be described as brutal, and it was not well received in the field. It was soon declared obsolete. Many examples also had a problem of a "wandering zero," the cause of which was never diagnosed properly. The Australians made a few similar experimental carbines designated No. 6, Mk I. The production life of the No. 5 Mk I was quite short, making it collectible today. Be advised that there are some cobbled-up fakes resembling these weapons, so be sure of what you are looking to acquire.

There was an unusual pistol-caliber carbine made for British special operations. This was known as the "De Lisle Carbine," and was specifically designed for covert assassination purposes. It was a Lee-Enfield modified to chamber and fire the .45 ACP cartridge from a short barrel. It featured an integral sound suppressor and was fed from a standard M1911 pistol magazine. Also, many Lee-Enfields were modified to chamber .22 rimfire cartridges for inexpensive training purposes.

During the Cold War, the 7.62x51 NATO cartridge became standard. In Britain, a few Lee-Enfields were converted to fire this new round, but it was not adopted by the British military in standard form. However, the scoped L42A1 sniper rifle was made for the 7.62mm round and has seen extensive

use. The Indian Ishapore arsenal did make standard Lee-Enfields in 7.62mm, as well as some .410 shotguns using the Lee-Enfield action. Production of standard 7.62mm rifles started in 1963 and ran through 1975. These rifles had a muzzle velocity of 2600 feet per second, and utilized a 12-round detachable box magazine. Loading was by five-round stripper clips. Some of these are in use even today. These 7.62mm Indian rifles used improved steel over earlier No. 1 rifles. Britain produced some 7.62mm L39A1 "Envoy" rifles, which were target rifles fitted with short forestocks and target sights.

A large number of manufacturing sites produced the various Lee-Enfields. In Britain, these included the Royal Small Arms Factory at Enfield, the Royal Small Arms Factory at Sparkbrook, Birmingham Small Arms Company Ltd., London Small Arms Company Ltd., the Royal Ordnance Factory at Fazakerley, the Royal Ordnance Factory at Maltby, and the Birmingham Small Arms Factory at Shirley. As mentioned, American Lee-Enfields were produced by the Savage-Stevens Company. Canadian versions were made at their Long Branch Arsenal. In Pakistan, they were manufactured at the various Pakistan Ordnance Factories, and in India at the Ishapore Arsenal. Australian rifles came out of the Lithgow Small Arms Factory.

Although replaced by the L1A1 7.62mm SLR rifle in 1957, the Lee-Enfields remained in the British service until the early 1960s. The 7.62 mm L42A1 sniper rifles soldiered on until the 1990s. Standard SMLEs are still in service with some Commonwealth nations. Nations using Lee-Enfield rifles besides the United Kingdom have included Afghanistan, Australia, Bangladesh, Canada, India, Indonesia, Iraq, Italy (post WWII), Ireland, Israel, Nepal, New Zealand, Norway, Greece, the Netherlands, Malaysia, Pakistan, Republic of China (Savage-Stevens-made No. 4 Mk I\* rifles were provided to RoC forces in India during WW II), Rhodesia, South Africa, Thailand, United Arab Emirates, and the United States. U.S. utilization occurred during WWI when some members of the American Expeditionary Force attached to British and Australian units borrowed and used them, and Merrill's Marauders used some in Burma in WWII.

Often regarded as inferior to the Mauser system in the strength of its action and its lack of gilt-edged accuracy, the Lee-Enfield proved to be one of the most "soldier proof" rifles of its day. It was reliable, extremely fast in operation, easily maintained in the field, and distributed in large numbers around the world. It surely ranks among the classic military rifles of the 20th Century.

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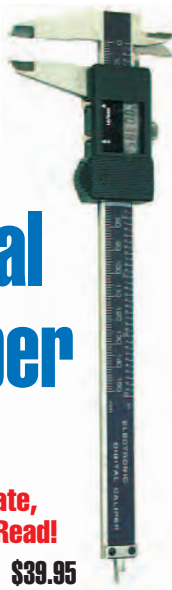
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"Plan B" Day Planner

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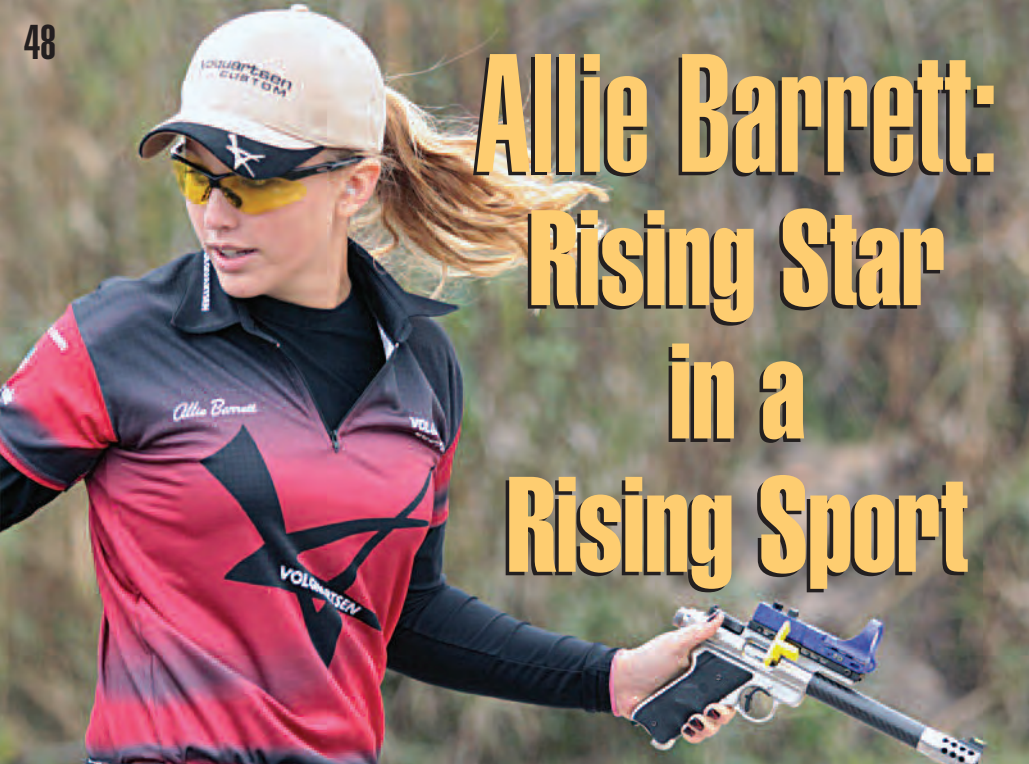
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# Allie Barrett: Rising Star in a Rising Sport

By Robin Taylor, [www.taylorfreelance.com](http://www.taylorfreelance.com)  
Joe Francis photo courtesy of Volquartsen Custom

If you haven't heard of NSSF Rimfire Challenge it's time to get up to speed. The sport (formerly known as "Ruger Rimfire") has exploded onto the national stage. The National Shooting Sports Foundation (NSSF) has gotten involved, bringing the resources of the firearm world's largest industry association to bear. NSSF took over the burgeoning sport late last year, and with NSSF's entry, the sky's the limit.

NSSF Rimfire Challenge turns "plinking" with a .22 into a high-speed passion. You need a .22 pistol and a .22 rifle to compete (semi-auto strongly suggested), but that's it. The targets are steel plates set no farther than 25 yards away, and it's your job to ring those plates as fast as you can.

Already, top shooters list NSSF Rimfire successes on their "shooting resumes" – and as the sport grows, the skills of the top shooters involved grow with it. No one knows their names outside the rimfire world (yet), but I want you to remember this one: Allie Barrett.

Allie's 17 years old. She's moderately tall, blonde, "a great kid" according to her fans – and consistently finishes in the top five at major NSSF Rimfire shoots. At the state level, these shoots draw 75 to 200 people. A "normal" state match will draw 125. Coming out on top against that large a crowd, packed with the top dogs from the multi-state area surrounding the event IS NOT easy. At every one there will be 20 to 25 adult men who do this seriously, all with years of experience and the best rimfire technology they can

muster. "Allie-cat" Barrett runs with them, beating all but the very best.

"She's very fast, very focused," says Tim Norris, NSSF's match series coordinator (and one of the top athletes in the sport). "She won the Alpha Training Academy match in Oklahoma last year. She's very well known in the community."

For a woman her age, that's spectacular. Already men like Norris look at her as a possible Jessie Duff (the knockout-beautiful star of "Friends of the NRA" who dominates ladies' practical pistol). They can say that because Allie finished as the top woman in ALL the events she participated in (roughly eight, plus the worlds). She's the Arkansas State champion, and finished high junior at all the matches where she entered as a junior.

## Athlete and Coach

Based in Stockton, Missouri, Allie's influence spreads thanks in part to her "crew," the Allie-Cats. Kids are coming to the rimfire matches in ever-larger numbers now, but when Allie first got started, they were unusual.

"I've always been called 'Allie-cat' since I was a little kid," says Allie, and when she started helping other kids, several adopted her stylish uniform. "I find other junior shooters that don't really know where to start. I bring them back to my range, find out what they like, what their strengths are, then go with them to that first match. Then I stick with them and help them find sponsorships and things. I'm basically 'paying it forward' to take care of them the way people took care of me."

The Allie-Cats have returned the favor. Even Norris notices them.



"The Allie-Cats have done very well in the matches," he says.

New shooters love NSSF Rimfire's simplicity, but speed brings them back. Everyone on the range is gunning to get their hits as fast as possible. "You don't have to worry about where you hit on the plate, you just have to have a hit," says Allie. "It's really aggravating if you can't go as fast as your competitor. It really pulls you in when you're trying to go 1/10th of a second faster to catch the person in the lead – or you have a jam and it ruins your whole match."

Rimfire matches are always fun, but rimfire technology is notoriously UN-reliable compared to centerfire. To help compensate (and encourage you to go faster) NSSF Rimfire allows a throwaway run on each target array – but only one. If you have two jams in a row on that "stage," the time it takes you to clear the jam ends up as part of your score.

"At worlds I had two terrible jams. They took me from being top five to like 19th. I knew it right there, it ruined the entire match," says Allie. "In this case it was all me. I got a new stock and the magazine locks in differently than on my previous one. Sure enough I put the magazine in wrong and it jammed."

As you might expect of someone at her level, Allie's gear isn't box-stock. Her pistol is a Volquartsen-built ([www.volquartsen.com](http://www.volquartsen.com)) Ruger Mark III featuring an ultralight barrel assembly mated to the sharply angled stainless steel grip frame typical of a standard Ruger auto. Various titanium bits shave weight on the moving parts to speed the lock time (something most of us wouldn't notice, much less need), and gas-venting ports give Allie every mechanical advantage Team Volquartsen can provide.

"It's extremely lightweight, and with the Volquartsen grips, it really evens out the weight in the pistol," says Allie. "It's a long barrel, so it's front-heavy. Adding the Volquartsen grips, they're a little bit bulky, which changes the feel."

Her rifle LOOKS like a Ruger 10-22, but it has about as much in common with a 10-22 as an Indianapolis 500 racecar has with a Chevy Monte Carlo. While functionally a Ruger, every part on it (with few exceptions) comes from Volquartsen. Here again, an ultralight barrel makes the gun wicked fast target-to-target, titanium parts make the gun mechanically faster, and the C-More scope riding atop both rifle and pistol let Allie "follow the bouncing ball" rather than aim in the conventional sense. Make no mistake; accuracy is very much part of the game, but the dot and the lightweight guns help her attain maximum speed.

I asked Allie why she's so well known in rimfire. She's got something of a reputation in USPSA too (enough to be sponsored by Taran Tactical Innovations), but she's no "consistent top five" shooter. She puts it down to two things: a natural affinity for dot scopes, and the ability to "see" the fastest way to shoot each new arrangement of targets.

"In Ruger, it really clicked with me for some reason. The ability to pick up the dot and put it right where it needs to be, that's there for me...."

NSSF rimfire involves no standardized courses, so every arrangement of targets blooms from the match director's imagination – and is never used again. "Gaming the stage" becomes important.

"It's the ability to look at the targets and figure out that if I shoot it in a particular pattern, I can shoot it 1/10th of a second faster. There's always another way, and I think that's one of the reasons I do well at this. I can see that, sometimes, in ways that others can't."

Allie got lucky by getting in "on the ground floor" as an athlete. She had the skills to stand apart, and Scott Volquartsen noticed at the 2011 World Championship in New Mexico. For Allie, 2012 changed everything. The sport was roaring up around her, Volquartsen solved her equipment problems, and Allie travelled widely, propelled by supportive parents and sponsors. Each new win helped open doors for the next.

Shooting primarily in the South, Allie knows hundreds of people – and they her. However, her abilities would take her out of that close-knit world. "2012 Worlds was in Pennsylvania, with a lot more kids, a lot more people, and my folks couldn't go...that was a little scary, we hardly knew anybody."

As a minor, Allie couldn't travel with her guns. She's not allowed to own any of them in her own name yet – and the various states have conflicting laws on minors. The solution? Temporary guardians. Friends made through the family's shooting travels have welcomed Allie into their homes. "They'll already have my guns there, and they act as my "range mom" for the weekend," says Allie.

### Looking Forward

Allie's a senior in High School, with an eye on a career in criminal justice. Thanks to her work as a volunteer tutor, the state of Missouri will make it possible for her to attend Ozark Technical College (OTC) for two years at no cost.

"It's called the A+ program, if you go and tutor little kids for X many hours, have at least a 2.5 GPA and 95% attendance, then you can get your associates free of charge," says Allie.

That gives her a short window when she can shoot heavily without having to worry too much about raising money for school. She'll enroll at OTC next year, beginning the long process needed to achieve her goal of "going federal" and joining the DEA or FBI.

Although the A+ program took tuition off the table, her Mazda's gas tank doesn't fill itself, and travel and ammunition are expensive. To pay for it all, Allie manages the lifeguard staff at a local country club in the summer, and waits tables at a "Sundays" diner during the school year. "This summer I hired, fired, did payroll," she says. "Having kids the same age working for me was a challenge. I had to develop the 'stern side' of Allie."

If you get a chance to attend one of NSSF Rimfire's events this year, jump at the chance. They're a competition for everyone, kids included, and often have generous prize tables. (You'll find the rules at [www.nssf.org/rimfire](http://www.nssf.org/rimfire)). Odds are if you're shooting in the South, the "Allie-cat" will be there too.

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For use with the RCBS .50 BMG powder measure.

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Rifle/Shotgun, 52" Black	K74-17248	10.99
Rifle/Shotgun, 52" Natural	K74-17251	8.99
Muzzleloader, 72" Gray	K74-17254	11.99
Shotgun Rcvr., 24" Gray	K74-17257	8.99
Shotgun Bbl., 36" Gray	K74-17256	8.99

### Sack-Ups Old West Gun Protection

Single-Action Revolver	K74-18000	\$8.99
Lever-Action Carbine 42"	K74-18001	10.99
Buffalo Rifle 48"	K74-18003	10.99

# YOU Can Wear The "Dillon" Brand



**K74-11319 11.95**

### Dillon Precision, Long Sleeve

Navy, Large	K74-18507	\$19.95
Navy, XL	K74-18508	19.95
Navy, XXL	K74-18509	20.95
Navy, XXXL	K74-18510	22.95
Gray, Large	K74-18523	19.95
Gray, XL	K74-18524	19.95
Gray, XXL	K74-18525	20.95
Gray, XXXL	K74-18526	22.95
Black, Large	K74-18515	19.95
Black, XL	K74-18516	19.95
Black, XXL	K74-18517	20.95
Black, XXXL	K74-18518	22.95

### Dillon Precision, Short Sleeve

Navy, L	K74-18511	\$12.50
Navy, XL	K74-18512	12.50
Navy, XXL	K74-18513	14.50
Navy, XXXL	K74-18514	14.50
Gray, Large	K74-18527	12.50
Gray, XL	K74-18528	12.50
Gray, XXL	K74-18529	14.50
Gray, XXXL	K74-18530	14.50
Black, Large	K74-18519	12.50
Black, XL	K74-18520	12.50
Black, XXL	K74-18521	14.50
Black, XXXL	K74-18522	14.50

## Dillon's 1911 Action Impact Reducers



An easy, affordable way to protect your favorite 1911's frame from being battered by recoil.

Action Impact Reducers (6 ea.) **K74-20516 \$4.95**

## Dillon Bushing Wrench



**K74-11049 \$2.50**

## Thinking about burying some guns?

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It's an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

DESI®PAK (2 bags, 1 card)	K74-21435	\$16.95
4-ounce bag	K74-14694	4.95
2-ounce bag	K74-14695	2.95
Humidity Indicator Card, 6 pack	K74-21523	4.95



# REDDING

## Reloading Dies & Accessories



### Micro-meter-Adjustable Competition Seating Dies (These are individual dies.)

#### Competition Pistol Seating Dies

9mm	K74-10671	\$89.95
.38 Super Auto	K74-10672	89.95
.38 Special/.357 Mag.	K74-10673	89.95
.40 S&W/10mm	K74-10674	89.95
.44 Special/.44 Mag.	K74-10675	89.95
.45 ACP	K74-10676	89.95
.45 Colt/.454 Casull	K74-10677	89.95

#### Competition Rifle Seating Dies

.45-70 Gov't	K74-11197	\$89.95
<b>Complete Three-die sets - Size, bell, seat</b>		
.32 ACP	K74-15521	\$59.95
.32-20 Winchester	K74-11906	55.95
.38-40 Winchester	K74-11838	74.95
.38-55 Win./Ballard	K74-19106	75.95
.44-40 Winchester	K74-11692	44.95
.45-70 Gov't	K74-12700	59.95

#### Complete Two-Die Sets

.204 Ruger	K74-12547	\$52.95
.22 Hornet	K74-11484	43.95
.220 Swift	K74-12182	43.95
.22-250	K74-15761	43.95
.243 Winchester	K74-15762	43.95
.243 WSSM	K74-11193	66.00
.25-06 Remington	K74-12183	42.95
.25 WSSM	K74-11194	66.00
.260 Remington	K74-09997	55.50
.270 Winchester	K74-10822	44.95

.270 WSM	K74-18337	49.95
6.5 Grendel	K74-19893	89.95
6.5 x 55mm Swedish	K74-11353	42.95
6.8 SPC	K74-12548	58.95
7 x 57mm Mauser	K74-11212	39.95
7mm WSM	K74-18339	59.95
7mm Rem. SA UM	K74-18338	49.95
7mm Rem. Ultra Mag.	K74-18340	49.95
7mm Rem. Mag.	K74-11775	43.95
7mm-08 Remington	K74-12041	42.95
7.5mm Swiss	K74-09995	99.00
7.62 x 39mm Russian	K74-12045	54.95
.30-30 Winchester	K74-29020	57.00
.30-40 Krag	K74-11835	59.95
7.62 x 54mm Russian	K74-09994	76.50
.300 AAC Blackout	K74-12550	79.95
.300 WSM	K74-15763	49.95
.300 Rem. SA UM	K74-18341	59.95
.300 Rem. Ultra Mag.	K74-18342	49.95
.300 Weatherby	K74-11354	42.95
.300 Win. Mag.	K74-12046	39.95
.303 British	K74-11691	55.95
8 x 57mm Mauser	K74-09996	55.50
.338 Win. Mag.	K74-11774	42.95
.338 Lapua Mag.	K74-21354	159.95
<b>Individual Dies: Neck-Size-Only Dies</b>		
.223 Remington	K74-10164	\$32.00
.22-250	K74-11184	32.00
.243 Winchester	K74-10172	32.00
.25-06	K74-11336	32.95

.260 Remington	K74-09993	37.80
.270 Winchester	K74-11806	32.00
7mm Rem. Mag.	K74-11392	32.00
.308 Win./7.62 NATO	K74-10165	32.00
.30-06	K74-11763	32.00
.300 Win. Mag.	K74-11108	32.00

#### Crimp Dies

.30 Carbine	K74-12892	\$24.95
.32 S&W/H&R Mag.	K74-11747	29.95
.45-70 Gov't	K74-11977	29.95

#### Powder Measure, Reloading Accessories

Match-Grade Model 3 BR Measure	K74-10121	\$174.95
Large (7.5") Powder Reservoir	K74-10123	\$9.50
X-Large (10") Powder Reservoir	K74-10124	\$12.50
Powder Trickler	K74-11986	\$24.95
Stuck Case Removal Kit	K74-12186	\$19.95
<b>Specialty/Custom Die Sets</b>		
.30 Carbine	K74-20625	\$103.95
<i>(This .30 Carbine die set includes a Dillon Carbide size die, a Redding seat die and Redding crimp die.)</i>		

.50 AE	K74-14514	\$49.95
<i>(Incl: RCBS steel size, expander, seat/crimp)</i>		
.500 S&W	K74-11114	\$49.95
<i>(Incl: RCBS steel size, expander, seat/crimp)</i>		
RCBS Carbide .500 S&W Size Die only	K74-19923	\$36.95

## RCBS EQUIPMENT



### Trim Pro™ Case Trimmer Kit K74-15021 \$119.95

Includes: RCBS Trim Pro manual case trimmer, plus an assortment of shell holders and pilots for most popular calibers. Shell holders 2, 3, 4 and 10. Pilot calibers: 22, 24, 25, 27, 28, 30, 35, 44 and 45.

### RCBS Scale Check Weights

Standard Set: 60.5 grains for powder charges.	K74-12297	\$34.95
Deluxe Set: 510.5 grains for bullets, cases and powder.	K74-12458	\$49.95

## Dillon's New Bench Wrench Fits new 1" die lock rings



A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a "naked" machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1" die lock rings and a 1" Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they're already mounted. The opposite end of our new wrench is a 7/16" box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8" x 14 dies.

1" Dillon Die Lock Ring	K74-14067	\$1.35
5-Pack of Die Lock Rings	K74-10669	4.15
1" Dillon Bench Wrench	K74-10842	7.95
<i>(Buy two or more 1" Bench Wrenches for \$7.10 each)</i>		
Wrench/Lock Ring 5-Pack	K74-10668	9.95

## Apex Tactical Specialties Armorer's Block



Apex Tactical Specialties' Armorer's Block is designed for S&W Semi Auto M&P Pistols in all calibers, sizes and configurations, including thumb-safety models and the M&P Shield; also for GLOCK® semiauto pistols in all sizes and calibers. The Armorer's Block supports a pistol for armory work and detail disassembly. Its pre-positioned bosses, slots and holes remove pressure from critical function surfaces while pins are driven in and out. High-density polymer construction prevents marring of the frame while driving pins in and out. Made in USA.

Armorer's Block **K74-19536 \$29.95**

# Grace USA<sup>53</sup> Gun Care Tool Set

This custom designed 12" x 9" x 1-1/2" case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.



Grace USA Gun Care Tool Set **K74-10680 \$99.95**

## Bondhus Hex Key Sets



Ball-end set	<b>K74-13286</b>	<b>\$12.95</b>
Gorilla Grip Sm.	<b>K74-16822</b>	<b>5.45</b>
Gorilla Grip Lg.	<b>K74-16823</b>	<b>6.35</b>
Gorilla Grip Set	<b>K74-22142</b>	<b>10.75</b>

## More Great Tools From Grace USA!



Grace USA's 9-Piece Ball-End Allen Head Screwdriver Set includes the following sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", and 3.5 mm. Each is constructed of US 8650 Chromium-Vanadium steel alloy and is proudly Made in USA!

Ball-End Allen Set **K74-15063 \$49.95**



Grace USA's 7-Piece Steel Roll Pin Punch Set includes the following sizes: 1/16", 5/64", 3/32", 1/8", 5/32", 3/16", and 7/32". Each is proudly Made in USA!

Roll Pin Punch Set **K74-15065 \$39.95**

**About Grace USA:** Grace USA gun care products are made with precision, and designed specifically for gun enthusiasts who care about keeping their firearms in prime condition. We are proud of our products and look forward to providing you with durable tools that fit your needs and guarantee satisfaction.

## DOC ALLEN'S VERSATOOL



Doc Allen's Versatool fits easily in your pocket and functions as either a screwdriver or a wrench. The Versatool includes 11 tool bits and an extension shaft with the loop handle. The loop slides to three different positions to provide varying degrees of leverage to suit the needs of the job at hand.

**K74-15757 \$12.95**



**The Tru-Weight Trigger Tension Scale** has a range from eight ounces to eight pounds. A unique weight indicator remains at the exact point of trigger release, making it easier to read your trigger pull pressure.

**K74-14838 \$26.95**



**Grace USA Gunsmith Hammer and Punch Sets**

8 oz. Brass Hammer	<b>K74-14969</b>	<b>\$14.95</b>
16 oz. Brass Hammer	<b>K74-15069</b>	<b>\$17.95</b>
Brass Punches (8-Pc.)	<b>K74-14968</b>	<b>\$31.95</b>
Steel Punches (7-Pc.)	<b>K74-15070</b>	<b>\$31.95</b>
8 oz. Brass Hammer and 8-pc. Brass Punch Set	<b>K74-21655</b>	<b>\$39.95</b>



**The B-Square 32 Piece Gunsmith Screwdriver Kit** contains 11 slotted bits designed to eliminate screw head damage, 8 hex bits, 3 Phillips bits, 2 Posi-Drive bits, 2 Torx bits, 3 extra-long bits (1 each: Phillips, slotted, hex), and a 1/4" socket drive adapter. Get one for your workbench AND your range bag!

**K74-18410 \$29.95**

# NRA Pistol and Rifle Targets



### Pistol Targets: 100 per package

NRA Paper D-1 "Tombstone" Target 23x35	K74-18388	\$39.95
IDPA Paper Practice Target 22x34	K74-15735	39.95
USPSA/IPSC Paper Practice Target 22x35	K74-15836	39.95
50 Foot TIMED/RAPID FIRE 10.5x12	K74-15832	7.95
Competition 50 Foot SLOW FIRE 10.5x12	K74-15831	7.95
Competition 25 Yard SLOW FIRE 10.5x12	K74-13096	8.50
Police (Silhouette) 25 Yard 14x24	K74-13163	12.50
Police (Silhouette) 25 Yard 22.5x35	K74-10094	27.50
Competition 25 Yard RAPID FIRE 21x24	K74-12839	17.50
Competition 50 Yard SLOW FIRE 21x24	K74-10041	17.50
Police (Silhouette) 50 Yard 22.5x35	K74-10670	27.50

### Rifle Targets: 100 per package

Small Bore Rifle 100 Yard 14x14	K74-12430	\$7.50
High Power 200 Yd. 21x24 (600 Yd. reduced)	K74-12650	34.50

### Replacement Center 100 per package

Pistol 25 Yard B8P Repair Center 10.5x10.5	K74-12676	\$4.95
200 Yard Rifle Repair Center 12.75x12.75	K74-15830	13.45

### Target Pasters

Black, Self-Adhesive, 250 per roll	K74-15835	\$1.50
Buff, Self-Adhesive, 250 per roll	K74-15834	1.50
Brown, Self-Adhesive, 250 per roll	K74-16538	1.50
White, Self-Adhesive, 250 per roll	K74-15833	1.50
Orange, Self-Adhesive, 250 per roll	K74-16301	1.50

## HARTMAN MFG Target Stands



One Target Stand	K74-18237	\$44.95
A Pair of Stands	K74-74493	79.95
One Hostage Target Adapter (Shown above in contrasting color for clarity. Works only with Hartman target stands.)	K74-11697	22.95
A Pair of Target Spikes (Inset)	K74-11393	22.95

## Bennie Cooley's Safety Magazines



- Weighted to simulate a fully loaded mag
- 1911 practice mag works for all calibers
- Mags for GLOCKS work in 9mm/.40 cal.
- If necessary, fitting is easily done with any file

1911/Clones	K74-16866	\$14.95
GLOCK 17, 22	K74-16872	14.95

## D•WIPE Towels ESCA TECH, INC.

D•WIPE Towels were specially designed for immediate clean up of most contaminants without water. The soft 5.5" x 8" towels are saturated with a unique cleansing formula and aloe vera, and will remove heavy metals from skin and other surfaces.



40 Soft Towels K74-19916 \$4.95

## D•LEAD Hand Soap ESCA TECH, INC.

Original D•LEAD Hand Soap quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.



8 Oz. Bottle K74-19915 \$2.95



### Gunslinger Spring Kits

From Lee Fisher, one of the premier "cowboy gunsmiths."		
Colt & clones	K74-20510	\$26.95
Ruger Blackhawk/Vaquero	K74-20511	\$24.95
Marlin 94	K74-20512	\$18.95
Rossi/Navy Arms 92 lever guns	K74-20513	\$24.95
Stoeger IGA shotgun	K74-20514	\$14.95



### Peacemaker Specialists'

These wooden-handled screwdrivers were designed to fit most SAA screws.

SAA 2-Driver Set K74-15486 \$19.95



Take out your frustrations, and build your grip strength at the same time! Just think about...oh, socialized medicine, tax increases, high-capacity magazine bans, etc.

1 lb. K74-15532 \$7.99

2 lb. K74-15533 \$14.95

Note: These Come in Assorted Colors



**T**ACCOM's **Enhanced Firing Pin** for Ciener/CMMG .22 Long Rifle AR-15 caliber conversions is a direct-replacement firing pin, made from 17-4 SS heat treated to a condition H900, to present a tough, hard firing pin that won't break or mushroom out after many firings. The tip has been designed to stick out of the hole only .030", so you will not damage your barrel by dry firing your weapon.

**K74-19538 \$13.95**



**T**he **TACCOM Extreme Extractor** is a drop-in part for your Ciener/CMMG .22 Long Rifle insert that will give you consistent extraction, which is **KEY** for a reliable firearm. This will help with your live-round extraction, depending on how well the factory has cut the chamber, and the type of chamber cut.

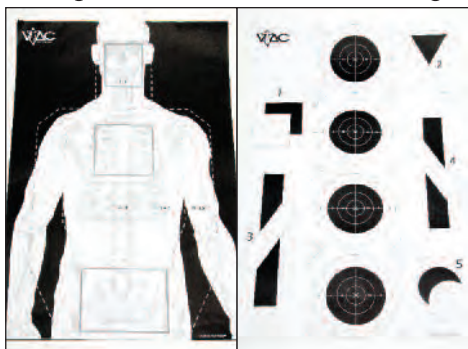
**K74-19539 \$10.95**



**D**oes your .22 Long Rifle insert move back and forth in your AR upper? The **TACCOM Pressure Plug** will apply a constant pressure on your insert, always keeping it in the most forward position when the rifle is in battery. You can install and remove the pressure plug in seconds with no tools.

**K74-19533 \$7.95**

## Viking Tactics 35" x 23" Rifle Target



Double-Sided Rifle Target (Pkg. of 10) **K74-40057 \$10.00**

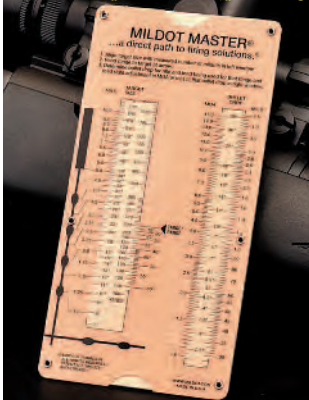


**\$52.99**

**T**he **De Santis Elastic Belly Band** accommodates small autos and revolvers with one reload and a pair of handcuffs. Fastest when worn under an un-tucked shirt, but can be used with a tucked-in shirt for deep concealment.

24" - 28" waist **K74-18557** 30" - 34" waist **K74-18558**  
36" - 42" waist **K74-18559** 44" - 50" waist **K74-18560**

## MILDOT MASTER



**Y**ou can become a master at using a Mil Dot reticle with this ballistic slide rule! Comes with a 24-page instruction manual.

Mildot Master® **K74-14762 \$29.95**

## Schuster Mfg. Inc. Adjustable M1/M1A Gas Systems



**A**ll Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you're working up your own handloads, a quarter of a turn WILL affect your group size. Includes instructions and the adjustment tool (Allen wrench).

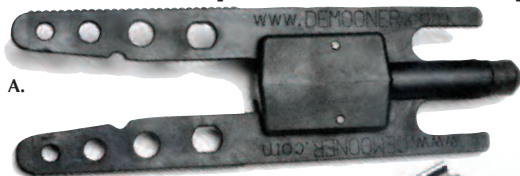
M1A (Pictured) **K74-15405 \$45.00**  
SOCOM M1A **K74-15409 50.00**  
M1 Garand **K74-15408 32.00**

## itsabox!



**7.5" x 14" x 10"**  
**K74-14239 \$14.95**

# 56 California Competition Works' Moon Clip Loading/Unloading Tools & Carriers



G. 6-Shot Moon Clip Holder (2 ea.)



F.



E.



D.



C.



B.

A. Demooner Tool	<b>K74-18169</b>	<b>\$16.95</b>
B. MoonLoad/Unload 8-Shot .357	<b>K74-19490</b>	<b>39.95</b>
C. MoonLoad/Unload 6-Shot .45	<b>K74-19489</b>	<b>39.95</b>
<i>(Will work with #16510 8-shot EDM .38/.357 moon clips on Pg. 57)</i>		
D. 6-Shot Moon Clip Holder (2 ea.)	<b>K74-18173</b>	<b>17.90</b>

E. Blued .45 ACP Moon Clips (10 ea.)	<b>K74-18183</b>	<b>9.80</b>
<i>Not Pictured, Generic Stainless Steel .45 ACP Moon Clips (10 ea.)</i>		
F. 10mm Moon Clips (10 ea.)	<b>K74-18184</b>	<b>11.20</b>
G. 8-Shot .357 Moon Clips (10 ea.)	<b>K74-19228</b>	<b>19.95</b>

## North Mountain Speed Loader Holder

The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similar-sized speed loaders.



"K-Frame" Model	<b>K74-21900</b>	<b>\$35.00</b>
"L-Frame" Model	<b>K74-21914</b>	<b>\$35.00</b>

## TUFF QuickStrips

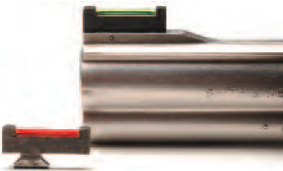
**\$8.50** (Pkg. of 2)



TUFF QuickStrips are available for an incredible variety of revolver calibers from .17 HM2 to .500 Linebaugh!

.22 LR-Magnum/.17HM2-HMR (10 rd.)	<b>K74-11737</b>
.32/.327/9mm (8 rd.)	<b>K74-11738</b>
.38/.357/.40/10mm (5 rd.)	<b>K74-11740</b>
.38/.357/.40/10mm (6 rd.)	<b>K74-11741</b>
.38/.357/.40/10mm (8 rd.)	<b>K74-11742</b>
.41Mag./45 ACP (6 rd.)	<b>K74-11748</b>
.44 Sp.-Mag./45 Colv./460 S&W/.410 Shotshell (6 rd.)	<b>K74-11750</b>
.45 Auto Rim (6 rd.)	<b>K74-11751</b>
.475/.480/.500 S&W (5 rd.)	<b>K74-11755</b>

## SDM S&W Revolver Front Sights



<b>Pin-In Front Sight - \$28.00</b>		
.250" high, red	<b>K74-18379</b>	
.250" high, green	<b>K74-18380</b>	
.300" high, red	<b>K74-18381</b>	
.300" high, green	<b>K74-18382</b>	
<b>Pin-In Front Sight - \$44.95</b>		
.250" high, Gold Bead	<b>K74-18565</b>	
.300" high, Gold Bead	<b>K74-18566</b>	
<b>"Classic" Slip-In Sight - \$35.00</b>		
.250" high, red	<b>K74-18375</b>	
.250" high, green	<b>K74-18376</b>	
.300" high, red	<b>K74-18377</b>	
.300" high, green	<b>K74-18378</b>	
<b>"Classic" Slip-In Sight - \$44.95</b>		
.250" high, Gold Bead	<b>K74-18567</b>	
.300" high, Gold Bead	<b>K74-18568</b>	

## W.C. Wolff Co. Revolver Springs

<i>(Hammer/Trigger Return Springs)</i>		
<i>Ruger GP-100</i>		
	<b>K74-11367</b>	<b>\$10.50</b>
SP-101	<b>K74-12598</b>	<b>9.50</b>
<i>S&amp;W J Frame</i>		
	<b>K74-12189</b>	<b>9.00</b>
<i>(Mainspring/Rebound Springs)</i>		
<i>S&amp;W K,L,N (standard)</i>		
	<b>K74-15073</b>	<b>\$15.00</b>
<i>S&amp;W K,L,N (reduced power)</i>		
	<b>K74-15072</b>	<b>15.00</b>

## Jerry Miculek Competition Grips

<b>\$79.95</b>	
	
S&W N-Fr. Rd. Butt	<b>K74-11324</b>
N-Fr. Sq. Butt	<b>K74-11325</b>
K, L-Fr. Rd. Butt	<b>K74-11327</b>
K, L-Fr. Sq. Butt	<b>K74-11326</b>

## Tools from L. Bengtson Arms Co. for Smith & Wesson Revolvers



A. Rebound Spring Tool	<b>K74-30000</b>	<b>\$22.00</b>
B. Ejector Rod Tool	<b>K74-25343</b>	<b>45.00</b>



<b>Hogue Competition S&amp;W Revolver Thumb Latch fits K, L, and N-Frames</b>	
Stainless	<b>K74-19921 \$59.95</b>



<b>\$59.95</b>	
S&W N-Fr. Rd. Butt	<b>K74-12141</b>
K, L-Fr. Rd. Butt	<b>K74-12140</b>



# Johnson Precision Mag Rack Moon Clip Retention Systems



**J**ohnson Precision's Mag Rack™ moon clip retention system holds eight of your moon clips in place with strong magnets. The Mag Rack may be permanently attached to a belt with included fasteners, or temporarily with the optional belt loops.

Mag Rack, 8-Shot 627	K74-25367	\$149.95
Mag Rack, 7-Shot 686 and 6-Shot 625	K74-25368	149.95
Mini Mag Rack, 10-Shot 617 .22 LR	K74-25386	74.95
Accessory Belt Loops	K74-25369	9.95

# California Competition Works<sup>57</sup> .22 LR Speedloader



**C**alifornia Competition Works' 10-Round Speedloader for S&W Model 617 .22 LR Revolvers is ideal for Steel Challenge or Ruger Rimfire Series competition. The speedloaders are machined from 6061 T6 aluminum, then black anodized. The Loading Block (inset photo) is CNC machined from polymer and holds 120 rounds of .22 LR ready for insertion into speedloaders.

CCW Model 617 Speedloader	K74-12623	\$34.95
CCW .22 LR Loading Block/Case	K74-12627	49.95

# North Mountain Moon Clip Holder



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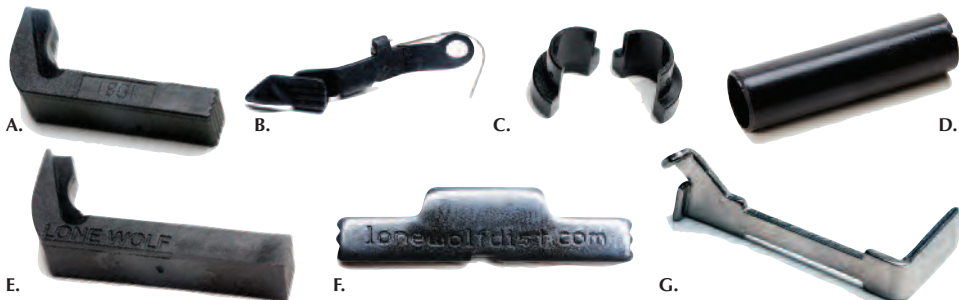
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Guide Rod, GLOCK 20, 21	K74-11352	24.95
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GLOCK 20 .357 SIG Conversion Barrel	K74-19806	99.95

GLOCK 20 9x25 Dillon Conversion Barrel	K74-19807	114.95
GLOCK 21 .45 ACP Barrel	K74-19242	99.95
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GLOCK 22 .357 SIG Conversion Barrel	K74-19808	99.95
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w/Fiber Optic Front Sight

GLOCK 17, 19, 22, 23, 24, 26, 27, 33  
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# TARAN TACTICAL INNOVATIONS 59



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Installs in a snap and protects your GLOCK's internal parts from dust, dirt, rain, snow and lint. GLOCK Models 17, 19, 20, 21, 22, 23 (fit may vary)

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Mag. extensions add additional capacity.

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## Barrel-Lite®

**K74-10529**

**\$4.95**



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Just What's Listed, While They Last!



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B. S&W M&P Competition Spring Kit



C. S&W M&P Ultimate Striker Block Kit



D. Duty/Carry Spring Kit for S&W J-Frame Revolvers (w/frame-mounted firing pin)



E. S&W Revolver Frame-Mounted Firing Pin

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M&P 9/40	K74-21889	\$41.95
M&P 45	K74-21892	41.95
<b>B. S&amp;W M&amp;P Competition Spring Kit</b>		
M&P 9/40	K74-21891	25.95
<b>C. S&amp;W M&amp;P Ultimate Striker Block Kit</b>		
M&P 9/40	K74-21890	35.95
<b>D. S&amp;W J-Frame Spring Kit</b>	K74-14309	25.95
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## TARAN TACTICAL INNOVATIONS



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B. 11-Coil Spring, STI/SVI Mags.



C. Baseplate/Spring Kit, S&W M&P



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F. 4mm Baseplate, STI/SVI Mags.



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B. 11-Coil Spring, STI/SVI Mags.	K74-15379	8.95		
C. Baseplate/Spring Kit, S&W M&P	K74-15380	39.95		
D. Follower, STI Mags.	K74-15377	9.95		
			E. Follower, SVI Mags.	K74-15378 \$9.95
			F. Short Baseplate, GLOCK®	K74-15376 29.99
			G. 4mm Baseplate, STI/SVI Mags.	K74-15382 32.95

# WHY THE HOG

By Brian Dervin Dillon, Ph.D.

George S. Patton, Jr. (1885 – 1945), was probably the single most effective combat general of World War II. He was also a shameless publicity hound who was “on stage” all the time, especially when photographers were present. Instead of a little .32 auto, or a 1911 in a flap holster like other brass hats carried, Patton sported a Hollywood cowboy’s gun, an engraved, silver-finish, Peacemaker with monogrammed ivory grips in a gunslinger’s holster (Figure 1).

Both my father and my uncle were WWII combat soldiers who served under Patton, and were familiar with his leadership style and personality quirks. I learned about these during my childhood, through “What did you do in the war, dad/uncle?” Q and A sessions. Much later, in 1970, the blockbuster George C. Scott Hollywood epic “Patton” introduced the general and his trademark “hogleg” cowboy gun to millions born long after his own death. Some moviegoers wondered, “Who did he think he was, Roy Rogers?” This question echoed what some reporters were asking Patton 30 years earlier: “Why the hogleg, George?”

Most people assume that Patton’s flashy Peacemaker was mainly for show, part of a costume carefully selected for publicity. This was certainly true, but the Colt SAA was also important to Patton for two completely different reasons, one secret, the other not. His single action Colt .45 was a constant caution against his own natural tendency towards recklessness, while at the same time it served as his most valuable good luck talisman. Patton had almost killed himself with a different kind of pistol on a very bad luck day back in 1915. Then, a few months later, on a day of incredibly good luck, the very same Colt .45 single action revolver that he later carried during World War II, both saved his life and changed him from an obscure, overage, second lieutenant into a national celebrity.

George S. Patton, Jr., was a California aristocrat, the grandson of Dón Benito Wilson, a famous mountain man, fur trapper, and naturalized Mexican citizen of pre-statehood Los Angeles. Wilson, however, had married a prominent local Latina, and George S. Patton, Jr., was ashamed of his family’s Mexican connection. Instead, he emulated his other grandfather, a renowned Confederate Civil War hero. For their part, the Latino kids of the Pasadena-San Marino area near Los Angeles were no fans of young Patton either. One of these was a friend’s grandfather, who, after serving in the Mexican army as a teenaged conscript against the Yaqui Indians of Sonora, came to San Marino, California, around the turn of the century, to work at the Huntington estate gardens. He recounted to his son and grandson that, in 1902, young Patton,

the rich kid, had a terrible attitude towards all Mexicans. He was happy to return the favor by ambushing the future general, throwing rocks at him whenever he came within range.

After dodging rocks in his hometown, and surviving his student years at the Virginia Military Institute and then at West Point, in 1909 24-year-old Patton was commissioned a second lieutenant. Three years later, he represented the United States in the 1912 Olympics at Stockholm. Patton’s event was the pentathlon; swimming, running, riding, fencing, and pistol shooting. Most

of the other pentathletes shot .22s, but Patton, the only American, opted for his familiar .38 Special Colt flatterp officer’s revolver instead. A very competent pistol shot from childhood, over-confidence may have been his undoing on the Swedish pistol range. Keyed up from anticipation, Patton hardly slept at all the night before the pistol competition. He shot poorly, missing the target twice. A persistent myth is that his group was so tight that his “missing” hit or hits must have gone through the holes made by previous shots, but all the judges present ruled that this was not the case. Other competitions were equally tough; Patton collapsed



**Figure 1: George S. Patton, Jr. (left) Omar Bradley (center) and Bernard Montgomery (right) all smiling for the camera, 1943. Prominently displayed is Patton’s trademark .45 Colt Single Action Army revolver. One reason for Patton carrying this pistol was a well-kept secret. National Archives photo.**

# LEG, GEORGE?

after the cross-country run, and another contestant died. George S. Patton, Jr., still placed fifth overall when the scores for all five events were tallied. What he learned from the 1912 Olympics was that pistol marksmanship could never be taken for granted. For the rest of his life, Patton practiced pistol shooting under all kinds of conditions, with many guns of different calibers.

Meanwhile, just south of the U.S. border, Mexico was plunged into revolution, a protracted, 10-year bloodbath. As Europe rushed towards WWI, Americans nervously watched their southern border hoping that the violence would not spill northwards over the line. Late in 1913, John J. "Blackjack" Pershing (1860-1948) was named commander of the 8th Infantry Brigade, and then the entire San Francisco Presidio, the country's most important military base. In 1906, President Teddy Roosevelt had jumped Captain Pershing four ranks, over more than 860 superior officers, to brigadier general. In early 1914, Pershing led his troops to Fort Bliss, Texas, as a deterrent to potential Mexican revolutionary incursions. This was where the action was for the U.S. Army. Aging Second Lieutenant George S. Patton, Jr. pulled every string he could to be posted to General Pershing's staff, but to no avail.

A remarkable 1914 photograph (Figure 2) shows three internationally famous military men. Standing to Pershing's right were Generals Pancho Villa and Alvaro Obregón, flush from their recent victory over the murderous usurper Victoriano Huerta. Both were, at the time, the toast of the Hemisphere, the favorites of President Woodrow Wilson.

Shortly afterwards, everything changed. Allies Obregón and Villa became rivals, then mortal enemies, and the Mexican Revolution degenerated into a protracted civil war. In 1915, during one of many bloody battles with Villa, Obregón had his right arm blown off by a Villista artillery shell. Back at the San Francisco Presidio, exactly one year after the Figure 2 photograph was taken, a fire raced through General Pershing's quarters, killing his wife and all three of his daughters. Pan-

cho Villa sent the general a condolence letter. After this tragedy, Pershing never smiled again in public. Only Pershing's young son survived; he was placed in a recovery room in Letterman Hospital near a bed occupied by this writer's grandmother. She had just given birth to her second son, and in honor of, and in sympathy for, their commanding officer "Blackjack" Pershing, my grandparents named their new son John "Jack" Dillon.

George S. Patton, Jr. was posted to Fort Bliss, then to Sierra Blanca, a backwater on the Texas border southeast of El Paso. Here, in October and November of 1915, he became friendly with various border *pistoleros* and lawmen, some of whom had survived deadly gunfights. The preferred pistol of these southwestern gunslingers was the Colt Single Action Army, either in .45 Colt or .44-40.

The more modern Smith & Wesson top-break ejector models were much faster to reload, but their dedicated rounds, the .44 Russian or .44 American, were condemned as less effective than the Peacemaker loads. Some Sierra Blanca gunslingers carried their hoglegs in low-slung holsters. Most, however, simply tucked them into their waistband, close to their "gun hand." Going without a holster then, as now, was called "Mexican carry."

Even as experienced a *pistolero* as

the legendary Wyatt Earp had, many years earlier, suffered potentially fatal single action "boo-boos," such as the time when he tipped his chair back on its hind legs one night at the poker table, and his fully loaded (all six chambers) revolver slid out of its holster. The gun fell to the floor, landing on its hammer, which was of course in the "down" position, and set off the live round under it, which fortunately missed the surrounding gamblers and bystanders. From that point onwards, Earp's six shooter was carried as a "five shooter" with an empty chamber under the hammer for safety. This was also how most of the Sierra Blanca *pistoleros* of Patton's acquaintance in 1915 carried their single action revolvers, as "five shooters," especially when inside their waistbands, Mexican-carry style.



**Figure 2: The lull before the storm; a group portrait of Mexican and North American military leaders taken at Fort Bliss, near El Paso Texas, on August 27, 1914. Front row, left to right: Alvaro Obregón, Pancho Villa, and John J. "Blackjack" Pershing. The very tall officer standing behind Pershing at extreme right, frequently identified as Second Lieutenant George S. Patton, Jr., may actually be Lawton Collins. *National Archives photo.***

Second Lieutenant Patton emulated his new friends and “went native,” ordering a fancy, Single Action Army .45 from Colt. But, since he specified extensive engraving, this gun spent much time being modified, and could not be shipped to him on the Texas border until March 1916. Patton had to be content with his issue pistol instead. He imitated his new border buddies by snap shooting at running jackrabbits with his U.S. Army Colt 1911 .45 ACP, occasionally hitting them, even from horseback. The Army’s new semiauto was very slow out of its cavalry issue flap holster, so Patton began toting it “Mexican carry” style inside his waistband.

As all experienced 1911 shooters know, you don’t need two hands to rack your slide. Hand-guns were originally invented for one-handed operation because the other hand already had a job: controlling your horse’s reins. Cowboy and cavalry philosophy has always been that if you had both hands free, you didn’t shoot a pistol, you went for your carbine or your rifle. My own grandfather, Pershing and Patton’s contemporary on the Mexican border, like all Regular Army non-coms, could rack his 1911 slide one-handed on horseback, even at a gallop, against his saddle horn, or the top of his web pistol belt, or even against the edge of his right pants pocket, always while keeping the muzzle pointed in a safe direction. After all, wasn’t that what the first-generation 1911’s rear sight was for, to provide “purchase” while racking its slide one-handed?

No experienced revolver shooter would ever carry his pistol around cocked over a live round, certainly never live and cocked Mexican-carry style. Nor should any 1911 shooter in his right mind go hot, cocked and locked, what Jeff Cooper termed “Condition 1,” in Mexican-carry mode. Either is tantamount to stuffing an angry rattlesnake nose-first down your pants. Yet this is exactly what Patton began doing with his newfangled .45 Auto Colt Pistol on the Texas border.

In November 1915, Patton’s wife Beatrice came to visit him in Sierra Blanca and local bigwigs threw a special dinner for them at the only hotel in town. But just as they were sitting down, a gunshot rang out. Patton swept the oil lamp off the table, plunging the room into darkness, and

dragged his wife first to the floor and then out the door. Nobody knew where the shot had come from, but most assumed that someone had tried to ambush Patton while his guard was down. Once outside, the couple tore across the moonlit desert in their automobile until George slammed it into a closed cattle gate, putting their flight to an end. Shortly afterward, a tearful, badly embarrassed Patton admitted to his wife that nobody had been shooting at him, and that his own 1911 .45 had gone off inside his pants. The bullet went through Patton’s pants leg, the chair, and into the floor, scaring him half to death and sparking his panicked response.

Almost exactly 60 years later, in Central America south of the opposite Mexican border, I was present when history repeated itself. An overweight bank guard suffered a much more serious outcome from the identical unsafe Pattonesque

practice, when he sat down on a chair with a cocked and locked 1911 in his waistband, Mexican-carry style. As the guard descended, his waistband tightened, flipping off the thumb safety, then his own potbelly depressed the grip safety, and the gun went off. This time, one testicle was removed by the 230-grain .45 ACP bullet.

Back on that other Mexican border, almost a century ago, after many months of fence straddling, President Wilson finally threw his support behind “first chief” Venustiano Carranza and General Obregón, the future president of Mexico. This perceived betrayal so angered Pancho Villa that he swore vengeance on all *gringos*,

once his friends, but now his most bitter enemies. Villa’s murderous cross-border attack on American troops and civilians in Columbus, New Mexico, on March 9, 1916 triggered an all-out American invasion in response. President Wilson declared war not on Mexico, but on Villa personally. General Pershing led the Mexican Punitive Expedition deep into Chihuahua in pursuit of Villa, taking more than 10,000 U.S. troops, including, at the very last minute, Second Lieutenant Patton as his unofficial aide.

The most celebrated military action of the expedition took place on May 14, 1916, when Patton and 10 troopers blitzed into the San Miguelito Rancho near Rubio, west of Chihuahua City, in



**Figure 3: The formal portrait of four-star general George S. Patton, Jr., painted in May, 1945, in Germany by Boleslaw Jan Czedekowski, just after the Nazi surrender. This is how Patton wanted to be remembered, with his good luck talisman, his Colt Single Action Army .45, in a place of pride on his belt. National Portrait Gallery**



Dodge touring cars. Patton's foray was intended to catch General Julio Cárdenas, the leader of the **Dorados**, Pancho Villa's most trusted troops and personal bodyguard. Patton and his men exchanged rifle and pistol fire with three men on horseback. By now Patton was carrying his new Colt Single Action Army .45, and this is what he used in this gunfight. Patton and his men killed all three Villistas, including Cárdenas. After the skirmish, Patton cut two notches into the grips of his Peacemaker, just as if he were an Old West gunslinger. He then strapped the three bodies across the hoods of the

Dodges like freshly killed deer, and drove them back to the U.S. Army encampment for positive identification. Christened the "Bandit Killer" by the press, Patton became, overnight, the most famous American soldier. Promotion came rapidly, then the honor of becoming General Pershing's favored protégé. He was finally on the fast track to higher rank.

Over his military career, from 1909 to 1945, Patton owned many different pistols. On maneuvers in the California desert, he carried a little .22 Colt Woodsman for plinking at cans and jackrabbits. Other small pistols, suitable only for "barstool to barstool" distances, were a snub-nosed .38 Special, two .380s and a .32 auto, which he termed his "social" guns, to be carried when a holstered hogleg was too ostentatious. He still had his 1911 .45, which he continued to mistrust as unsafe, seldom carried or shot after 1915.

From 1916 onwards George S. Patton, Jr., carried his trademark .45 Colt Peacemaker instead of the standard issue Model 1911 .45 ACP. In the late 1930s Patton had a two-gun revolver rig made up and some newspaper reporters began calling him "two gun" Patton. His statue at West Point depicts him carrying two revolvers in right- and left-side holsters. Many assume that Patton always carried two pistols, which is incorrect, as is the notion that they were a matched pair of Colt Single Action Army .45s.

The gun in Patton's left-hand holster was a double-action 1935 Smith and Wesson .357 Registered Magnum, purchased during the first year of issue for this brand-new caliber. Both revolvers are on display at the Patton Museum of Cavalry and Armor at Fort Knox, Kentucky.

Of all the senior generals of World War II, Patton was the only one who had stood his ground and killed his opponents with a pistol in a gunfight. His .45 Colt Peacemaker, with two notches on its grip, became a favorite subject of the photographers who swarmed around him, snapping

photographs as if he were a cowboy movie star. After he swore off 1911 semiautos, Patton's lucky Colt SAA .45 became one of his most treasured possessions. The pistol stood him in good stead all through the ups and downs of his military career, including his Second World War service. When he sat for a formal oil portrait in Germany shortly after the Nazi surrender (Figure 3), Patton made certain that his Colt Single Action Army .45 took center stage. The painting can still be seen in the National Portrait Gallery today. This is how Patton wanted to be remembered, and this, indeed, is how we remember him: with his old Colt .45 revolver by his side.

*About the Author:* Brian Dervin Dillon, Ph.D., is an archaeologist who, for the past 40 years, has worked in four Central American countries where "Mexican carry" is alive and well. An NRA Member, Dillon is also a firearm instructor, a third-generation

reloader, and a regular contributor to **The Blue Press**. Like George S. Patton, Jr., his two favorite pistol calibers are .45 Colt and .357. Also like Patton, Dillon is partial to revolvers. He carries his 1883 .44-40 Peacemaker as a "five shooter" and loads his .45 Colt Ruger Blackhawk "hot," tuned for 1,000 fps. His Model 19 Smith .357 is usually carried "modified Mexican" style in an old Bianchi clip rig, while the single action guns go outside his pants in holsters.

**"OF ALL THE SENIOR GENERALS OF WORLD WAR II, PATTON WAS THE ONLY ONE WHO HAD STOOD HIS GROUND AND KILLED HIS OPPONENTS WITH A PISTOL IN A GUNFIGHT. HIS .45 COLT PEACEMAKER, WITH TWO NOTCHES ON ITS GRIP, BECAME A FAVORITE SUBJECT OF THE PHOTOGRAPHERS WHO SWARMED AROUND HIM, SNAPPING PHOTOGRAPHS AS IF HE WERE A COWBOY MOVIE STAR. AFTER HE SWORE OFF 1911 SEMIAUTOS, PATTON'S LUCKY COLT SAA .45 BECAME ONE OF HIS MOST TREASURED POSSESSIONS."**

# KEEP YOUR GUNS!

# (Clean)



**Bore Snake**, the "World's Fastest Gun Bore Cleaner™" from Michaels of Oregon is a better way to clean handguns, rifles and shotguns. Originally sold as a field tool, this product is popular with gunsmiths and benchrest shooters as well. *Try one and you'll be hooked!*

.22 cal. Pistol	<b>K74-10426</b>	<b>\$22.95</b>
.357/.38/9mm	<b>K74-10427</b>	<b>22.95</b>
.40 cal. Pistol	<b>K74-10428</b>	<b>22.95</b>
.44/.45 cal. Pistol	<b>K74-10429</b>	<b>22.95</b>
.22 cal. Rifle	<b>K74-10420</b>	<b>22.95</b>
.243 cal. Rifle	<b>K74-10421</b>	<b>22.95</b>
.270/7mm Rifle	<b>K74-10422</b>	<b>22.95</b>
.30 cal. Rifle	<b>K74-10423</b>	<b>22.95</b>
.357/.375 cal. Rifle	<b>K74-10424</b>	<b>22.95</b>
.410/.458	<b>K74-10425</b>	<b>22.95</b>
.50/.54/28 Ga.	<b>K74-10432</b>	<b>22.95</b>
20 Ga. Shotgun	<b>K74-10431</b>	<b>23.95</b>
12 Ga. Shotgun	<b>K74-10430</b>	<b>23.95</b>
37/40mm Launcher	<b>K74-15465</b>	<b>46.95</b>

## MIL-COMM Extreme Performance Lubricants



**TW-25B** is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe	<b>K74-15732</b>	<b>\$10.99</b>
1.5 Ounces	<b>K74-15731</b>	<b>14.50</b>

## J. Dewey Mfg. Co. Cleaning Patches

<i>Packages of 1000</i>		
.17 cal. (3/4" Sq.)	<b>K74-11807</b>	<b>\$12.95</b>
.22-.24 (1-3/8" Sq.)	<b>K74-11808</b>	<b>14.95</b>
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.24-.27 (1-3/4" Sq.)	<b>K74-11809</b>	<b>\$11.95</b>
.30-.35 (2" Sq.)	<b>K74-11810</b>	<b>13.95</b>
<i>Packages of 250</i>		
.38-.45 (2-3/4" Sq.)	<b>K74-11811</b>	<b>\$11.95</b>
12-16 ga. (3" Sq.)	<b>K74-11812</b>	<b>13.95</b>

## E-Z Brite Wonder Cloth



On gun dealers shelves since 1976, this product is still a must for keeping stainless steel and nickel-finished revolvers looking like new. Demand the original lead and carbon wipe!

E-Z Brite Cloth	<b>K74-18613</b>	<b>\$6.99</b>
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**Snake Oil** is a derivative of an FDA certified medical lubricant used in high-speed medical drills.

- Provides a film that separates and protects moving parts, for smoother operation and increased efficiency.
- Contains no evaporants and has a film affinity in excess of two years.
- Reduces the collection of dirt, dust and other contaminants.
- Performance in extreme conditions is unparalleled.

0.5 oz. Bottle	<b>K74-16035</b>	<b>\$4.95</b>
2 oz. Bottle	<b>K74-16508</b>	<b>8.95</b>
Grease, (2) 4cc Tubes	<b>K74-17073</b>	<b>4.95</b>
0.5 oz. Oil, 4cc Grease	<b>K74-10059</b>	<b>5.95</b>



**MPRO7™ Gun Cleaner** is odorless, non-toxic and biodegradable. "Safely cleans rifles, handguns, shotguns, grenade launchers, artillery pieces, cannon, black powder, corrosive priming deposits and much more."

4 oz.	<b>K74-10139</b>	<b>\$11.95</b>
8 oz.	<b>K74-10138</b>	<b>18.95</b>
32 oz.	<b>K74-11298</b>	<b>40.95</b>

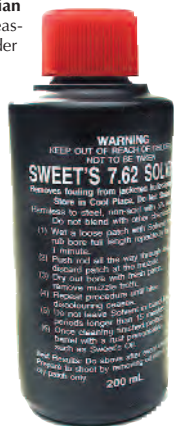
**MPRO7™ Copper Remover** (not pictured) works up to four times faster than ammonia-based cleaners and is odor free.

4 oz.	<b>K74-19370</b>	<b>\$11.95</b>
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**Sweet's Australian 7.62 Solvent** easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

<b>K74-13128</b>	<b>\$12.95</b>
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**Brian Enos' Far Superior Slide-Glide** is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it.

Slide-Glide Standard is used in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+).

Slide-Glide Standard	<b>K74-15571</b>	<b>\$7.95</b>
Slide-Glide Lite	<b>K74-15572</b>	<b>7.95</b>



**Micron UltraBlue** protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

**FrogLube** is a bio-based cleaner, lubricant and preservative (CLP) product. FrogLube Solvents are designed to quickly attack surface fouling, baked-on or filmed residues and other metallic fouling such as lead and copper, while protecting firearms coatings, paints, wood and other materials from the corrosive effects of petroleum-based, flammable and toxic weapons care products.

4 Oz. Paste	<b>K74-15443</b>	<b>\$10.99</b>
4 Oz. Liquid	<b>K74-15444</b>	<b>\$17.59</b>



# J. Dewey Manufacturing Company<sup>67</sup>



## DEWEY Nylon Coated Cleaning Rods

All Caliber Pistol 6"	K74-15461	\$19.95
(.22-.26 Jag Adapter for All Caliber 6" rod)	K74-19894	3.25
(.27 & up Adapter for All Caliber 6" rod)	K74-19895	3.25
.22-.26 Caliber Pistol 12"	K74-12985	21.45
.17 Caliber Rifle 26"	K74-11472	22.95
.17 Caliber Rifle 36"	K74-11473	25.95
.22-.26 Caliber Rifle 36"	K74-13084	23.45
.22-.26 Caliber Rifle 44"	K74-15462	23.45
.27 Caliber and up Pistol 12"	K74-13021	21.45
.27 Caliber and up Rifle 36"	K74-12991	23.45
.27 Caliber and up Rifle 44"	K74-15463	23.45
.35 Caliber and up Rifle 36"	K74-17096	29.95
.35 Caliber and up Rifle 44"	K74-17097	29.95
Shotgun Rod (Uncoated Brass)	K74-10473	19.95
2-pc Shotgun Rod	K74-15464	29.95
<b>Brass Jags (Note: These jags ONLY fit Dewey Cleaning Rods!)</b>		
.22 Caliber Brass Jag	K74-10026	\$2.75
.24 Caliber Brass Jag	K74-10027	2.75
.27 Caliber Brass Jag	K74-10025	2.75
.30 Caliber (and up) Brass Jag	K74-10867	2.75
.38 - .41 Cal. Brass Jag	K74-10028	2.75
.44 - .45 Cal. Brass Jag	K74-10243	2.75

## Brass Patch Loop

Accepts most pistol and rifle patches K74-10737 \$2.25

## .17 Caliber Bore Brushes

.17 Caliber Rifle/Nylon (ea.) K74-11475 \$1.95  
.17 Caliber Rifle/Bronze (ea.) K74-11474 1.95

## Nylon Bore Brushes

.22 Caliber Rifle (ea.) K74-16144 \$1.30  
.243 Caliber Rifle (ea.) K74-16145 1.30  
.270 Caliber Rifle (ea.) K74-16146 1.30  
.30 Caliber Rifle (ea.) K74-16147 1.30  
.22 Caliber Pistol (ea.) K74-16302 1.30  
.38 Caliber Pistol (ea.) K74-16148 1.30  
.40 Caliber Pistol (ea.) K74-16149 1.30  
.45 Caliber Pistol (ea.) K74-16150 1.30

## Bronze Bore Brushes

.22 Caliber Rifle Each/\$1.50 5 pack/\$5.50  
.25 Caliber Rifle K74-16278 K74-22089  
K74-16293 K74-22094

.243 Caliber Rifle	K74-16280	K74-22091
.270 Caliber Rifle	K74-16274	K74-22085
.30 Caliber-.7.62mm Rifle	K74-16273	K74-22084
.35 Caliber Rifle	K74-16281	K74-22092
.44-.45 Caliber Rifle	K74-16279	K74-22090
.22 Caliber Pistol	K74-16282	K74-22093
.38 Caliber -9mm Pistol	K74-16275	K74-22086
.40-.41 Caliber -10mm Pistol	K74-16276	K74-22087
.44-.45 Caliber Pistol	K74-16277	K74-22088

## Cotton Mops

.22-.27 Caliber (ea.)	K74-17089	\$1.45
.30-.38 Caliber (ea.)	K74-17090	1.45
.400-.450 Caliber (ea.)	K74-17091	1.45
16, 12 & 10 Ga. Shotgun (ea.)	K74-17094	1.60

## M-16/AR-15 Breech Rod Guide/Chamber Brush

Breech Rod Guide K74-10149 \$20.00

AR-15 Chamber Cleaning Brush K74-11299 2.95

## Deluxe M-16/AR-15 Lug Recess Cleaning Kit

Lug Recess Cleaning Kit K74-18533 \$27.95

*Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pk Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, Double-Ended Nylon Cleaning Brush.*

## Bolt Action Rifle Cleaning Rod Guides

All models fit .695-.700 bolt diameter rifles.

.17-.222, .225, .22/250, .220 Swift	K74-14196	\$18.95
.243 Caliber - 7mm	K74-14197	18.95
.30 Caliber	K74-14198	18.95
.338 Caliber	K74-14199	18.95

## Muzzle Guards

AR-15/M-16	K74-16875	\$9.95
M1-A/M-14	K74-16876	9.95
M1 Garand	K74-16878	9.95
Ruger 10-22 Standard Bbl.	K74-16877	9.95
Ruger 10-22 Bull Barrel	K74-16879	9.95
Ruger Mini-14	K74-16880	9.95
Brass Muzzle Guard, .30 Cal.	K74-17245	9.95
Nylon Gun Parts Cleaning Brush	K74-16389	\$2.25

## Dewey's AR-Link Cleaning Pin

utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. To use, 1)

Depress the rear take-down pin and pull out. 2) Pivot the upper and lower receivers apart. 3) Insert the pin on the AR-Link into the upper receiver take-down pin tab. 4) Close receivers with the AR-Link inserted into the lower receiver. 5) Push the take-down pin through the channel in the AR-Link to lock the upper and lower receivers into place. 6) Clean your rifle. 7) To remove AR-Link, reverse the above steps. K74-18599 \$14.95



# drymate™



The **drymate™** Gun Cleaning Pad protects your table and firearms from scratches and spilled cleaning fluids. Machine washable, durable, stain resistant and long lasting. Gun Cleaning Pad™ K74-11313 \$19.95

# Bore-tips™ Bore Cleaning Foam Swabs



No s#!+, there I was...in my office, cleaning my 686 SSR when the boss walks in with that "whisky-tango-foxtrot" look on his face. "Hi," I said (*thinking fast*), "I'm trying out these Bore-tips before I write the **Blue Press** copy for them. They work GREAT!"

The Bore-tips Swabs REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform appli-

cation of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reusable.

.22/5.56mm (6 ea.)	K74-15310	\$4.98
.243/6mm (6 ea.)	K74-15311	4.98
.30/7.62mm (6 ea.)	K74-15312	4.98
.357/9mm (6 ea.)	K74-15313	4.98
.40/10mm (5 ea.)	K74-15314	4.98
.45 Caliber (5 ea.)	K74-15315	4.98
12 Gauge (3 ea.)	K74-15325	8.98
20 Gauge (3 ea.)	K74-15326	8.98

# Wilson Combat



**NEW! Elite Tactical Magazine HD +P** – "The ETM Heavy Duty/+P rated .45 ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube." (8 rd) .45ACP **K74-18602 \$44.95**

**Elite Tactical Magazine** – "The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine." ETM (8 rd) .45ACP **K74-12027 \$34.95**  
ETM (10 rd) 9mm **K74-19463 \$34.95**

**Wilson Combat Magazines** – "No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage." WIL-ROG Mag (8 rd) .45ACP **K74-11714 \$32.95**

Match Magazine (7 rd) .45ACP **K74-10505 \$32.95**

Officers Match Mag. (7 rd) .45ACP **K74-10506 \$32.95**

**SHOK-BUFF® Recoil System** – Includes a

One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.

SHOK-BUFF System **K74-18150 \$37.05**

**Wilson SHOK-BUFF®** – A 1/10" thick poly fiber buffer between the frame and slide contact areas.

SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov't Model **K74-18148 \$5.95**  
SHOK-BUFF Buffer only (6 ea.) **K74-18147 \$6.95**



# WOLFF GUNSPRINGS

## Wolff RECOIL SPRINGS

### BROWNING HI-POWER

18.5 Pound **K74-11373 \$7.25**

### COLT GOVERNMENT MODEL

9 Pound **K74-11719 \$7.25**

10 Pound **K74-12193 7.25**

12 Pound **K74-12007 7.25**

13 Pound **K74-12443 7.25**

14 Pound **K74-12338 7.25**

16 Pound (Standard) **K74-11860 7.25**

17 Pound **K74-12192 7.25**

18.5 Pound **K74-12465 7.25**

20 Pound **K74-12056 7.25**

23 Pound **K74-11377 7.25**

### COLT OFFICERS MODEL

24 Pound **K74-12110 \$7.25**

### CZ 75B

9 Pound **K74-19348 7.98**

10 Pound **K74-19349 7.98**

11 Pound **K74-19350 7.98**

12 Pound **K74-19351 7.98**

13 Pound **K74-19352 7.98**

14 Pound (Standard) **K74-19353 7.98**

### SMITH & WESSON M&P

12 Pound **K74-19356 7.98**

14 Pound **K74-19357 7.98**

15 Pound **K74-19358 7.98**

16 Pound (Standard) **K74-19359 7.98**

### SPRINGFIELD 5" 9/40 XD

12 Pound **K74-19339 7.98**

13 Pound **K74-19340 7.98**

14 Pound **K74-19341 7.98**

15 Pound **K74-19342 7.98**

16 Pound **K74-19343 7.98**

17 Pound (Standard) **K74-19344 7.98**

### SPRINGFIELD 5" 45 XD

14 Pound **K74-19345 7.98**

16 Pound **K74-19346 7.98**

18 Pound **K74-19347 7.98**

### SPRINGFIELD 4.5" 9/40 XDM

14 Pound **K74-19336 7.98**

16 Pound **K74-19337 7.98**

18 Pound (Standard) **K74-19338 7.98**

### Wolff GUIDE RODS

Smith & Wesson M&P **K74-19354 \$24.95**

Springfield XDM 4.5 **K74-19355 24.95**

### Wolff HAMMER SPRINGS

1911 **K74-11511 \$9.00**

### Wolff MAG CATCH SPRINGS

1911 **K74-11791 \$9.95**



## SPRINGFIELD Magazines

### Springfield Factory XD & XDM Magazines

16-Rd. XD 9mm **K74-11586 \$31.95**

12-Rd. XD .40 **K74-11587 31.95**

13-Rd. XD/XDM .45 **K74-11585 32.95**

19-Rd. XDM 9mm **K74-15496 36.95**

16-Rd. XDM .40 **K74-19971 36.95**

5-Rd. XD-S .45 **K74-15234 28.95**

7-Rd. XD-S .45 **K74-15235 39.95**

### Two-Piece 1911 Recoil Spring Guide Rod

– Machined from stainless steel, includes plug and Allen wrench. **K74-15724 \$24.95**



## Chip McCormick Corp's "Shooting Star" Magazines

Designed to give the serious pistol shooter the advantage of extra shot capacity and improved performance. Floorplate drilled to accept base pads.

.45 ACP SS Mag., 8-Rd.

**K74-10311 \$19.95**

.45 ACP SS Mag., 10-Rd.

**K74-15025 \$25.95**



# CHECK-MATE 1911 Magazines <sup>69</sup>

9mm 9-Rd. K74-27043 \$24.95	.38 Super 10-Rd. K74-27044 \$24.95	.40 S&W 9-Rd. K74-27046 \$24.95	10mm 9-Rd. K74-27045 \$24.95	.45 8-Rd. Comp. K74-27049 \$24.95	.45 8-Rd. w/2 pads K74-27047 \$24.95 Base Pad w/Screws K74-18045 \$2.50	.45 10-Rd. K74-27039 \$31.95

## Evolution Gun Works

These two-piece flat checkered mainspring housings with bolt-on mag wells are similar to the patented one-piece S&A design. The mag well and checkered mainspring housing are machined from solid bar steel stock and can be used without the mag well attached, although there will be a small dovetail below (this does not impair function). This is a great replacement for plastic mainspring housings on full-size or commander model 1911s.

Stainless **K74-18600 \$49.99**  
Blued **K74-18601 \$49.99**



California Competition Works' Magazine Storage Sleeves make it easy to organize your pistol magazines. The optional I.D. Tag/Hanger makes it less likely that you'll show up at a match with the WRONG magazines!

Four-Magazine Storage Sleeve **K74-19226 \$14.95**  
Six-Magazine Storage Sleeve **K74-19227 17.95**  
Magazine Sleeve I.D. Tag/Hanger **K74-19476 1.95**

## Adjustable Target Sight for 1911s

This Adjustable Target Pistol Sight is precision machined and fits in a standard "Bomar slide cut." Yeah, the services of a gunsmith are required to cut the slide (unless your 1911 pistol already has a Bomar cut) but the results are worth it.

Adjustable Pistol Sight **K74-18210 \$53.95**



## Henning BATTLEHOOK

Robust Sport & Protection Sight, Volkmann 1911 for Novak Cut.

**K74-15385 \$72.95**



## Secure Firearm Products 1911 Armorer's Tools

Secure Firearms Products' Universal Spring Tester (left) will help you determine if the recoil spring in your needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag. The 1911 Firing Pin Stop Tool (right) is used to safely remove and replace the firing pin stop from 1911-style slides.

Recoil Spring Tester **K74-15305 \$33.99**  
Firing Pin Stop Tool **K74-15304 10.99**





# CHECK-MATE M14/M1A Magazines



Currently Check-Mate Industries is the largest M14/M1A magazine manufacturer for the United States Military. Check-Mate Industries is recognized as being America's number one manufacturer of M14 magazines. We offer CMI M14/M1A magazines in 5-, 20- and 25-round capacity.

5-round M14, Phosphate Finish	K74-27055	\$22.00
20-round M14, Polished-Stainless Finish	K74-27056	\$28.00
20-round M14, Phosphate Finish (NSN#: 1005-00-628-9048 Gov't: 7790183)	K74-27057	\$27.00
25-round M14, Phosphate Finish (The same Mil-Spec magazines Check-Mate is now supplying to the US Military.)	K74-27048	\$35.95



## Mec-Gar Pistol Magazines

Beretta 92 18-rd. AFC*	K74-18728	\$25.95
Beretta 92 20-rd. AFC*	K74-18729	29.95
Beretta 96 .40 15-rd. AFC*	K74-14992	29.95
Browning HP 15-rd. Blue	K74-18730	25.95
Browning HP 20-rd. Blue	K74-18731	29.95
1911 11-rd. Blue	K74-18732	24.95
Para P-14 14-rd. Blue	K74-18733	23.95
Para P-16 15-rd. Blue	K74-18734	23.95
Para P-18 17-rd. Blue	K74-18735	23.95
Ruger P-Series 9mm 17-rd. Blue	K74-18736	25.95
Ruger P-Series 9mm 20-rd. Blue	K74-18737	29.95
S&W 59 17-rd. Blue	K74-18738	25.95
S&W 59 20-rd. Blue	K74-18739	29.95
SIG Sauer 226 18-rd. AFC*	K74-18740	25.95
SIG Sauer 226 .40 15-rd. AFC*	K74-15020	29.95
SIG Sauer 228 15-rd. Blue	K74-18741	25.95
Springfield XD (not XDM) 9mm 18-rd.	K74-14988	23.99
Springfield XD (not XDM) .40 13-rd. AFC*	K74-14991	29.95
Taurus 92-99 17-rd. Blue	K74-18742	25.95
Taurus 92-99 20-rd. Blue	K74-18743	29.95
CZ-75B 19-rd. AFC*	K74-14989	29.95

\*AFC = Anti-Friction Coating

## ProMag



These magazines are American made and feature a lifetime manufacturers-defect warranty from ProMag.

Polymer 32-rd. 9mm AR-15	K74-12638	\$19.95
Polymer 30-rd. Mini-14	K74-12631	19.95
Polymer 30-rd. AK-47 (7.62)	K74-12669	17.95
Polymer 30-rd. AK (.223)	K74-12674	17.95
Polymer 30-rd. AK-74 (5.45)	K74-12675	17.95
Kel-Tec P-32 Pistol (.32ACP)	K74-12620	19.95



**DCO SUPERTHUMB®** offers models for popular centerfire pistols and 10/22 style magazines.

**ST1** is for 9mm and .40 caliber Beretta, Browning, Ruger, SIGARMS, S&W, etc. In addition, the ST1 has interior rails and grooves to accommodate Colt Government magazines.

**ST2** is for GLOCK and Para-Ordnance magazines.

**ST3** handles virtually all centerfire, single-column magazines.

**ST22** is for Ruger 10/22 rifles.

**STJR** is for Ruger, Browning, Colt and High Standard .22 pistols.

**STJR** is for Ruger, Browning, Colt and High Standard .22 pistols.

## UPLULA MAG LOADER



The UPLULA™ is a military quality personal universal pistol magazine loader. Loads virtually all 9mm, .357 SIG, .40 S&W, 10mm and .45 single- and double-stack magazines.

K74-19239 \$33.95

## New Bulgarian AK Mag



New steel 30-round AK-47 magazines from Bulgaria.

K74-12022 \$24.95

# ElZetta

## Tactical Flashlight Mounts

Every ElZetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the ElZetta® ZFL-M60. (Sizing Adapters are not required when using an ElZetta ZFL-M60 or other 1-inch lights.) The ElZetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular ElZetta ZFH1500.

The NEW ElZetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the ElZetta ZFL-M60. The ElZetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount    **K74-12020    \$29.95**  
 ZSM Tactical Shotgun Mount        **K74-18050    39.95**  
 ZRX Tactical Flashlight Mount       **K74-15487    35.00**



ZFH1500 Flashlight Mount for AR15s

ZSM Tactical Shotgun Flashlight Mount

ZRX Tactical Flashlight Mount

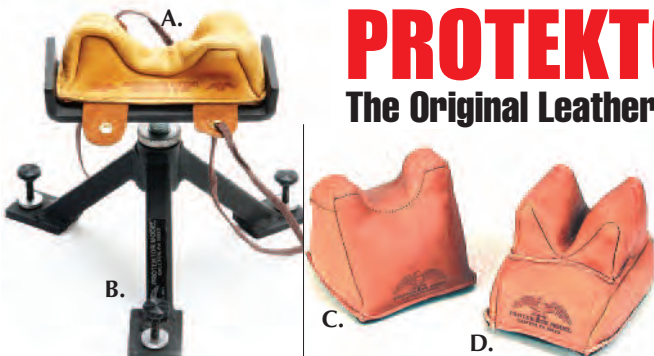
## PROTEKTOR MODEL

The Original Leather Sandbag\* Rifle Rests

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won't break if dropped (Owl Ear Front Bag sold separately).

A. Front Bag    **K74-10880    \$19.95**  
 B. Rifle Rest    **K74-10883    49.95**  
 C. Std. Front Bag    **K74-10881    22.95**  
 D. Rear Bag        **K74-10882    26.95**

\*Sand not included.



## The Dillon Shooting Mat



Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snapper-release buckles. Dimensions: 66" x 27.75"

**K74-18146    \$65.00**

## TARGET SPORTS® TACTICAL



This three-piece shooting bag set is an incredible value for the money! The bags are made of durable, water-resistant 600 denier polyester and provide a steady and solid shooting system for long guns and handguns. I filled the ones in the photo with walnut tumbling media and found them to be easy to fill and much lighter to carry than when filled with sand.

**K74-15384    \$29.95**

# 72 AR MAGAZINES



**C**-Products 30-Round aluminum M-16/AR-15 magazines.

**K74-15593 \$19.95**

**M**SAR 30-Rd. polymer AR-15/M-16 mags for 5.56 & .300 Blackout.

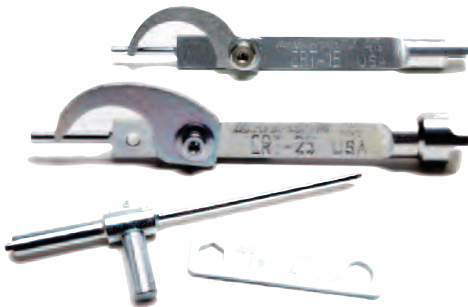
**K74-19105 \$12.99**

## Comp-Tac's Trojan Horse Long Gun Case



**T**he Trojan Horse Long Gun Case is the first of its kind: a safe, comfortable, simple and unobtrusive way to carry your long guns with you. No longer do you need to worry about a casual observer spotting you with a "Gun" case as you transport your long guns to and from your car. Instead all they will see is a person with a sports bag. It measures 36" Long, 4"-15" Wide, 4" Deep and features rigid side panels that provide concealment with no printing; an adjustable, padded shoulder strap with side-release buckle on either end; a heavy duty zipper with tactical speed pull attachment for quick deployment; inside divider with Molle straps; and two inside zippered pockets. Will hold up to 20" long barrel with collapsible stock.

**K74-19388 \$115.00**



**M**agna-Matic's Carbon Removal Tools quickly remove carbon from your rifle with ease and precision.

**CRT-15 (AR15/M16)**

**K74-11705 \$49.95**

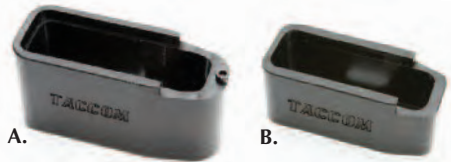
**CRT-25 (AR10/SR25)**

**K74-29025 49.95**

**CRT-14 (M1A/M14)**

**K74-29823 41.99**

## TACCOM, LLC Mag Extensions



**T**ACCOM Five-Round Magazine Extensions for MagPul Gen 3 PMAG 40-round 5.56 magazines and current M3 Generation (20- and 25-round) 7.62 PMAGS are designed to fit and function without modification. Previous-generation 20-round 7.62 magazines can be modified to work with the extension. The 5.56 extension will also work with PMAG 30-, 20-, and 10-round magazines, but will not lock in place (*instructions for use included*).

**A. 5-Round 7.62 Extension**

**K74-19542 \$24.95**

**B. 8-Round 5.56 Extension**

**K74-19541 18.95**

## M-16/AR-15 BUTTSTOCK CLEANING KIT



**I**n "MIL-SPEC Speak," this is a KIT, CLEANING, BUTT STOCK M16A2 RIFLE, which contains: ROD, CLEANING, SMALL ARMS: M11E3; CASE, SMALL ARMS ACCESSORIES; BRUSH, CLEANING SMALL ARMS; BRUSH, CLEANING SMALL ARMS: BORE; BRUSH, CLEANING SMALL ARMS: CHAMBER; AND BOTTLE ASSEMBLY LSA 5 OZ. It just doesn't get much more MIL-SPEC than that.

**K74-15383 \$14.99**

## UTG Brass Catcher for AR15s



**Brass Catcher K74-15478 \$9.99**



**B**uffer Technologies' Recoil Buffer™ reduces felt recoil and increases muzzle control. Easy installation.

**Beretta 92 K74-18539 \$24.95**

(Includes buffer and guide rod.)

**Browning HP K74-18540 9.95**

**CETME K74-18541 19.95**

**CZ 75 K74-18542 9.95**

**FN FAL K74-18543 14.95**

**GLOCK (pictured) K74-18545 9.95**

**HK 91 K74-18544 19.95**

**Ruger 10/22 K74-10526 9.95**

**Ruger Mini-14 K74-10525 14.95**

**SIG 220/226 K74-19123 24.95**

**S&W Model 41 K74-18486 9.95**



# MAGPUL® UNFAIR ADVANTAGE™



MAGPUL 30-Round polymer PMAG GEN M2 M-16/AR-15 magazines.

K74-12644 \$14.95

## Enhanced Self-Leveling AR-15/M16 Mag Follower



MAGPUL's Enhanced Self-Leveling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design.

3-Pk. K74-12606 \$6.95

## Enhanced Trigger Guard, Aluminum AR-15/M16



The MagPul® Enhanced Trigger Guard™ is a black anodized aluminum drop-in replacement for the AR15/M16 weapons platform. It features a shallow "V" shape for better use of gloves in tactical shooting or cold weather operations. It's non-folding and has rounded edges.

Aluminum Trigger Guard K74-12611 \$19.95

## "Battery Assist Device" for AR-15/M16



Developed from the experience of the MagPul® Team, the B.A.D. Lever™ is designed to improve the speed and efficiency of the AR-15/M16 by enabling the shooter to manipulate the bolt catch without moving away from the ready position.

MagPul B.A.D. Lever K74-27058 \$29.95

## GRSC CQB Slings, Sling Mounts and Front Swivels



A.

The GRSC CQB Sling was designed as a mission-specific sling for CQB operations. It attaches only at the rear of the firearm and allows the operator to quickly transition to a handgun if necessary.

A. CQB Sling With Quick-Release Hook K74-19172 \$39.95  
 CQB Sling Without Hook (not pictured) K74-19173 \$24.95  
 B. CAR-15 Ambidextrous CQB Sling Mount with slots K74-18968 \$14.95



B.

C.

D.

CAR-15 Ambidextrous CQB Sling Mount without slots (pictured mounted on rifle above) K74-19170 \$14.95  
 C. A2-Style AR-15 CQB Right-Hand-Only Sling Mount K74-19168 \$34.95  
 D. Remington 870 Shotgun Ambidextrous CQB Sling Mount K74-19169 \$24.95

## Viking Tactics V-TAC MK1 Sling

Viking Tactics' V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

Viking Tactics Sling for CAR-15 K74-11961 \$34.95  
 Viking Tactics Sling for FN-FAL/HK-91 K74-11962 40.00



## Juggernaut Anti-Tilt AR-15 Mag Followers



Juggernaut M-16/AR-15 magazine followers (3 Pack).

K74-19395 \$6.50

## M-14 Bolt Roller Greaser



So THAT's how you grease that little S.O.B. (Slick-Operating Bolt, that is.) M-14/M1A Bolt Roller Greaser

K74-18531 \$6.75

## AR-15 Charging Handle



K74-19550 \$19.99



## Galati AR Case

37" Black Rifle Case  
42" Black Rifle Case  
46" Black Rifle Case

K74-25336 \$69.95  
K74-25344 69.95  
K74-25337 69.95



## Galati Discreet Case

38" Black Discreet Rifle Case  
42" Black Discreet Rifle Case  
47" Black Discreet Rifle Case

K74-25339 \$99.95  
K74-25360 113.95  
K74-25338 116.95

## ODIN Works XMR

EXTENDED MAGAZINE RELEASE FOR AR-15S

ODIN Works EXTENDED MAGAZINE RELEASE allows you to rapidly change mags without disrupting



your shooting position. The XMR features an ergonomic design that is four times larger than factory magazine buttons and is contoured for positive depression and reduced slip. Anodized in your choice of matte black (pictured), ODIN green, or red.

Black XMR K74-11996 \$19.95  
Green XMR K74-11998 19.95  
Red XMR K74-11997 19.95

## Emergency AR(repair) Kit

Crucial Parts for Your AR-15



The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring. K74-19460 \$19.95

## Tac Latch



The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for "flat-top" rifles equipped with low-mounted optics.

K74-10379 \$18.95

## Jerry Miculek AR-15 Compensator



Jerry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be "clocked" for left- or right-handed shooters. Used by many top three-gun competitors.

K74-11328 \$49.95

## TRUGLO Tactical Sights

AR15  
Tritium/Fiber Optic  
Front Sight

K74-18626 \$69.95



## AR Brass Deflector



TC-Accessories' AR-15/M-16 Brass Deflectors are CMP/NRA approved for service-rifle competition. Now you can pile your spent brass at your feet instead of wasting time hunting it down.

Standard AR-15 K74-12541 \$19.95  
Flat-top K74-12542 19.95  
Removable Carry Handle K74-12543 19.95

## KNS Precision, Inc.



Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required.

K74-19927 \$7.95

## AccuWedge

The AccuWedge fits between the upper and lower receiver on your AR-15, removing excess movement.

AccuWedge  
K74-19122 \$4.95



## AR-15 Extractor Upgrade



The AR-15 Extractor Upgrade increases the tension on the extractor, pushing it deeper into the cartridge extractor groove.

K74-19121 \$12.95



**JP Compensator**  
**JP TRE-2 1/2" x 28 TPI**  
 w/Exit Hole for .223  
 Matte Black Finish  
 K74-12614 \$89.95



**JP Adjustable Gas System**  
**JP GS-2FS**  
**JP A2 Front Sight w/Gas Valve**  
 K74-12591 \$129.95



**Custom Stainless Bolt Carrier**  
**JPFBC-3 SP Low Mass,**  
 Stainless Finish  
 K74-12584 \$225.95



**JP AR Speed Hammer**  
**JPSH-1A Low Mass Hammer**  
 K74-12617 \$59.95



**JPFC-1 .154 Small Pin Fire Control**  
**Kit w/CD-ROM Instructional Video**  
 K74-12616 \$119.95



**JP Reduced Power AR Spring Set**  
 K74-12618 \$10.95

**JP Enhanced Reliability, Reduced Power AR Spring Set**  
 K74-12590 \$10.95



**JP Custom Rifle Operating Spring**  
**JPS-OSR Rifle**  
 K74-12587 \$19.95

**Carbine Operating Spring**  
**JPS-OSC Carbine**  
 K74-12594 \$19.95



**JP Recoil Eliminator**  
**JP RE-2 1/2" x 28 TPI**  
 Standard Version for AR15/M16  
 Matte Black Finish  
 K74-12615 \$99.95



**JP Enterprises (Competition Only) Low Mass Buffer**  
**JPLMB**  
 K74-12585 \$59.95



**JP Enterprises .223 JP Enhanced Bolt™ Assembly**  
**JPEB-223 SAE9310 Construction**  
 K74-12586 \$124.95

## POF-USA AR-15/M-16 PARTS



**AR-15 Lower Parts Kit**  
 K74-25364 \$65.00



**Trigger System, Incl. KNS Pins**  
 K74-19386 \$199.99



**Enhanced Finger Placement Trigger System, Incl. KNS Pins**  
 K74-19387 \$229.99



**Roller Cam Pin Upgrade**  
 Includes Gas Key  
 K74-25363 \$45.00



**Roller Cam Pin Upgrade**  
 For AR-10/7.62 AR Variants  
 K74-25362 \$25.00



**Six-Position Mil Spec Carbine Buffer Tube**  
 K74-25365 \$39.95

# C-MORE SYSTEMS



STS



Railway



Tactical Sight



Colt Scout Sight

**C-More Systems RTS Sight features a built in Picatinny/Weaver style rail mount.**

RTS 3.5 MOA, Black K74-14518 \$419.00

RTS 7 MOA, Black K74-14563 419.00

**C-More Systems STS Sight is the smallest C-More made and many specialized mounting options are available.**

STS 3.5 MOA, Black K74-14345 \$399.00

STS 7 MOA, Black K74-14346 399.00

STS Mount, Large Glock K74-14367 39.99

STS Mount, Small Glock K74-14372 39.99

STS Weaver/Picatinny Mount K74-14373 47.99

STS 30mm Scope Tube Mount K74-14379 47.99

STS 1" Scope Tube Mount K74-14474 47.99

CR2032 Lithium STS/RTS Battery K74-14721 5.00

**C-More Systems Railway Sight**

Polymer 8 MOA Black K74-16413 \$249.00

Aluminum 8 MOA Black K74-14611 299.00

**C-More Systems Tactical Railway Sight features a built-in spacer to co-witness with sights on flat-top AR-15s**

Polymer 8 MOA Black K74-16511 \$259.00

Aluminum 4 MOA Black K74-14612 309.00

**C-More Systems Tactical Sight features an A-2 Style rear aperture sight and mounts to flat-top AR-15s**

Aluminum 6 MOA Black K74-11444 \$444.00

Polymer 6 MOA Black K74-11605 399.95

**C-More Systems Colt Scout Sight**

Aluminum 6 MOA Black K74-16808 \$368.00

**Replacement Modules for Railway/Scout/Tactical Sights**

2 MOA Dot Module, Polymer K74-14620 \$49.00

2 MOA Dot Module, Aluminum K74-14643 49.00

4 MOA Dot Module, Polymer K74-16415 49.00

4 MOA Dot Module, Aluminum K74-14691 49.00

6 MOA Dot Module, Polymer K74-16416 49.00

6 MOA Dot Module, Aluminum K74-14696 49.00

8 MOA Dot Module, Polymer K74-14717 49.00

8 MOA Dot Module, Aluminum K74-14720 49.00

Railway/Scout/Tactical Battery K74-17034 4.00

## Millett Designated Marksman Tactical Scope

The Designated Marksman Scope fills the requirements of the law-enforcement officer, rifle shooter, and the big-game hunter who needs a quick sighting system at ranges of five to 500 yards. The "Dot in a Donut" reticle allows for fast, natural aiming. The shooter's eye lines up the circle at close range, and the one-MOA dot gives accuracy at the longer ranges. Range estimation is straight forward by use of the circle out to



500 yards.

Compact design,

30mm tube and

bright illumination of the reticle are just a

few of the many features of the DMS-1. Bright

red illumination of the reticle adds to the quick-

ness of the sighting system in day and low-light condi-

tions. At one power it works well as a reflex sight and at

longer ranges the four-X magnification gives increased ac-

curacy.

K74-19458 \$249.95

# Bushnell Trophy TRS-25 Ultra Compact Red Dot Sight

Bushnell's Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell's high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute of angle dot.

K74-11643 \$89.95



## SCOUT SCOPE MOUNTS FOR AK, SKS RIFLES

Sorry, the optic pictured here is NOT included with the Scout Scope Mount.



Scout Scope Mounts provide an extremely stable optics base for your AK, Saiga or SKS rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

Scout Scope Mounts easily allow for complete DISASSEMBLY of your rifle for cleaning and maintenance while retaining zero. These rifles are designed so that carbon build-up can easily be cleaned from the gas tube and piston. This is routine maintenance, necessary in order to maintain a properly functioning rifle. Other mounts for AK-and SKS-style rifles make this difficult, time consuming and then require that optics be re-zeroed.

Scout Scope Mount for AK Rifle K74-25374 \$79.99  
Scout Scope Mount for SKS Rifle K74-25373 78.99

## Evolution Gun Works Picatinny Rail Scope Mounts

\$39<sup>99</sup>



Available in Standard Elevation or Plus-20 Minutes of Angle

Remington Model 700 Short Action	K74-19975
Remington Model 700 Short Action + 20 MOA	K74-19976
Remington Model 700 Long Action	K74-19977
Remington Model 700 Long Action + 20 MOA	K74-19978
Savage Short Action RB	K74-19979
Savage Short Action RB + 20 MOA	K74-19980

Savage Long Action RB	K74-19981
Savage Long Action RB + 20 MOA	K74-19982
Winchester Model 70 STD	K74-19983
Winchester Model 70 STD + 20 MOA	K74-19984
Winchester Model 70 Short Action	K74-19985
Winchester Model 70 Short Action + 20 MOA	K74-19986

## Tactical Sports 45°-Offset Auxillary Optics Mount



A twist of the wrist is – quite literally – all it takes to switch from your long-range optic to a CQB red-dot sight with Tactical Sports' 45-degree Offset Auxillary Optics Mount! Fits most Picatinny rails. (Pictured with Bushnell's TRS-25, which is NOT included!)  
45° Offset Optic Mount K74-14472 \$14.99

## TACCOM, LLC 90° C-More Mount

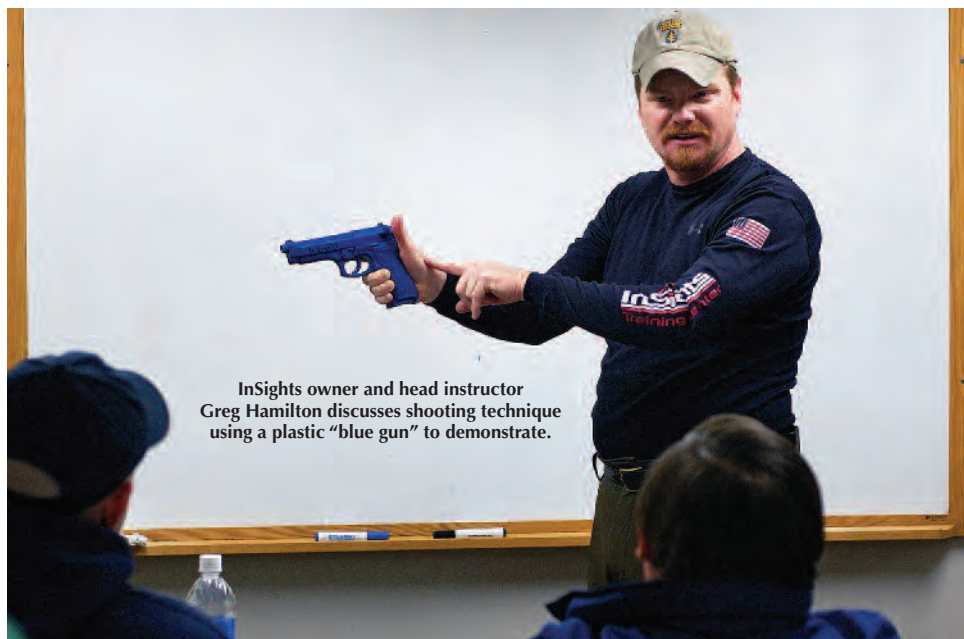


You won't believe how much this will decrease your times from initial sight picture and target transition. You'll never lose your dot...and finding it has NEVER been easier! Turning your C-MORE (Railway or Slide Ride) 90 degrees and eliminating the rail mount will lower your dot by as much as 1" to the bore of your pistol...and lower is just going to increase your speed. And when you do torque your pistol, you'll find the dot just that much easier. Designed by Bearcave Machining and offered by TACCOM, LLC.

Ruger MK1 (pictured)	K74-19535	\$79.95
Browning Buckmark	K74-19534	79.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# The Intensive Handgun Sk



InSights owner and head instructor Greg Hamilton discusses shooting technique using a plastic “blue gun” to demonstrate.



Demonstrating the importance of index by drawing from the holster with his eyes closed, Greg Hamilton hits a six-inch circle at seven yards every time.

## By Duane Thomas, Photos by Ed Leavitt

Intensive Handgun Skills (or as I think of it, IHS) is the speed-shooting course at InSights Training Center in Washington state (425-827-2522, [www.insightstraining.com](http://www.insightstraining.com)). I have been through this class three times, and every time I learned something new.

The first time I went through IHS it was like a religious experience. By the end of that two-day class I could do things – like, for instance, double taps on a 12” steel plate at seven yards with consistent .16 second splits – that would have been flat impossible for me before the class. IHS is where I really learned to SHOOT.

My most recent run-though, the subject of this article, was no different in the “thought-provoking and skill-enhancing” arena. Telling you everything



One of the skills trained on at IHS is master-hand-only shooting. (The shooter closest to the camera is left-handed.)

I learned at this class, everything I will never forget, would take way more space that I have available, so we’ll just hit a few of the highlights.

For starters, we had InSights owner and head instructor Greg Hamilton demonstrating the importance of trigger control by aiming-in his gun at a six-inch circle on a target seven yards away, closing his eyes, then hitting the target repeatedly, shot after shot, with no visual input. The point being that if your trigger control is good you’re not going to pull the gun away from where it’s aimed. Then he started doing fast double taps, again with his eyes closed, and still hit the six-inch circle with every shot. Point being that if your technique is good, the gun is going to come right back to the same spot after every shot. Finally, in order to demonstrate the importance of index, that combi-

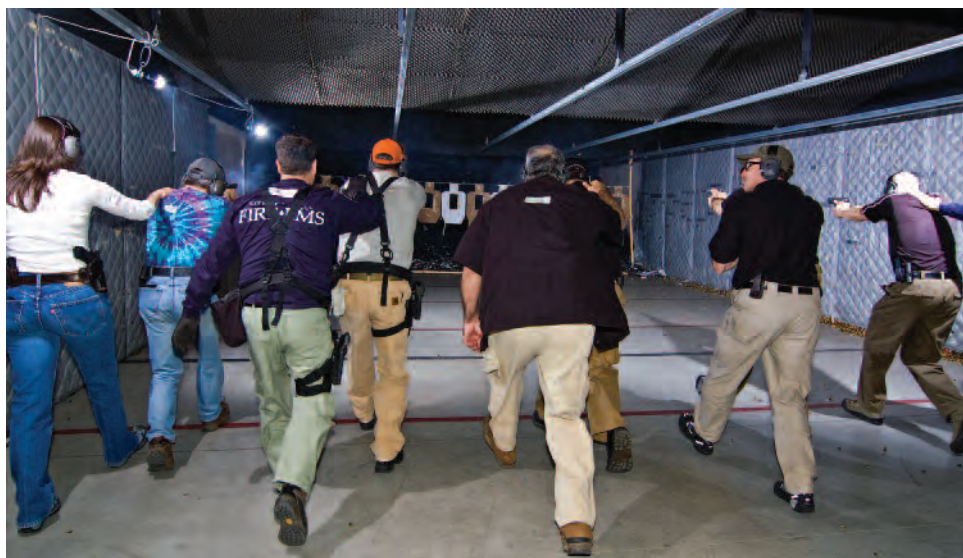
# ills Speed Shooting Course <sup>79</sup>



Guns at the IHS course were a mixture of types, predominantly 1911s and Glocks.



Here, Hamilton demonstrates trigger control to a student by having him totally relax his trigger finger, placing his hand around his and pulling the trigger for him. Inevitably the shot was well centered.



In order to train shooters not to bounce up-and-down while moving, thus disturbing sight alignment, this exercise has non-shooting students placing hands on the shoulders of the movers, so they can feel through pressure on their shoulders whether or not their bodies are bouncing.

nation of stance and grip that points the gun for us, he closed his eyes, drew from the holster and fired. And still hit the six-inch circle. Over and over again. Every time.

The lesson to all this is not that we don't need our eyes to aim, for Greg is very much a sighted-fire kinda guy, but that if we can trust our technique, if we know our body mechanics are solid enough that when we draw the gun it's going to point right where we want it, when we fire the gun it's coming right back to the same spot after every shot, then we ADD our eyesight to that, shooting fast and accurately becomes easy.

Also Greg taught the class a neat trick for speeding up accurate first shot speed. You ever have the experience, when doing a fast draw from the holster, of having your sights, instead of

coming smoothly to rest on-target, bounce around for a while before they settle? I call this "the tuning fork effect" and for years I couldn't figure out what was causing it. I found out when I started using a technique Greg taught me for speeding up the draw. When your two hands meet, instead of beginning, as in a Weaver stance, and even people using a Modified Isosceles stance do this to a certain extent, to pull back on the master hand with the support hand, consciously pull FORWARD with the support hand. It's like you're trying to use the support hand to get the gun to the target faster.

GREAT technique. To start with, it instantly took .15 second off my typical draw time. That might not sound like much, but one of the unfortunate realities of being a long-term shooter is



Much of class attendees' performance at IHS is measured using an electronic timer.



Author Thomas executes a speedload at the IHS class.



**LEFT:** Barricade shooting at IHS. Note the second shooter's backward-leaning, off-balance stance.

**RIGHT:** Thomas practices lateral movement during IHS.



Part of the training was one-on-one shootoffs. (Greg Wilde in the foreground won this particular bout.)

that as your skill level increases, the pace of improvement decreases. Being able to instantly take .15 second off your draw, with one simple change to your technique, when you've been doing this for as long as I have, is like Christmas came early.

The feeling I get in my hands when doing this is very distinctive, very different from what I'd been doing. It feels like there is no pressure between my hands as they're driving forward. Though the mental trick, how to think of it to make that happen, is "pull the master hand forward with the support hand," the reality is we're not doing that. We're just using that idea to speed up our lazy support hand so that both hands are



Another shootoff measured skill at master-hand-only shooting. (Thomas took this particular bout.)

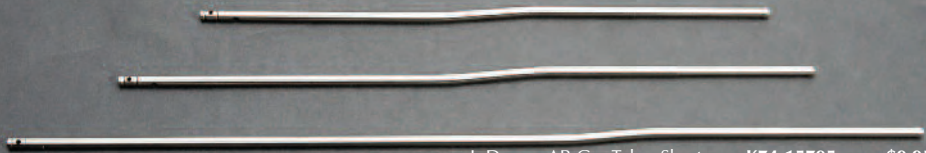
moving at the same speed. And lo and behold, when I did that, not only did my draw become significantly faster, but the tuning fork effect went away, as well. Suddenly the gun began coming smoothly to rest on-target with no aftershocks at the end of the draw stroke. That's when I realized the tuning fork effect was caused by the differential in speed between my two hands, one moving faster than the other, when they both suddenly hit the end of their string during the draw stroke. Months of practice later, that improvement has become a permanent part of my draw stroke.

There are many shooting schools in the world, but if you just flat-out want to learn how to SHOOT: InSights Training Center.



just in, special purchases, bargains and close outs

# J. Dewey Manufacturing Company AR Gas Tubes



J. Dewey AR Gas Tube, Short	K74-15795	\$9.95
AR Gas Tube, Mid-Length	K74-15796	11.95
J. Dewey AR Gas Tube, Long	K74-15800	9.95



**T**ARGET  
SPORTS®  
TACTICAL

## AR-15 Super Tool

K74-19549 \$24.95

## Bullets for **BLASTING!**



Ok, these bullets are NOT pretty. They're pulled 55-grain .223 projectiles that would be ideal for...well, blasting away. Definitely NOT for match-grade ammo.

K74-19552 \$88.00 per box of 1000

## Winchester Twist Leg Bi-Pod

Winchester's Twist Leg Bi-Pod is compact, lightweight, easily attaches to your rifle's sling swivel stud, and features twist lock legs for unshakeable prone and bench shooting.



K74-19671 \$29.95

## Command Arms Accessories Gloves

While they last, we have combination cowhide and Kevlar® tactical gloves at close-out prices! How can you go wrong?



CAA Gloves, Black, Large	K74-19666	\$26.95
CAA Gloves, Black, X-Large	K74-19667	26.95
CAA Gloves, Tan, Large	K74-19668	26.95
CAA Gloves, Tan, X-Large	K74-19669	26.95



## Smith & Wesson Foam Earplugs

200 Pair

K74-19551

\$29.99



## Winchester Hearing Protection

Pink Corded  
Ear Plugs

K74-19670

\$1.99



Hubbard  
Product  
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Firearms  
Lubricant

K74-15445

\$7.99



The Kershaw Nerve has 3-D machined G-10 scales that provide a great grip without roughing up your pocket. Jiming on the back of the handle and in the index-finger contour further enhances grip. It's made of 8CR13MoV stainless steel with CNC-machined G-10 scales, a liner lock, and a 3-1/8" blade.

K74-15391 \$19.95



My First Pocket Knife features Genuine India Stag Bone™ scales and a 3" non-sharpened blade. This ideal "first knife" for youngsters comes packaged in a gift tin with a certificate for free sharpening when the time comes that the owner is ready for a sharp knife. Made in the USA by Bear & Son.

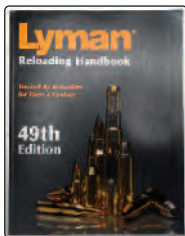
K74-19525 \$39.95

# 2014 Dillon Precision Calendar

Sorry, SOLD OUT!

Our 2014 calendar is 15.5" x 26.5" with a metal pad that's about 4" x 4" and the photos are generally sized at 14" x 10". As always, we hope you'll enjoy looking at this calendar as much as we did putting it together for you!

**K74-15390**



**Lyman 49th Edition Reloading Handbook** – Featuring More Loads, the Newest Components, Most Manufacturers, and More Load Data than Ever!  
**K74-10330**  
**\$24.95**

**Lyman's Pistol and Revolver Reloading Handbook (Third Edition)** – The World's Leading Hand-Gun Reloading Manual.  
**K74-18967**  
**\$21.95**



**Lyman Shotgun Reloading Handbook, 5th Edition** – The Number One Shotgun Loading Manual.  
**K74-12846**  
**\$25.95**

**Speer Reloading Manual, Rifle & Pistol (Number 14)** – The ultimate loading guide for shooters who are using Speer projectiles.  
**K74-12580**  
**\$29.95**



**The Complete Reloading Manual for...**  
Pretty much anything you're likely to be loading! That's right, all the data published by the various bullet and powder manufacturers for YOUR favorite cartridge.  
**\$9.95 each**

### Handgun-Cartridge Manuals

.32 H&R Magnum	K74-15361
.380 ACP	K74-15362
9mm	K74-15363
.38 ACP	K74-15365
.38 Special	K74-15364
.357 Magnum	K74-15366
10mm/.40 S&W	K74-15367
.44 Special	K74-15368
.44 Magnum	K74-15369
.45 ACP	K74-15370
.45 Colt	K74-15371

### Rifle-Cartridge Manuals

.223	K74-15349
.22-250	K74-15348
.243	K74-15350
.270	K74-15351
7mm-08	K74-15352
7mm Remington Magnum	K74-15353
7.62 x 39	K74-15359
.30 M1	K74-15354
.30-30	K74-15355
.308	K74-15356
.30-06	K74-15357
.300 Winchester Magnum	K74-15358
.45-70	K74-15360

**Reloading Guides** – These guides are compiled from the most recent data available from all the major powder and bullet manufacturers. The convenient binding allows the guide to lie open and flat on your bench.  
**\$12.99 each.**

Revolver Guide	K74-40010
.45Colt/.454/.460/.475/.480/.500	K74-40060
Pistol Guide	K74-40009
.223/.22-250 Guide	K74-11762
.243/.270 Guide	K74-40081
.308/.30-06 Guide	K74-12209
.300 Win, Short, Ultra Mag	K74-12210
7mm-08/7mm Rem, Ultra Mag	K74-12211



### Gun-Guides

Complete guides for all models of Ruger .22 pistols, 10/22 rifles and Mini-14s; and dis-/reassembly guides for other popular firearms.

<b>The Complete Guide</b>	<b>\$11.99 each</b>
Ruger .22 Pistols	K74-40035
Ruger 10/22 Rifle	K74-40036
Ruger Mini-14	K74-40037
<b>Dis-/Reassembly Only</b>	<b>\$6.99 each</b>
1911 Pistols	K74-40045
AK-47	K74-40038
Browning Buckmark	K74-40039
Colt AR-15	K74-40040
GLOCK Pistols	K74-40041
M1 Carbine	K74-40042
M1 Garand	K74-40043
Mauser Rifles	K74-40044
Mosin-Nagant Rifles	K74-40046
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Remington 870 Shotguns	K74-40048
Remington 1100 Shotguns	K74-40049
Ruger Mk III Series .22 Pistols	K74-40050
Ruger Single-Action Revolvers	K74-40051
SKS Rifles	K74-40052
1903 Springfield Rifles	K74-40061
Springfield XD & XDM Pistols	K74-40053
Winchester 1300 Shotguns	K74-40054



**Traveler's Guide to the Firearm Laws of the Fifty States** – The myriad of firearm laws facing the gun owner of the early 21st century can be intimidating when traveling.  
**K74-30201 \$9.95**

**Practical Shooting: Beyond Fundamentals** – The keys to consistent, high-speed shooting are within you right now. This book will show you ways to bring them out.  
**K74-10750 \$19.95**



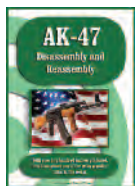
# All Your Dillon-Video Favorites, NOW AVAILABLE On DVD! 83



**"Firestorm in the Desert (Machine Gun Magic)"** – Dillon's own video portraying the history and excitement of the machine gun hobby. 60+ min.  
 "Machine Gun Magic" DVD format **K74-18312 \$14.95**  
 "The Memphis Belle"/"The Fight for the Sky"  
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**On-Target Productions, Ltd.** videos are designed to educate enthusiasts about the selection, proper use, cleaning, disassembly/reassembly, and accessorizing of firearms. On-Target Productions' videos are 100 percent digital quality, focused on the details and are entertaining and educational. Every video features clear, close-up photography to enhance the instructional narrative from start to finish.

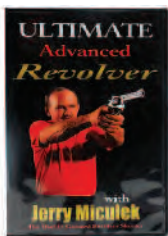
"AK-47"  
 "AR-15"  
 "AR-15 Maint. & Mods"  
 "Scratch Building an AR-15"  
 "1911"  
 "GLOCK"  
 "M1 Carbine"  
 "M1 Garand"  
 "Mossberg 500"  
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**K74-40089**

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 "Ruger Mk. 3"  
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 "Ruger Mini-14"  
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**K74-40100**  
**K74-40098**  
**K74-40085**

**Ultimate Advanced Revolver with Jerry Miculek** – The World's Greatest Revolver Shooter  
 Jerry Miculek is recognized as the fastest and most accurate revolver shooter in the world. His speed and skills are, in one word...Amazing! They've been verified in hundreds of local and national competitions. In this program, he shares with you some of the techniques and secrets he has mastered over the past 25 years to become the shooter he is today. And, you'll see an incredible display of revolver shooting and reloading. 100 min.



**K74-14608 \$19.95**

**Competition Reloading with Brian Enos** guides you through a complete step-by-step reloading process for IPSC, Steel Challenge and NRA Bianchi Cup style shooting. Using a Dillon Precision XL 650 reloader with CP brass and CP bullets, Enos demonstrates proper reloading techniques for the most popular loads used by the top shooters. Enos is, of course, a champion himself, winner of the Masters Competition, the NRA Bianchi Cup and a top contender in the USPSA for many years. Run time: 80 minutes.



**K74-14341 \$19.95**

## DILLON RELOADING ACCESSORY PACKAGE DEALS!

Dillon's Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman *Reloading Handbook*.  
 Package Deal for:

	Stock No.	Price
SDB (Balance Beam Scale)	K74-14482	\$182.95
RL 550B (Balance Beam)	K74-21143	181.95
XL 650 (Balance Beam Scale)	K74-21430	197.95
SDB (Electronic Scale)	K74-14483	251.95
RL 550B (Electronic Scale)	K74-22117	250.95
XL 650 (Electronic Scale)	K74-22118	266.95



# Are YOU Ready?



**\$179.00**  
K74-15298

Be prepared for any emergency with Wise Company's **72 Hour Emergency Entrée Kit**. Each kit includes four servings per day (total of 12 servings) of 20 ounce lunch and dinner entrées shown in the following schedule: **Day 1:** Two 10-ounce servings of Cheesy Lasagna and Beef cook-in-the-pouch entrée; and two 10-ounce servings of Pasta Alfredo with Chicken cook-in-the-pouch entrée. **Day 2:** Two 10-ounce servings of Noodles and Beef in Savory Mushroom Sauce cook-in-the-pouch entrée; and two 10-ounce servings of Teriyaki Chicken and Rice cook-in-the-pouch entrée. **Day 3:** Two 10-ounce servings of Chili Macaroni with Beef cook-in-the-pouch entrée; and two 10-ounce servings of Creamy Pasta and Vegetable Rotini with Chicken cook-in-the-pouch entrée.



**\$37.95**  
K74-15296

Wise Company's **60 Serving Gourmet Freeze Dried Meat "Grab & Go" Food Kit** includes 60 servings of assorted gourmet-seasoned freeze dried meat and a 20-serving bonus of long-term emergency rice, for a total of 80 servings. **Product within this Bucket is:** Roasted Chicken (12 servings), Teriyaki Style Chicken (8 servings), Cheesy Beef (8 servings), Southwest Style Chicken (12 servings), Savory Roasted Ground Beef (12 servings), Stroganoff Style Beef (8 servings), and Long-Term Instant Rice (20 servings).



**\$129.99**  
K74-15299

Wise Company's **120 Serving Freeze Dried Vegetable and Sauce "Grab & Go" Food Kit** includes 120 servings of vegetable and sauce assortment. **Product within this Bucket is:** Corn (24 servings), Peas (16 servings), Broccoli (24 servings), Green Beans (24 servings), Butter Sauce (8 servings), Cream Sauce (8 servings), Cheese Sauce (8 servings), and Mushroom Sauce (8 servings).



**\$134.99**  
K74-15302

Wise Company's **Two-Week Essential Survival Product & Food Kit** for one person (or one week for two people). Kit includes: Packages of Pocket Tissue (6) 4-in-1 Dynamo Flashlight (1) Deck of Playing Cards (1) Water Proof Matches (50) Waste Bags (2) Note Pad (1) Golf Pencil (1) Mylar Sleeping Bags (2) Leather Palm Work Gloves (1) 36 Piece Bandage Kit (1) Water Filtration Bottle (1) Portable Stove (1)

Stove Fuel Tablets (16) Metal Fork (1) Knife and Spoon (1) Sierra Cup (1) Wise Emergency Food Supply (44 Servings) including: Savory Stroganoff Chili Macaroni Creamy a la King and Rice Pasta Alfredo Creamy Pasta and Veg Rotini Teriyaki and Rice Creamy Tomato Basil Soup Hearty Tortilla Soup Apple Cinnamon Cereal Brown Sugar and Maple Cereal Crunchy Granola

Wise Company's **60 Serving Gourmet Entrée Only "Grab and Go" Food Kit** includes two servings per day (entrées only) for one adult for one month or four adults for one week. **Product within this Bucket is:** Savory Stroganoff (8 servings), Chili Macaroni (8 servings), Pasta Alfredo (8 servings), Creamy Pasta and Vegetable Rotini (8 servings), Cheesy Lasagna (4 servings), Teriyaki and Rice (8 servings), Creamy Ala King and Rice (8 servings), and Creamy Tomato Basil Soup (8 servings).



**\$119.95**  
K74-15297

Wise Company's **120 Serving Breakfast Only "Grab & Go" Food Kit** includes 120 servings of breakfast assortment (no entrées). **Product within this Bucket is:** Apple Cinnamon Cereal (40 Servings), Crunchy Granola (40 Servings), and Brown Sugar and Maple Multi-Grain (40 Servings).



**\$199.00**  
K74-15303

Wise Company's **120 Serving Freeze Dried Fruit and Snack "Grab & Go" Food Kit** includes 120 servings of fruit and snack assortment. **Product within this Bucket is:** Bananas (16 servings), Strawberries (16 servings), Peaches (16 servings), Apples (16 servings), Caramel Sauce (16 servings), Yogurt (16 servings), and Pudding (16 Servings).



**\$144.99**  
K74-15300

# COMPETITIVE EDGE DYNAMICS <sup>85</sup>



## CED M2 Chronograph

K74-17926 \$199.00



## CED7000 Timer

K74-19208 \$119.95

### M2 Chronograph Accessories

Infrared Chronograph Upgrade Kit	K74-12116	\$89.00
Rechargeable Batt. Pack for Above	K74-12117	48.00
Nylon Carrying Case	K74-18145	35.95
Tripod	K74-18126	39.95
2-Ft. Skyscreen Mounting Bracket	K74-18120	14.95
Replacement Skyscreens	K74-18124	21.95
Replacement M2 Sensor	K74-18877	36.95

The **M2 Chronograph** comes with sensors, screens and one two-foot mounting bracket. A nylon carrying case and tripod are available options. The **CED7000 Shot Timer** is a breakthrough in technology. No other timer to date offers this combination of advanced features, compact size and light weight. This is the "next generation" Shot Timer here today! Comes with a rechargeable battery with low-battery LCD indicator and a universal charger.

# Cavalry Arms Medical Trauma Kits

Nobody likes to think about it, but should a serious hunting/shooting accident occur, chances are the drugstore "first aid kit" you have stashed under the seat of your truck won't do much good. That's why Cavalry Arms Medical has produced trauma kits designed by Armed Forces medics.

The Cavalry Arms Medical P.T.K. (Personal Trauma Kit) contains a 15-gram package of Celox granules to control serious bleeding, Nitrile gloves, a high-intensity Chem-Light, a six-inch Emergency Bandage with a second pad, and a 4.5-inch Kerlix Roll.

The A.T.K. (Advanced Trauma Kit) contains one 15-gram package of Celox granules, Nitrile gloves, a CPR Face Barrier, two VioNex Anti-Microbial Wipes, a high-intensity Chem-Light, two 4-inch Emergency Bandages, one 4.5-inch Kerlix Roll, two 2-inch Kerlix Rolls, one 3-inch Elastic Bandage, and two 5 x 9-inch sterile Abdominal Pads. All contents of both kits are currently in use by real-world combat medics.



Personal Trauma Kit (P.T.K.)	K74-19220	\$29.95
Advanced Trauma Kit (A.T.K.)	K74-19322	69.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

# D-TERMINATOR

## Electronic Scale

### Lyman Powder Pal



Funnel Pan K74-18399 \$5.95



**\$139.95**  
**K74-10483**

- 900 grain/57 gram capacity
  - Accurate to 0.1 grain/0.01 gram
  - Uses four AA batteries (included)
  - Comes with its own AC adapter
  - Scale check weight included
- (See Page 52 for additional scale check weight sets.)



Scale Cover K74-18387 \$14.95  
(Note: Only fits current scale.)

All the electrical/electronic components of Dillon equipment are covered by a one-year warranty from date of purchase.

## DILLON'S 'ELIMINATOR' SCALE



**\$69.95**  
**K74-13480**

Load up with one of Hodgdon's  
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## TACCOM, LLC Mag Extensions



See Page 72

## TACCOM, LLC Quaload Shotshell Holder

See Page 40



## Schuster Manufacturing Incorporated

Adjustable M1 Garand/  
M1A Gas Systems

See Page 55



## ODIN Works XMR

EXTENDED MAGAZINE  
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See Page 74



**GSI**  
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Pre-Lube for Lead Bullets

Eliminates the sticky wax feel lead bullets have. 5 pack  
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\$6.95

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Order Status/Basic Orders: 800-762-3845

Order by stock numbers only

(no technical questions please);

or to quickly check the status of your order.

Catalog Request: 800-762-3844

To order *The Blue Press* catalog.

Dillon Showroom Hours: M-F, 9a-6p; Sat., 8a-3p